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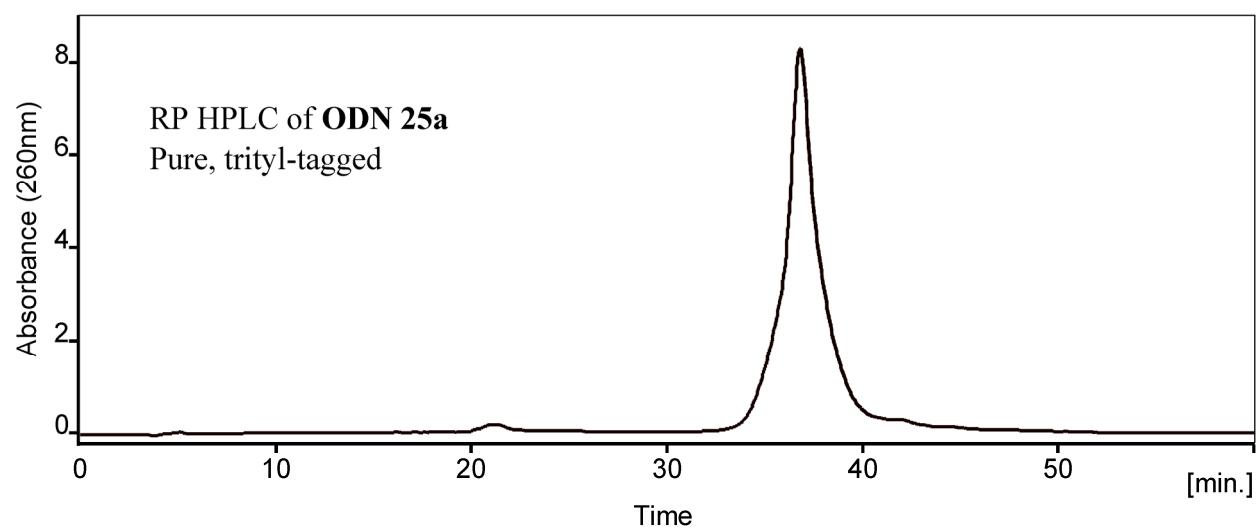
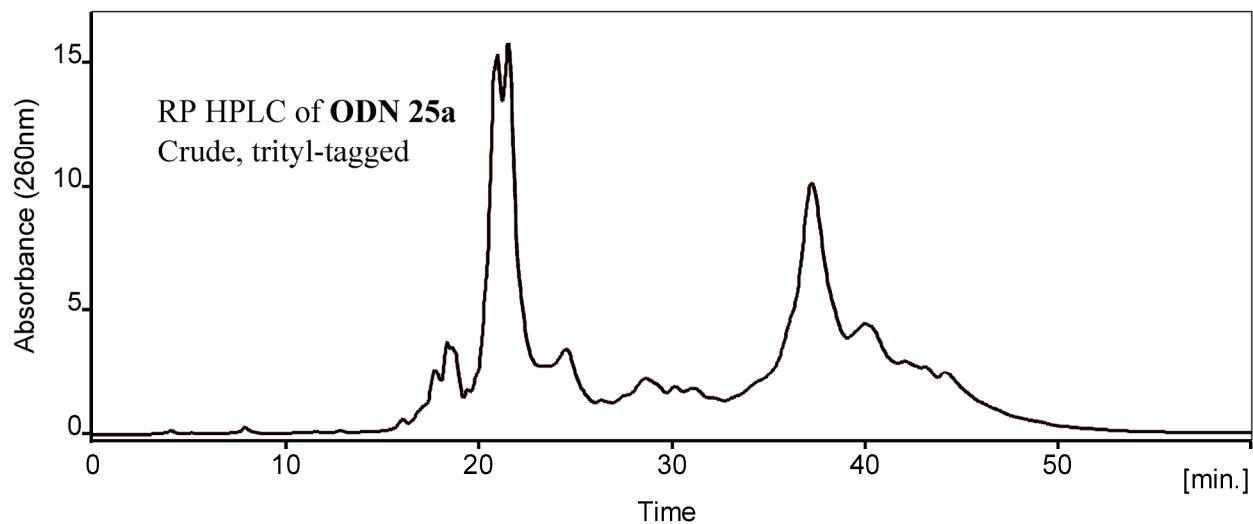
## **PEGylated Dmoc Phosphoramidites for Sensitive Oligodeoxynucleotide Synthesis**

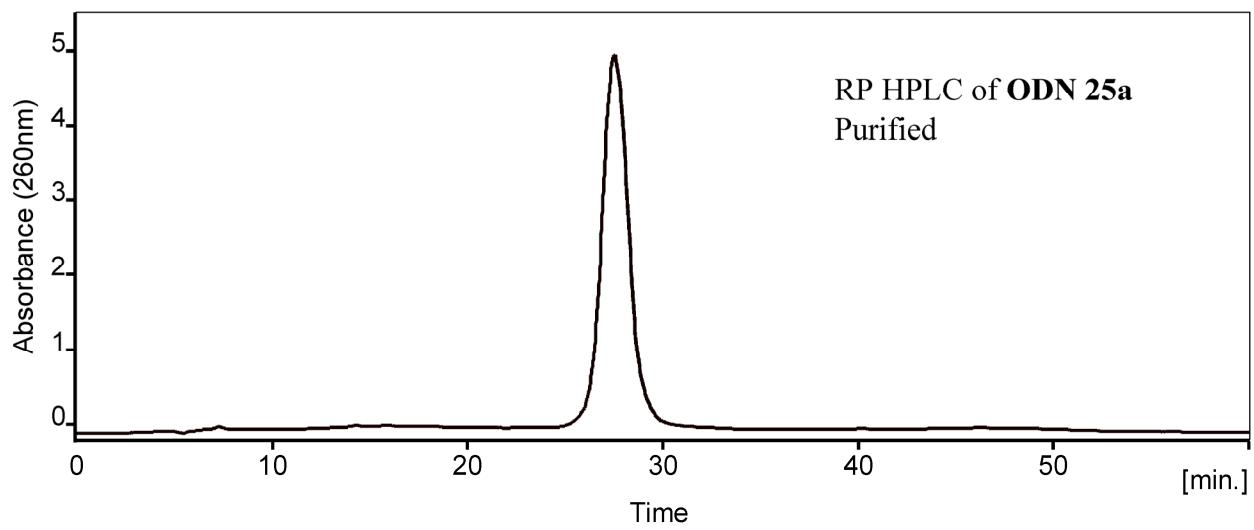
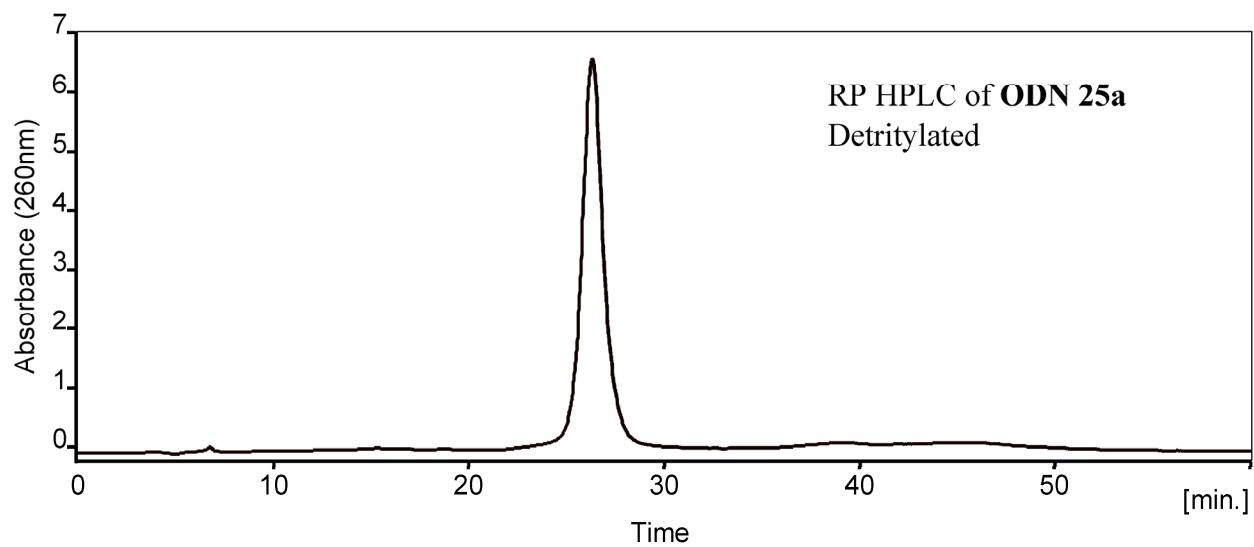
Komal Chillar, Yipeng Yin, Alexander Apostle and Shiyue Fang\*

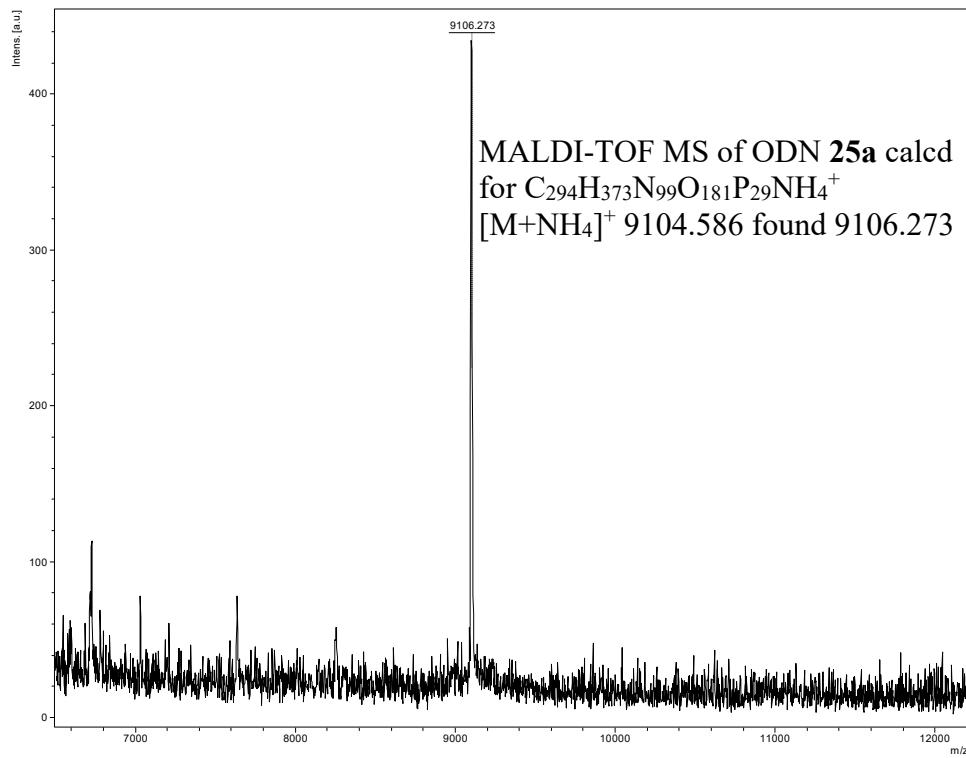
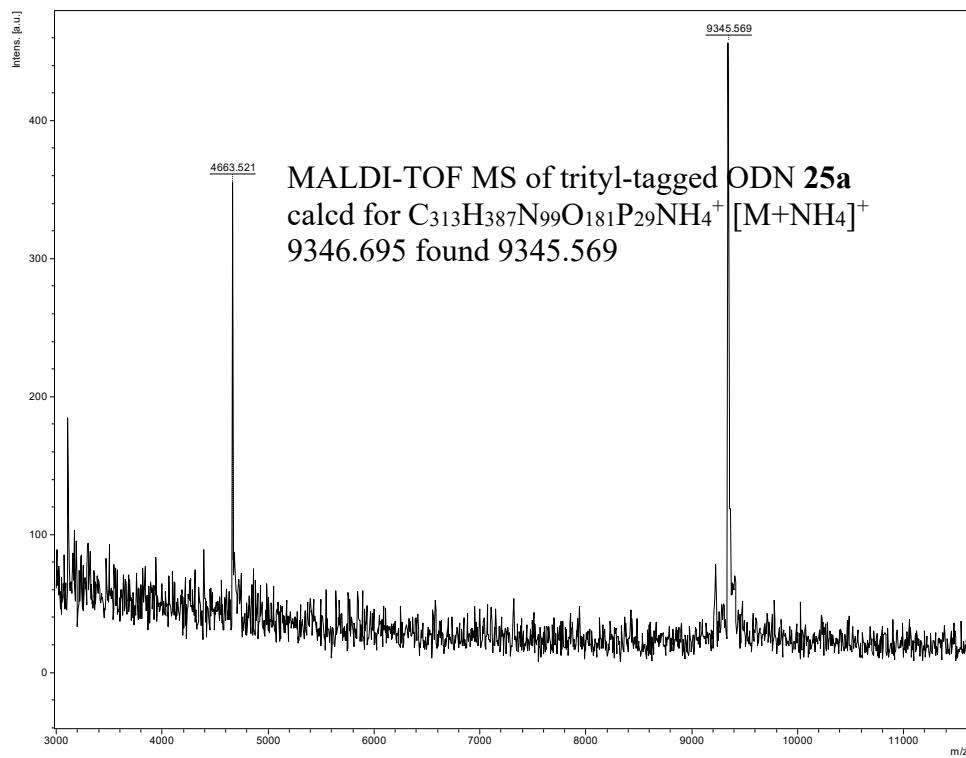
Department of Chemistry and Health Research Institute, Michigan Technological University,  
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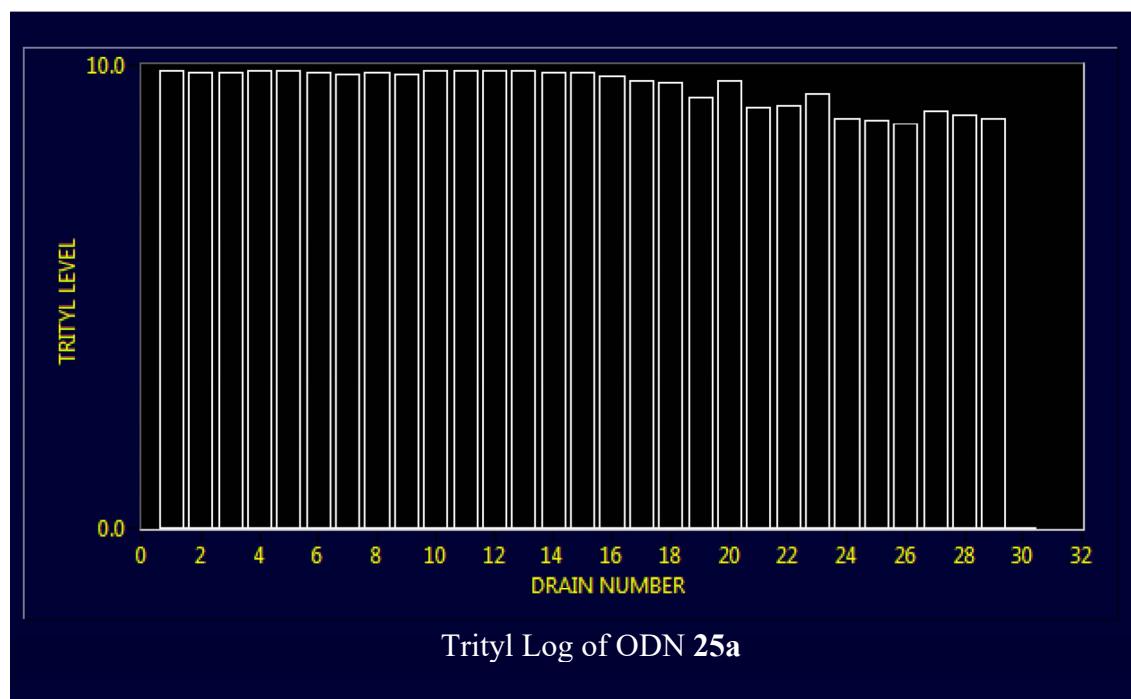
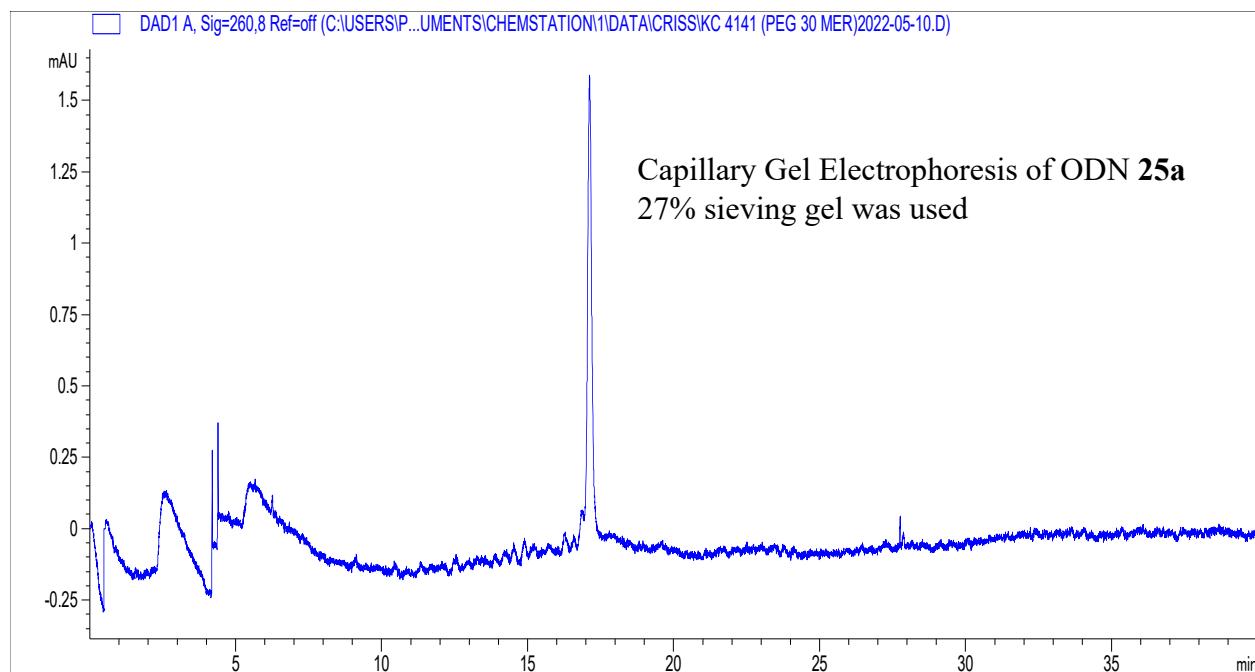
**HPLC, MALDI-TOF MS, OD<sub>260</sub>, Capillary Electrophoresis, and Trityl Log  
for Oligodeoxynucleotides**

