

Supporting Information for

Adjustable comb/bottlebrush fast UV-curable epoxy-based form-stable phase change materials with high encapsulation rate and ultralow enthalpy loss

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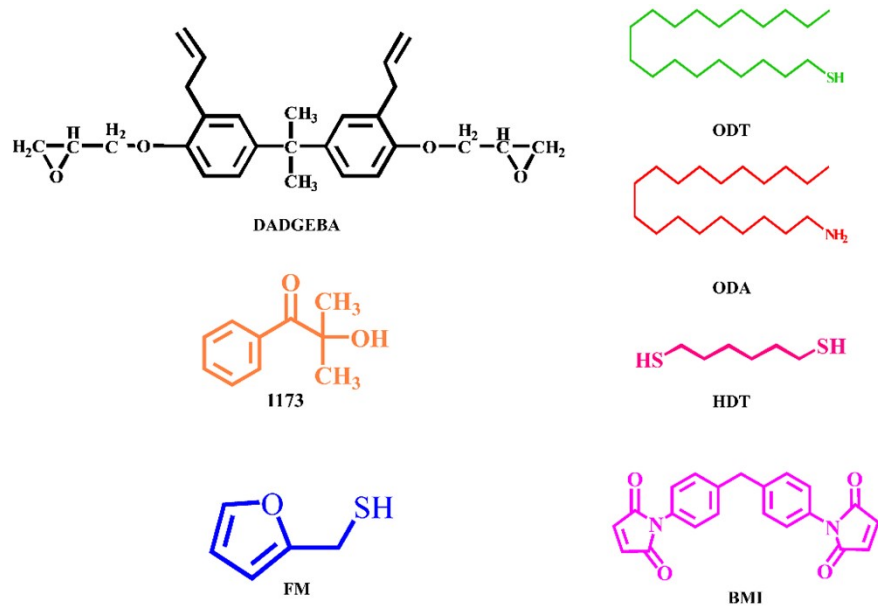
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Abbreviations list

PCMs	phase change materials	TES	thermal energy storage
FSPCMs	Form-stable PCMs	SLPCMs	solid-liquid PCMs
PEG	polyethylene glycol	PU	polyurethane
PE	polyethylene	EP	epoxy resin
ODT	1-Octadecanethiol	CNT	carbon nanotubes
HDT	1,6-Hexanedithiol	ODA	octadecylamine
FM	furfuryl mercaptan	BMI	bismaleimide
FT-IR	Fourier transform infrared	TGA	thermogravimetric analysis
XRD	X-ray diffraction	POM	optical microscopy
DSC	differential scanning calorimetry	SEM	scanning electron microscope
DMA	dynamic mechanical analyses	UV	ultra-violet
T_m	melting temperature	ΔH_f	latent heat during freezing

T_g	glass transition temperature	ΔH_m	latent heat during melting
D-A	Diels-Alder	ΔG	free energy of mixing

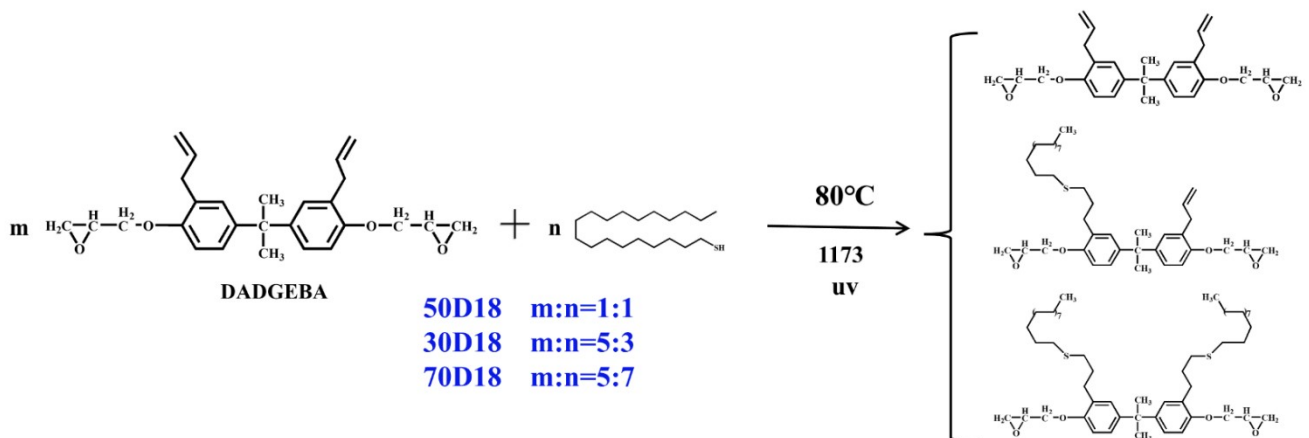
1. The main chemical structures in this study



