

Supporting Material for

Micro-flow synthesis of a formulation of phosphorus fertiliser to enhance P-content in soil and p uptake in wheat

Tu Nguyen Quang Le,^{ab} Karen Robertson,^c Marc Escribà-Gelonch,^{de} Petra Marschner,^f Nam Nghiep Tran,^{ag} Philip Michael Williams,^b Ian Fisk,^{bh} Volker Hessel,^{*ai}

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Fig. S4 Size distribution of commercial apatite and the prepared composites: ACP; phosphate-citrate (ACP-Cit) and chitosan-phosphate-citrate (CS-ACP-Cit-8)

Fig. S5 Scanning electron microscopy (SEM) images of prepared composites: (A) ACP; (B) ACP-Cit and (C) CS-ACP-Cit

Fig. S6 Wheat growing stages

Table S1. Reaction scheme for the preparation of CS-ACP-Cit

Reaction	Ref.
$\text{Ca}^{2+} + \text{H}_2\text{PO}_4^- + \text{OH}^- \rightarrow \text{ACP} + \text{H}_2\text{O}$	1
Surface association of citrate on ACP: $\text{ACP} + \text{C}_6\text{H}_5\text{O}_7^{3-} \rightarrow \text{ACP}-\text{C}_6\text{H}_5\text{O}_7^{3-}$	2
Incorporation of citrate into ACP: $\text{ACP} + \text{C}_6\text{H}_5\text{O}_7^{3-} \rightarrow \text{ACP}-(\text{C}_6\text{H}_5\text{O}_7) + \text{PO}_4^{3-}$	3
$\text{Chi} + \text{C}_6\text{H}_5\text{O}_7^{3-} \rightarrow \text{Chi}-\text{C}_6\text{H}_5\text{O}_7^{3-}-\text{Chi}$	4

