

Supporting Information (SI)

Synergic Improvement in Flame Retardant and Dielectric Properties of Hybrid Epoxy Resin Composites Bearing Dimethyl Methylphosphonate-Loaded Zeolitic Imidazole Framework

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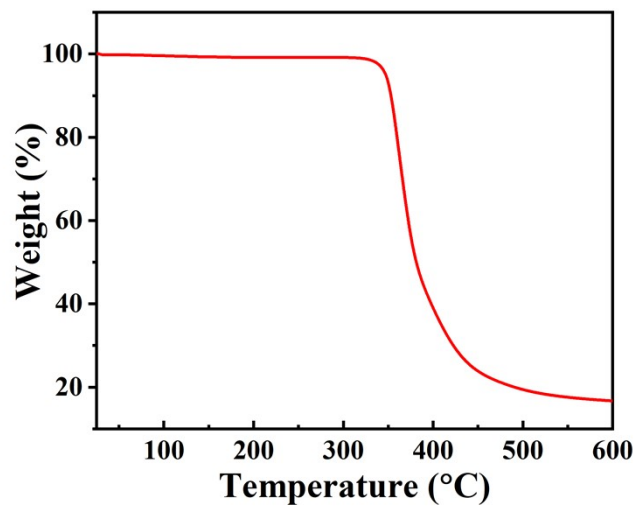


Figure S1. TG curve of EP.

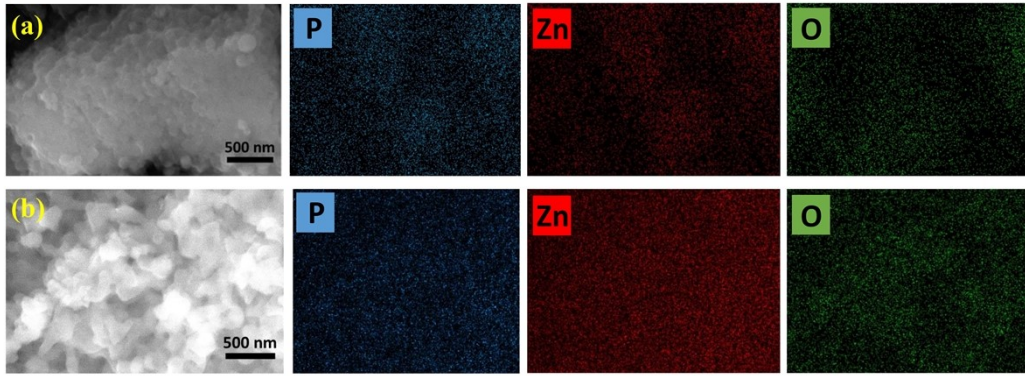


Figure S2. SEM images of (a) ZIF-8@DMMP and (b) ZIF-8@DMMP after 30 min in oven at 250 °C; the corresponding elemental mapping is also indicated at the right side (P: light blue, Zn: red, O: green).

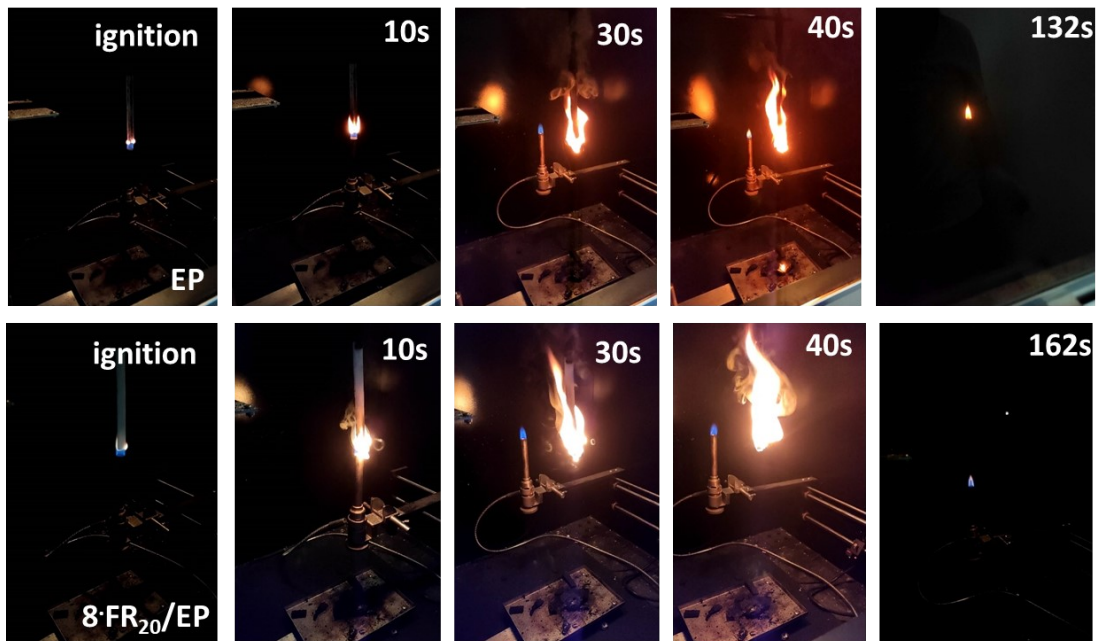


Figure S3. The combustion process of EP and 8·FR₂₀/EP during the UL-94 testing.

