

Supporting Information

Hydrodechlorination under O₂ Promote Catalytic Oxidation of CVOCs over Pt/TiO₂ Catalyst at Low-temperature

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Summary: 18 Pages, 1 Table, and 12 Figures

MATERIAL AND METHODS

Catalyst Preparation

Pt/TiO₂ catalyst with Pt content of 0.5 wt.% was prepared by a wet impregnation method. Typically, 100 mL solution with H₂PtCl₆ concentration of 10 g·L⁻¹ was firstly prepared. 4.2 mL H₂PtCl₆ solution was added into 30 mL ultrapure water, then 4.0 g TiO₂ (Anatase, T299213-500g, Aladdin) was added into the solution. The solution was dried at 80 °C under magnetic stirring. After that, the obtained sample was calcined at 450 °C for 3 h in a muffle furnace and then calcined in the presence of 5.0% H₂/Ar at 450 °C for another 3 h.

Activity Measurement

Activity of Pt/TiO₂ catalyst in the oxidation of vinyl chloride was measured in a fixed-bed reactor with a quartz tube of inner diameter as 8 mm. In order to avoid the thermal effect, 0.8 g catalyst (40-60 mesh) was mixed with 0.8 g quartz sand (40-60 mesh). The mixed gas (800 mL/min) contained 500 ppm vinyl chloride, 20% O₂, 1000 ppm H₂ (when used), and balanced with N₂ (space velocity of 60,000 mL·g⁻¹·h⁻¹). An IGS FT-IR analyzer (Thermo Scientific, USA) was used to detect the concentration of vinyl chloride, HCl, and CO₂ in the mixed gas. The conversion of vinyl chloride (x_{VC}), yield of CO₂ (Y_{CO_2}) and HCl (Y_{HCl}) were calculated by the following equations.

$$x_{VC} = \frac{C_{VC,in} - C_{VC,out}}{C_{VC,in}}$$
$$Y_{HCl} = \frac{C_{HCl}}{C_{VC,in}}$$
$$Y_{CO_2} = \frac{C_{CO_2}}{C_{VC,in} \times 2}$$

where $C_{VC,in}$ is the concentration of vinyl chloride in the inlet the reactor; $C_{VC,out}$, C_{HCl} and

C_{CO_2} are the concentration of vinyl chloride, HCl and CO_2 in the outlet of the reactor.

The turnover frequency (TOF) of the catalyst at 225 °C was calculated by the following formula:

$$TOF = \eta_{VC} F_{VC} \frac{M_{Pt}}{m_{cat} X_{Pt} D_{Pt}}$$

Where η_{VC} was VC conversion (%) at 225 °C, F_{VC} was the VC flow rate ($mol \cdot s^{-1}$), m_{cat} was the weight of catalyst (g), M_{Pt} was the relative atomic mass of Pt ($g \cdot mol^{-1}$), X_{Pt} was the Pt mass fraction in the catalyst (%) and D_{Pt} was the dispersion of Pt on the catalyst (%).

Characterizations

N_2 adsorption-desorption isotherm was recorded at -196 °C on a NOVA 2000e surface area and pore size analyzer (Quantachrome, USA) and the specific surface area of the catalyst was calculated by Brunauer-Emmett-Teller (BET) method. XRD was collected on an X'Pert Pro XRD diffractometer (Panalytical, Netherlands) with Cu $K\alpha$ radiation. XPS was measured on an ESCALAB 250 spectrometer with Al $K\alpha$ radiation (ThermoFisher, USA). Raman spectroscopy was recorded on a Renishaw inVia Qontor Raman spectrometer (Renishaw, UK) at 532 nm.

Temperature-programmed surface reaction-Mass spectrum (TPSR-MS) was carried out on a Quantachrome ChemBET-3000 TPR-TPD chemisorption analyzer (Quantachrome, USA) with an online MS (OmniStar GSD 320, Pfeiffer, Germany) as detector. 0.05 g catalyst was pretreated under 10.0% H_2/Ar at 400 °C for 1 h and then the temperature was cooled to room temperature. After that, mixed gas was inlet for 30 min and the temperature increased to 400 °C with 10 °C/min.

