

Supplementary Information

Low-Temperature Rapid UV Sintering of Sputtered TiO₂ for Flexible Perovskite Solar Modules

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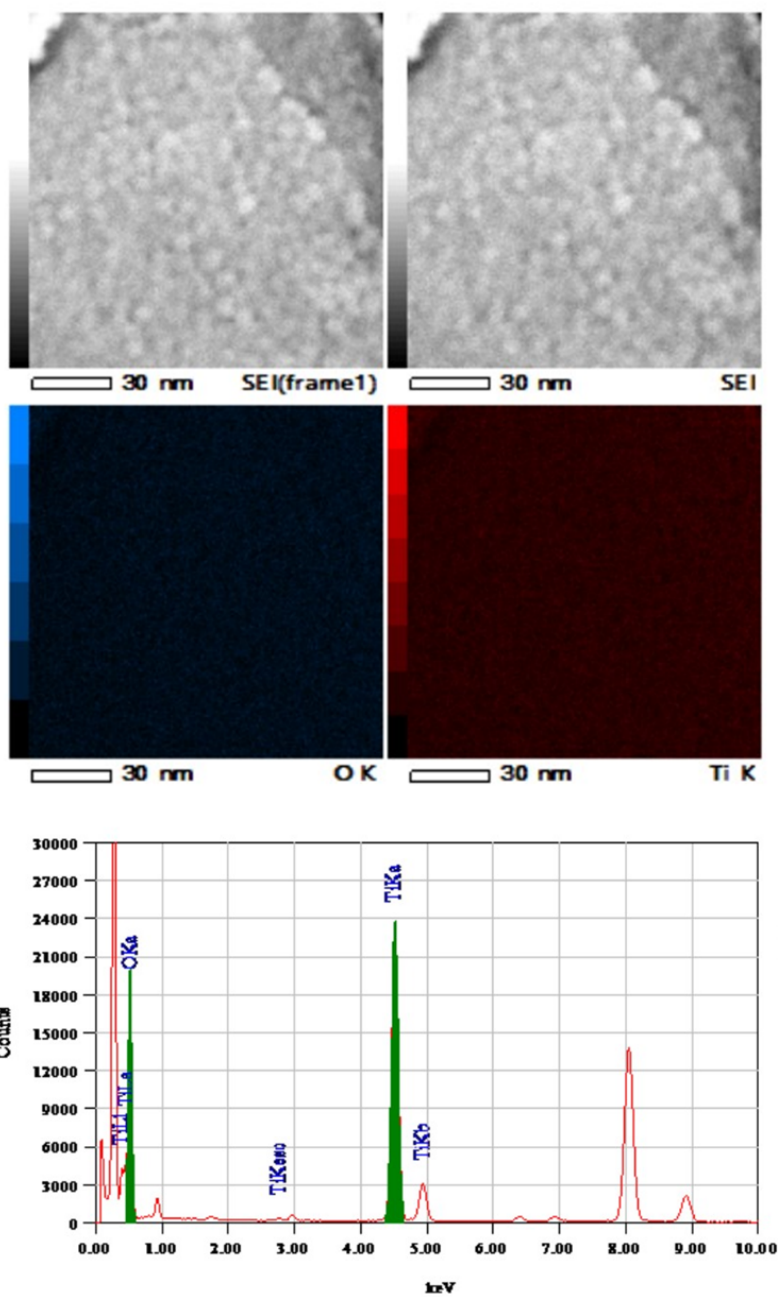


Figure S1. STEM images and EDS data for s-TiO₂ film.