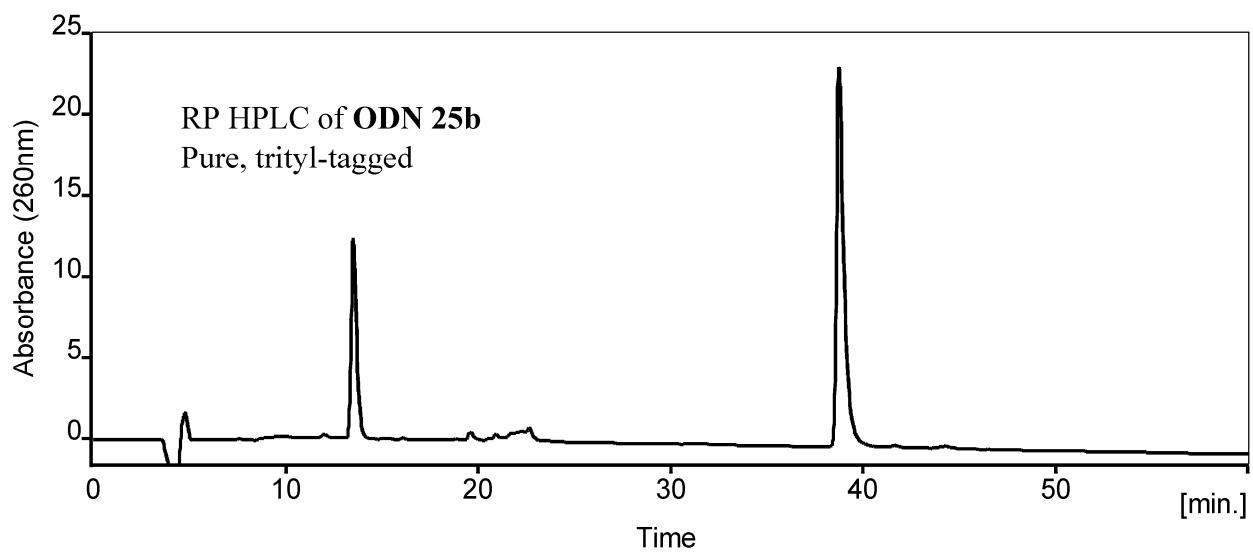
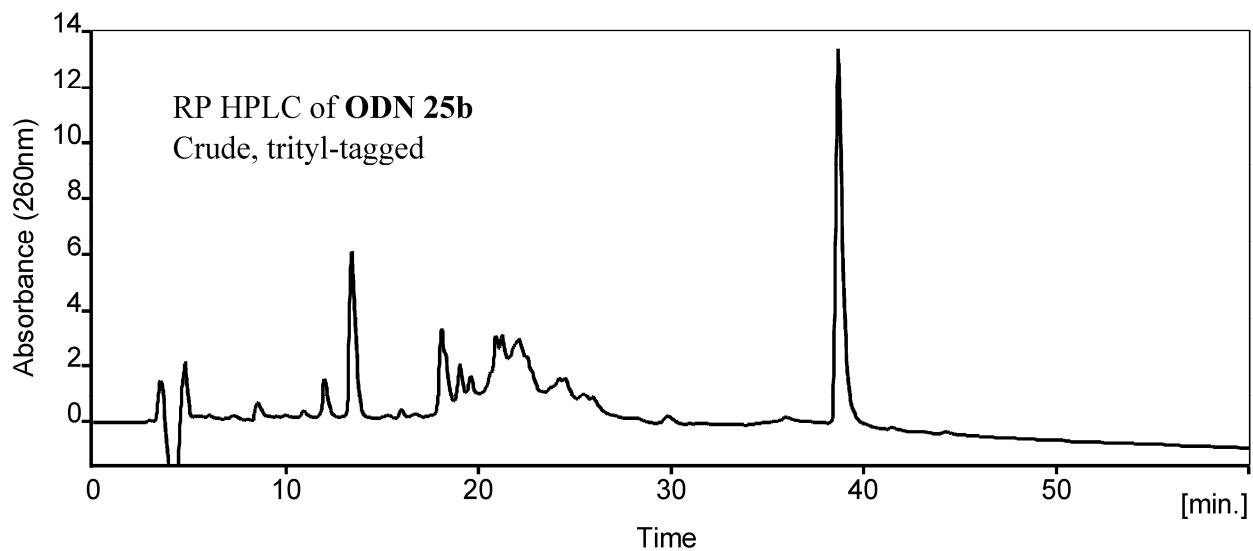


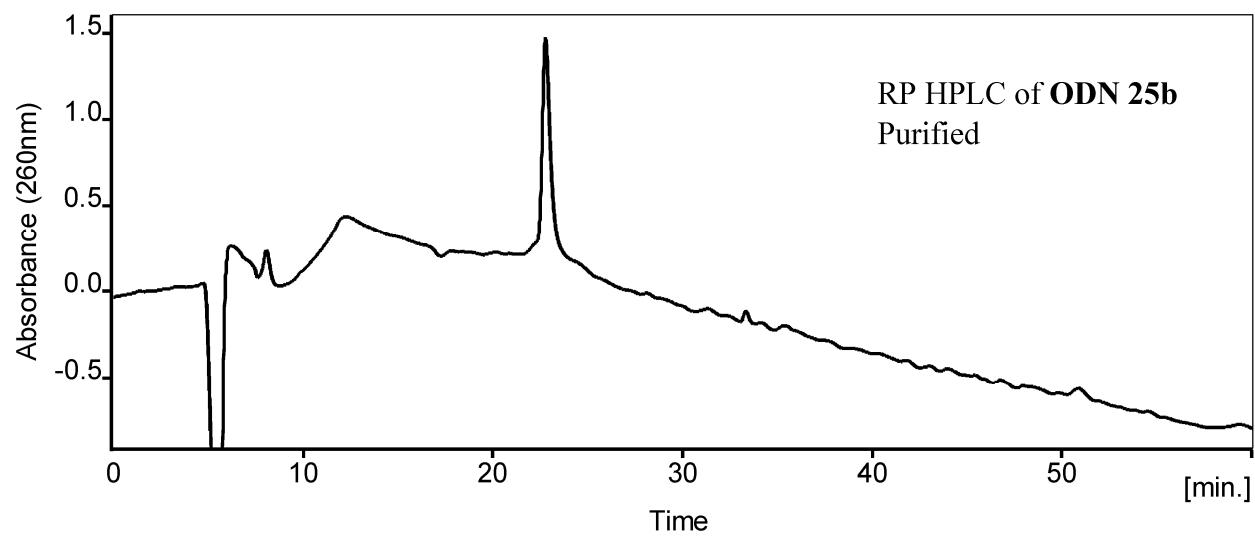
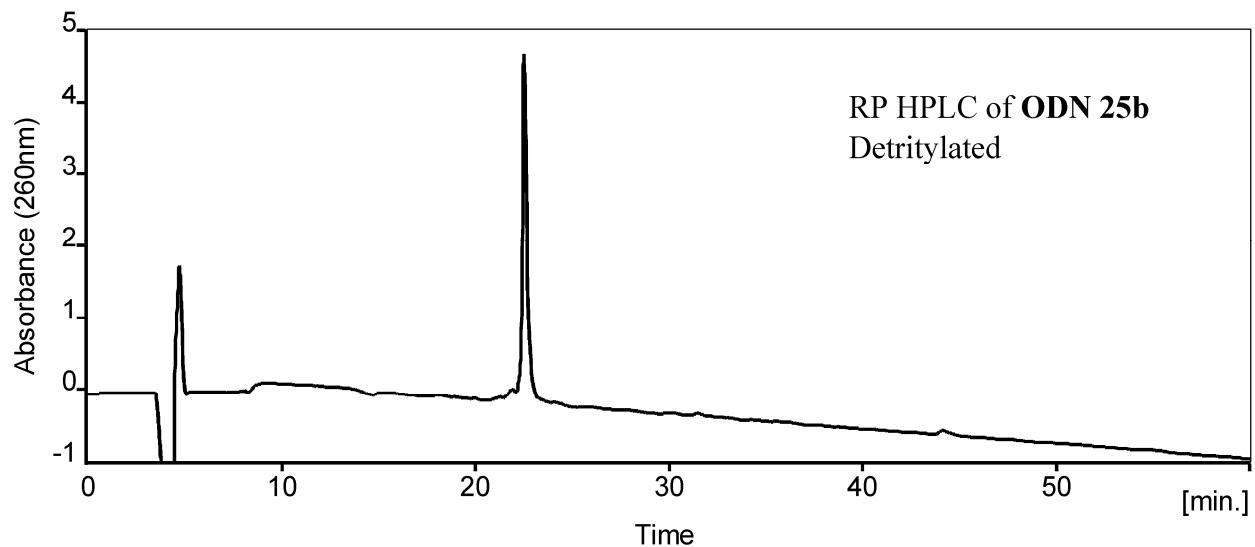


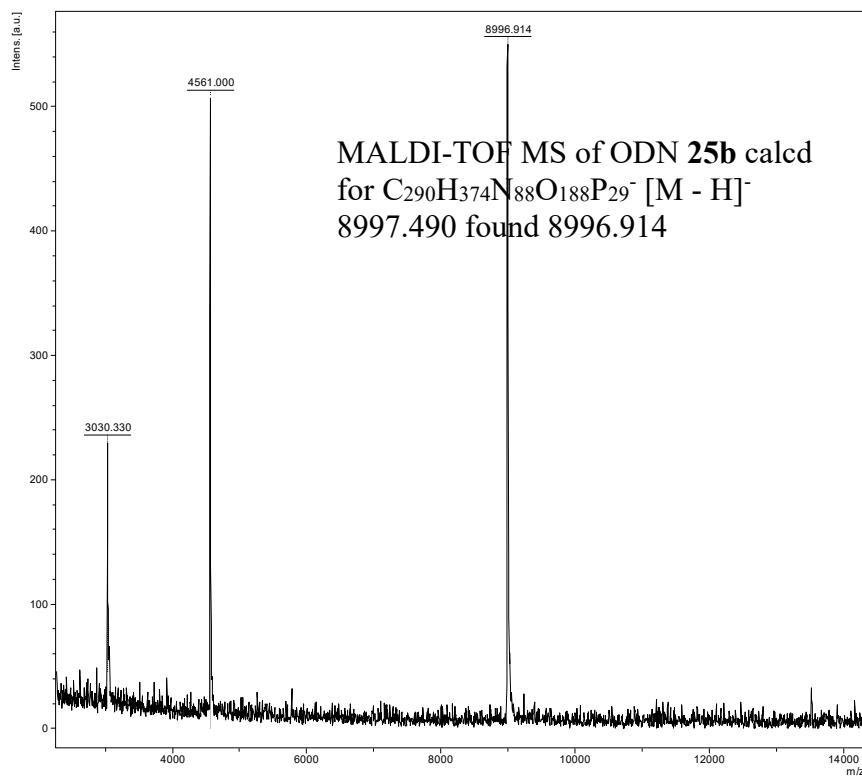
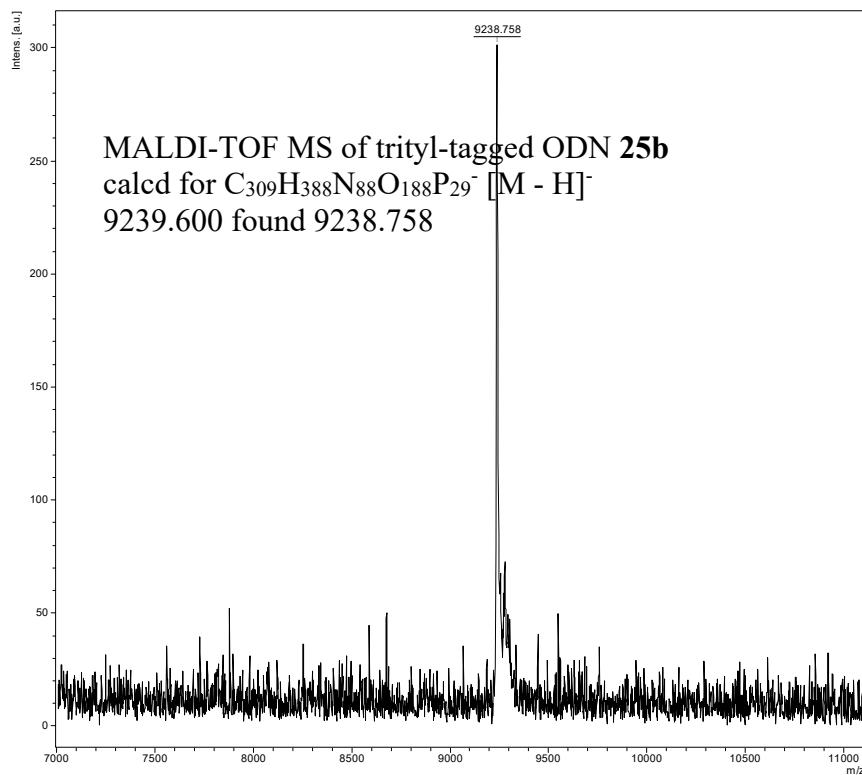


OD<sub>260</sub> of the ODN **25a** (30-mer) obtained from the 0.52  $\mu$ mol synthesis is 2.17.

