

ELECTRONIC SUPPLEMENTARY INFORMATION

Highly selective production of bio-jet fuel grade alkanes over Fe/ SiO₂-Al₂O₃ solid acid catalyst under solvent-free conditions

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Table S1: SEM-EDS elemental analysis data for SiO₂/Al₂O₃ containing different Fe loads.

Elements	4% Fe/SiO ₂ /Al ₂ O ₃		6% Fe/SiO ₂ /Al ₂ O ₃		8% Fe/SiO ₂ /Al ₂ O ₃		10% Fe/ SiO ₂ /Al ₂ O ₃	
	Weight%	Atomic%	Weight%	Atomic%	Weight%	Atomic%	Weight%	Atomic%
O K	51.24	65.99	50.84	65.99	54	68.85	53.81	70.42
Al K	2.92	2.16	2.81	1.94	2.27	1.71	1.95	1.45
Si K	42.01	30.04	40.31	29.84	36.27	26.68	34.5	24.58
Fe K	3.83	1.43	6.04	2.23	7.47	2.76	9.74	3.55

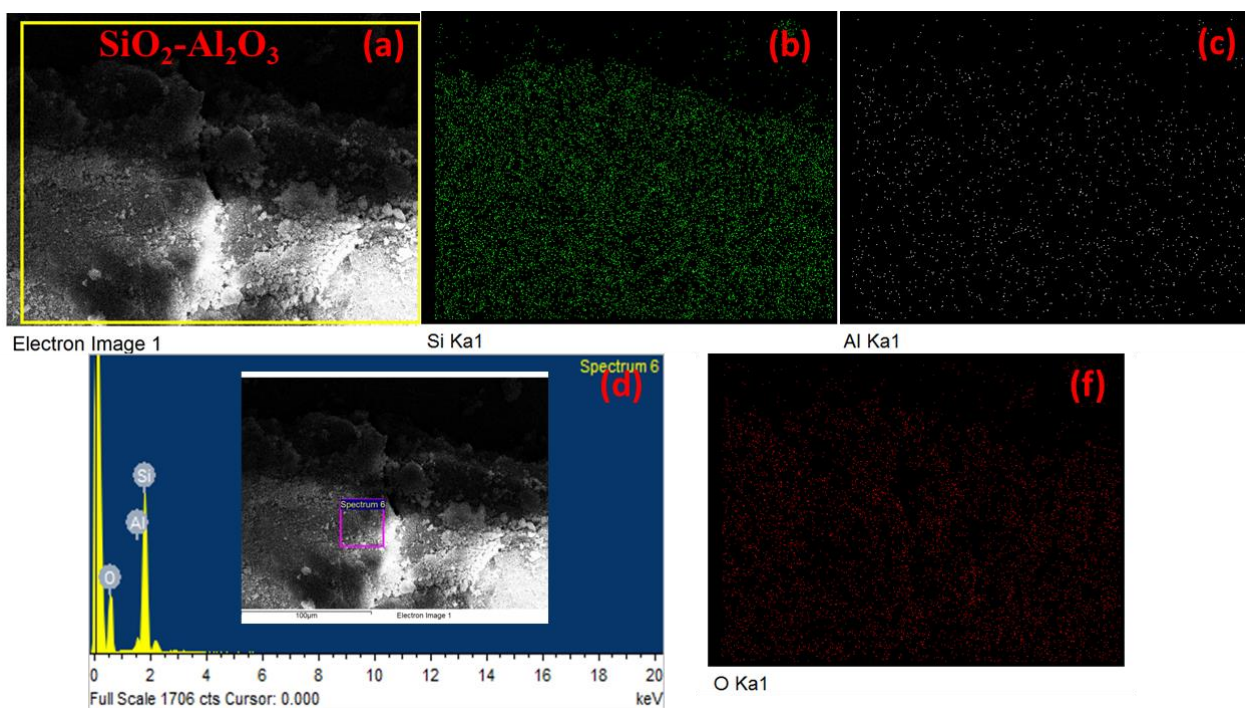


Figure S1: SEM-EDS elemental mapping of pristine SiO₂-Al₂O₃ catalyst.

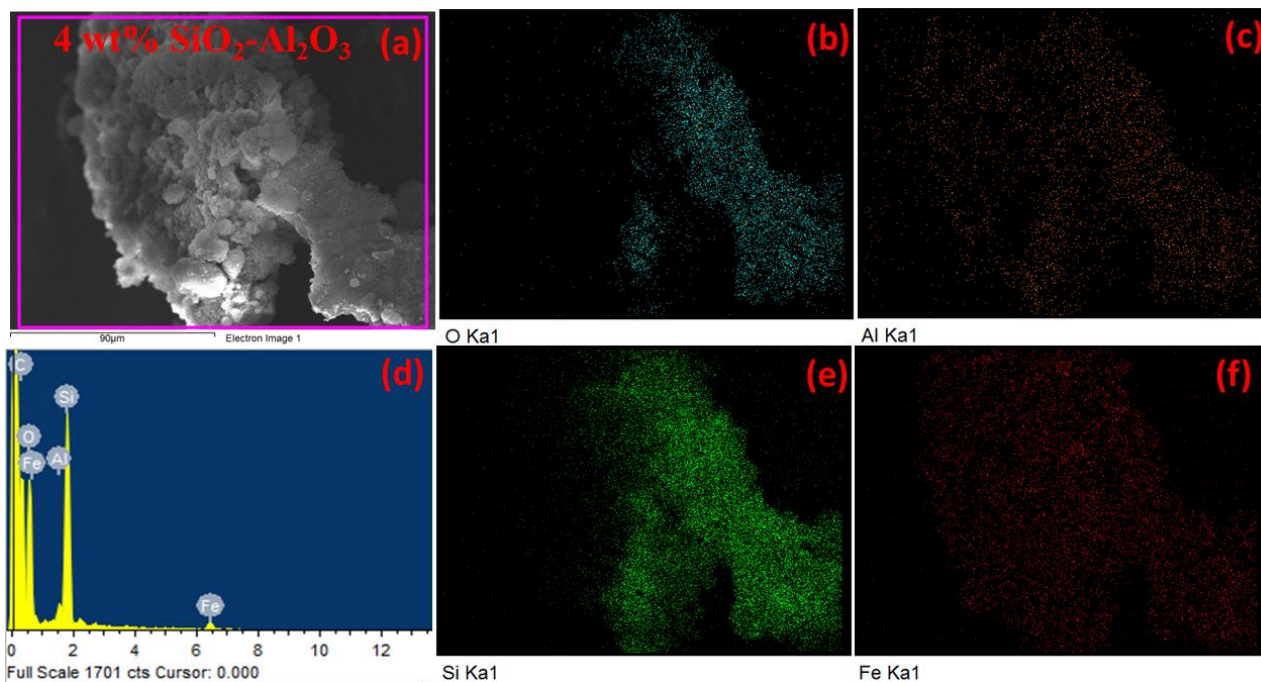


Figure S2: SEM-EDS elemental mapping of 4 wt% Fe/SiO₂-Al₂O₃ catalyst.

