

Supporting Information for

**Promotion Effect of Ag on Syngas Transformation to Long-
chain Alcohols over CuFe Catalysts**

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Experimental section

1. Catalysts synthesis

The CuFeM₁-LDH precursors with eight different elements of Mo, In, Ag, Cr, Ga, Mn, Nb and Re were prepared by using nucleation and aging separation method. This method was modified by using KOH and K₂CO₃ as precipitating agents and changing the colloid mill rotating to 4000 rpm. The CuFeM₁-LDHs precursors were directly reduced in syngas atmosphere consisting of 25% CO + 25% H₂ + 50% CO₂ with a two-step-process: 300 °C for 2 h and 350 °C for 1 h at a heating rate of 2 °C min⁻¹ (denoted as Cu₄Fe₁M₁, respectively).

CuFeAg_x samples with other three Ag loadings ($x=0.5, 0.1$ and 0.05) and three control samples (Cu₄Fe₁, Cu₄Ag_{0.5} and Fe₁Ag_{0.5}) were prepared by the same above method.

2. Catalytic evaluation

The catalytic evaluation was carried out in a fixed-bed stainless steel reactor. 0.5 g of catalyst was loaded in 10 mm inner diameter quartz tube inside. Before reaction, the LDHs precursors was activated *in situ* as mentioned above with a flow rate of 20 mL min⁻¹. After the reactor was cooled to room temperature, syngas with a flow rate of 20 mL min⁻¹ (32% CO + 64% H₂ + 4% Ar) was introduced to reach the required pressure with argon as an internal standard gas. The reaction was conducted at 260 °C. The modulation of reaction conditions was based on above criteria.

The outlet gas components (CO, H₂, CH₄, CO₂ and Ar) after passing through a hot trap (120 °C) and a cold trap (5 °C) were determined using Agilent 7890A gas chromatography with TCD detector (5A molecular sieve column and Plot Q column) and FID detector (Al₂O₃ capillary column) using He as carrier gas. The liquid products were collected from the hot trap and cold trap, followed by determination offline with FID detector (Heavy hydrocarbons were analyzed by HP-5 column and oxygenates were quantified by HP-INNOWAX column). 1,4-dioxane was used as internal standard for the aqueous products; and decalin was used as internal standard for the oily products.

$$\text{CO conversion was defined as: CO conversion (\%)} = \frac{F_{CO,in} - F_{CO,out}}{F_{CO,in}} \times 100 \quad (1)$$

$$\text{Product selectivity was defined as: Selectivity (mol \%)} = \frac{F_{Ci} \times i}{F_{CO,in} - F_{CO,out}} \times 100 \quad (2)$$

Where F is the moles of CO and product Ci (CO₂, hydrocarbon or alcohols) containing i

carbon atoms. The mass balance and carbon balance have been calculated at each product and kept between 90% and 93%.

3. Characterizations of catalysts

Powder XRD measurements were performed on a Rigaku XRD-6000 diffractometer, using Cu K α radiation ($\lambda = 0.15418$ nm) at 40 kV and 30 mA, with a scanning rate of 5° min⁻¹ and a 2θ angle ranging from 3° to 90°. Scanning electron microscope (SEM; Zeiss SUPRA 55) with an accelerating voltage of 20 kV was performed. The phases of components were identified based on JCPDS standard cards. The scanning transmission electron microscopy (STEM) and EDX mapping measurements were performed on a FEI Tecnai G2 F20 microscope with an accelerating voltage of 120 kV. The specific surface area determination and pore volume analysis were performed by Brunauer-Emmett-Teller (BET) and Barret-Joyner-Halenda (BJH) methods using a Quantachrome Autosorb-1C-VP Analyzer. Elemental analysis for Cu and Fe was performed using a Shimadzu ICPS-75000 inductively coupled plasma atomic emission spectrometer (ICP-AES).

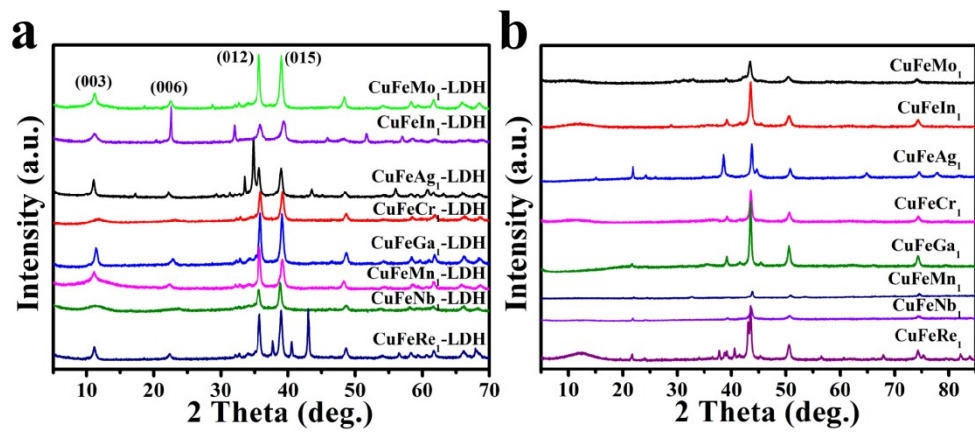


Figure S1. XRD patterns of (a) CuFeM₁-LDH precursors and (b) CuFeM₁ catalysts with different elements.

