

Supporting Information

Synergy of Cu-Foam/Sb₂O₃/rGO for Stable Potassium Anodes of High-Rate and Low-Temperature Potassium Metal Batteries

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Supporting Information

1. Preparation of PTCDA cathode

Firstly, Perylene-3,4,9,10-tetracarboxylic dianhydride (PTCDA) was pretreated and annealed at 420 °C for 2 hours with a heating rate of 5 °C/min. The pretreated PTCDA was mixed with Super P and PVDF in the mass ratio of 8:1:1 and then dripped into the appropriate amount of N-methyl-2-pyrrolidone (NMP). After stirring for 6 hours, the slurry was evenly coated on the aluminum foil and dried at 60 °C for 12 hours. The PTCDA mass loading on the cathode was about 1 mg cm⁻².

2. Electrochemical measurements

The loss of active K was evaluated using the average coulombic efficiency (CE_{ave}). According to the methods outlined in relevant literature, the average coulombic efficiency of n cycles is determined by the following Equation (S1):

$$CE_{ave}=(nQ_C+Q_S)/(nQ_C+Q_T) \quad (1)$$

where n is the cycled numbers of 10 times, Q_T is 2 mAh cm⁻² capacity that is initially utilized to deposit K onto the current collector surface, Q_C is a smaller portion of 0.5 mAh cm⁻², Q_S is the final stripping capacity after charging to the cut-off voltage of 1 V at the currently density of 0.5 mA cm⁻², respectively.

3. Computational Section

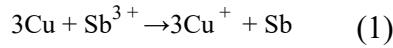
Electronic structure calculations were performed with the density functional theory as implemented in the Vienna ab initio simulation package^{1,2}, employing the projected augmented wave potential to describe the atomic core electrons and the plane wave basis set to expand the Kohn-Sham electronic states³. For the exchange and correlation functional, the generalized gradient approximation (GGA) in the Perdew-Burke-Ernzerhof (PBE) format was used⁴. The kinetic energy cutoff was set to 400 eV and the Gamma centered method was employed for the Brillouin zone sampling for all calculations in this work. For the bulk structures of Cu₂Sb, rGO and Sb₂O₃, the convergence criteria energy for geometric optimization was 10⁻⁵ eV/atom and all the atoms were fully relaxed until the atomic forces are less than 0.01 eV Å⁻¹. For the other

models, force calculations were set to 0.05 eV Å⁻¹.

The Cu₂Sb-K, rGO-K and Sb₂O₃-K model were constructed by the 2×4 supercell. The adsorption energy (E_{ad}) was calculated as: $E_{ad} = (E_{Cu_2Sb-K} - E_{Cu_2Sb} - E_K)$, where, E_{Cu_2Sb-K} , E_{Cu_2Sb} and E_K represent the DFT energies of the K⁺ adsorbed Cu₂Sb, the pure Cu₂Sb and the K atom in the bulk phase, respectively.

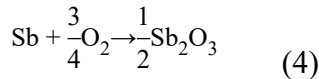
4. Calculation of rGO and Sb₂O₃ loading on Cu foam

The commercial Cu foam (0.5 mm in thickness) was cut into wafers with a square piece of 20x20 mm, the weight of Cu foam after treated with 3 mol L⁻¹ HCl and acetone solution was measured and recorded as m_1 , the weight of Cu@Cu₂Sb recorded as m_2 , the weight of Cu@Cu₂Sb@GO recorded as m_3 and the weight of Cu@Sb₂O₃@rGO recorded as m_4 . The specific weights are shown in Table S1. The mass loading of rGO and Sb₂O₃ were calculated according to those equations by taking Sample 1 as an example:



$$n_{Sb} = \frac{m_2 - m_1}{M_{Sb} - 3 \times M_{Cu}} = \frac{(232.39 - 237.92) \text{ mg}}{(121.8 - 3 \times 63.5) \text{ mol/g}} = 0.08 \text{ mmol} \quad (2)$$

$$m_{Sb} = n_{Sb} \times 121.8 = 9.8 \text{ mg} \quad (3)$$



$$m_{Sb_2O_3} = n_{Sb} \times \frac{1}{2}M_{Sb_2O_3} = 0.08 \times 145.8 = 11.67 \text{ mg} \quad (5)$$

$$\Delta m = n_{Sb} \times \left(\frac{1}{2}M_{Sb_2O_3} - M_{Sb} \right) = 0.08 \times \left(\frac{1}{2} \times 291.6 - \frac{3}{4} \times 32 - 121.8 \right) = 1.92 \text{ mg} \quad (6)$$

$$m_{rGO} = m_4 - m_2 - \Delta m = 234.72 - 232.39 - 1.92 = 0.41 \text{ mg} \quad (7)$$

Therefore, as shown in Table S1, the final mass loading of rGO and Sb₂O₃ on the Cu foam is 0.1~0.11 mg cm⁻² and 2.92~3.65 mg cm⁻², respectively.

