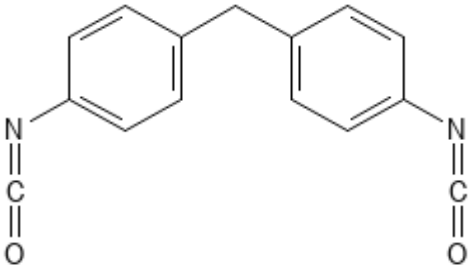
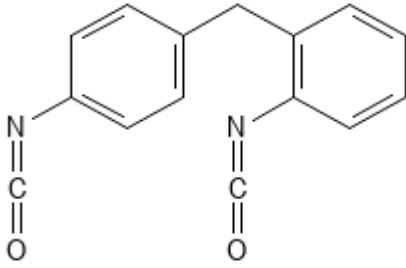


*Criteria for distinguishing heterogeneous from homogeneous conditions*

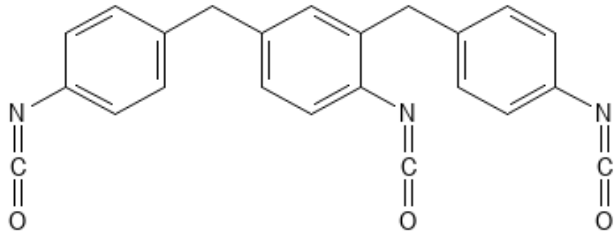
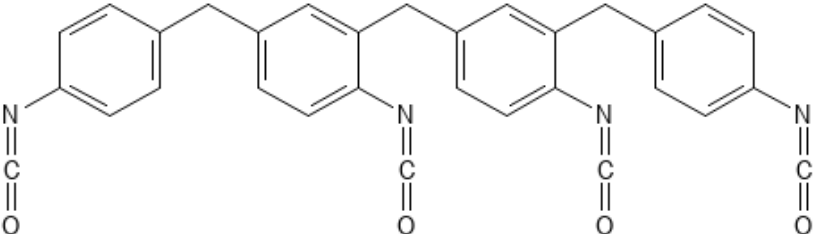
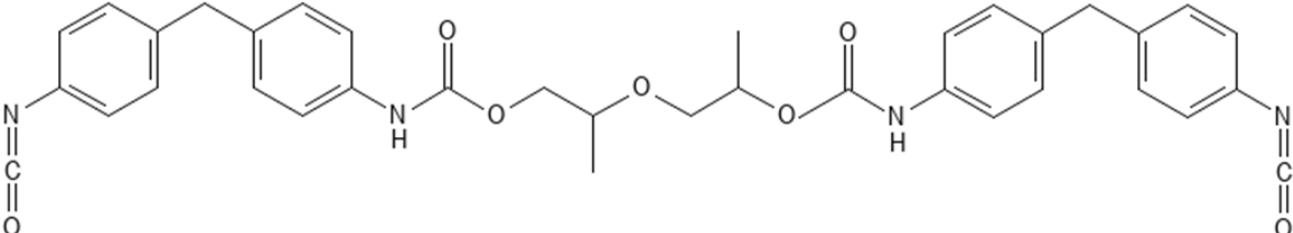
## Supplemental Information – 1 – Tables and Figures

**Table S1** – Nomenclature and structure of selected MDI monomers, homologues, and oligomers. Structures drawn by the authors with PubChem Sketcher V2.4.

