

Electronic Supplementary Material (SZI) for Material Advances

Supporting Information

Reassembly of wood to plastic- and paper-like films via ultra-mild dissolution in formic acid

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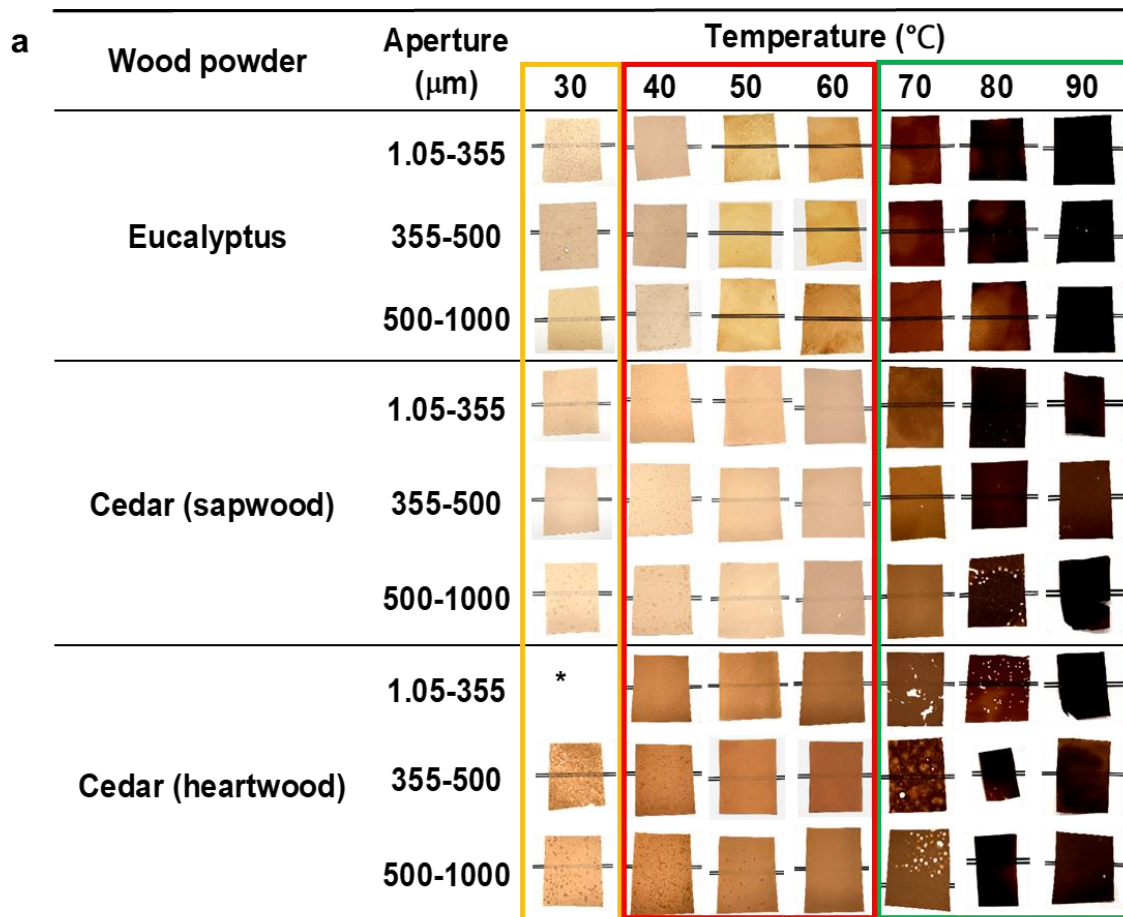
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Table S1: Comparison of density, maximal stress and strain, Young's, storage (E'), and elastic (E'') moduli, and loss tangent ($\tan\delta$) of films from Eucalyptus, Japanese cedar sapwood and heartwood under dissolving temperatures of 30 °C to 50 °C. Table 1 with standard deviations. Five replicates were measured.

Wood powder	Temperature (°C)	Density (g/cm ³)	Stress (MPa)	Strain (%)	Young's modulus (MPa)	E'	E'' (Tg /°C)	$\tan\delta$
Eucalyptus	30.0	0.37 ±0.004	3.09 ±0.20	1.16 ±0.11	334.75 ±31.26	230	143	n.d.
	40.0	0.56 ±0.003	31.15 ±4.75	2.73 ±0.62	1745.84 ±105.48	239	243	n.d.
	50.0	0.66 ±0.004	60.98 ±1.92	3.21 ±0.58	3096.73 ±346.81	118	175	177
Japanese cedar (sapwood)	30.0	0.54 ±0.002	2.17 ±0.48	1.19 ±0.06	209.93 ±5.81	245	265	n.d.
	40.0	0.52 ±0.003	10.61 ±1.35	1.94 ±0.15	685.74 ±47.95	251	n.d.	n.d.
	50.0	0.65 ±0.004	5.49 ±0.17	1.35 ±0.07	475.71 ±46.92	261	118	n.d.
Japanese cedar (heartwood)	30.0	0.23 ±0.02	0.59 ±0.16	1.10 ±0.10	n.d.	n.d.	n.d.	n.d.
	40.0	0.50 ±0.008	6.10 ±0.66	1.68 ±0.13	453.45 ±48.53	269	124	n.d.
	50.0	0.64 ±0.004	7.15 ±1.62	1.41 ±0.23	614.81 ±141.63	276	114	n.d.

Table S2: Comparison of density, maximal stress and strain, Young's, storage (E'), and elastic (E'') moduli, and loss tangent ($\tan\delta$) of the films from Japanese beech, wheat bran, and sugarcane bagasse under dissolving temperatures at 50 °C. Table 2 with standard deviations. Five replicates were measured.

