Supporting Information

Effects of ammonia on microstructure and crystallinity of

Nickel-based carbonate materials

Jing Lao, Jiashen Zhang, Yangcheng Lu*

State Key Laboratory of Chemical Engineering, Department of Chemical Engineering, Tsinghua University, Beijing 100084, China *Correspondence: luyc@tsinghua.edu.cn; Tel.: +86-10-6277-3017



Fig. S1. Schematic of set-up for the synthesis of Ni-based carbonate materials.

Crystallization process with ammonia participation

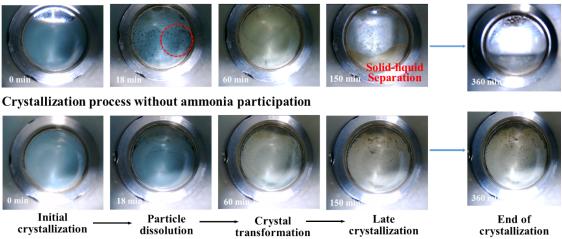


Fig. S2. Visual images of MCO₃ after hydrothermal crystallizations with different times, with or without ammonia participation.

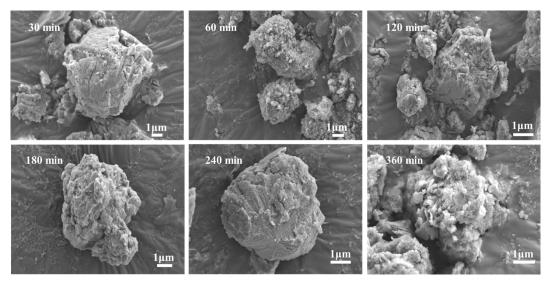


Fig. S3. The SEM images of MCO₃ after hydrothermal crystallizations with different times without ammonia participation.

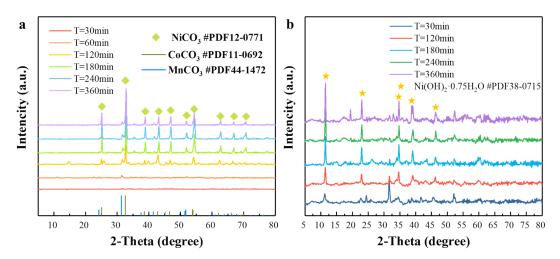


Fig. S4. The XRD spectra of MCO₃ after hydrothermal crystallizations with different times: (a) with ammonia; (b) without ammonia participation.

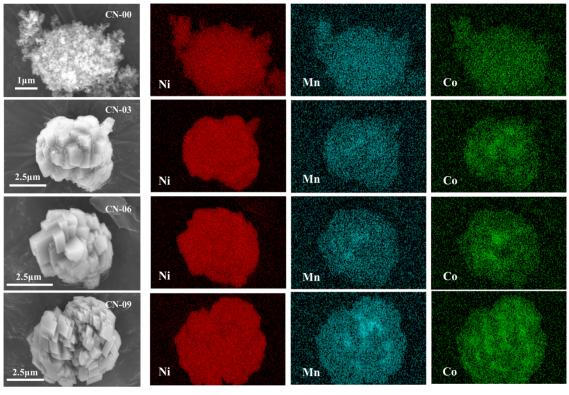


Fig. S5. The SEM image and corresponding EDS mappings of the CN-X samples.

Measurements method of ammonia Concentrations in solution

Indophenol blue absorptiometry has been utilized for measuring ammonia concentrations. A mixture of 1 mL of filtered solution, 1 mL of $0.5M H_2SO_4$ solution, 5 mL of sodium phenate, and 1 mL of sodium hypochlorite was prepared in a 10 mL volumetric flask and subsequently diluted with distilled water. This solution was then placed in a quartz cell, and its absorbance spectrum at 630 nm was measured using an absorptiometer. The ammonia concentrations were determined by referencing a

calibration curve.1

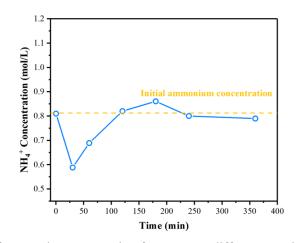


Fig. S6. The curves of ammonia concentration for MCO₃ at different reaction times (C_{NH3} =0.9 M, T=180 °C).

