

Morphological analysis of mercury in solid wastes from natural gas processing plants: Optimization of temperature-programmed decomposition and desorption method

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Table S1. Designation of pure mercury compound samples

| Sample | Concentration | | | |
|---------------------------------|-------------------------------------|-------------------------------------|---|---|
| | 0.1% | 0.5% | 1% | 1% |
| HgS(Red) | 0.1%HgS (Red)/SiO ₂ | 0.5%HgS (Red)/SiO ₂ | 1%HgS (Red)/SiO ₂ | 1%HgS(Red)/ Al ₂ O ₃ |
| HgS(Black) | 0.1%HgS (Black)/SiO ₂ | 0.5%HgS (Black)/SiO ₂ | 1%HgS (Black)/SiO ₂ | 0.1% HgS (Black)/Al ₂ O ₃ |
| HgO(Red) | / | / | 1%HgO(Red)/SiO ₂ | / |
| Hg ₂ Cl ₂ | / | / | 1%Hg ₂ Cl ₂ /SiO ₂ | 1%Hg ₂ Cl ₂ /Al ₂ O ₃ |
| HgCl ₂ | / | / | / | 1%HgCl ₂ /Al ₂ O ₃ |
| HgSO ₄ | / | / | 1%HgSO ₄ /SiO ₂ | 1%HgSO ₄ /Al ₂ O ₃ |

/: Sample not prepared

Table S2. Mercury desorption temperatures of pure mercury compounds

| Mercury species | Peak temperature (°C) | Temperature range (°C) | Carrier gas (L/min) | Diluent | Ref. |
|---|-----------------------|------------------------|----------------------|------------------|------------|
| HgCl ₂ | 120±10 | 70-220 | | | |
| Hg ₂ Cl ₂ | 80±5; 130±10 | 60-220 | | | |
| HgS(Black) | 205±5; 245±5 | 170-290 | | | |
| HgS(Red) | 310±10 | 240-350 | N ₂ (0.5) | SiO ₂ | [1] |
| HgO | 505±5 | 430-560 | | | |
| HgSO ₄ | 540±2 | 500-600 | | | |
| Hg ₂ SO ₄ | 280±10 | 120-480 | | | |
| HgCl ₂ | 105±10 | 50-280 | | | |
| | 170±10* | 100-250* | | | |
| Hg ₂ Cl ₂ | 110±10 | 100-250 | | | |
| HgS(Black) | 260±10 | 60-400 | | | |
| HgS(Red) | 310±10 | 180-350 | He (0.5) | SiO ₂ | [2] |
| HgO(Yellow) | 260±10 | 250-400 | | | |
| HgSO ₄ | 405±10 | 200-620 | | | |
| | 580±10 | | | | |
| HgCl ₂ | 138±4 | 90-350 | | | |
| Hg ₂ Cl ₂ | 119±13 | 60-250 | | | |
| HgS(Black) | 190±11 | 150-280 | | | |
| HgS(Red) | 305±12 | 210-340 | | | |
| HgO(Red) | 308±1; 471±5 | 200-360; 37-530 | Air (1.0) | Pure | [3,4] |
| HgO(Yellow) | 284±7; 469±6 | 190-380; 320-540 | | | |
| Hg(NO ₃) ₂ ·H ₂ O | 215 ± 4; 280 ± 13 | 150-370; 375-520 | | | |
| HgSO ₄ | 460 ± 25 | 400-600 | | | |
| | 583 ± 8 | | | | |
| HgCl ₂ | 90±10* | 60-400 | | | |
| Hg ₂ Cl ₂ | 120±5 | 65-240 | | | |
| HgS(Black) | 230±10 | 180-340 | | | |
| HgS(Red) | 308±10 | 201-420 | N ₂ (0.5) | SiO ₂ | This study |
| | 460±10 | | | | |
| HgO(Red) | 330±10 | 195-515 | | | |
| HgSO ₄ | 590±10 | 480-600 | | | |