Table S1. Table of Cu@Sb₂O₃@rGO mass changes during synthesis.

| Sample \ Mass (mg) | Cu (m ₁) | Cu@Cu ₂ Sb (m ₂) | Cu@Cu ₂ Sb@GO (m ₃) | Cu@Sb ₂ O ₃ @rGO (m ₄) | Sb ₂ O ₃ (mg cm ⁻²) | rGO (mg cm ⁻²) |
|--------------------|----------------------|---|--|--|---|----------------------------|
| Sample 1 | | | | | | |

| | | | | | | |
|----------|--------|--------|--------|--------|------|------|
| Sample 1 | 237.92 | 232.39 | 232.82 | 234.72 | 2.92 | 0.1 |
| Sample 2 | 226.21 | 219.22 | 219.63 | 222.00 | 3.65 | 0.1 |
| Sample 3 | 256.39 | 250.00 | 250.49 | 252.61 | 3.28 | 0.11 |

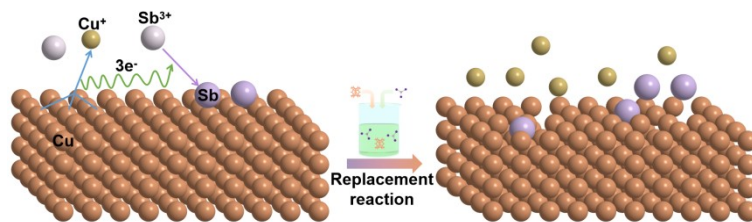


Fig. S1 Schematic illustrating of the replacement reaction.

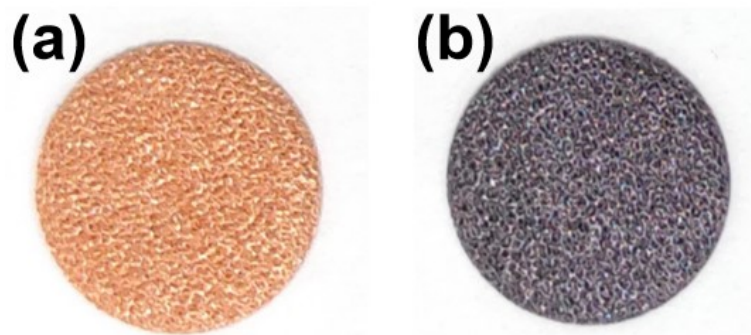


Fig. S2 The digital photos of Cu foam (a) before and (b) after the incubation.

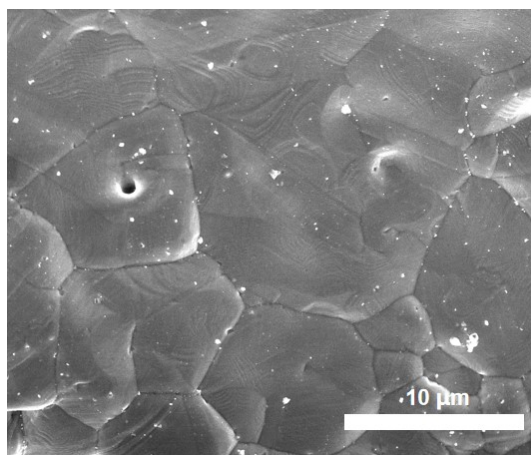


Fig. S3 SEM image of Cu foam.

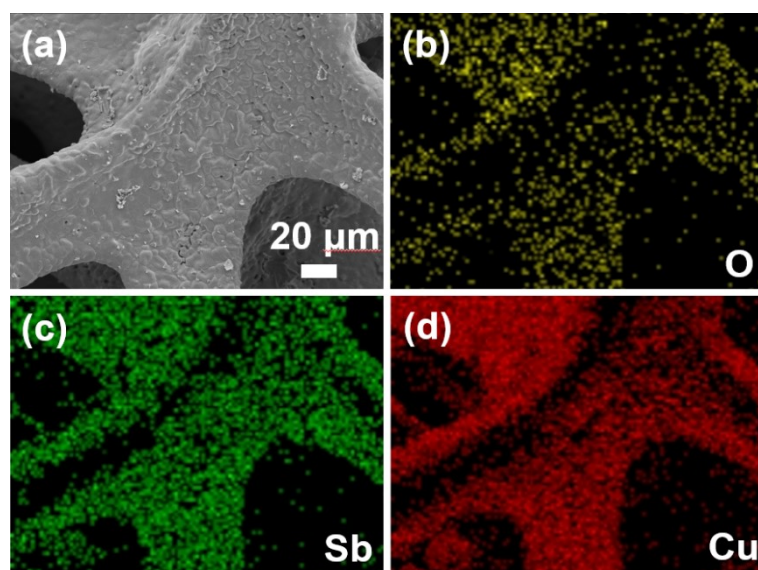


Fig. S4 The EDS of Cu foam after the incubation.