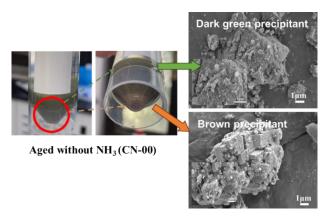


Fig. S7 The SEM images of precipitants with different appearances (sample CN-00).

Theoretical calculation method

Precipitation reaction and complexation reaction mainly occur in the $M^{2+}-NH_{3-}$ CO₃²-H₂O system. The reaction equations related to the transition metal precipitation are listed as Eqs. (S1)-(S4):

$$M^{2^+} + CO_3^{2^-} = MCO_3(s)$$
 $K_{sp} = [M^{2^+}][CO_3^{2^-}]$ Eq. S1

$$[C] = [CO_3^{2^-}] + [HCO_3^-] + [H_2CO_3]$$
Eq. S2

$$[CO_3^{2}] = [C]/(1 + 10^{-10.35 - pH} + 10^{16.68 - 2pH})$$
 Eq. S3

$$[M^{2+}] = K_{sp} / [CO_3^{2-}]$$
 Eq. S4

where K_{sp} represents the equilibrium constant of carbonate, [C] represents the total carbon content in solution.

Since the carbonate solution is usually a weakly alkaline solution, there will be a

hydroxide precipitation reaction process in the solution, and the formation equations are listed in Eqs. S5-S6.

$$M^{2+} + 2OH^{-} = M(OH)_2(s)$$
 $K_{sp} = [M^{2+}][OH^{-}]^2$ Eq. S5

$$[M^{2+}] = K_{sp} / (10^{28+2pH})$$
 Eq. S6

The carbonate precipitation reaction and hydroxide precipitation reaction in the solution are competitive reactions, so the concentration of free metal ions in the solution is

$$[M^{2^+}] = \min \{K_{sp} / [CO_3^{2^-}], K_{sp} / (K_w^2 10^{2pH})$$
 Eq. S7

The transition metal ions undergo a complexation reaction with the ligand as shown in Eq. S8.

$$M + nL = ML_n \quad [ML_n] = \beta_2 [M] [L]^n$$
 Eq. S8

Where M represents the transitional ions, β_n the complexation reaction constant, n the number of ligands.

The calculation formula of Gibbs free energy ΔG is shown in Eq. 9:

$$\Delta G_{Mc} = RT ln K_{spMc} - RT ln \left([M^{2+}] [CO_3^{2-}] \right)$$
 Eq. S9

