Supplemental Information

A hindered-urea vitrimer: recyclable for circular use and upcyclable for

rechargeable battery

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Fig. S1. Synthesis procedure and chemical structure of ABS-V.



Fig. S2. FTIR spectra of precursors and cross-linked ABS-V.

Typical functional groups are identified as:

3400-3960 cm⁻¹ (O-H stretching of H₂O)

3064, 3026 cm⁻¹ (C-H stretching of benzene ring)

2922, 2849 cm⁻¹ (C-H stretching of -CH₂-)

2237 cm⁻¹ (C≡N stretching)

1748 cm⁻¹ (C=O stretching)

1602, 1494, 1453 cm⁻¹ (characteristic vibration of aromatic rings)

1076, 1028 cm⁻¹ (C-H in-plane bending of benzene ring)

966 cm⁻¹ (C-H out-of-plane bending of *trans*-RCH=CHR)

760, 699 cm⁻¹ (C-H out-of-plane bending of benzene ring)



Fig. S3. Cross-linking character characterizations of ABS-V. (a) Swelling of ABS-V and solubility of ABS in ethyl acetate at 60°C after 7 days. (b) Thermo-mechanical characterization of ABS-V. (c) Swelling of ABS-V in five solvents, including ethanol, ethyl acetate, DMF, THF, and toluene. (d) Gel content of ABS-V in five solvents with various polarity.



Fig. S4. Mechanical properties of ABS-V with different cross-linking degrees. (a) Stress-strain curves. (b) Young's modulus. (c) Tensile strength. (d) Elongation at break. The cross-linking degree increases from 0.05 M to 0.2 M.



Fig. S5. Thermal and thermo-mechanical tests of ABS-V. (a) DSC curves. (b) DMA curves.



Fig. S6. Dynamic cross-linking tests of ABS-V. (a) Temperature dependence of thermal expansion. (b) Temperature-dependent creep behavior. (c) Creep behavior of ABS-V and ABS at 90°C and 130°C, respectively. The urea linkages strengthen the creep resistance of ABS-V at room temperature. At high temperatures, the π - π interactions formed between the benzene rings in the cross-linked structure are weakened. At the same time, triphenylmethyl groups increase the spacing between molecular chains and reduce intermolecular forces, resulting in lower creep resistance of ABS-V at high temperatures compared to pristine ABS, which enhances processing performance. (d) Solid-state plasticity and permanent deformation of ABS-V at 120°C after 1 minute. (e) Schematic depiction of thermal-triggered reversible exchange mechanism of dynamic urea linkages.



Fig. S7. Cross-linking character characterizations of recycled ABS-V. (a) Swelling of recycled ABS-V in ethyl acetate and DMF. (b) FTIR spectra of pristine and recycled ABS-V. (c) DMA curves.



Fig. S8. Self-healing performances of overlapped ABS-V. (a) Schematic of thermal-triggered self-healing mechanism. (b-d) Young's modulus, tensile strength, and elongation at break of as synthesized and self-healed samples, respectively.



Fig. S9. Temperature-programmed synthesis for carbon from polymer. (a) Pyrolysis for producing ZnC-V, ZnC-A, and C-A, where the intermediate specimens were taken at the marked temperatures. (b) Pyrolysis for producing ZnC-VP.



Fig. S10. Pore size distributions of ZnC-VP vs. others.



Fig. S11. XPS spectra of ZnC-VP. (a) Survey. (b) C 1s spectrum. C peak is fitted with three bonding forms of C-C (284.8 eV), C-P (285.5 eV), and C-O (286.3 eV).



Fig. S12. XPS spectra of ZnC-V. (a) Survey. (b) C 1s spectrum.



Fig. S13. XPS spectra of ZnC-A. (a) Survey. (b) C 1s spectrum.



Fig. S14. XPS spectra of C-A. (a) Survey. (b) C 1s spectrum.



Fig. S15. TG and DTG curves of heating polymer-and-ZnO mixture *vs.* polymer. (a-c) TG and DTG curves of heating ABS-V, ABS, PAN, PB, and PS, respectively. (d-f) TG and DTG curves of heating ABS-V and ZnO, ABS and ZnO, and ABS for producing ZnC-V, ZnC-A, and C-A, respectively. Weight ratio for polymer-and-ZnO mixture is 1:1.