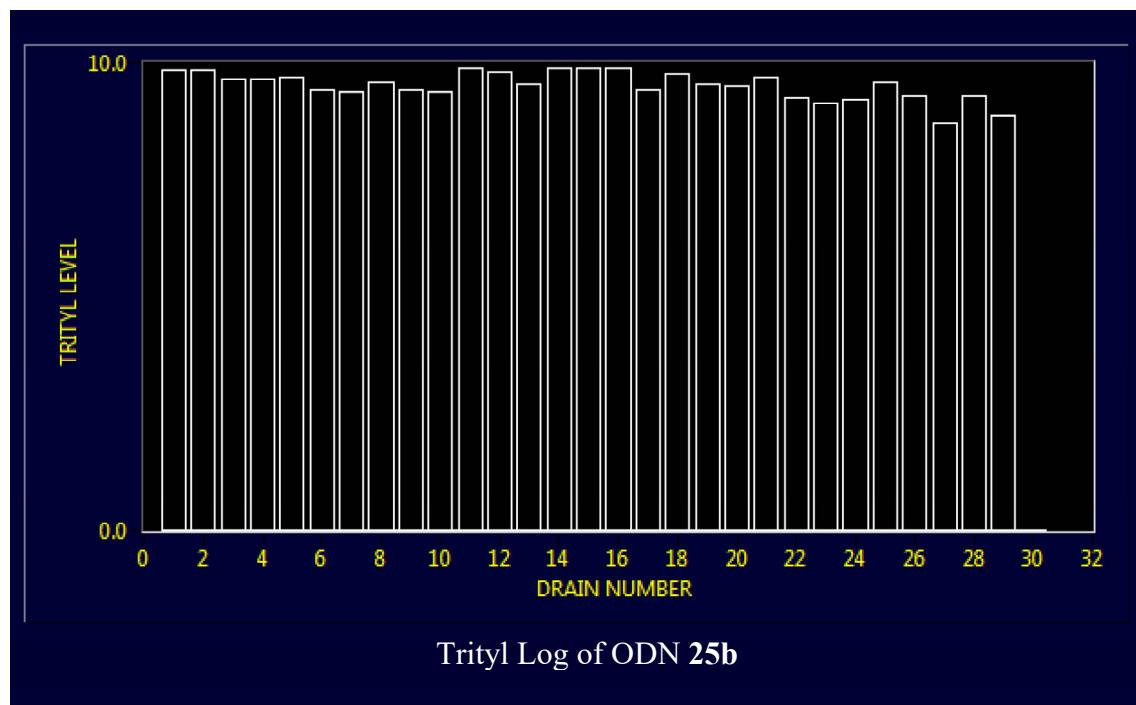
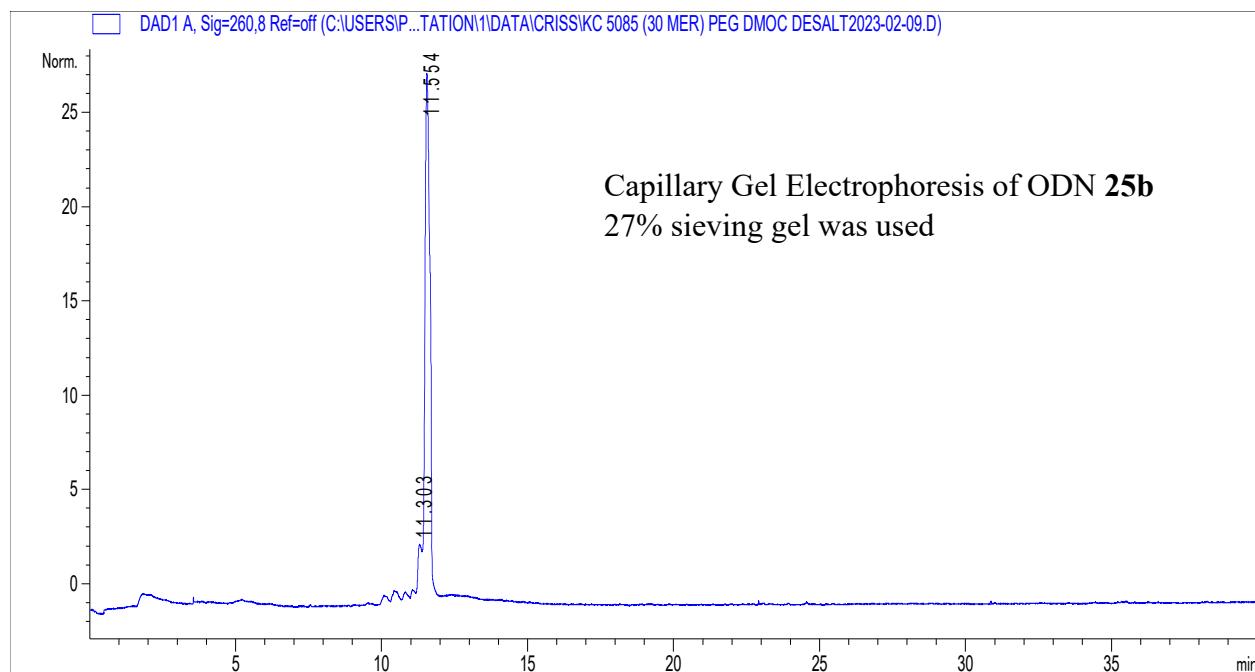


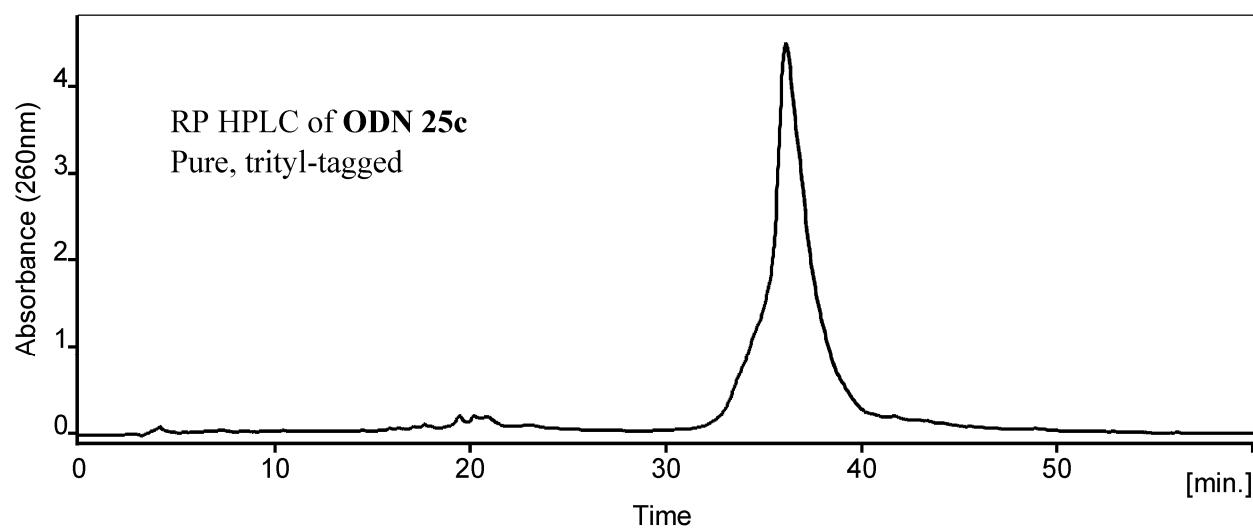
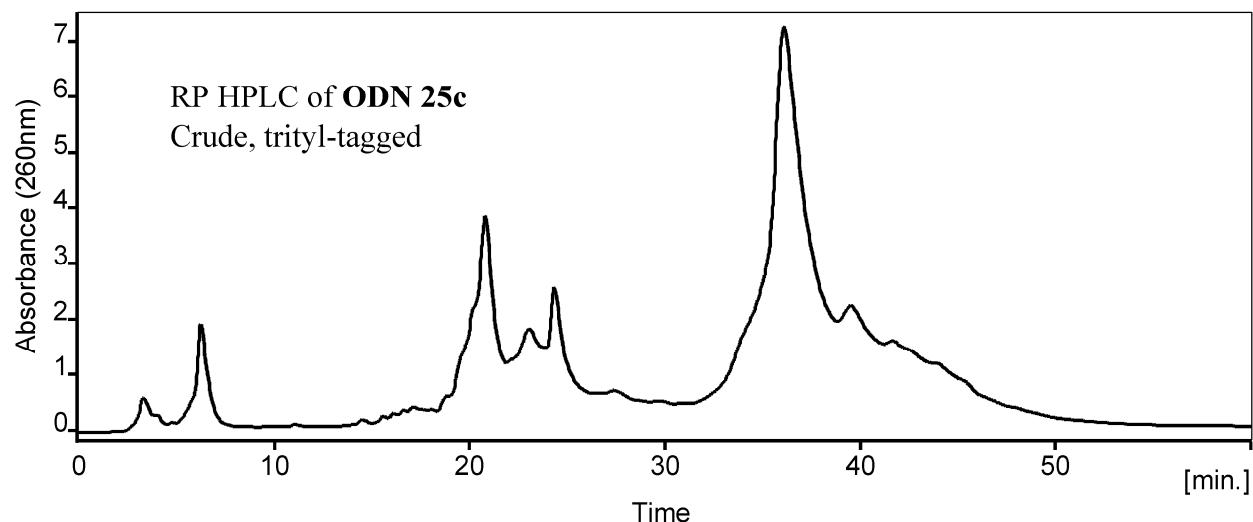


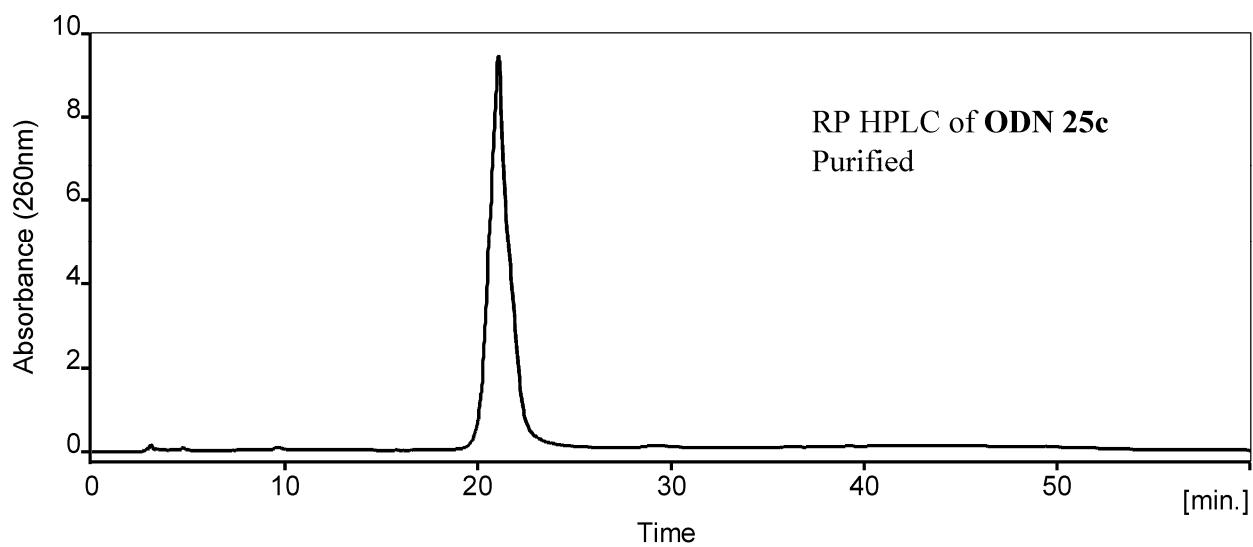
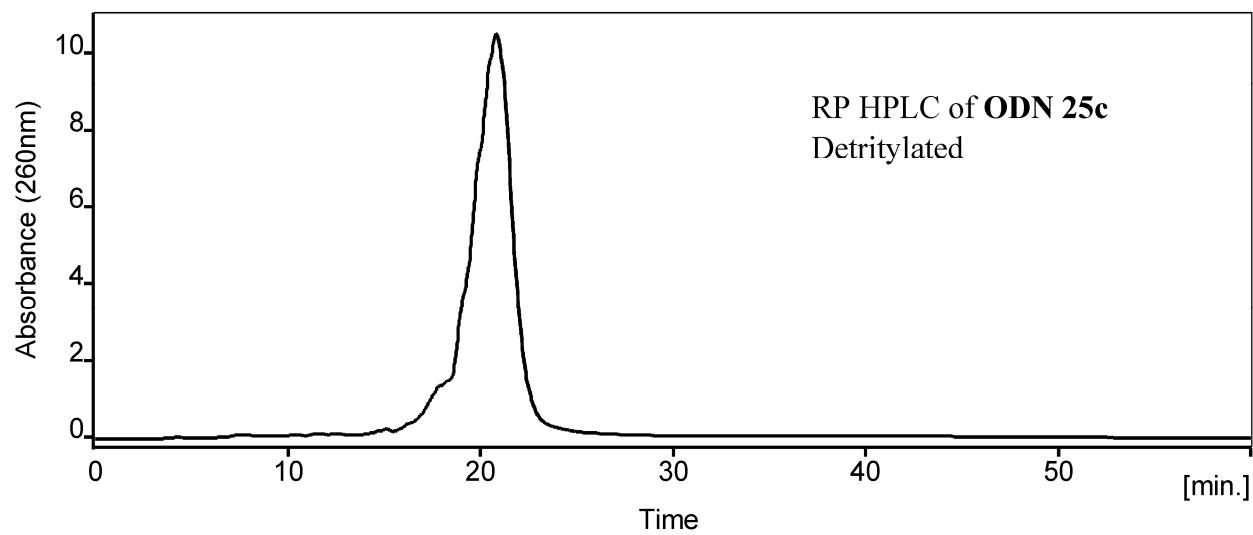


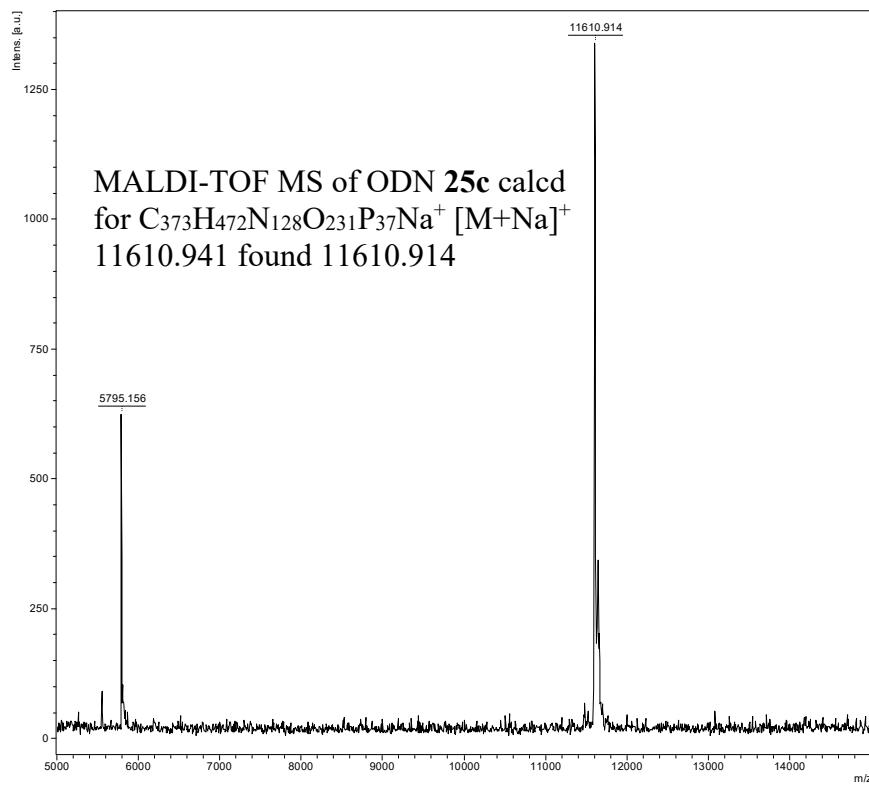


OD<sub>260</sub> of the ODN **25b** (30-mer) obtained from the 0.52 μmol synthesis is 0.196.

