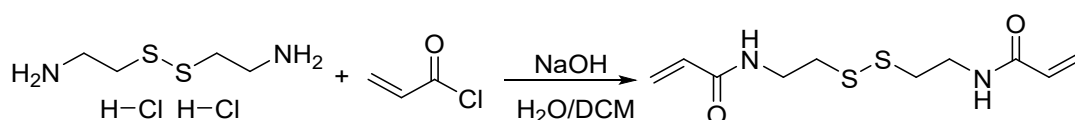


## Fabrication of 3D objects incorporating peptides covalently attached via reversible disulfide linkages with potential for controlled drug release

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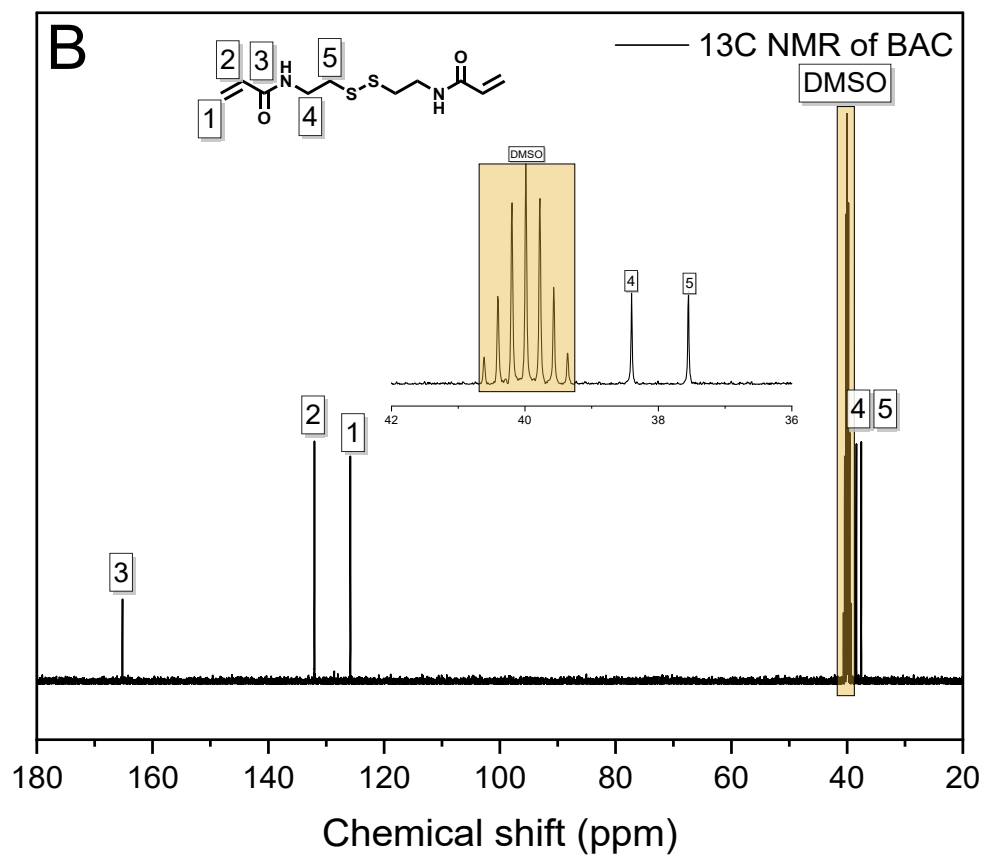
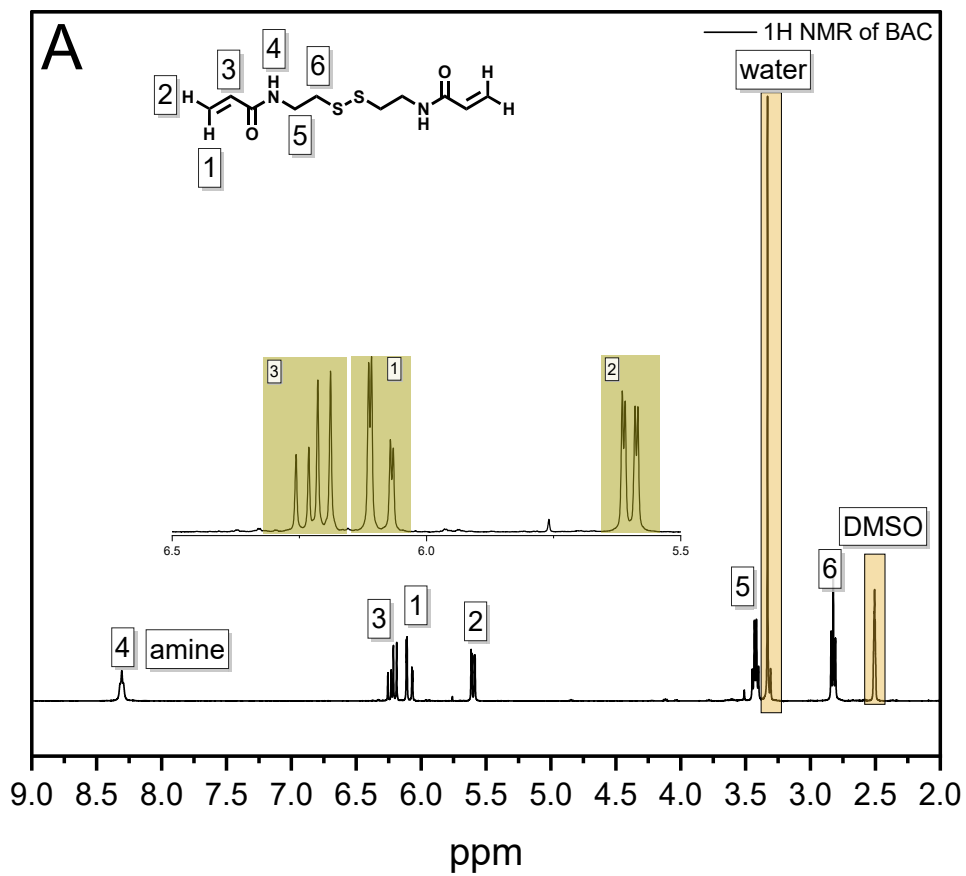
### Supporting Information