*: Diluted by Al₂O₃

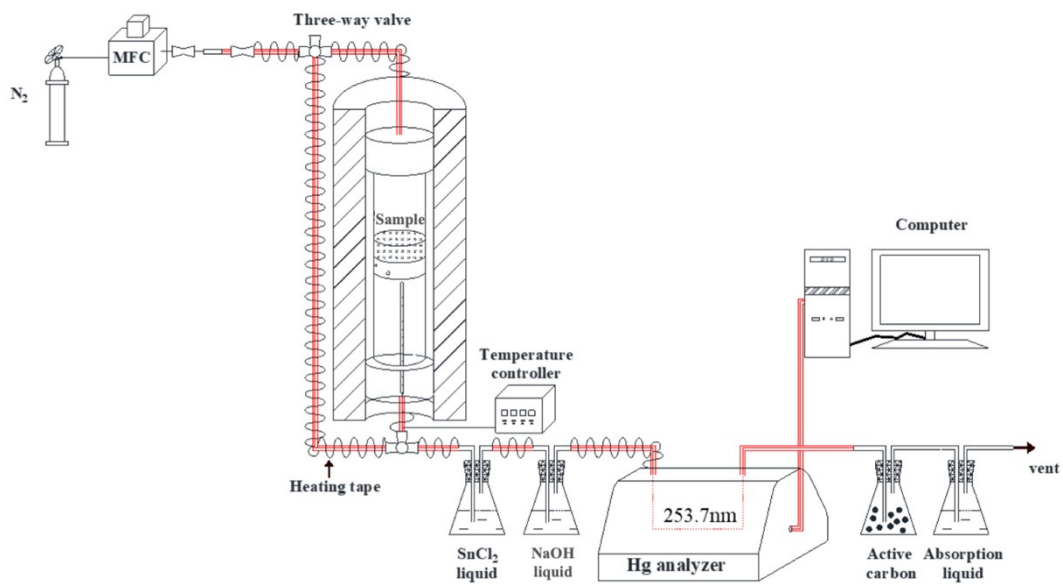


Figure S1. Schematic diagram of the fixed-bed reactor for the TPDD experiment

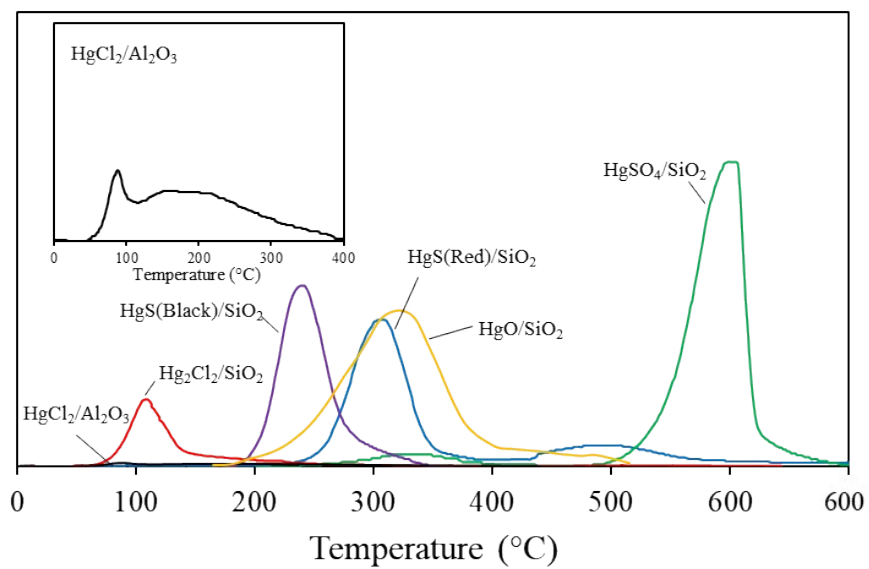


Figure S2. TPDD curves of HgS(Black), HgS(Red), HgCl₂, Hg₂Cl₂, HgO(Red) and HgSO₄ supported over SiO₂ or Al₂O₃

