Flutamide degradation driven by sulfonic acids: An unforeseen salts and salt polymorphs of degraded flutamide impurity

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Figure S1.¹H NMR spectra of Flutamide.



Figure S2.¹H NMR spectra of Flu.D.



Figure S3.¹H NMR spectra of Flu.D-MSA (1:1).



Figure S4.¹H NMR spectra of Flu.D-ESA (2:2).



Figure S5.¹H NMR spectra of Flu.D-BSA (2:2).



Figure S6.¹H NMR spectra of Flu.D-PTSA (2:2).



Figure S7. Linearity curve of flutamide (in water) using UV-Visible spectroscopy for dissolution studies.



Figure S8. Linearity curve of flutamide (in pH 1.2) using UV-Visible spectroscopy for dissolution studies.



Figure S9. Linearity curve of Flu.D (in water) using UV-Visible spectroscopy for dissolution studies.



Figure S10.Linearity curve of Flu.D (in pH 1.2) using UV-Visible spectroscopy for dissolution studies.



Figure S11. PXRD overlay of flutamide with the impurity (Flu.D) showing distinct peaks.



Figure S12. Comparison of simulated (Flu.D-MSA (1:1) Calc) and experimental (Flu.D-MSA (1:1)Exp) PXRD patterns, demonstrating phase purity of the salts.



Figure S13. PXRD overlay of Flu.D-ESA (2:2) simulated pattern (Flu.D-ESA (2:2) Calc) with phase pure experimental pattern (Flu.D-ESA (2:2) Exp).



Figure S14. PXRD overlay of Flu.D-BSA (2:2) simulated pattern (Flu.D-BSA (2:2) Calc) with phase pure experimental pattern (Flu.D-BSA (2:2) Exp).



Figure S15. Overlay of calculated and experimental PXRD patterns of Flu.D-PTSA (2:2) composition, indicating the phase purity.



Figure S16. ESI-QTOF MS spectra of Flu.D.



Figure S17. Part of crystal packing of Flu-BSA 6:6 showing one dimensional chain sets and tetramer motifs formed between A and B molecules which aggregate into 2D sheets. H atoms that are not involved in hydrogen bonding have been omitted for clarity. Hydrogen bonds are shown as dashed lines. The green color represents Flu.D A molecule, BSA A (blue), Flu.D B (red), BSA B(yellow).



Figure S18. Part of crystal packing of Flu.D-BSA 6:6 showing infinite 1D chain and tetrameric sets between C and D molecules which in turn aids to form 2D sheets. H atoms that are not

involved in hydrogen bonding have been omitted for clarity. Hydrogen bonds are shown as dashed lines. The green color indicates Flu.D molecule C, BSA C (blue), Flu.D D (yellow), BSA D molecule (red).



Figure S19. Part of crystal structure of Flu.D-BSA 6:6 which show 1D chain formed between F molecules of Flu.D and BSA along with tetrameric units generated between E and F molecules of Flu.D and BSA. H atoms that are not involved in hydrogen bonding have been omitted for clarity. Hydrogen bonds are shown as dashed lines. The green color represents Flu.D E molecule, BSA E (blue), Flu.D F (yellow), and BSA F (red).



Flu.D-BSA (2:2)

177°

Flu.D-PTSA (2:2)

175°

Flu.D-ESA (2:2)

120°

Figure S20. HSM studies demonstrate phase transformation in the salts, visually apparent as

186°

186°

142°

224°

218°

144°

100°

96°

90°

30°

30°

30°

crystal darkening.



Figure S21. PXRD overlay comparing Flu.D, Flu.D-MSA (1:1) before and after DSC (Flu.D-MSA (1:1) After DSC) which showcases the phase transformation. * indicates the unknown phase.



Figure S22. PXRD overlay of Flu.D-BSA (1:1) and Flu.D-BSA (2:2) which was used for DSC analysis with the obtained form after phase transformation (Flu.D-BSA (2:2) After DSC) experiment. * indicates the unknown phase.



Figure S23. PXRD overlay of Flu.D-PTSA (2:2) which was used for DSC analysis with the obtained form after phase transformation (Flu.D-PTSA (2:2) After DSC) experiment. * indicates the unknown phase.



Figure S24. TGA data of newly obtained salts.



Figure S25. Solubility data of flutamide, Flu.D and its salts performed in water media.



Figure S26. Solubility data of flutamide, Flu.D and its salts performed in pH 1.2 buffer media.