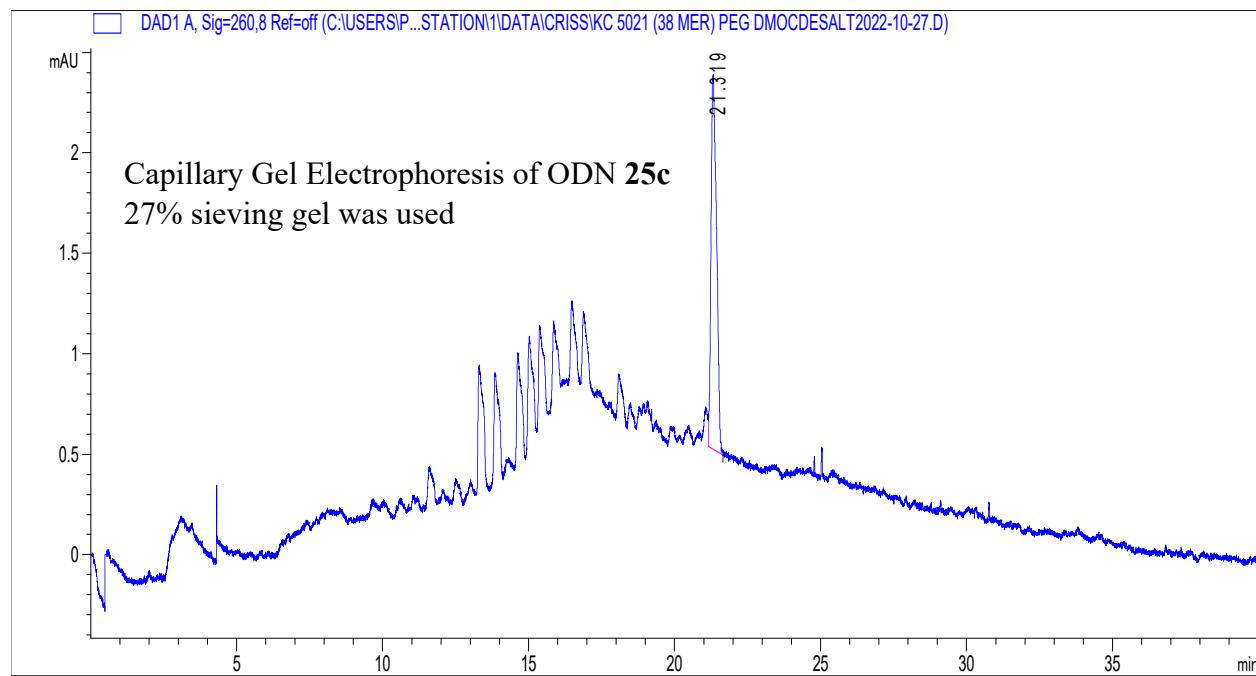


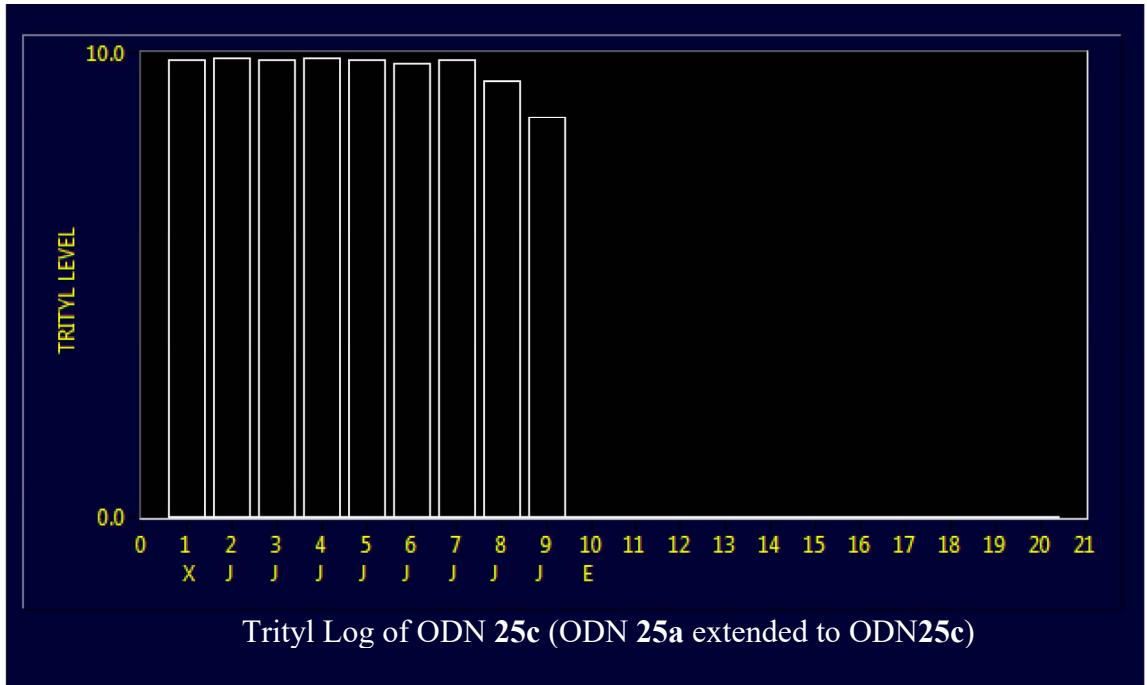


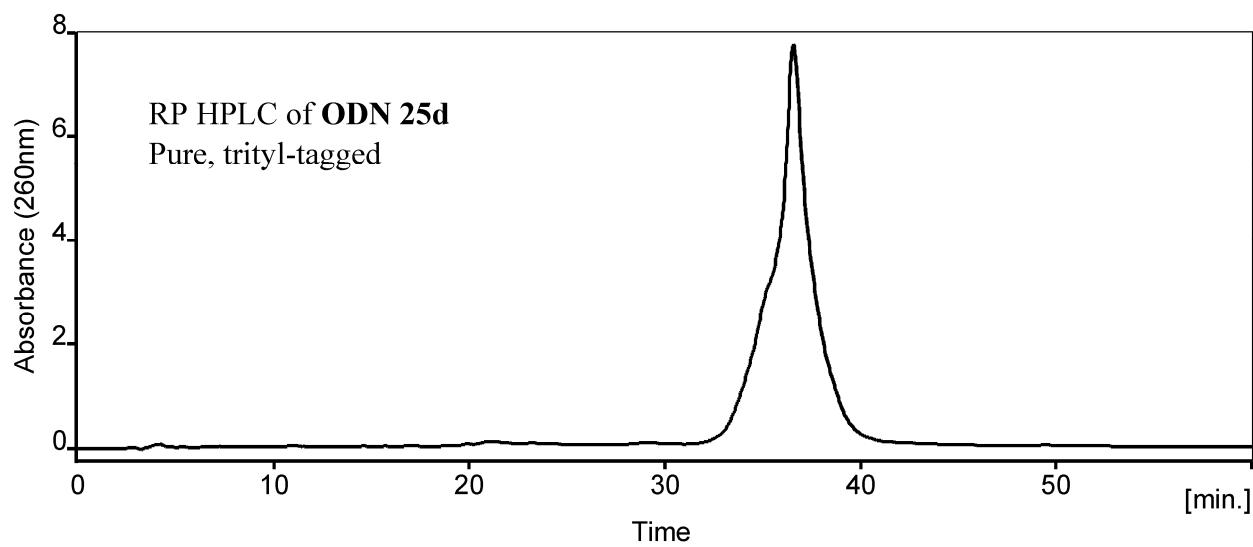
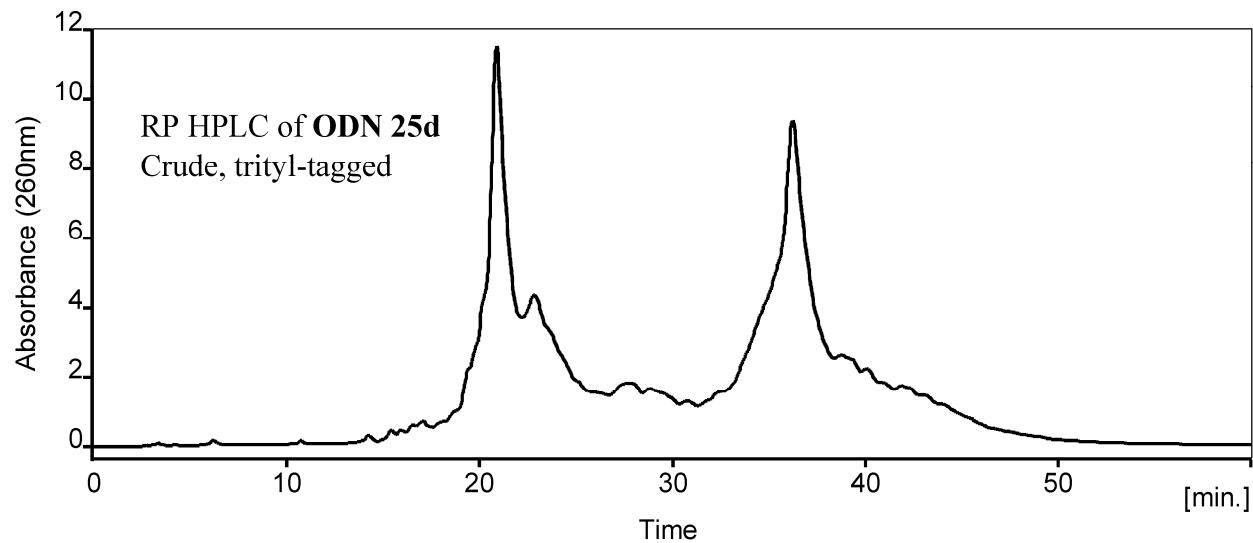


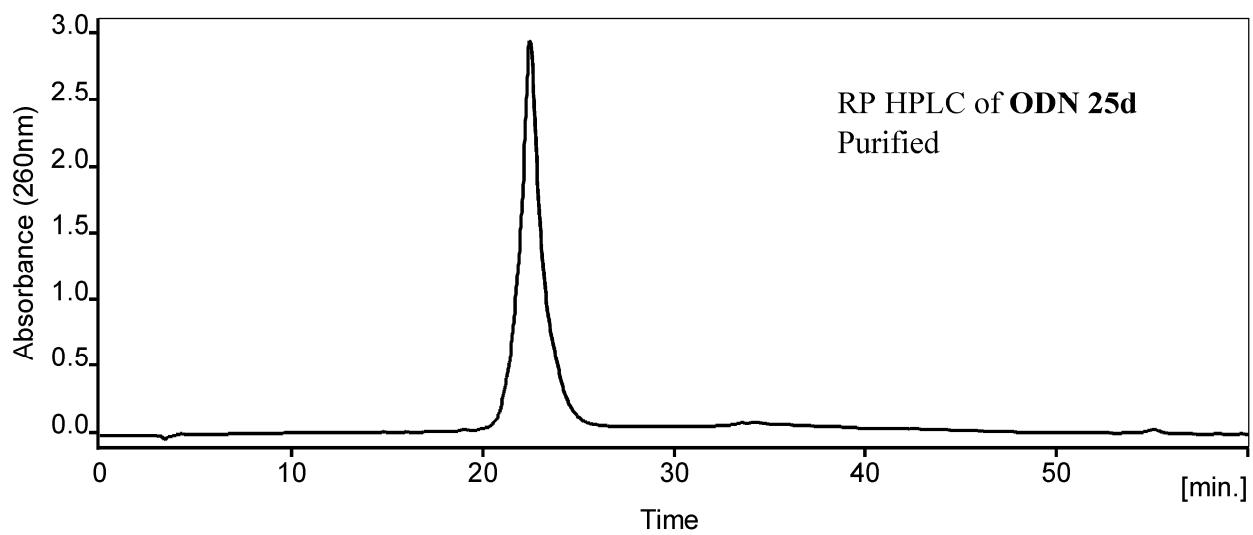
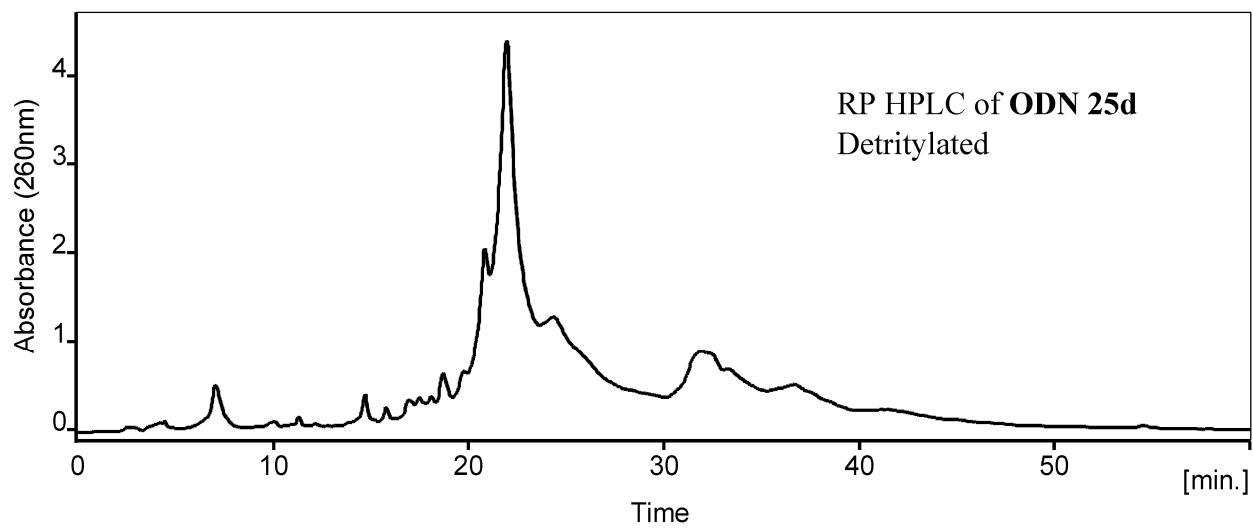


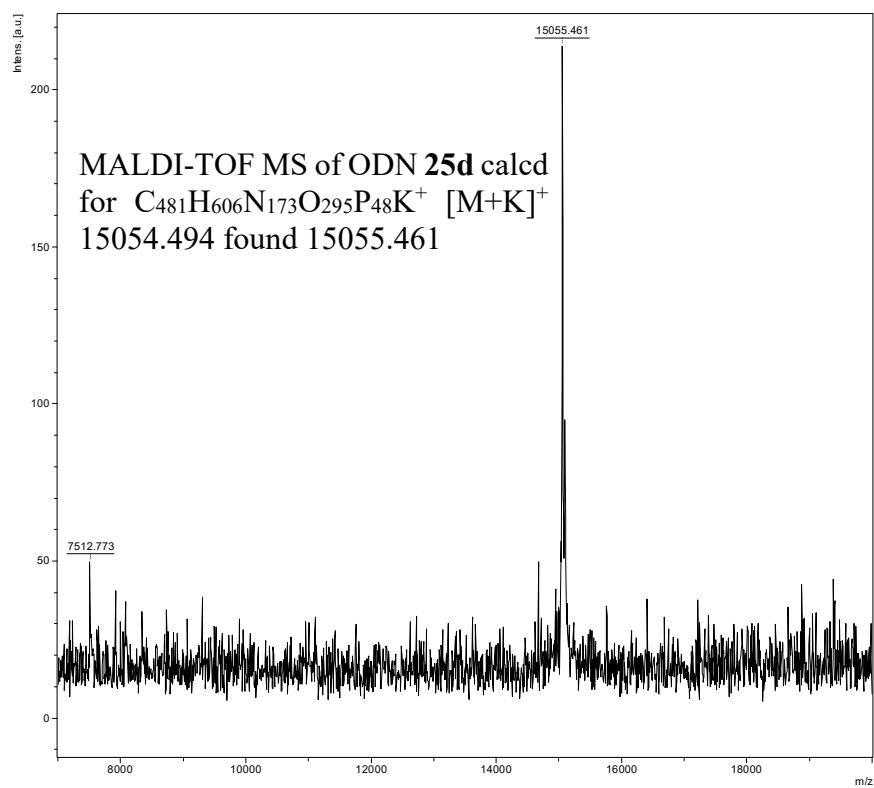
OD<sub>260</sub> of the ODN **25c** (38-mer) obtained from the 0.52  $\mu$ mol synthesis is 3.15.