Deuterium gas (D_2 , 99.999%, SUZHOU CHANGYOU GAS, China) was used in isotope experiment.

In situ Diffuse Reflectance Infrared Fourier Transform Spectroscopy (DRIFTS) were performed on a Tensor 37 FTIR (Bruker, German) with a mercury-cadmium-telluride (MCT) detector. The sample was pretreated under N_2 at 400 °C for 1 h. Then the temperature was cooled to 150 or 250 °C for 15 min and the background spectra were recorded at corresponding temperature. Finally, switching to the target gas and then the spectrum was recorded at 100 scans, 4 cm^{-1} .

DFT Calculations

Density functional theory (DFT) calculations within the generalized gradient approximation (GGA) using the Perdew-Burke-Ernzerhof (PBE) functional were performed on Vienna Ab initio Simulation Package (VASP). Projected augmented wave (PAW) potentials was chosen to describe the ionic cores and take valence electrons into account using a plane wave basis set with a kinetic energy cutoff of 400 eV. The DFT-D3 empirical correction method was employed to describe van der Waals interactions. Geometry optimizations were performed with the force convergency smaller than 0.05 eV/Å. Gamma Scheme k-points of $1 \times 1 \times 1$ was applied for all the calculations. The atoms at bottom were fixed in all the calculations. DFT + U approach was introduced to Ti treat the highly localized 3d states, using parameters of $U-J = 4.0\text{ eV}$. Spin-polarization effect was also considered. A model of Pt-cluster with 4 Pt atoms supported on anatase (101) was built.^{1,2}

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Supplementary Table

Table S1 Activity of reported typical catalysts for vinyl chloride oxidation.

Catalyst	Space velocity (mL·g ⁻¹ ·h ⁻¹)	Conversion temperature* (°C)	Refs.
Ru-Ce _{0.5} Zr _{0.5} O ₂	60,000	$T_{90} = 262, T_{50} = 220$	S1
Ru/Co ₃ O ₄	50,000	$T_{90} = 278, T_{50} = 250$	S2
Ru/Sn-MFI	30,000	$T_{90} = 306, T_{50} = 264$	S3
Pt/WO ₃ -CeO ₂	15,000	$T_{90} = 254, T_{50} = 210$	S4
Pt/CeO ₂	15,000	$T_{90} = 280, T_{50} = 230$	S5
Pt/Al ₂ O ₃	80,000	$T_{90} = 307, T_{50} = 231$	S6
Pt/Al ₂ O ₃	80,000	$T_{90} = 307, T_{50} = 231$	S6
Pt/TiO ₂	60,000	$T_{90} = 309, T_{50} = 268$	This work
Pt/TiO ₂ (1000 ppm H ₂)	60,000	$T_{90} = 198, T_{50} = 164$	This work

* T_{50} and T_{90} represented temperatures corresponding to the toluene conversion of 50% and 90%.

