

Concave Fe₂O₃ Nanocubes with High-index Facets for Ammonia

Production from Electrocatalytic Nitrate Reduction

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Experimental section

Materials. Carbon papers (CPs, TGP-H-060, 0.19 mm thickness), Zn foils (0.2 mm thickness) and Dupont proton exchange membranes (Nafion N115) were purchased from Suzhou Sinero Technology Co. Ltd. Potassium hydroxide (KOH, AR), sodium hydroxide (NaOH, AR), ferric nitrate hydrate (Fe(NO₃)₃·9H₂O, AR), copper acetate (CuOAc₂·H₂O), potassium nitrate (KNO₃, AR), ferric chloride (FeCl₃, AR), sodium bicarbonate (NaHCO₃, AR), Nitric acid (KNO₃, AR), Sodium Carbonate (Na₂CO₃, AR), Phosphoric acid (H₃PO₄, AR) were purchased from Sinopharm Chemical Reagent Co., Ltd. NH₃·H₂O (25 wt.%), hydrazine hydrate (N₂H₄·H₂O, 85%), ammonia and nitrate standard solutions were obtained from Shanghai Macklin Biochemical Co., Ltd. Dupont proton exchange membrane (PEM, Nafion N115) and 5 wt% Nafion solution were purchased from Suzhou Sinero Technology Co. Ltd. The distilled water (10-15 MΩ·cm) used throughout all experiments was purified through a Millipore system.

Preparation of *H_o*-Fe₂O₃. 2 mmol of Fe(NO₃)₃·9H₂O and 1 mmol of CuOAc₂·H₂O were dissolved in 10 mL of deionized water to form a homogeneous solution followed by ultrasonic treatment for 10 min. Then 10 mL of NH₃·H₂O (25 wt.%) was added into the solution. After irradiated by ultrasonic waves for another 5 min, the mixture was transferred into a Teflon-lined stainless-steel autoclave of 50 mL capacity, sealed and maintained at 140 °C for 20 h. After the mixture was cooled to room temperature naturally, the obtained product was collected and washed several times with deionized water and ethanol, and finally dried at 60 °C for 12 h.

Preparation of *L_o*-Fe₂O₃. 2 mmol of Fe(NO₃)₃·9H₂O was dissolved in 10 mL of deionized water to form a homogeneous solution followed by ultrasonic treatment for 10 min. Then 10 mL of NH₃·H₂O (25 wt.%) was added into the solution. After irradiated by ultrasonic waves for another 5 min, the mixture was transferred into a Teflon-lined stainless steel autoclave of 50 mL capacity, sealed and maintained at 140 °C for 20 h. After the mixture was cooled to room temperature naturally, the obtained product was collected and washed several times with deionized water and ethanol, and finally dried at 60 °C for 12 h.

Preparation of *L_c*-Fe₂O₃. 20 mL of 5.4 mol L⁻¹ NaOH and 2 mol L⁻¹ FeCl₃ mixed solution stirred for 10 min at 75°C. The mixture was transferred into a Teflon-lined stainless steel autoclave of 50 mL capacity, sealed and maintained at 100 °C for 4 days. After the mixture was cooled to room temperature naturally, the obtained product was collected and washed several times with deionized water and ethanol, and finally dried at 60 °C for 12 h.

Preparation of *H_o*-Fe₂O₃, *L_o*-Fe₂O₃, *L_c*-Fe₂O₃ on carbon paper. 2 mg *H_o* (*L_o*, *L_c*)-Fe₂O₃ powder was dispersed in a mixed solution containing 100 μL distilled water, 100 μL isopropanol and 10 μL 5 wt% Nafion solution with an ultrasonic powder of 40 kHz for at least 1 h to form the homogeneous ink. The whole ink was then drop-casted onto a piece of carbon paper (1 cm × 1 cm) under the infrared heating lamp.

Physical characterization. Scanning electron microscopy (SEM) images were recorded on a HITACHI S-4800. Transmission electron microscopy (TEM) images were collected on a JEM-1400. X-ray diffraction (XRD) patterns were recorded by Rigaku Ultima-IV XRD with Cu-K α radiation ($\lambda = 1.5405 \text{ \AA}$). X-ray photoelectron spectroscopy (XPS) analysis was performed on Thermo Fisher ECSALAB Xi+ with Al-K α as radiation source. Ammonia and nitrite concentrations were determined by a 850 professional ion chromatography (IC). Raman test was conducted on a Renishaw in Via confocal Raman microscope under an excitation of 532 nm laser with the power of 0.04 mW. FTIR spectroscopy test was conducted on a Nicolet iS50 FTIR spectroscopy.