Note: Chi = chitosan

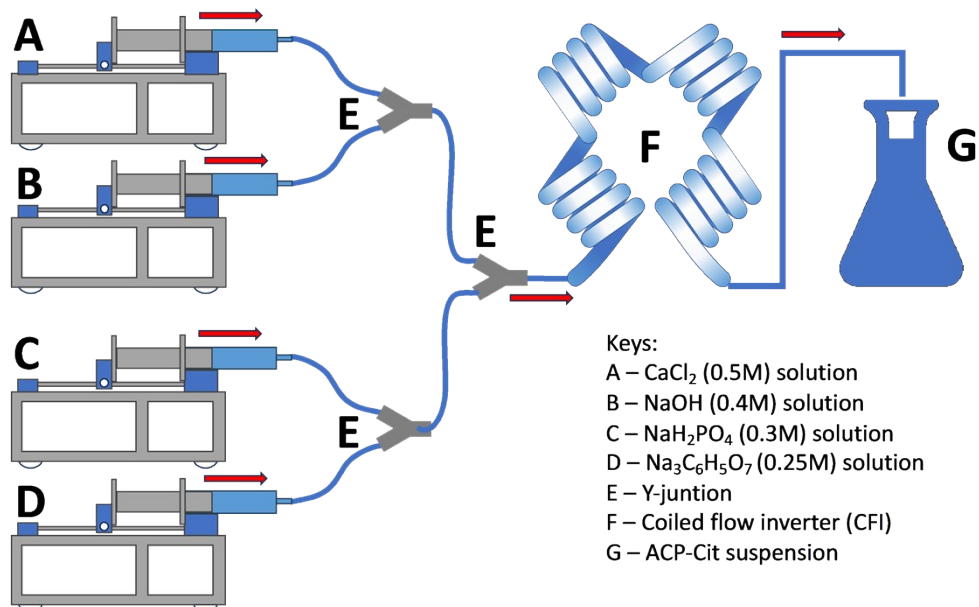


Fig. S1 Schematic illustration of CFI system for the preparation of ACP-Cit

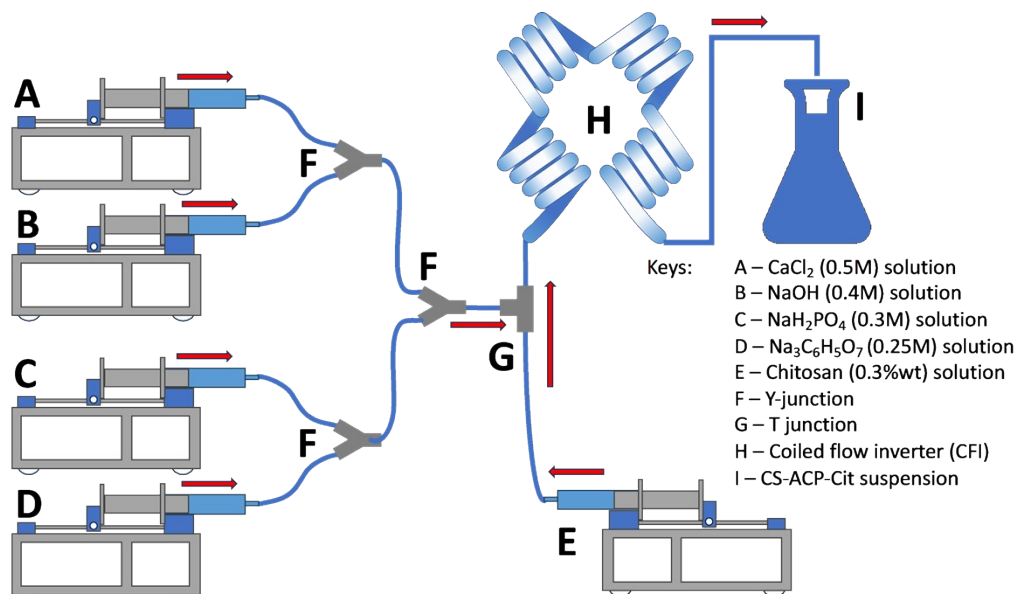


Fig. S2 Schematic illustration of CFI