Scheme. S1 The structures of DADGEBA, ODT, ODA, 1173, HDT, FM, and BMI

2. Characterization of xD18

2.1 The chemical equation of xD18



Scheme S2 Thiol-ene click chemistry of DADGEBa and ODT

2.2 $^1\text{H-NMR}$ spectra

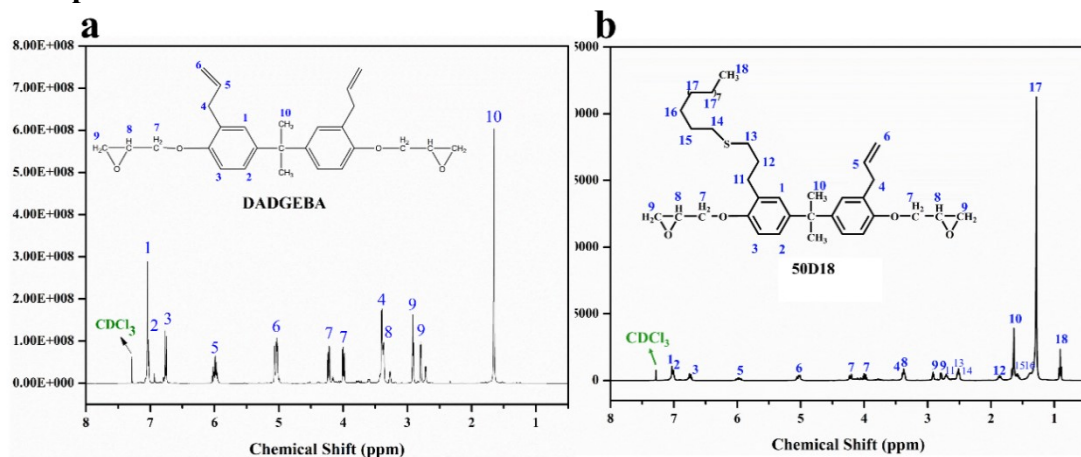


Fig. S1 $^1\text{H-NMR}$ spectra of (a) DADGEBa; and (b) 50D18 samples

$^1\text{H-NMR}$ spectra shown in Fig. S1 further proved the consumption of double bonds, because the chemical shifts of the unsaturated H atoms corresponding to allyl groups in DADGEBa (at 3.37, 5.95, and 5.00 ppm) disappeared and moves to 2.69, 2.49, and 1.84 ppm (attributed to D18).