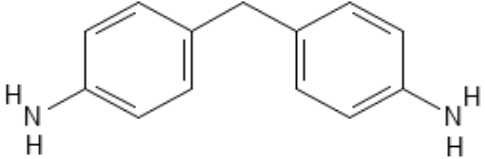
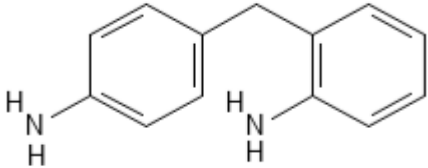
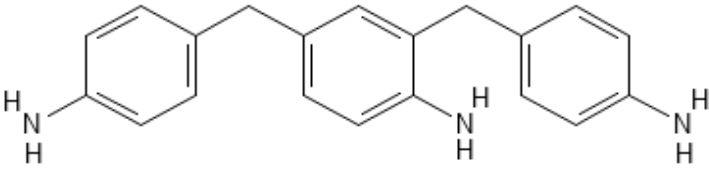
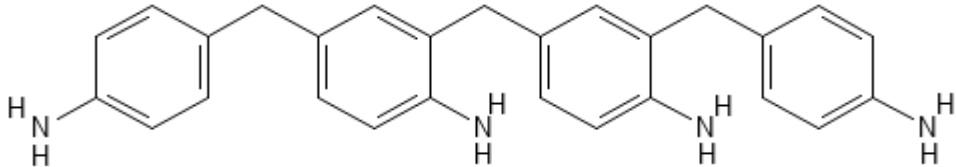
DPG = di-propylene glycol; MDA = methylene dianiline; MDI = methylene diphenyl diisocyanate. Log  $K_{ow}$  (octanol-water partition coefficient) values: MDI monomers (measured by Yakabe, 1997); MDA monomers (measured by Macnab, 1999, Yakabe, 1997); MDI homologues and oligomers (calculated by Muuronen et al., 2018); MDA homologues and oligomers (estimated from the corresponding MDI homologues and oligomers by subtracting 1.5 units per  $NH_2$ -group). References included in main article or below.

Compound	Log $K_{ow}$	Structure
<i>MDI monomers (MW = 250 g/mol)</i>		
4,4'-MDI	4.5	
2,4'-MDI	4.5	

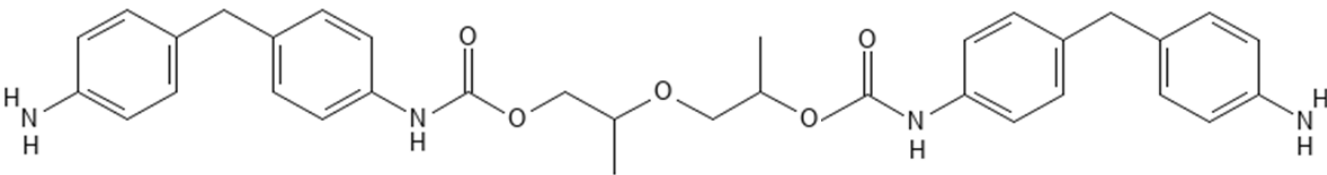
Criteria for distinguishing heterogeneous from homogeneous conditions

MDI homologues ( $MW = 250 + 131 \times [\text{number of rings} - 2]$ g/mol)		
3-Ring MDI	7.3	
4-Ring MDI	9.6	
MDI oligomer ( $MW = 2 \times 250 + MW \text{ diol} (134)$ g/mol)		
MDI-DPG	10.4	