system for the preparation of CS-ACP-Cit

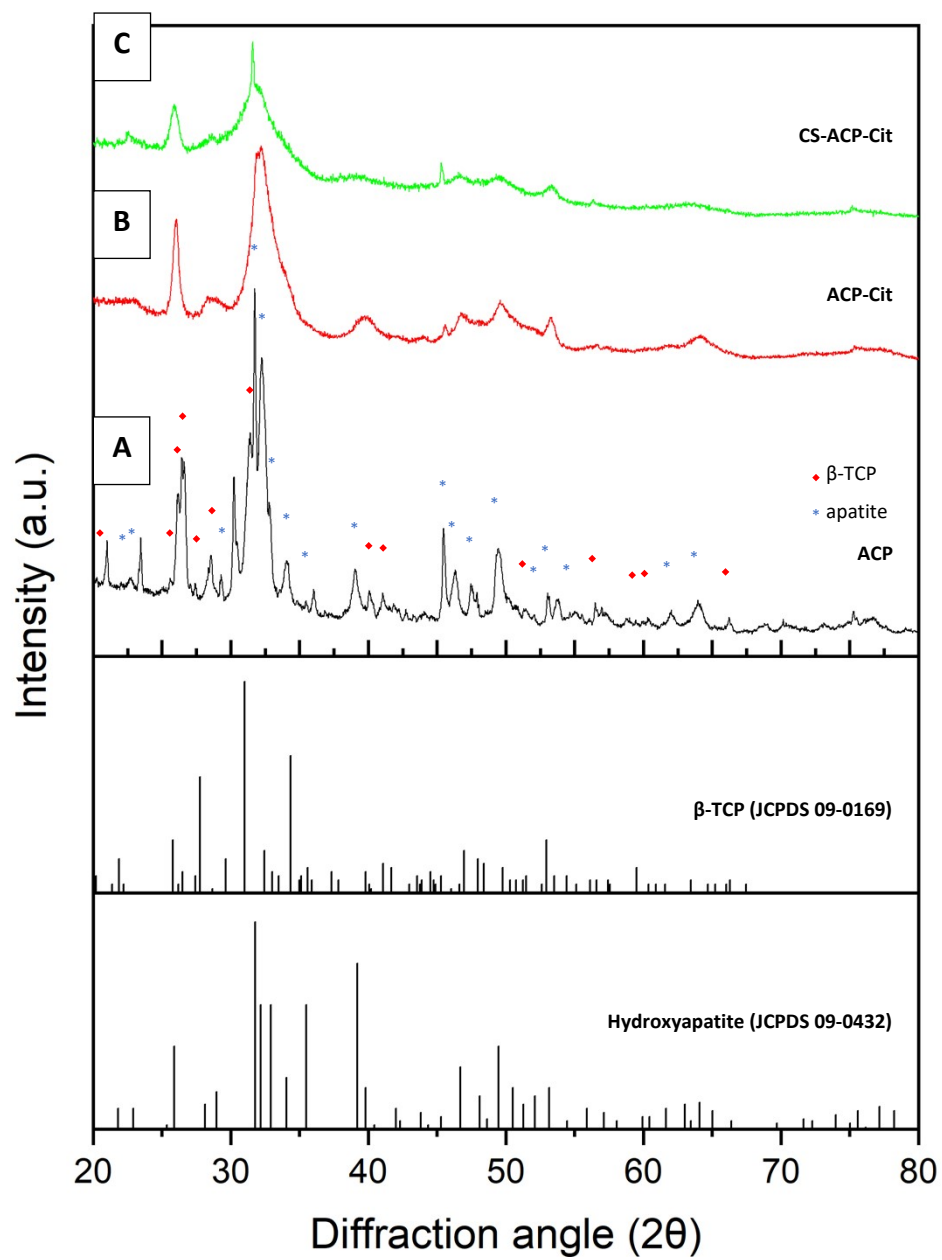


Fig. S3 X-ray diffraction patterns of (A) ACP, (B) ACP-Cit, (C) CS-ACP-Cit, β -TCP (JCPDS no. 09-0169) and hydroxyapatite (JCPDS no. 09-0432).