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Supplementary Figures

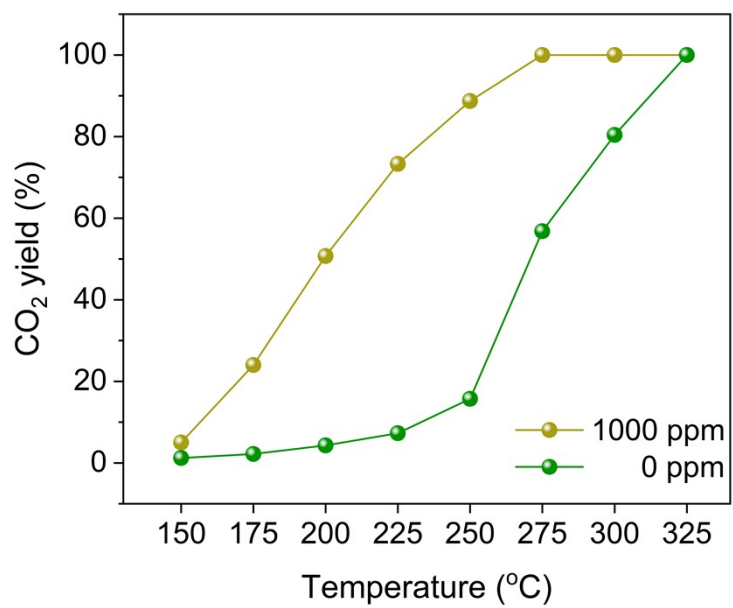


Figure S1. CO₂ yield on Pt/TiO₂ catalyst in the absence and presence of H₂.

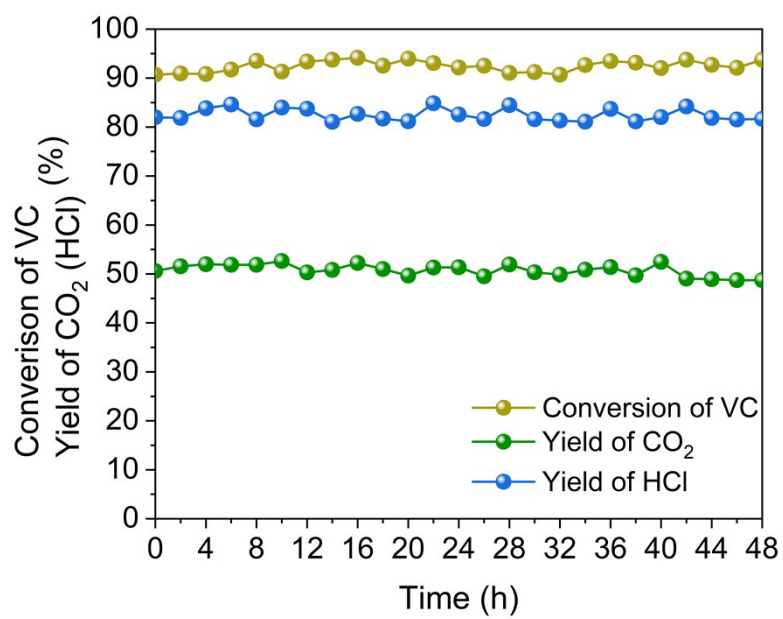


Figure S2. Stability of Pt/TiO₂ catalyst in oxidation of VC with H₂.