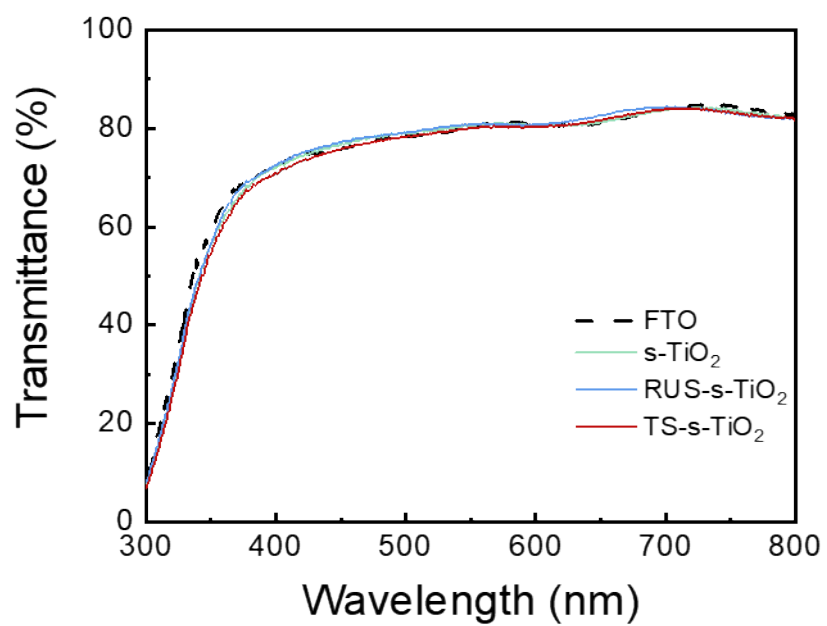


Figure S2. Transmittance spectra for FTO, s-TiO₂, RUS- s-TiO₂, and TS s-TiO₂ films.

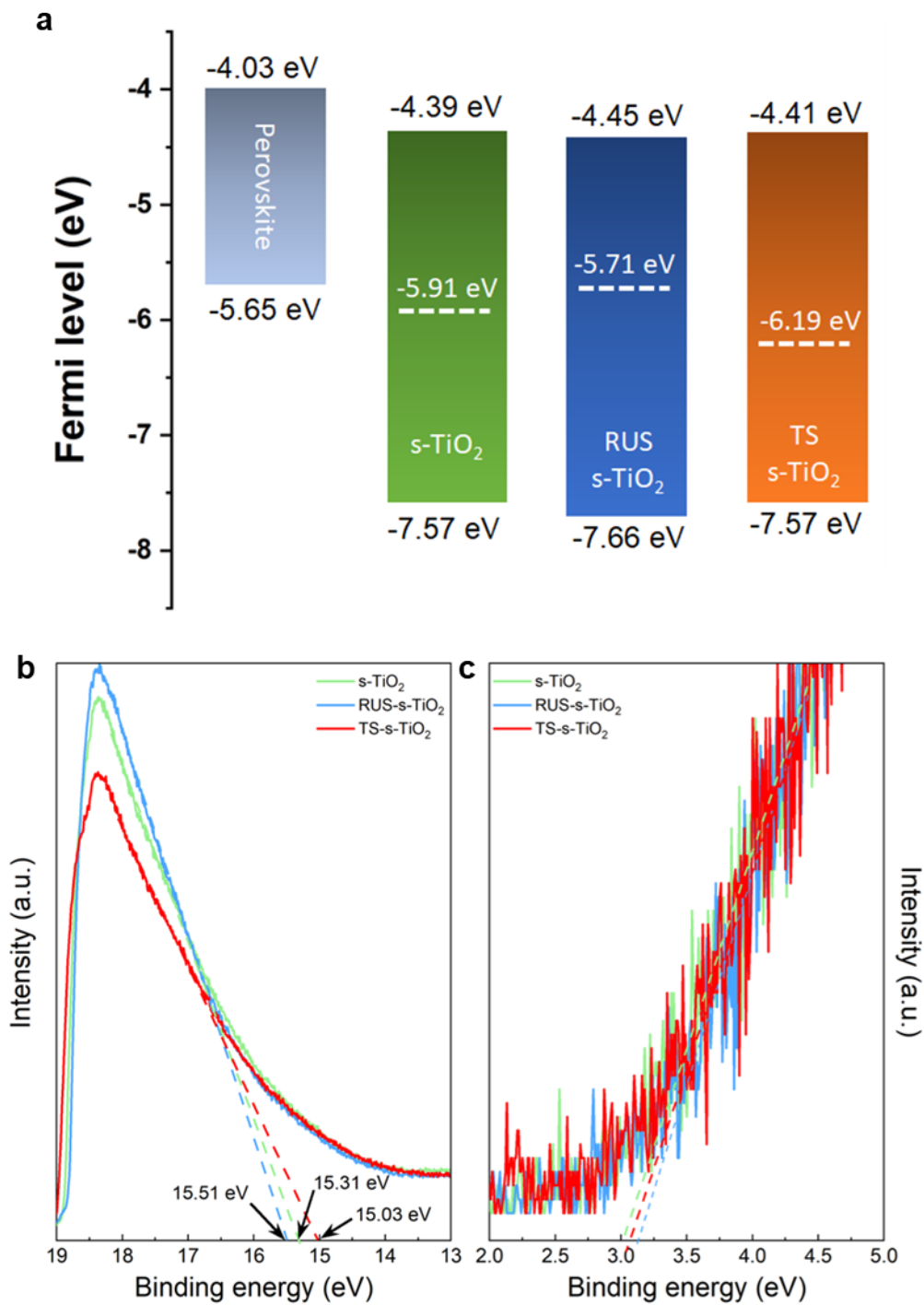


Figure S3. (a) Band-alignment schematics; (b) secondary-electron cutoff region and (c) valence-band region of ultraviolet photoelectron spectra.