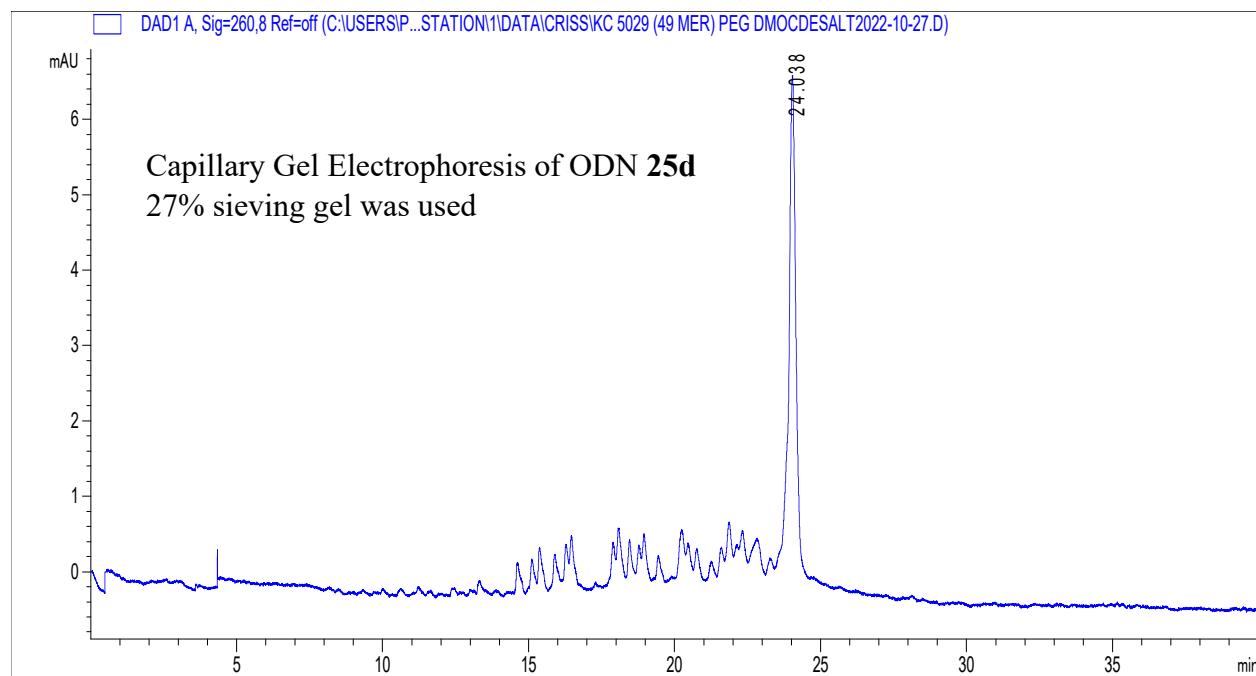


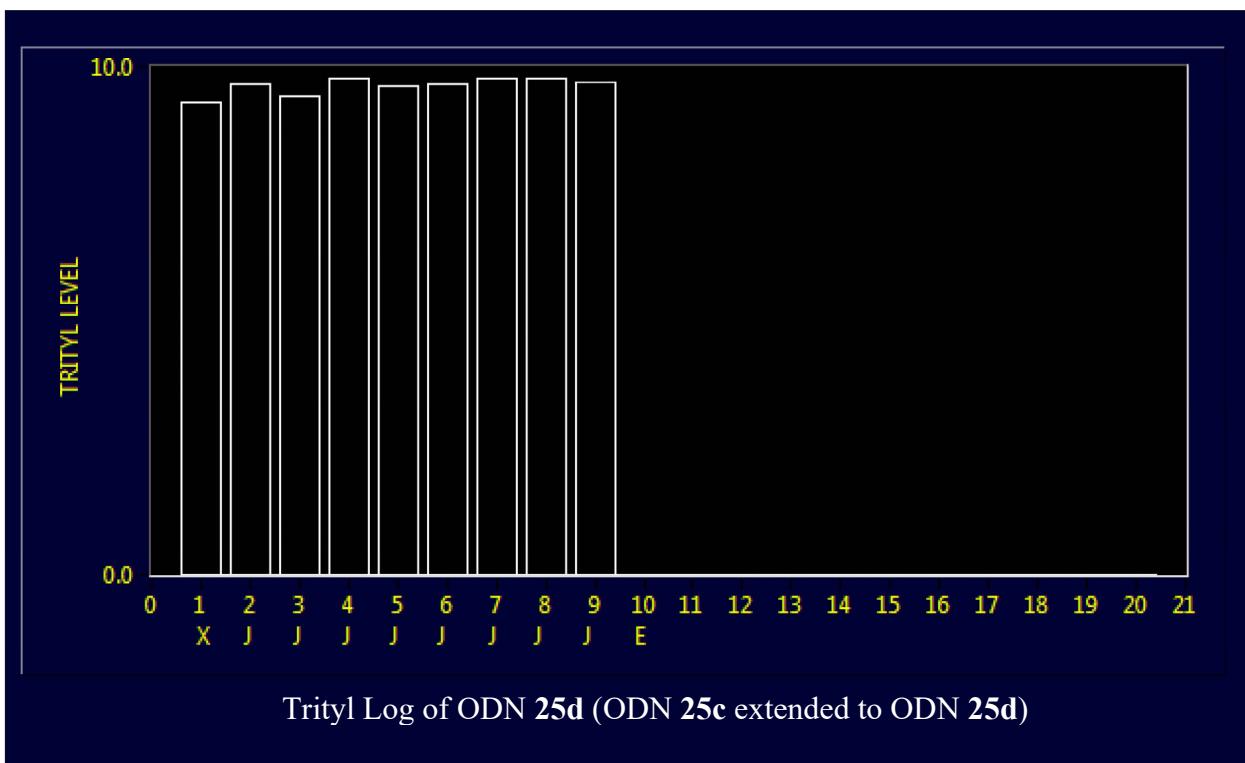


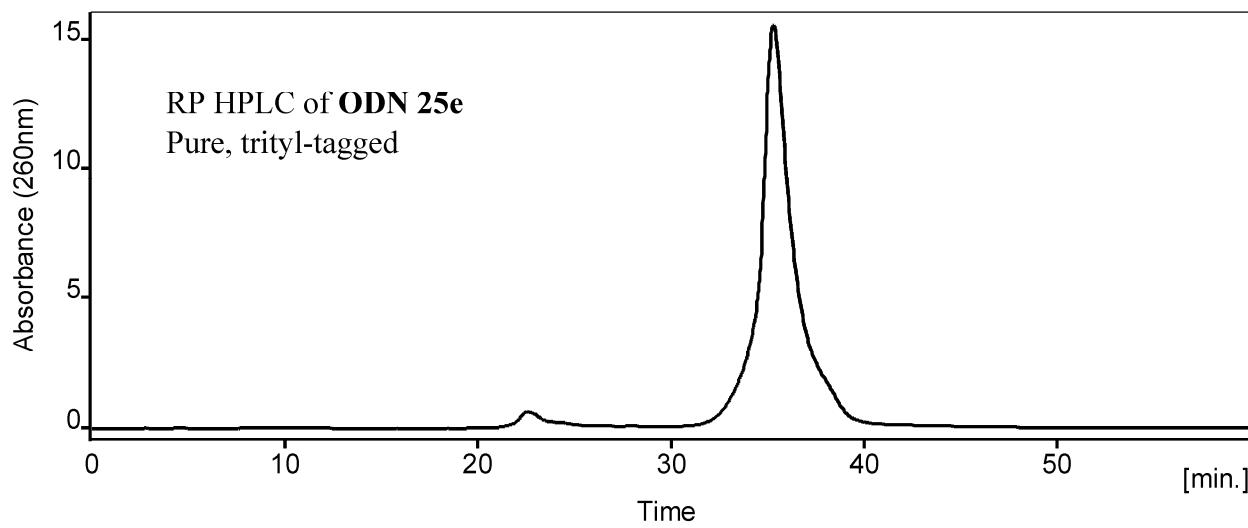
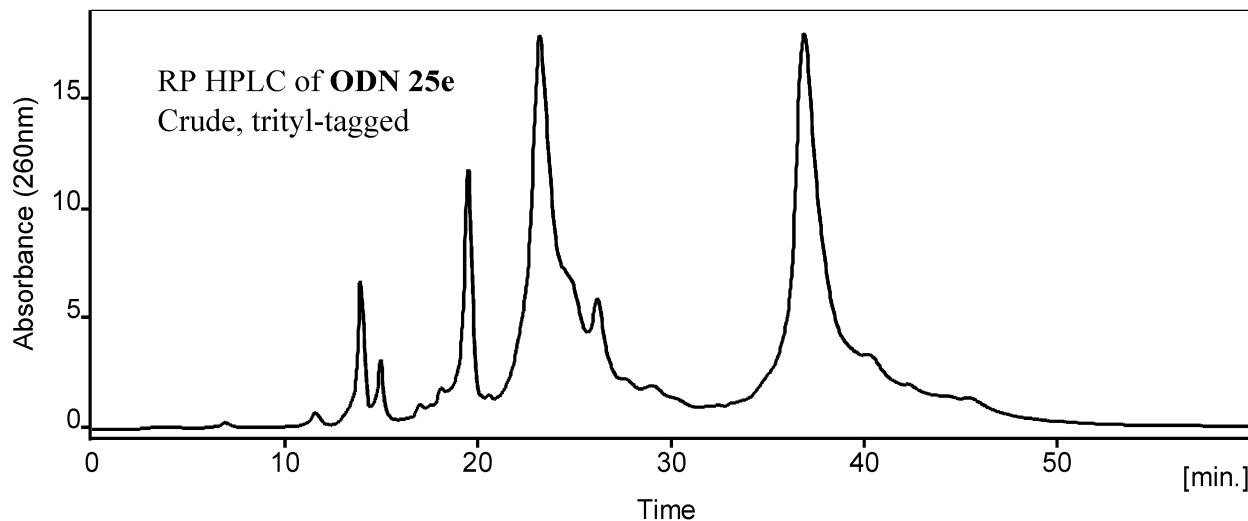


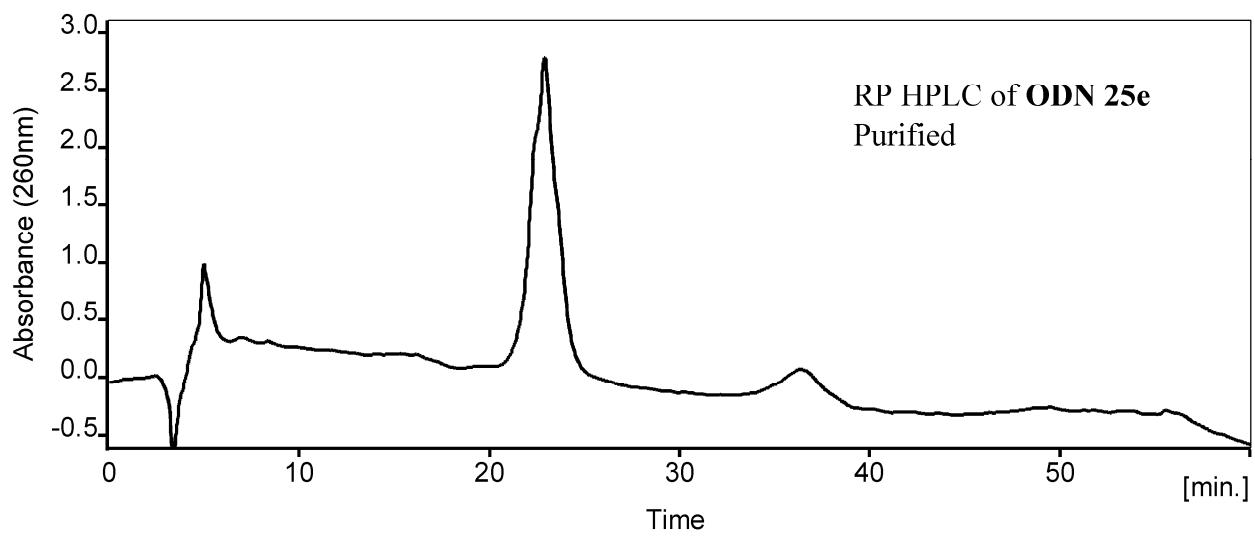
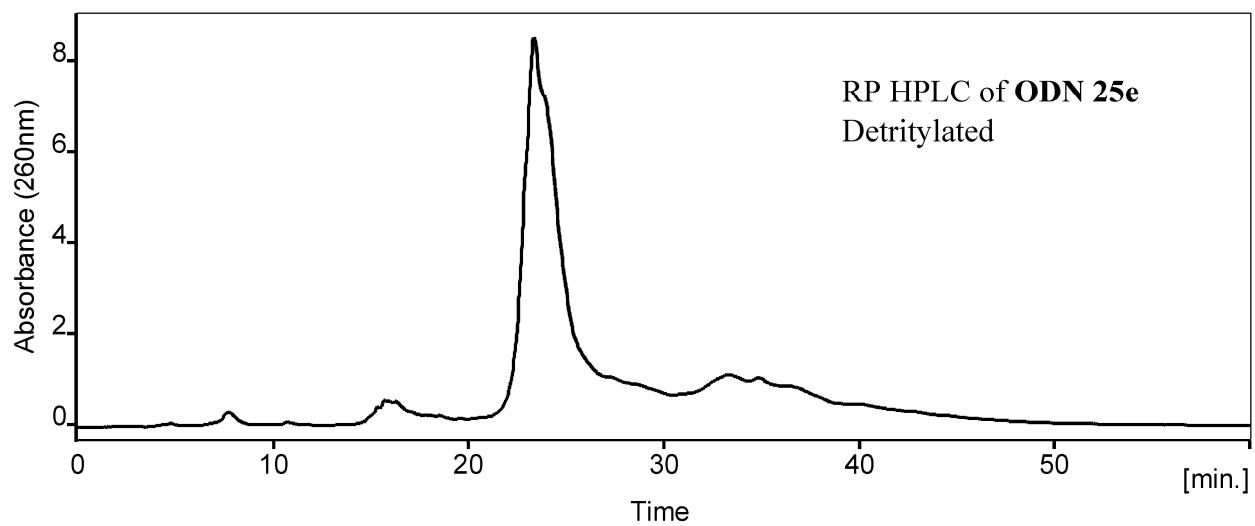