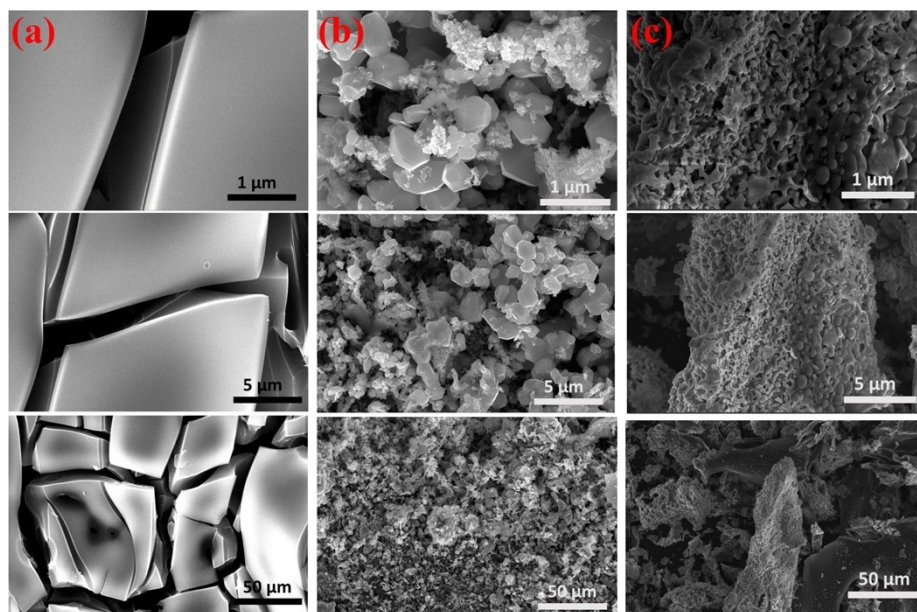


Figure S4. SEM images of char residue from (a) EP, (b) 8₂₀/EP, and (c) 8-FR₂₀/EP.

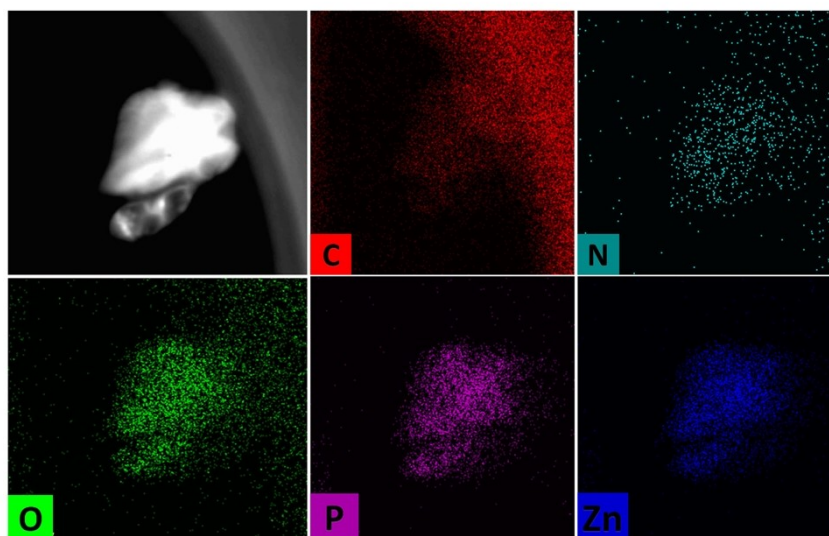


Figure S5. Elemental mapping of char residue from 8-FR₂₀/EP.

Table S1. Summary of Cone Calorimetry Results and Smoke Density Data for EP and Derived Composites.

Sample	pHRR (kW/m ²)	THR at 400 s (MJ/m ²)	TSP at 400 s (m ²)	COP _{max} (g/s)	CO ₂ P _{max} (g/s)	SPR _{max} (m ² /s)	Residue (%)	D _{s,max}
EP	1327	94	21	0.49	1.28	0.25	4.3	836.2
8 ₂₀ /EP	750	84	19	0.16	0.61	0.21	17.9	629.4
8-FR ₂₀ /EP	723	76	16	0.18	0.53	0.18	16.1	589.5

Table S2 Dependence of dielectric constant and dielectric loss for previously reported EP nanocomposites.

Matrix composition	Dielectric constant	Frequency (Hz)	Dielectric loss	Ref
20 wt. % EP/HGM5	2.59	10 ² –10 ⁶	0.0145	1
EP/N-PPSQ composites	3.15	10 ² –10 ⁶	0.026	2
]DCPD/DPO-HQ-AE-0.9/EP	2.67	10 ⁵ –10 ⁹	0.0045	3
EP/ Fe@POSS–COOH	3.51	10 ³ –10 ⁶	not given	4
EP/MAP 1 wt. %	2.9	10 ³ –10 ⁷	0.04	5
HCA-EP/MeHHPA	6.16	10 ³ –10 ⁷	0.033	6
BAPT-EP/MHHPA	3.24-3.27	10 ⁶ –10 ⁸	0.16	7
7 wt% EP/preFPBO in CE	2.48	10 ⁵ –10 ⁷	0.01	8
CE-EP/prePBO	2.4	10 ⁵ –10 ⁶	0.007	9
EP/ZIF@DMMP(20 wt. %)	3.6~3.1 3.0~2.7	10⁶–10⁹ 10⁸–10⁹	0.025-0.031 0.028-0.032	This work

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