Electrochemical test. Nitrate reduction reaction (NtrRR) was tested via a Chenhua electrochemical workstation (CHI660E) in a H-type electrolytic cell, wherein a Carbon paper with catalyst loading, a Pt sheet and a Hg/HgO electrode were used as working, auxiliary and reference electrodes, respectively. Anolyte was 1 M KOH while catholyte was 1 M KOH/0.1M KNO₃ mixed solution. They were separated by a Nafion 115 PEM. The catholyte was continuously stirred with 1000 rpm throughout the tests to minimize mass transport limits. All the linear sweep voltammetry (LSV) curves were recorded at 5mV s⁻¹, and all the potentials were converted into reversible hydrogen potential (RHE) by Nernst equation with iRs compensation by the following formula.

$$E \text{ vs. RHE} = E \text{ vs. HgO/Hg} + 0.0592 \times \text{pH} + 0.098 \text{ V} - iR_s$$

where R_s is the solution impedance, obtained by the impedance tests. Chronoamperometry and chronopotentiometry were conducted to evaluate the NtrRR Faradaic efficiency and stability. The electrolytes after tests were injected into IC to measure the ammonia and nitrite concentrations. The Faradaic efficiency of ammonia or nitrite production and the ammonia production rate were calculated as follows.

$$\text{Faradic efficiency: } FE = nzF/It \times 100\% \quad (1)$$

$$\text{Ammonia production rate: } Q = n/At \quad (2)$$

where n , z , F , i , t and A are moles of products (mol), transferred electron number (2 for nitrite or 8 for ammonia), Faraday constant (96485 C mol⁻¹), current (A), time (s) and geometric area of electrodes (cm²), respectively.

Hydrogen evolution reaction (HER) tests were also conducted in the same H-type electrolytic cell except that the catholyte was replaced by 50 mL of 1 M KOH. Polarization curves were collected in the same way.

Assembly of batterolyzers. The N₂H₄-nitrate batterolyzer was assembled in a membrane electrode flow reactor, wherein the $\alpha\text{-Fe}_2\text{O}_3$ on carbon paper (2 cm \times 2cm) was used as the cathode, and the RuO_x on carbon paper (2 cm \times 2 cm) was used as the anode, respectively. They were separated by a K⁺ exchange membrane (transformed from a Nafion N115 PEM). Catholyte was 1 M KOH/0.1 M KNO₃ while anolyte was 1 M KOH/0.1 M N₂H₄, and their flow rates were controlled to be 150 mL min⁻¹ by a peristaltic pump. Two pieces of TA1-type titanium metal, engraved with single serpentine flow channel, were used as bipolar plates. Chronopotentiometry was employed to evaluate the stability. Discharging power densities were equal to current densities times voltages.

Determination of ammonia and nitrite using IC. In this work, the concentrations of the ammonia and nitrite in the electrolyte were quantified by IC, unless otherwise specified. The electrolyte solution was diluted and then directly injected into the IC to measure their concentrations. The standard curves were plotted by diluted standard solution against the peak area of ionic conductivity (Fig. S6, ESI†). The chromatographic filtrate was 5 vol% HNO₃ for cation detection or 1 mM NaHCO₃ and 3 mM Na₂CO₃

mixed solution for anion detection. The solution for suppressor was 1 vol% H_3PO_4 .

Additional figures

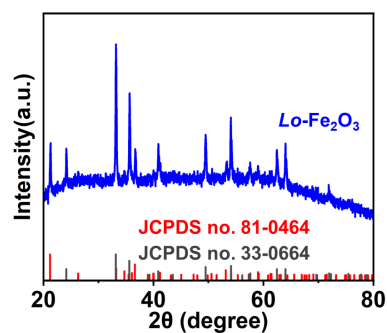


Fig. S1 XRD patterns of $L_c\text{-Fe}_2\text{O}_3$.