2.3 FTIR spectra of the xD18

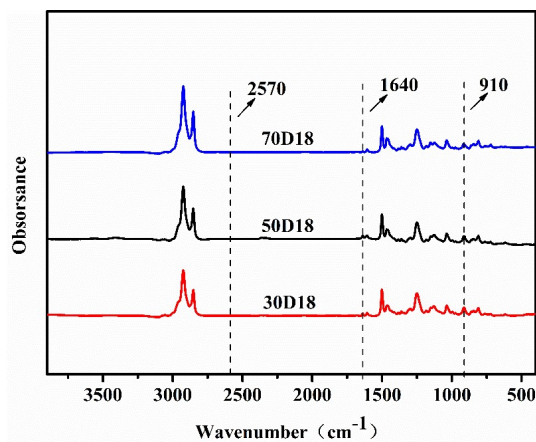


Fig. S2 FTIR spectrum of xD18 samples

2.4 DSC analysis of the xD18

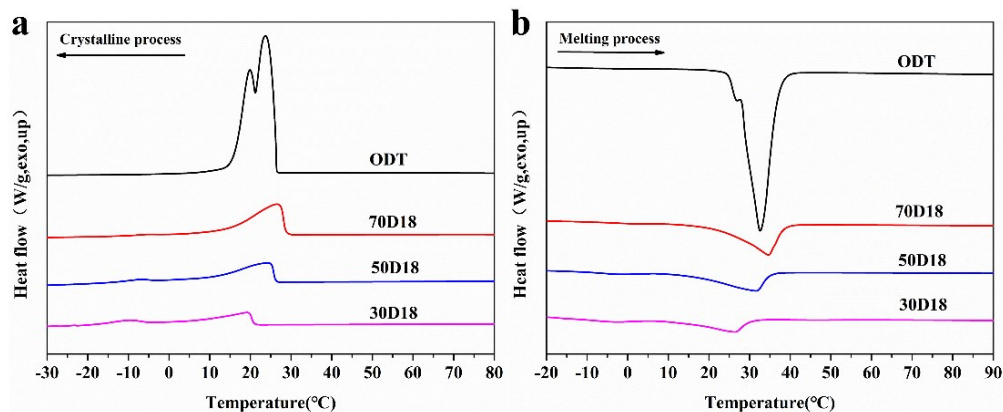


Fig. S3 DSC curves of xD18 and ODT samples

3. Characterization of the un-50DA18-y and 50DA18-y

3.1 FTIR spectra

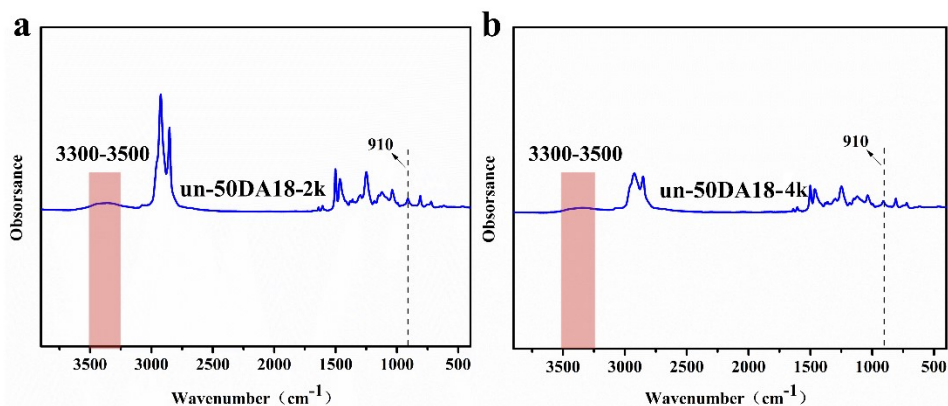


Fig. S4 FTIR spectrum of (a) un-50DA18-2k sample; and (b) un-50DA18-4k sample

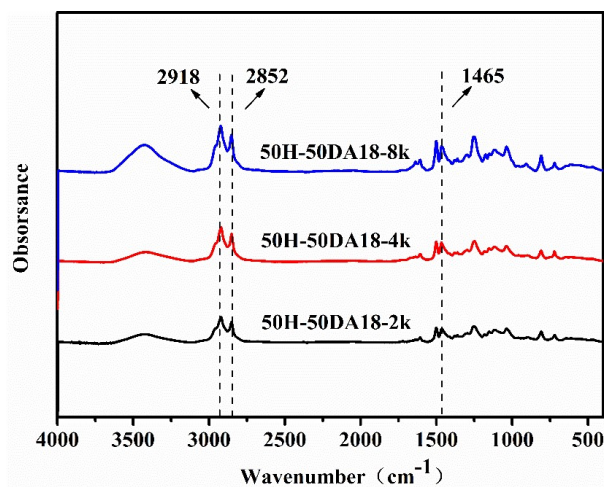


Fig. S5 FTIR spectra of the 50H-50DA18-2k, 50H-50DA18-4k, and 50H-50DA18-8k samples