The details of TGA responses:

i) Below 200°C, slight mass loss was detected in either pure polymers or the mixture of polymer and ZnO. The mass losses of heating ABS-V, ABS, and PAN are 1.01%, 0.42% and 0.55%, which can be attributed to the volatilization of free water, residual DMF solvents, and unreacted monomer.

ii) At 200–350°C, the mass losses of heating ABS-V and the mixture account for 14.11% and 8.84%, respectively. The mass loss originates two aspects: *a*) decomposition of cross-linking linkages to release CO₂ (Fig. S17, from 205°C to 320°C), b) cyclization and dehydrogenation reaction in PAN units to release olefin (Fig. S17, beginning at 232°C), and decomposition reaction (beginning at 268°C) to release benzene derivative (Fig. S17, from 290°C to 370°C). The rapid mass loss of ABS-V and the mixture sustains until the ending of CO₂ release and cyclization reaction of PAN component at 320°C. In this stage, ABS, PB, and PS decompose slightly with a mass loss of only 2.92%, 1.4%, and 2.79%, respectively.

iii) At 350–500°C, all the polymers and mixtures undergo major decomposition and mass losses. The mass losses of ABS-V and ABS-V-and-ZnO mixture reach 81.99% and 42.42%, respectively. In this stage, the main mass loss originates from the decomposition of PB and PS blocks with mass losses of 98.52% and 96.53%, respectively. Pristine ABS exhibits a quicker

mass loss (95.01%) than that of ABS-V. The initial mass ratio of polymer to zinc oxide in the mixture is 1:1. Assuming that ZnO does not participate in the reaction at this stage, the mass losses of the mixtures should be half of the corresponding polymer, namely 41% for heating ABS-V and ZnO and 47.51% for heating ABS and ZnO. However, the real mass losses are 42.42% and 46.48%, suggesting a quicker mass loss speed for heating ABS-V and ZnO, as a result of ZnO-assisted accelerated pyrolysis for ZnC-V. ABS and ABS-V show two obvious mass loss stages: the first peaks in DTG curves at 405°C represent the decomposition of PS units, and the second peaks at 417–427°C imply the decomposition of major PB units and residual PAN units. The addition of ZnO improves the degradation temperature of polymers so that the maximum mass loss of first stage appears at 410°C and that of the second stage occurs at 452°C for ZnC-V. By contrast, the degradation of ABS in ABS and ZnO mixture is partial inhibited, which can be reflected by the slower mass loss and higher degradation temperature (the maximum mass loss at 422°C and 467°C, respectively). Compared to ABS and ZnO mixture, the lower decomposition temperature of PB and PS components in ABS-V and ZnO mixture may result in the quicker mass loss.

iv) At 500–850°C, the mass losses of PAN and ABS-V-and-ZnO mixture are 3.20% and 1.35%, respectively, and that of other pure polymers and the mixtures of polymers-and-ZnO are less than 0.5%. ABS resin (Aldrich Chemical Co.) containing 19–22% acrylonitrile, 37–39% butadiene, and 30–32% polystyrene units. Assuming that the pyrolysis of the three components in ABS does not affect each other, the theoretical carbon residue from pristine ABS pyrolysis should be *ca*. 8%. The real residue of 0.35% for pristine ABS demonstrates that the pyrolysis of three components is a complex process that affects each other.

v) Above 850° C, the mass loss originates the deep carbonization.



Fig. S16. On-line TG-FTIR analysis of the volatile resultants during heating. (a,b) Heating ABS-V and ZnO for producing ZnC-V. (c,d) Heating ABS and ZnO for producing ZnC-A. (e,f) Heating ABS for producing C-A. Weight ratio for polymer-and-ZnO mixture is 1:1.

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Volatile resultants are identified as follows.

3512-4000 \text{ cm}^{-1} (O-H stretching of H<sub>2</sub>O)

3070, 3029 \text{ cm}^{-1} (C-H stretching of benzene ring)

2936 \text{ cm}^{-1} (C-H stretching of -CH<sub>2</sub>-)

2875 \text{ cm}^{-1} (C-H stretching of -CH<sub>3</sub>)

2307, 2357, 2385 \text{ cm}^{-1} (asymmetric stretching of CO<sub>2</sub>)

2242 \text{ cm}^{-1} (C=N stretching)

2179 \text{ cm}^{-1} (C=O stretching of CO)

1829, 1747 \text{ cm}^{-1} (C=O stretching of carboxyl)
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1715 cm⁻¹ (C=O stretching of ketonic carbonyl)

1646 cm⁻¹ (C=C stretching)

1607, 1496, 1456 cm⁻¹ (characteristic vibration of benzene rings)

1302 cm⁻¹ (C-H bending in CH₄)

1085, 1028 cm⁻¹ (C-H in-plane bending of benzene ring)

965 cm⁻¹ (C-H out-of-plane bending of *trans*-RCH=CHR)

990, 910 cm⁻¹ (C-H out-of-plane bending of RCH=CH₂)