#### Synthesis of *N,N'*-bisacryloyl cystamine (BAC)



SI Scheme 1. Synthesis of the bisacrylamide disulphide containing crosslinking agent (BAC)

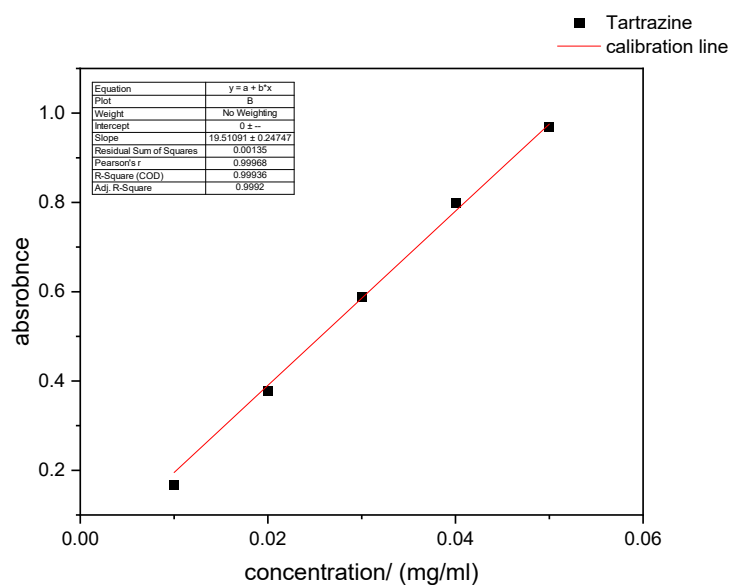
11.26 g (0.05 mol) cystamine dichlorohydrate was dissolved in 100 ml deionized  $\text{H}_2\text{O}$ . 20 ml of a 10 M sodium hydroxide solution was added, and the mixture cooled to  $0\text{ }^\circ\text{C}$  in an ice bath and subsequently a solution of 9.05 g (0.1 mol) acryloyl chloride in 10 ml dichloromethane was added over 15 minutes. The ice bath was removed, and the reaction allowed to continue for approximately 2 hours at ambient temperature. The crude *N,N'*-bisacryloyl cystamine (BAC) precipitated from the reaction medium and subsequently the crude BAC isolated by suction filtration and washed with 50 ml deionized  $\text{H}_2\text{O}$  3 times prior to being recrystallized from ethyl acetate. Yield = 10.12g (50.5%).