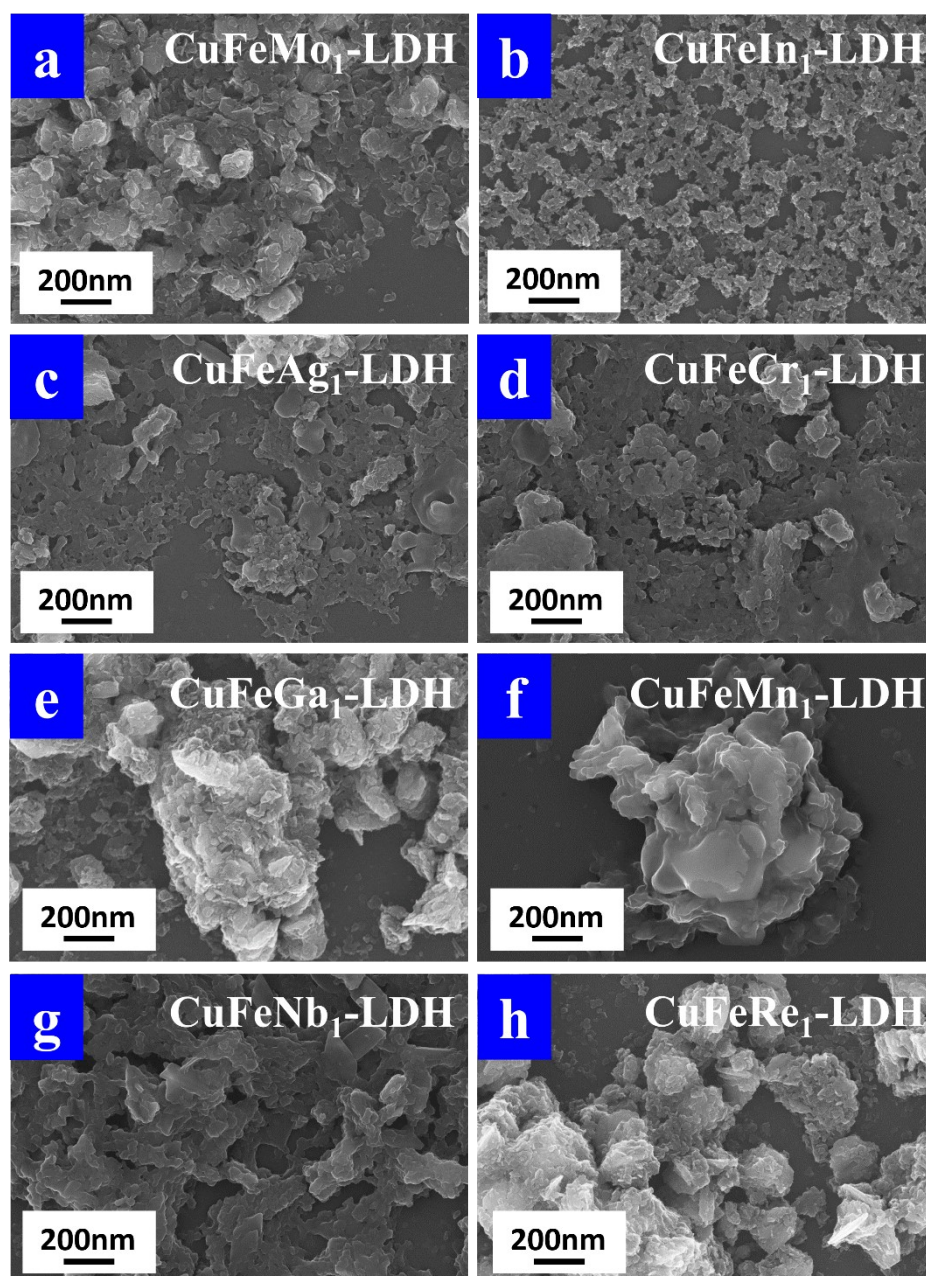


Figure S2. SEM images of CuFeM₁-LDH with different promoter elements.

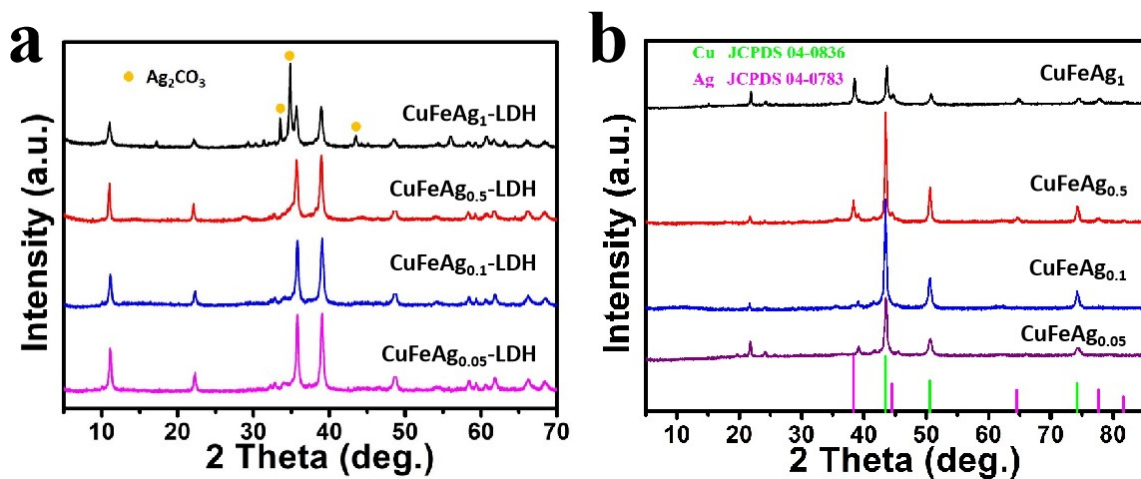


Figure S3. XRD patterns of (a) CuFeAg_x-LDH precursors and (b) CuFeAg_x catalysts with different Ag/(Cu + Fe) ratios.