949 cm⁻¹ (C-H bending in C₂H₄)

928 cm⁻¹ (N-H bending of NH₃)

772, 695 cm⁻¹ (C-H out-of-plane bending of monosubstituted benzene ring)

According to the aforementioned analysis, the compounds from ABS degradation can be classified into four categories.¹⁻⁶

i) Hydrocarbons in gases, including methane, ethylene, ethane, propylene, propane, unsaturated and saturated C_4 and C_5 hydrocarbons, benzene, toluene, ethylbenzene, and styrene;

ii) Hydrocarbons in oil, including butylene, cyclohexane, benzene, toluene, ethylbenzene, styrene, isopropylbenzene, α-methylstyrene, 1,3-diphenylpropane;

iii) N-containing compounds, including ammonia, hydrogen cyanide, acetonitrile, acrylonitrile, propionitrile, metacrylonitrile, isobutyronitrile, crotonitrile, phenylacetonitrile, 2-phenylpropylonitrile, 4-phenylbutyronitrile, methylquinoline or α -naphthylamine, dimethylquinoline isomers, *N*-benzylpyrrole, phenylethylamine, *N*-benzylaniline, hexadecanonitrile, octadecanonitrile, and so on;

iv) CO and CO₂.

Based on the identified characteristic peaks, the *in-situ* FTIR intensity of ten volatile resultants is reconstructed in Fig. S17. The adopted characteristic peaks are as follows: H_2O at 3839 cm⁻¹, NH₃ at 928 cm⁻¹, CO at 2179 cm⁻¹, CO₂ at 2307 cm⁻¹, cyano-containing compounds at 2242 cm⁻¹, benzene derivatives at 3070 cm⁻¹, alkanes at 2936 cm⁻¹, olefins at 965 cm⁻¹, CH₄ at 1302 cm⁻¹, and C₂H₄ at 949 cm⁻¹.



Fig. S17. Reconstructed *in-situ* FTIR intensity of the volatile resultants following the programming temperature. (a) Signals of H_2O , NH_3 , CO, CO_2 , and cyano-containing compounds. (b) Signals of benzene derivatives, alkanes, olefins, CH_4 , and C_2H_4 .

The details of *in-situ* FTIR responses of volatile resultants are as follows.

i) At $50-200^{\circ}$ C, no obvious volatile products were detected.

ii) At 200–320°C, a lower intensity of CO₂ signal of ZnC-V sample implies the decomposition of cross-linking linkages (maybe ester and urea bonds) to release CO₂.

iii) At 232–370°C, a decreased intensity of NH₃, olefin, CH₄, and C₂H₄ signals of ZnC-V may stem from the cyclization and dehydrogenation reaction in cross-linking linkage units.

iv) At 290°C, a decreased intensity of benzene derivative of ZnC-V indicates the elimination of benzene-containing groups in cross-linking linkage units.

v) At 355–410°C, a decreased intensity of alkane signal of ZnC-A corresponds with the first decomposition stage of PB in DTG curves. The absence of alkane signal of ZnC-V in this stage proves that cross-linking linkages improve the thermal stability of PB units in ABS.

vi) At 370–490°C, the rapid decreased intensity in multi-signals of three samples proves a complex chemical process. At 370–430°C, the signals of NH₃, benzene derivatives, alkanes, olefins, CH₄, and C₂H₄ in all three samples show rapid reduction, suggesting the decomposition of PS units according to DTG curves of polymers. The maximum signals at 430°C imply the

accompanying decomposition of PAN and PB units. At 430–490°C, the increased intensity signals of these products disclose the gradual elimination of PAN and PB units. However, at 430–490°C, sharp signals of H₂O, CO, CO₂, and cyano-containing compounds only appear in C-A instead of ZnC-A and ZnC-V, suggesting that these volatile products participate in the reaction with ZnO. The relatively gentle decline curve of these signals in ZnC-V indicates that more decomposition is involved in the reaction with ZnO.

vii) At 490–900°C, the gradually decreased signals of cyano-containing compounds, olefins, CH₄, and C₂H₄ in all three samples indicating the further decomposition of solid residues. The obvious inflection points at 882°C especially in ZnC-V indicates the elimination of oxygen-containing functional groups.



Fig. S18. *Ex-situ* XRD patterns of residual solid intermediates during heating. (a,b) ZnC-V precursor. (c,d) ZnC-A precursor. (e,f) C-A precursor. Weight ratio for polymer-and-ZnO mixture is 5:9.