Figure S27. PXRD overlay of flutamide as such with residues recovered after solubility study (24hr) in water (Flutamide-Water) and pH 1.2 (Flutamide-pH 1.2) media.



Figure S28. PXRD overlay of Flu.D parent (Flu.D as such) with residues recovered from water (Flu.D-Water) and pH 1.2 (Flu.D-pH 1.2) after 24hrs.



Figure S29. PXRD overlay of Flu.D parent (Flu.D as such) with residues recovered after equilibrium solubility study (24hr) in water (Flu.D-MSA (1:1)-Water) and pH 1.2 (Flu.D-MSA (1:1)-pH 1.2).



Figure S30. PXRD overlay of Flu.D with samples recovered after 24hrs solubility study in water (Flu.D-ESA (2:2)-Water) and pH 1.2 (Flu.D-ESA (2:2)-pH 1.2).



Figure S31. PXRD overlay of Flu.D with residues recovered after solubility study (24hr) in water (Flu.D-BSA (2:2)-Water) and pH 1.2 (Flu.D-BSA (2:2)-pH1.2).



Figure S32. PXRD overlay of Flu.D, Flu.D-PTSA (2:2) with residues recovered after 24hr solubility study in water (Flu.D-PTSA (2:2)-Water) and pH 1.2 (Flu.D-PTSA (2:2)-pH1.2)).

| Table S1. Crystallographic data and structure refinement parameters of the Flu.D salts. | | | | | | | | |
|---|--|--------------------|--|--|--|--|--|--------------------------------------|
| Compound | Flu.D- | Flu.D- | Flu.D- | Flu.D- | Flu.D- | Flu.D- | Flu.D- | Flu.D-PTSA- |
| | MSA | MSA | ESA | BSA | BSA(2: | BSA(6: | PTSA | $H_2O(1:2:3)$ |
| | (1 1) | (2:2) | (2:2) | (1:1) | 2) | 6) | (2:2) | |
| | (1:1) | | | | | | | |
| Chemical | C ₇ H ₆ F ₃ | $C_7H_6F_3N_2$ | C ₇ H ₆ F ₃ | $C_7H_6F_3N_2O_2^+$ |
| formula | $N_2O_2^+ \cdot C$ | $O_2^+ \cdot CH_3$ | $N_2O_2^+$ · | $N_2O_2^+$ · | $N_2O_2^+\cdot$ | $N_2O_2^+$ · | $N_2O_2^+$ · | $\cdot 2(C_7H_7O_3S^-)$ |
| | H ₃ O ₃ S ⁻ | O_3S^- | C ₂ H ₅ O | $C_6H_5O_3$ | $C_6H_5O_3$ | $C_6H_5O_3$ | C ₇ H ₇ O ₃ |).2(H ₂ O)·H ₃ |
| | | | ₃ S- | S- | S- | S- | S- | O^+ |
| CCDC number | 2386899 | 2386905 | 23869 | 238690 | 238690 | 238690 | 238690 | 2386903 |
| | | | 04 | 0 | 2 | 6 | 1 | |
| M _r | 302.23 | 302.23 | 316.26 | 364.30 | 364.30 | 364.30 | 378.32 | 604.57 |
| Crystal system, | Monocli | Monoclin | Monoc | Monocli | Orthorh | Triclini | Orthorh | Monoclinic, |
| space group | nic, | ic, <i>Cc</i> | linic, | nic, <i>P</i> 2 ₁ | ombic, | c, <i>P</i> 1 | ombic, | <i>P</i> 2 ₁ |
| | C2/c | | $P2_{1}/c$ | | $Pca2_1$ | | $Pca2_1$ | |
| Temperature (K) | 100 (2) | I | 1 | 1 | I | 1 | 1 | I |
| <i>a</i> , <i>b</i> , <i>c</i> (Å) | 21.4337 | 10.6002 | 12.913 | 7.4154 | 27.3846 | 7.4616 | 29.2994 | 9.8176 (6), |
| | (18), | (7), | 2 (14), | (4), | (4), | (17), | (2), | 7.4895 (4), |
| | 10.5337 | 10.6466 | 10.673 | 7.5301 | 7.4463 | 21.345 | 7.4757 | 17.8098 (10) |
| | (9), | (7), | 7 (11), | (4), | (8), | (4), | (5), | |
| | 12.9683 | 20.3303 | 18.342 | 13.6961 | 14.8172 | 27.575 | 14.7336 | |
| | (12) | (19) | (2) | (7) | (17) | (6) | (10) | |
| α, β, γ (°) | 125.723 | 90.123 | 92.616 | 100.749 | | 94.444 | | 94.428 (3) |
| | (4) | (4) | (5) | (2) | | (5), | | |
| | | | | | | 93.278 | | |
| | | | | | | (6), | | |
| | | | | | | 94.635 | | |
| | | | | | | (6) | | |
| | | | | | | | | |