Table S1. Catalytic performances of samples with various promoters

Catalysts ^{a,b}	Conv. [%]	Selectivity[%]					Alcohols distribution[%] ^c				
		CH ₄	C _{2+H}	C _{2+=H}	ROH	CO ₂	MeOH	EtOH	PrOH	BuOH	C _{5+OH}
CuFeMo ₁	21.4	33.2	7.7	7.9	11.8	39.4	45.7(5.4)	36.3(4.3)	10.4(1.2)	4.8(0.6)	2.8(0.3)
CuFeIn ₁	1.8	58.1	8.3	11.0	–	22.6	–	–	–	–	–
CuFeAg ₁	40.1	8.1	28.6	18.4	18.9	26.9	9.9(1.9)	28.3(5.3)	10.8(2.0)	8.5(1.6)	42.5(8.1)
CuFeCr ₁	6.1	5.7	25.3	13.0	10.6	45.4	69.8(7.4)	21.7(2.3)	8.5(0.9)	–	–
CuFeGa ₁	15.8	10.9	20.4	27.7	12.8	28.2	34.6(4.4)	44.8(5.7)	12.9(1.7)	5.3(0.7)	2.4(0.3)
CuFeMn ₁	20.1	6.7	19.7	30.3	13.8	29.5	8.9(1.2)	46.4(6.4)	8.1(1.1)	5.5(0.8)	31.1(4.3)
CuFeNb ₁	15.4	2.8	25.7	29.6	13.3	28.6	26.3(3.5)	46.3(6.2)	14.2(1.9)	8.2(1.1)	5.0(0.6)
CuFeRe ₁	28.6	9.8	30.7	17.7	11.7	30.1	23.6(2.8)	26.9(3.1)	13.9(1.6)	12.1(1.4)	23.5(2.8)

^a Activation conditions: 0.5 g precursor, H₂: CO: CO₂=1: 1: 2 (40 mL min⁻¹), 2 °C min⁻¹, 300 °C 2 h + 350 °C 1 h.

^b Reaction conditions: 2 MPa, 260 °C, H₂/CO=2, 3000 mL g_{cat}⁻¹ h⁻¹.

^c Normalized data to S_{ROH}, mol% in brackets.

Table S2. Catalytic performances of samples with various Ag loadings

Catalysts ^{a,b}	Conv. [%]	Selectivity[mol%]					Alcohols distribution[%] ^c				
		CH ₄	C ₂₊ H	C ₂₊ =H	ROH	CO ₂	MeOH	EtOH	PrOH	BuOH	C ₅₊ OH
CuFeAg ₁	40.1	8.1	28.6	18.4	18.9	26.9	9.9(1.9)	28.3(5.3)	10.8(2.0)	8.5(1.6)	42.5(8.1)
CuFeAg _{0.5}	70.1	4.7	25.3	12.8	25.4	31.8	12.7(3.2)	25.1(6.4)	12.5(3.2)	5.6(1.4)	44.1(11.2)
CuFeAg _{0.1}	54.8	6.7	32.9	17.1	11.4	31.9	18.1(2.1)	31.1(3.5)	9.9(1.1)	4.9(0.6)	36.0(4.1)
CuFeAg _{0.05}	31.7	9.0	28.7	18.2	11.5	32.6	15.0(1.7)	27.3(3.1)	9.6(1.1)	4.7(0.6)	43.4(5.0)

^a Activation conditions: 0.5 g precursor, H₂: CO: CO₂=1: 1: 2 (40 mL min⁻¹), 2 °C min⁻¹, 300 °C 2 h + 350 °C 1 h.

^b Reaction conditions: 2 MPa, 260 °C, H₂/CO=2, 3000 mL g_{cat}⁻¹ h⁻¹.

^c Normalized data to S_{ROH}, mol% in brackets.

Table S3. Catalytic performances of control samples

Catalysts ^{a,b}	Conv. [%]	Selectivity[%]					Alcohols distribution[%] ^c					Total alcohols STY [g g _{cat} ⁻¹ h ⁻¹]	LA STY [g g _{cat} ⁻¹ h ⁻¹]
		CH ₄	C ₂ +H	C ₂ +H	ROH	CO ₂	MeOH	EtOH	PrOH	BuOH	C ₅ +OH		
Cu ₄ Fe ₁	47.6	8.8	24.2	22.1	19.7	25.2	11.6 (2.3)	30.3 (6.0)	14.1 (2.8)	6.2 (1.2)	37.8 (7.4)	0.14	0.051
CuFeAg _{0.5}	70.1	4.7	25.3	12.8	25.4	31.8	12.7 (3.2)	25.1 (6.4)	12.5 (3.2)	5.6 (1.4)	44.1 (11.2)	0.29	0.139
Cu ₄ Ag _{0.5}	9.9	26.0	6.2	-	61.5	6.3	91.0 (56.0)	4.3 (2.6)	1.3 (0.8)	1.0 (0.6)	2.4 (1.5)	0.09	0.002
Fe ₁ Ag _{0.5}	39.0	10.1	21.3	14.9	-	53.7	-	-	-	-	-	-	-

^a Activation conditions: 0.5 g precursor, H₂: CO: CO₂=1: 1: 2 (40 mL min⁻¹), 2 °C min⁻¹, 300 °C 2 h + 350 °C 1 h.