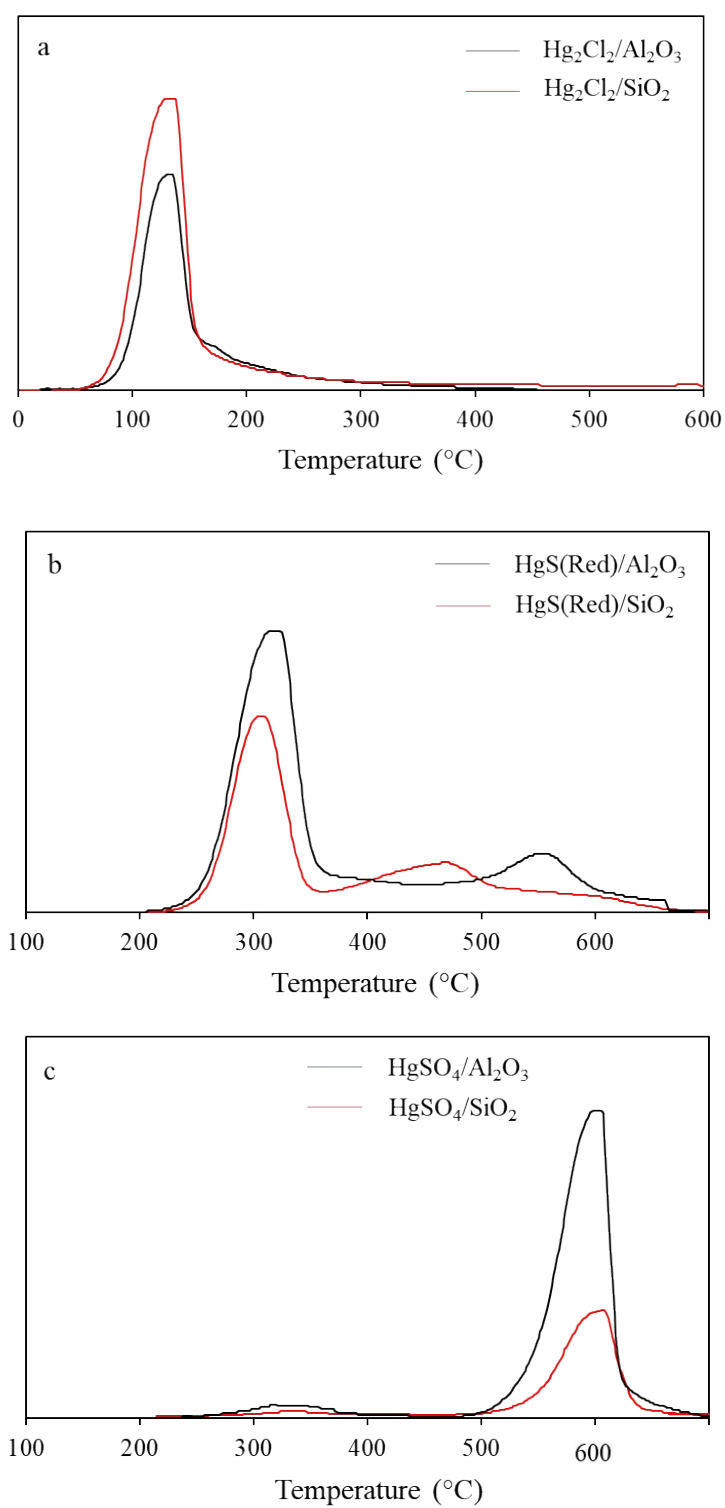


Figure S3. Effect of supporter on the desorption temperatures of (a) Hg_2Cl_2 , (b) $\text{HgS}(\text{Red})$ and (c) HgSO_4