The details of *ex-situ* XRD responses of residual solid intermediates are as follows.

i) At 50–450°C, the peaks at 14.01°, 16.87°, 18.52°, and 25.34° correspond to (110), (040), (130), and (060) crystalline planes of polypropylene (PP) resin, respectively. The structure of PP is similar to the backbone structure of ABS. Therefore, the signal of PP structure can demonstrate the existence of backbone structure of ABS. The backbone structure of ABS has basically completely polycondensated at 450°C.

ii) At 50–1100°C, the peaks at 31.76°, 34.41°, 36.22°, 47.50°, 56.57°, 62.94°, 67.95°, and 69.05° correspond to (100), (002), (101), (102), (110), (103), (112), and (201) crystalline planes of ZnO in ZnC-A or ZnC-V. The ZnO signal of ZnC-A sample disappears at 1100°C, but that of ZnC-V disappears at 1000°C. The lower temperature of ZnO signal disappearance demonstrates an earlier reaction between ABS-V and ZnO, which can be proved by the mass loss from 350°C to 500°C in TGA curves.

iii) At 50–1100°C, no signals of Zn or other Zn-containing compounds are observed in the residual solid intermediates. It suggests the complete volatilization of Zn.



Fig. S19. *Ex-situ* FTIR patterns of residual solid intermediates during heating. (a) ZnC-V precursor. (b) ZnC-A precursor. (c) C-A precursor. Weight ratio for polymer-and-ZnO mixture is 5:9.

The residual solid intermediates are identified as follows.

3400-3960 cm⁻¹ (O-H stretching of H_2O)

3064, 3026 cm⁻¹ (C-H stretching of benzene ring)

2922, 2849 cm⁻¹ (C-H stretching of -CH₂-)

2378, 2313 cm⁻¹ (asymmetric stretching of CO₂)

2237 cm⁻¹ (C≡N stretching)

1748 cm⁻¹ (C=O stretching)

1639 cm⁻¹ (C=C stretching)

1602, 1494, 1453 cm⁻¹ (characteristic vibration of benzene rings)

1076, 1028 cm⁻¹ (C-H in-plane bending of benzene ring)

966 cm⁻¹ (C-H out-of-plane bending of *trans*-RCH=CHR)

910 cm⁻¹ (C-H out-of-plane bending of RCH=CH₂)

760, 699 cm⁻¹ (C-H out-of-plane bending of monosubstituted benzene ring)

500 cm⁻¹ (Zn-O asymmetric stretching of ZnO)

The details of *ex-situ* FTIR responses of residual solid intermediates are as follows.

i) At 50–450°C, the signals of -CH₂- (2922, 2849 cm⁻¹) in three samples gradually weaken and finally disappear at 450°C, which demonstrates dehydrogenation of the backbone structure for ABS-V and ABS. Besides, the gradually weakening until disappearing of sharp benzene ring signals (1602, 1494, 1453, 760, 699 cm⁻¹) indicates the dehydrogenation in benzene ringcontaining structures.

ii) At 450–1100°C, the emerged broad peaks between 1100–580 cm⁻¹ of ZnC-V and ZnC-A suggest the presence of possible zinc-containing inorganic compounds in residual solid intermediates (including Zn-OH libration at 715 and 901 cm⁻¹, O-H libration from 1080 to 715 cm⁻¹, O-H bending in 1046 and 950 cm⁻¹, Zn-O lattice at 600 cm⁻¹, CO₃ v_2 to v_4 at 830-700 cm⁻¹). The signals of ZnO and possible zinc-containing inorganic compounds gradually weaken and finally disappears, which demonstrates the zinc-containing intermediates are generated from ZnO and finally decompose into volatile species. It can be inferred that a carbothermal reduction reaction occurs in this stage (ZnO + C \rightarrow Zn + CO).⁷ Due to the low amount of zinc-containing intermediate products generated during the carbon thermal reduction process and their rapid decomposition into volatile zinc that is carried away by protective gas, no corresponding peaks appeared in the XRD analysis.