^b Reaction conditions: 2 MPa, 260 °C, H₂/CO=2, 3000 mL g_{cat}⁻¹ h⁻¹.

^c Normalized data to S_{ROH}, mol% in brackets.

Table S4. Catalytic performance data for a variety of modified FT catalysts used in LAS

Catalyst	H ₂ /CO ratio	Temperature /°C	Pressure /MPa	GHSV/WHSV	CO conversion/%	Total alcohol Selectivity/%	Long-chain alcohol selectivity/%	Total alcohols STY ^a	Long-chain alcohols STY ^a	reference
CuFeAg _{0.5}	2	260	2	3000 mL g _{cat} ⁻¹ h ⁻¹	70.1	25.4	44.1	0.29	0.139	This work
Cu ₄ Fe ₁	2	260	1	2400 mL g _{cat} ⁻¹ h ⁻¹	53.2	29.8	49.1	0.20	0.101	<i>Nat Commun.</i> 2020 , <i>11</i> , 61 Previous work
CNF-2-0.005	2	270	5	16000 mL g _{cat} ⁻¹ h ⁻¹	12	50		0.38		<i>ACS Catal.</i> 2018 , <i>8</i> , 9604–9618
CuFeCo	2	350	5.5	6000 h ⁻¹	72	12.5	6	0.25	0.015	<i>Appl. Catal. A</i> 2015 , <i>503</i> , 51-61
CuZnFeMn	2	280	4	6000 h ⁻¹	59.37	31.04	3.65	0.26	0.016	<i>Catal. Commun.</i> 2008 , <i>9</i> , 1869-1873
Fe/K/ Mo ₂ C(Fe/Mo=1/14)	2	320	7	4000 h ⁻¹	50.25	22.69	0.62	0.14	0.001	<i>Catal. Lett.</i> 2010 , <i>136</i> , 9-13
S2-CuFeMg-Cat	2	300	4	2000 h ⁻¹	56.89	49.07	11.25	0.28	0.032	<i>Catal. Sci. Technol.</i> 2013 , <i>3</i> , 1324-1332
3DOM Cu ₂ Fe ₁	1	220	4.8	2000 h ⁻¹	12.9	47.6	62.4	0.23	0.144	<i>ChemCatChem</i> 2014 , <i>6</i> , 473-478
CuFeK0.5M	2	320	5	6000 h ⁻¹	53	61	NA	0.32	NA	<i>Fuel Process. Technol.</i> 2017 , <i>159</i> , 436-441
CF _{0.5}	2	260	4	5000 h ⁻¹	17.99	20.77	2.5	0.05	0.001	<i>J. Colloid Interface Sci.</i> 2016 , <i>470</i> , 162-171
Fe-CuMnZrO ₂ (I)	2	310	8	8000 h ⁻¹	45.5	26.2	3	0.45	0.014	<i>J. Mol. Catal. A: Chem.</i> 2004 , <i>221</i> , 51-58
CuFe NPs	2	220	6	6000 h ⁻¹	17.1	21.9	64	0.14	0.085	<i>J. Mol. Catal. A: Chem.</i> 2013 , <i>378</i> , 319-325
Fe-Cu/Al ₂ O ₃ (Al ₂ O ₃ loading: 89.3%)	2.68	380	4	10000 h ⁻¹	NA	62.3	NA	0.044	NA	<i>J. Nat. Gas Chem.</i> 2008 , <i>17</i> , 327-331
CuFeCrNi/CNTs	2	400	4	5000 h ⁻¹	44	46		0.021		<i>React. Kinet. Mech. Cat.</i> 2019 , <i>128</i> , 695-706
Cu-Fe@ HHSS	2	300	3	5000 h ⁻¹	65.1	46.6		0.118		<i>Appl. Catal. A</i> 2020 , <i>608</i> , 117868
CoBa/AC	2	220	3	2000 h ⁻¹	30.4	23.3	57			<i>Catal. Lett.</i> 2021 , 10.1007/s10562-021-03602-y
1.1Rh-CoMn	1	220	6	2000 mL g _{cat} ⁻¹ h ⁻¹	33.1	40.9		0.071		<i>Appl. Catal. B</i> 2021 , <i>285</i> , 119840

Co₄Mn₁K_{0.1}	5	220	4	3600 h ⁻¹	34	44	22	0.20	0.044	<i>Nat Commun.</i> 2016 , 7, 13058-13064
CoCuMn	2	200	6	3600 h ⁻¹	3	52	65	0.12	0.078	<i>J. Am. Chem. Soc.</i> 2013 , 135, 7114-7117
0.4Na-Co/AC	2	220	3	2000 mL g _{cat} ⁻¹ h ⁻¹	15.8	29.2	45	0.34	0.153	<i>Appl. Catal. A</i> 2020 , 602, 117704
CoGa-ZnAl-LDO/ Al₂O₃	2	260	3	2000 h ⁻¹	43.5	59	37.7	0.24	0.091	<i>J. Catal.</i> 2016 , 340, 236-247
Cu@(CuCo-alloy)/Al₂O₃	2	220	2	2000 mL g _{cat} ⁻¹ h ⁻¹	21.5	50.6	48.9	0.21	0.103	<i>Green Chem.</i> 2015 , 17, 1525-1534
a				g				g_{cat}⁻¹		h⁻¹