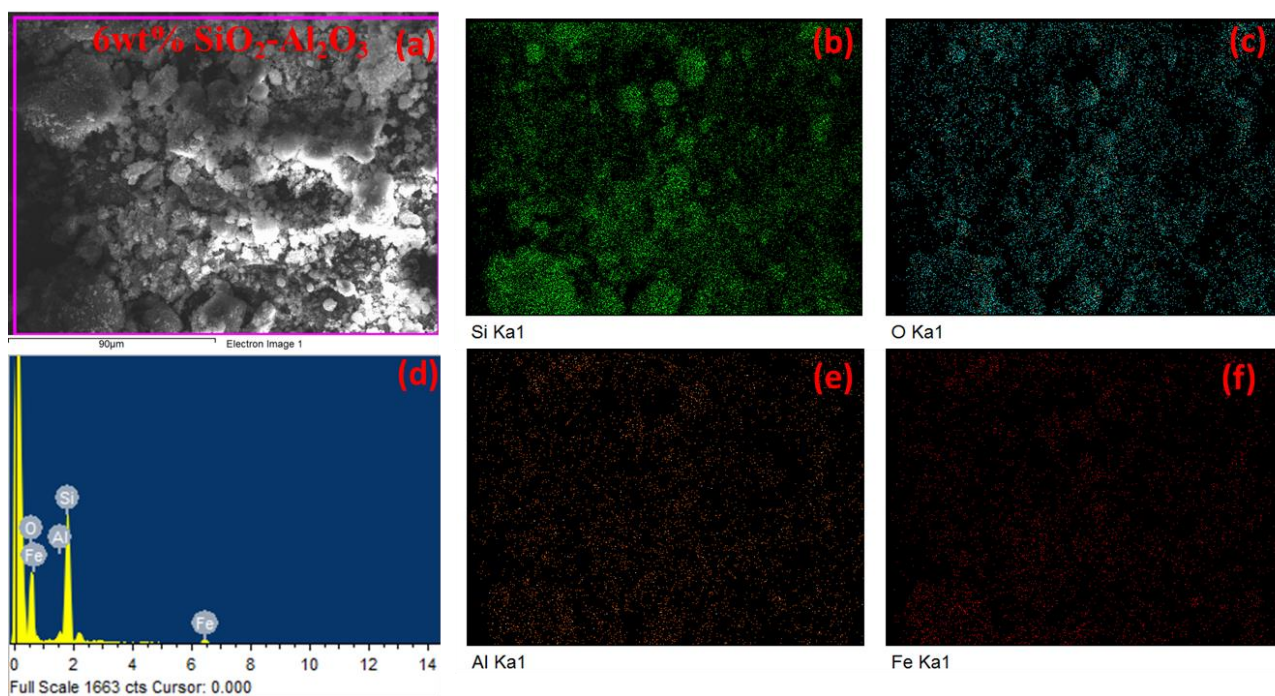


Figure S3: SEM-EDS elemental mapping of 6 wt% Fe/SiO₂-Al₂O₃ catalyst.

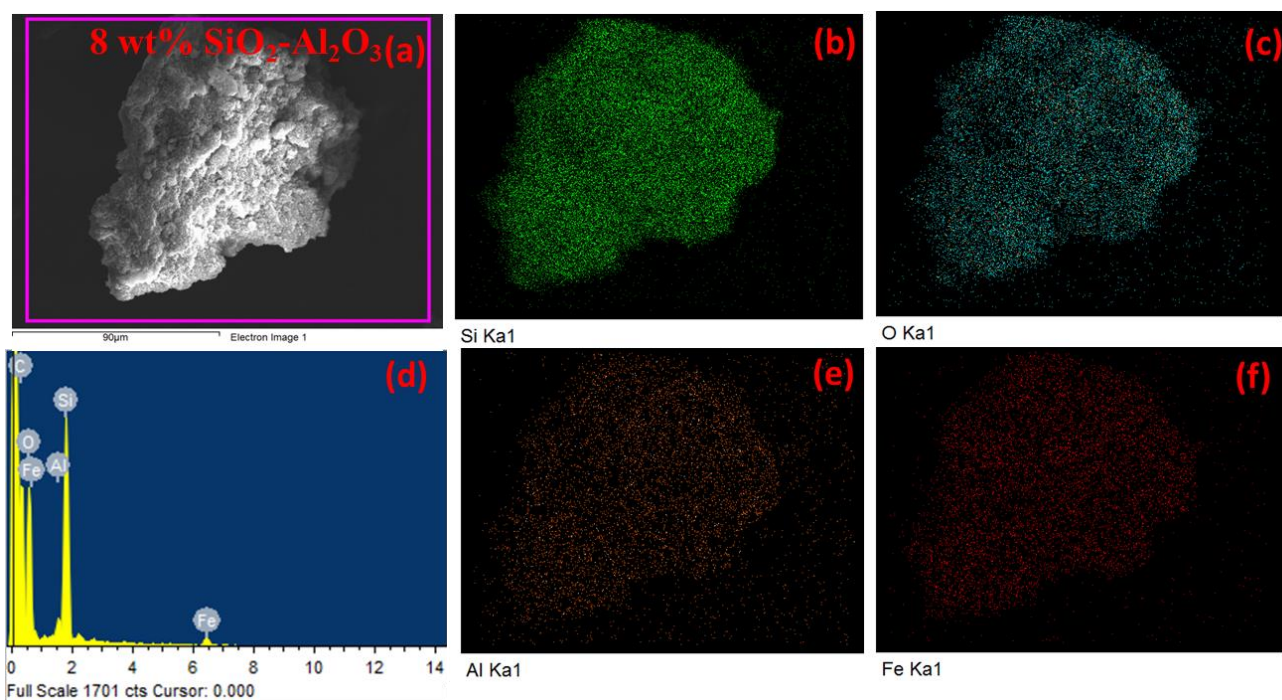


Figure S4: SEM-EDS elemental mapping of 8 wt% Fe/ $\text{SiO}_2\text{-Al}_2\text{O}_3$ catalyst.

