

Supporting Information

Mussel-Inspired Dynamic Facet-Selective Capping Approach to Highly Uniform α -Calcium Sulfate Hemihydrate Crystals

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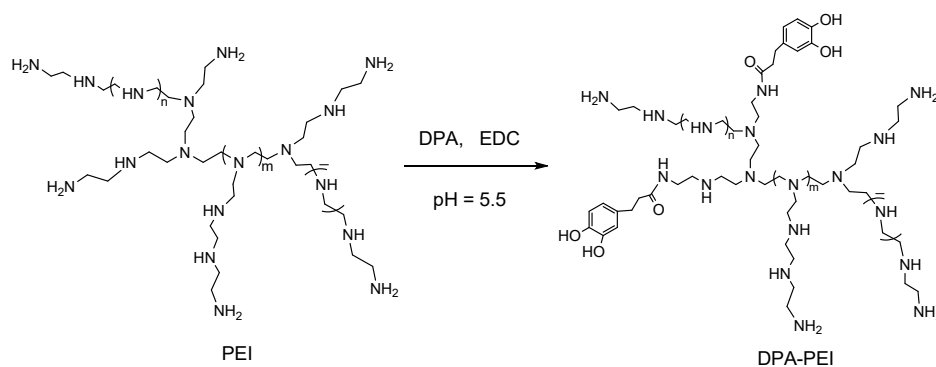
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Comment S1: Materials and characterization for DPA-PEI and α -HH crystals

Materials: All of the chemicals and solvents used in the experiment were of analytical grade without further purification. Gypsum ($\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$), calcium chloride, potassium chloride, sodium hydroxide, and hydrochloric acid were purchased from Sinopharm Chemical Reagent Co., Ltd. Dialysis bags (with cut off molecular weight of 3 kDa) were purchased from Shanghai Green Bird Science and Technology Development Co. (Shanghai, China). 3-(3,4-Dihydroxyphenyl) propionic acid (DPA) (98%), branch poly(ethylenimine) (PEI) (MW = 20 kDa with a ratio of 1:2:1 of primary: secondary: tertiary amines), and N-ethyl-N'-(3-dimethylaminopropyl)-carbodiimide hydrochloride (EDC) (99 %) were purchased from Sigma-Aldrich.

Characterization: Powder X-ray diffraction (XRD) patterns were recorded on a Rigaku Rotaflex Dmax-2500 X-ray diffractometer with Cu $K\alpha$ radiation ($\lambda = 1.5418 \text{ \AA}$). Scanning electron microscopy (SEM) measurements were performed on a JEOL JSM-6700F microscope operated at 5 kV. Transmission electron microscopic (TEM) images were acquired on a JEOL JEM-2100F microscope with accelerating voltage of 200 kV. Thermogravimetry and differential scanning calorimetry (TG-DSC) were performed on a STA-409PC analyzer (Netzsh, Germany) with a heating rate of $5 \text{ }^\circ\text{C min}^{-1}$ in a nitrogen atmosphere. Fourier transform infrared (FT-IR) characterizations were done on a Bruker Tensor 27 FTIR spectrometer. ^1H NMR spectra were collected on a Varian Mercury Plus-400 MHz spectrometer using D_2O as the solvent and TMS as an internal standard. Compressive and flexural strengths of the crystals after hydration setting were performed on a MTS-810 analyzer (MTS, USA) following the procedure in accordance with ASTM C 472-1999, and the result was expressed as an average value of at least three independent determinations.

**Comment S2: Synthesis of 3-(3,4-dihydroxyphenyl)propionic acid grafted poly(ethylenimine)
(DPA-PEI)**



Synthetic route of DPA-PEI.

The synthesis was performed by following a reported procedure¹ with some modification, and exemplified using synthesis of the DPA-PEI with a 30% substitution degree. Briefly, PEI (2.0 g, $M_w = 20000 \text{ g mol}^{-1}$) was dissolved in 200 mL of deionized water adjusted to pH 5.5 using 1 M HCl solution. 3-(3,4-dihydroxyphenyl)propionic acid (DPA, 1.06 g, 5.8 mmol) and EDC (2.24 g, 11.6 mmol) were added. The reaction was carried out at room temperature for 2.5 h during which the solution pH was kept at 5.5 by adding proper amount of 1.0 M NaOH. After reaction, the resultant mixture was dialyzed using a dialysis membrane against distilled water for 3 d to remove unreacted chemicals and byproducts. The substitution degree of DPA on the PEI chain was estimated to be 30% by the ninhydrin test.² The polymer has a weight-average molecular weight (M_w) of 26365 g mol^{-1} as characterized with GPC and a isoelectric point (pI) of 9.41 determined by a capillary isoelectric focusing-whole column imaging detection.³ The molecular structure of the polymer was characterized by ¹H NMR and FT-IR.