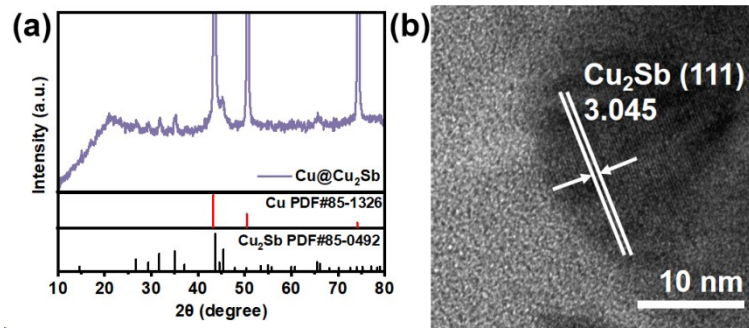


Fig. S5 (a) The XRD patterns of Cu foam and Cu@Cu₂Sb, **(b)** The HRTEM image of Cu@Cu₂Sb.

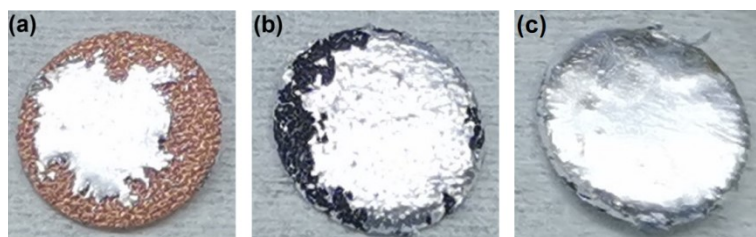


Fig. S6 The digital photos of (a) Cu foam@molten K, (b) Cu@Cu₂Sb@molten K, (c) Cu@Sb₂O₃@rGO@molten K.

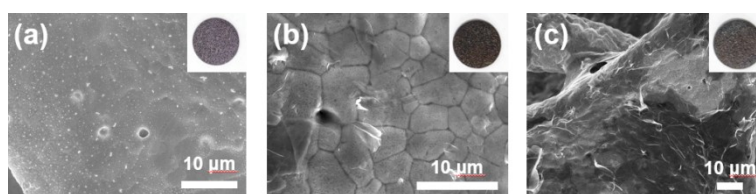


Fig. S7 The SEM images of different current collectors: (a) Cu@Cu₂Sb; (b) GO loaded onto Cu@Cu₂Sb; (c) Cu@Sb₂O₃@rGO.

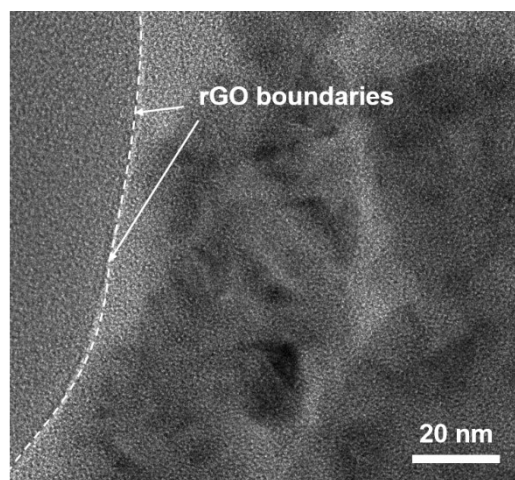


Fig. S8 The TEM image of Cu@Sb₂O₃@rGO.

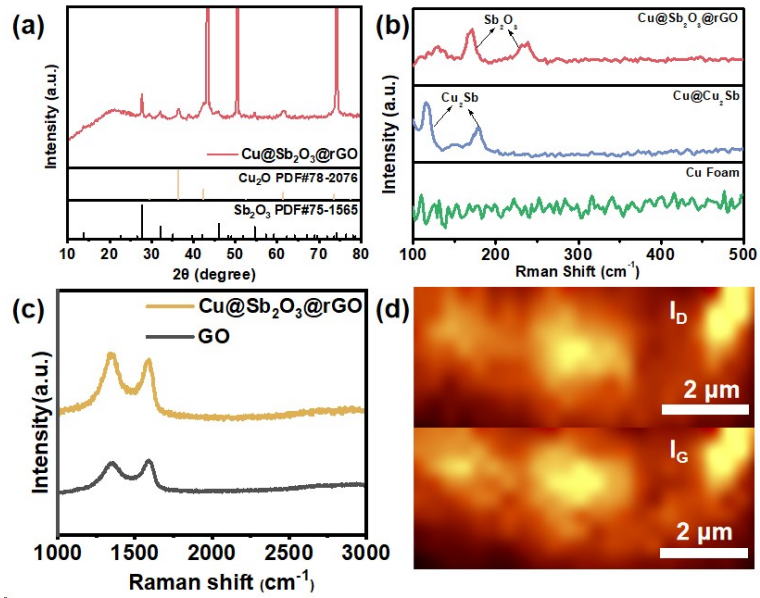


Fig. S9 (a) The XRD pattern of Cu@Sb₂O₃@rGO, (b) The Raman spectra of Cu foam, Cu@Cu₂Sb and Cu@Sb₂O₃@rGO. (c) the Raman spectra of GO and Cu@Sb₂O₃@rGO; (d) the cross-sectional Raman spectroscopic analysis of Cu@Sb₂O₃@rGO.