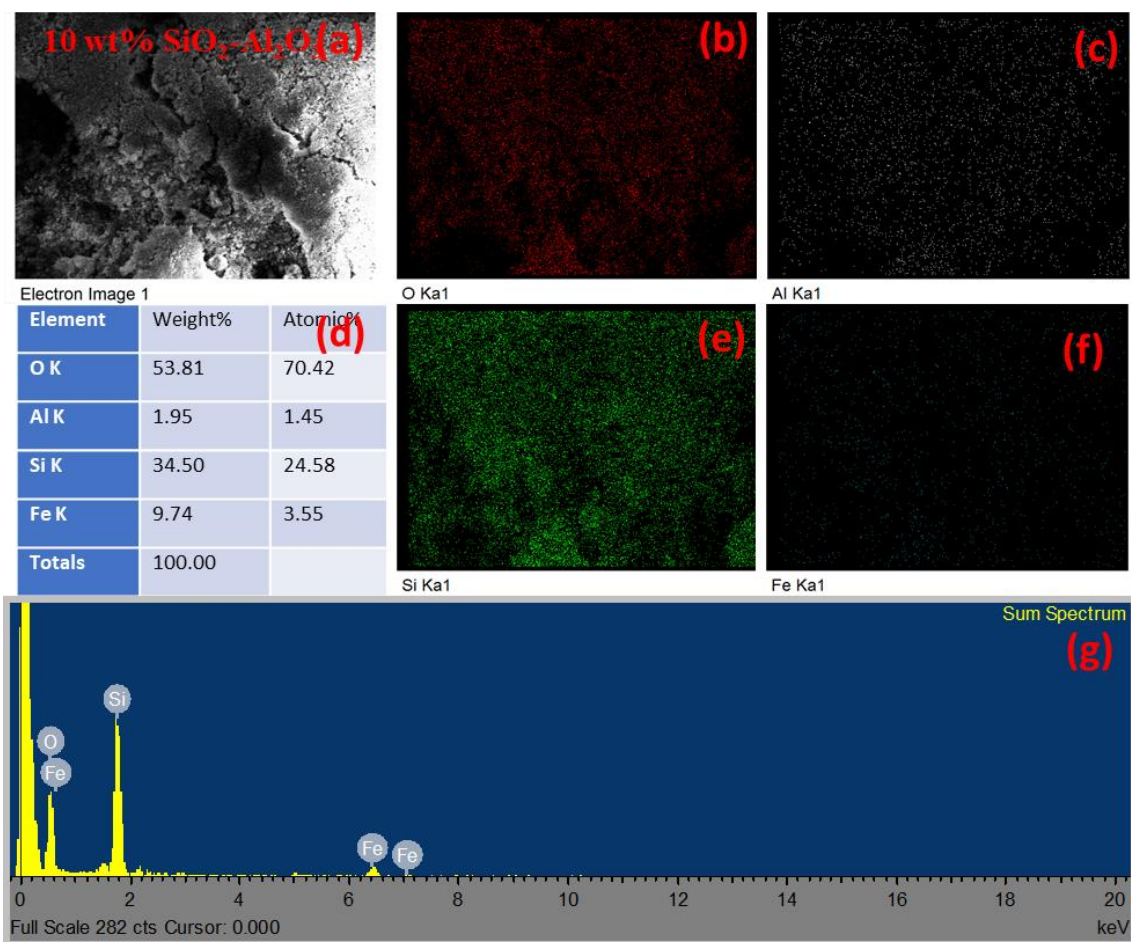


Figure S5: SEM-EDS elemental mapping of 10 wt% Fe/ $\text{SiO}_2\text{-Al}_2\text{O}_3$ catalyst

Sr. No	Catalyst	Surface Area (m ² g ⁻¹)	Pore Volume (CC/g)	Pore Radius (nm)
1	SiO ₂ -Al ₂ O ₃	213.86	0.280	3.59
1	4wt% Fe/SiO ₂ -Al ₂ O ₃	97.765	0.185	2.14
2	6wt% Fe/SiO ₂ -Al ₂ O ₃	89.237	0.094	1.93
3	8wt% Fe/SiO ₂ -Al ₂ O ₃	78.7111	0.0772	1.96
4	10wt% Fe/SiO ₂ -Al ₂ O ₃	52.209	0.0432	1.65

Table S2: BET analysis surface area and porosity of Fe-loaded SiO₂-Al₂O₃ samples.

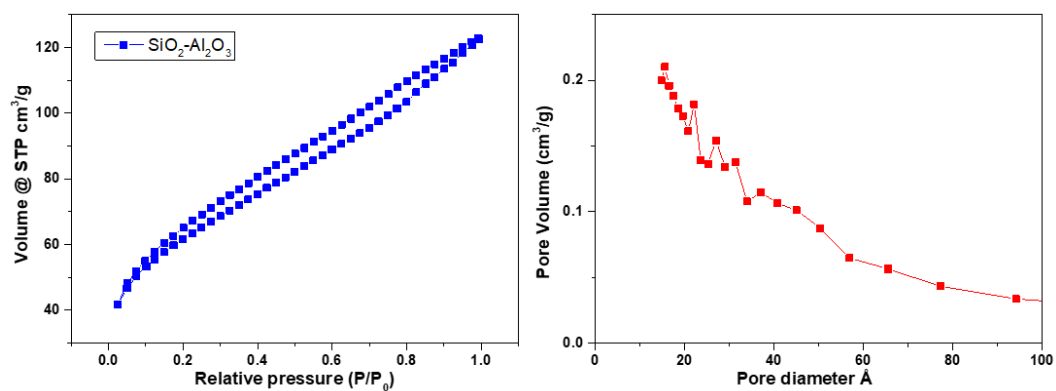


Figure S6. Nitrogen adsorption-desorption isotherm of SiO₂/Al₂O₃.