¹H NMR (400 MHz, D₂O): $\delta = 2.42$ (t, $J = 8.0 \text{ Hz}$, 2H, Ar-CH₂), 2.40 (t, $J = 8.0 \text{ Hz}$, 2H, O=C-CH₂), 2.69(m, 53H, PEI-CH₂), 6.55 (d, $J = 8.0 \text{ Hz}$, 1H, Ar), 6.67(s, 1H, Ar), 6.72 (d, $J = 8.0 \text{ Hz}$, 1H, Ar) ppm. FT-IR (KBr) ν : 3445 s (NH), 2932-2850 s (CH₂), 1652 m (CO-NH); 1525 w (NH); 1475 w (Ar); 1043 s (C-N) cm^{-1} .

Comment S3: Controlled growth of α -HH crystals

A mixed solution (60 mL H₂O, 15.5 g CaCl₂, 0.5 g KCl and DPA-PEI, 0-5.0 g L⁻¹, M_w = 26365 g mol⁻¹) with different pH (4.0~8.5) was added into a 250 mL three-neck flask reactor equipped with a glass condenser. Then 47 g of gypsum (CaSO₄·2H₂O) was introduced to form a slurry with stirring by a Teflon impeller at a constant rate of 180 rpm. The mixed solution was heated at a fixed temperature (97 ± 0.5 °C). During the reaction, aliquots of 5 mL slurry were withdrawn at fixed time intervals and filtrated by vacuum filtration. The solid samples were immediately washed with boiling deionized water twice and dried at 45 °C in an oven for 2 h for characterizations.

Comment S4: Mechanical strength measurement

Compressive and bending strengths of hydration molding of α -HH

The preparation of hydration molding of α -HH was done according to the procedures described in GB/T 17669.3 (China national standard for gypsum plasters). The weight ratio of water to α -HH crystals in modeling was 0.32. The paste was cast into a stainless steel mold with the size of 20 × 20 × 80 mm and compacted by jolting. After maintained for 2 h, the molding block was demolded and stored in a curing chest maintained at 25 ± 2 °C and 65 ± 5% RH for 7-10 days. The molding block was tested for bending strength measurement with three-point loading in a span of 50 mm. The loading rate was 0.02 kN/s. The compressive strength was measured with a loading area of 0.0004 m² and loading rate of 0.6 kN/s. All measurements were done in triplicate.