3.2 DSC analysis

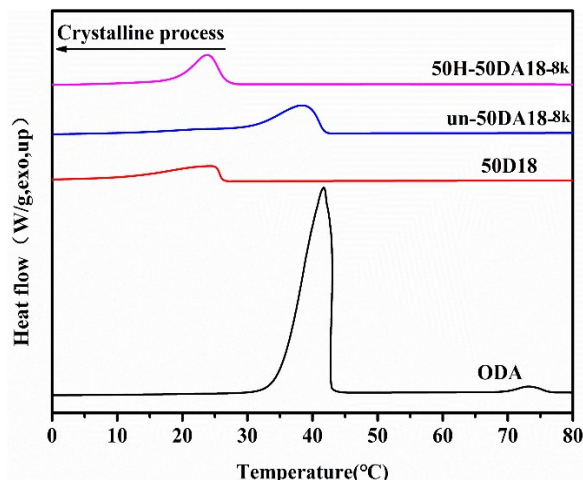


Fig. S6 Crystalline process of ODA, 50D18, un-50DA18-8k systems, and 50H-50DA18-8k systems.

Table S1 Thermal characteristics of un-xDA18 and 30H-xDA18

Sample	T_m (°C)	ΔH_m (Jg ⁻¹)	ΔH_m^T (Jg ⁻¹)	$\Delta H_{m,loss}$	T_f (°C)	ΔH_f (Jg ⁻¹)	ΔH_f^T (Jg ⁻¹)	$\Delta H_{f,loss}$
un-30DA18	40.5	54.7	121.1	54.8%	26.1	48.2	120.8	60.0%
un-50DA18	46.5	74.6	131.9	43.4%	33.8	61.6	129.7	52.5%
un-70DA18	51.1	86.5	140.4	38.4%	39.5	72.9	140.0	47.9%
30H-30DA18	34.5	35.4	51.9	31.8%	16.3	34.9	45.7	23.6%
30H-50DA18	42.4	45.9	71.1	35.4%	21.6	41.4	58.7	29.5%
30H-70DA18	44.3	52.5	82.6	36.4%	28.1	48.0	69.6	31.0%

Notes: T_m , T_f , ΔH_m , and ΔH_f can be obtained directly from DSC curves; ΔH_m^T and ΔH_f^T of the un-xDA18 samples were calculated by summing the melting or freezing enthalpies of the xDA18, ODT, and ODA parts (respectively multiplying the weight percentage of xDA18, ODT, and ODA with the melting or freezing enthalpies of the xDA18, ODT, and ODA); ΔH_m^T and ΔH_f^T of the 30H-xDA18 samples were calculated by multiplying the weight percentage of un-xDA18 with the melting or freezing enthalpies of the un-xDA18 samples; ΔH_m loss (%) of the 30H-xDA18 samples was the percentage of the difference between ΔH_m (ΔH_f) and ΔH_m^T (ΔH_f^T)