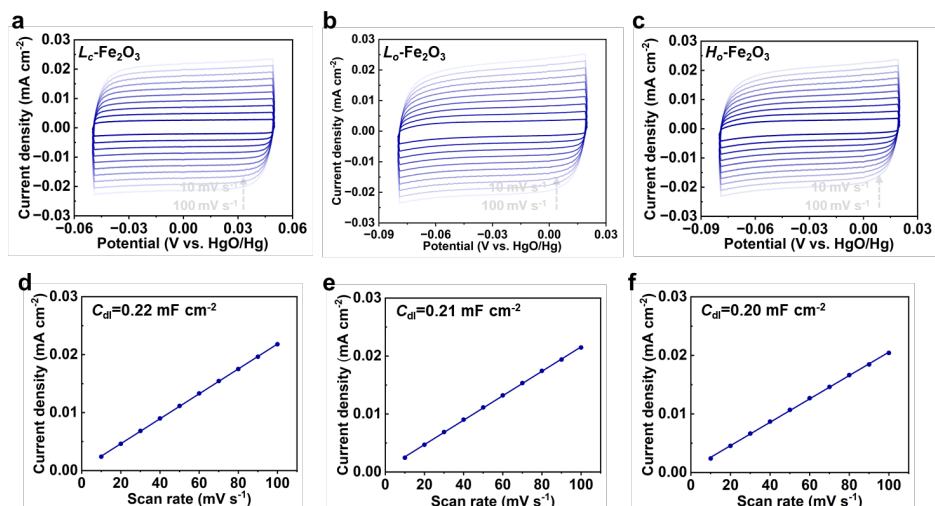


Fig. S2 (a, b, c) CV curves within non-Faradaic regions and (d, e, f) the calculated specific C_{dl} of the $H_o\text{-Fe}_2\text{O}_3$, $L_o\text{-Fe}_2\text{O}_3$ and $L_c\text{-Fe}_2\text{O}_3$ catalysts.

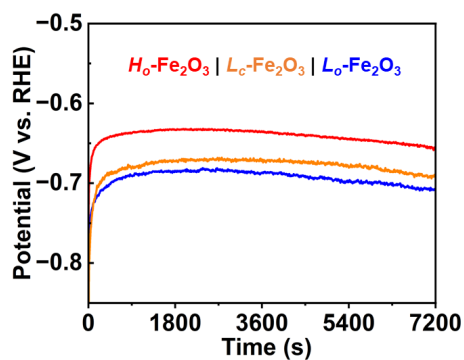


Fig. S3 Chronopotentiometry curves of $H_o\text{-Fe}_2\text{O}_3$, $L_o\text{-Fe}_2\text{O}_3$ and $L_c\text{-Fe}_2\text{O}_3$ under -250 mA cm^{-2} for 7200 s in a 1 M KOH/0.1 M KNO_3 mixed electrolyte.

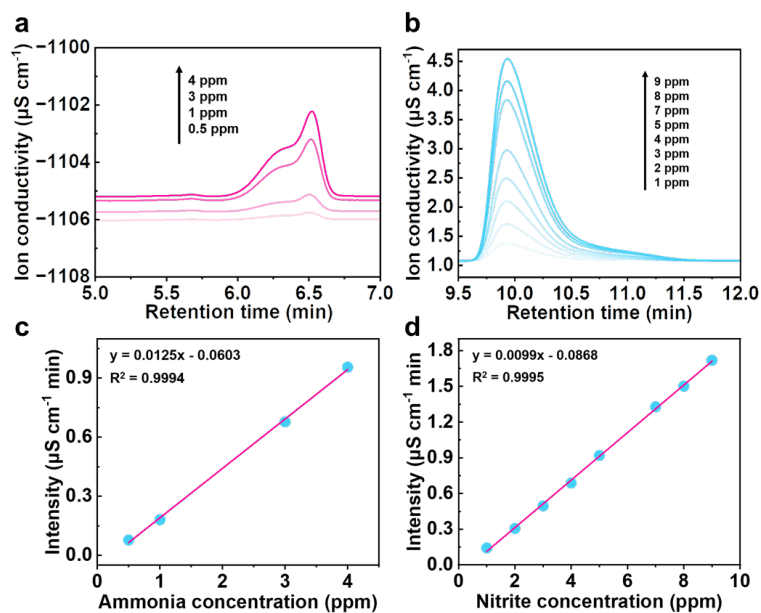


Fig. S4 (a, b) IC signal curves and (c, d) plotted standard curves of ammonia and nitrite, respectively.