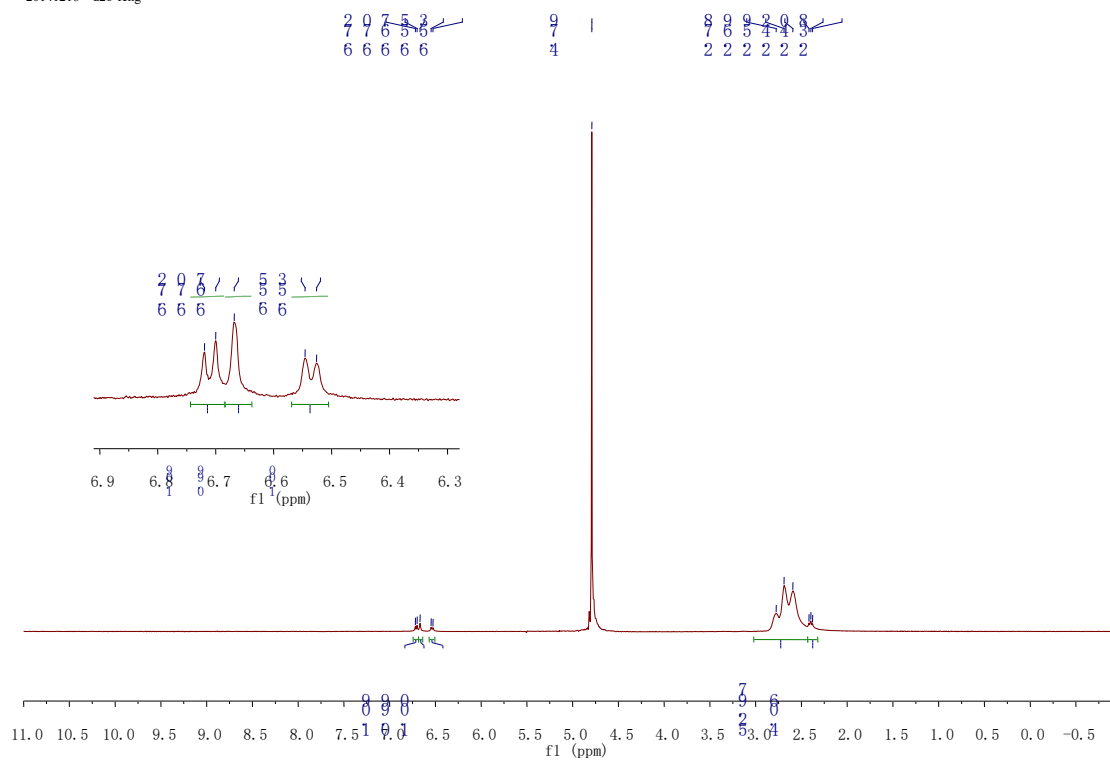


Fig. S1 ^1H NMR of DPA-PEI with a DPA substitution degree of 30%.

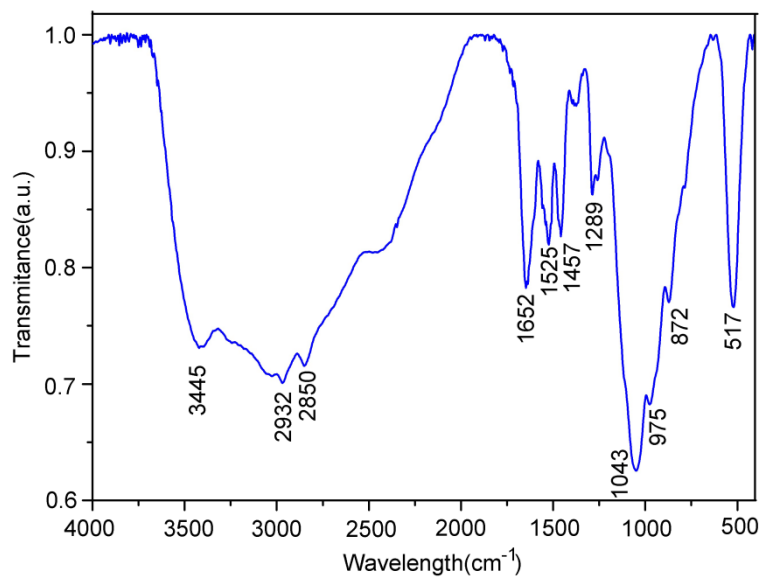


Fig. S2 FT-IR spectrum of DPA-PEI with a DPA substitution degree of 30%.

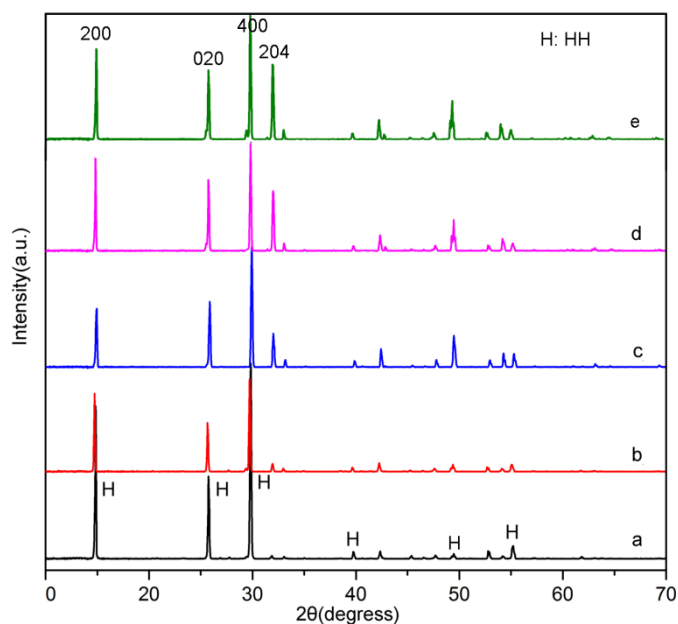


Fig. S3 XRD patterns of HH crystals synthesized at different concentrations.

(DPA-PEI: (a) 0.0 g L⁻¹, (b) 1.0 g L⁻¹, (c) 2.0 g L⁻¹, (d) 3.0 g L⁻¹, (e) 5.0 g L⁻¹ (pH = 5.5)).

The XRD patterns show main peaks at 2θ of 14.7°, 25.6°, and 29.7°, which can be indexed to a pure HH phase (PDF-ICDD 047-0964).