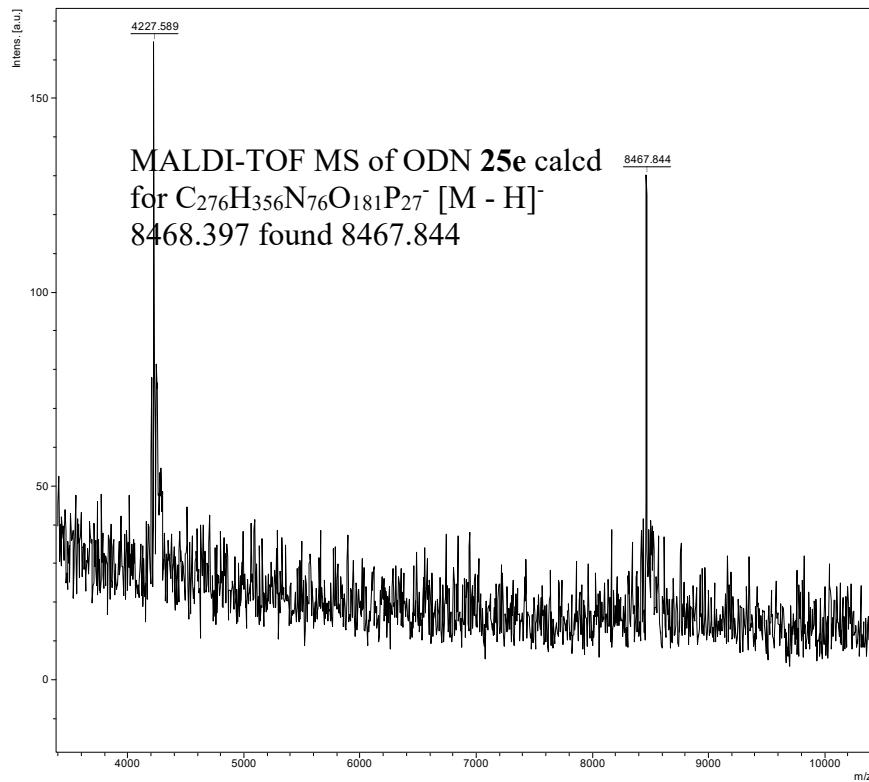
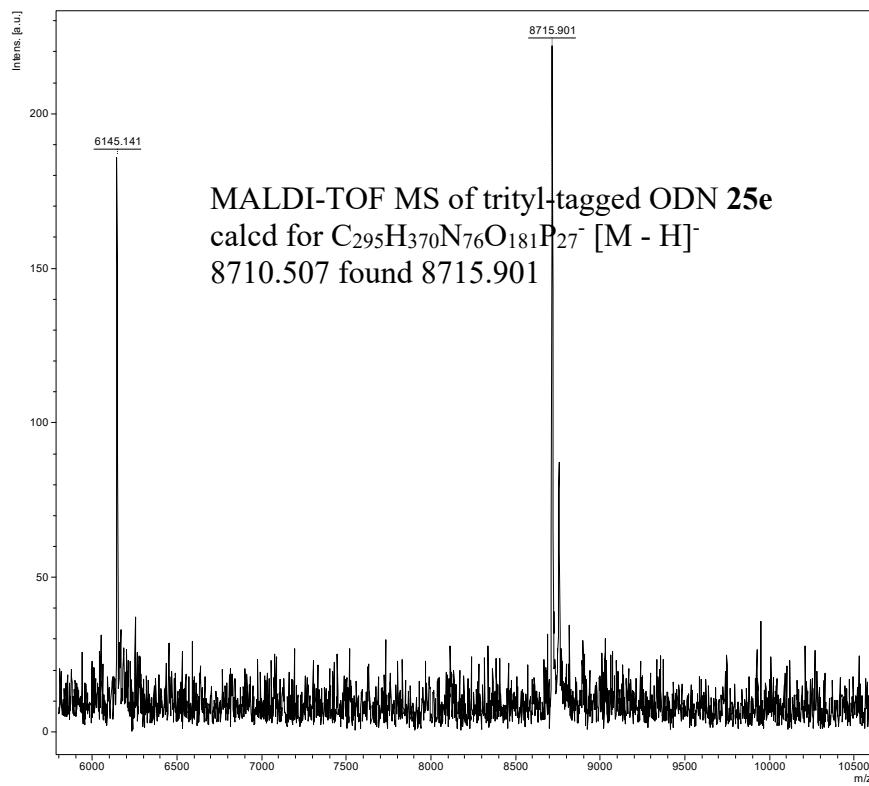
OD<sub>260</sub> of the ODN **25d** (49-mer) obtained from the 0.52  $\mu$ mol synthesis is 1.10.



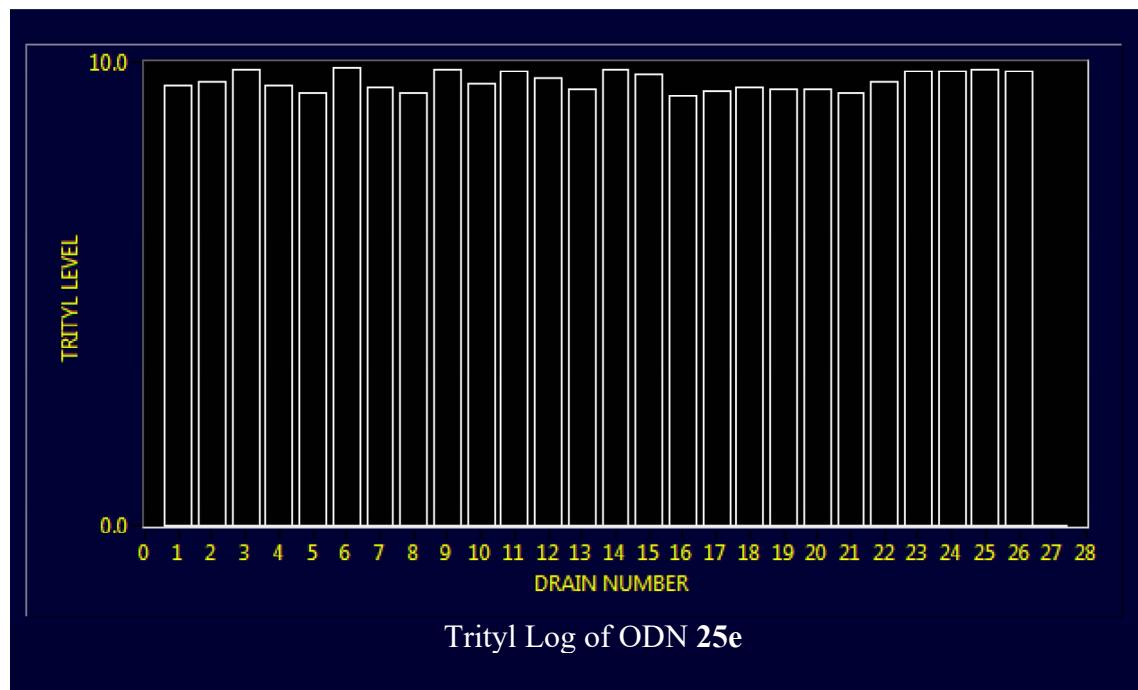
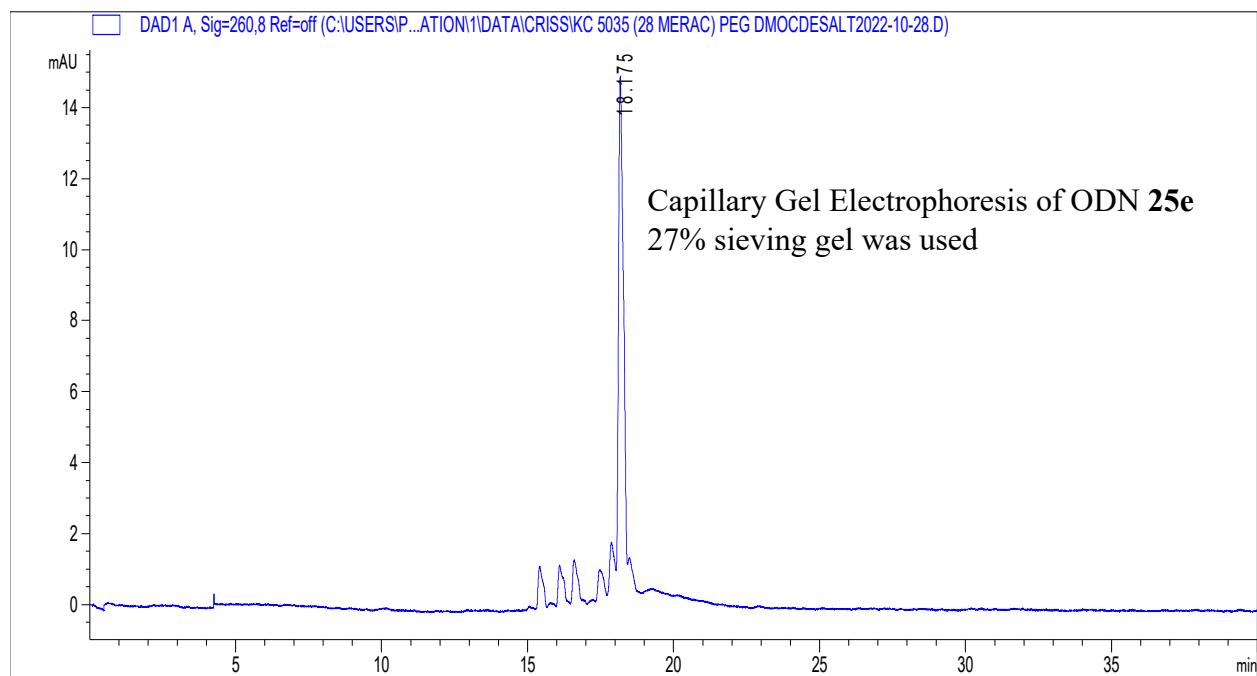


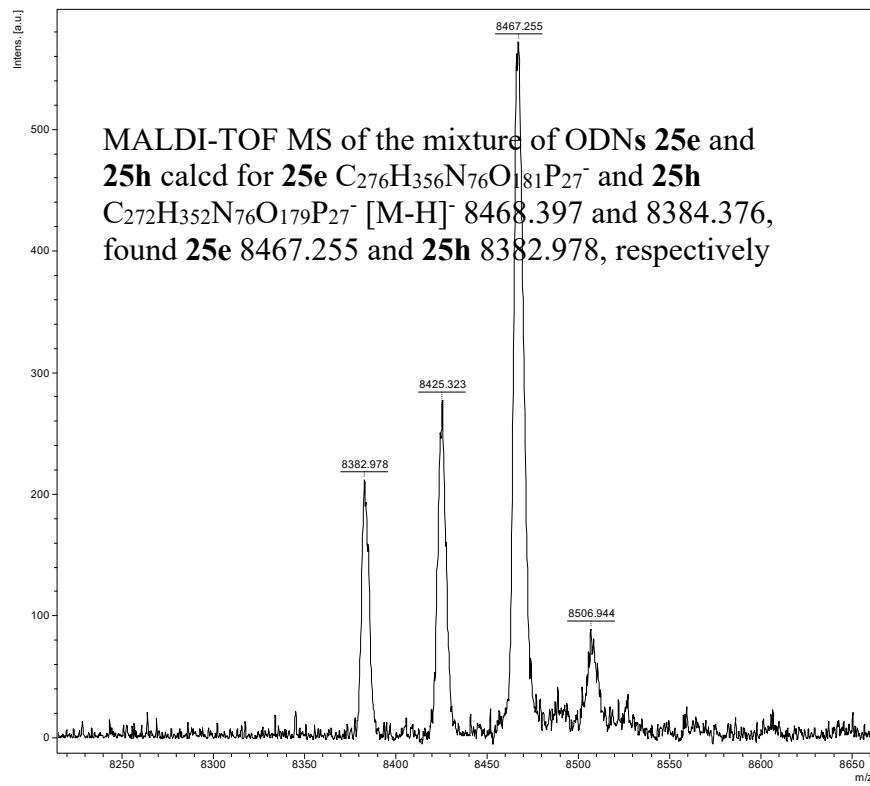
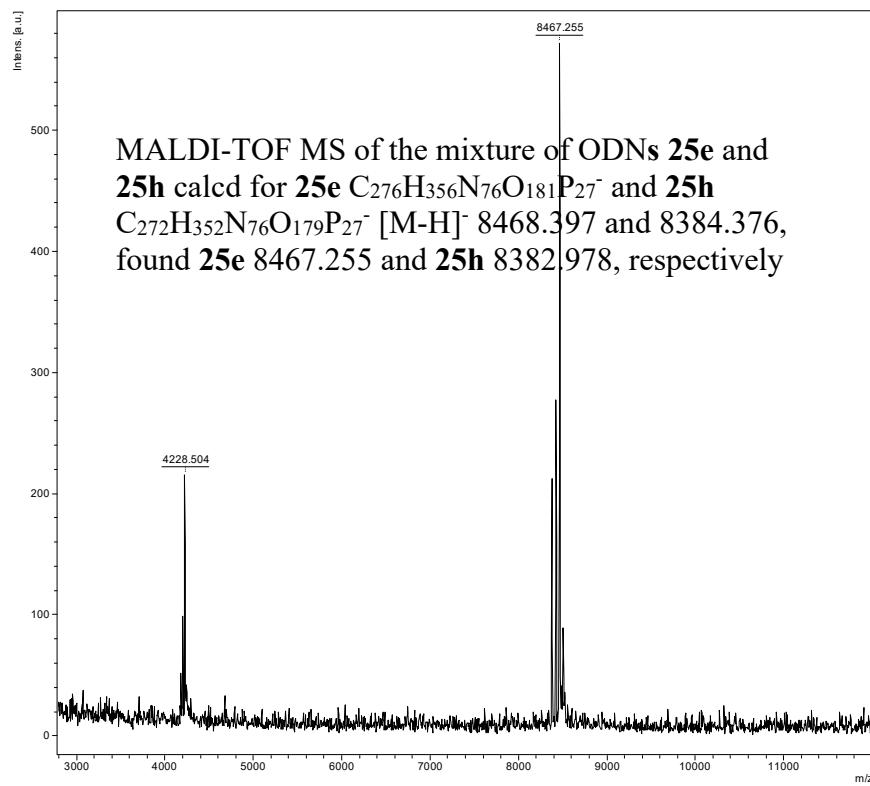


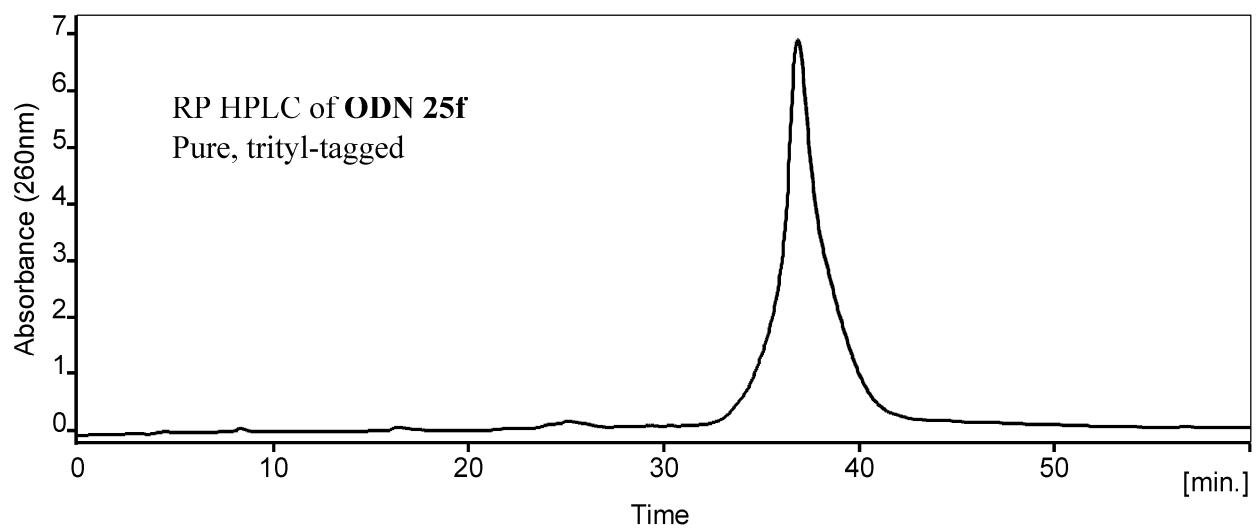
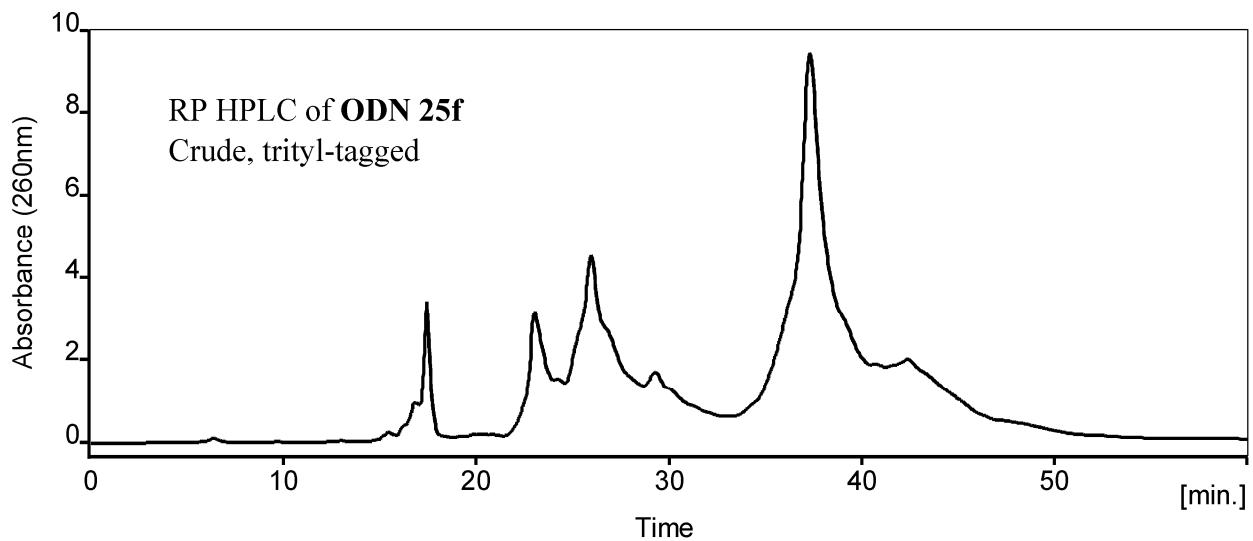