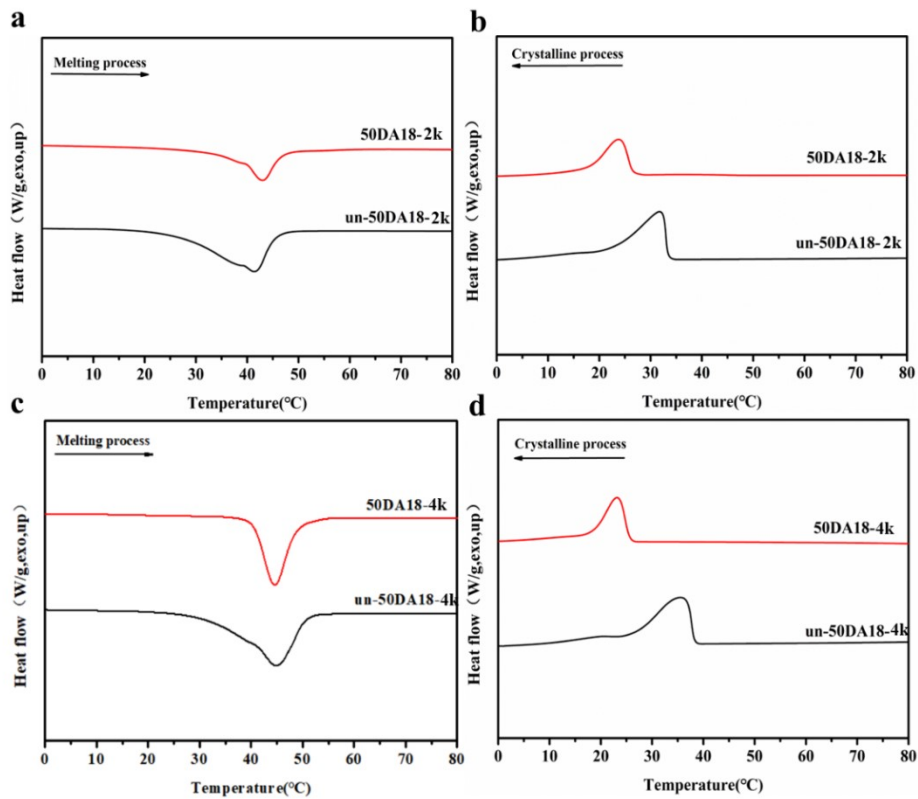


Fig. S7 DSC curves of (a) and (b) un-50DA18-2k and 50H-50DA18-2k samples; (c) and (d) un-50DA18-4k and 50H-50DA18-4k samples.

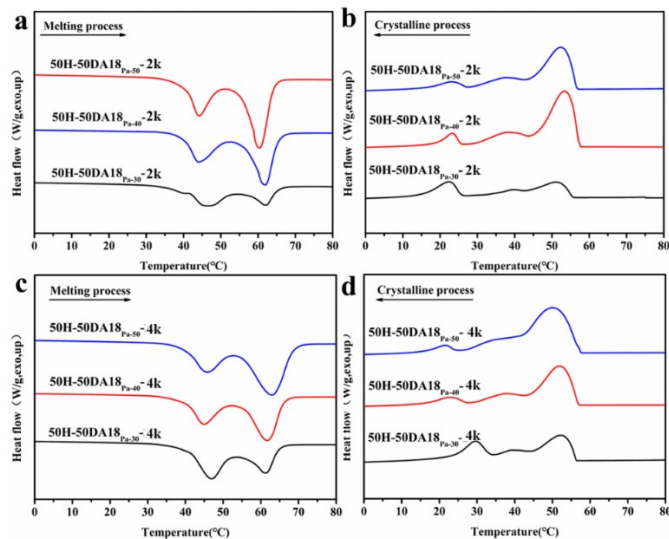
4. Characterization of the 50H-50DA18_{pa-m-y}