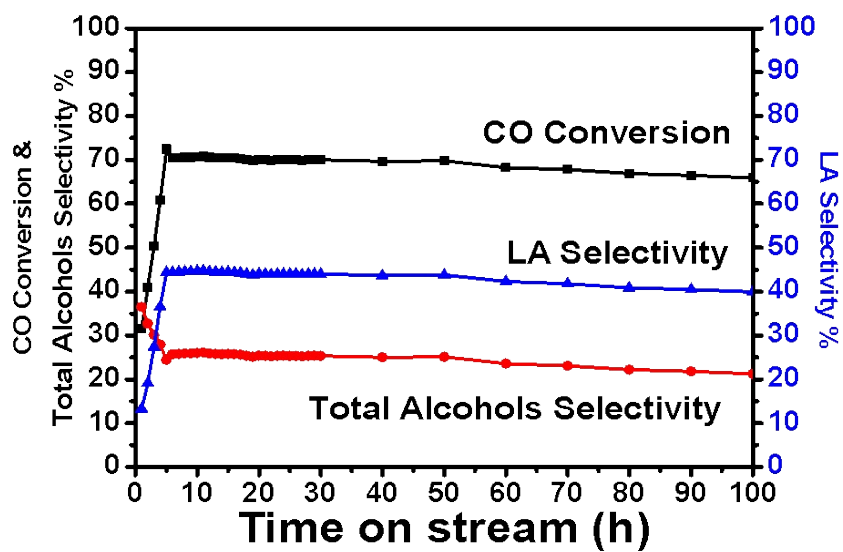


Figure S4. Time-on-stream (TOS) evolution of CO conversion, total alcohols selectivity and LA selectivity over the CuFeAg_{0.5} catalyst within 100 h test.

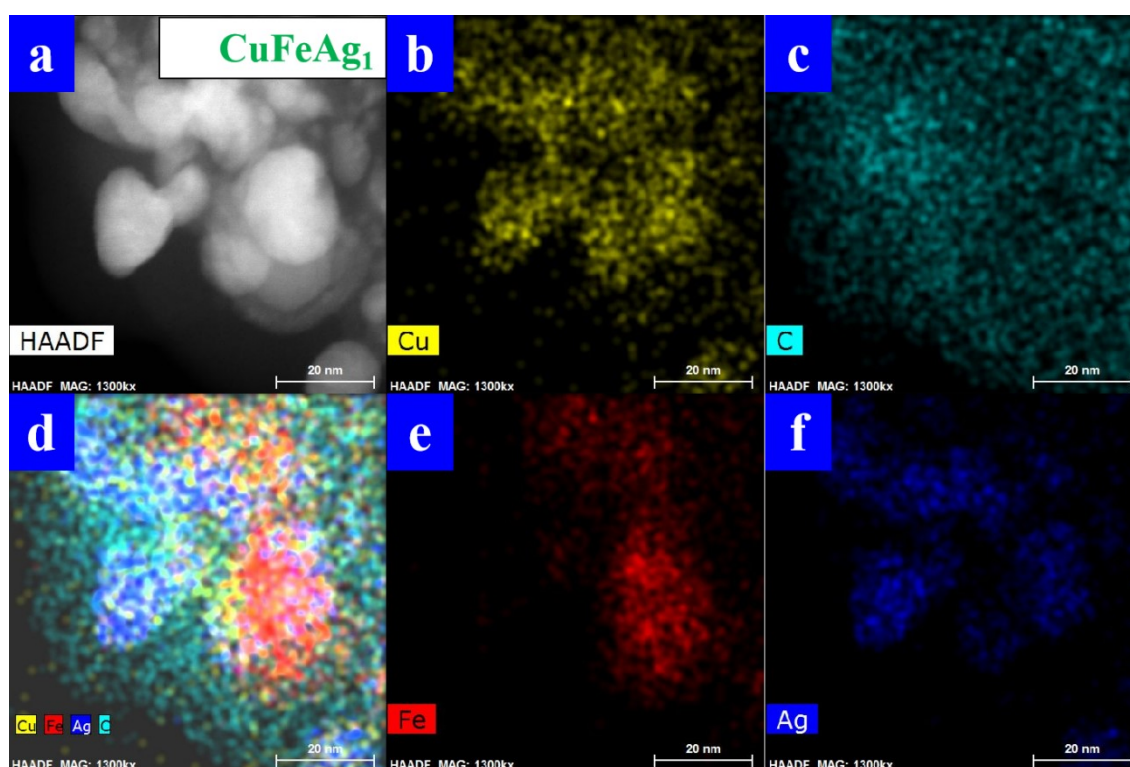


Figure S5. (a) HAADF-STEM images of CuFeAg₁ catalyst. (b, c, d, e and f) EDS mapping of elemental distribution for Cu, Fe, C and Ag, respectively.