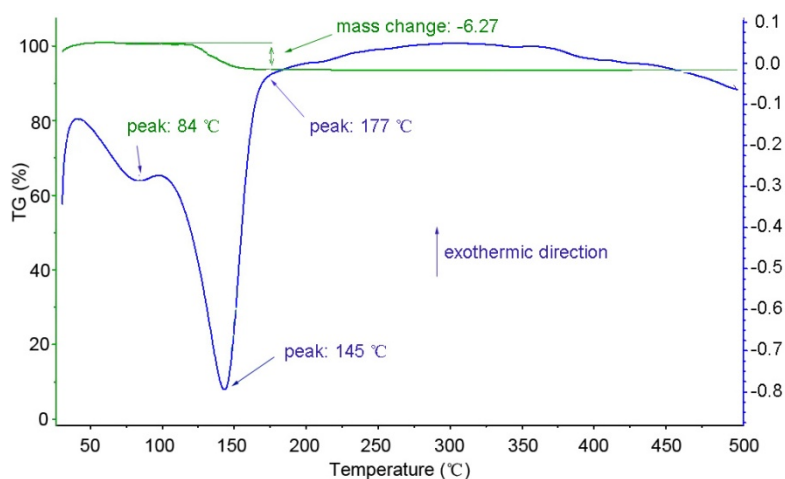


Fig. S4 TG-DSC curves of α -HH crystals synthesized at pH 5.5 and DPA-PEI 2.0 g L⁻¹.

The TG curve reveals a water release of 6.27 wt % when the crystals are heated from 132 to 180 °C, which is approximate to the theoretical crystal water content of 6.21 % in α -HH. The simultaneous DSC curve shows an endothermic peak at ~145 °C, followed by an exothermic peak

at ~ 177 °C, which is the characteristic profile of the α -HH crystal phase.⁴ Thus the obtained crystals are pure α -HH crystals, in accordance with the result from XRD.

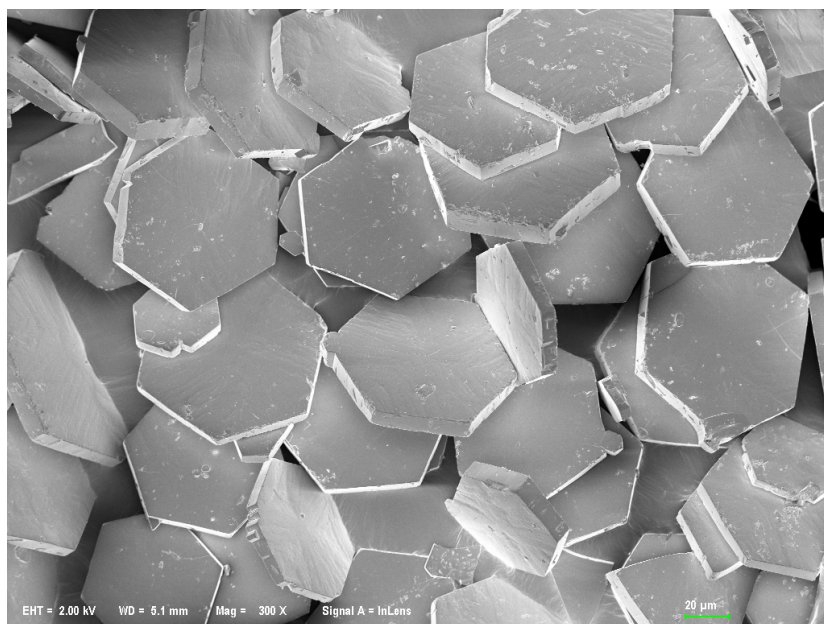


Fig. S5 SEM images of α -HH crystals with thin hexagonal plates.

