

Supplementary Information:

On the gelation of humins: From transient to covalent networks

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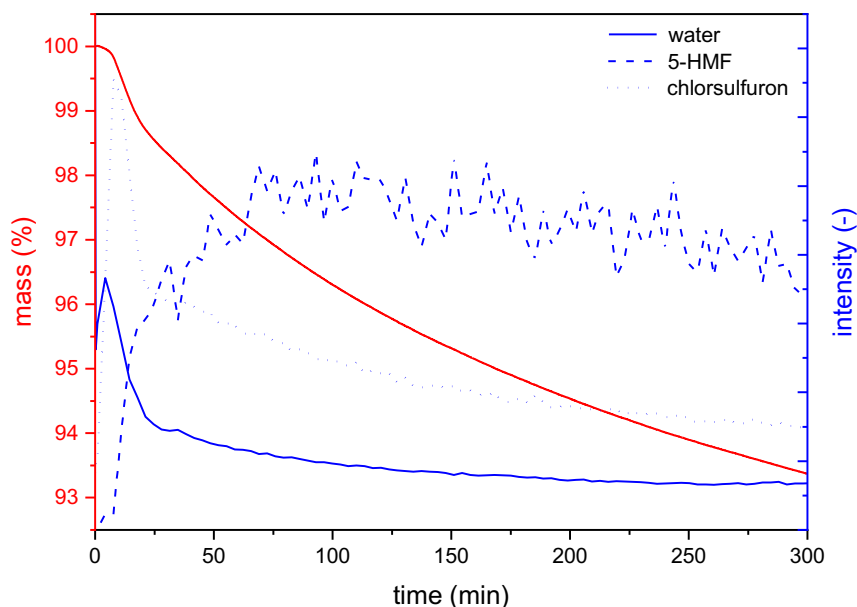


Figure S1. Control TGA (red)-MS (blue) experiment of humins. Water ($m/z = 18$), HMF ($m/z = 97$) and chlorsulfuron ($m/z = 111$) intensities are displayed after normalization.

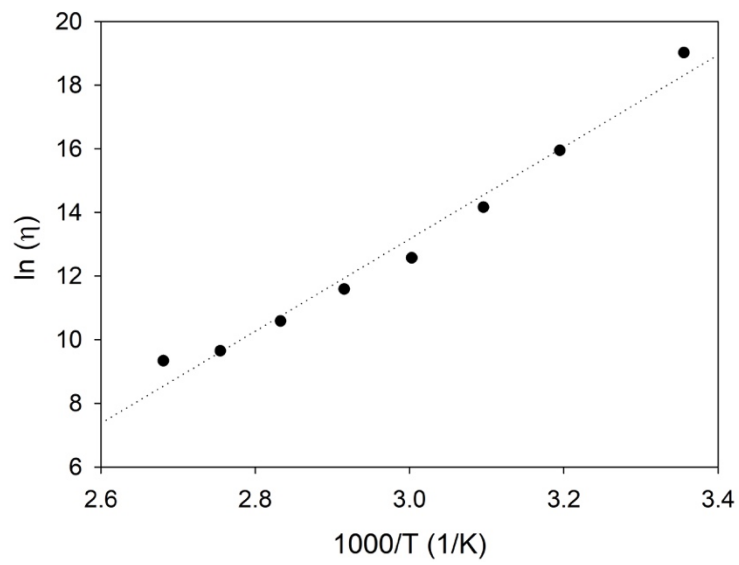


Figure S2. Arrhenius plot showing the temperature dependence of the shear viscosity.

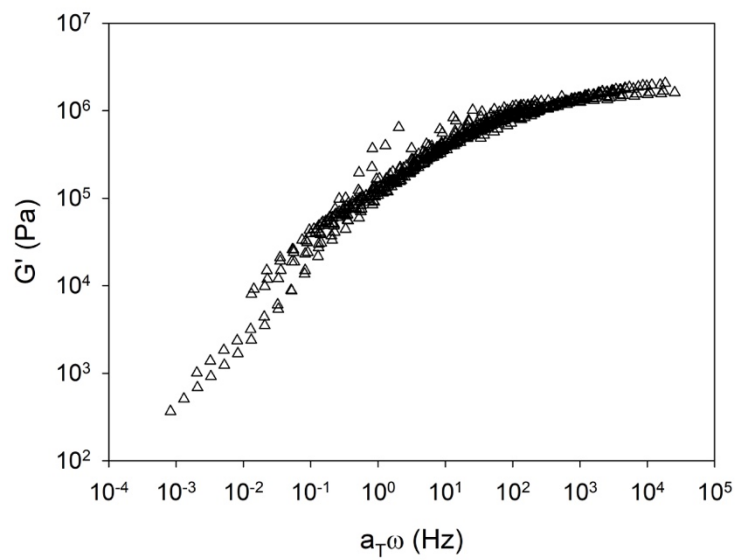


Figure S3. Rheological master curve at 60 °C, 80 °C and 100 °C by applying a time-temperature / time-curing superposition.