Table. S1 Equilibrium reactions and constants in Ni²⁺-NH₃-CO₃²⁻H₂O²

No.	Equation	lg <i>K</i>	No.	Equation	lg <i>K</i>
1	$\mathrm{H_2CO_3} = \mathrm{H^+} + \mathrm{HCO_3^-}$	-6.35	21	$Co^{2+} + 3OH^{-} = Co(OH)_{3}^{-}$	10.5
2	$HCO_{3}^{-} = H^{+} + CO_{3}^{2-}$	-10.33	22	$Co^{2+} + 4OH^{-} = Co(OH)_{3}^{-}$	10.2
3	$NH_3 + H^+ = NH_4^+$	9.25	23	$2\text{Co}^{2+} + \text{OH}^{-} = \text{Co}_2(\text{OH})^{3+}$	2.7
4	$H_2O = H^+ + OH^-$	-14.0	24	$Co^{2+} + NH_3 = Co(NH_3)^{2+}$	2.11
5	$NiCO_{3}(s) = Ni^{2+} + CO_{3}^{2-}$	-6.85	25	$Co^{2+} + 2NH_3 = Co(NH_3)_2^{2+}$	3.74
6	$\mathrm{Ni(OH)}_{2}(s) = \mathrm{Ni}^{2+} + 2\mathrm{OH}^{-}$	-15.26	26	$Co^{2+} + 3NH_3 = Co(NH_3)_3^{2+}$	4.79
7	$\mathrm{Ni}^{2+} + \mathrm{OH}^{-} = \mathrm{Ni}(\mathrm{OH})^{+}$	4.97	27	$Co^{2+} + 4NH_3 = Co(NH_3)_4^{2+}$	5.55
8	$Ni^{2+} + 2OH^{-} = Ni(OH)_{2}^{0}$	8.55	28	$\text{Co}^{2+} + 5\text{NH}_3 = \text{Co}(\text{NH}_3)_5^{2+}$	5.73
9	$Ni^{2+} + 3OH^{-} = Ni(OH)_{3}^{-}$	11.33	29	$Co^{2+} + 6NH_3 = Co(NH_3)_6^{2+}$	5.11
10	$2Ni^{2+} + OH^{-} = Ni_2(OH)^{3+}$	3.3	30	$MnCO_{3}(s) = Mn^{2+} + CO_{3}^{2-}$	-10.63
11	$Ni^{2+} + NH_3 = Ni(NH_3)^{2+}$	2.8	31	$Mn(OH)_2(s) = Mn^{2+} + 2OH^{-}$	-12.72
12	$Ni^{2+} + 2NH_3 = Ni(NH_3)_2^{2+}$	5.04	32	$\mathrm{Mn}^{2+} + \mathrm{OH}^{-} = \mathrm{Mn}(\mathrm{OH})^{+}$	3.9
13	$Ni^{2+} + 3NH_3 = Ni(NH_3)_3^{2+}$	6.7	33	$Mn^{2+} + 3OH^{-} = Mn(OH)_{3}^{-}$	8.3
14	$Ni^{2+} + 4NH_3 = Ni(NH_3)_4^{2+}$	7.96	34	$Mn^{2+} + 4OH^{-} = Mn(OH)_{3}^{-}$	7.7
15	$Ni^{2+} + 5NH_3 = Ni(NH_3)_5^{2+}$	8.71	35	$2Mn^{2+} + OH^{-} = Mn_2(OH)^{3+}$	3.4

16	$Ni^{2+} + 6NH_3 = Ni(NH_3)_6^{2+}$	8.74	36	$Mn^{2+} + NH_3 = Mn(NH_3)^{2+}$	0.8
17	$CoCO_3(s) = Co^{2+} + CO_3^{2-}$	-12.84	37	$Mn^{2+} + 2NH_3 = Mn(NH_3)_2^{2+}$	1.3
18	$Co(OH)_2(s) = Co^{2+} + 2OH^{-}$	-14.23	38	$Mn^{2+} + 3NH_3 = Mn(NH_3)_3^{2+}$	1.7
19	$\mathrm{Co}^{2+} + \mathrm{OH}^{-} = \mathrm{Co}(\mathrm{OH})^{+}$	3.3	39	$Mn^{2+} + 4NH_3 = Mn(NH_3)_4^{2+}$	1.3
20	$Co^{2+} + 2OH^{-} = Co(OH)_{2}^{0}$	9.2			

The total concentrations of metal ions $[M^{2+}]_T$ are calculated by the sum of the concentrations of free metal ions. Meanwhile, total concentrations of ammonia $[NH_3]_T$ can be obtained according to the following equations.

$$[M^{2+}]_{T} = [M^{2+}] + \sum_{n=1}^{6} [M(NH_{3})_{n}^{2+}] + \sum_{n=1}^{6} [M(NH_{3})_{n}^{2+}] + \sum_{n=1}^{4} [M(OH)_{n}^{2-n}]$$
Eq. S10
$$[NH_{3}]_{T} = [NH_{3}] + [NH_{4}^{+}] + \sum [M(NH_{3})_{n}^{2+}]$$
Eq. S11

$$[Ni^{2+}] = [Ni^{2+}]\{1 + 10^{2.8}[NH_3] + 10^{5.04}[NH_3]^2 + 10^{6.77}[NH_3]^3 + 10^{7.96}[NH_3]^4$$

+

$$+ 10^{8.71} [NH_3]^5 + 10^{8.74} [NH_3]^6 + 10^{pH - 9.03} + 10^{2pH - 19.45} + 10^{3pH - 30.67}$$
Eq. S12