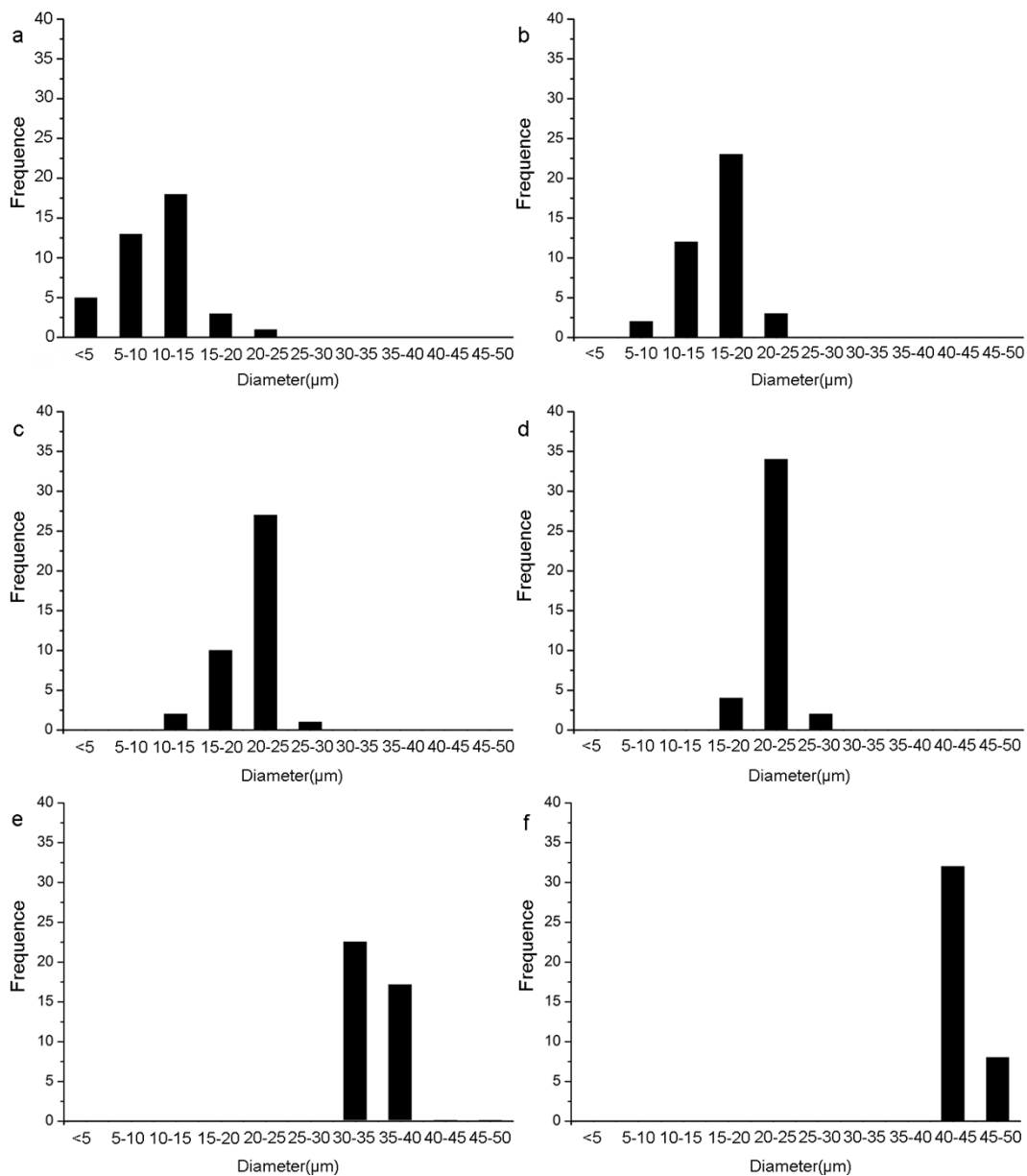


Fig. S6 Diameter distributions of α -HH crystals synthesized at different concentrations.

(DPA-PEI: (a) 0.0 g L⁻¹, (b) 1.0 g L⁻¹, (c) 2.0 g L⁻¹, (d) 3.0 g L⁻¹, (e) 4.0 g L⁻¹, (f) 5.0 g L⁻¹

(pH = 5.5)).