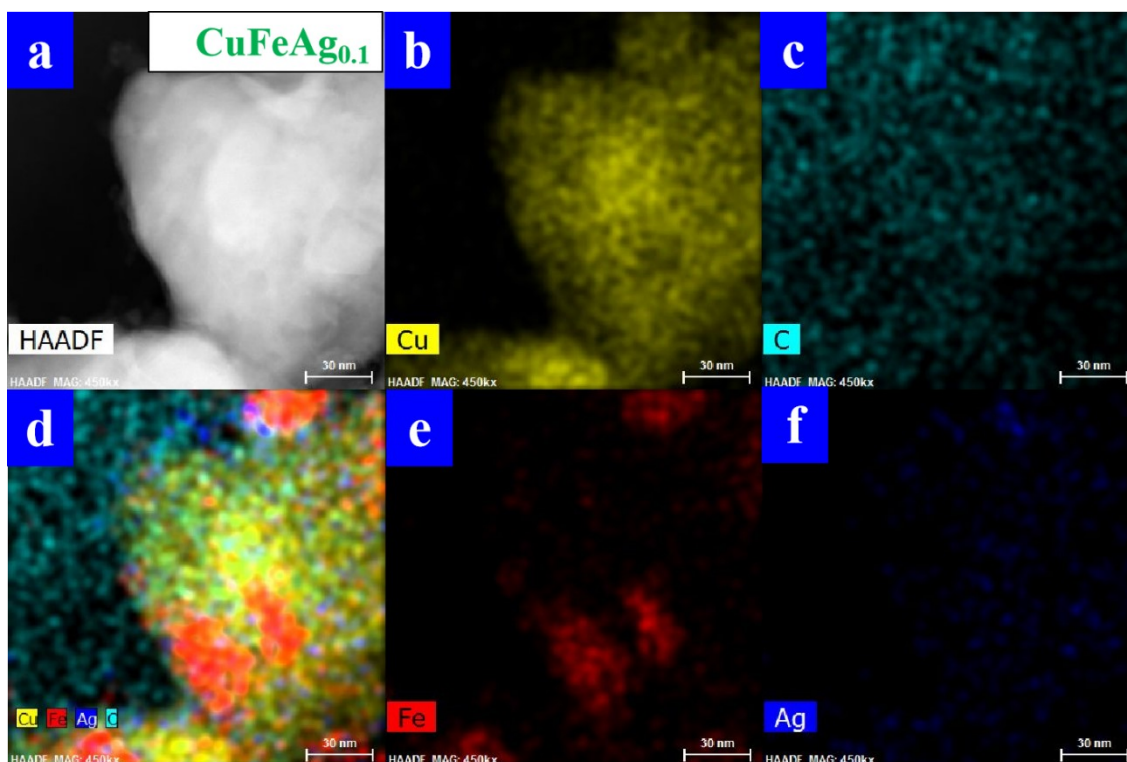


Figure S6. (a) HAADF-STEM images of CuFeAg_{0.1} catalyst. (b, c, d, e and f) EDS mapping of elemental distribution for Cu, Fe, C and Ag, respectively.

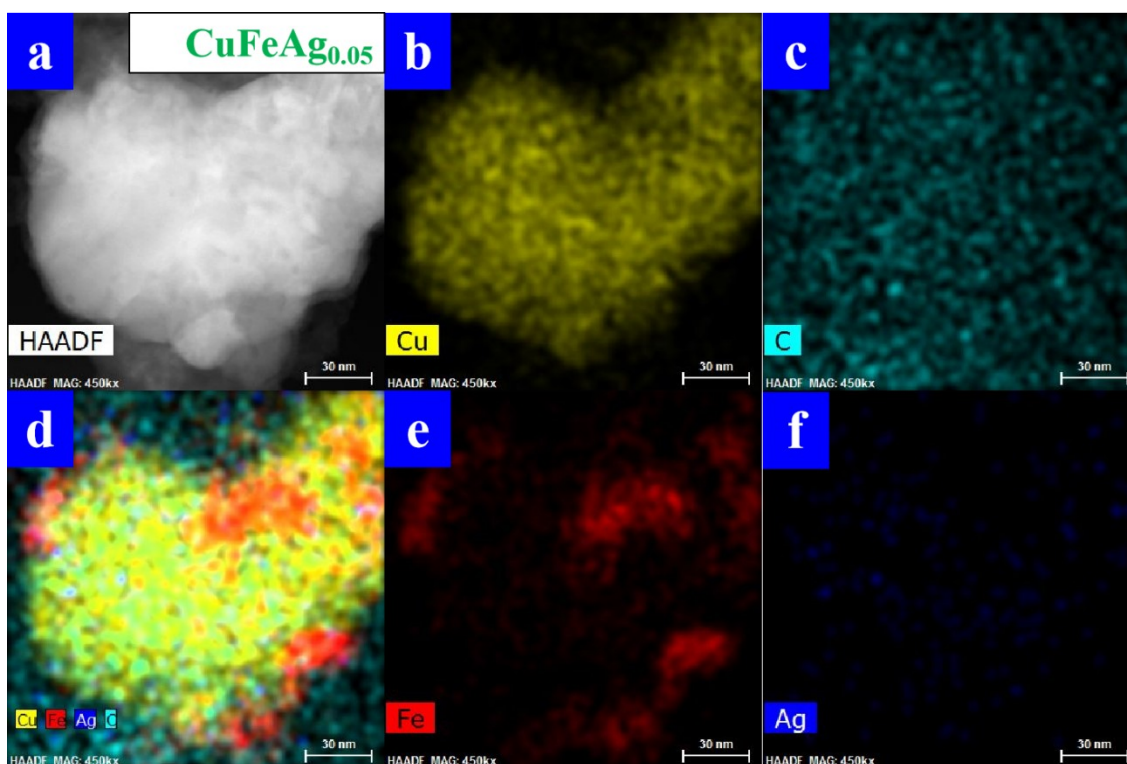


Figure S7. (a) HAADF-STEM images of CuFeAg_{0.05} catalyst. (b, c, d, e and f) EDS mapping of elemental distribution for Cu, Fe, C and Ag, respectively.

