

Preparation of homogeneous lignin nanoparticles by efficient extraction of lignin and modification of its molecular structure using a functional deep eutectic solvent containing γ -valerolactone

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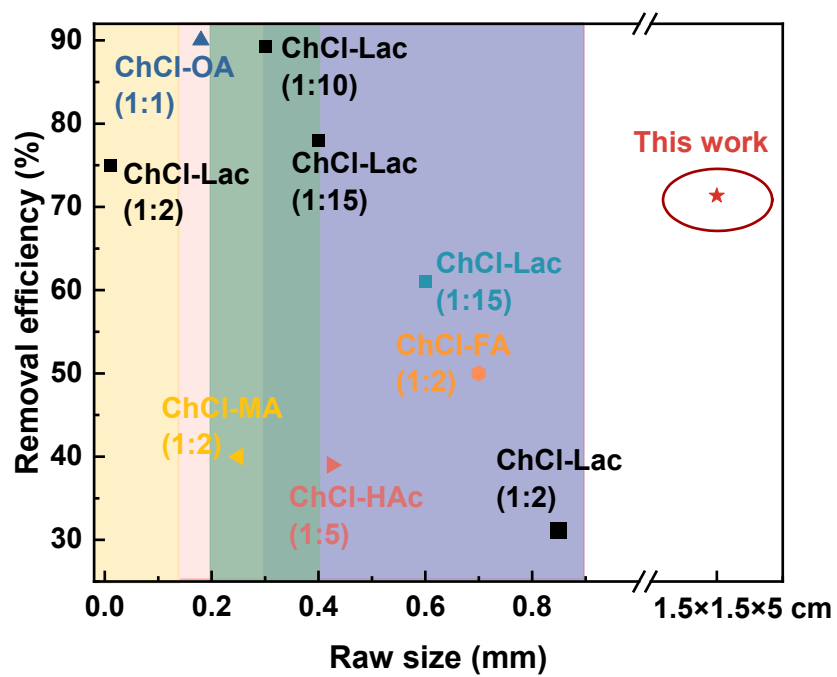


Fig. S1 Comparison of separation efficiency between this work (ChCl-5Saa/GVL) and previously reported green advance DES systems.

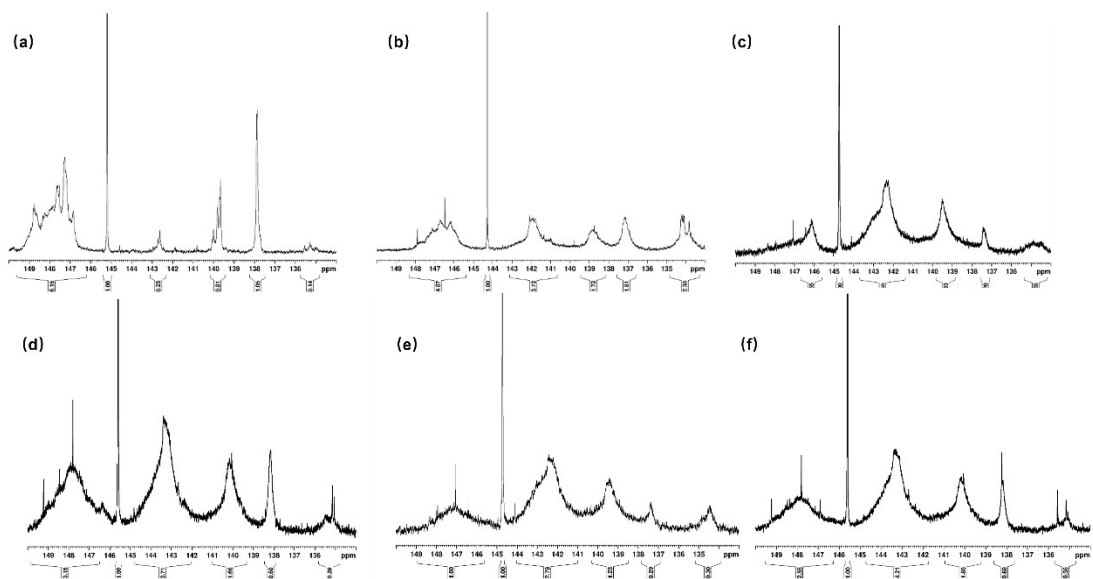


Fig. S2 ^{31}P NMR spectra and integrals (a, CEL; b, Alkali lignin; c, Regenerated lignin after ChCl-Lac treatment; d, Regenerated lignin after ChCl-5Saa/GVL treatment; e, residual lignin after ChCl-Lac treatment; f, residual lignin after ChCl-5Saa/GVL treatment).