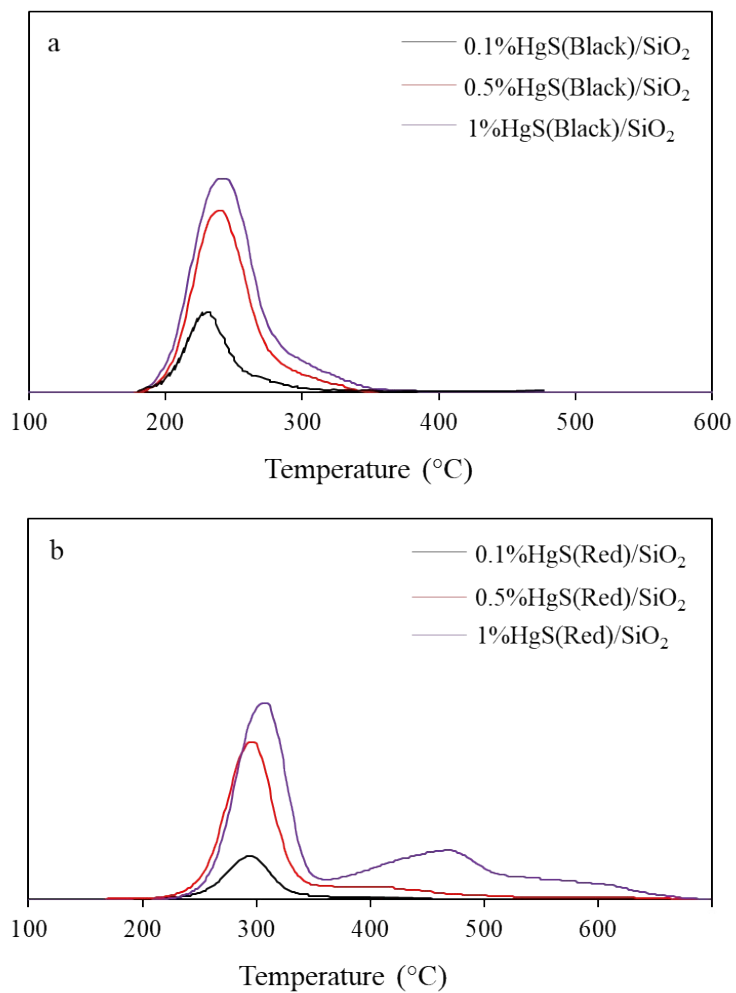


Figure S4. Effect of (a) HgS(Black) and (b) HgS(Red) concentrations on mercury desorption peak