Wood powder	Density (g/cm ³)	Stress (MPa)	Strain (%)	Young's modulus (MPa)	E'	E'' (Tg /°C)	$\tan\delta$
Japanese beech	0.90 ±0.005	44.0 ±11.91	2.6 ±0.22	2395.8 ±222.51	141	206	248
Wheat bran	0.44 ±0.002	28.3 ±2.04	3.34 ±0.25	1276.8 ±59.88	109	136	171
Sugarcane bagasse	0.82 ±0.001	60.4 ±3.21	3.27 ±0.20	3592.6 ±102.20	123	155	177



*The film was not peeled off from the cellophane

Background double lines: 0.6 mm (black line), 0.5 mm (interval), 0.6 mm (black line)

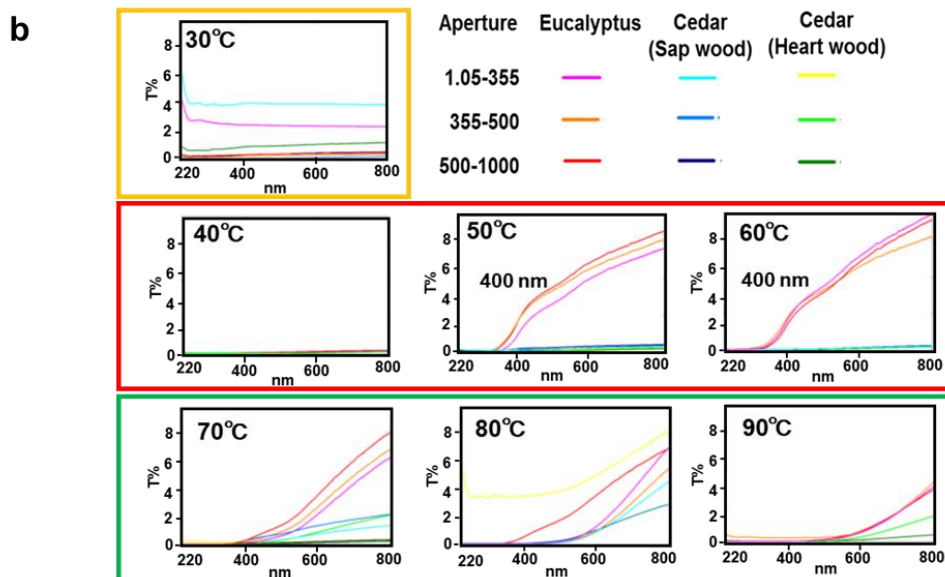


Figure S1: Biomass films and their transmittance spectra prepared from the sawdust of Eucalyptus and Japanese cedar at different dissolving temperatures. a) Biomass films prepared by dissolution of sawdust from Eucalyptus and sapwood and heartwood of Japanese cedar with three different particle sizes (1.05–355, 355–500, and 500–1000 μm) at 30 $^{\circ}\text{C}$ –90 $^{\circ}\text{C}$. The

films were categorized into (1) lump-containing sheet from limited solubilization at 30 °C (yellow box); (2) transparent or opaque films prepared at 40 °C–60 °C (red box); and (3) black and fragile films prepared at 70 °C–90 °C (green box). **b**, Transmittance spectra between 220 and 800 nm of the films. Transmittance is summarized in Table S3.

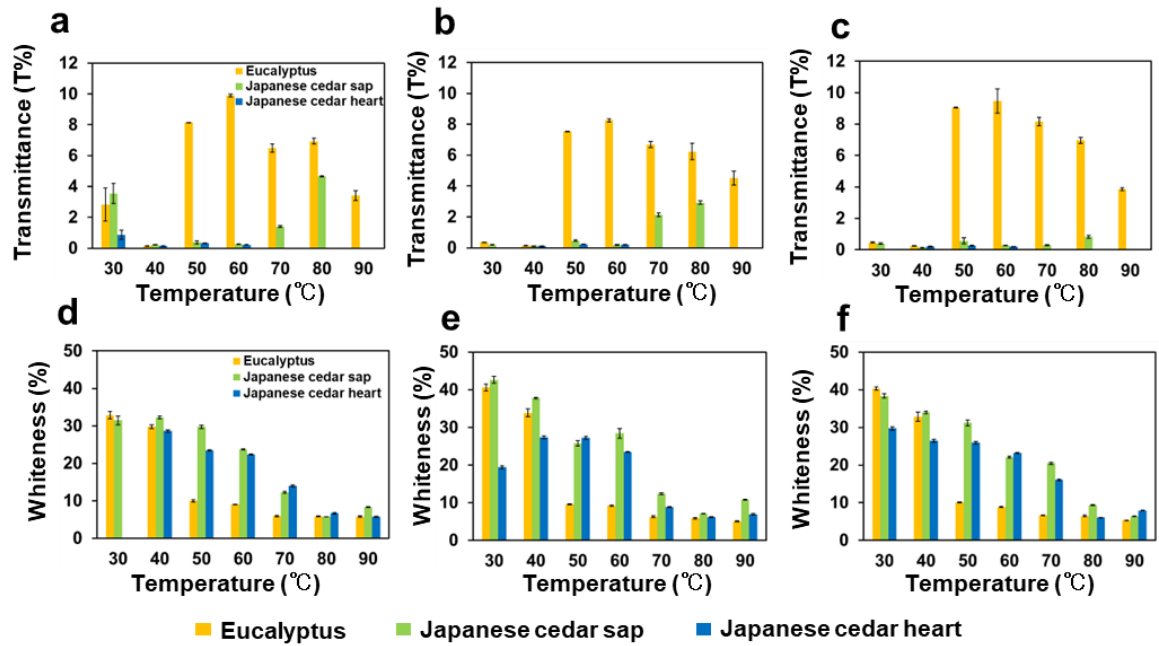


Figure S2: Correlation between transmittance and whiteness of the biomass films from Eucalyptus and Japanese cedar prepared by dissolution at different temperatures. The films were prepared from different sizes of sawdust, 1.05–355 μm (a, d), 355–500 μm (b, e), and 500–1000 μm (c, f), from Eucalyptus (yellow), Japanese cedar sapwood (pale green) and heartwood (blue) at dissolving temperatures of 30 °C–90 °C. (a, b, c) All transmittance degrees were measured at 800 nm (Table S3). (d, e, f) Whiteness levels of the films. Whiteness is summarized in Table S4. Five points on the film were measured and calculated for the averages.