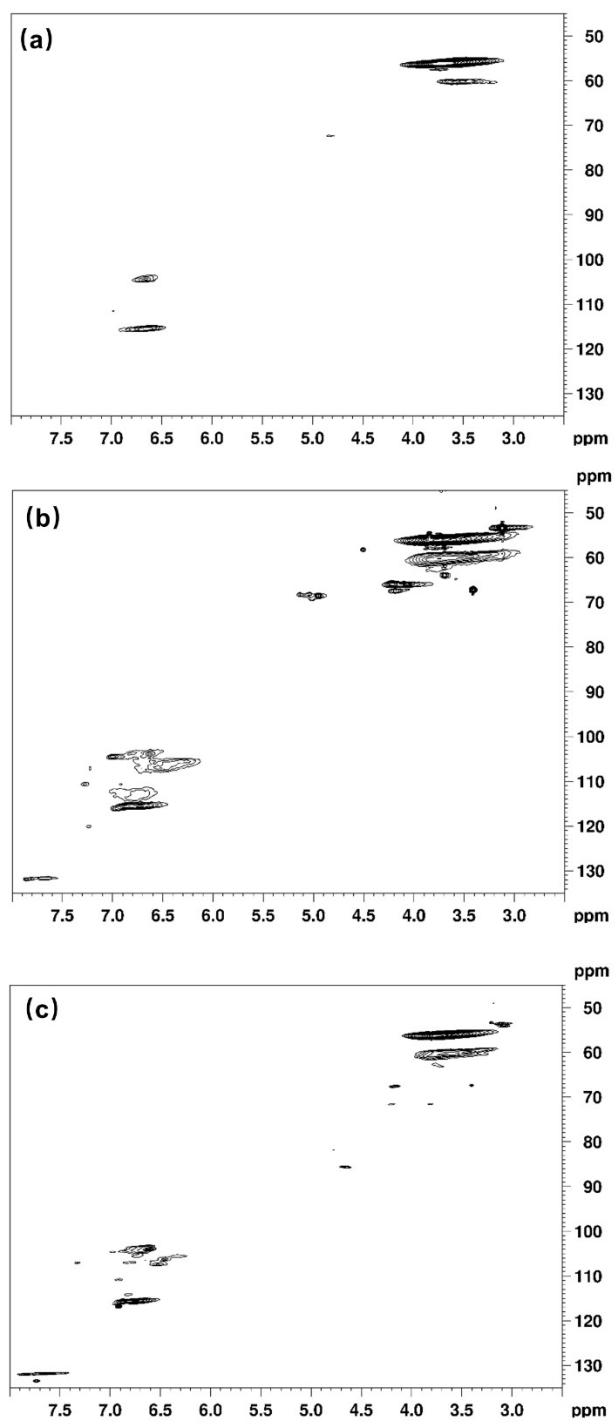


Fig. S3 Unaltered 2D-HSQC full-spectrum spectra of regenerated lignin treated with different DES systems (a, Alkali lignin; b, ChCl-Lac-Lignin; c, ChCl-5Saa/GVL-Lignin).