4.1 Leakage test

Table S2 Mass change of all samples after phase change

Sample	Original (gram)	After heating (gram)	Leakage problem
50H-50DA18-2k	1.613	1.613	No
50H-50DA18 _{Pa-30} -2k	1.423	1.423	No
50H-50DA18 _{Pa-40} -2k	1.466	1.466	No
50H-50DA18 _{Pa-50} -2k	1.334	1.334	No
50H-50DA18 _{Pa-60} -2k	1.551	1.427	8%
50H-50DA18 _{Pa-70} -2k	1.554	1.290	17%
50H-50DA18-4k	1.731	1.731	No
50H-50DA18 _{Pa-30} -4k	1.501	1.500	No
50H-50DA18 _{Pa-40} -4k	1.332	1.332	No
50H-50DA18 _{Pa-50} -4k	1.621	1.621	No
50H-50DA18 _{Pa-60} -4k	1.550	1.504	3%
50H-50DA18 _{Pa-70} -4k	1.713	1.559	9%
50H-50DA18-8k	1.433	1.433	No
50H-50DA18 _{Pa-30} -8k	1.612	1.612	No
50H-50DA18 _{Pa-40} -8k	1.555	1.555	No
50H-50DA18 _{Pa-50} -8k	1.675	1.675	No
50H-50DA18 _{Pa-60} -8k	1.435	1.435	No
50H-50DA18 _{Pa-70} -8k	1.774	1.703	4%

4.2 DSC analysis

**Fig. S8** DSC curve of 50H-50DA18A_{Pa-m}-2k and 50H-50DA18A_{Pa-m}-4k samples.

5. Characterization of the 30H-xDA18 and 30H-xDA18_{Pa-m}

5.1 DSC analysis

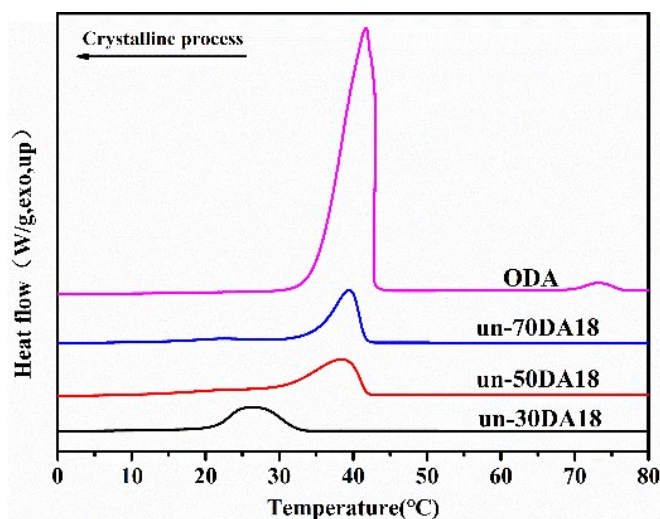


Fig. S9 The freezing process of DSC curves for ODA and un-xDA18 samples

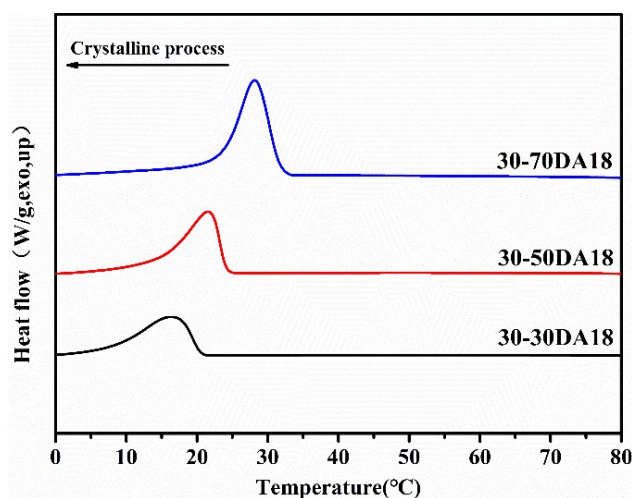


Fig. S10 The freezing process of DSC curves for 30H-xDA18 samples

Table S3 Thermal characteristics of 30H-xDA18_{Pa-m} systems

Sample	ΔH_m (Jg ⁻¹)	ΔH_m^T (Jg ⁻¹)	ΔH_m loss	ΔH_f (Jg ⁻¹)	ΔH_f^T (Jg ⁻¹)	ΔH_f loss
30H-30DA18 _{Pa-30}	88.0	91.9	4.2%	86.7	91.0	4.7%
30H-50DA18 _{Pa-30}	93.7	98.1	4.5%	89.5	94.9	5.7%
30H-70DA18 _{Pa-30}	98.9	103.9	4.8%	93.5	100.2	6.7%
30H-30DA18 _{Pa-40}	109.1	110.7	1.4%	107.9	109.7	1.6%
30H-50DA18 _{Pa-40}	113.9	116.1	1.9%	110.5	113	2.2%