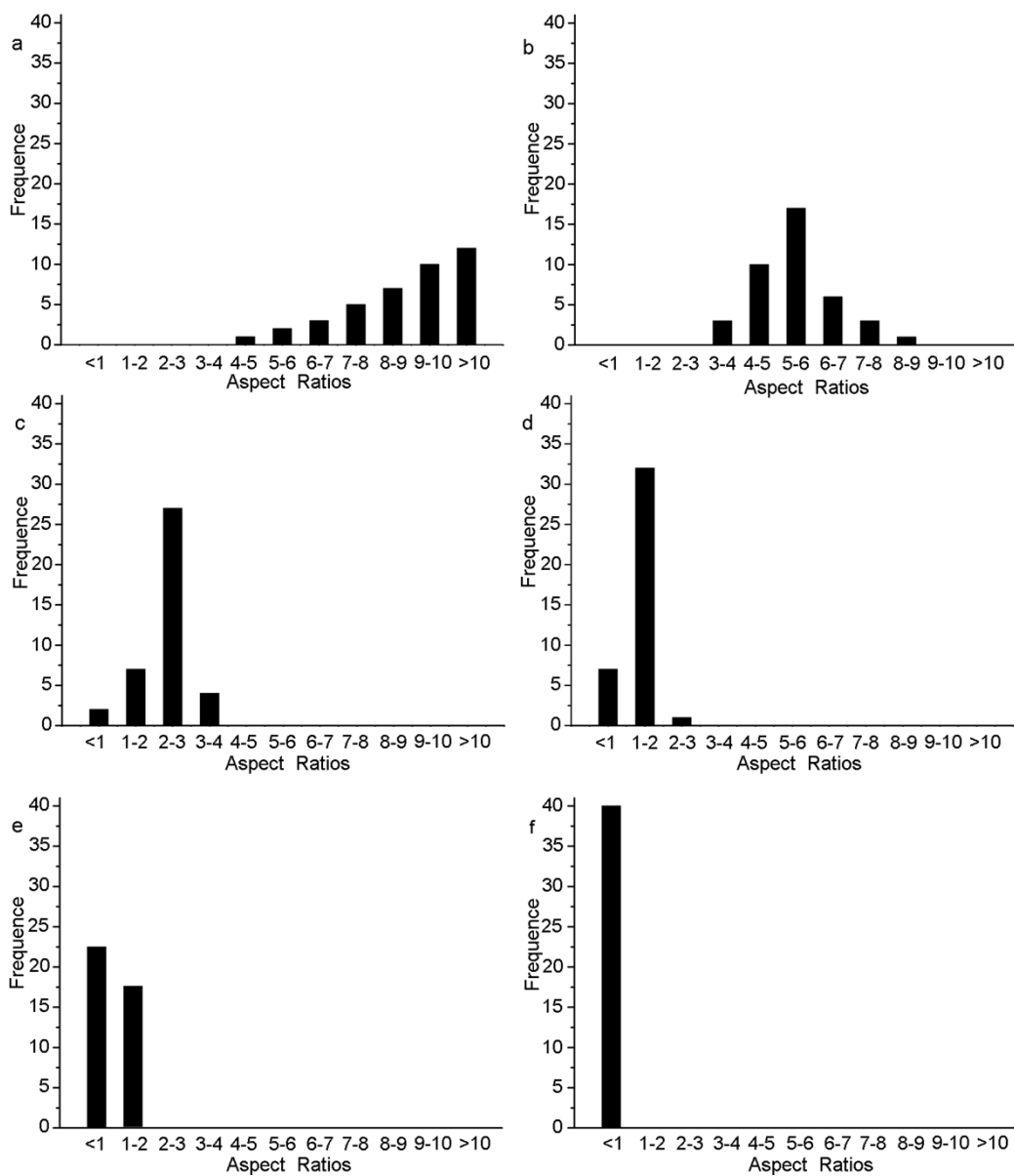


Fig. S7 Aspect ratio distributions of α -HH crystals synthesized at different concentrations. (DPA-PEI: (a) 0.0 g L⁻¹, (b) 1.0 g L⁻¹, (c) 2.0 g L⁻¹, (d) 3.0 g L⁻¹, (e) 4.0 g L⁻¹, (f) 5.0 g L⁻¹ (pH = 5.5)).

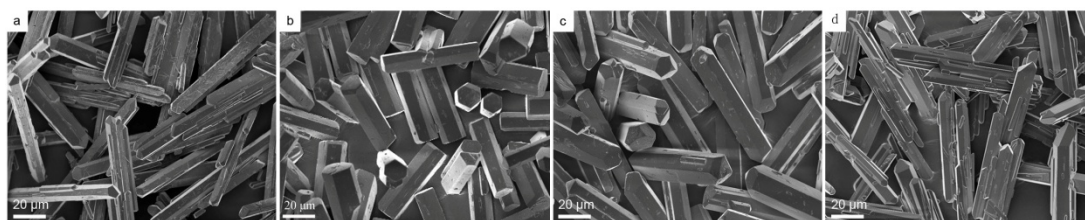


Fig. S8 SEM images of α -HH crystals synthesized at different pH. ((a) pH 4.0, (b) pH 5.5, (c) pH 7.0, (d) pH 8.5 (DPA-PEI = 2.0 g L⁻¹)).