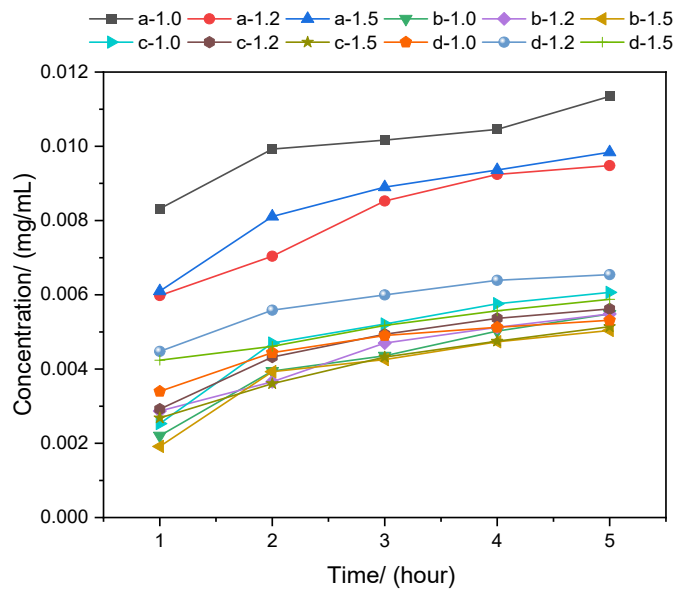
SI. 1 (A)  $^1\text{H}$  and (B)  $^{13}\text{C}$  NMR (400 MHz, DMSO) spectrum of BAC.

$^1\text{H}$  NMR (400 MHz, DMSO)  $\delta$  = 2.82 (Triplet,  $J$  = 6.72 Hz, 4H,  $\text{CCH}_2\text{S}$ ); 3.42 (Quartet,  $J$  = 6.36 Hz, 4H,  $\text{NCH}_2\text{C}$ ); 5.58, 5.61 (Doublet,  $J$  = 2.20 Hz, 2H,  $\text{C}=\text{CH}_2$ ); 6.07, 6.11 (Doublet,  $J$  = 2.20 Hz, 2H,  $\text{C}=\text{CH}_2$ ); 6.19, 6.23 (Doublet,  $J$  = 10.03 Hz, H,  $\text{HC}=\text{O}$ ); 8.31 (singlet, 2H, CNHC).