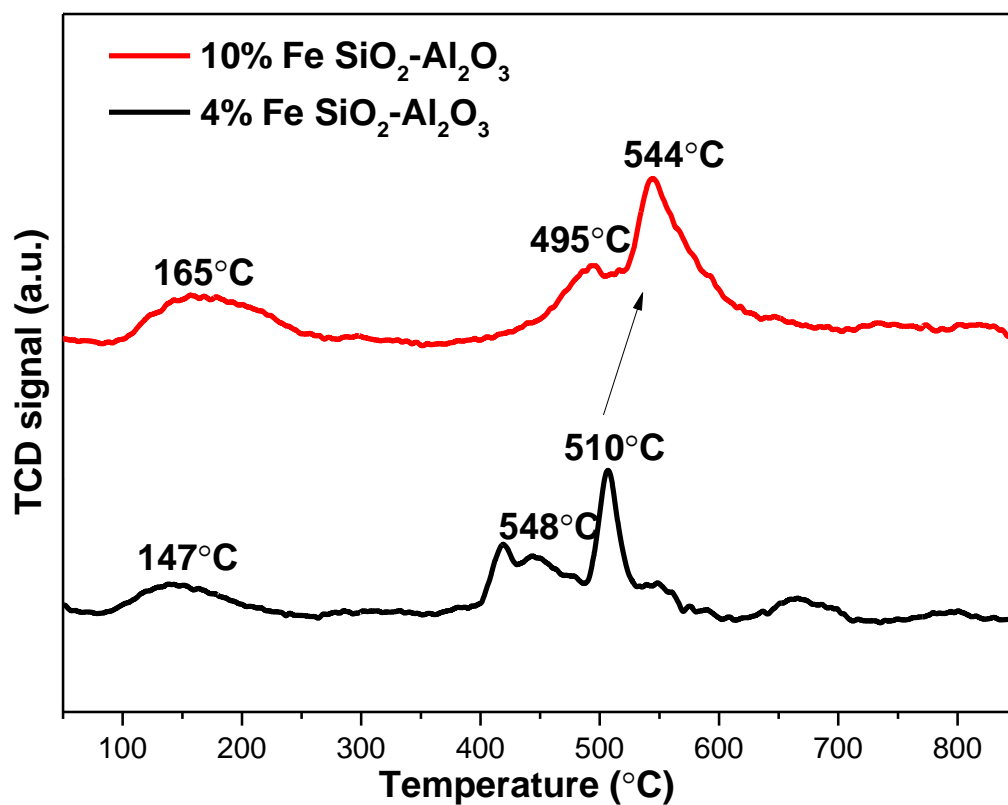


Figure S7: Temperature-programmed desorption of ammonia (NH_3 -TPD) profiles of 10wt% SiO_2 - Al_2O_3 .

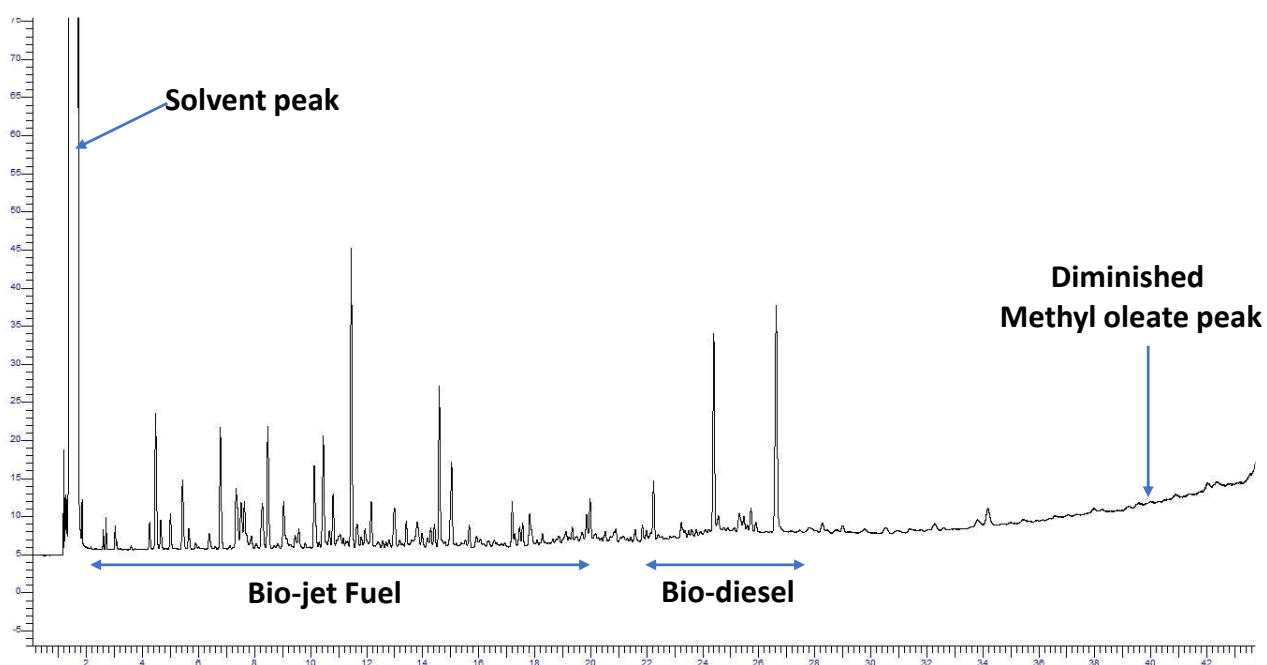


Figure S8: GC chromatogram of 10% Fe/ SiO_2 / Al_2O_3 catalyst at optimized reaction conditions (Entry 5).

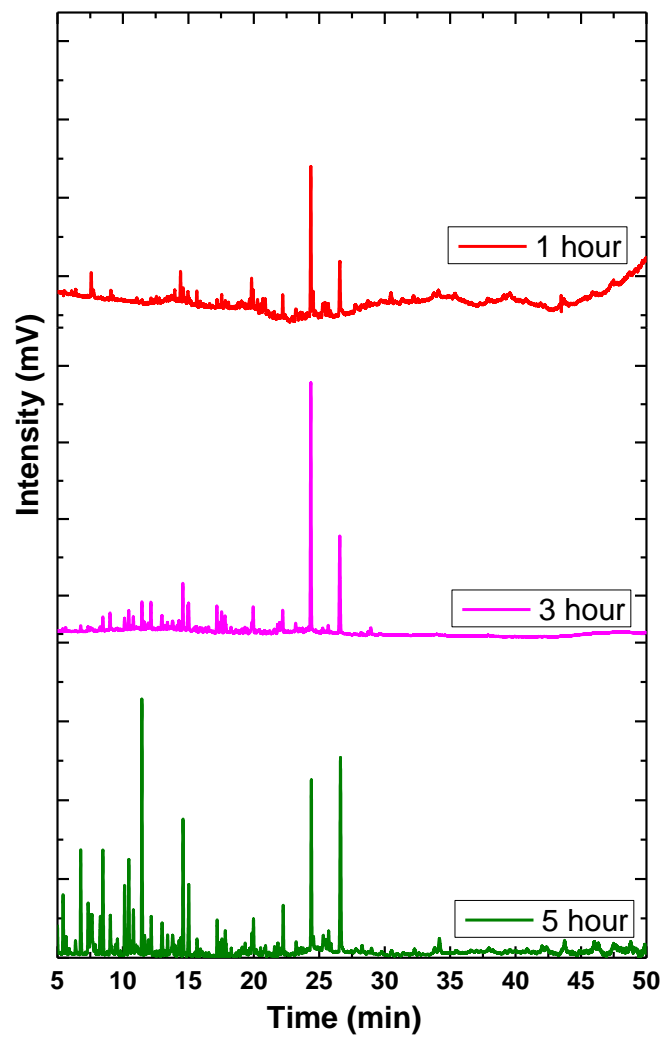


Figure S9: GC chromatograms of 10% Fe/SiO₂-Al₂O₃ catalyst at 1, 3 and 5 hours.