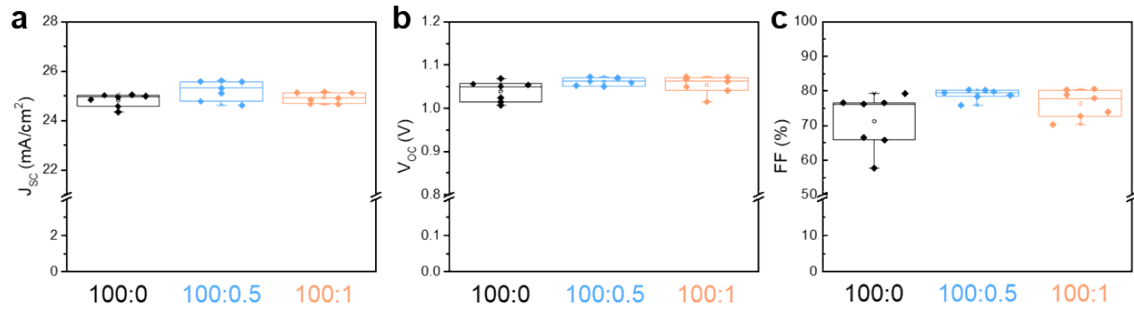


Figure S4. Box plots for photovoltaic parameters ((a) J_{SC} , (b) V_{OC} , (c) FF) with respect to the s-TiO₂ processing-gas composition (100:0, 100:0.5, and 100:1 for Ar:O₂).

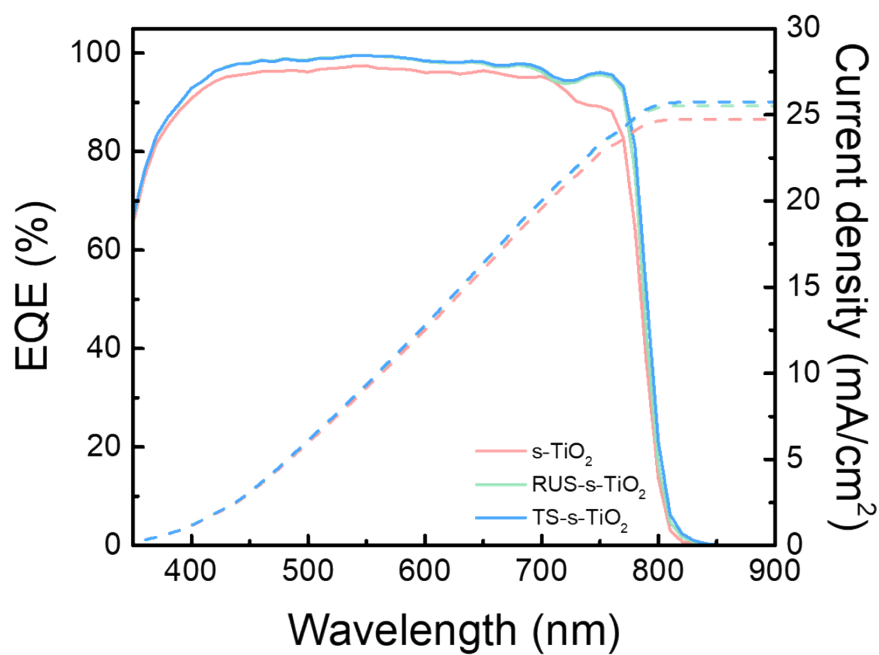


Figure S5. IPCE spectra and the current density calculated via integration for the perovskite solar cells based on s-TiO₂, RUS-s-TiO₂, and TS-s-TiO₂ layers.