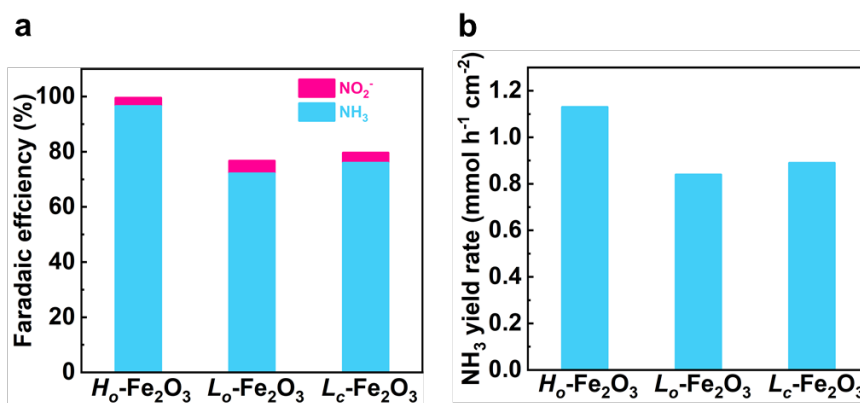


Fig. S5 (a) Ammonia Faradaic efficiencies, (b) Ammonia yield rates under 250 mA cm⁻².

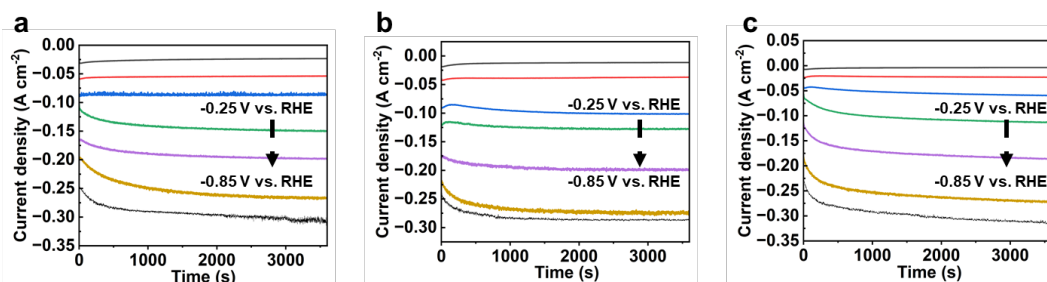


Fig. S6 (a, b, c) Chronoamperometry curves of the H_o -Fe₂O₃, L_o -Fe₂O₃ and L_c -Fe₂O₃ under different potentials.

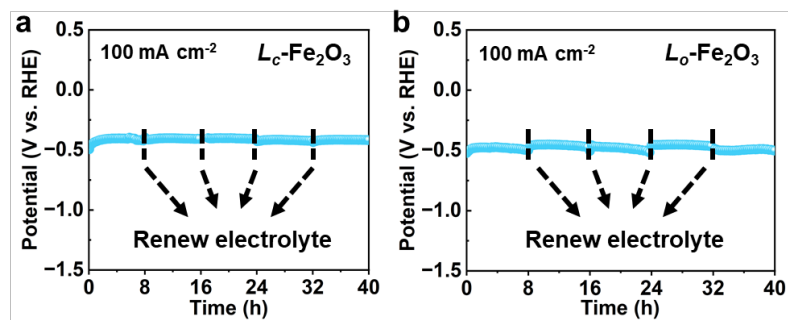


Fig. S7 Chronopotentiometry curves of the (a) $L_c\text{-Fe}_2\text{O}_3$ and (b) $L_o\text{-Fe}_2\text{O}_3$ catalyst at 100 mA cm^{-2} in a 1 M KOH/0.1 M KNO_3 mixed electrolyte.