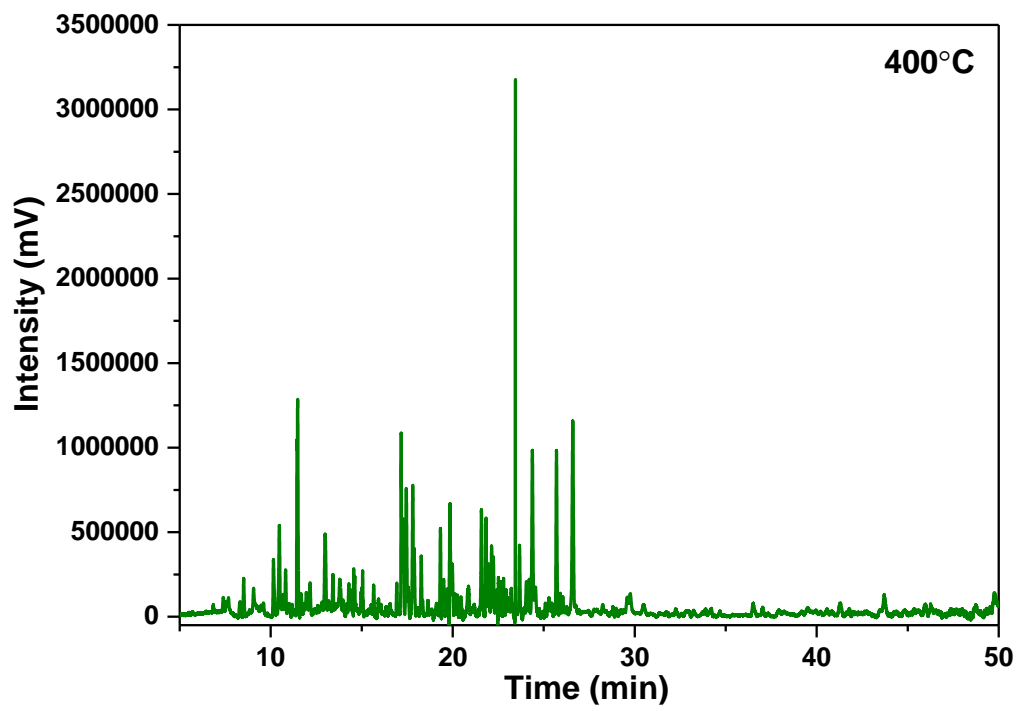


Figure S10: GC chromatograms of 10% Fe/SiO₂-Al₂O₃ catalyst at 400°C.

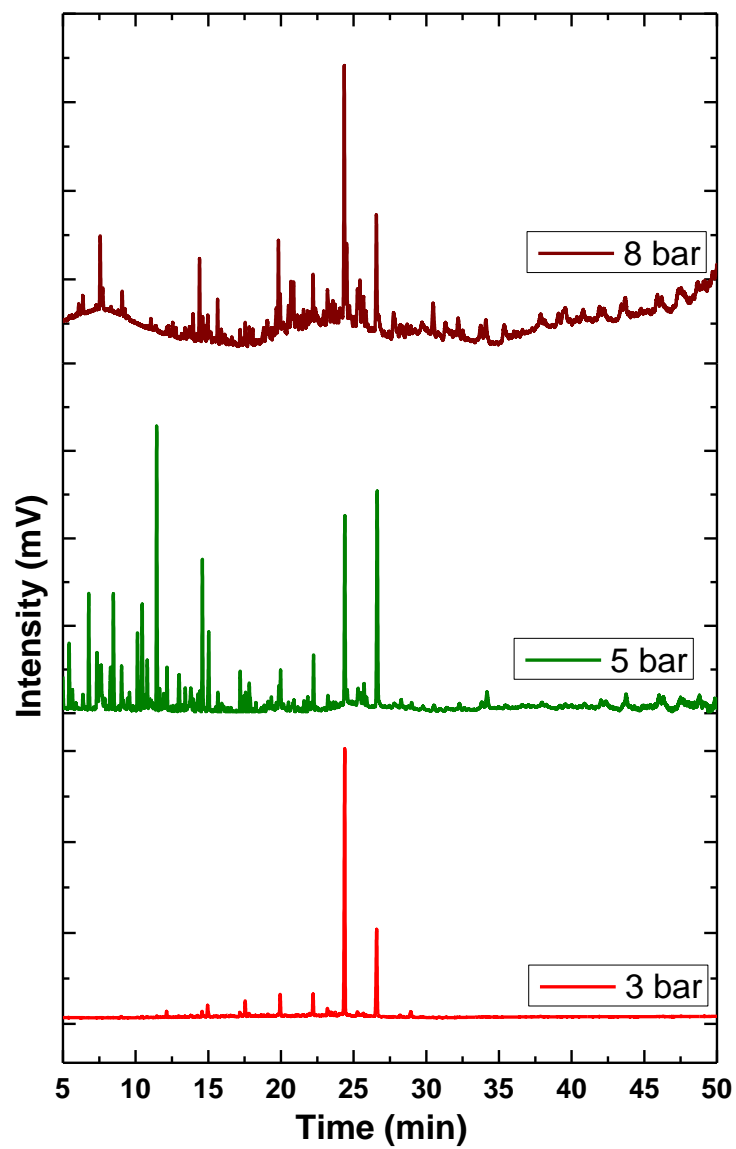


Figure S11: GC chromatograms of 10% Fe/SiO₂-Al₂O₃ catalyst at 3, 5 and 8 bar.