Criteria for distinguishing heterogeneous from homogeneous conditions

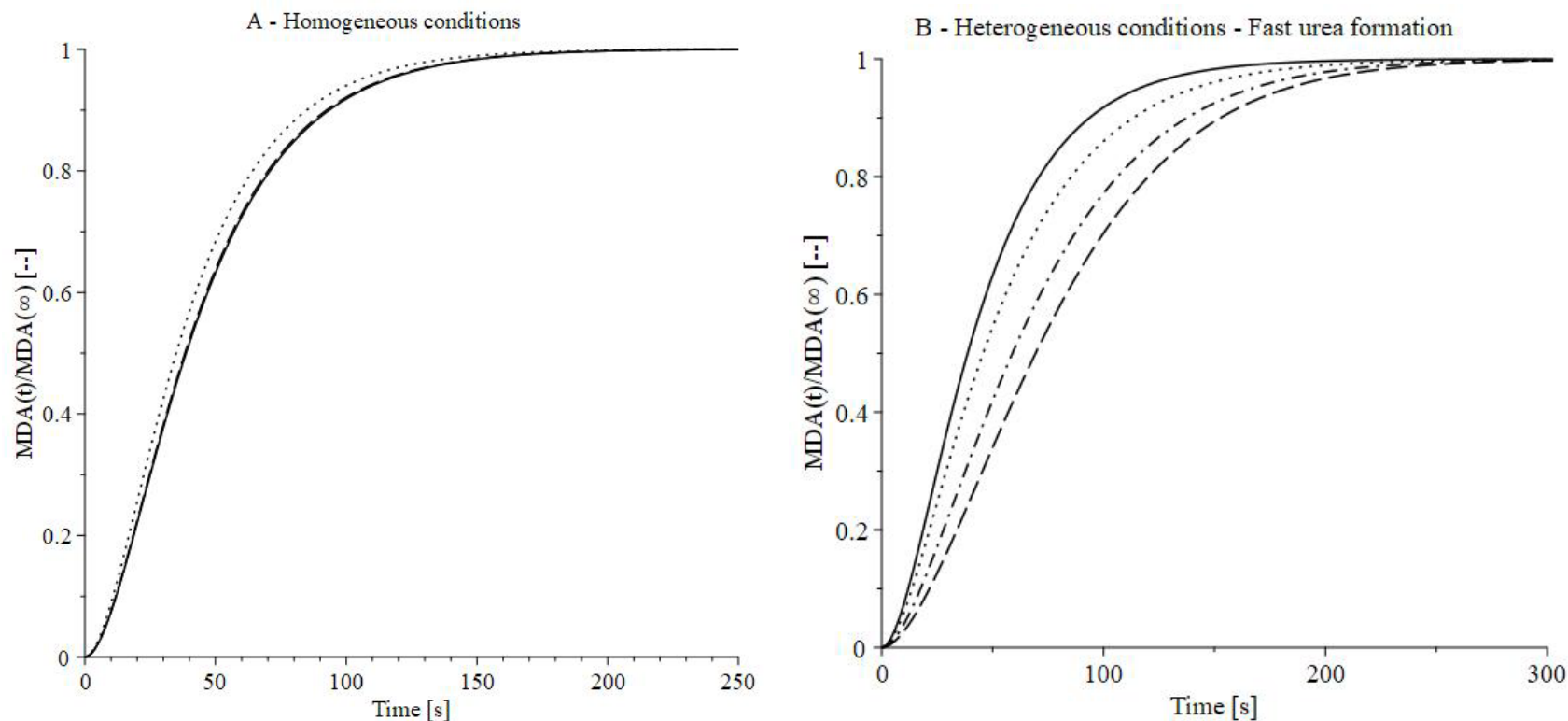
MDA monomers (MW = 198 g/mol)		
4,4'-MDA	1.55	
2,4'-MDA	1.8	
MDA homologues (MW = 198 + 105 x [number of rings - 2] g/mol)		
3-Ring MDA	ca 2.8	
4-Ring MDA	ca 3.6	

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MDA oligomer (MW = 2 x 224 + MW diol (134) g/mol)		
MDA-DPG	ca 7.4	
MDI-based ureas (MW and log $K_{ow}$ : see reference)		
Please refer to:	<a href="https://www.diisocyanates.org/sites/dii/files/visual_select_file/properties_of_mdi-_and_tdi-ureas_1.pdf">https://www.diisocyanates.org/sites/dii/files/visual_select_file/properties_of_mdi-_and_tdi-ureas_1.pdf</a>	

Macnab, J. I. (1999). *Determination of physical properties of 4,4'-MDA*. International Isocyanate Institute. Available from: <https://www.bl.uk/onlinegallery/> . Summary available at: [https://www.diisocyanates.org/sites/dii/files/visual\\_select\\_file/phys-chem\\_amines.pdf](https://www.diisocyanates.org/sites/dii/files/visual_select_file/phys-chem_amines.pdf) .

