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$$Nu = f(Gr \bullet Pr) = C(Gr \bullet Pr)^n$$
(1)

$$\frac{hl}{\lambda}$$
 (2)

$$Gr = \frac{\frac{g\alpha(t_2 - t_3)l^3}{v^2}}{t_2 + t_2}$$
(3)

$$t_{m} = \frac{\frac{t_{2} + t_{3}}{2}}{1}$$
(4)
$$a = \frac{1}{273 + t_{m}}$$
(5)

In formula (1)-(5), Nu is the Nusselt number; Gr is the Grashof number number; Pr is the Planck number; h is the convective heat transfer surface coefficient  $(W/(m^2 \cdot K))$ ;  $\lambda$  is the thermal conductivity of heated air  $(W/(m \cdot K))$ ; l is the size (m);  $\alpha$  is the volume expansion coefficient (1/K); g is gravitational acceleration; t<sub>2</sub>-t<sub>3</sub> is the temperature difference between sample and heated air (°C); v is the moving viscosity  $(m^2/s)$ ; t<sub>2</sub> is the film temperature (°C); t<sub>3</sub> is the air temperature (°C); t<sub>m</sub> for qualitative temperature (°C).

So according to formula (1)-(5), the convective heat transfer surface coefficient is:

$$\frac{g(t_2 - t_3)}{h = 0.15\lambda [v^2(273 + t_m)]^{1/3} Pr^{1/3}}$$