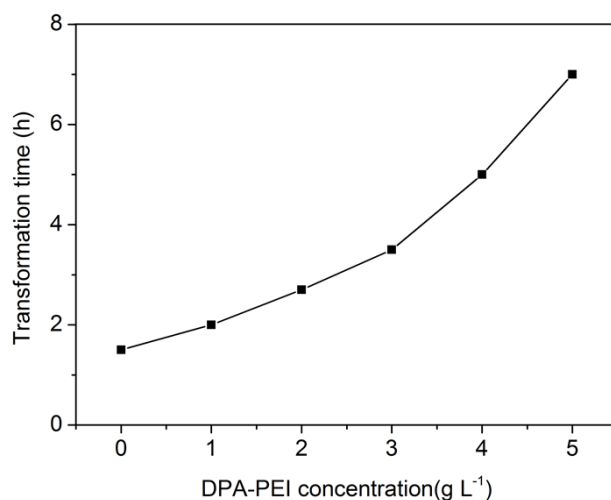


Fig. S9 Concentration effect of DPA-PEI on the time for complete transformation of α -HH from gypsum (pH = 5.5).

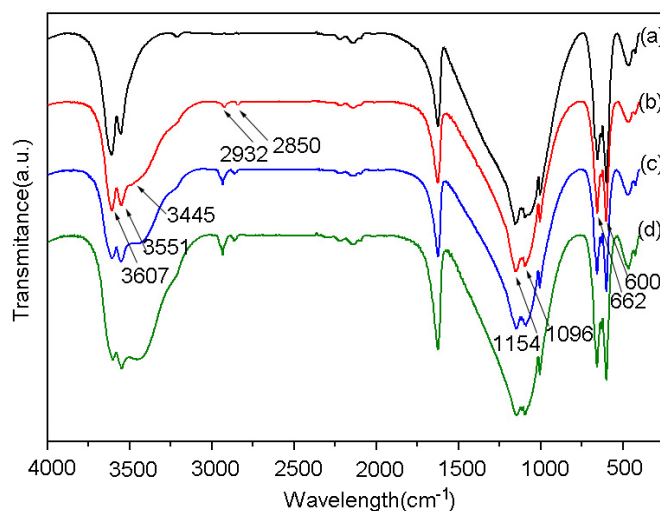


Fig. S10 FT-IR spectra of α -HH synthesized at different concentrations of DPA-PEI.

((a) 0.0 g L⁻¹, (b) 1.0 g L⁻¹, (c) 3.0 g L⁻¹, (d) 5.0 g L⁻¹ (pH = 5.5)).

Fig. S10 shows the FT-IR spectra of α -HH synthesized without and with the existence of DPA-PEI. The bands at 1154, 1096, 662 and 600 cm⁻¹ can be assigned to SO₄²⁻ stretches and the bands at 3607 and 3551 cm⁻¹ can be assigned to O-H stretching. The bands at 3445 cm⁻¹ can be assigned to N-H stretching, which increases in width with an increase in the concentration of DPA-PEI (Figure S9b-d). Two bands are observed in the region of 2800-3000 cm⁻¹, which are assigned to the asymmetric (2932 cm⁻¹) and symmetric (2850 cm⁻¹) stretching vibrations of CH₂. The data indicate the presence of DPA-PEI on crystal surface.

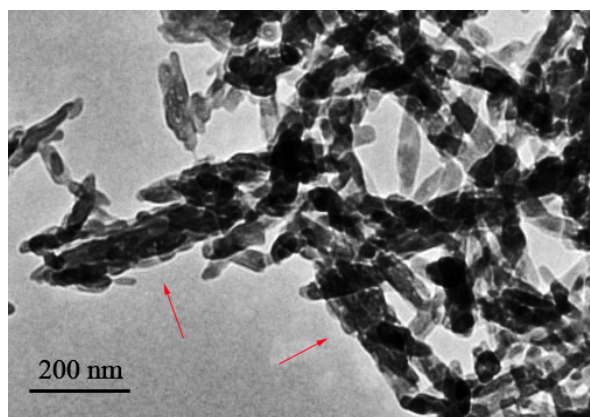


Figure S11. TEM image of the oriented aggregation state of nanorods after growth for 1 h. (at DPA-PEI 1.0 g L^{-1} and pH 5.5. Red arrows highlight the co-oriented nanorods in the aggregates).