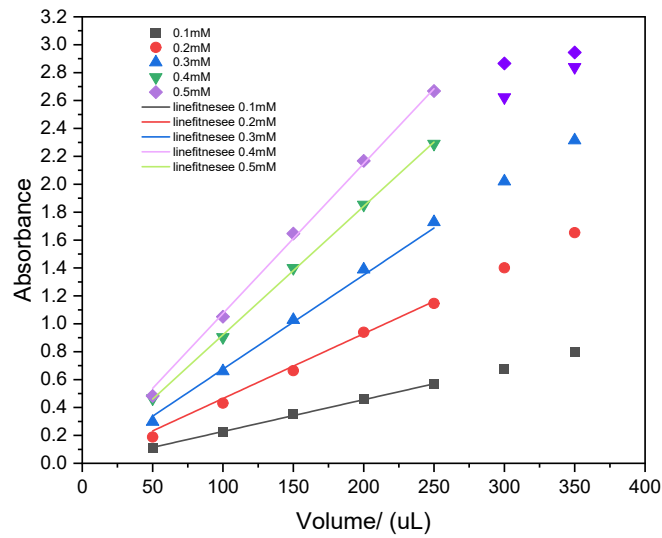
$^{13}\text{C}$  NMR (400 MHz, DMSO)  $\delta$  = 37.55 ( $-\text{C}-\text{S}-$ ), 38.40 ( $-\text{NH}-\text{C}-$ ), 125.82 ( $\underline{\text{CH}_2}=\text{CH}$ ), 132.03 ( $\text{CH}_2=\underline{\text{C}}\text{H}$ ), 165.2 ( $\text{NH}-\text{C}=\text{O}$ ).



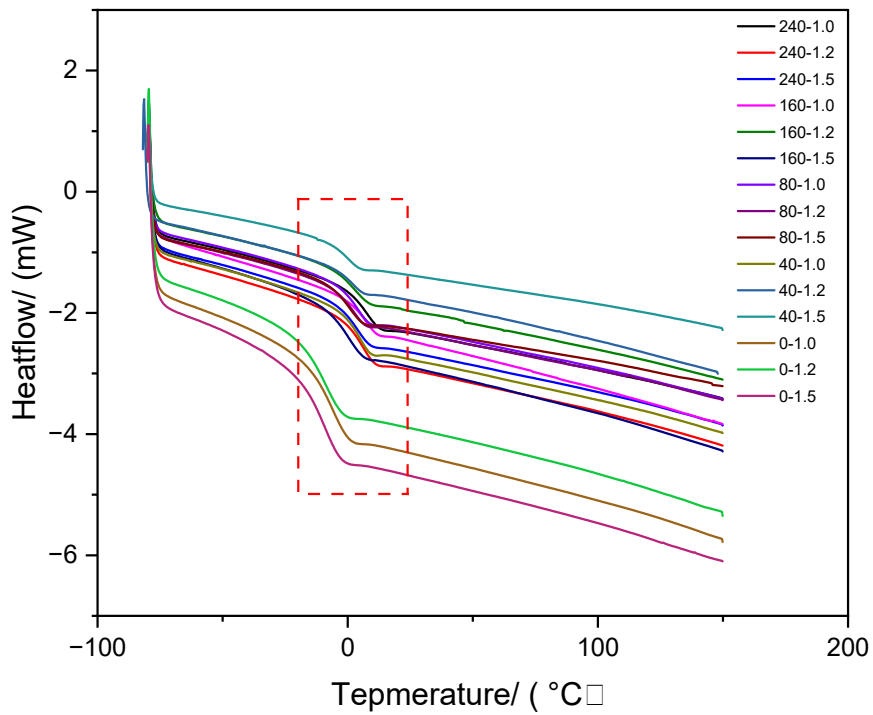
SI. 2 Calibration line for tartrazine concentration.



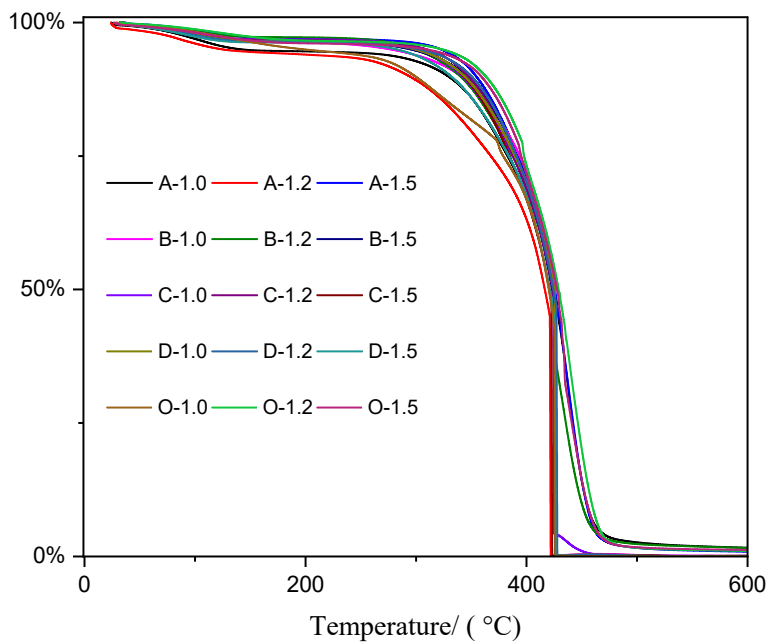
SI. 3 Concentration of tartrazine washing with DI water measured by UV-Vis over 5 hours.