Heating process		Pyrolysis process					
		ABS-V and ZnO (ZnC-V)	ABS and ZnO (ZnC-A)	ABS (C-A)			
Stage <i>I</i> (<200°C)	<200°C	Volatilization of free water, residual DMF solvents, and unreacted monomer occurs. No chemical reactions are observed.					
	205-320°C	Decomposition of crosslinking linkage units occurs to release CO ₂ .					
Stage <i>II</i> (200-350°C)	232-350°C	Cyclization and dehydrogenation reaction in PAN and crosslinking linkage units begins to release olefin.					
	290-350°C	Decomposition reaction in crosslinking linkage units starts to release benzene derivative.					
	355-410°C		Decomposition of PB units starts to release alkanes.				
Stage <i>Ⅲ</i> (350-500°C)	370-490°C	Decomposition of PS units starts. The strongest decomposition occurs at 430-460°C when the backbone structure of PAN, PB, and PS units decompose simultaneously to release NH ₃ , benzene derivatives, alkanes, olefins, CH, and C ₂ H ₄ . The addition of ZnO promotes the decomposition of ABS-V in ZnC-V sample and suppresses the decomposition of ABS in ZnC-A sample. The backbone structures and benzene ring-containing structures of ABS-V and ABS have basically completely dehydrogenated and polycondensated into char.					
	430-490°C	Productions of some volatile products, including H ₂ O, CO, CO ₂ , cyano-containing compounds, are greatly inhibited by ZnO. Production of certain volatile products, including NH ₃ , benzene derivatives, alkanes, and olefins, are partially impeded by ZnO. A little zinc-containing inorganic compounds may generate in the residual solid intermediates (the accurate composition is difficult to determine from FTIR spectra).					
Stage <i>IV</i> (500-1100°C)	500-1100°C	Further decomposition of solid residues and elimination of heteroatoms occur to release volatile products, including CO, CO ₂ , cyano-containing compounds, olefins, CH ₄ , and C ₂ H ₄ . Oxygen-containing functional groups are basically completely eliminated at ~882°C.					
	500-1100°C	Compared to ZnC-A sample, more volatile decomposition products are involved in the reaction with ZnO to generate zinc-containing inorganic compounds that subsequently decompose to volatile zinc. ZnO is eventually exhausted at ~1000°C for ZnC-V sample and at ~1100°C for ZnC-A sample.					
Stage <i>V</i> (>1100°C)	>1100°C	Further carbonization and graphitization proces	S.				

Fig. S20. Summary of pyrolysis processes.

the second s			Pyrolysis process of ZnC-V		
Heating process		Main structure	Main reaction	Role of ZnO	
Stage 	Volatilization Polymer matrix <200°C (CH,N,O ₂)	₩9%98% ₩9%98	Physical volatilization. No chemical reactions.		
Stage <i>II</i> (200-350°C)	Cyclization, dehydrogenation 200-350°C Hydrocarbons (CH _o N _p O ₇)	00000000000000000000000000000000000000	Decomposition of crosslinking linkages. Cyclization and dehydrogenation of PAN and crosslinking linkage units.		
Stage Ⅲ (350-500°C)	Dehydrogenation, polycondensation Char (CN₅O _c) 350-500°C		Decomposition of PAN, PB, PS units. Dehydrogenation and polycondensation of backbone structures and benzene ring-containing structures. Production of char.	Facilitation in decomposition of ABS-V. Inhibition of volatile products. Productions of zinc-containing inorganic compounds.	
Stage <i>IV</i> (500-1000°C)	Elimination of heteroatoms 500-1000°C Char (C)		Further decomposition of solid residues. Elimination of residual heteroatoms.	Carbothermal reduction reaction.	
Stage <i>V</i> (>1000°C)	Carbonization >1000°C (C)		Further carbonization and graphitization process.		

Fig. S21. Chemical evolution during synthesis of ZnC-V.



Fig. S22. CV curves at a scan speed of 0.1 mV s⁻¹. (a) ZnC-V. (b) ZnC-A. (c) C-A.



Fig. S23. GCD profiles at 1 A g^{-1} . (a) ZnC-VP for the initial five cycles. (b) ZnC-V for the initial five cycles. (c) ZnC-A for the initial five cycles. (d) ZnC-VP for all cycles. (e) ZnC-V for all cycles. (f) ZnC-A for all cycles.



Fig. S24. Tests of potassium ion storage kinetics of ZnC-VP. (a) CV curves at different scan rates. (b) log(i)-log(v) curve for calculating *b* value. (c) Stacked area chart of capacitive- and diffusion- controlled contributions in CV, where the enclosed area is the capacitive contribution. (d) Capacitance-dominated capacity at different scan rates.

The following equation can determine the contribution of capacitive-controlled and diffusion-controlled contributions in CV, and the value b can be obtained according to the relationship between peak current (*i*) and sweep speed (v) in formula S1:

$$i = av^b$$
 (S1)

where *a* and *b* are adjustable parameters, and *b* value can be determined. When b = 0.5, it is nearly considered to be a perfect diffusion-controlled process, while b = 1 is considered to be a capacitive-controlled behavior.