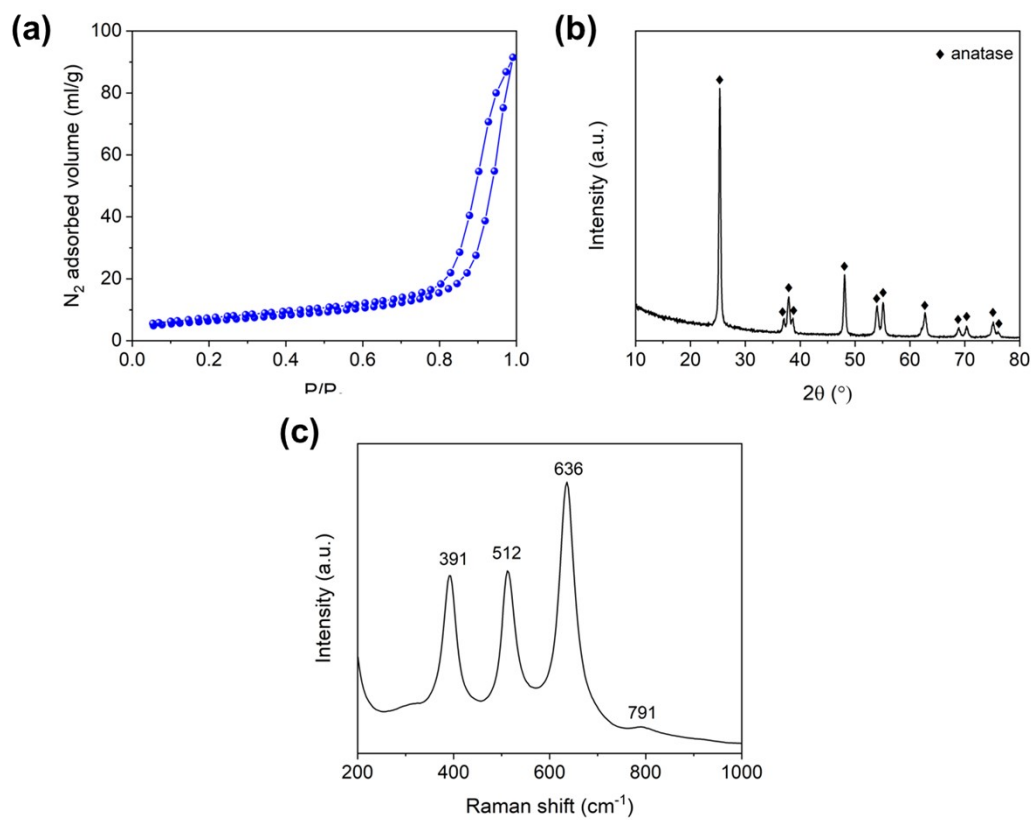


Figure S3. (a) N_2 adsorption-desorption isotherm, (b) XRD and (c) Raman result of the catalyst.

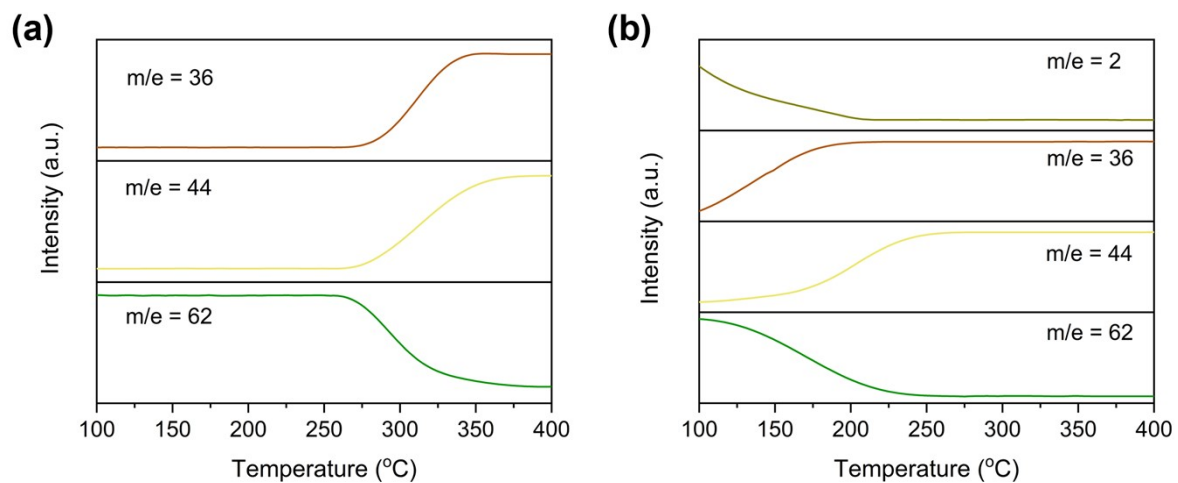


Figure S4. TPSR-MS result of (a) O₂ + VC and (b) O₂+VC+H₂ over Pt/TiO₂ catalyst.