| $V(Å^3)$ | 2377.0 | 2294.4 | 2525.4 | 751.35 | 3021.4 | 4355.3 | 3227.2 | 1305.63 (13) |
|---------------------------------|------------|----------------|-----------|-------------|-------------|--------------|-------------|-----------------|
| | (4) | (3) | (5) | (7) | (5) | (15) | (3) | |
| Ζ | 8 | 8 | 8 | 2 | 8 | 12 | 8 | 2 |
| Radiation type | Μο Κα | Μο <i>Κ</i> α | Μο Κα | Μο Κα | Μο Κα | Μο Κα | Μο Κα | Μο Κα |
| μ (mm ⁻¹) | 0.33 | 0.34 | 0.32 | 0.28 | 0.28 | 0.29 | 0.26 | 0.29 |
| Crystal size | 0.31 × | 0.31 × | 0.31 × | 0.31 × | 0.25 × | 0.30 × | 0.31 × | 0.31 × 0.25 × |
| (mm) | 0.29 × | 0.25 × | 0.29 × | 0.29 × | 0.21 × | 0.26 × | 0.29 × | 0.20 |
| | 0.21 | 0.20 | 0.21 | 0.26 | 0.19 | 0.23 | 0.27 | |
| Data collection | | | | | | | | |
| Diffractometer | Bruker D | 8 QUEST PH | IOTON-1 | 00 | | | | |
| Absorption | Multi-sca | n SADABS 2 | 016/2: Kr | ause, L., F | Ierbst-Irme | r, R., Sheld | lrick G.M. | & Stalke D., J. |
| correction | Appl. Cry | rst. 48 (2015) |) 3-10 | | | | | |
| T_{\min}, T_{\max} | 0.609, | 0.689, | 0.631, | 0.664, | 0.587, | 0.679, | 0.668, | 0.513, 0.746 |
| | 0.745 | 0.746 | 0.746 | 0.746 | 0.746 | 0.746 | 0.746 | |
| No. of | 10245, | 57350, | 37253, | 12793, | 44903, | 162486, | 27143, | 34218, 6462, |
| measured, | 2418, | 6971, | 6341, | 4509, | 7806, | 26455, | 8872, | 4546 |
| independent and | 1817 | 6919 | 3851 | 4347 | 6784 | 16622 | 7791 | |
| observed [I > | | | | | | | | |
| 2σ(<i>I</i>)] | | | | | | | | |
| reflections | | | | | | | | |
| R _{int} | 0.038 | 0.040 | 0.071 | 0.026 | 0.036 | 0.069 | 0.028 | 0.108 |
| $(\sin \theta / \lambda)_{max}$ | 0.626 | 0.717 | 0.670 | 0.716 | 0.715 | 0.716 | 0.714 | 0.668 |
| (Å ⁻¹) | | | | | | | | |
| Refinement | <u> </u> | 1 | 1 | <u> </u> | | | | |
| $R[F^2>2\sigma(F^2)],$ | 0.036, | 0.031, | 0.044, | 0.028, | 0.036, | 0.044, | 0.033, | 0.056, 0.115, |
| $wR(F^2), S$ | .087, 1.03 | 0.081, | 0.122, | 0.070, | 0.081, | 0.117, | 0.073, 1.02 | 1.01 |

