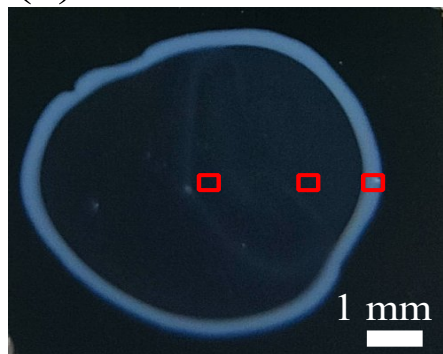
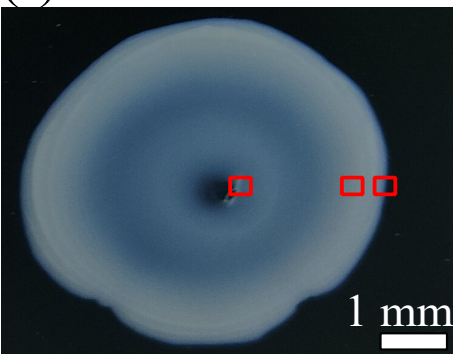


(a) 1 wt%



(h) 10 wt%



(k) 20 wt%