$$[Co^{2+}]_T = [Co^{2+}] \{1 + 10^{2.11} [NH_3] + 10^{3.74} [NH_3]^2 + 10^{4.79} [NH_3]^3 + 10^{5.55} [NH_3]^4$$

$$+ 10^{5.73} [NH_3]^5 + 10^{5.11} [NH_3]^6 + 10^{pH - 10.7} + 10^{2pH - 18.8}$$

$$+ 10^{3pH - 31.5} + 10^{4pH - 53.8}$$
Eq. S13

$$[Mn^{2+}]_T = [Mn^{2+}] \{1 + 10^{0.8} [NH_3] + 10^{1.3} [NH_3]^2 + 10^{1.7} [NH_3]^3 + 10^{1.3} [NH_3]^4$$

$$10^{pH-10.01} + 10^{3pH-33.7} + 10^{4pH-56.3}$$
 Eq. S14

$$\begin{split} [NH_3]_T &= [NH_3]\{1 + 10^{9.27 - pH} + 10^{10.78 - pH} \Big[CO_3^{2-} \Big] + 10^{2.8} [Ni^{2+}] + 10^{5.04} [Ni^{2+}] [NH_3] \\ &+ 10^{6.77} [Ni^{2+}] [NH_3]^2 + 10^{7.96} [Ni^{2+}] [NH_3]^3 + 10^{8.71} [Ni^{2+}] [NH_3]^4 + 10^{8.74} [Ni^{2+}] \\ [NH_3]^5 \\ &+ 10^{2.11} [Co^{2+}] + 10^{3.74} [Co^{2+}] [NH_3] + 10^{4.79} [Co^{2+}] [NH_3]^2 + 10^{5.55} [Co^{2+}] [NH_3]^3 \\ &+ 10^{5.73} [Co^{2+}] [NH_3]^4 + 10^{5.11} [Co^{2+}] [NH_3]^5 + 10^{0.8} [Mn^{2+}] + 10^{1.3} [Mn^{2+}] [NH_3] \\ &+ 10^{1.7} [Mn^{2+}] [NH_3]^2 + 10^{1.3} [Co^{2+}] [NH_3]^3 \end{split}$$
 Eq. S15

Suppose [C] and $[NH_3]_T$ are certain values in the solution, according to the thermodynamic models with considerations on the reactions above, the values of $[M^{2+}]_T$ vs pH can be calculated through Eqs. S7, S12-15.

Then, the concentration of metal-ammonia complex $[Ni(NH_3)_n^{2+}]$ can be calculated with following formula³.

$$[Ni(NH_3)_n^{2+}] = [Ni^{2+}]_T - [Ni^{2+}]_T - [Ni^{2+}]_T$$
 Eq. S16

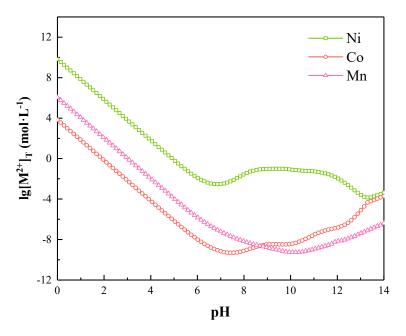


Fig. S8. Plots of $lg[M^{2+}]_T$ (M=Ni, Co, Mn) vs pH.

Reference

- 1. K. Funakoshi, S. Yoshizawa and M. Matsuoka, *Crystal Growth & Design*, 2016, 16, 1824-1828.
- 2. A. D. John, Lange's handbook of chemistry, Fifthenth Edition, Mc. Graw Hill Inc, New York. Conference, 1999.
- 3. Y. Shen, Y. Wu, H. Xue, S. Wang, D. Yin, L. Wang and Y. Cheng, *ACS Applied Materials & Interfaces*, 2021, **13**, 717-726.