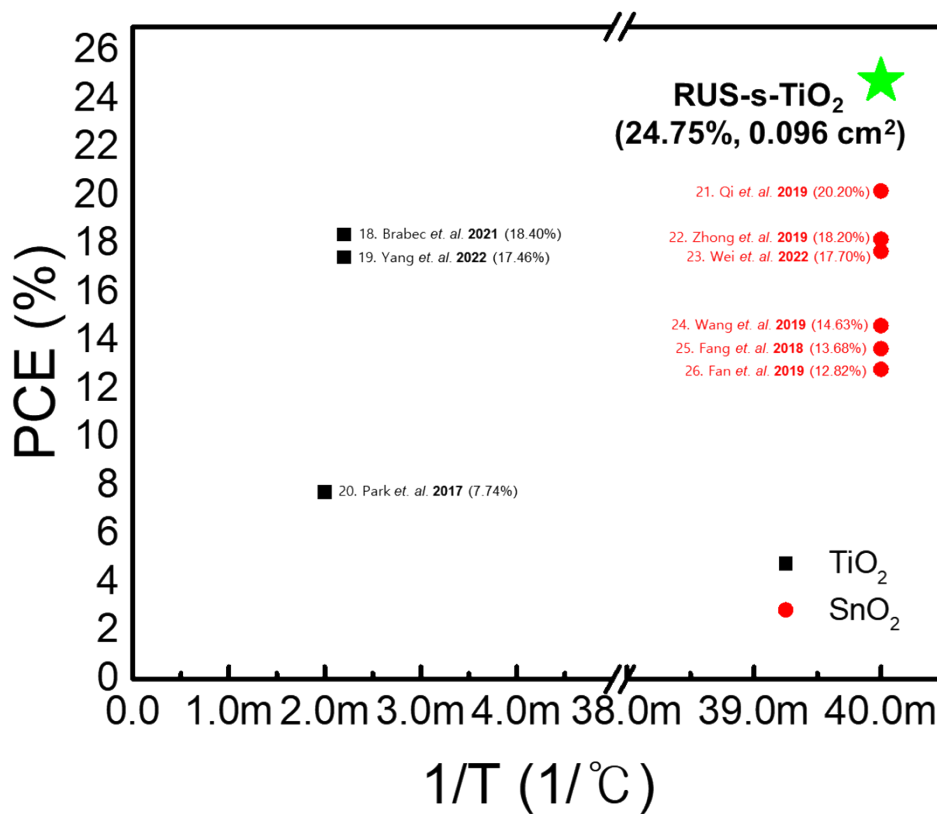


Figure S6. Comparison with leading PSCs using low-temperature-processed ETLs reported in the literature. The X-axis indicates the reciprocal of the process temperature.

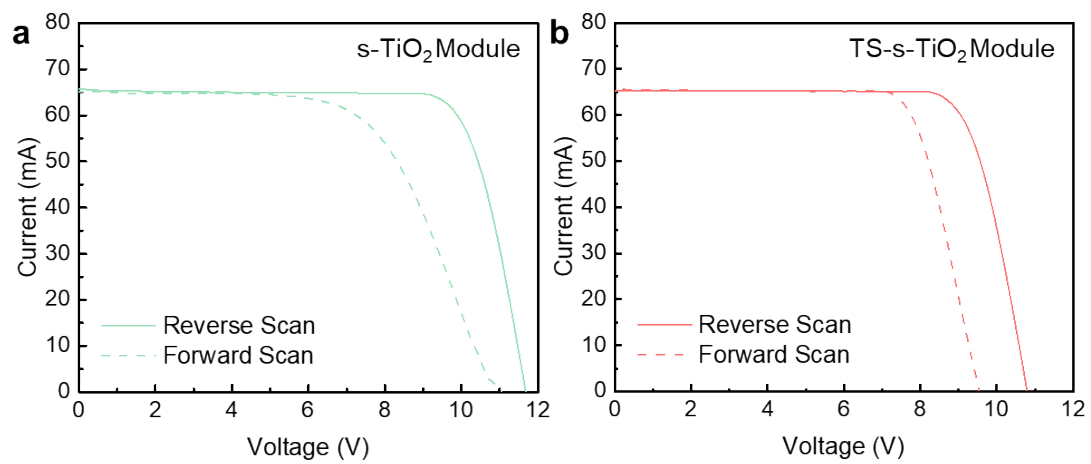


Figure S7. Representative I–V curves for perovskite solar modules with (a) s-TiO₂ and (b) TS-s-TiO₂.