Notes: ΔH_m^T and ΔH_f^T of the 30H-xDA18_{Pa-m} systems were calculated by summing the melting or freezing enthalpies of the 30H-xDA18_{Pa-0} parts (multiplying the weight percentage of 30H-xDA18_{Pa-0} with the melting or freezing enthalpies of the 30H-xDA18_{Pa-0} samples) and the paraffin parts (multiplying the weight percentage of paraffin with the melting or freezing

enthalpies of paraffin).; ΔH_m loss (%) of the 30H-xDA18_{Pa-m} samples was the percentage of the difference between ΔH_m (ΔH_f) and ΔH_m^T (ΔH_f^T).

5.2 Leakage test

Table S4 Mass change of all samples after phase change

Sample	Original (gram)	After heating (gram)	Leakage problem
30H-30DA18	1.309	1.309	No
30H-30DA18 _{Pa-30}	1.412	1.412	No
30H-30DA18 _{Pa-40}	1.443	1.443.6	No
30H-30DA18 _{Pa-50}	1.533	1.456	5%
30H-50DA18	1.512	1.512	No
30H-50DA18 _{Pa-30}	1.551	1.551	No
30H-50DA18 _{Pa-40}	1.594	1.594	No
30H-30DA18 _{Pa-50}	1.796	1.509	16%
30H-70DA18	1.631	1.631	No
30H-70DA18 _{Pa-30}	1.501	1.501	No
30H-70DA18 _{Pa-30}	1.650	1.551	6%

6. Photothermal conversion of the FSPCMs

The solar-thermal energy storage efficiency (η) of the PCMs under the light irradiation was estimated by the ratio between the stored thermal energy and the received light energy using the following equation:¹

$$\eta = \frac{Q_s}{Q} = \frac{m \times \Delta H}{P \times A \times t}$$

where Q_s is the stored thermal energy by the PCMs, Q is the received light energy by the sample, m (~2.6 g) is the mass of the nanocomposite sample, P (1500 W m⁻²) is the intensity of the simulated solar light, A (6.76 cm²) is the surface area of the nanocomposite exposed to light, t (500s) is the duration of light irradiation for heating the composite from a lower temperature (T_1) to a higher temperature (T_2), and ΔH is the enthalpy change of the composite between the temperature range (T_1 to T_2) and can be obtained by the DSC measurements. When the temperature of the PCMs increased from 30 °C to 70 °C, which corresponded to an enthalpy change (ΔH) of 136.6 J g⁻¹, a storage efficiency (η) is calculated to be 70% for this period.