## Criteria for distinguishing heterogeneous from homogeneous conditions

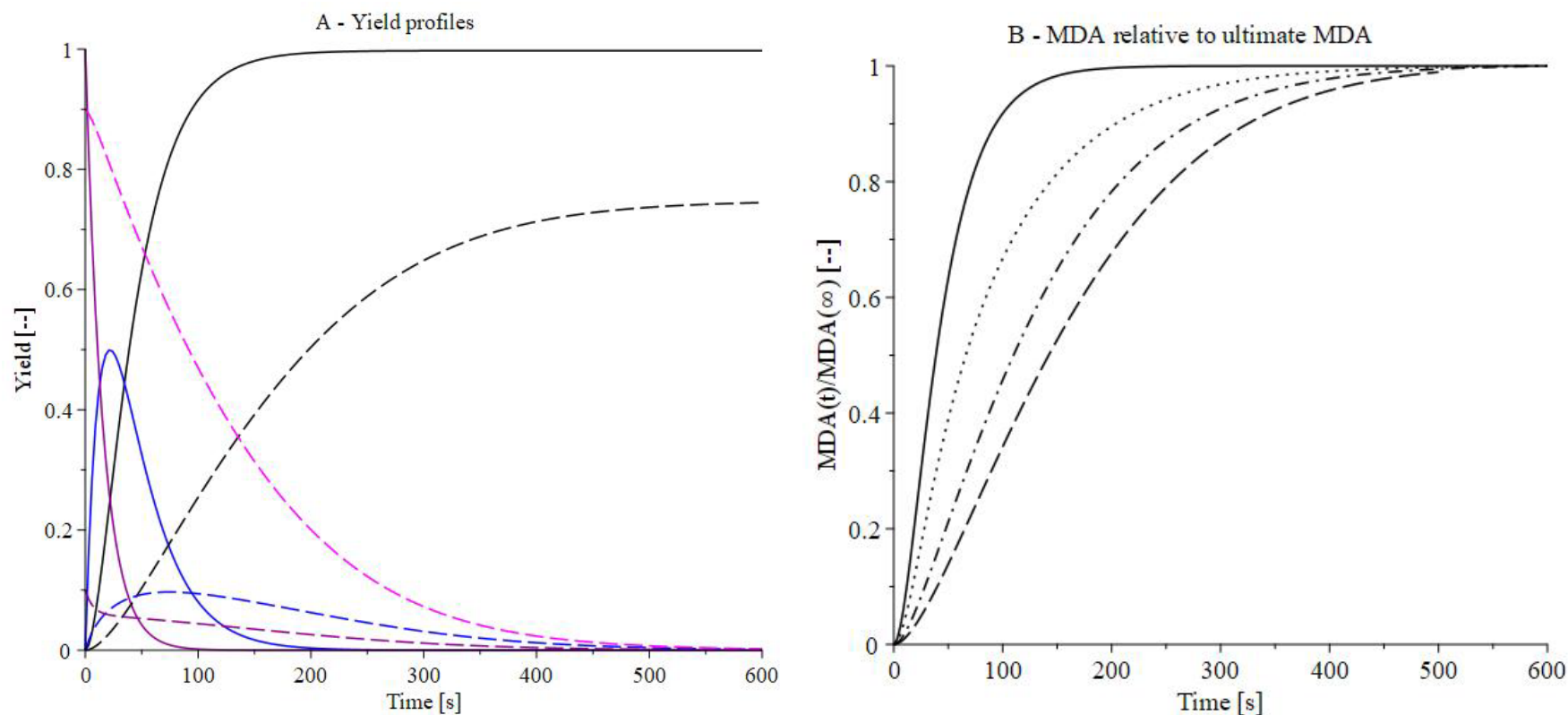


**Figure S1A** (left) – Ratio of MDA yield relative to ultimate MDA yield [ $\text{MDA}(\infty)$ ] as a function of time under hypothetical homogeneous conditions. Line types: solid = 1  $\mu\text{mol/L}$  MDI concentration; dash = 10  $\mu\text{mol/L}$  concentration; dot = 100  $\mu\text{mol/L}$  concentration.

**Figure S1B** (right) - Ratio of MDA yield relative to ultimate MDA yield as a function of time under heterogeneous conditions and at the assumed MDI solubility of 1  $\mu\text{mol/L}$ . Line types: solid = base case at assumed solubility limit (1  $\mu\text{mol/L}$ ); dot = 2  $\mu\text{mol/L}$  loading; dash-dot = 5  $\mu\text{mol/L}$  loading; dash = 10  $\mu\text{mol/L}$  loading. “Fast” urea formation scenario.

Model substance: pure 4,4'-MDI. MDA = methylene dianiline; MDI = methylene diphenyl diisocyanate.