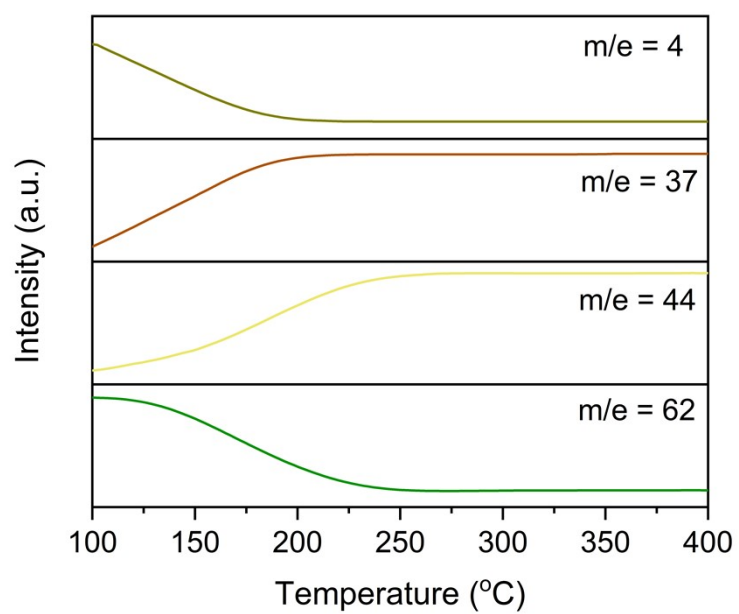


Figure S5. TPSR-MS result of O_2+VC+D_2 over Pt/TiO₂ catalyst.

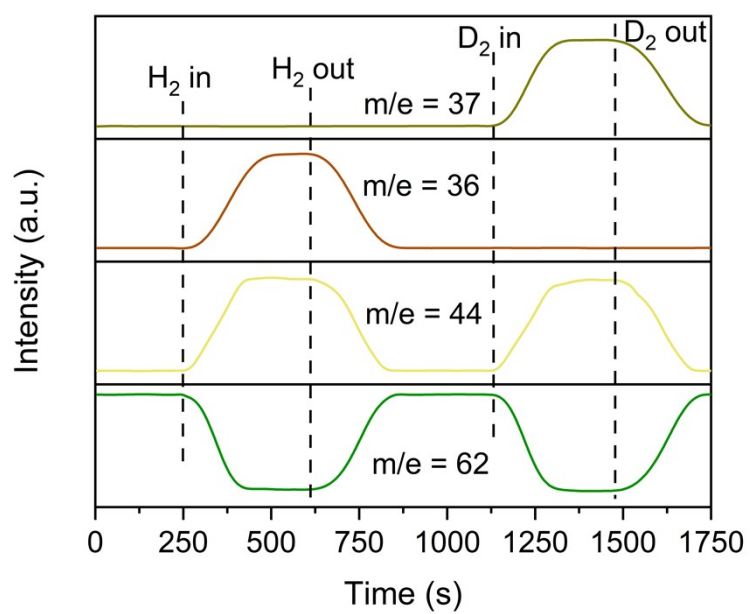


Figure S6. The effect of H₂ and D₂ on the oxidation of VC over Pt/TiO₂ catalyst.