| | | 1.16 | 1.01 | 1.06 | 1.06 | 1.02 | | |
|---|-----------|---------------|------------|----------|-------------|--------------|-----------|----------------|
| No. of reflections | 2418 | 6971 | 6341 | 4509 | 7806 | 26455 | 8872 | 6462 |
| No. of parameters | 185 | 370 | 387 | 229 | 457 | 1369 | 477 | 387 |
| No. of restraints | | 3 | | 1 | 1 | | 1 | 10 |
| H-atom treatment | H atoms t | reated by a n | nixture of | independ | ent and con | strained ret | finement | |
| $\Delta \rho_{\text{max}}, \Delta \rho_{\text{min}}$ (e | 0.28, | 0.44, | 0.52, | 0.33, | 0.55, | 0.74, | 0.27, | 0.61, -0.52 |
| A ⁻³) | -0.36 | -0.31 | -0.50 | -0.24 | -0.36 | -0.55 | -0.28 | |
| Absolute | | Refined | | Flack x | Flack x | | Flack x | Flack x |
| structure | | as an | | determ | determi | | determi | determined |
| | | inversion | | ined | ned | | ned | using 1488 |
| | | twin. | | using | using | | using | quotients |
| | | | | 1933 | 2368 | | 3166 | [(I+)-(I- |
| | | | | quotie | quotient | | quotient |)]/[(I+)+(I-)] |
| | | | | nts | s [(I+)- | | s [(I+)- | (Parsons, |
| | | | | [(I+)- | (I- | | (I- | Flack and |
| | | | | (I- |)]/[(I+)+ | |)]/[(I+)+ | Wagner, Acta |
| | | | |)]/[(I+) | (I-)] | | (I-)] | Cryst. B69 |
| | | | | +(I-)] | (Parsons | | (Parsons | (2013) 249- |
| | | | | (Parso | , Flack | | , Flack | 259). |
| | | | | ns, | and | | and | |
| | | | | Flack | Wagner, | | Wagner, | |
| | | | | and | Acta | | Acta | |
| | | | | Wagne | Cryst. | | Cryst. | |
| | | | | r, Acta | B69 | | B69 | |
| | | | | Cryst. | (2013) | | (2013) | |
| | | | | B69 | 249- | | 249- | |
| | | | | (2013) | 259). | | 259). | |
| | | | | 249- | | | | |

| | | 259). | | | |
|-----------|----------|-------|-------|----------|----------|
| Absolute | 0.07 (7) | 0.009 | 0.007 | 0.03 (2) | 0.06 (5) |
| structure | | (19) | (18) | | |
| parameter | | | | | |
| | | | | | |

| Table S2. Hydrogen bond geometries of Flu.D salts | | | | | | | |
|--|--------------------|---|---|-------------|--|--|--|
| <i>D</i> —H··· <i>A</i> | <i>D</i> —Н (Å) | $\operatorname{H}^{\dots}A(\operatorname{\AA})$ | $D^{\dots A}(\text{\AA})$ | D—H···A (°) | | | |
| Flu.D-MSA (1:1) | I I | | | | | | |
| N2—H2 <i>NB</i> ····O5 | 0.89 (3) | 1.91 (3) | 2.739 (3) | 154 (2) | | | |
| N2—H2 NC ···O3 ⁱ | 0.96 (3) | 1.79 (3) | 2.734 (2) | 168 (2) | | | |
| N2—H2 <i>NA</i> ····O4 ⁱⁱ | 0.91 (3) | 1.90 (3) | 2.792 (3) | 166 (2) | | | |
| Symmetry codes: (i) –, | x+1/2, -y+3 | /2, -z+1; (ii) |) <i>x</i> , – <i>y</i> +1, <i>z</i> –1 | /2 | | | |
| Flu.D-MSA (2:2) | | | | | | | |
| N2 <i>B</i> —H2 <i>ND</i> ⋯O3 <i>B</i> | 0.90 (4) | 1.88 (4) | 2.777 (3) | 175 (4) | | | |
| N2 <i>A</i> —H2 <i>NB</i> ⋯O5 <i>A</i> | 0.85 (4) | 2.10 (4) | 2.902 (3) | 157 (4) | | | |
| N2 <i>A</i> —H2 <i>NC</i> ⋯O5 <i>B</i> | 0.90 (2) | 1.89 (2) | 2.770 (3) | 169 (6) | | | |
| $N2A$ — $H2NA$ ···O $3A^{i}$ | 0.81 (5) | 2.02 (5) | 2.829 (3) | 172 (5) | | | |
| $N2B$ — $H2NF$ ····O5 B^{i} | 0.82 (4) | 2.14 (4) | 2.911 (3) | 158 (4) | | | |
| N2B—H2NE····O5 A^{ii} | 0.90 (5) | 1.89 (5) | 2.775 (3) | 167 (4) | | | |
| Symmetry codes: (i) $x-1/2$, $y-1/2$, z ; (ii) x , $y-1$, z | | | | | | | |
| Flu.D-ESA (2:2) | | | | | | | |
| $N2A - H2NA \cdots O3B$ | 0.98 (3) | 1.72 (3) | 2.704 (3) | 179 (3) | | | |
| N2 <i>A</i> —H2 <i>NB</i> …O5 <i>A</i> | 0.93 (3) | 1.85 (3) | 2.714 (3) | 153 (2) | | | |