Moreover, the contribution of capacitive and diffusion behaviors can be further analyzed by formula S2:

$$i_{\rm V} = i_{\rm capacitive} + i_{\rm diffusion} = k_1 v + k_2 v^{1/2}$$
(S2)

where i_V is the current value under the selected voltage V, k_1v represents the contribution of capacitive behavior, and $k_2v^{1/2}$ represents the contribution of diffusion behavior. The k_1 value is obtained by fitting the relationship between $i_V/v^{1/2}$ and $v^{1/2}$.

The *b* values of ZnC-VP, ZnC-V, ZnC-A, and C-A are calculated to be 0.82, 0.81, 0.74, and 0.61, respectively, in Fig. S24-27.



Fig. S25. Tests of potassium ion storage kinetics of ZnC-V. (a) CV curves at different scan rates. (b) log(i)-log(v) curve for calculating *b* value. (c) Stacked area chart of capacitive- and diffusion- controlled contributions in CV, where the enclosed area is the capacitive contribution. (d) Capacitance-dominated capacity at different scan rates.



Fig. S26. Tests of potassium ion storage kinetics of ZnC-A. (a) CV curves at different scan rates. (b) log(i)-log(v) curve for calculating *b* value. (c) Stacked area chart of capacitive- and diffusion- controlled contributions in CV, where the enclosed area is the capacitive contribution. (d) Capacitance-dominated capacity at different scan rates.



Fig. S27. Tests of potassium ion storage kinetics of C-A. (a) CV curves at different scan rates. (b) log(i)-log(v) curve for calculating *b* value. (c) Stacked area chart of capacitive- and diffusion- controlled contributions in CV, where the enclosed area is the capacitive contribution. (d) Capacitance-dominated capacity at different scan rates.



Fig. S28. GCD profiles at different currents. (a) ZnC-VP. (b) ZnC-V. (c) ZnC-A. (d) C-A.



Fig. S29. GCD profiles at 5 A g^{-1} . (a) ZnC-VP for the initial five cycles. (b) ZnC-V for the initial five cycles. (c) ZnC-A for the initial five cycles. (d) ZnC-VP for all cycles. (e) ZnC-V for all cycles. (f) ZnC-A for all cycles.



Fig. S30. Evaluations of Prussian Blue cathode material. (a) XRD pattern. (b) SEM image. (c) Schematic of Prussian Blue half cell. (d) CV curves at 0.1 mV s⁻¹. (e) Cycling performance at 0.1 A g⁻¹. (f) Capabilities at different current densities.



Fig. S31. Electrochemical behavior of ZnC-VP || Prussian Blue full cell. (a) CV curves at a scan rate of 0.1 mV s⁻¹. (b) The first five GCD curves at 1 A g⁻¹. (c) GCD curves at different cycles at 1 A g⁻¹.



Fig. S32. Rate capability of ZnC-VP || Prussian Blue full cell. (a) Rate capability. (b) GCD profiles.



Fig. S33. *Ex-situ* XRD patterns at marked discharge/charge potentials. When firstly discharged to 0.01 V, the potassiation makes the graphitic interlayer spacing become larger. The (002) crystalline plane recovers after depotassiation. The potassiation expansion ratio of ZnC-VP (26.5%) is smaller than that of ZnC-A (38.2%).



Fig. S34. Nyquist plots obtained with a bias of 2.0 V vs. K/K^+ .



Fig. S35. EIS of ZnC-VP at different states during initial three cycles.



Fig. S36. EIS of ZnC-V at different states during initial three cycles.



Fig. S37. EIS of ZnC-A at different states during initial three cycles.



Fig. S38. EIS of C-A at different states during initial three cycles.



Fig. S39. R_{SEI} and R_{ct} under the initial three cycles.



Fig. S40. GITT and chemical diffusion coefficients. (a) GITT profiles at the initial three cycles. (b,c) Chemical diffusion coefficients calculated under the potassiation and depotassiation processes, respectively.

The calculation formula is as follows.

$$D_{\rm k} = \frac{4}{\pi\tau} \left(\frac{m_{\rm a} V_{\rm m}}{M_{\rm a} S}\right)^2 \left(\frac{\Delta E_{\rm s}}{\Delta E_{\rm t}}\right)^2 \tag{S3}$$

where τ is the duration of the current pulse, m_a is the mass of the active material, M_a is the molar mass of the active material, S is the electrode-and-electrolyte contact area, ΔE_s is the steadystate voltage change before and after the applied current pulse, and ΔE_t is the transient voltage change caused by the current pulse.



Fig. S41. SEM images of ZnC-VP at different discharge and charge stages.



Fig. S42. Elemental mappings of C, P, O, and K elements of ZnC-VP. (a) Pristine state. (b) Fully discharged state. (c) Fully charged state.