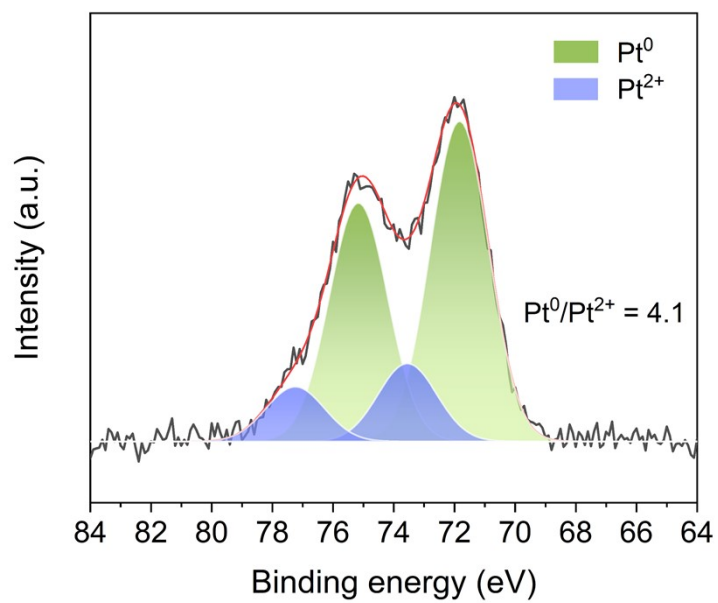


Figure S7. XPS result of Pt 4f of Pt/TiO₂ catalyst.

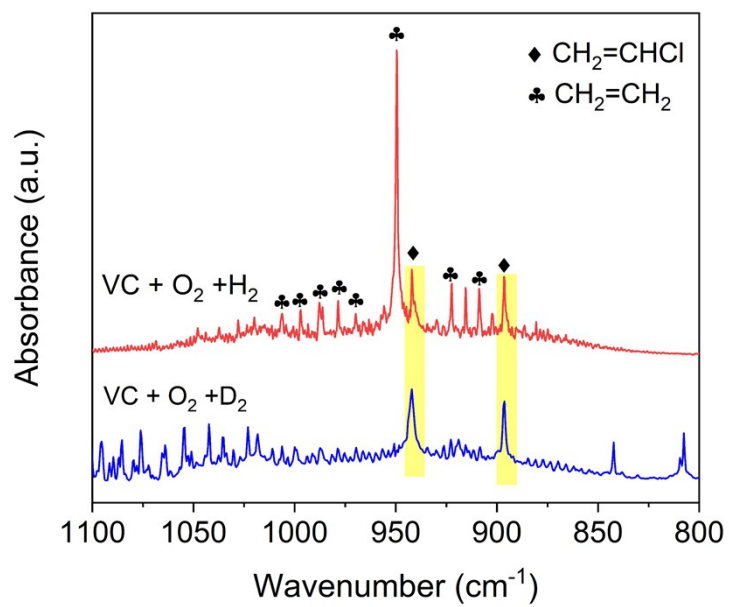


Figure S8. FT-IR spectra of mixture gas from reactor outlet at 200 °C.

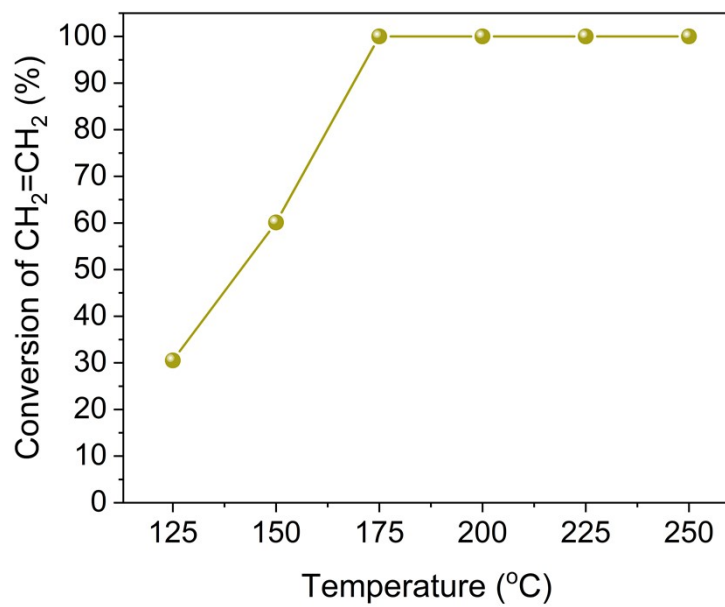


Figure S9. Conversion of CH₂=CH₂ on Pt/TiO₂ catalyst.