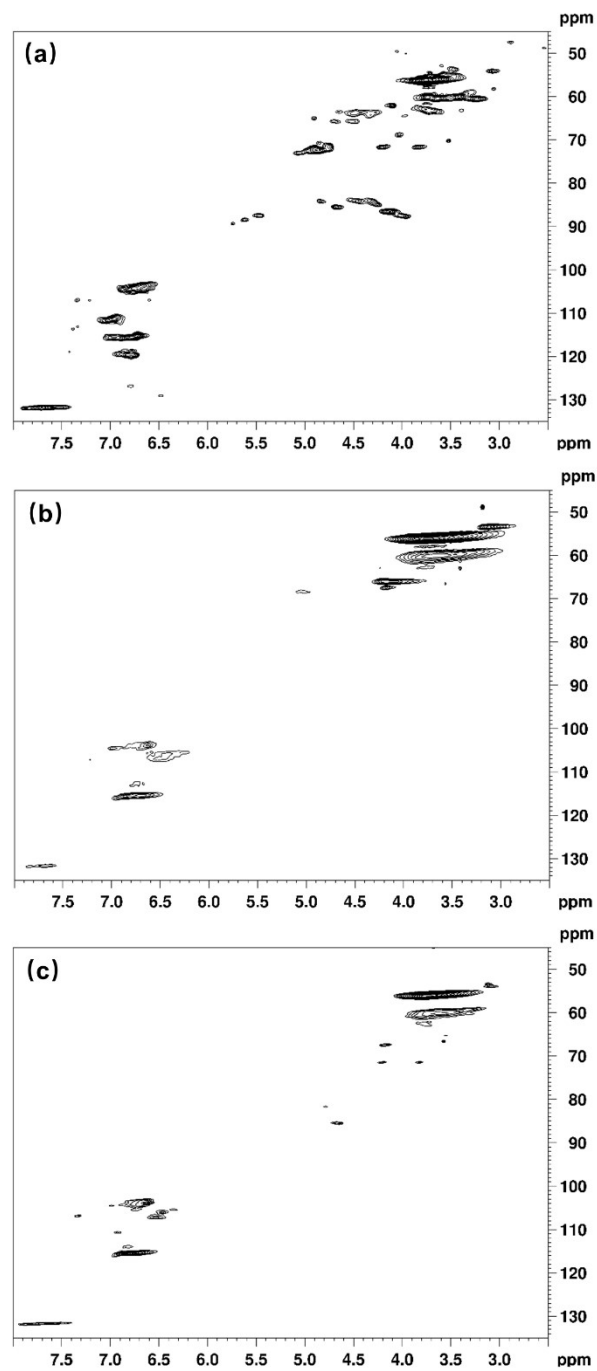


Fig. S4 Unaltered 2D-HSQC full-spectrum spectra of residual lignin in poplar before and after DES treatment (a, CEL; b, residual lignin after ChCl-Lac treatment; c, residual lignin after ChCl-5Saa/GVL treatment).

Table S1 Comparison of separation process conditions between this work (ChCl-5Saa/GVL) and previously reported green advance DES systems.

DESs (HBA:HBD)	Molar ratio	Feedstock	Condition	Lignin removal efficiency	References
ChCl-Lac	1:2	Poplar powder (ball mill 1 h)	110 °C, 9 h, 10%	75%	19
	1:2	Poplar powder (0.18 – 0.85 mm)	110 °C, 1.5 h, 10%	31.1%	37
	1:10	Poplar powder (0.18 – 0.85 mm)	130 °C, 1.5 h, 10%	89.3%	37
	1:15	Poplar powder (0.25 – 0.4mm)	145 °C, 6 h	78%	38
	1:15	oil palm empty fruit bunch (EFB) (0.250 – 0.707 mm)	120 °C, 8 h, 10%	61%	20
ChCl-OA	1:1	Poplar powder (0.18mm)	110 °C, 9 h, 5%	90%	39
ChCl-FA	1:2	EFB (0.250 – 0.707 mm)	120 °C, 8 h, 10%	50%	40
ChCl-HAc	1:5	EFB (0.250 – 0.707 mm)	120 °C, 8 h, 10%	39%	20
ChCl-MA	1:2	EFB (0.250 – 0.707 mm)	120 °C, 8 h, 10%	40%	20
This work ChCl-5Saa/GVL	1:4:15	Poplar stick (1.5×1.5×5 cm)	120 °C, 3 h, 10%	71.35%	

ChCl-Lac: The choline chloride- lactic acid systems; ChCl-OA: The choline chloride- oxalic acid systems; ChCl-FA: The choline chloride- formic acid systems; ChCl-Hac: The choline chloride- acetic acid systems; ChCl-MA: The choline chloride- malic acid systems.

Table S2 Recycling performance of ChCl-5Saa/GVL treatment.

Cycles	Cellulose retention (%)	Lignin separation efficiency (%)	Hemicellulose separation efficiency (%)
0 (First pretreatment)	92.87	71.35	95.86
1	93.45	70.86	93.29
2	93.26	70.35	94.05
3	94.43	69.87	93.86
4	94.13	69.13	93.42
5	94.02	68.85	92.87

NMR of experimental methods:

1. ³¹P NMR of quantification of OH groups

The OH groups of lignin were calculated by integrating the signal peaks by ³¹P NMR. Cyclohexanol was accurately formulated with pyridine and chloroform solvents, and chromium acetylpyruvate was used as a relaxation reagent. The signals of the internal standard cyclohexanol were used as a reference to calculate the content of various OH groups of lignin. Equation (1) was shown below:

$$\text{Content OH} = (\rho \times V \times 10^{-6} / M \times (A_2 / A_1)) / m \times 1000 \quad (1)$$

where A_1 is the integral area of the hydroxyl group in cyclohexanol. A_2 is the integral area of the hydroxyl group in the lignin structure. And m is the mass of the lignin sample (g). V is the volume of cyclohexanol added to the lignin (μL). M the molar mass of cyclohexanol ($\text{g} \cdot \text{mol}^{-1}$).

2. 2D HSQC of quantification of lignin inter-unit linkages

The NMR resolved lignin linkages and contents of lignin units were calculated based on the integrals of α -¹H/¹³C correlation peaks verses the integrals of the aromatic-¹H/¹³C correlation peaks in the 2D-HSQC spectra, equation (2)–(5) as follows:

$$C_9 = 1/2 (I_{S_{2,6}} + I_{S'_{2,6}}) + G_2 \quad (2)$$

$$\text{Content } \beta\text{-O-4} = I_A / C_9 \times 100\% \quad (3)$$

$$\text{Content } \beta\text{-}\beta = I_B / C_9 \times 100\% \quad (4)$$

$$\text{Content } \beta\text{-5} = 0.5 \times I_C / C_9 \times 100\% \quad (5)$$