Table S3: Transmittance of the films formed from Eucalyptus and sapwood and heartwood of Japanese cedar by dissolution at 30 °C–90 °C. Five points on the film were measured and calculated for the averages.

Temperature (°C)	Eucalyptus (T%)			Japanese cedar sap (T%)			Japanese cedar heart (T%)		
	size (mm)			size (mm)			size (mm)		
	1.05- 355	355- 500	500- 1000	1.05- 355	355- 500	500- 1000	1.05- 355	355- 500	500- 1000
30	2.82 ± 1.07	0.36 ± 0.02	0.46 ± 0.03	3.54 ± 0.66	0.19 ± 0.01	0.39 ± 0.05	0.87 ± 0.30	*	*
40	0.15 ± 0.00	0.15 ± 0.00	0.24 ± 0.02	0.21 ± 0.01	0.13 ± 0.00	0.14 ± 0.00	0.14 ± 0.01	0.13 ± 0.01	0.20 ± 0.02
50	8.14 ± 0.00	7.53 ± 0.00	9.05 ± 0.02	0.38 ± 0.11	0.45 ± 0.04	0.57 ± 0.19	0.34 ± 0.01	0.22 ± 0.00	0.26 ± 0.02
60	9.90 ± 0.08	8.25 ± 0.11	9.47 ± 0.78	0.26 ± 0.00	0.18 ± 0.03	0.29 ± 0.01	0.23 ± 0.00	0.21 ± 0.02	0.20 ± 0.01
70	6.48 ± 0.26	6.67 ± 0.19	8.16 ± 0.27	1.40 ± 0.05	2.13 ± 0.11	0.30 ± 0.03	*	*	*
80	6.94 ± 0.20	6.23 ± 0.53	6.96 ± 0.19	4.66 ± 0.04	2.92 ± 0.10	0.82 ± 0.10	*	*	*
90	3.42 ± 0.31	4.51 ± 0.45	3.85 ± 0.08	*	*	*	*	*	*

* Not detected

Table S4. Whiteness of the films formed from Eucalyptus and sapwood and heartwood of Japanese cedar by dissolving at 30 °C–90 °C. Five points on the film were measured and calculated for the averages.

Temperature (°C)	Eucalyptus (T%)			Japanese cedar sap (T%)			Japanese cedar heart (T%)		
	size (mm)			size (mm)			size (mm)		
	1.05- 355	355- 500	500- 1000	1.05- 355	355- 500	500- 1000	1.05- 355	355- 500	500- 1000
30	32.84 ± 0.95	40.62 ± 0.94	40.32 ± 0.45	31.44 ± 1.17	42.66 ± 0.88	38.36 ± 0.56	*	19.42 ± 0.34	29.74 ± 0.42
40	29.82 ± 0.50	33.88 ± 1.08	32.86 ± 1.21	32.28 ± 0.38	37.82 ± 0.20	34.02 ± 0.31	28.60 ± 0.26	27.40 ± 0.37	26.44 ± 0.36
50	10.02 ± 0.32	9.58 ± 0.13	10.12 ± 0.11	29.72 ± 0.43	25.76 ± 0.75	31.18 ± 0.75	23.46 ± 0.13	27.22 ± 0.38	25.94 ± 0.26
60	9.00 ± 0.07	9.22 ± 0.15	8.90 ± 0.16	23.72 ± 0.11	28.42 ± 1.29	22.04 ± 0.23	22.36 ± 0.16	23.44 ± 0.11	23.20 ± 0.10
70	5.94 ± 0.17	6.26 ± 0.23	6.66 ± 0.09	12.28 ± 0.25	12.36 ± 0.21	20.46 ± 0.32	13.96 ± 0.26	8.80 ± 0.12	16.04 ± 0.22
80	5.86 ± 0.09	5.90 ± 0.19	6.50 ± 0.23	5.70 ± 0.00	7.14 ± 0.05	9.36 ± 0.11	6.66 ± 0.21	6.18 ± 0.11	6.08 ± 0.04
90	5.78 ± 0.16	5.02 ± 0.13	5.32 ± 0.08	8.34 ± 0.15	10.78 ± 0.08	6.40 ± 0.07	5.72 ± 0.11	6.94 ± 0.15	7.96 ± 0.05

* Not detected

Table S5. Comparison of transmittance and whiteness of the films formed for different species, tissues, and sources by dissolving at 30 °C–90 °C. Five points on the film were measured and calculated for the averages.