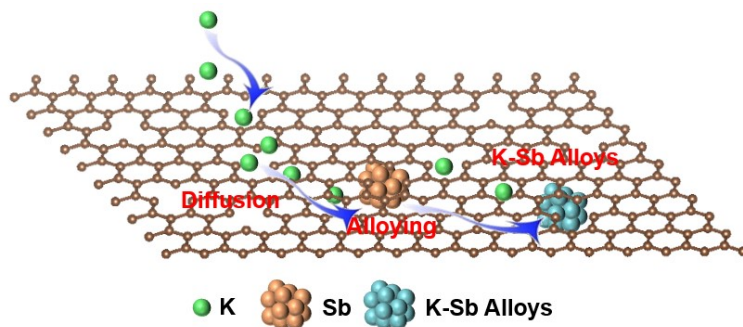


Fig. S10 Illustration of intercalation, diffusion and deposition of K^+ on $Cu@Sb_2O_3@rGO$.

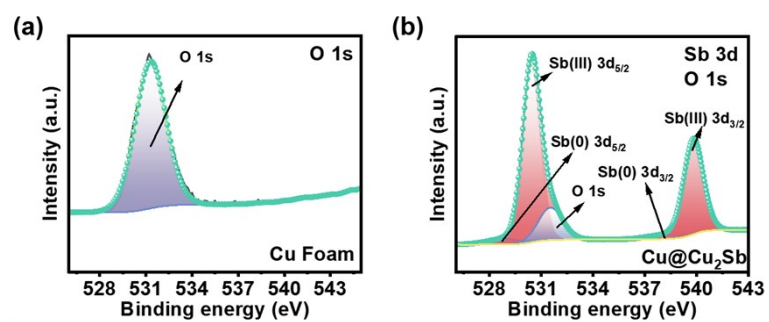


Fig. S11 XPS spectra of O 1s of (a) Cu foam, and (b) O 1s & Sb 3d of Cu@Cu₂Sb.

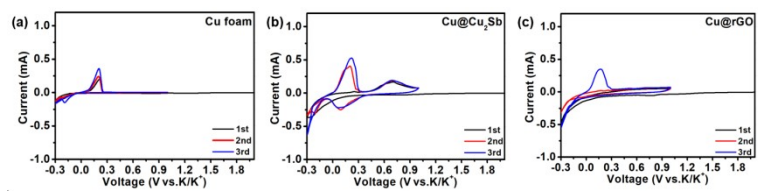


Fig. S12 CV curves of (a) Cu foam, (b) Cu@Cu₂Sb, (c) Cu@rGO.

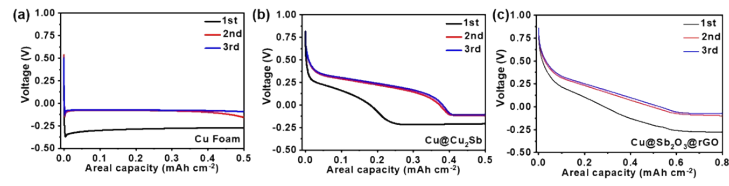


Fig. S13 First three cycles of K plating voltage profile of different current collectors at 0.5 mA cm^{-2} with capacity of 1 mAh cm^{-2} : (a) Cu foam, (b) Cu@Cu₂Sb, (c) Cu@Sb₂O₃@rGO

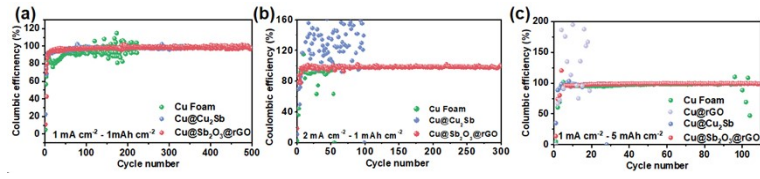


Fig. S14 Coulombic efficiencies (CE) of Cu foam, Cu@Cu₂Sb and Cu@Sb₂O₃@rGO (a) at 1 mA cm⁻² and 1 mAh cm⁻², (b) at 2 mA cm⁻² and 1 mAh cm⁻². (c) Coulombic efficiencies (CE) of Cu foam, Cu@rGO, Cu@Cu₂Sb and Cu@Sb₂O₃@rGO at 1 mA cm⁻² and 5 mAh cm⁻².