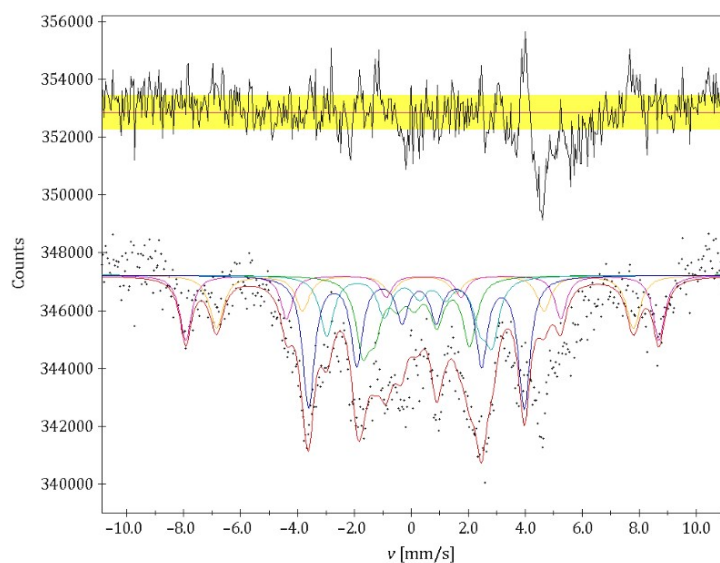


Figure S8. Mössbauer spectrum of CuFeAg_{0.5} sample.

Table S5. Physicochemical properties of various catalysts

Sample	BET surface area (m ² g ⁻¹)	Ag/(Cu + Fe) ratio ^a	Cu Crystallite size ^b (nm)	Mean Cu particle size ^c (nm)
CuFeAg ₁	22.38	0.21	25.7	24.6
CuFeAg _{0.5}	20.07	0.10	46.4	44.8
CuFeAg _{0.1}	21.77	0.02	45.1	44.2
CuFeAg _{0.05}	25.96	0.01	33.6	32.9

^a Cu/Fe ratio was determined by inductively coupled plasma-atomic emission spectroscopy (ICP-AES).

^b Crystallite size was determined by XRD with the Scherrer equation.

^c Mean Cu particle size was determined by mapping images.

Table S6. Catalytic performances of CuFeAg_{0.5} under various reaction temperature^{a,b}

Temp. [°C]	Conv. [%]	Selectivity[mol%]					Alcohols distribution[%] ^c					Total alcohols STY [g g _{cat} ⁻¹ h ⁻¹]	LA STY [g g _{cat} ⁻¹ h ⁻¹]
		CH ₄	C ₂₊ H	C _{2+=H}	ROH	CO ₂	MeOH	EtOH	PrOH	BuOH	C ₅₊ OH		
220	12.2	14.6	21.3	18.6	-	45.5	-	-	-	-	-	-	-
240	21.6	5.9	9.0	7.7	35.6	41.8	18.7 (6.7)	41.7 (14.8)	14.9 (5.3)	11.3 (4.0)	13.4 (4.8)	0.11	0.016
260	70.1	4.7	25.3	12.8	25.4	31.8	12.7 (3.2)	25.1 (6.4)	12.5 (3.2)	5.6 (1.4)	44.1 (11.2)	0.29	0.139
280	82.9	9.5	18.8	14.8	10.7	46.2	7.8 (0.8)	28.7 (3.1)	7.7 (0.8)	4.2 (0.4)	51.6 (5.6)	0.14	0.074
300	96.6	18.7	22.5	20.5	3.6	34.7	12.2 (0.4)	54.3 (2.0)	14.1 (0.5)	6.5 (0.2)	12.9 (0.5)	0.05	0.008

^a Activation conditions: 0.5 g precursor, H₂: CO: CO₂=1: 1: 2 (40 mL min⁻¹), 2 °C min⁻¹, 300 °C 2 h + 350 °C 1 h.

^b Reaction conditions: 2 MPa, H₂/CO=2, 3000 mL g_{cat}⁻¹ h⁻¹.

^c Normalized data to S_{ROH}, mol% in brackets.

Table S7. Catalytic performances of CuFeAg_{0.5} under various reaction pressure^{a,b}

Press. [MPa]	Conv. [%]	Selectivity[%]					Alcohols distribution[%] ^c					Total alcohols STY [g g _{cat} ⁻¹ h ⁻¹]	LA STY [g g _{cat} ⁻¹ h ⁻¹]
		CH ₄	C ₂₊ H	C ₂₊ =H	ROH	CO ₂	MeOH	EtOH	PrOH	BuOH	C ₅₊ OH		
3.00	63.8	7.9	27.1	7.8	14.7	42.5	7.5 (1.1)	26.0 (3.8)	7.3 (1.1)	3.8 (0.6)	55.4 (8.1)	0.22	0.111
2.00	70.1	4.7	25.3	12.8	25.4	31.8	12.7 (3.2)	25.1 (6.4)	12.5 (3.2)	5.6 (1.4)	44.1 (11.2)	0.29	0.139
1.00	50.6	10.1	25.4	8.7	14.1	41.7	18.7 (2.6)	35.2 (5.0)	11.8 (1.7)	5.8 (0.8)	28.5 (4.0)	0.13	0.041
0.14	79.4	9.5	18.4	13.6	4.8	59.1	18.0 (0.9)	18.1 (0.9)	11.1 (0.5)	5.2 (0.2)	47.6 (2.3)	0.06	0.028

^a Activation conditions: 0.5 g precursor, H₂: CO: CO₂=1: 1: 2 (40 mL min⁻¹), 2 °C min⁻¹, 300 °C 2 h + 350 °C 1 h.