Materials	Transmittance (T%)	Whiteness (%)
Japanese cedar (sapwood)	0.21 ± 0.01	36.84 ± 1.62
Japanese cedar (heartwood)	0.29 ± 0.06	27.00 ± 0.56
Rice fir	0.34 ± 0.01	40.14 ± 0.85
Japanese beech	6.70 ± 0.85	7.54 ± 0.39
Japanese cypress	5.88 ± 0.25	7.90 ± 0.35
Japanese red pine	8.02 ± 0.66	8.56 ± 0.18
Sugarcane baggase	5.98 ± 0.12	9.40 ± 0.12
Bomboo	6.11 ± 0.60	9.30 ± 0.37
Wheat bran	16.09 ± 0.88	8.96 ± 0.06

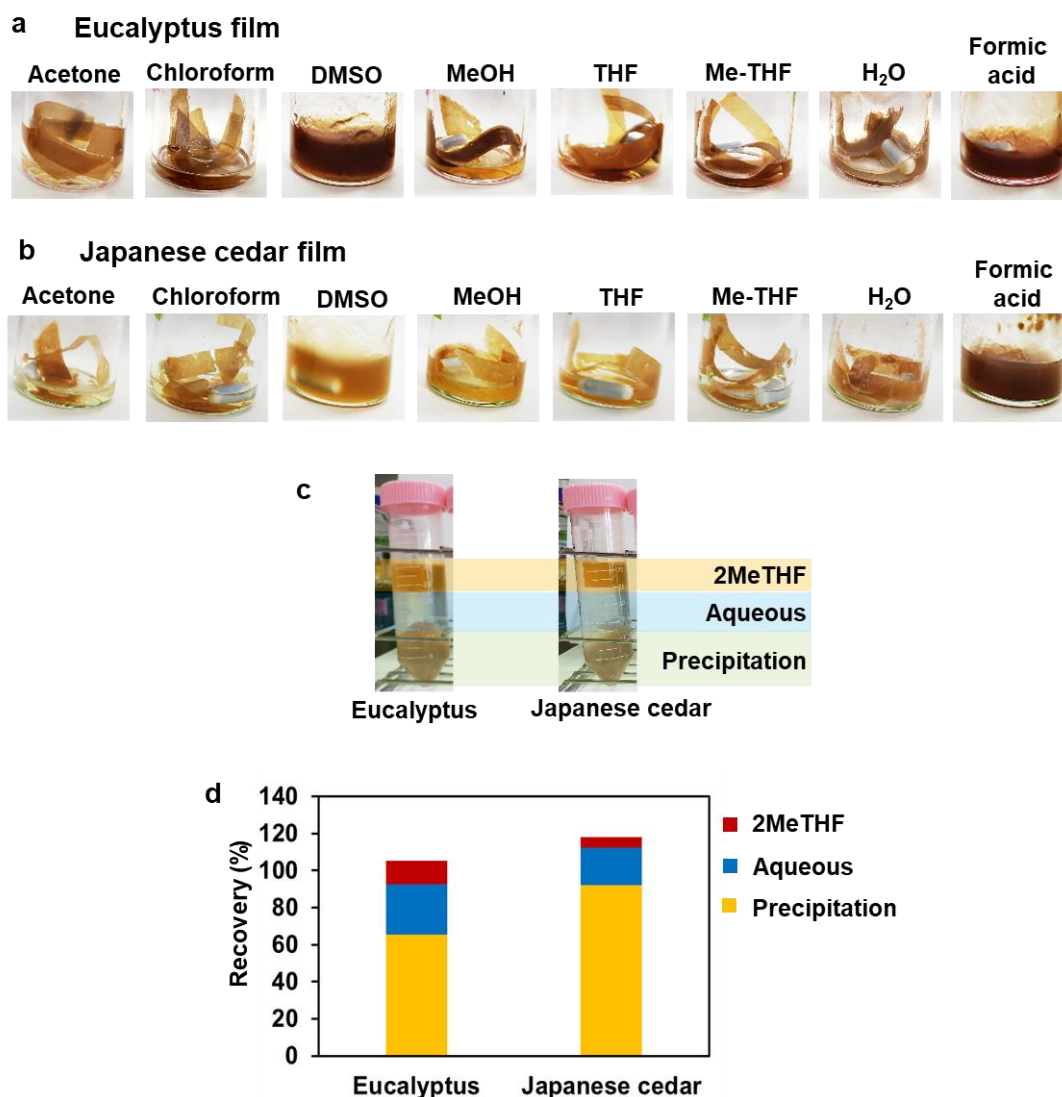


Figure S3: Comparison of solubilization in different solvent and fractionation of biomass films by phase separation. Solubilization of Eucalyptus (a) and Japanese cedar (b) biomass film in different solvent. Biomass film was stirred in each solvent for overnight at 40 °C. (c) Biomass films were prepared by dissolution of Eucalyptus and Japanese cedar heartwood at 50 °C. The films were redissolved in formic acid and separated by phase-partition with 2MeTHF and water. Each fraction was analyzed by NMR spectroscopy. (d) Recoveries of the three fractions from Eucalyptus and Japanese cedar films.