Materials	Carbon sources	Additives	Rate capability	Cycling performance	Ref.
ZnC-VP	Recyclable ABS-V	ZnO	454 mAh g ⁻¹ at 100 mA g ⁻¹	367 mAh g ⁻¹ after 2500 cycles at	This work
			452 mAh g $^{-1}$ at 200 mA g $^{-1}$	1000 mA g ⁻¹	
			428 mAh g $^{-1}$ at 500 mA g $^{-1}$		
			381 mAh g ⁻¹ at 1000 mA g ⁻¹	192 mAh g ⁻¹ after 10000 cycles at	
			330 mAh g $^{-1}$ at 2000 mA g $^{-1}$	5000 mA g ⁻¹	
			258 mAh g $^{-1}$ at 5000 mA g $^{-1}$		
			209 mAh g $^{-1}$ at 10000 mA g $^{-1}$		
CNF	Lignin and PAN		245 mAh g ⁻¹ at 50 mA g ⁻¹	232 mAh g ⁻¹ after 50 cycles at 100	8
			205 mAh g $^{-1}$ at 100 mA g $^{-1}$	mA g ⁻¹	
			186 mAh g $^{-1}$ at 250 mA g $^{-1}$		
			175 mAh g $^{-1}$ at 500 mA g $^{-1}$		
			157 mAh g $^{-1}$ at 1000 mA g $^{-1}$		
			143 mAh g ⁻¹ at 1500 mA g ⁻¹		
P-MgO	Mesophase pitch	MgO	290 mAh g ⁻¹ at 100 mA g ⁻¹	178 mAh g ⁻¹ after 2000 cycles at	9
			250 mAh g $^{-1}$ at 200 mA g $^{-1}$	1000 mA g ⁻¹	
			206 mAh g ⁻¹ at 500 mA g ⁻¹		
			173 mAh g ⁻¹ at 1000 mA g ⁻¹		
			146 mAh g ⁻¹ at 2000 mA g ⁻¹		
			110 mAh g ⁻¹ at 4000 mA g ⁻¹		
OFGC	Trisodium citrate		456 mAh g ⁻¹ at 50 mA g ⁻¹	360 mAh g ⁻¹ after 1800 cycles at	10
	dihydrate		391 mAh g ⁻¹ at 100 mA g ⁻¹	100 mA g ⁻¹	
			355 mAh g ⁻¹ at 200 mA g ⁻¹		
			305 mAh g ⁻¹ at 500 mA g ⁻¹	230 mAh g ⁻¹ after 10000 cycles at	
			260 mAh g ⁻¹ at 1000 mA g ⁻¹	3000 mA g ⁻¹	
			212 mAh g ⁻¹ at 2000 mA g ⁻¹		
			177 mAh g ⁻¹ at 3000 mA g ⁻¹		
			134 mAh g ⁻¹ at 5000 mA g ⁻¹		
3D-NTC	Pyromellitic acid,		518 mAh g ⁻¹ at 50 mA g ⁻¹	247 mAh g ⁻¹ after 500 cycles at	11
	Melamine		436 mAh g ⁻¹ at 100 mA g ⁻¹	1000 mA g ⁻¹	
			378 mAh g ⁻¹ at 200 mA g ⁻¹		
			313 mAh g ⁻¹ at 500 mA g ⁻¹		
			265 mAh g ⁻¹ at 1000 mA g ⁻¹		
			212 mAh g ⁻¹ at 2000 mA g ⁻¹		
			119 mAh g ⁻¹ at 5000 mA g ⁻¹		
NHC ₂	PAN	ZnO	278 mAh g ⁻¹ at 50 mA g ⁻¹	161.3 mAh g ⁻¹ after 1600 cycles at	12
			266 mAh g ⁻¹ at 100 mA g ⁻¹	1000 mA g ⁻¹	
			261 mAh g ⁻¹ at 200 mA g ⁻¹		
			243 mAh g ⁻¹ at 500 mA g ⁻¹		
			224 mAh g ⁻¹ at 1000 mA g ⁻¹		
			205 mAh g ⁻¹ at 2000 mA g ⁻¹		
CMS	Graphitic C ₃ N ₄	Zn	328 mAh g ⁻¹ at 100 mA g ⁻¹	300mAh g ⁻¹ after 1000 cycles at 100	13