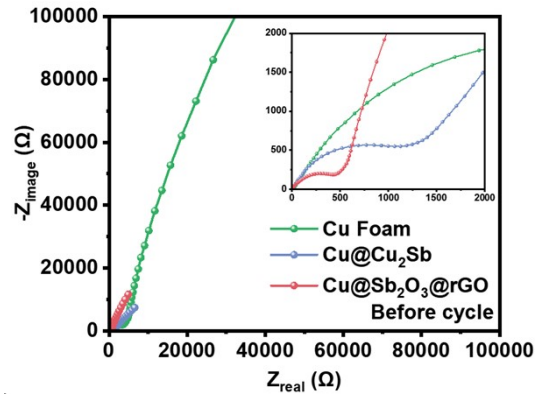


Fig. S15 The Nyquist plots of fresh half cells of different current collectors.

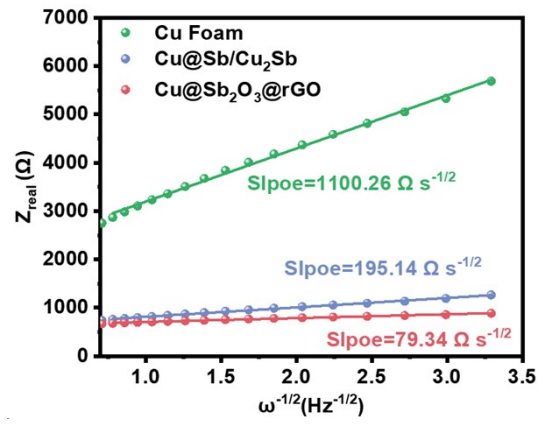


Fig. S16 Extracted $|Z|$ vs. $\omega^{1/2}$ plot in the Warburg region for different current collectors, respectively.

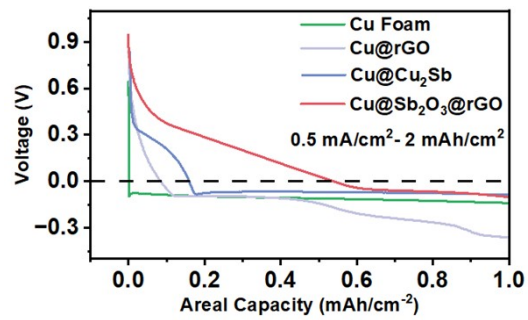


Fig. S17 The third cycle of K plating voltage profile of different current collectors at 0.5 mA cm^{-2} with capacity of 2 mAh cm^{-2} .

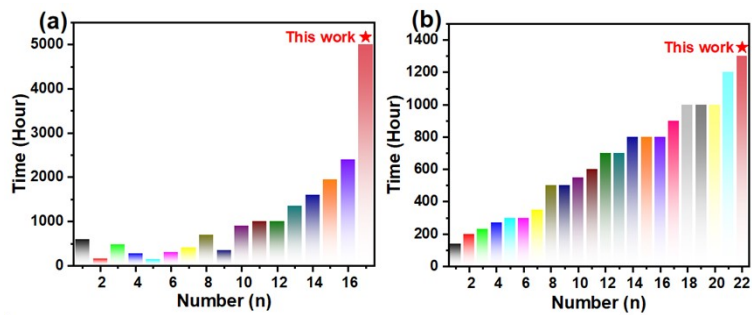


Fig. S18 Comparison of the cycle-life of Cu@Sb₂O₃@rGO with (a) half cells and (b) previously reported symmetric cells that used different strategies to improve the stability of KMBs.

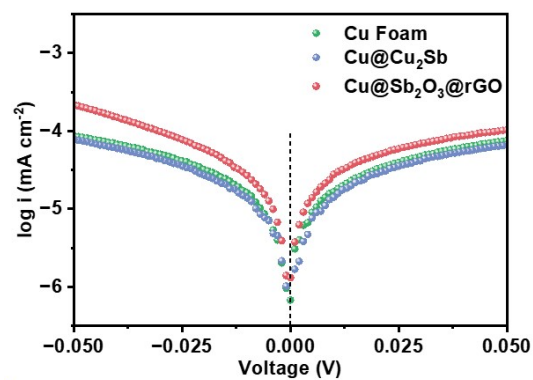


Fig. S19 Tafel curves of Cu Foam@K, Cu@Cu₂Sb@K and Cu@Sb₂O₃@rGO@K symmetric cells at a scan rate of 0.5 mV s⁻¹.