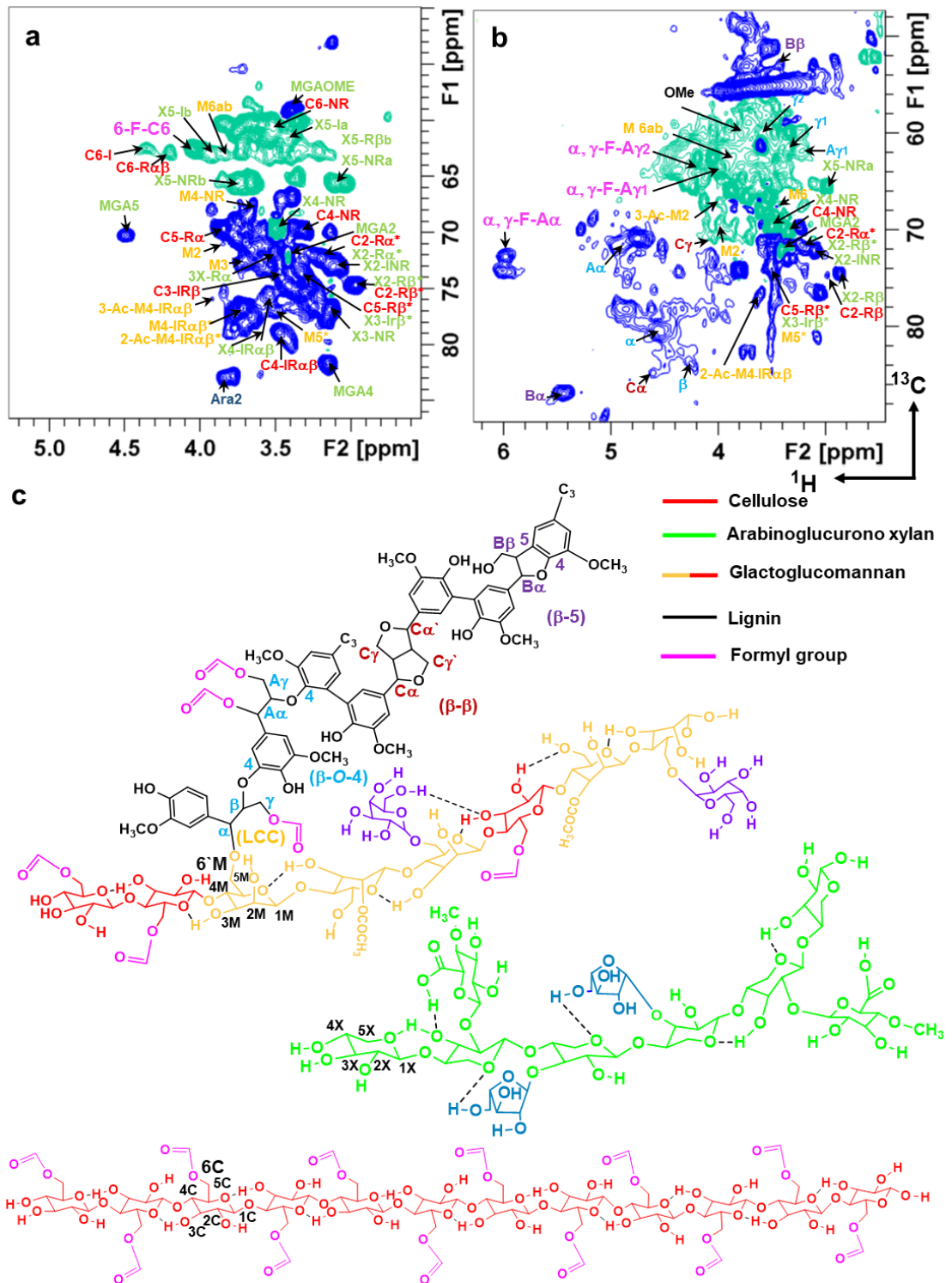


Figure S4: Aliphatic sidechain region of 2D ^1H - ^{13}C HSQC spectra from the Japanese cedar heartwood film formed at 50°C . (a) ^1H - ^{13}C HSQC spectrum of the polysaccharide-rich aqueous fraction. The signals from cellulose, arabinoglucuronoxylan, galactoglucomannan, and formylated compounds are shown in red, green, yellow/red, and pink, respectively. (b) ^1H - ^{13}C

HSQC spectrum of the lignin-rich 2MeTHF fraction. The lignin linkages of β -O-4, β - β , β -5, and LCC are shown in blue, brown, purple, and yellow, respectively. The signal from A α in the β -O-4 lignin unit differed from that of the benzyl ether linkage in LCC. Signals from galactoglucomannan are shown in yellow as M1 to M6/M6'. The signal assignment is shown in Tables S6, S7.