Tab. S1. Survey of reported carbonaceous anode materials for PIBs

			225 mAh g ⁻¹ at 500 mA g ⁻¹		
			180 mAh g ⁻¹ at 1000 mA g ⁻¹	136 mAh g ⁻¹ after 10000 cycles at	
			150 mAh g $^{-1}$ at 2000 mA g $^{-1}$	2000 mA g ⁻¹	
			125 mAh g ⁻¹ at 3000 mA g ⁻¹		
GNC	EDTA	NaCl	350 mAh g ⁻¹ at 50 mA g ⁻¹	189 mAh g ⁻¹ after 200 cycles at 200	14
			270 mAh g ⁻¹ at 100 mA g ⁻¹	$mA g^{-1}$	
			220 mAh g ⁻¹ at 200 mA g ⁻¹		
			$180~mAh~g^{1}$ at 500 mA g^{1}		
			150 mAh g ⁻¹ at 1000 mA g ⁻¹		
			115 mAh g ⁻¹ at 2000 mA g ⁻¹		
			50 mAh g ⁻¹ at 5000 mA g ⁻¹		
STGA	rGO	S	250 mAh g $^{-1}$ at 100 mA g $^{-1}$	199 mAh g ⁻¹ after 500 cycles at 100	15
			200 mAh g $^{-1}$ at 200 mA g $^{-1}$	mAg^{-1}	
			130 mAh g $^{-1}$ at 500 mA g $^{-1}$		
			110 mAh g ⁻¹ at 1000 mA g ⁻¹		
			50 mAh g ⁻¹ at 2000 mA g ⁻¹		
SiC-CDC	SiC		400 mAh g $^{-1}$ at 100 mA g $^{-1}$	285 mAh g ⁻¹ after 200 cycles at 100	16
			300 mAh g ⁻¹ at 200 mA g ⁻¹	$mA g^{-1}$	
			250 mAh g $^{-1}$ at 500 mA g $^{-1}$	193 mAh g ⁻¹ after 1000 cycles at	
			200 mAh g $^{-1}$ at 1000 mA g $^{-1}$	1000 mA g ⁻¹	
NSG	Pyridine,	MgO	192 mAh g ⁻¹ at 1000 mA g ⁻¹	220 mAh g ⁻¹ after 1200 cycles at	17
	Thiophene		155 mAh g $^{-1}$ at 2000 mA g $^{-1}$	500 mA g ⁻¹	
			122 mAh g $^{-1}$ at 5000 mA g $^{-1}$	100 mAh g ⁻¹ after 5000 cycles at	
			97 mAh g ⁻¹ at 10000 mA g ⁻¹	5000 mA g ⁻¹	
			91 mAh g ⁻¹ at 20000 mA g ⁻¹		
WPCS	Methyl cellulose	NaHCO ₃	463 mAh g ⁻¹ at 50 mA g ⁻¹	153 mAh g ⁻¹ after 5000 cycles at	18
			350 mAh g ⁻¹ at 100 mA g ⁻¹	2000 mA g ⁻¹	
			304 mAh g $^{-1}$ at 200 mA g $^{-1}$	89 mAh g ⁻¹ after 4000 cycles at	
			280 mAh g $^{-1}$ at 500 mA g $^{-1}$	5000 mA g ⁻¹	
			250 mAh g $^{-1}$ at 1000 mA g $^{-1}$	53 mAh g ⁻¹ after 4000 cycles at	
			223 mAh g $^{-1}$ at 2000 mA g $^{-1}$	10000 mA g ⁻¹	
			200 mAh g $^{-1}$ at 5000 mA g $^{-1}$		
N-ALC	Uric acid		336 mAh g ⁻¹ at 100 mA g ⁻¹	180 mAh g ⁻¹ after 2300 cycles at	19
			229 mAh g $^{-1}$ at 500 mA g $^{-1}$	1000 mA g ⁻¹	
			274 mAh g ⁻¹ at 1000 mA g ⁻¹		
BCCs	Melamine	Co	302 mAh g ⁻¹ at 100 mA g ⁻¹	226 mAh g ⁻¹ after 2100 cycles at	20
			248 mAh g $^{-1}$ at 500 mA g $^{-1}$	100 mA g ⁻¹	
			160 mAh g ⁻¹ at 1000 mA g ⁻¹		
FNCS	PU and PTFE		610 mAh g $^{-1}$ at 100 mA g $^{-1}$	131 mAh g ⁻¹ after 4000 cycles at	21
			395 mAh g $^{-1}$ at 500 mA g $^{-1}$	5000 mA g ⁻¹	
			324 mAh g $^{-1}$ at 1000 mA g $^{-1}$		
			131 mAh g ⁻¹ at 10000 mA g ⁻¹		
P/O-PCS	C_2H_2	MnCO ₃	281 mAh g ⁻¹ at 500 mA g ⁻¹	154 mAh g ⁻¹ after 2500 cycles at	22
			258 mAh g $^{-1}$ at 1000 mA g $^{-1}$	1000 mA g ⁻¹	

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