## Criteria for distinguishing heterogeneous from homogeneous conditions



**Figure S2A** (left) - Hydrolysis yields as a function of time under heterogeneous conditions at 10  $\mu\text{mol/L}$  (2.5 mg/L) and at the assumed MDI solubility of 1  $\mu\text{mol/L}$  (0.25 mg/L).

**Figure S2B** (right) - Ratio of MDA yield relative to ultimate MDA yield [ $\text{MDA}(\infty)$ ] as a function of time under heterogeneous conditions and at the assumed MDI solubility of 1  $\mu\text{mol/L}$ .

“Slow” urea formation scenario. Model substance: pure 4,4'-MDI. Line color: violet = MDI dissolved; magenta = MDI in solid phase; blue = MIA; black = MDA. Line types: solid = base case at assumed solubility limit (1  $\mu\text{mol/L}$ ); dot = 2  $\mu\text{mol/L}$  loading; dash-dot = 5  $\mu\text{mol/L}$  loading; dash = 10  $\mu\text{mol/L}$  loading. MDA = methylene dianiline; MDI = methylene diphenyl diisocyanate; MIA = methylene diphenyl amino-isocyanate.

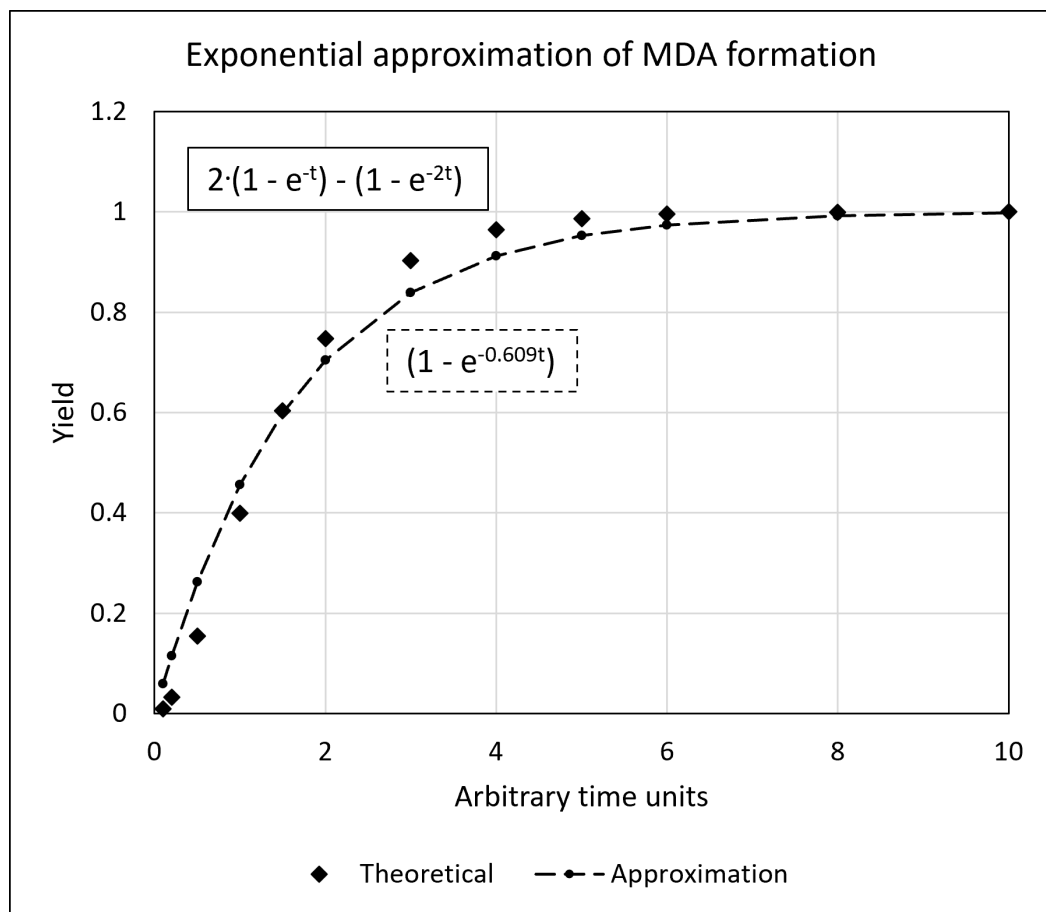
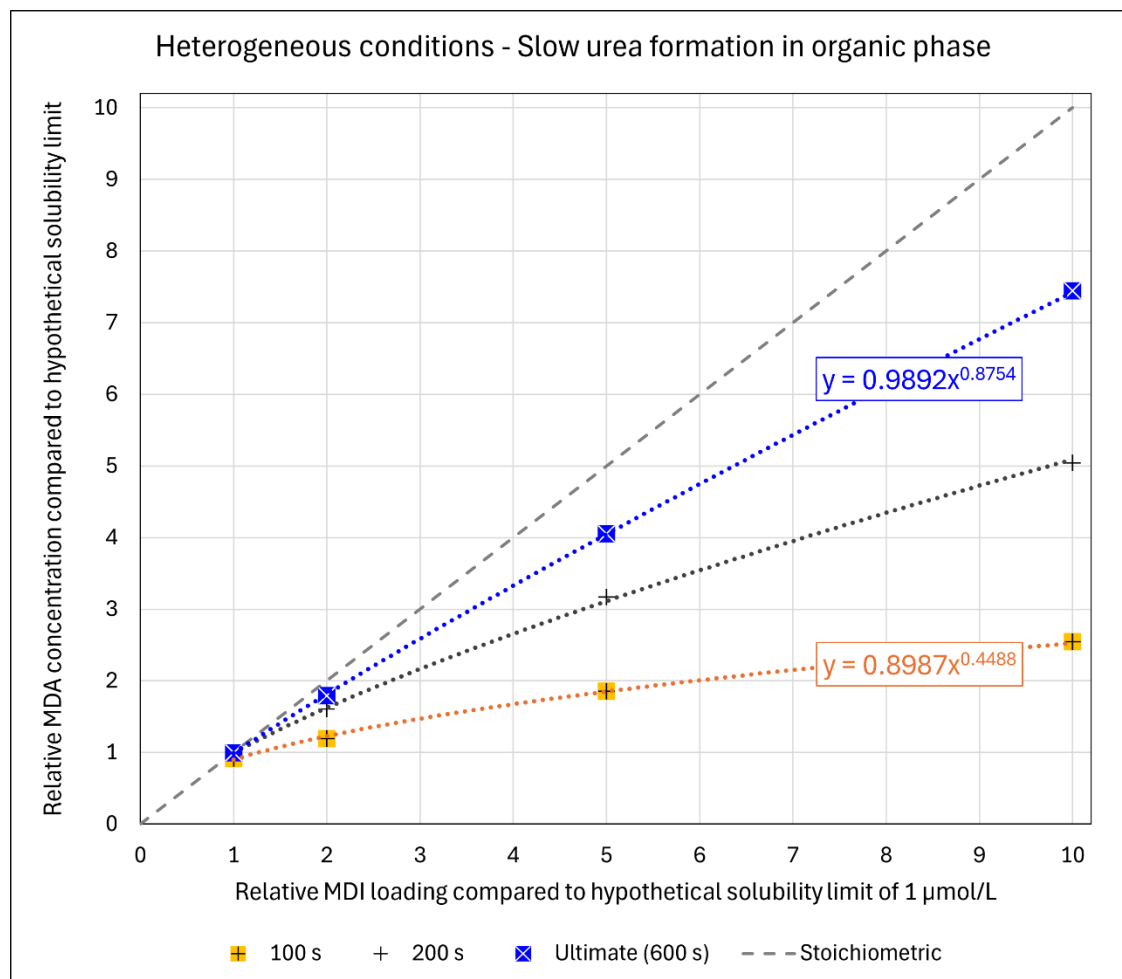


Figure S3 – Approximation of the MDA yield curve by a single exponential approach.



**Figure S4** – Evolution of the MDA yield as a function of time and loading under heterogeneous conditions and the “slow” urea formation scenario.

Blue-filled markers indicate the ultimate yield achieved. The increasing ratio between the blue- and yellow-filled markers illustrates the gradual slowdown of MDA formation as loading exceeds the assumed solubility limit.