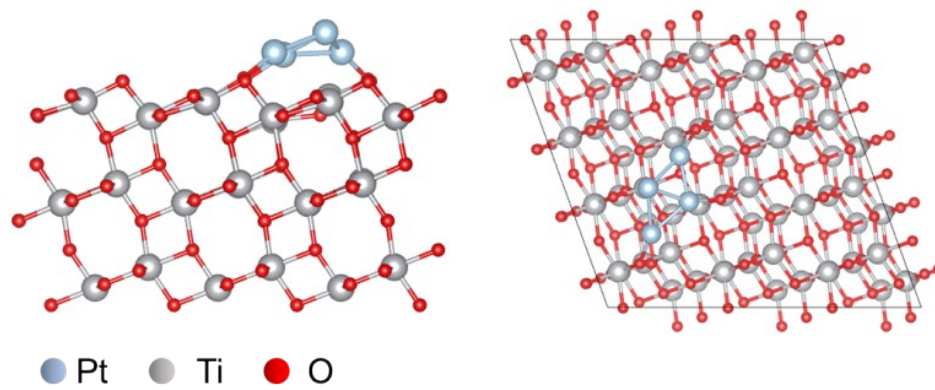


Figure S10. Model of Pt/TiO₂ catalyst calculated.

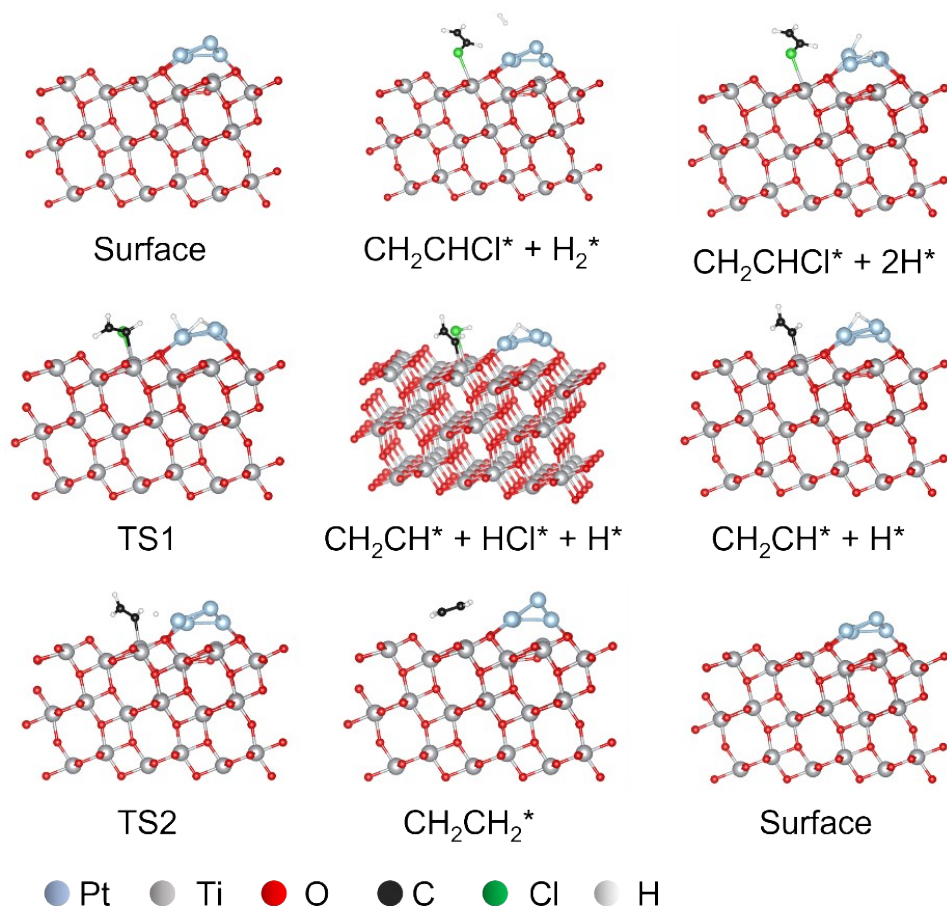


Figure S11. The optimized structures of intermediates and transition states in hydrogenation of CH_2CHCl on Pt/TiO₂ surface.