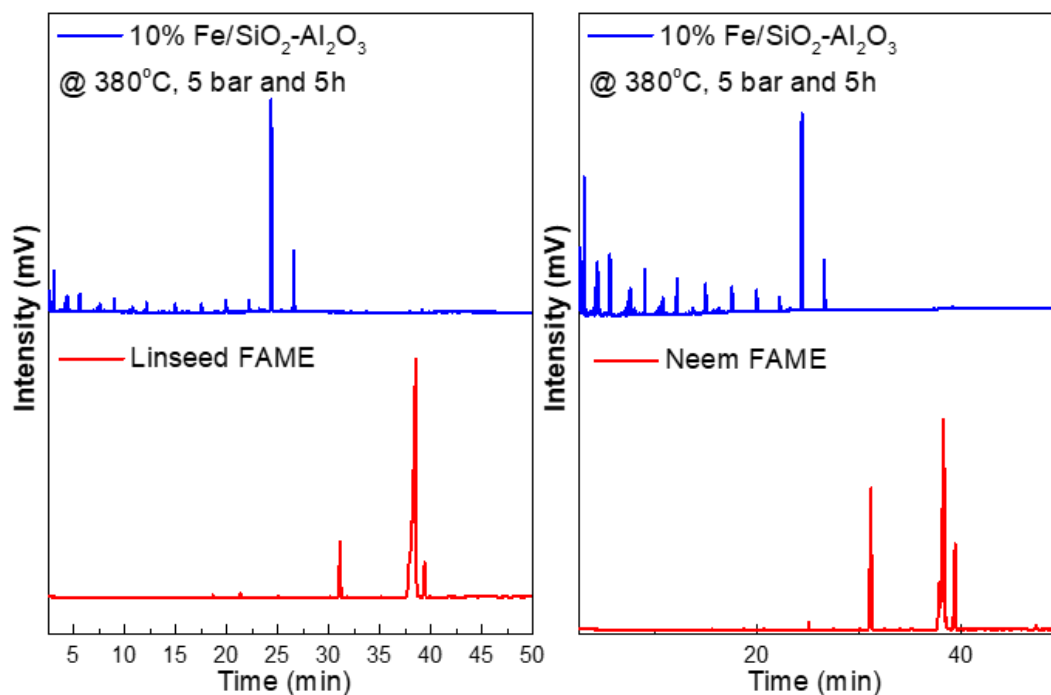


Figure S12: GC chromatograms of pure Linseed FAME and Neem FAME (red) and after hydrotreatment using 10% Fe/SiO₂-Al₂O₃ (Blue) at 380°C, 5 bar for 5h.

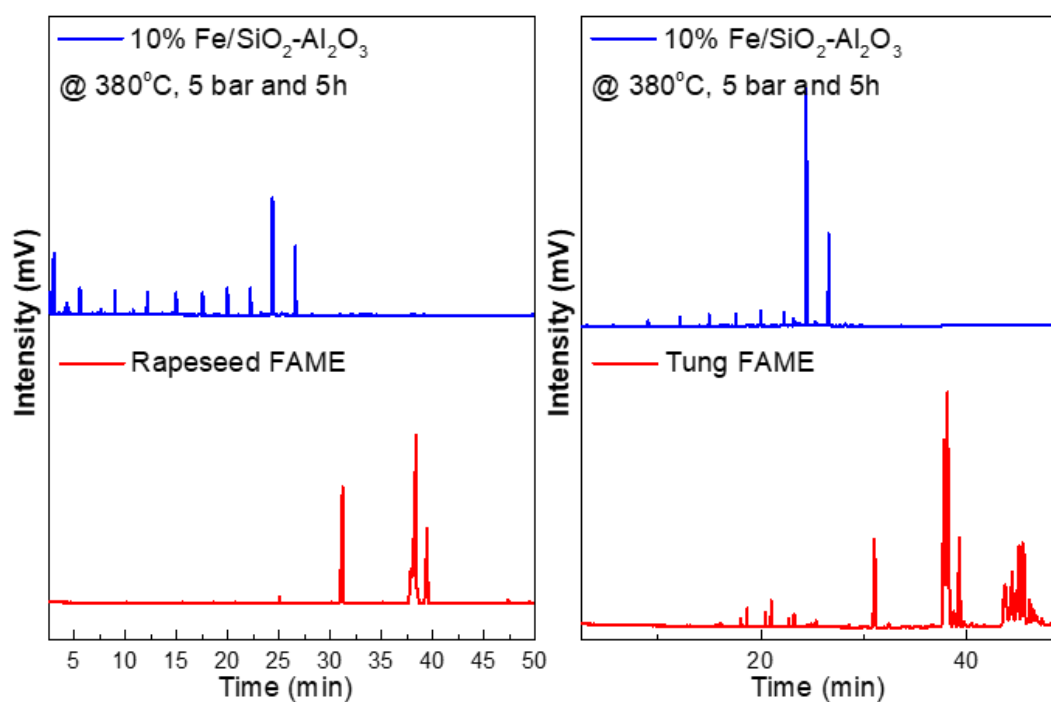


Figure S13: GC chromatograms of pure Rapeseed FAME and Tung FAME (red) and after hydrotreatment using 10% Fe/SiO₂-Al₂O₃ (Blue) at 380°C, 5 bar for 5h.

Table S3: The major compositions of palm oil, Rapeseed, Linseed, Neem, Soyabeen, Sunflower and Corn oil.

FAME/ Fatty acid profiles	Methyl palmitate (16:0)	Methyl stearate (18:0)	Methyl oleate (18:1)	Methyl linoleate (18:2)	Methyl linolenate (18:3)
Palm oil¹	44	4.5	39.2	10.1	0.4
Rapeseed²	4.8	0.14	62.73	22.4	7.50
Linseed³	4.90-8.00	2.24-4.59	13.44-19.39	12.25-17.44	39.90-60.42
Neem seed⁴	18.1	18.1	44.45	18.3	0.2
Soyabeen¹	11.0	4.0	23.4	53.2	7.8
Sunflower¹	-	4.5	21.1	66.2	-
Corn¹	6.5	2.2	27.5	57.0	0.9