| N2 <i>B</i> —H2 <i>NE</i> ⋯O5 <i>B</i> | 0.86 (3) | 1.93 (3) | 2.741 (3) | 157 (2) | | | |
|---|--|-------------------------|--|---------------|--|--|--|
| N2 <i>B</i> —H2 <i>ND</i> ⋯O4 <i>A</i> | 0.92 (3) | 1.78 (3) | 2.704 (3) | 175 (3) | | | |
| N2 A —H2 NC ····O4 B^{i} | 0.91 (3) | 1.91 (3) | 2.790 (3) | 163 (2) | | | |
| N2B—H2NF····O3 A^{ii} | 0.89 (3) | 1.95 (3) | 2.816 (3) | 165 (3) | | | |
| Symmetry codes: (i) – | x, y+1/2, -z- | +3/2; (ii) - <i>x</i> - | +1, <i>y</i> -1/2, - <i>z</i> - | +3/2. | | | |
| Flu.D-BSA (1:1) | | | | | | | |
| N2—H2 <i>NB</i> ····O5 | 1.00 (3) | 1.74 (3) | 2.738 (2) | 174 (3) | | | |
| N2—H2 NA ···O3 ⁱ | 0.90 (3) | 1.88 (3) | 2.778 (2) | 172 (3) | | | |
| N2—H2 <i>NC</i> ···O3 ⁱⁱ | 0.91 (3) | 2.16 (3) | 2.865 (2) | 134 (2) | | | |
| N2—H2 <i>NC</i> ···O4 ⁱⁱⁱ | 0.91 (3) | 2.18 (3) | 2.870 (2) | 132 (2) | | | |
| Symmetry codes: (i) – | x+1, y-1/2, -1/2 | -z; (ii) $x-1,$ | <i>y</i> , <i>z</i> ; (iii) – <i>x</i> + | 1, y+1/2, -z. | | | |
| Flu.D-BSA (2:2) | | | | | | | |
| N2 <i>A</i> —H2 <i>NC</i> ···O3 <i>A</i> | 0.88 (4) | 2.30 (3) | 2.897 (3) | 124 (3) | | | |
| N2 <i>A</i> —H2 <i>NA</i> ····O3 <i>B</i> | 0.89 (3) | 1.85 (3) | 2.734 (3) | 173 (3) | | | |
| N2 <i>B</i> —H2 <i>NE</i> ⋯O5 <i>B</i> | 0.88 (4) | 1.88 (4) | 2.724 (3) | 161 (4) | | | |
| N2 <i>B</i> —H2 <i>NF</i> ····O4 <i>A</i> | 0.96 (3) | 1.86 (3) | 2.799 (3) | 164 (3) | | | |
| N2 A —H2 NC ····O5 B^{i} | 0.88 (4) | 2.07 (4) | 2.877 (3) | 150 (3) | | | |
| N2 <i>A</i> —H2 <i>NB</i> ····O5 <i>A</i> ⁱⁱ | 0.94 (4) | 1.84 (4) | 2.757 (3) | 166 (3) | | | |
| N2B— | 0.90 (3) | 2.03 (3) | 2.863 (3) | 155 (3) | | | |
| H2ND····O5A ^m | | | | | | | |
| Symmetry codes: (i) $x, y+1, z$; (ii) $-x+3/2, y, z+1/2$; (iii) $x, y-1, z$. | | | | | | | |
| Flu.D-BSA (6:6) | | | | | | | |
| N2 <i>A</i> —H2 <i>NA</i> ⋯O4 <i>B</i> | 0.89 (2) | 1.88 (2) | 2.751 (2) | 168 (2) | | | |
| N2 <i>A</i> —H2 <i>NB</i> ⋯O5 <i>A</i> | 0.92 (2) | 2.07 (2) | 2.895 (2) | 148.7 (19) | | | |