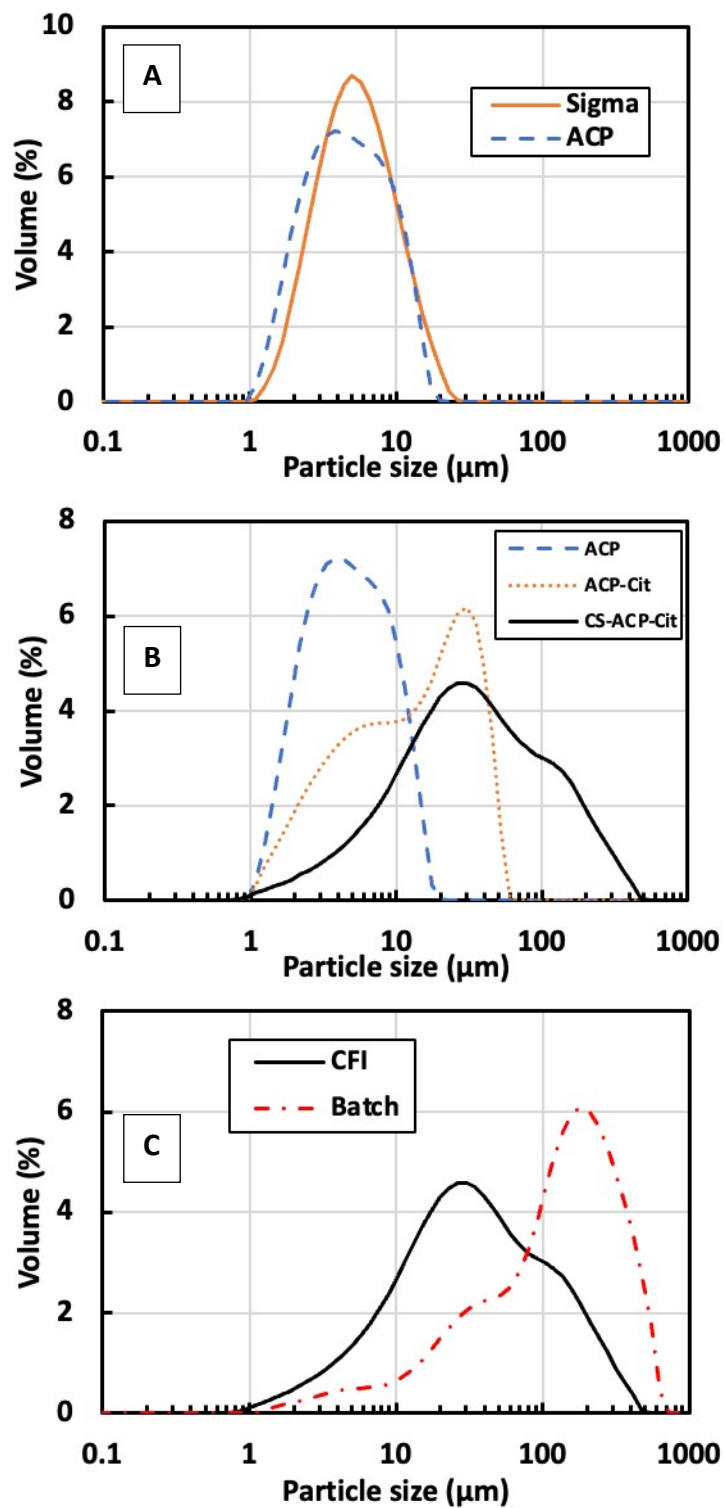


Fig. S4 Size distribution of commercial apatite and prepared composites.

A: Commercial apatite (Sigma Aldrich) and ACP;

B: ACP, ACP-Cit and CS-ACP-Cit prepared by coiled flow inverter (CFI);