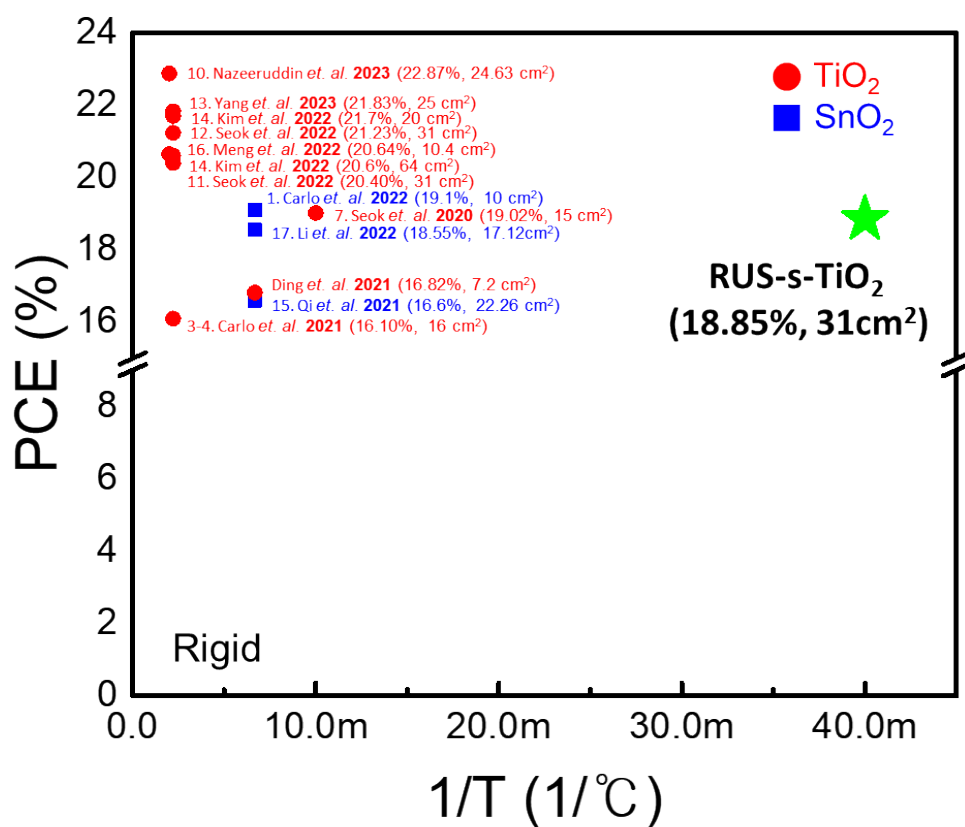


Figure S8. Comparison with leading large-area rigid-substrate PSC modules reported in the literature. The X-axis indicates the reciprocal of the process temperature.

