

Supplementary Information

Surface engineering of nanoflower-like MoS₂ decorated porous Si₃N₄ ceramics for electromagnetic wave absorption

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Materials and Characterization

Materials

Commercial Si_3N_4 powder was used as starting material. Y_2O_3 and Al_2O_3 were used as sintering additives. Mono-dispersed poly methyl methacrylate (PMMA, $d_{50} \sim 30 \mu\text{m}$) micro-balls were used as a pore-forming agent. Sodium molybdate dihydrate ($\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$) and thioacetamide ($\text{C}_2\text{H}_5\text{NS}$) were used for the synthesis of MoS_2 . All chemicals were of analytical grade and were used as received without further purification.

Characterization

The phase composition of the samples was analyzed via X-ray diffraction (XRD, Cu K α as radiation, Germany). The morphology of the fracture surface was observed using field emission scanning electron microscope (SEM, Hitachi SU8220, Japan) and transmission electron microscopy (TEM, JEM-2100F). Apparent porosity was measured by the Archimedes method. The surface element composition and its chemical states were determined by X-ray photoelectron spectroscopy (XPS, Thermo Fisher Scientific ESCALAB 250). Raman spectra were obtained on a LabRam HR800 with a visible laser (532 nm) to characterize the structure of the samples. The vector network analyzer (VNA, Agilent E5071C; China) was carried out to test the complex permittivity of the samples with dimensions of 22.86 mm \times 10.16 mm \times 3 mm in the frequency range of 8.2-12.4 GHz.

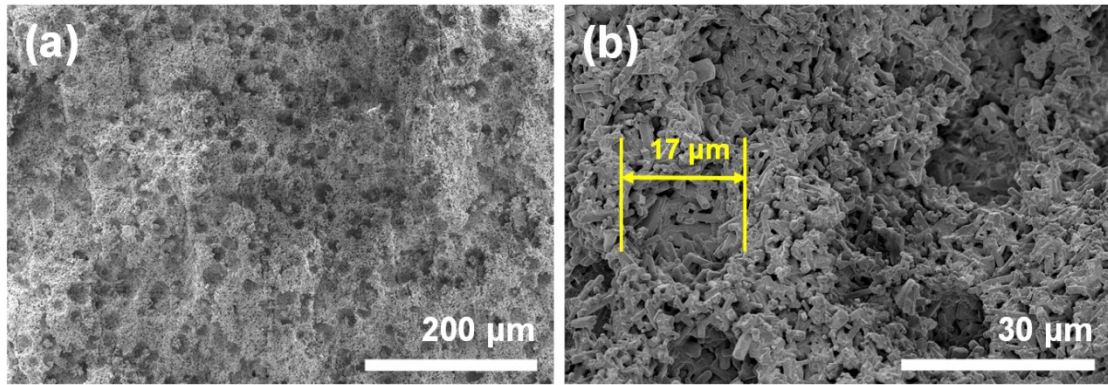


Figure S1. The fracture surfaces of porous Si_3N_4 ceramic.

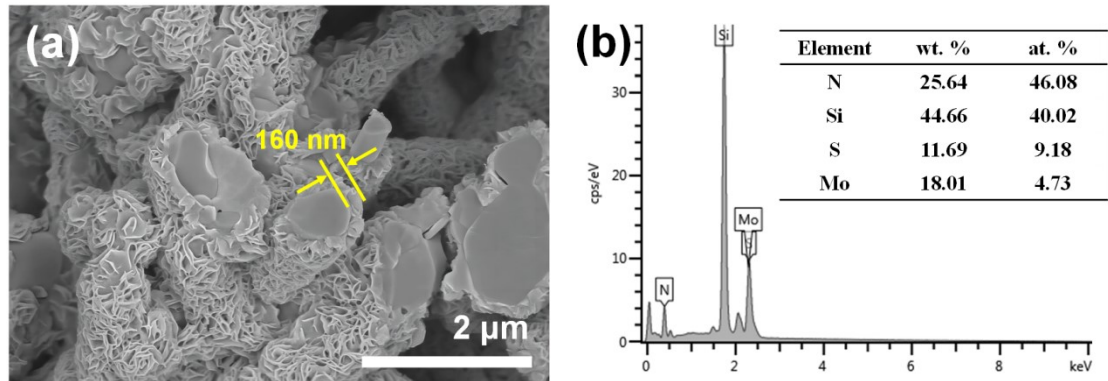


Figure S2. (a) The fracture surface and (b) EDS results of $\text{MoS}_2/\text{Si}_3\text{N}_4$ -1.70.