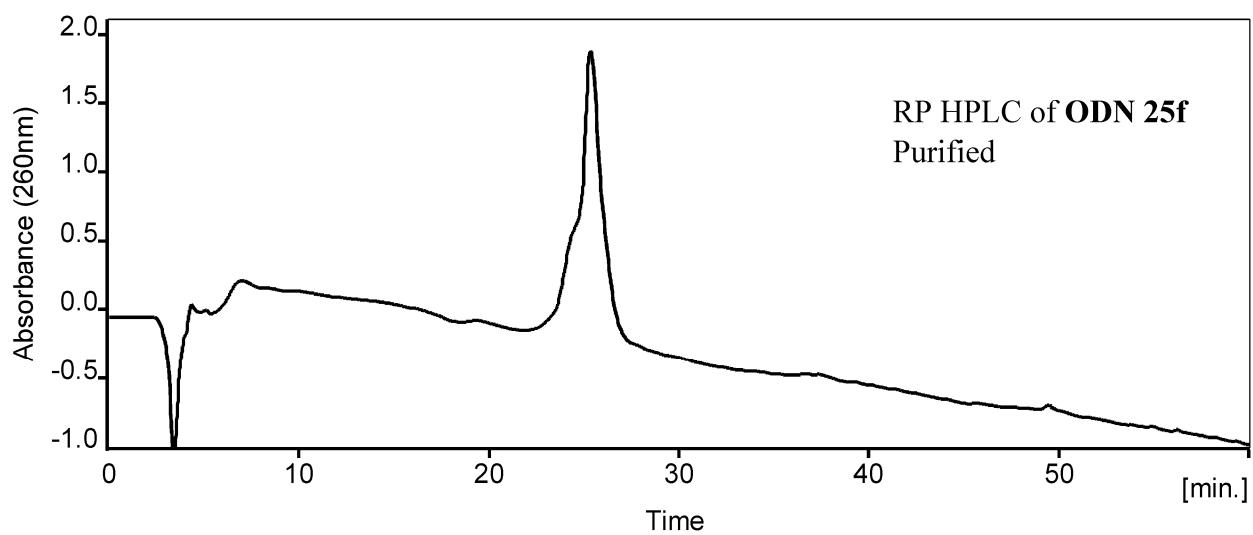
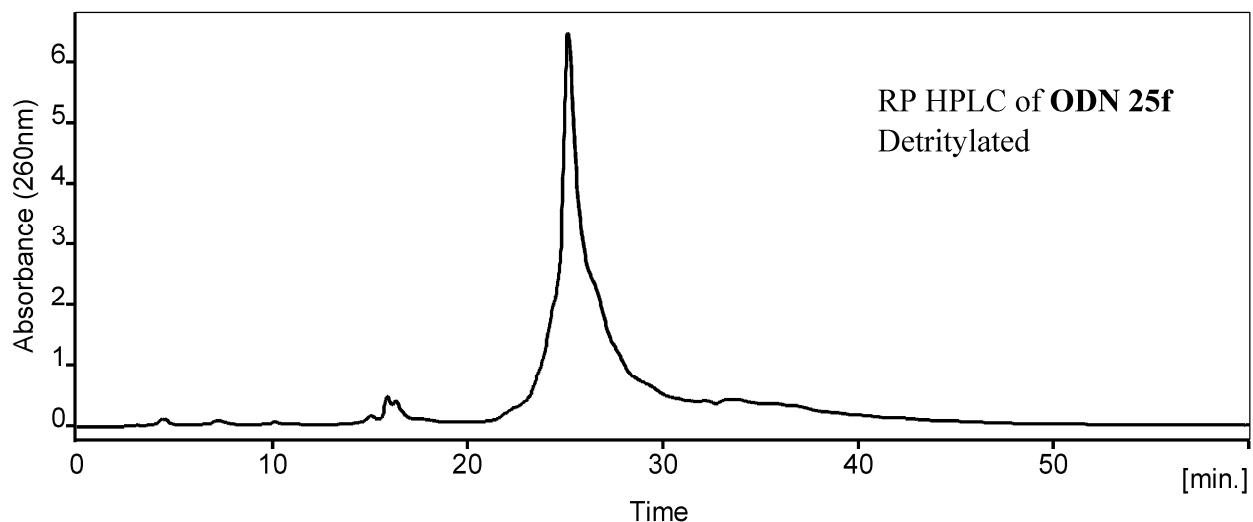


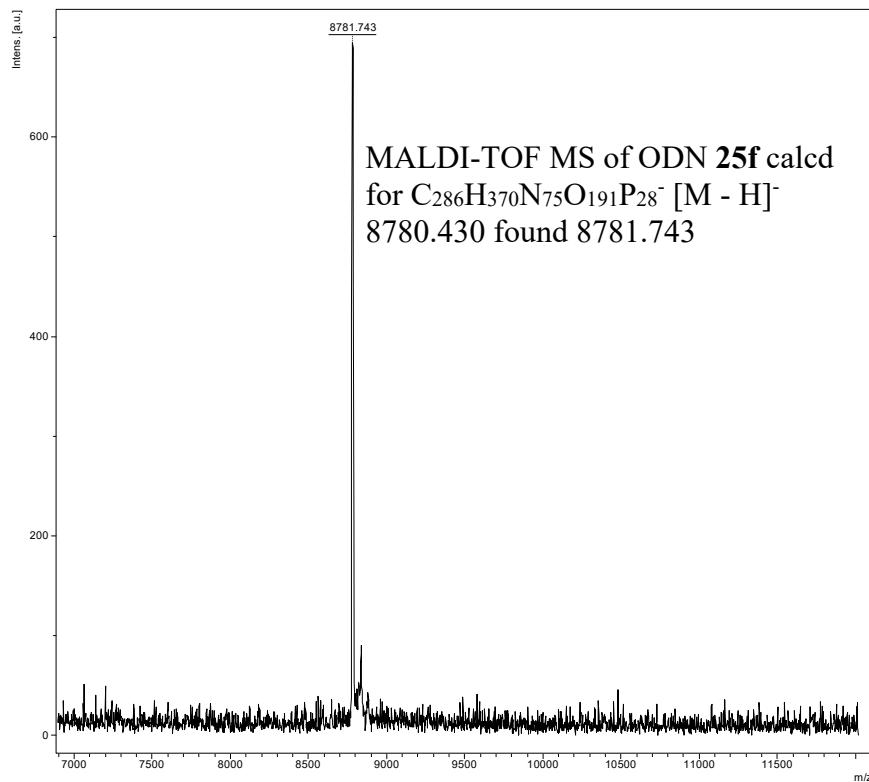
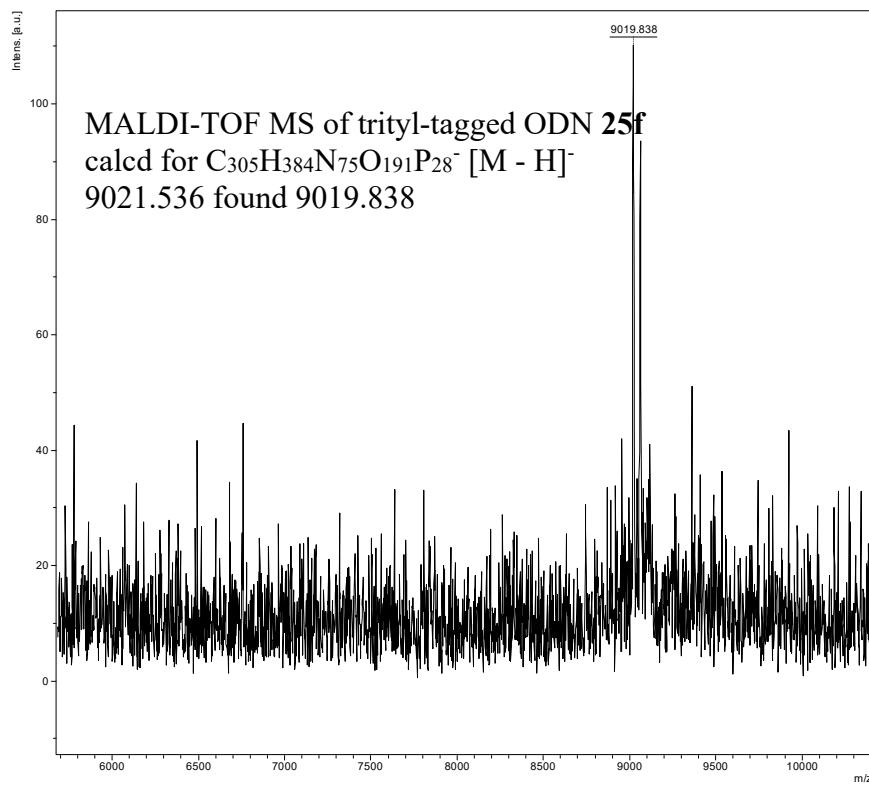
OD<sub>260</sub> of the ODN **25e** (28-mer) obtained from the 0.52  $\mu\text{mol}$  synthesis is 1.23.



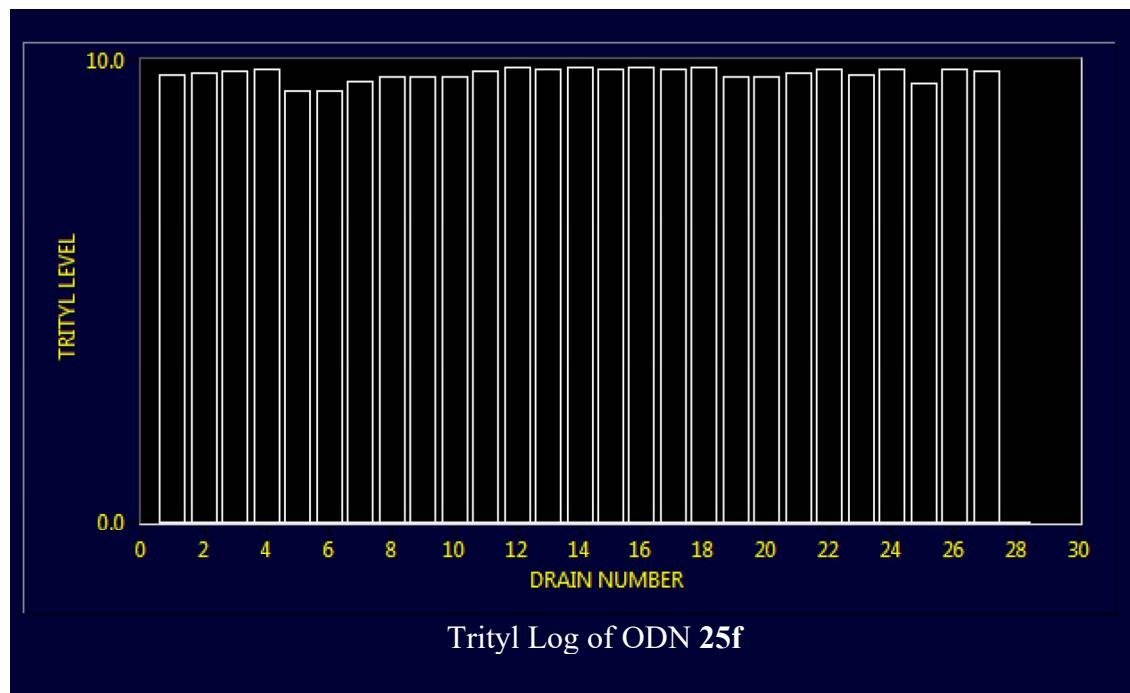
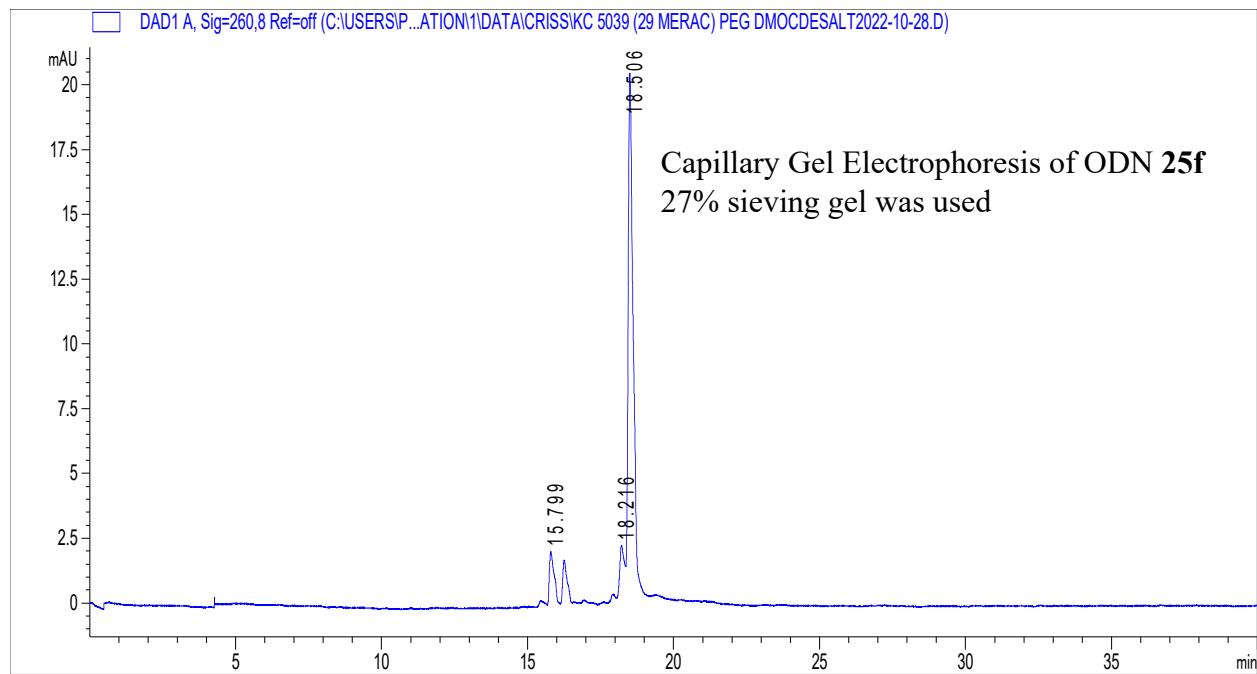