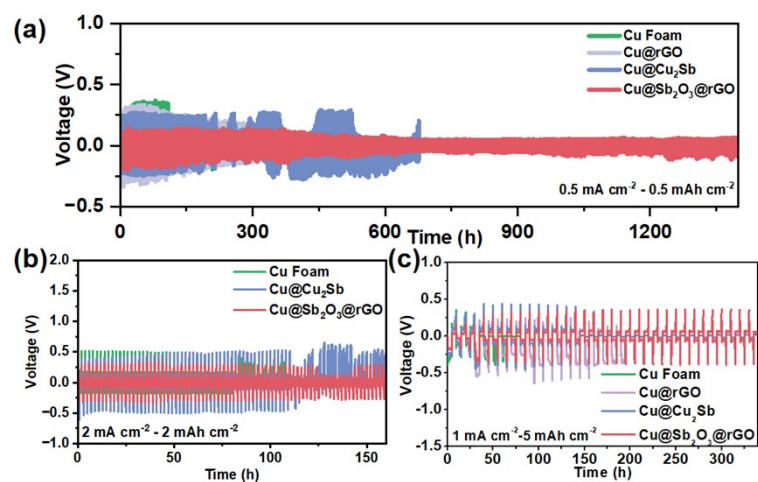


Fig. S20 The cyclic stability of the symmetric cells at (a) 0.5 mA cm^{-2} , 0.5 mAh cm^{-2} (b) 2 mA cm^{-2} , 2 mAh cm^{-2} and (c) 1 mA cm^{-2} , 5 mAh cm^{-2} of different current collectors.

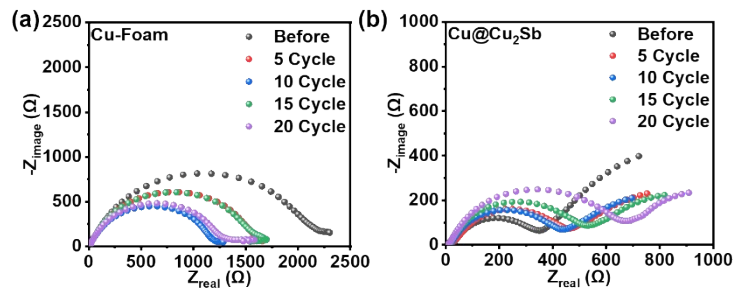


Fig. S21 EIS Nyquist plots of Cu@Cu₂Sb@K||Cu@Cu₂Sb@K and Cu Foam@K||Cu Foam@K symmetric cells collected at 5, 10, 15, 20 cycle.

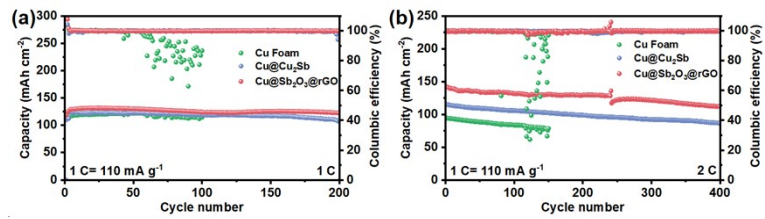


Fig. S22 Cycling at a current rate of (a) 1 C and (b) 2 C of Cu foam@K, Cu@Cu₂Sb@K and Cu@Sb₂O₃@rGO@K full cells (1 C=110 mAh g⁻¹).

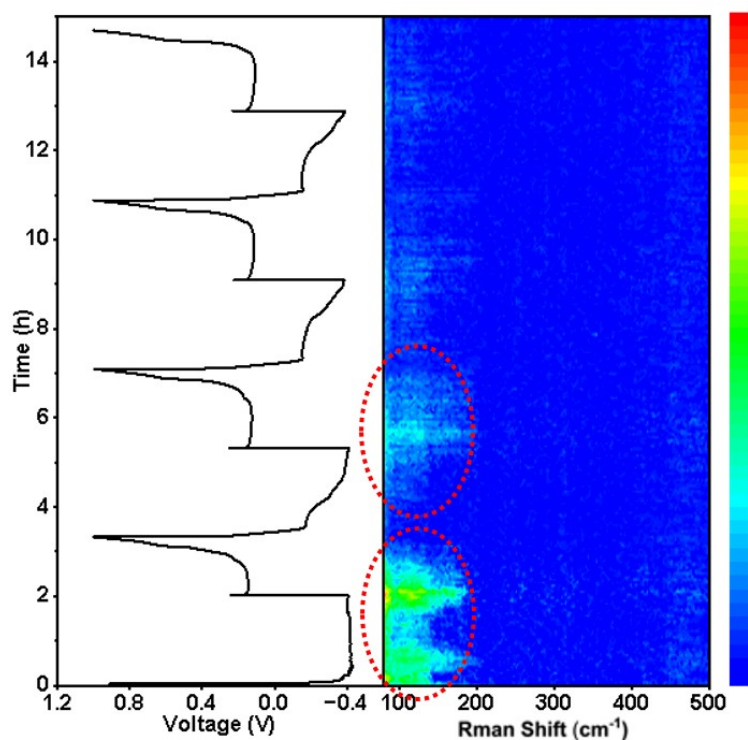


Fig. S23 In-situ Raman spectra of $K_x\text{Sb}$ near anode electrolyte interface during $\text{Cu@Sb}_2\text{O}_3@\text{rGO}$ operation at the plating/stripping current density of 1 mA cm^{-2} with areal capacity of 2 mAh cm^{-2} .