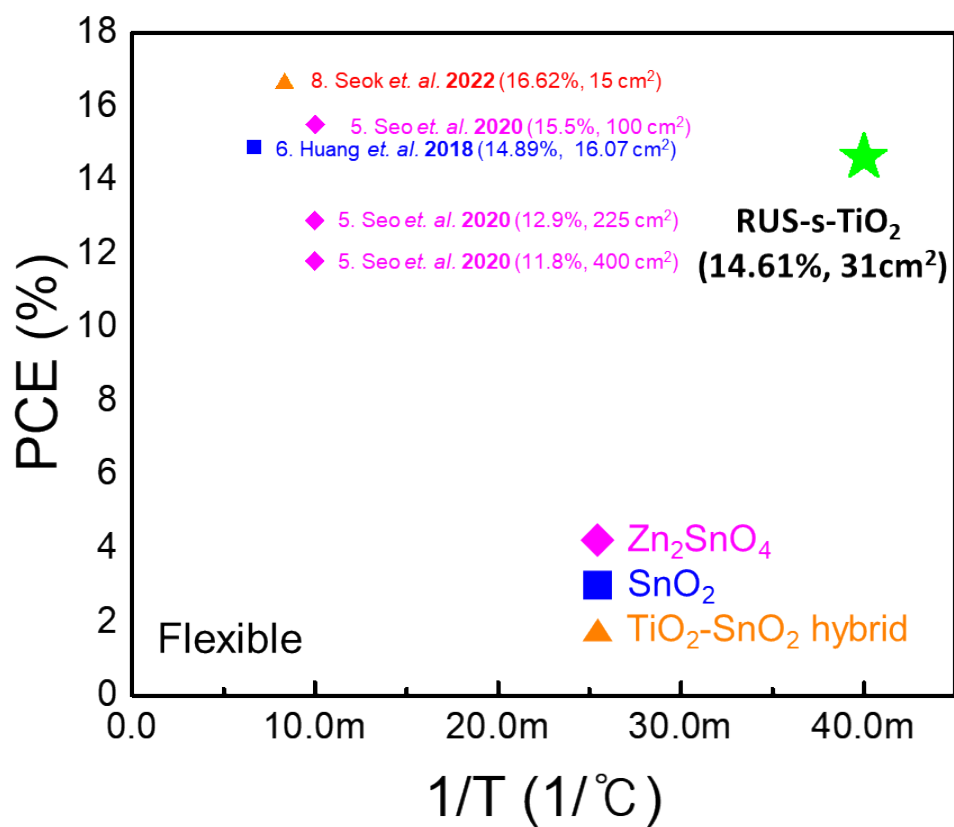


Figure S9. Comparison with leading large-area flexible PSC modules reported in the literature. The X-axis indicates the reciprocal of the process temperature.

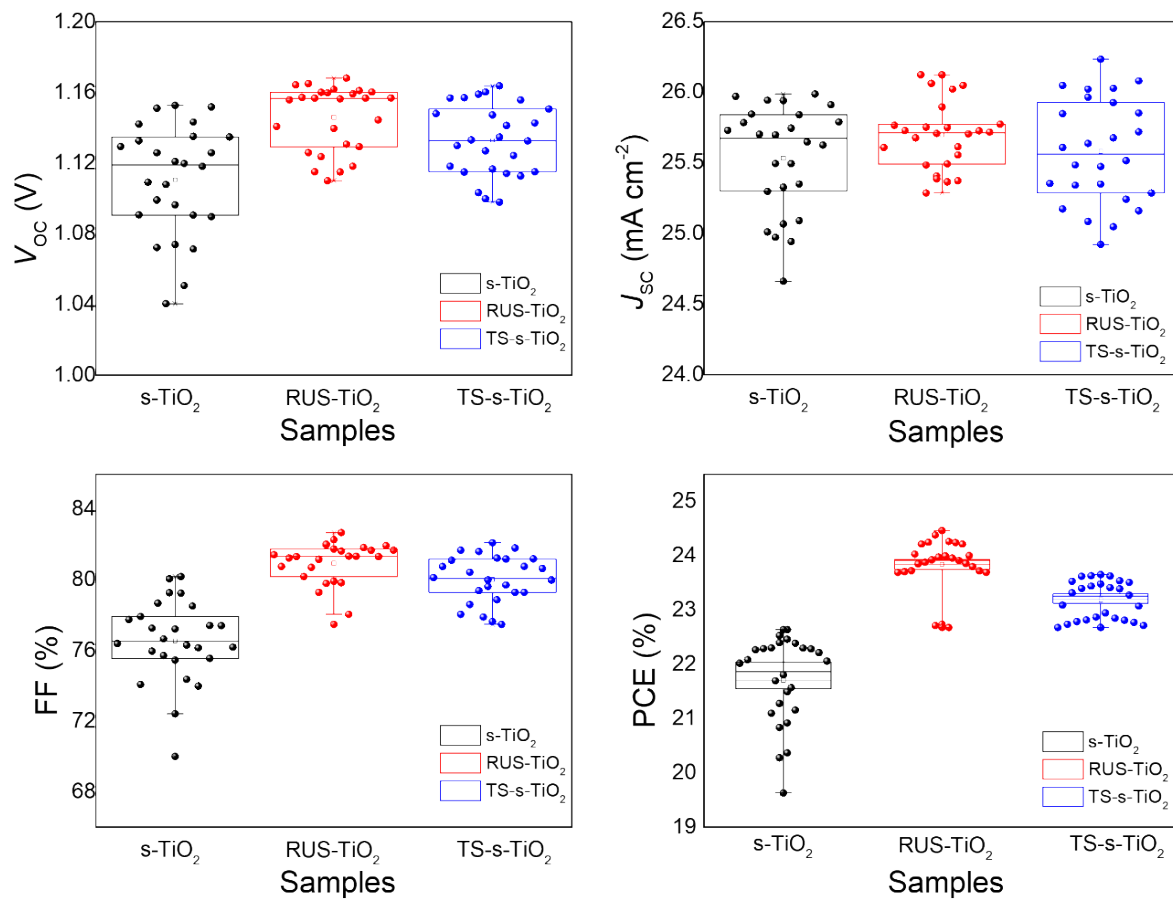


Figure S10. Box charts of photovoltaic parameters for s-TiO₂, RUS-s-TiO₂, TS-s-TiO₂ based PSCs.