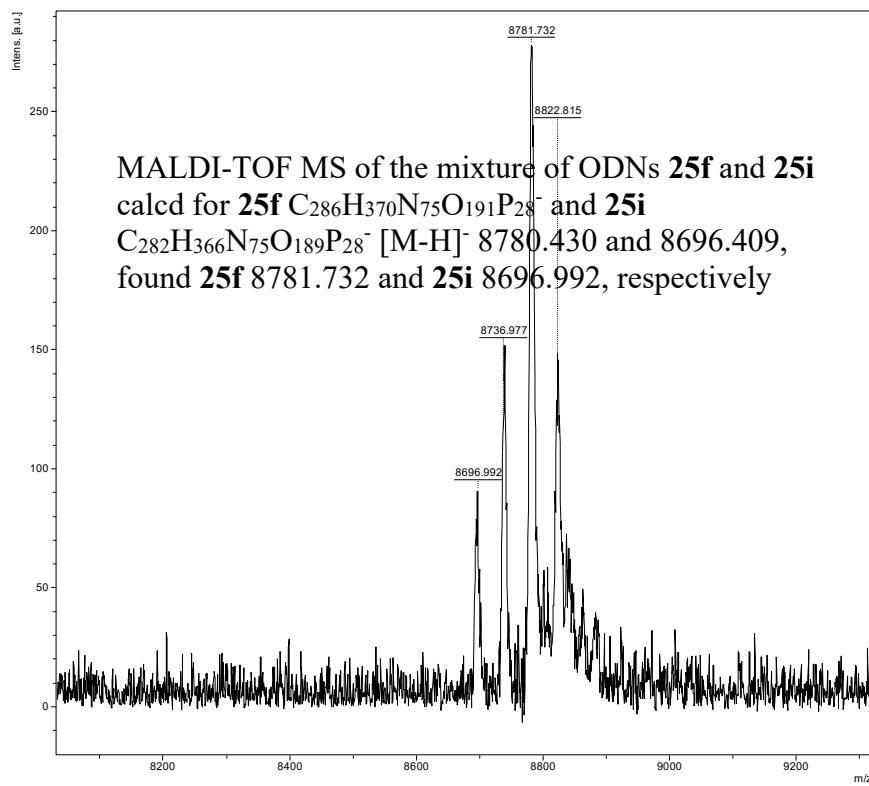
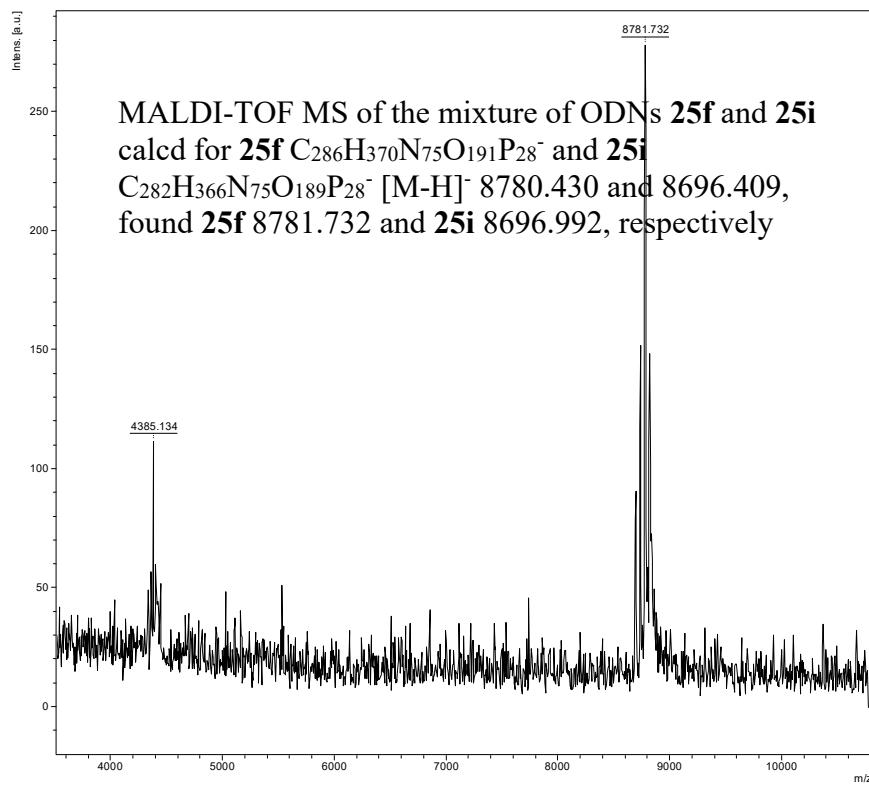


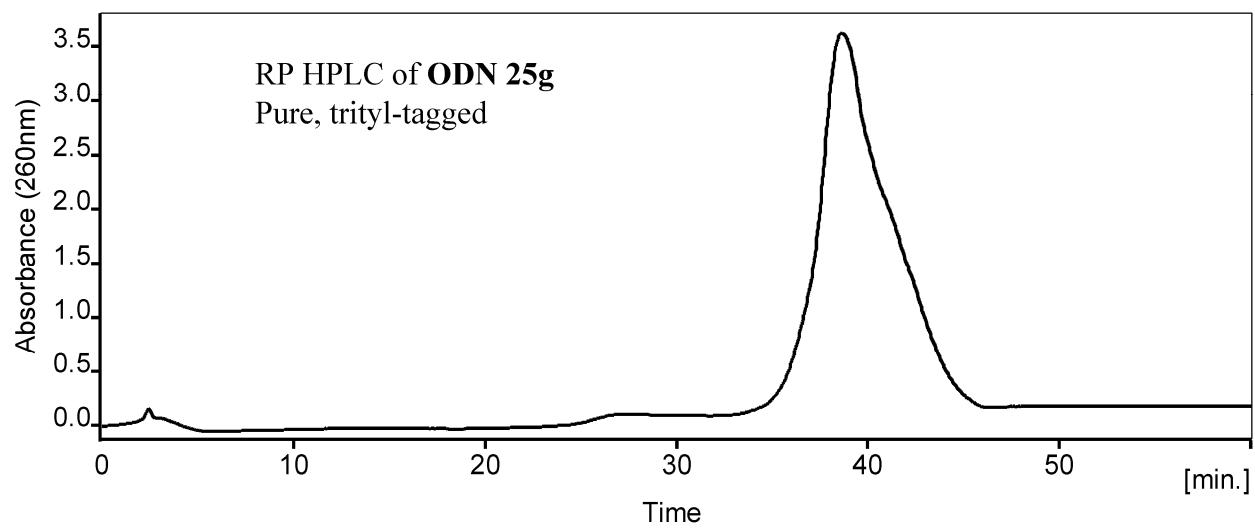
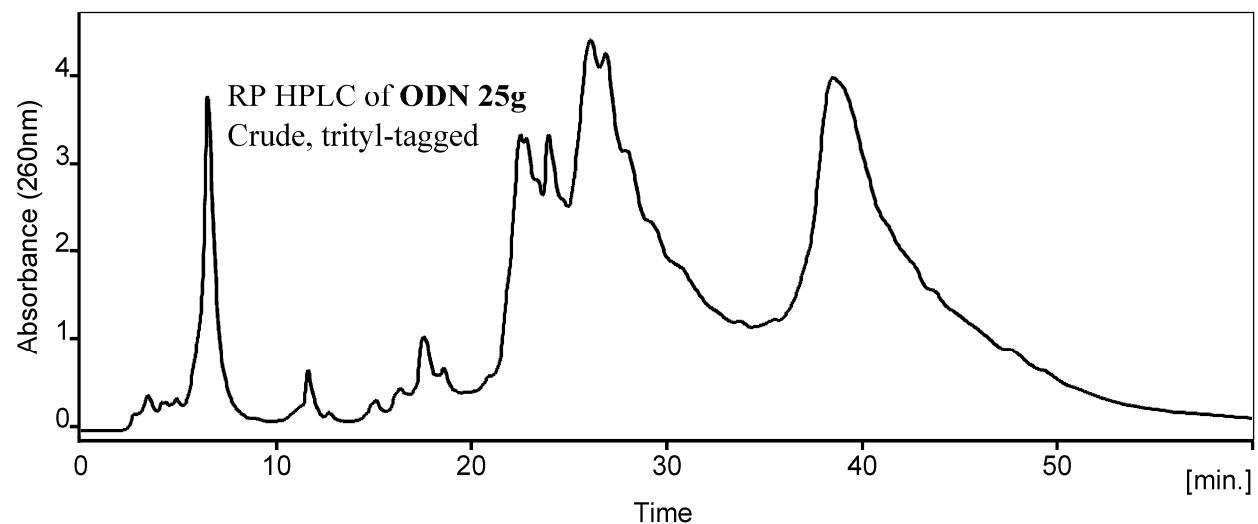


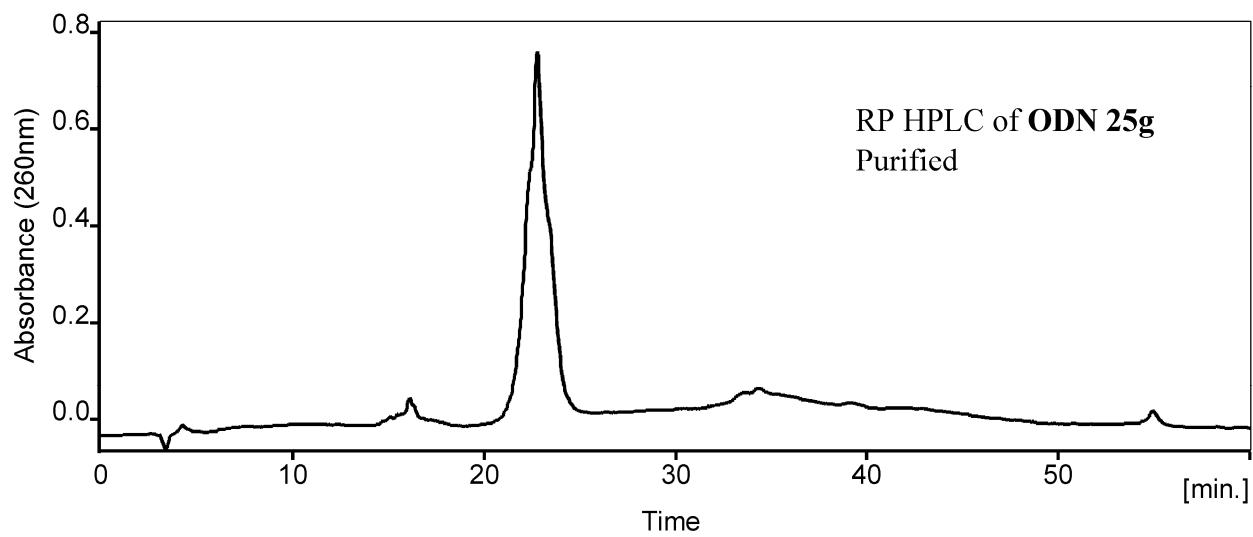
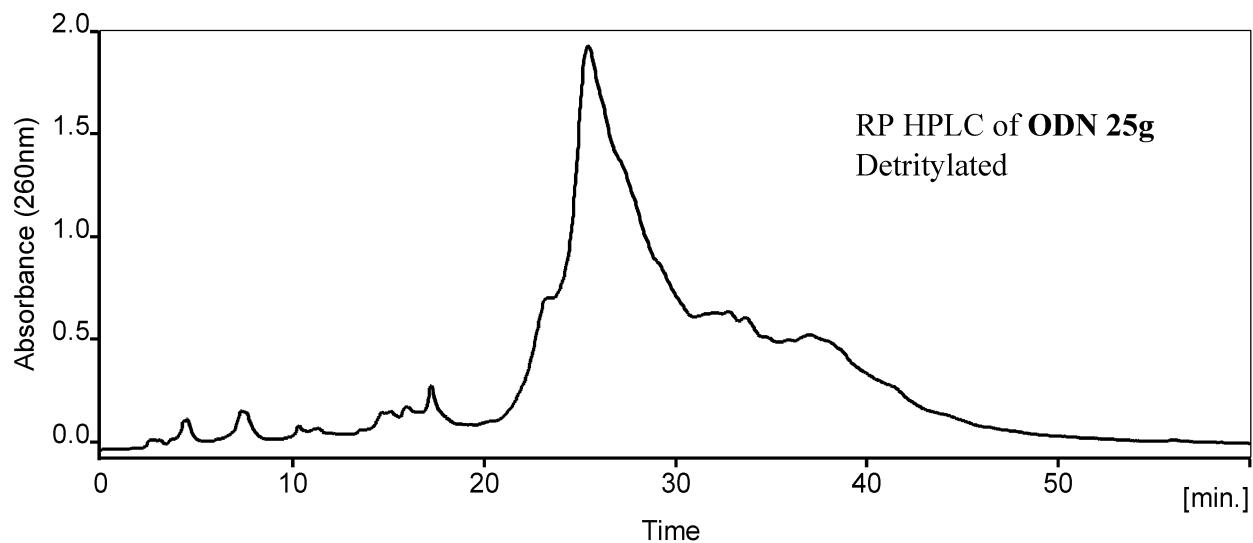


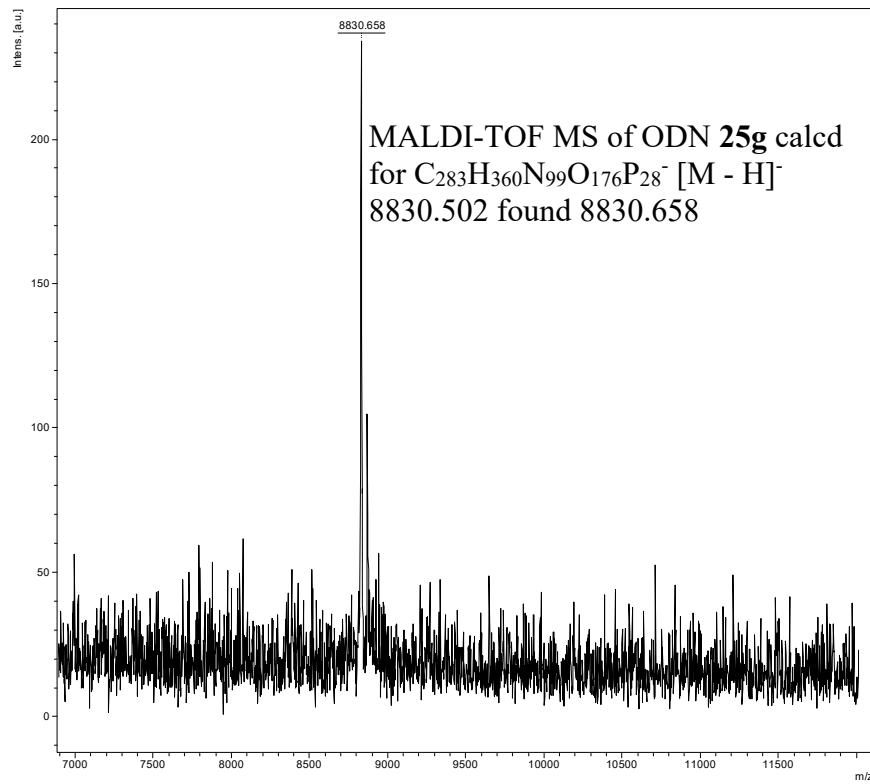
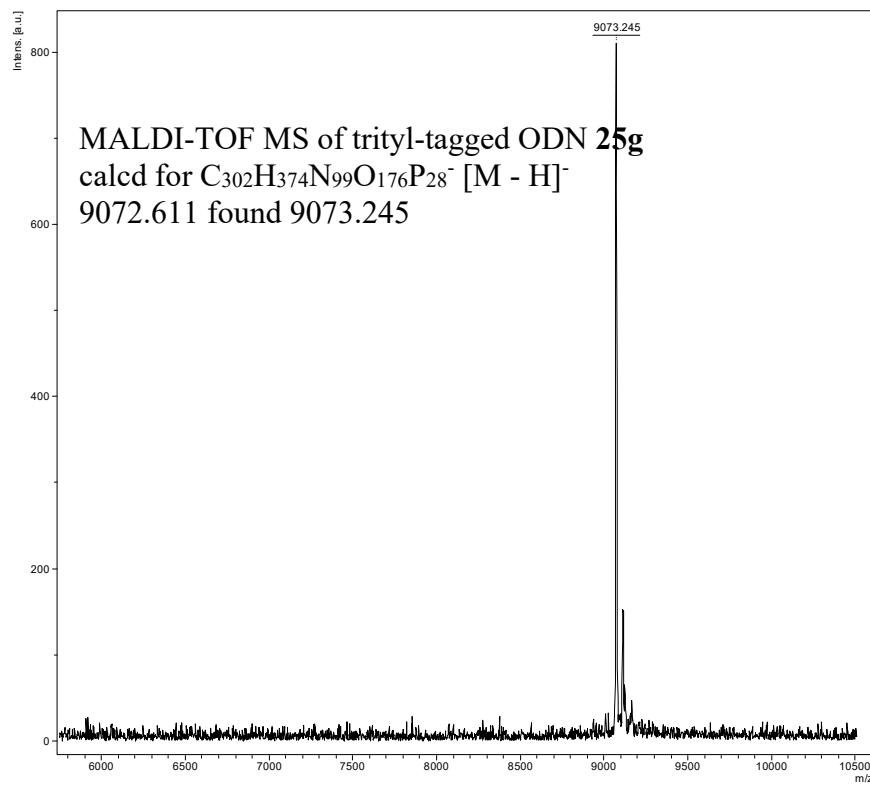
OD<sub>260</sub> of the ODN **25f** (29-mer) obtained from the 0.52 μmol synthesis is 0.91.











OD<sub>260</sub> of the ODN **25g** (29-mer) obtained from the 0.52 μmol synthesis is 0.24.

