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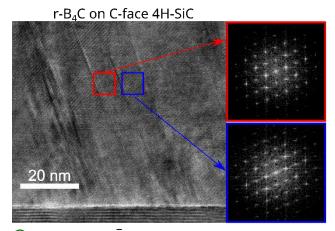
## **Supplementary Information**

## On the origin of epitaxial rhombohedral-B₄C growth by CVD on 4H-SiC

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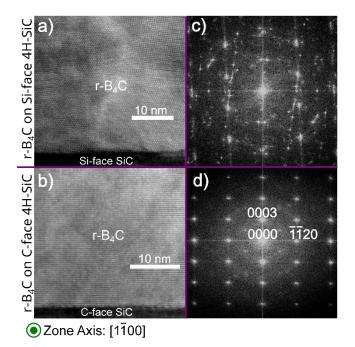
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Zone Axis: [1120]

Figure S1: Cross-section TEM micrographs and corresponding FFT patterns from either side of the line defect, taken from the r-B<sub>4</sub>C film films grown on C-face 4H-SiC. The 4H-SiC substrates were along the  $(11\bar{2}0)$  zone axis. The FFT pattern remains the same on either side of the line defects observed.

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**Figure S2:** Cross-section TEM micrographs and corresponding FFT patterns, showing  $B_4$ C film-substrate regions from Si-face (a and d) and C-face (b and d) grown films on 4H-SiC. In both cases the 4H-SiC substrates were aligned along the  $(1\bar{1}00)$  zone axis.

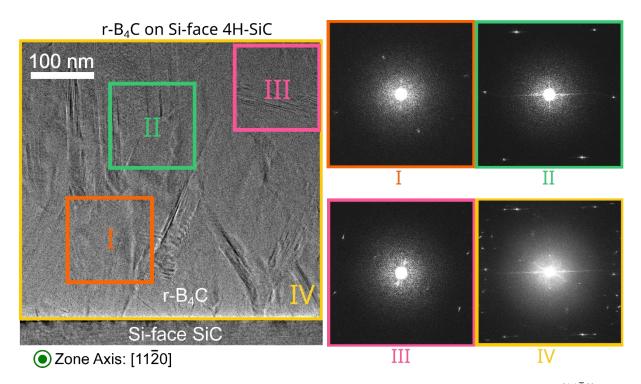


Figure S3: Cross-section HRTEM micrograph of the r-B $_4$ C film on Si-face 4H-SiC as observed along the  $(11\bar{2}0)$  zone axis. FFTs of selected areas as well as of the whole micrograph are marked as I-IV on the micrograph. Different B $_4$ C crystal stacking is observed from FFTs in Regions I, II, and III. Region IV shows the FFT for the whole micrograph which forms a ring from all the different crystal orientations present in the polycrystalline r-B $_4$ C film.