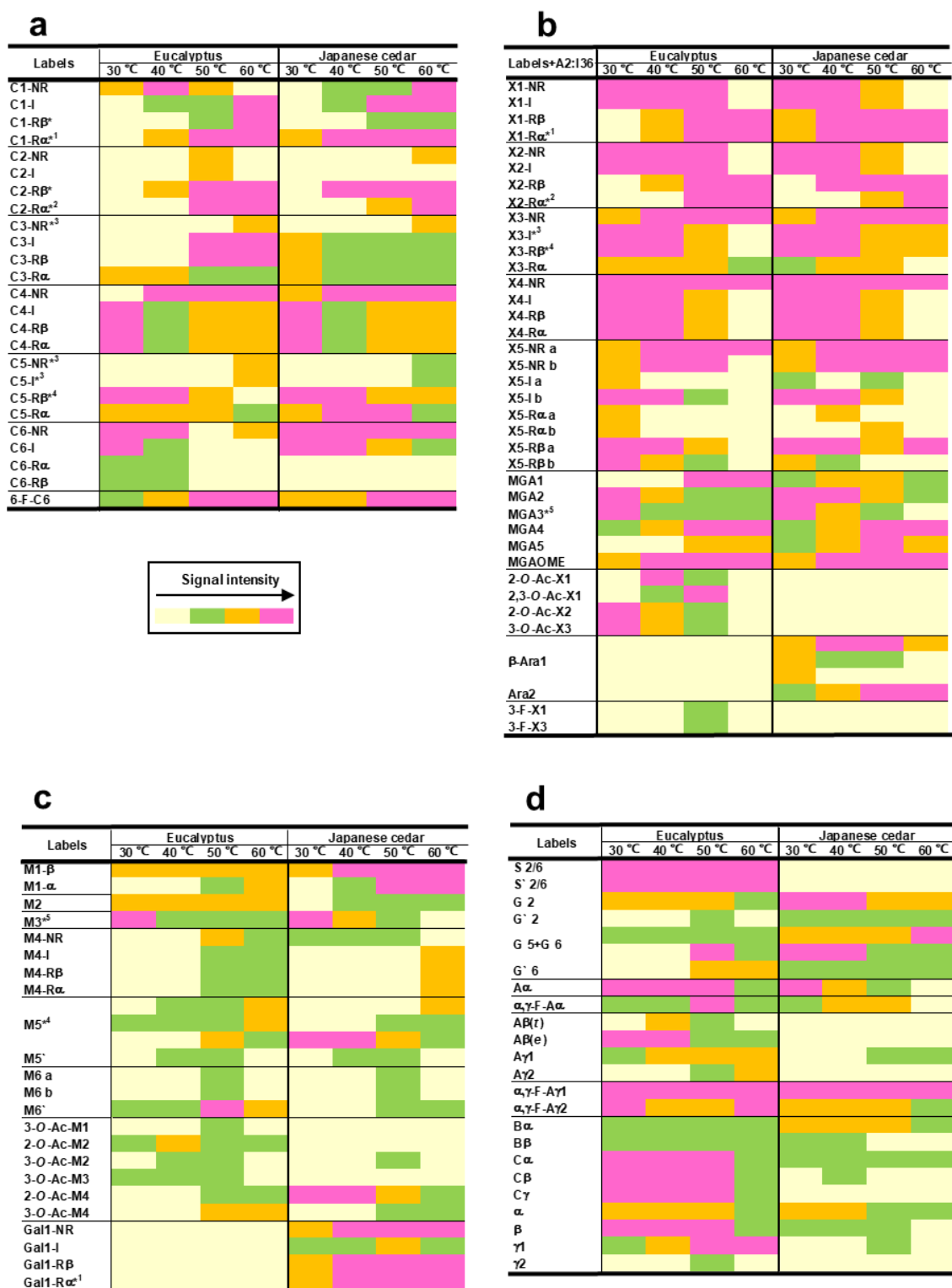


Figure S5: Comparison of signal intensity changes in cellulose, xylan, mannan, and lignin between Eucalyptus and Japanese cedar at 30 °C–60 °C dissolving temperatures. a) Relative signal intensities of cellulose and formylated glucose residues. C-NR, cellulose nonreducing end unit; C-I, cellulose internal unit; C-Rα, α reducing end unit of cellulose; C-Rβ, β reducing

end unit of cellulose; 6-F-C, glucose residue formylated at 6 position in cellulose. (b) Relative signal intensities of xylan and formylated xylose residues. X-NR, xylan nonreducing end unit; X-I, xylan internal unit; X-R α , α reducing end unit of xylan; X-R β , β reducing end unit of xylan; MGA, 4-*O*-methyl- α -D-glucuronic acid residue; Ac-X, acetylated xylose residue in xylan; Ara, arabinose residue. (c) Relative signal intensities of glucomannan. M-NR, nonreducing end unit in glucomannan; M-I, internal unit of glucomannan; M-R α , α reducing end unit of glucomannan; M-R β , β reducing end unit of glucomannan; Ac-M, acetylated mannose residue in glucomannan; Gal-NR, galactose nonreducing end unit; Gal-I, galactose internal unit; Gal-R α , galactose α reducing end unit; Gal-R β , galactose β reducing end unit. (d) Relative signal intensities of lignin. S, syringyl unit; S', α -etherified syringyl unit; G, guaiacyl unit; G', α -etherified guaiacyl unit; A α , A β , A γ , α , β and γ positions in β -*O*-4 unit; α , γ -F-A, β -*O*-4 unit formylated at α and/or γ positions; B α , B β , α and β positions in β -5 unit; C α , C β , C γ , α , β and γ positions in β - β linkage. The chemical structures and positions are shown in Figure 7, and Scheme 1 and Figure S4. The signal assignment is tabulated in Tables S6, S7. The relative signal intensities were categorized into four groups: pale yellow, not detected; green, weak; orange, middle; pink, strong.

Table S6: Assignment of 2D ^1H - ^{13}C HSQC NMR data for polysaccharides of Eucalyptus and Japanese cedar films. The names of lables are corresponding to those in Fugure S5.

Labels	HSQC		Asingments	Wood Compositions
	δH (ppm)	δC (ppm)		
C1-NR	4.20	103.27	C ₁ -H ₁ of β -D-glucopyranoside at non-reducing end	
C1-I	4.30	103.03	C ₁ -H ₁ of β -D-glucopyranoside in internal	
C1-R β^*	4.49	97.10	C ₁ -H ₁ of β -D-glucopyranoside at reducing end	
C1-R α^{*1}	4.91	92.36	C ₁ -H ₁ of α -D-glucopyranoside at reducing end	
C2-NR	2.91	72.89	C ₂ -H ₂ of β -D-glucopyranoside at non-reducing end	
C2-I	2.98	72.80	C ₂ -H ₂ of β -D-glucopyranoside in internal	
C2-R β^*	2.97	74.64	C ₂ -H ₂ of β -D-glucopyranoside at reducing end	Cellulose Glucomannan Galactoglucomannan
C2-R α^{*2}	3.20	72.16	C ₂ -H ₂ of α -D-glucopyranoside at reducing end	
C3-NR *3	3.38	76.85	C ₃ -H ₃ of β -D-glucopyranoside at non-reducing end	
C3-I			C ₃ -H ₃ of β -D-glucopyranoside in internal	
C3-R β	3.47	73.32	C ₃ -H ₃ of β -D-glucopyranoside at reducing end	
C3-R α	3.65	71.54	C ₃ -H ₃ of α -D-glucopyranoside at reducing end	
C4-NR	3.32	69.84	C ₄ -H ₄ of β -D-glucopyranoside at non-reducing end	