^b Reaction conditions: 260 °C, H₂/CO=2, 3000 mL g_{cat}⁻¹ h⁻¹.

^c Normalized data to S_{ROH}, mol% in brackets.

Table S8. Catalytic performances of CuFeAg_{0.5} under various WHSV^{a,b}

WHSV [mL g _{cat} ⁻¹ h ⁻¹]	Conv. [%]	Selectivity[%]					Alcohols distribution[%]					Total alcohols STY [g g _{cat} ⁻¹ h ⁻¹]	LA STY [g g _{cat} ⁻¹ h ⁻¹]
		CH ₄	C ₂₊ H	C ₂₊ =H	ROH	CO ₂	MeOH	EtOH	PrOH	BuOH	C ₅₊ OH		
1500	82.4	6.5	7.6	15.0	25.9	45.0	22.0 (5.7)	48.6 (12.6)	11.1 (2.9)	4.8 (1.2)	13.5 (3.5)	0.13	0.022
3000	70.1	4.7	25.3	12.8	25.4	31.8	12.7 (3.2)	25.1 (6.4)	12.5 (3.2)	5.6 (1.4)	44.1 (11.2)	0.29	0.139
4500	43.8	9.1	25.0	18.5	5.3	42.1	17.2 (0.9)	36.1 (1.9)	9.9 (0.5)	4.8 (0.3)	32.0 (1.7)	0.05	0.019
6000	26.5	11.7	20.3	25.2	1.1	41.7	19.6 (0.2)	35.6 (0.4)	9.4 (0.1)	7.8 (0.1)	27.6 (0.3)	0.01	0.004

^a Activation conditions: 0.5 g precursor, H₂: CO: CO₂=1: 1: 2 (40 mL min⁻¹), 2 °C min⁻¹, 300 °C 2 h + 350 °C 1 h.

^b Reaction conditions: 2 MPa, 260 °C, H₂/CO=2.

^c Normalized data to S_{ROH}, mol% in brackets.

Table S9. Catalytic performances of Cu₄Fe₁ and CuFeAg_x with addition of 8% C₂H₄^{a,b}

Catalysts ^{a,b}	CO Conv. [%]	C ₂ H ₄ Conv. [%]	Selectivity[%]					Alcohols distribution[%]				
			CH ₄	C ₂ +H	C ₃ +H	ROH	CO ₂	MeOH	EtOH	PrOH	BuOH	C ₅ +OH
Cu ₄ Fe ₁	16.3	26.7	0.1	7.8	11.1	36.3	44.7	13.5	33.3	46.3	1.9	5.0
CuFeAg ₁	15.6	25.1	0.1	7.6	13.3	35.0	44.0	15.6	46.9	31.8	1.6	4.1
CuFeAg _{0.5}	33.9	72.9	0.1	5.7	3.4	45.1	45.7	38.3	6.6	52.1	1.4	1.6
CuFeAg _{0.1}	18.9	29.5	0.1	10.3	16.5	30.0	43.1	20.4	45.4	28.9	1.5	3.8
CuFeAg _{0.05}	10.7	19.8	0.1	14.0	15.7	26.6	43.6	22.3	44.4	27.7	1.4	4.2

^a Activation conditions: 0.5 g precursor, H₂: CO: CO₂=1: 1: 2 (40 mL min⁻¹), 2 °C min⁻¹, 300 °C 2 h + 350 °C 1 h

^b Reaction conditions: 2 MPa, 260 °C, H₂/CO=2, 3000 mL g_{cat}⁻¹ h⁻¹

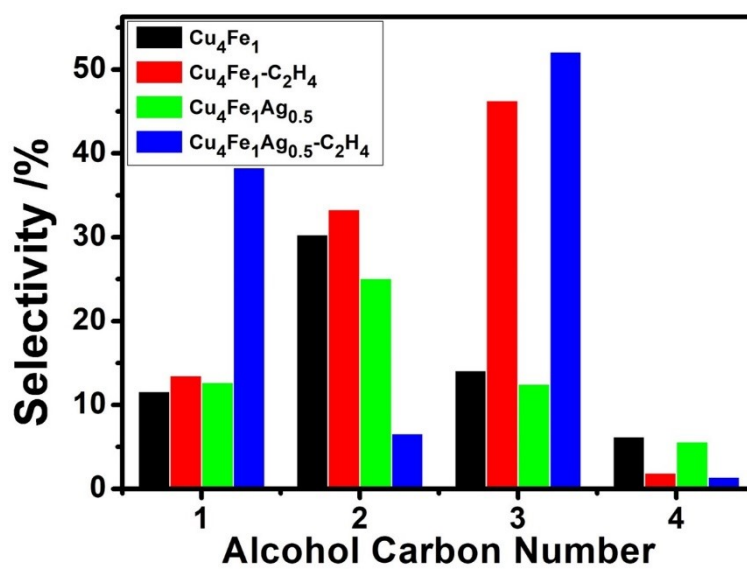


Figure S9. C₁-C₄ alcohols selectivity over the Cu₄Fe₁ and CuFeAg_{0.5} catalysts before/after the addition of C₂H₄.