SI. 4 Calibration line of different concentration (0.1/0.2/0.3/0.4/0.5 mM) peptide in different volumes (50/100/150/200/250 uL).

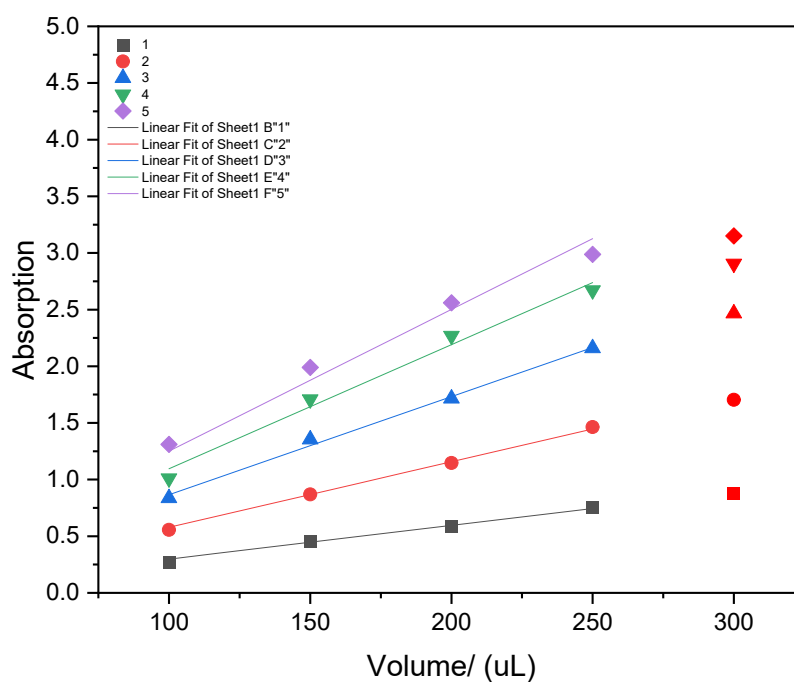


SI. 5 DSC traces of all formulations.



SI. 6 TGA of series 1,2,3,4, and blank series hydrogel.

	Bottom layer	Normal layer
Layer thickness/ (um)	100	100
Exposure time/ (s)	10	7
Light intensity/ (mW/cm <sup>2</sup> )	15.6	15.6



SI. 7 Calibration line of different concentration (1/2/3/4/5 mM) peptide in different volumes (50/100/150/200/250 uL) at  $\lambda = 298$  nm.

SI Table 1. The calibration of (1/2/3/4/5 mM) lanreotide at  $\lambda = 298$ nm.

Concentration/ (mM)	Equation	R-square
1	$Y=0.00298x$	0.999
2	$Y=0.00579x$	0.999
3	$Y=0.00866x$	0.999
4	$Y=0.01095x$	0.999

5	$Y=0.0125x$	0.999
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SI Table 2. The  $T_g$  of formulation (series A/B/C/D/O)

Formulation	A	B	C	D	O
1	7.74	6.13	4.29	2.96	-5.17
2	5.82	3.34	1.74	0.02	-8.56
3	4.12	0.52	-1.28	-1.64	-9.57