C4-I			C ₄ -H ₄ of β-D-glucopyranoside in internal	
C4-Rβ	3.41	79.14	C ₄ -H ₄ of β-D-glucopyranoside at reducing end	
C4-Rα			C ₄ -H ₄ of α-D-glucopyranoside at reducing end	
C5-NR* ³			C ₅ -H ₅ of β-D-glucopyranoside at non-reducing end	
	3.38	76.85		
C5-I* ³			C ₅ -H ₅ of β-D-glucopyranoside in internal	
C5-Rβ* ⁴	3.28	74.28	C ₅ -H ₅ of β-D-glucopyranoside at reducing end	
C5-Rα	3.84	69.78	C ₅ -H ₅ of α-D-glucopyranoside at reducing end	
C6-NR	3.38	61.10	C ₆ -H ₆ of β-D-glucopyranoside at non-reducing end	
C6-I	3.51	60.64	C ₆ -H ₆ of β-D-glucopyranoside in internal	
C6-Rα			C ₆ -H ₆ of α-D-glucopyranoside at reducing end	
	3.69	60.29		
C6-Rβ			C ₆ -H ₆ of β-D-glucopyranoside at reducing end	
6-F-C6	4.04	62.48	C ₆ -H ₆ of formylated β-D-glucopyranoside at non-reducing end	Formylated cellulose
X1-NR			C ₁ -H ₁ of β-D-xylopyranoside at non-reducing end	
	4.28	101.83		
X1-I			C ₁ -H ₁ of β-D-xylopyranoside in internal	Glucurono xylan Arabinoglucurono Xylan
X1-Rβ	4.29	97.44	C ₁ -H ₁ of β-D-xylopyranoside at reducing end	
X1-Rα* ¹	4.92	92.36	C ₁ -H ₁ of α-D-xylopyranoside at reducing end	

X2-NR			C ₂ -H ₂ of β-D-xylopyranoside at non-reducing end
	3.11	72.57	
X2-I			C ₂ -H ₂ of β-D-xylopyranoside in internal
X2-Rβ	2.97	74.64	C ₂ -H ₂ of β-D-xylopyranoside at reducing end
X2-Rα ^{*2}	3.20	72.16	C ₂ -H ₂ of α-D-xylopyranoside at reducing end
X3-NR	3.15	76.65	C ₃ -H ₃ of β-D-xylopyranoside at non-reducing end
X3-I ^{*3}			C ₃ -H ₃ of β-D-xylopyranoside in internal
	3.28	74.28	
X3-Rβ ^{*4}			C ₃ -H ₃ of β-D-xylopyranoside at reducing end
X3-Rα	3.51	71.59	C ₃ -H ₃ of α-D-xylopyranoside at reducing end
X4-NR	3.49	69.57	C ₄ -H ₄ of β-D-xylopyranoside at non-reducing end
X4-I			C ₄ -H ₄ of β-D-xylopyranoside in internal
X4-Rβ	3.55	75.35	C ₄ -H ₄ of β-D-xylopyranoside at reducing end
X4-Rα			C ₄ -H ₄ of α-D-xylopyranoside at reducing end
X5-NR a	3.10	65.61	C ₅ -H ₅ of β-D-xylopyranoside at non-reducing end a
X5-NR b	3.74	65.73	C ₅ -H ₅ of β-D-xylopyranoside at non-reducing end b
X5-I a	3.35	63.04	C ₅ -H ₅ of β-D-xylopyranoside in internal a
X5-I b	3.92	63.15	C ₅ -H ₅ of β-D-xylopyranoside in internal b
X5-Rα a	3.52	58.12	C ₅ -H ₅ of α-D-xylopyranoside at reducing end a

X5-R α b	3.66	58.48	C ₅ -H ₅ of α -D-xylopyranoside at reducing end b
X5-R β a	3.20	63.11	C ₅ -H ₅ of β -D-xylopyranoside at reducing end a
X5-R β b	3.42	62.91	C ₅ -H ₅ of β -D-xylopyranoside at reducing end b
MGA1	5.16	97.37	C ₁ -H ₁ of 4-O-methyl- α -D-gluconic acid pyranoside at non-reducing end
MGA2	3.73	73.06	C ₂ -H ₂ of 4-O-methyl- α -D-gluconic acid pyranoside at non-reducing end
MGA3 ^{*5}	3.74	73.16	C ₃ -H ₃ of 4-O-methyl- α -D-gluconic acid pyranoside at non-reducing end
MGA4	3.15	81.59	C ₄ -H ₄ of 4-O-methyl- α -D-gluconic acid pyranoside at non-reducing end
MGA5	4.49	70.16	C ₅ -H ₅ of 4-O-methyl- α -D-gluconic acid pyranoside at non-reducing end
MGAOME	3.38	59.02	C _{OME} -H _{OME} of 4-O-methyl- α -D-gluconic acid pyranoside acid at non-reducing end
2-O-Ac-X1	4.52	99.31	C ₁ -H ₁ of 2-O-acetyl- β -D-xylopyranoside
2,3-O-Ac-X1	4.62	101.06	C ₁ -H ₁ of 2,3-O-acethyl- β -D-xylopyranoside
2-O-Ac-X2	4.56	73.28	C ₂ -H ₂ of 2-O-acethyl- β -D-xylopyranoside
3-O-Ac-X3	4.87	74.76	C ₃ -H ₃ of 3-O-acethyl- β -D-xylopyranoside
β -Ara1	5.00	101.77	C ₁ -H ₁ of β -D-arabinofranoside
	5.08	100.45	C ₁ -H ₁ of β -D-arabinofranoside