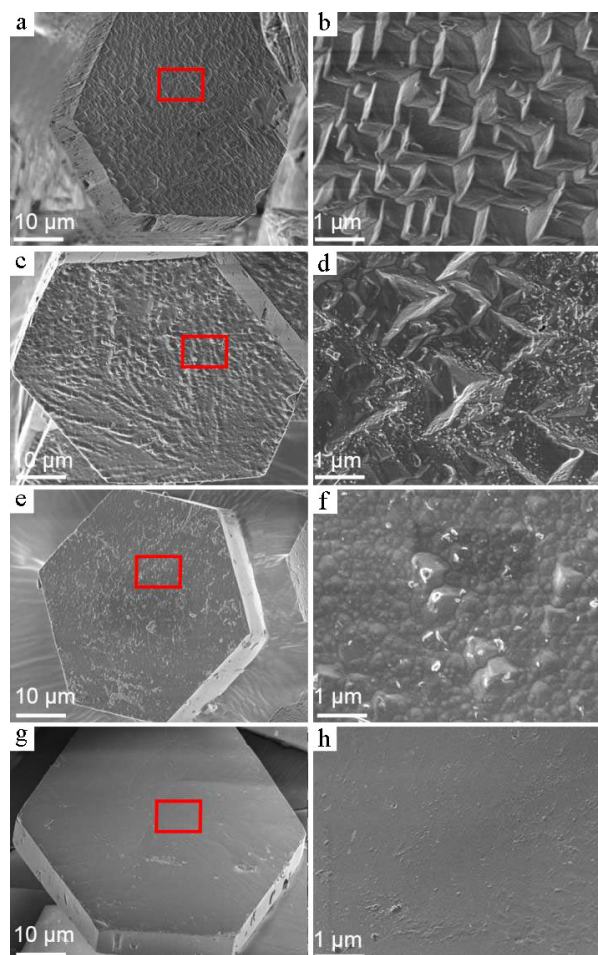


Fig. S12 {002} facets evolution of α -HH crystals revealed by SEM in full-view and high-resolution SEM images with different time.

((a,b) 4.0 h; (c,d) 4.5 h; (e,f) 5.5 h; (g,h) 7.0 h, $C_{\text{DPA-PEI}} = 5.0 \text{ g L}^{-1}$, pH = 5.5).

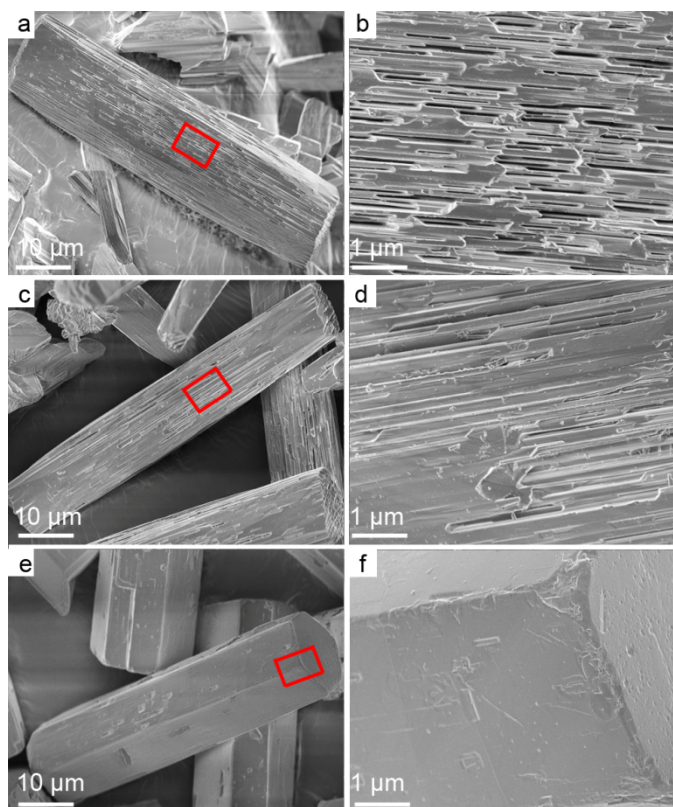


Fig. S13 (110)/(010) face evolution of α -HH crystals revealed by SEM in full-view and high-resolution SEM images with different time.

((a,b) 2.0 h; (c,d) 2.5 h; (e,f) 3.5 h, $C_{\text{DPA-PEI}} = 2.0 \text{ g L}^{-1}$, pH = 5.5).

Table S1. Data of Molecular weights of DPA-PEI with 30% DPA measured with GPC in triplicate.

test 1	test 2	test 3	average
$M_n = 12063.39$	$M_n = 8686.82$	$M_n = 9507.49$	$M_n = 10085.9$
$M_w = 26177.56$	$M_w = 26581.68$	$M_w = 26335.76$	$M_w = 26365.00$
$M_w/M_n = 2.17$	$M_w/M_n = 3.06$	$M_w/M_n = 2.77$	$M_w/M_n = 2.61$

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