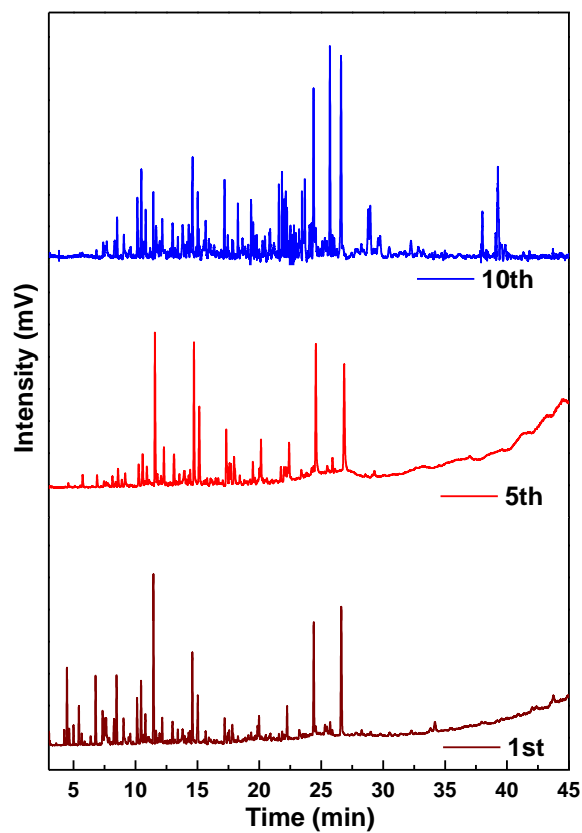


Figure S14: Reusability GC chromatograms of 10% Fe/SiO₂-Al₂O₃ catalyst up to 10 cycles.

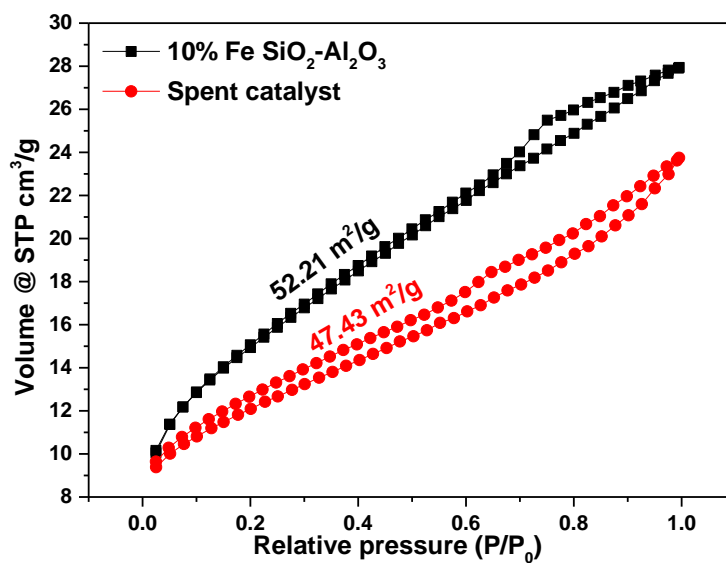


Figure S15. Nitrogen adsorption-desorption isothermal of SiO₂/Al₂O₃.

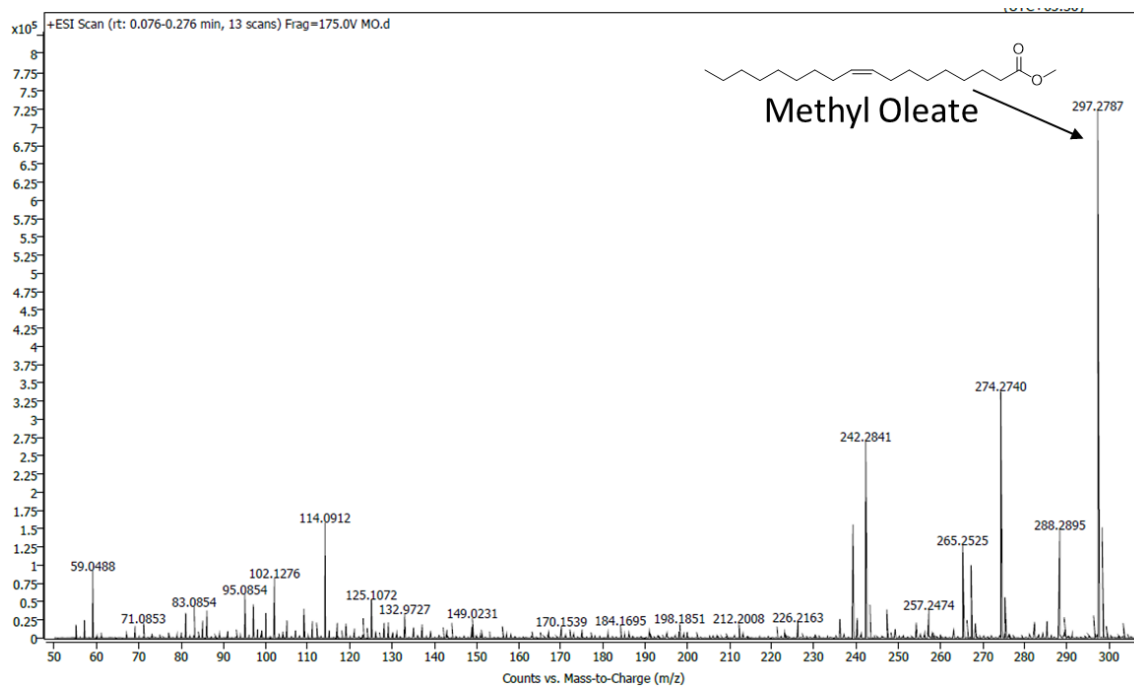


Figure S16: HRMS spectra of the pure methyl oleate spectra.