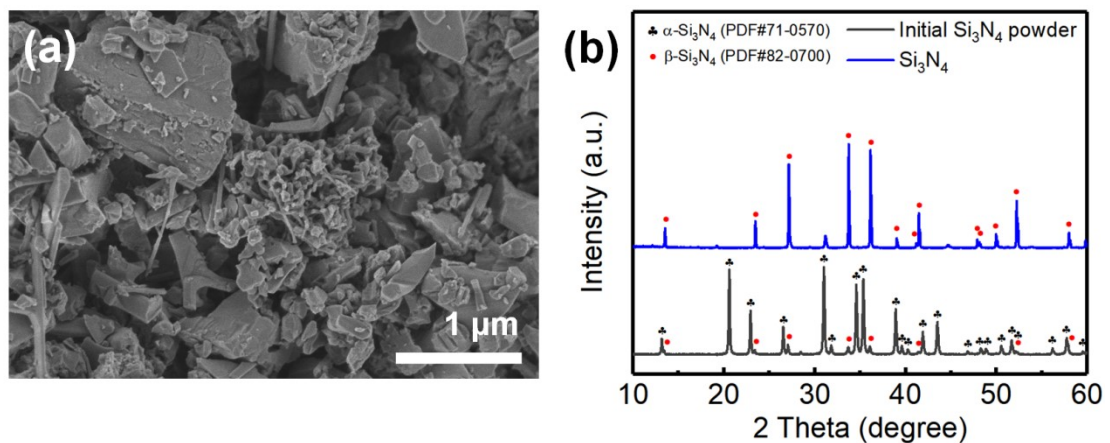


Figure S3. (a) The microstructure of initial Si_3N_4 powder. (b) XRD pattern of initial Si_3N_4 powder and porous Si_3N_4 ceramics.

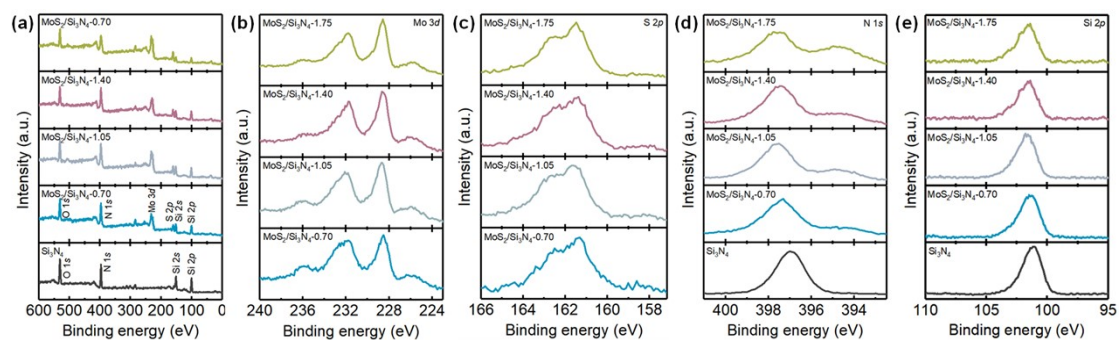


Figure S4. (a) XPS survey spectrum and high resolution XPS spectra of (b) Mo 3d, (c)

S 2p, (d) N 1s, and (e) Si 2p.

Table S1. Summary of the average real part (ϵ'), imaginary part (ϵ'') of complex permittivity, and dielectric loss tangent ($\tan \delta_\epsilon$) for different samples

Sample	ϵ'	ϵ''	$\tan \delta_\epsilon$
MoS ₂ /Si ₃ N ₄ -0.70	3.52	0.92	0.26
MoS ₂ /Si ₃ N ₄ -1.05	3.82	1.94	0.51
MoS ₂ /Si ₃ N ₄ -1.40	4.64	2.69	0.58
MoS ₂ /Si ₃ N ₄ -1.75	5.72	3.64	0.64