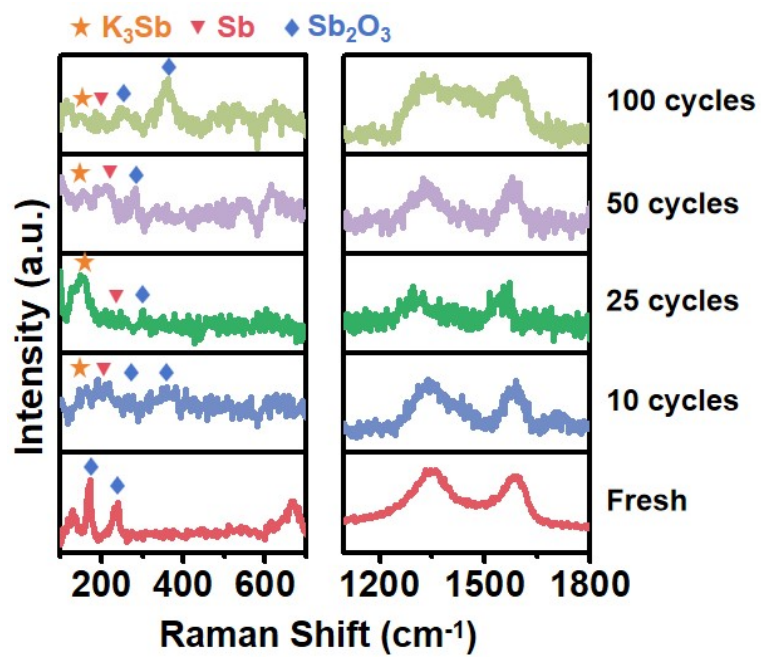


Fig. S24 The Raman spectra of the Cu@Sb₂O₃@rGO with different cycles.

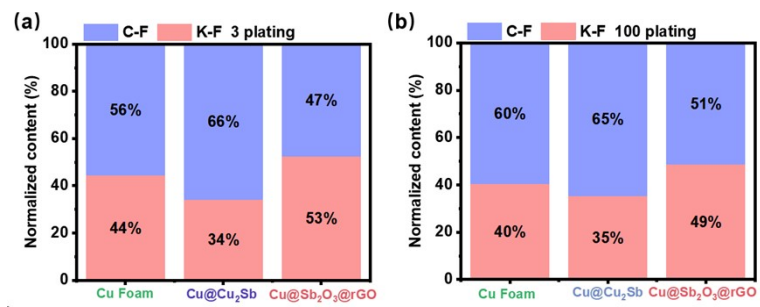


Fig. S25 The corresponding elemental content analysis of F 1s at 3rd and 100th cycle.

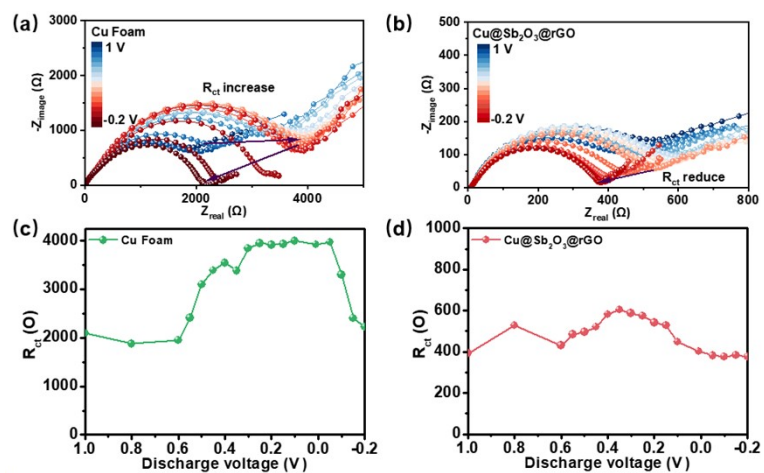


Fig. S26 The EIS Nyquist plots of Cu foam and Cu@Sb₂O₃@rGO electrode were collected at plating current density of 0.5 mA cm⁻² with different potentials, the voltage range at -0.2 - 1 V.