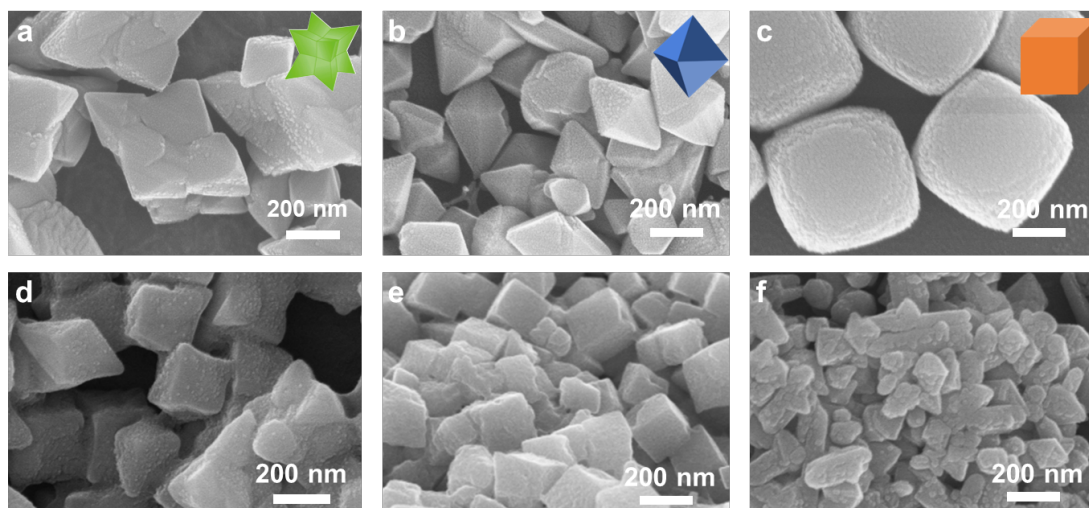


Fig. S8 (a, b, c) SEM images of $H_c\text{-Fe}_2\text{O}_3$, $L_o\text{-Fe}_2\text{O}_3$, $L_c\text{-Fe}_2\text{O}_3$ before long-term stability tests. (d, e, f) SEM images of $H_c\text{-Fe}_2\text{O}_3$, $L_o\text{-Fe}_2\text{O}_3$, $L_c\text{-Fe}_2\text{O}_3$ after long-term stability tests.

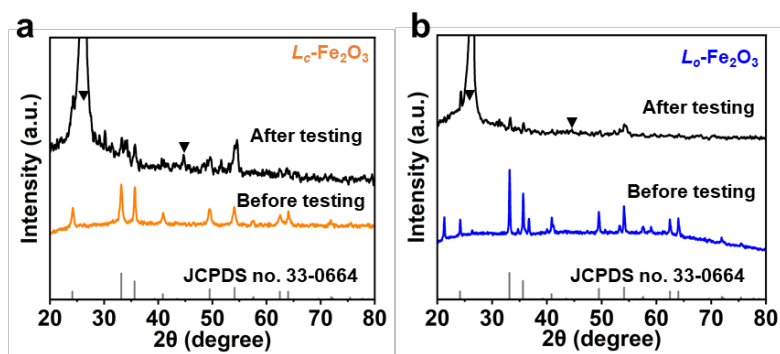


Fig. S9 (a,b) XRD patterns of $L_c\text{-Fe}_2\text{O}_3$ and $L_o\text{-Fe}_2\text{O}_3$, respectively.

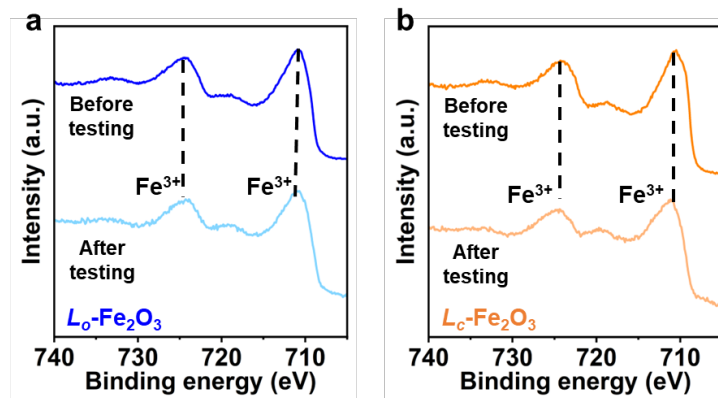


Fig. S10 Fe 2p XPS spectra of the (a) $L_o\text{-Fe}_2\text{O}_3$, (b) $L_c\text{-Fe}_2\text{O}_3$ before and after the long-term stability tests.