| N2 <i>B</i> —H2 <i>NE</i> ⋯O3 <i>B</i> | 0.90 (3) | 1.89 (3) | 2.778 (2) | 170 (2) | | | | |
|--|----------|----------|-----------|------------|--|--|--|--|
| N2 <i>C</i> —H2 <i>NG</i> ···O3 <i>C</i> | 0.93 (2) | 1.85 (2) | 2.770 (2) | 171.2 (19) | | | | |
| N2 <i>C</i> —H2 <i>NH</i> ···O4 <i>A</i> | 0.88 (2) | 1.99 (2) | 2.845 (2) | 164 (2) | | | | |
| N2 <i>C</i> —H2 <i>NI</i> ···O5 <i>D</i> | 0.86 (2) | 2.30 (2) | 2.826 (2) | 120.0 (18) | | | | |
| N2 <i>D</i> —H2 <i>NK</i> ⋯O4 <i>C</i> | 0.93 (2) | 1.82 (2) | 2.746 (2) | 171.4 (19) | | | | |
| N2 <i>D</i> —H2 <i>NL</i> ⋯O3 <i>D</i> | 0.89 (3) | 1.96 (3) | 2.846 (2) | 171 (2) | | | | |
| N2 <i>E</i> —H2 <i>NM</i> ···O3 <i>F</i> | 0.89 (3) | 1.89 (3) | 2.754 (2) | 163 (2) | | | | |
| N2 <i>E</i> —H2 <i>NO</i> ···O4 <i>E</i> | 0.92 (2) | 2.58 (2) | 3.161 (2) | 122.1 (17) | | | | |
| N2 <i>E</i> —H2 <i>NO</i> ···O5 <i>E</i> | 0.92 (2) | 1.88 (2) | 2.745 (2) | 156.5 (19) | | | | |
| N2 <i>F</i> —H2 <i>NP</i> ⋯O4 <i>E</i> | 0.92 (2) | 1.85 (2) | 2.753 (2) | 169 (2) | | | | |
| N2 <i>F</i> —H2 <i>NQ</i> ⋯O5 <i>F</i> | 0.90 (2) | 2.06 (2) | 2.874 (2) | 149.0 (19) | | | | |
| N2A—H2NC····O4 A^{i} | 0.93 (2) | 1.93 (2) | 2.849 (2) | 167.6 (19) | | | | |
| N2B—H2ND····O3 D^{i} | 0.91 (2) | 1.97 (3) | 2.839 (2) | 160 (2) | | | | |
| N2B—H2NF····O3 A^{i} | 0.87 (2) | 2.27 (2) | 2.815 (2) | 121.0 (19) | | | | |
| N2B—H2NF····O4B ⁱ | 0.87 (2) | 2.31 (2) | 2.990 (2) | 135 (2) | | | | |
| N2D—H2 NJ ···O4 D^{i} | 0.86 (3) | 2.16 (3) | 2.937 (2) | 149 (2) | | | | |
| N2C—H2NI····O4C ⁱⁱ | 0.86 (2) | 2.34 (2) | 3.006 (2) | 135.1 (18) | | | | |
| N2 <i>E</i> — | 0.88 (3) | 2.09 (2) | 2.858 (2) | 146 (2) | | | | |
| H2 NN ····O4 F^{iii} | | | | | | | | |
| Symmetry codes: (i) $x+1$, y , z ; (ii) $x-1$, y , z ; (iii) $-x+3$, $-y+3$, $-z+2$; (iv) | | | | | | | | |
| $\begin{bmatrix} x+1, y+1, z \\ \vdots \\$ | | | | | | | | |
| Flu.D-P1SA (2:2) | | | | | | | | |
| N2 A —H2 NB ····O5 A | 0.88 (3) | 1.86(3) | 2.736 (2) | 169 (3) | | | | |
| N2 <i>B</i> —H2 <i>ND</i> ···O4 <i>A</i> | 1.00 (3) | 1.76 (3) | 2.740 (3) | 167 (3) | | | | |