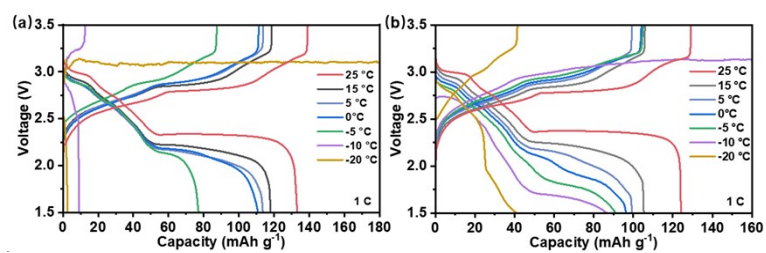


Fig. S27 Charging-discharging profiles of (a) Cu foam@K||PTCDA and (b) Cu@Cu₂Sb@K||PTCDA full cell at 1 C for different temperatures.

Table S2. Half cell comparison.

| Materials | Electrolytes | Current-Capacity (mA cm ⁻² - mAh cm ⁻²) | Cycle numbers | CE | Reference |
|--|-------------------------------------|--|---------------|--------|-----------|
| Bare Cu foil | 1M or 5M KFSI in DME | 0.05-0.15 | 100 | 99% | 6 |
| rGO@3D-Cu | 0.8 M KPF ₆ in EC/DEC/PC | 0.5-0.5 | 100 (160h) | 76% | 7 |
| DN-MXene/CNT | 0.8 M KPF ₆ in EC/DEC | 0.5-1 | 120 | 93.1% | 8 |
| Cu ₃ Pt-Cu mesh | 1 M KFSI in DME | 0.5-0.5 | 150 (270h) | 95% | 9 |
| Ag-CC | 0.8 M KPF ₆ in EC/DEC | 1-0.5 | 150 | 99.5% | 10 |
| PCNF@SnO ₂ -K | 1 M KFSI in DME | 1-1 | 150 | 98.3% | 11 |
| AlF ₃ @PP | 4 M KFSI in DME | 0.5-0.5 | 200 (398h) | - | 12 |
| CBC-K | 1 M KFSI in DME | 1-1 | 350 | ~98% | 13 |
| CoZn@HCT | 1 M KFSI in DME | 1-0.5 | 350 | 96.9% | 14 |
| Pd/Cu foam | 3 M KFSI in DME | 0.5-0.5 | 450 | 98% | 15 |
| Al@G | 4 M KFSI in DME | 0.5-0.5 | 500 | 99% | 16 |
| Cu@SKS | 4 M KFSI in DME | 1-1 | 500 (1000h) | 99.1% | 17 |
| Bi ₈₀ /NrGO | 3 M KFSI in DME | 0.1-0.1 | 675 (1350h) | 99.6% | 18 |
| NC@GDY-Al | 4 M KFSI in DME | 0.2-0.2 | 800 | 99.93% | 19 |
| Al@Al | 4 M KFSI in DME | 0.5-0.5 | 1000 (1950h) | 98.9% | 20 |
| Cu@Sb ₂ O ₃ @rGO | 3M KFSI in DME | 0.5-1 | 600 (2400h) | 99.9% | This Work |
| | | 0.5-2 | 620 (~5000h) | 99.9% | |

Table S3. Symmetric cell comparison.

| Materials | Current density (mA cm ⁻²) | Cycling stability (hour) | Reference |
|--|--|--------------------------|-----------|
| CFC/KOL@Na-K | 0.4 | 140 | 21 |
| rGO@3D-Cu | 0.5 | 200 | 7 |
| K-ACM | 1 | 230 | 22 |
| rGO-K | 2 | 270 | 23 |
| K@Cu ₃ Pt-Cu | 0.5 | 300 | 9 |
| K@DN-Mxene/CNT | 0.5 | 300 | 8 |
| Amine-Wetting K@CC | 1 | 350 | 24 |
| Sn@3D-K | 0.2 | 500 | 25 |
| K@CNTs | 1 | 500 | 26 |
| KxPy@K | 0.5 | 550 | 27 |
| Na-K@rGO | 1 | 600 | 28 |
| PVA-Borax@Cu | 0.5 | 700 | 29 |
| K@Ag-CC | 0.5 | 700 | 10 |
| K@K ₂ Te | 0.5 | 800 | 30 |
| K@SnS ₂ @CP | 0.25 | 800 | 31 |
| K-OPCMs/K | 1 | 800 | 32 |
| Cu@SKS | 1 | 900 | 17 |
| AgLF/NNFS-NaK | 0.4 | 1000 | 33 |
| K@hoCNT | 0.5 | 1000 | 34 |
| K ₂ Se/Cu@K | 0.5 | 1000 | 35 |
| CoZn@HCT@K | 0.5 | 1200 | 14 |
| Cu@Sb ₂ O ₃ @rGO | 0.2 | 1300 | This Work |

Table S4. The I_D/I_G values of the Cu@Sb₂O₃@rGO with different cycles.

| Sample | Fresh | 10 cycles | 25 cycles | 50 cycles | 100 cycles |
|-----------|-------|-----------|-----------|-----------|------------|
| I_D/I_G | 1.03 | 1.04 | 1.03 | 1.03 | 1.04 |

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