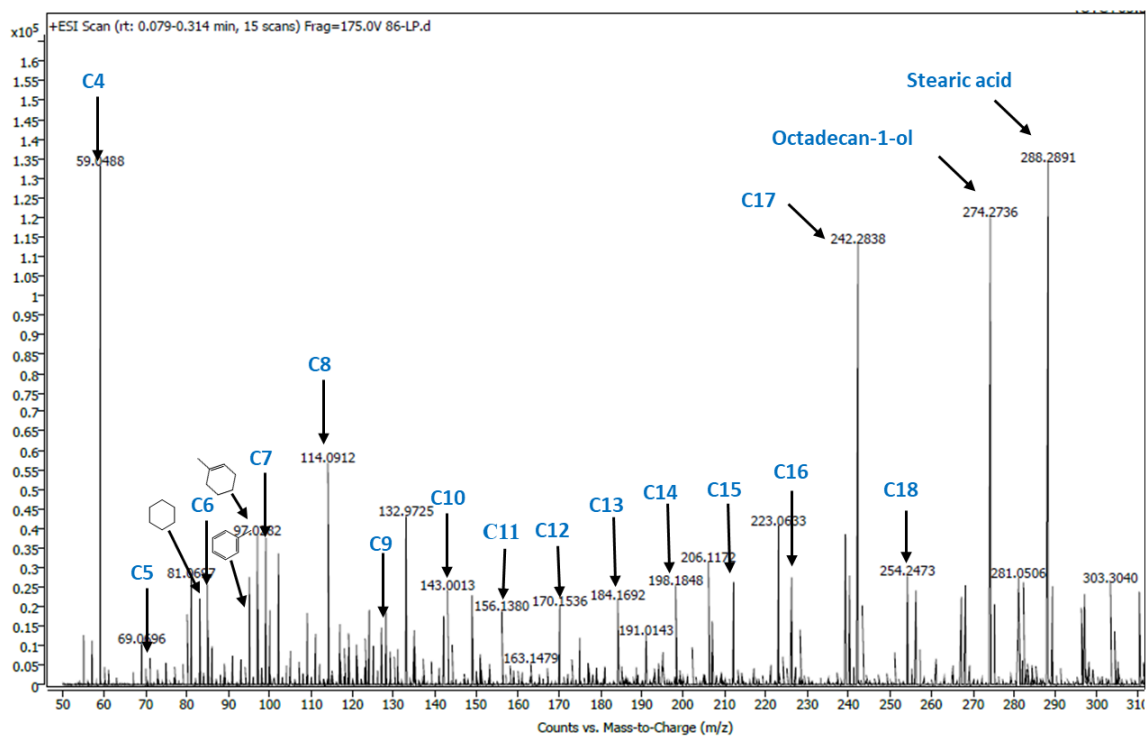


Figure S17: HRMS spectra of 10% Fe/SiO₂-Al₂O₃ catalyst at 5h of reaction condition.

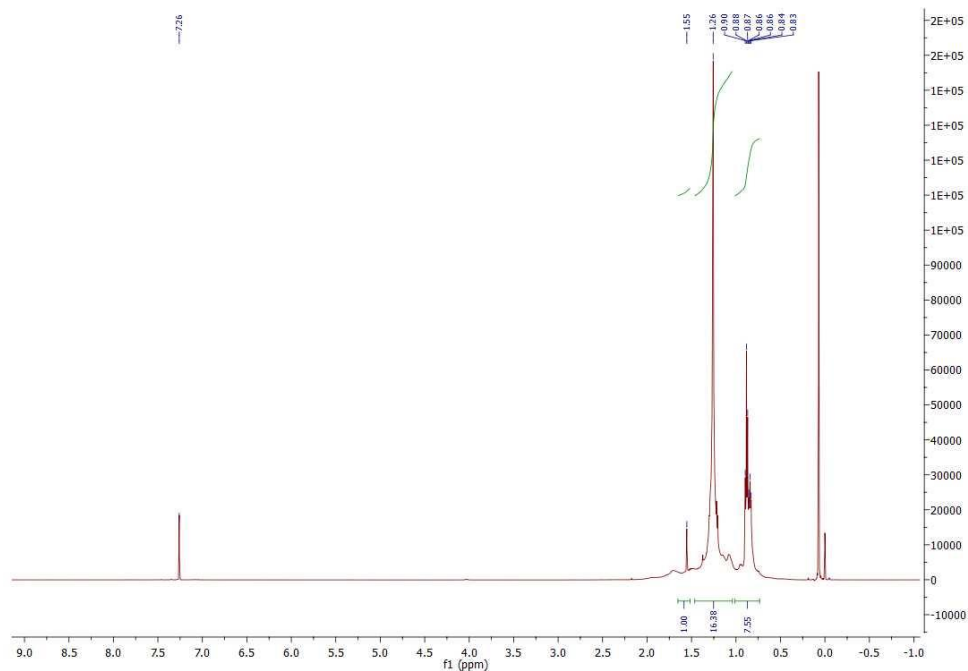


Figure S18: ^1H NMR of the of catalytic hydrotreatment reaction using 10% $\text{Fe}/\text{SiO}_2\text{-Al}_2\text{O}_3$ catalyst.

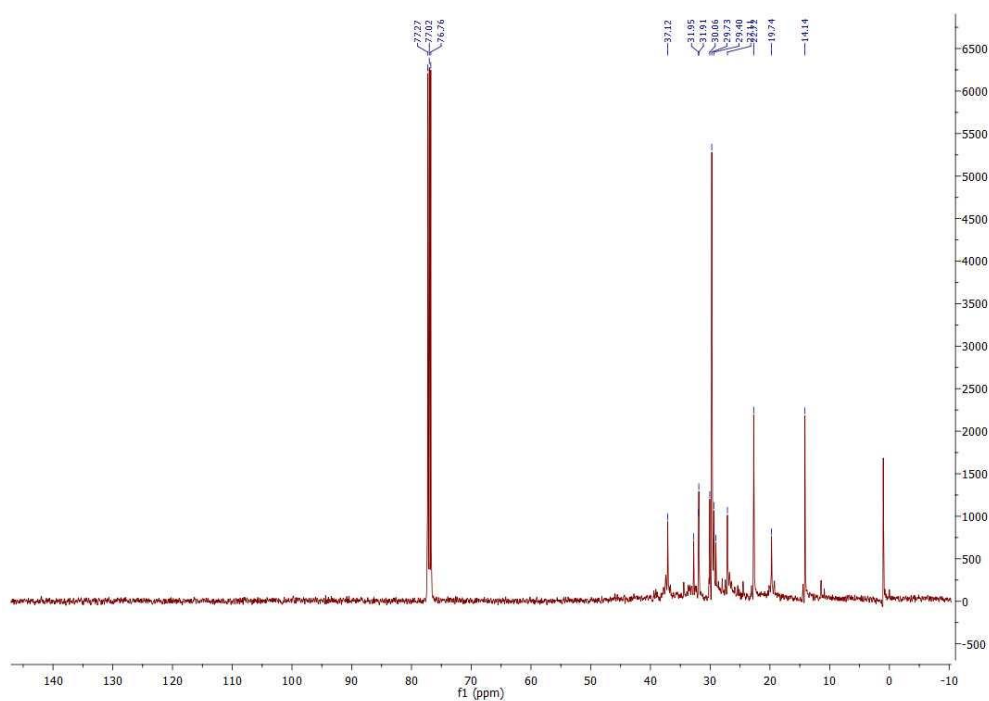


Figure S19: ^{13}C NMR of the of catalytic hydrotreatment reaction using 10% $\text{Fe}/\text{SiO}_2\text{-Al}_2\text{O}_3$ catalyst.

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