| N2B—H2NE····O5B | 0.88 (3) | 1.90 (3) | 2.765 (3) | 164 (3) | | | |
|--|------------------------------|------------------------|-------------------------------|-------------------|--|--|--|
| N2A—H2NA····O3B ⁱ | 0.94 (3) | 1.89 (3) | 2.803 (3) | 164 (2) | | | |
| N2B—H2NF····O4B ⁱ | 0.88 (3) | 2.31 (3) | 2.940 (3) | 128 (2) | | | |
| N2A—H2NC····O5B ⁱⁱ | 0.88 (3) | 2.05 (3) | 2.889 (3) | 161 (2) | | | |
| N2B—H2NF····O5 A^{iii} | 0.88 (3) | 2.11 (3) | 2.892 (3) | 148 (2) | | | |
| Symmetry codes: $-x+3$ | /2, <i>y</i> , <i>z</i> +1/2 | ; (ii) - <i>x</i> +3/2 | , <i>y</i> -1, <i>z</i> +1/2; | (iii) $x, y+1, z$ | | | |
| Flu.D-PTSA-H ₂ O (1:2 | 2:3) | | | | | | |
| N2—H2 NA ····O5 A^{i} | 0.86 (6) | 2.10 (6) | 2.904 (6) | 155 (5) | | | |
| N2—H2 NB ····O3 B^{i} | 0.97 (7) | 1.80 (7) | 2.745 (6) | 163 (6) | | | |
| N2—H2 <i>NC</i> ····O3 <i>A</i> | 0.84 (7) | 2.07 (7) | 2.797 (6) | 145 (6) | | | |
| 01 <i>W</i> —H1 <i>W</i> ····O3 <i>A</i> | 0.89 (3) | 1.85 (3) | 2.740 (5) | 175 (6) | | | |
| O1 <i>₩</i> —H2 <i>W</i> ···O3 <i>B</i> | 0.85 (3) | 1.97 (3) | 2.814 (5) | 171 (6) | | | |
| O2 <i>W</i> —H3 <i>W</i> ⋯O5 <i>B</i> | 0.90 (2) | 1.81 (3) | 2.700 (5) | 173 (4) | | | |
| $O2W - H4W \cdots O1W^{iii}$ | 0.88 (2) | 1.73 (3) | 2.602 (5) | 168 (5) | | | |
| $O3W - H5W \cdots O4B^{iv}$ | 0.93 (3) | 1.77 (3) | 2.689 (5) | 173 (5) | | | |
| $O3W - H6W \cdots O4A^{v}$ | 0.92 (3) | 1.74 (3) | 2.633 (5) | 165 (5) | | | |
| O3 <i>W</i> —H7 <i>W</i> ⋯O2 <i>W</i> | 0.89 (2) | 1.54 (2) | 2.431 (5) | 174 (5) | | | |
| Symmetry codes: (i) $x, y+1, z$, (ii) $x, y-1, z$, (iii) $-x, y-1/2, -z+1$, (iv) $-x+1$, | | | | | | | |
| y-1/2, -z+1. | | | | | | | |

| Table.S3 Details of experiments conducted for flutamide using various | | | | | | |
|---|----------|------------|--------|--|--|--|
| coformers. | | | | | | |
| API | Coformer | Experiment | Result | | | |

| | | ~1 | |
|------------------|--------------|-------------|------------------|
| | Adenine | Slow | |
| | | evaporation | |
| | | | |
| | Cytosine | | |
| | e y tosme | | |
| | Thrania | | |
| | Inymme | | |
| | ~ 1 · · · 1 | | |
| | Sorbic acid | | |
| | | Slurry | |
| | Orotic acid | ~~~~~ | |
| | | | |
| Flutamide (20mg) | Uracil | | Physical mixture |
| | | | 5 |
| | 2-Bromo | | |
| | benzoic acid | | |
| | 4 Chlore | | |
| | 4-Chioro | | |
| | benzoic acid | | |
| | Adipic acid | | |
| | | | |
| | Ethenzamide | | |
| | | | |
| | L-argenine | | |
| | 2 | Slow | |
| | Pamoie acid | evaporation | |
| | | | |
| | 751 1 11' | | |
| | Theophylline | | |
| | | | |
| | Saccharin | | |
| | | | |
| | Caffeine | | |
| | | | |
| | Maleic acid | | |
| | | | |
| | | | |

| | - | |
|------------------|------------|------------------|
| acid | | |
| Nicotinic acid | | |
| | | |
| Iso nicotinic | | |
| acid | | |
| Succinic acid | | |
| | | |
| Benzoic acid | Slow | |
| ev | vaporation | |
| Flutamide (20mg) | | Physical Mixture |
| Paracetamol | | |
| | | |
| Phenacitin | | |
| | | |
| Imidazole | | |
| | | |
| Taurine | | |
| Camphor | | |
| sulfonic acid | | |
| L prolino | Slurry | |
| | | |
| 2,2'- | | |
| Bipyridine | | |
| 4-Amino | | |
| benzoic acid | | |
| Imidazole | | |
| Flutamide(20mg) | | Physical Mixture |
| DL-tartaric | | - |
| acid | | |