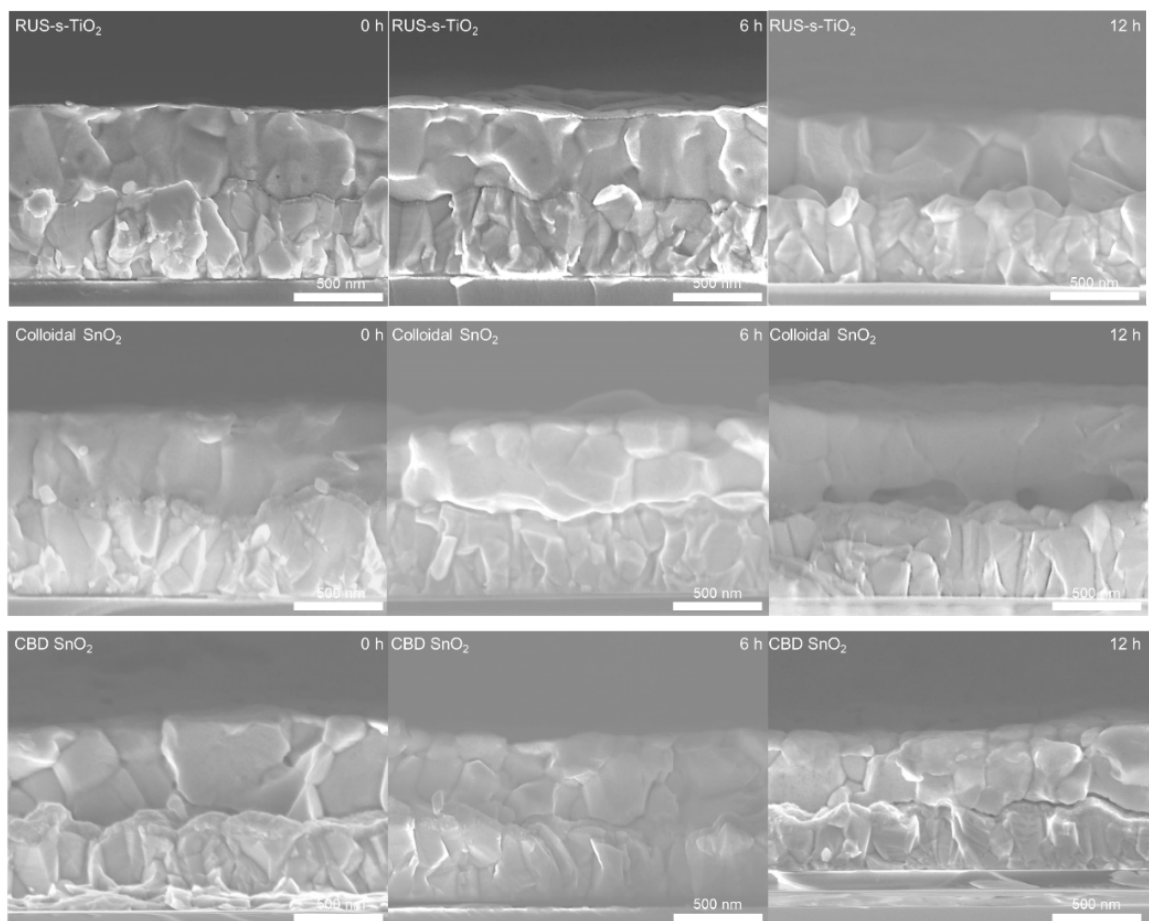


Figure S11. SEM cross-sectional images of the perovskite film, which were coated on RUS-s-TiO₂, colloidal SnO₂ and CBD SnO₂ at 85 °C and 65% humidity during 12h, respectively.

Table S1. Mass and atomic ratios for the TEM and EDS data.

Element	(keV)	Mass %	Counts	Sigma	Atom%	K
O K	0.525	32.51	107492.89	0.18	59.04	1.2267
Ti K (Ref.)	4.508	67.49	273716.53	0.18	40.96	1.0000
Total		100.00			100.00	

Table S2. Optical bandgaps of each s-TiO₂ film.

	s-TiO ₂	RUS-s-TiO ₂	TS-s-TiO ₂
Bandgap E _g (eV)	3.18	3.21	3.16

Table S3. Carrier mobility of each s-TiO₂ film.