7. Characterization of the 50DF18 sample

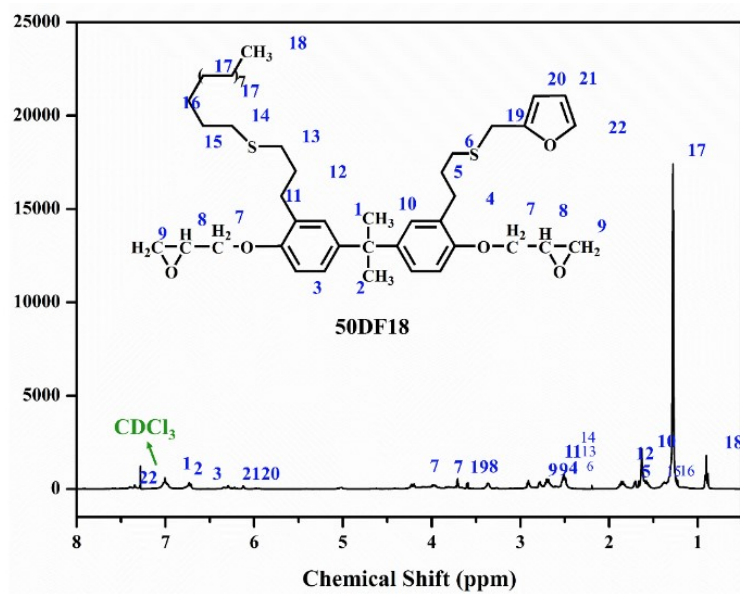


Fig. S11 NMR of the 50DFA18 sample

Table S5 Thermal characteristics of the 50DF18, un-50DFA18 and 50DFA18 samples

Sample	T_m (°C)	ΔH_m (Jg ⁻¹)	ΔH_m^T (Jg ⁻¹)	$\Delta H_{m\text{loss}}$ (%)	T_f (°C)	ΔH_f (Jg ⁻¹)	ΔH_f^T (Jg ⁻¹)	$\Delta H_{m\text{loss}}$ (%)
50DF18	32.5	53.7	59.8	10.2	26.3	53.5	57.4	7.0
un-50DFA18	46.0	70.4	88.6	20.5	36.4	56.9	88.4	35.6
50DFA18	34.4	20.4	59.5	65.7	14.1	19.8	48.1	58.8

Notes: T_m , T_f , ΔH_m , and ΔH_f can be obtained directly from DSC curves; ΔH_m^T and ΔH_f^T of the 50DF18 sample was calculated by multiplying the weight percentage of 50DF18 with the melting or freezing enthalpies of the 50DF18 samples. ΔH_m^T and ΔH_f^T of the un-50DFA18 sample was calculated by summing the melting or freezing enthalpies of the 50DF18 and ODA parts (respectively multiplying the weight percentage of 50DF18 and ODA with the melting or freezing enthalpies of the 50DF18 and ODA); ΔH_m^T and ΔH_f^T of the 50DFA18 sample was calculated by multiplying the weight percentage of un-50DFA18 with the melting or freezing enthalpies of the un-50DFA18 samples. ΔH_m loss (%) of the 50DF18, un-50DFA18 and 50DFA18 samples was the percentage of the difference between ΔH_m (ΔH_f) and ΔH_m^T (ΔH_f^T).

8. Thermal characteristics of the other samples

Table S6 Thermal characteristics of the other samples

system	T_m (°C)	ΔH_m (Jg ⁻¹)	ΔH_m^T (Jg ⁻¹)	ΔH_m loss (%)	T_f (°C)	ΔH_f (Jg ⁻¹)	ΔH_f^T (Jg ⁻¹)	ΔH_m loss (%)
ODT	32.7	236.9	/	/	23.3	228.8	/	/
ODA	54.14	306.6	/	/	41.75	306.2	/	/
Paffin	60.93	223.7	/	/	55.26	221.9	/	/
30D18	26.2	46.9	69.1	32.1	19.1	46.7	66.8	30.1
50D18	31.5	69.2	96.5	28.3	22.8	66.4	93.2	28.8
70D18	34.6	83.8	116	27.9	26.5	83.2	112.1	25.8

Notes: T_m , T_f , ΔH_m , and ΔH_f can be obtained directly from DSC curves; ΔH_m^T and ΔH_f^T of the xD18 samples were calculated by multiplying the weight percentage of ODT with the melting or freezing enthalpies of the ODT samples. ΔH_m loss (%) of the xD18 samples was the percentage of the difference between ΔH_m (ΔH_f) and ΔH_m^T (ΔH_f^T).

Reference

- 1 L. Zhang, R. Li, B. Tang and P. Wang, *Nanoscale*, 2016, **8**, 14600-14607.