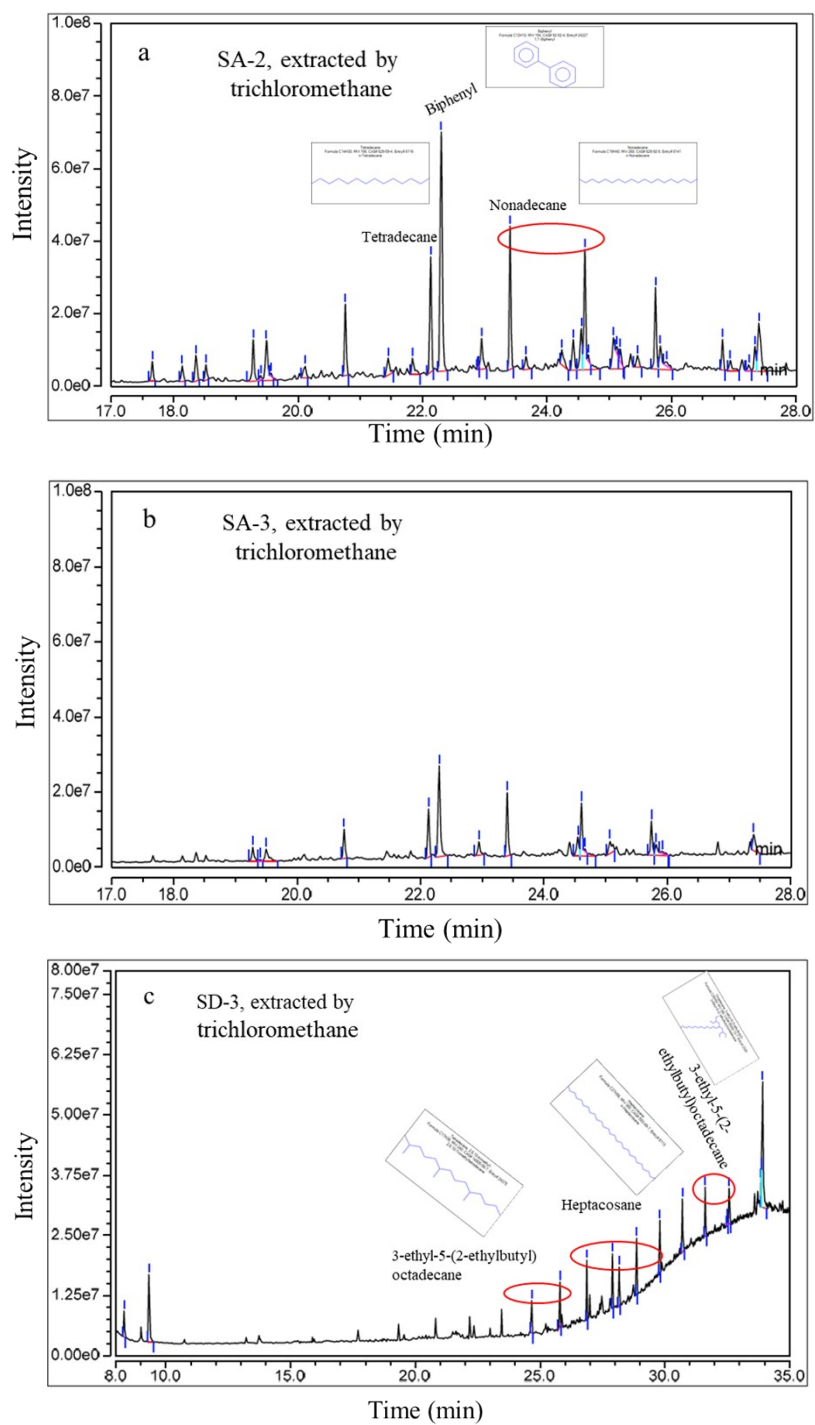


Figure S5. Oil components over (a) SA-2, (b) SA-3 and (c) SD-3

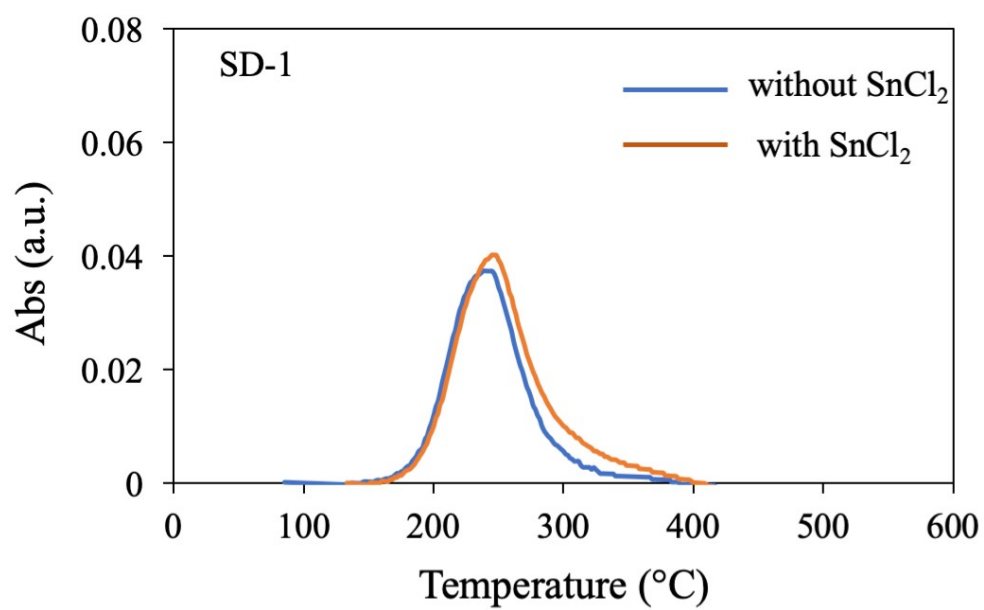


Figure S6. TPDD curves of SD-1 with and without passing through the SnCl₂ solution