C: CS-ACP-Cit prepared by batch and CFI

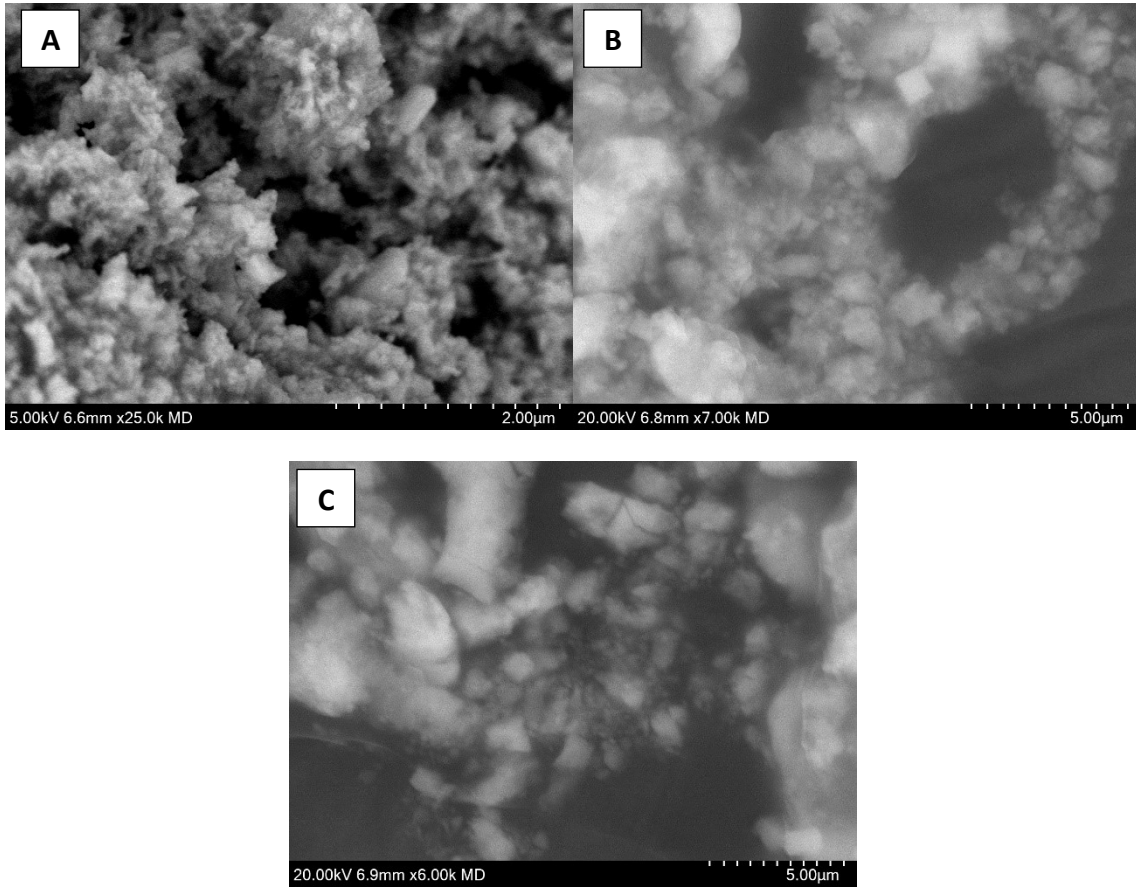


Fig. S5 Scanning electron microscopy (SEM) images of prepared composites: (A) ACP; (B) ACP-Cit and (C) CS-ACP-Cit

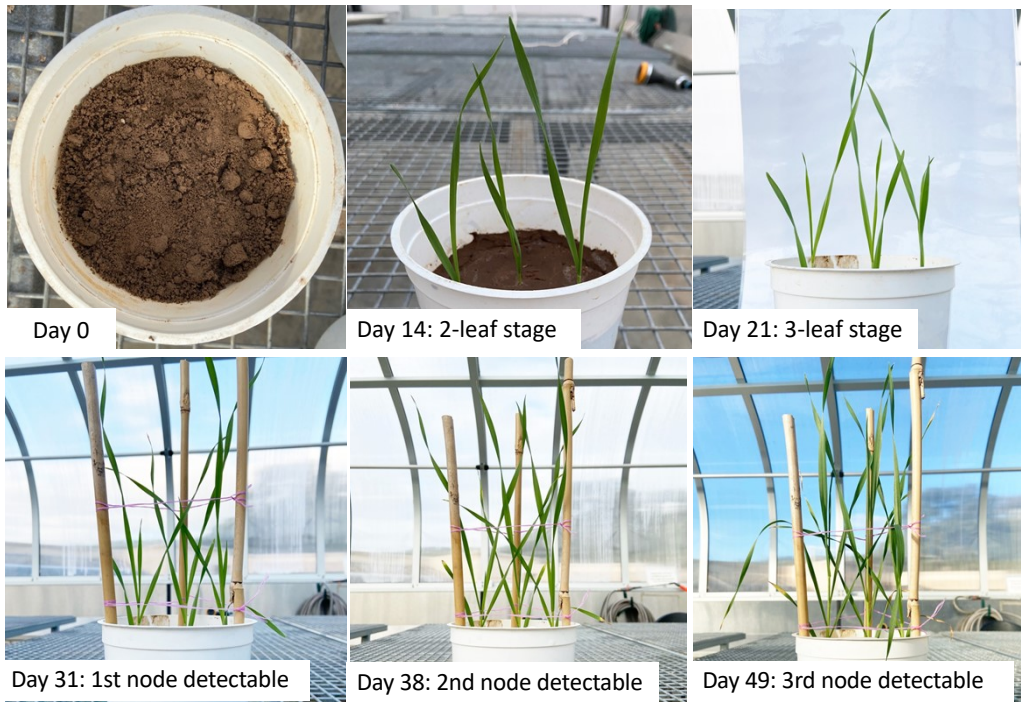


Fig. S6 Wheat growing stages

References

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