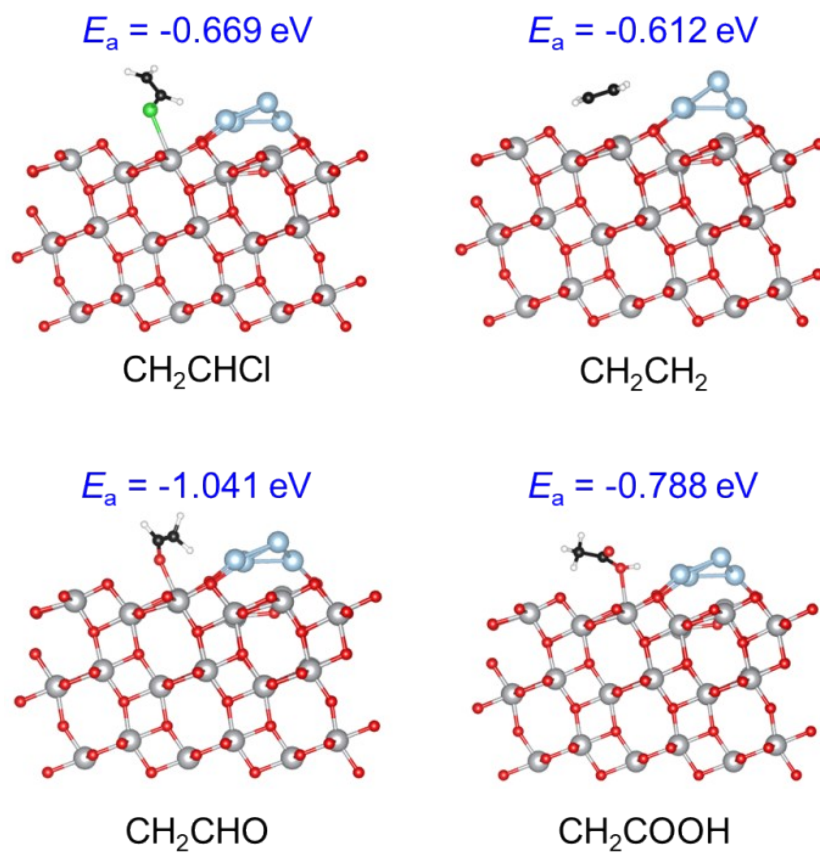


Figure S12. The adsorption energy of CH2CHCl, CH2CH2, CH2CHO and CH2COOH on Pt/TiO₂ surface.

Discussion of potential competing pathways in oxidation of C₂H₄.

As shown in Fig. S8 and Fig. 4b, CH₂=CH₂ was formed by hydrodechlorination of VC under O₂ on Pt/TiO₂ catalyst. The partial oxidation of CH₂=CH₂ might occur in the presence of O₂ over the catalyst and formed ethylene oxide (C₂H₄O), acetaldehyde (CH₃CHO), acetic acid (CH₃COOH). FT-IR spectra of mixture gas from reactor outlet at 200 °C were shown in Fig. 2 and S8. As the figure showed, besides HCl, CO₂, CH₂CH₂ and CH₂CHCl, no bands assigned to other products (C₂H₄O, CH₃CHO, CH₃COOH, etc.) could be found, thus CH₂CH₂ should be completely oxidized to CO₂ over Pt/TiO₂ catalyst. In addition, catalysts should have a large influence on the oxidation of CH₂CH₂. On Ag-based catalyst, CH₂CH₂ was partially oxidized to C₂H₄O.¹ However, for Pt-based catalysts, previous works indicated that CO₂ was easy to form by oxidation of CH₂CH₂.²

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