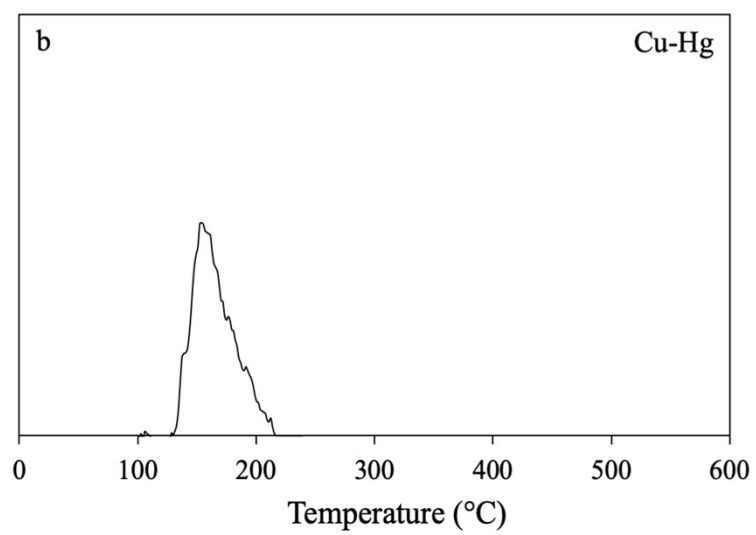
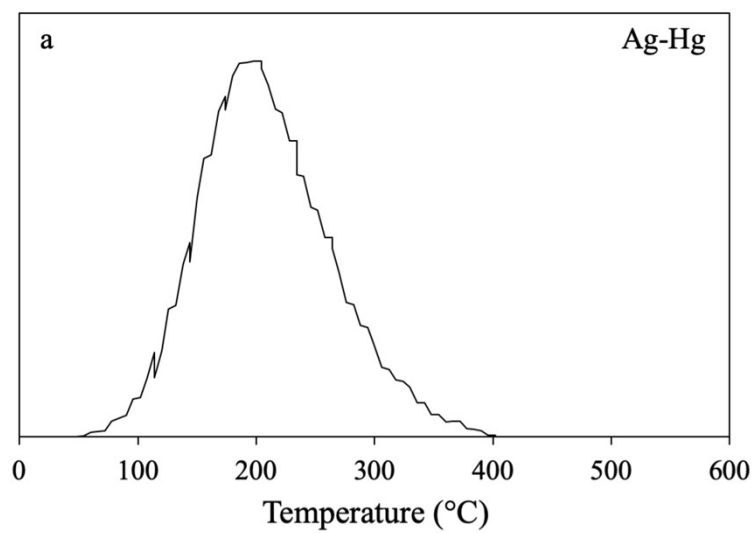


Figure S7. TPDD desorption curves of (a) Ag-Hg and (b) Cu-Hg amalgam

References

1. Lopez-Anton MA, Yuan Y, Perry R, Maroto-Valer MM. Analysis of mercury species present during coal combustion by thermal desorption. *Fuel* 2010;89:629-34.
2. Wu SJ, Uddin MdA, Nagano S, Ozaki M, Sasaoka E. Fundamental study on decomposition characteristics of mercury compounds over solid powder by temperature-programmed decomposition desorption mass spectrometry. *Energy Fuels* 2011;25:144-53.
3. Lopez-Anton MA, Yuan Y, Perry R, Maroto-Valer MM. Analysis of mercury species present during coal combustion by thermal desorption. *Fuel* 2010;89:629-34.
4. Rumayor M, Diaz-Somoano M, Lopez-Anton MA, Martinez-Tarazona MR. Mercury compounds characterization by thermal desorption. *Talanta* 2013;114:318-22.