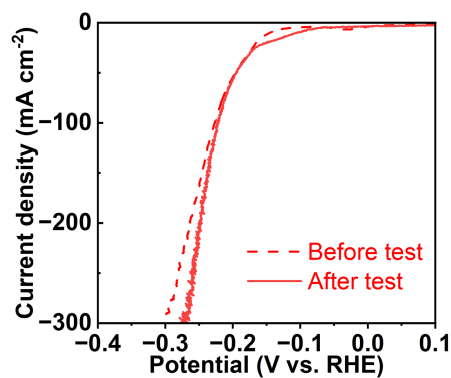


Fig. S11 Polarization curves in 1 M KOH/0.1 M KNO_3 of $H_o\text{-Fe}_2\text{O}_3$ before (dotted line) and after (solid line) stability tests (with IR correction).

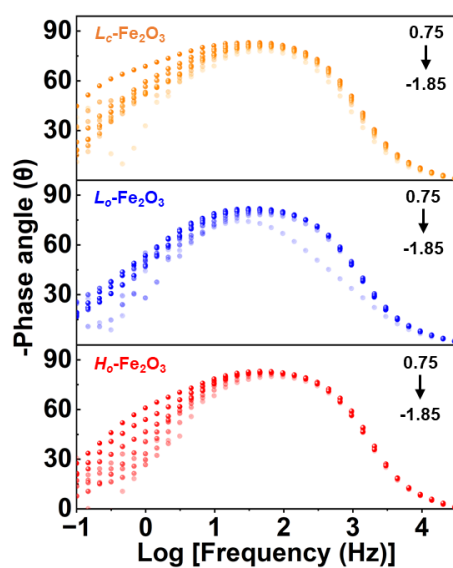


Fig. S12 Bode phase plots of $H_o\text{-Fe}_2\text{O}_3$, $L_o\text{-Fe}_2\text{O}_3$ and $L_c\text{-Fe}_2\text{O}_3$ at various potentials.

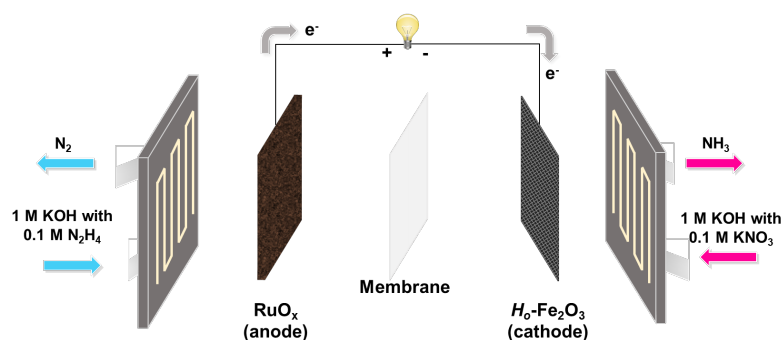


Fig. S13 Illustration of the membrane electrode assembly of the N_2H_4 -nitrate battery.

Table S1 Comparison of NtrRR performance of the $H_o\text{-Fe}_2\text{O}_3$ with other recently reported catalysts.

Catalyst	Potential (V vs. RHE) @10 mA cm ⁻²	Ammonia Faradaic efficiency (%)	Ammonia yield (mmol h ⁻¹ cm ⁻²)	Reference
$H_o\text{-Fe}_2\text{O}_3$	-0.15	96.54	1.13	This work
FeP_2	-0.5	91.4	0.105	1
FeCoNiAlTi	0.52	95.23	-0.55	2
Fe_2O_3 NRs	-0.6	75	0.328	3
$\text{Co}_3\text{O}_4/\text{Co}$	-0.4	88.7	0.26	4
FeOOH	-0.5	92	0.142	5
$\text{Cu}/\text{Cu}_2\text{O}$ NWAs	-0.25	95.8	0.2449	6
$\text{CuPc}@\text{MXene}$	-0.8	94	0.02	7
B-MoS_2	-0.35	92.3	0.635	8
Pd/NF	-0.45	78%	1.52	9
NiCo_2O_4	-0.25	92.42	0.038	10

Table S2 R_s , R_{ct} and CPE1 data obtained after fitting Nyquist plots for NtrRR

catalyst	R_s (Ω)	R_{ct} (Ω)	CPE1 (Ω)
$H_o\text{-Fe}_2\text{O}_3$	1.18	0.51	0.047371
$Lo\text{-Fe}_2\text{O}_3$	1.18	0.51	0.046232
$Lc\text{-Fe}_2\text{O}_3$	1.56	0.94	0.029288

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