	5.17	100.02	C ₁ -H ₁ of β-D-arabinofranoside	
Ara2	3.85	82.80	C ₂ -H ₂ of β-D-arabinofranoside	
M1-β	4.48	101.50	C ₁ -H ₁ of β-D-mannopyranoside at reducing end	
M1-α	4.97	93.73	C ₁ -H ₁ of α-D-mannopyranoside at reducing end	
M2	3.85	71.17	C ₂ -H ₂ of β-D-mannopyranoside	
M3* ⁵	3.74	72.53	C ₃ -H ₃ of β-D-mannopyranoside	
M4-NR	3.67	67.79	C ₄ -H ₄ of β-D-mannopyranoside at non-reducing end	
M4-I			C ₄ -H ₄ of β-D-mannopyranoside in internal	
M4-Rβ	3.76	76.55	C ₄ -H ₄ of β-D-mannopyranoside at reducing end	Glucomanan Galactoglucomannan LCC
M4-Rα			C ₄ -H ₄ of α-D-mannopyranoside at reducing end	
	3.38	76.85		
M5* ⁴	3.51	76.63	C ₅ -H ₅ of β-D-mannopyranoside	
	3.70	76.55		
M5`	3.69	69.26	LCC C ₅ -H ₅ of β-D-xylopyranoside	
M6 a			C ₆ -H ₆ of β-D-mannopyranoside a	
	3.84	62.66		
M6 b			C ₆ -H ₆ of β-D-mannopyranoside b	

M6`	3.49	67.83	LCC C₆-H₆ of β-D-xylopyranoside
3-O-Ac-M1	4.79	98.87	C₁-H₁ of 3-O-acetyl-β-D-mannopyranoside
2-O-Ac-M2	4.98	72.66	C₂-H₂ of 2-O-acetyl-β-D-mannopyranoside
3-O-Ac-M2	3.78	68.96	C₂-H₂ of 3-O-acetyl-β-D-mannopyranoside
3-O-Ac-M3	4.78	77.25	C₃-H₃ of 3-O-acetyl-β-D-mannopyranoside
2-O-Ac-M4	3.70	76.55	C₄-H₄ of 2-O-acetyl-β-D-mannopyranoside
3-O-Ac-M4	3.92	75.54	C₄-H₄ of 3-O-acetyl-β-D-mannopyranoside
Gal1-NR	4.91	92.36	C₁-H₁ of β-D-galactopyranoside at non-reducing end
Gal1-I	4.32	105.16	C₁-H₁ of β-D-galactopyranoside in internal
Gal1-Rβ	4.28	97.49	C₁-H₁ of β-D-galactopyranoside at reducing end
Gal1-Rα*¹	4.91	92.36	C₁-H₁ of α-D-galactopyranoside at reducing end

Table S7: Assignment of 2D ^1H - ^{13}C HSQC NMR data for lignin and LCC of Eucalyptus and Japanese cedar films. The names of lables are corresponding to those in Figure S5.

Labels	HSQC		Asingments	Wood Compositions
	δH (ppm)	δC (ppm)		
S 2/6	6.65	103.50	C ₂ -H ₂ /C ₆ -H ₆ of syringyl units	
S` 2/6	7.30	106.30	C ₂ -H ₂ /C ₆ -H ₆ of syringyl units with α linkage	
G 2	6.98	110.84	C ₂ -H ₂ of guaiacyl units	
G` 2	7.47	111.66	C ₂ -H ₂ /C ₆ -H ₆ of guaiacyl units with α linkage	Aromatic units
G 5+G 6	6.92	115.31	C ₅ -H ₅ +C ₆ -H ₆ of guaiacyl units	
	6.78	118.90		
G` 6	7.34	124.06	C ₆ -H ₆ of guaiacyl units with α linkage	
A α	4.86	71.51	C _a -H _a of β -O-4 linkages	Linkages of ligin and LCC
α,γ -F-A α	6.02	73.69	C _{α} -H _{α} of β -O-4 formylated linkages	Formylated β -O-4 of lignin
A β (<i>t</i>)	4.01	86.62	C _{β} -H _{β} of β -O-4 linkages linked to a syringyl unit (<i>threo</i> form)	Linkages of ligin and LCC
A β (<i>e</i>)	4.10	85.93	C _{β} -H _{β} of β -O-4 linkages linked to a syringyl unit (<i>erythro</i> form)	
A γ 1	3.21	62.00	C _{γ1} -H _{γ1} of β -O-4 linkages	
A γ 2	3.53	60.69	C _{γ2} -H _{γ2} of β -O-4 linkages	

α,γ -F-A γ 1	3.92	63.27	C $_{\gamma$ 1-H $_{\gamma$ 1 of formylated β -O-4 linkages	Formylated β -O-4 of lignin
α,γ -F-A γ 2	4.18	63.07	C $_{\gamma$ 2-H $_{\gamma$ 2 of formylated β -O-4 linkages	
B α	5.44	86.82	C $_{\alpha}$ -H $_{\alpha}$ of β -5 linkages	
B β	3.49	53.45	C $_{\beta}$ -H $_{\beta}$ of β -5 linkages	
C α	4.65	84.89	C $_{\alpha}$ -H $_{\alpha}$ of β - β linkages	
C β	3.05	53.57	C $_{\beta}$ -H $_{\beta}$ of β - β linkages	
C γ	41.17	71.14	C $_{\gamma}$ -H $_{\gamma}$ of β - β linkages	Linkages of lignin
α	4.55	80.20	LCC C $_{\alpha}$ -H $_{\alpha}$ of β -O-4 linkages	
β	4.30	83.19	LCC C $_{\beta}$ -H $_{\beta}$ of β -O-4 linkages	
γ 1	3.34	61.62	LCC C $_{\gamma$ 1-H $_{\gamma$ 1 of β -O-4 linkages	
γ 2	3.61	60.15	LCC C $_{\gamma$ 2-H $_{\gamma$ 2 of β -O-4 linkages	