| Table S4. Degradation profile of flutamide. Rt indicates retention time | | | | | | | |
|---|----------------|-----------|------------|--|--|--|--|
| Standard | Pt Time (min) | Drug Perc | entage (%) | | | | |
| Stallualu | Kt Thile (min) | Flutamide | Flu.D | | | | |
| Flutamide standard | 5.5 | 100 | 0 | | | | |
| Acid | 4.9 | 0 | 10.05 | | | | |
| Base | 4.9 | 0 | 2.4 | | | | |
| Neutral | 5.5 | 97.13 | 2.86 | | | | |
| 3%H ₂ O ₂ | 5.5 | 100 | 0 | | | | |
| Photolytic | 5.5 | 100 | 0 | | | | |
| Thermal | 5.5 | 100 | 0 | | | | |

| Table S5. DSC observation of the Flu.D salts | | | | | | |
|--|------------------------|-----------------------|-------------------------|------------------------|--|--|
| Compound | Initial endotherm | | Final melting endotherm | | | |
| | $T_{Onset}(^{\circ}C)$ | $T_{Peak}(^{\circ}C)$ | $T_{Onset}(^{\circ}C)$ | T _{Peak} (°C) | | |
| Flutamide | - | - | 111.29 | 113.76 | | |
| Flu.D | - | - | 126.66 | 128.63 | | |
| Flu.D-MSA (1:1) | 123 | 126.21 | 174.2 | 175.63 | | |
| Flu.D-BSA (2:2) | 177.24 | 183.65 | 222.16 | 223.43 | | |
| Flu.D-PTSA (2:2) | 174.8 | 178.27 | 215.19 | 216.16 | | |
| Flu.D-ESA (2:2) | - | - | 142.66 | 143.96 | | |

| Table S6. Cumulative drug release profiles at specified intervals of time in water media. | | | | | | | |
|---|------------------------------|-------|-----------|-----------|-----------|------------|--|
| Time Interval | % Cumulative drug release of | | | | | | |
| (minutes) | Flutamide | Flu.D | Flu.D- | Flu.D- | Flu.D- | Flu.D-PTSA | |
| | | | MSA (1:1) | ESA (2:2) | BSA (2:2) | (2:2) | |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| 1 | 2 | 0.31 | 3.7 | 2.3 | 7.5 | 11 | |
| 5 | 3.2 | 3.1 | 18.8 | 10.8 | 22.5 | 32.3 | |

| 10 | 4.1 | 7.2 | 30.5 | 20.3 | 35.9 | 50.7 |
|-----|------|------|------|------|------|------|
| 20 | 5.4 | 14 | 45.9 | 34.1 | 50.8 | 71.1 |
| 40 | 9.1 | 25.7 | 58.5 | 49.9 | 68.2 | 87.1 |
| 80 | 14.1 | 37.3 | 69.4 | 70.2 | 81.3 | 93.9 |
| 120 | 23.2 | 45.7 | 76.5 | 81.5 | 88.4 | 96.2 |

| Table S7. Cumulative drug release profiles at specified intervals of time in pH 1.2 media. | | | | | | |
|--|------------------------------|-------|-----------|-----------|-----------|------------|
| Time Interval | % Cumulative drug release of | | | | | |
| (minutes) | Flutamide | Flu.D | Flu.D- | Flu.D-ESA | Flu.D-BSA | Flu.D- |
| | | | MSA (1:1) | (2:2) | (2:2) | PTSA (2:2) |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 1 | 3.5 | 0.43 | 6.3 | 1.2 | 6.3 | 10.7 |
| 5 | 5.1 | 0.49 | 30.5 | 16.3 | 25.9 | 29.5 |
| 10 | 5.8 | 4.6 | 44.3 | 28.9 | 41.9 | 47.9 |
| 20 | 7.6 | 11 | 56.9 | 46.4 | 60.1 | 67.8 |
| 40 | 10.4 | 20.1 | 69.6 | 66.1 | 77.3 | 86 |
| 80 | 15.4 | 30.9 | 75.5 | 81.8 | 87.2 | 95 |
| 120 | 25.6 | 38.7 | 82.9 | 87.2 | 92.6 | 97.2 |