Sample	Mobility (cm ² V ⁻¹ S ⁻¹) Trap-filled region	V _{TFL} (V)	N _t (cm ⁻³)
Previous work ²⁶	6.21×10^{-5}		
s-TiO ₂	1.5×10^{-4}	2.40	5.97×10^{18}
RUS-s-TiO ₂	1.8×10^{-4}	2.15	5.35×10^{18}
TS-s-TiO ₂	2.2×10^{-4}	4.11	1.02×10^{19}

Table S4. Atomic ratios derived from Ti 2p XPS spectra.

Sample	Ti ⁴⁺ 2p _{3/2} [eV]	At [%]	Ti ³⁺ 2p _{3/2} [eV]	At [%]	Ti ⁴⁺ 2p _{1/2} [eV]	At [%]	Ti ³⁺ 2p _{1/2} [eV]	At [%]
s-TiO ₂	459.28	45.98	458.29	5.50	464.98	32.93	460.89	15.59
RUS-s-TiO ₂	459.29	47.11	458.23	4.93	465.01	33.17	461.01	14.78
TS-s-TiO ₂	459.28	43.16	458.93	8.45	465.04	32.04	461.01	16.35

Table S5. Parameters of the TRPL spectra.

Sample	t_1 (ns)	A_1 (%)	t_1 (ns)	A_2 (%)	t_{avg} (ns)
Perovskite film	550.97	27.42	5784.1285	72.58	2483.71
s-TiO ₂	106.41	12.19	402.88	87.81	366.75
RUS-s-TiO ₂	85.5	11.21	336.06	88.79	307.96
TS-s-TiO ₂	90.31	6.97	361.78	93.03	342.87

$$\tau_{avg} = \frac{\sum_i \tau_i A_i}{\sum_i A_i} \quad y = y_0 + A_1 * \exp\left(-\frac{x}{\tau_1}\right) + A_2 * \exp\left(-\frac{x}{\tau_2}\right)$$

Table S6. Atomic ratios derived from O 1s X-ray photoelectron spectra.

Sample	O 1s [eV]	At [%]	O 1s [eV]	At [%]
s-TiO ₂	530.55	67.31	532.23	32.69
RUS-s-TiO ₂	530.58	72.60	532.10	27.40
TS-s-TiO ₂	530.48	73.55	532.41	26.44

Table S7. Photovoltaic parameters for small-area PSCs with different s-TiO₂ layers (s-TiO₂, RUS-s-TiO₂, and TS-s-TiO₂).

Measurement		V _{oc} (V)	J _{sc} (mA/cm ²)	FF (%)	PCE (%)
s-TiO ₂	Forward	1.125	24.49	81.27	22.38
	Reverse	1.099	24.88	75.11	20.54
TS-s-TiO ₂	Forward	1.137	26.08	81.39	24.14
	Reverse	1.113	26.00	80.40	23.27
RUS-s-TiO ₂	Forward	1.151	26.11	82.40	24.75
	Reverse	1.144	26.17	82.15	24.59

Table S8. Photovoltaic parameters for perovskite solar modules with rigid and flexible substrates.

Measurement		V_{oc} (V)	$V_{oc}/$ cell	I_{sc} (mA)	J_{sc} (mA/cm ²)	$J_{sc} \times$ cell	FF (%)	PCE (%)
RUS-s- TiO ₂	Forward	11.05	1.10	65.66	2.11	21.18	74.33	17.40
	Reverse	11.20	1.12	65.76	2.12	21.21	79.21	18.82
Flexible RUS-s-TiO ₂	Forward	9.82	0.98	1.95	19.58	9.82	69.38	13.35
	Reverse	10.23	1.02	1.95	19.58	10.23	72.93	14.61

Table S9. Photovoltaic parameters for rigid-substrate perovskite solar modules with s-TiO₂ and TS-s-TiO₂.

Measurement	V _{oc} (V)	V _{oc} / cell	I _{sc} (mA)	J _{sc} (mA/cm ²)	J _{sc} × cell	FF (%)	PCE (%)	
s-TiO ₂	Forward	9.56	0.95	65.61	2.11	21.16	75.35	15.26
	Reverse	10.78	1.07	65.28	2.10	21.05	78.27	17.78
TS-s-TiO ₂	Forward	10.96	1.09	65.09	2.10	20.99	61.48	14.15
	Reverse	11.68	1.16	65.52	2.11	21.13	78.56	19.39

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