

Electronic supplementary information

Bridging the structural gap of supported vanadium oxides for oxidative dehydrogenation of propane with carbon dioxide

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1. Carbon balances of CO₂-ODP

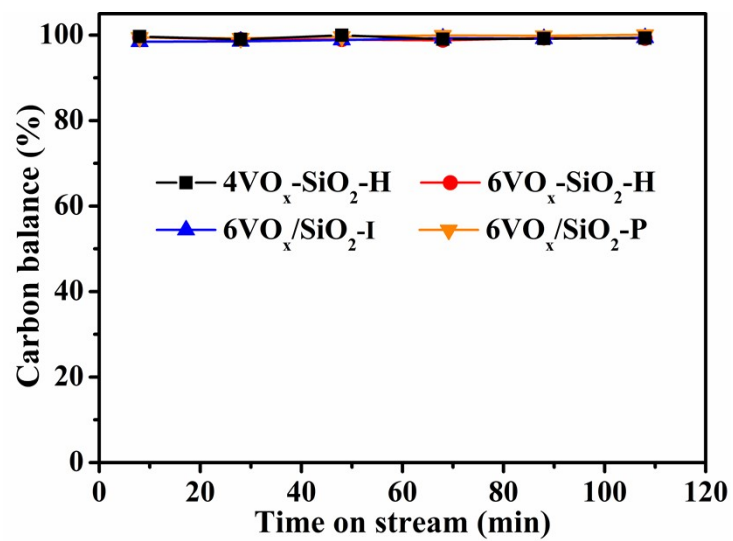


Fig. S1 Carbon balances of CO₂-ODP over the catalysts with increasing TOS (The reaction conditions are the same as those given in Fig. 2).

2. N₂ adsorption/desorption isotherms of different catalysts

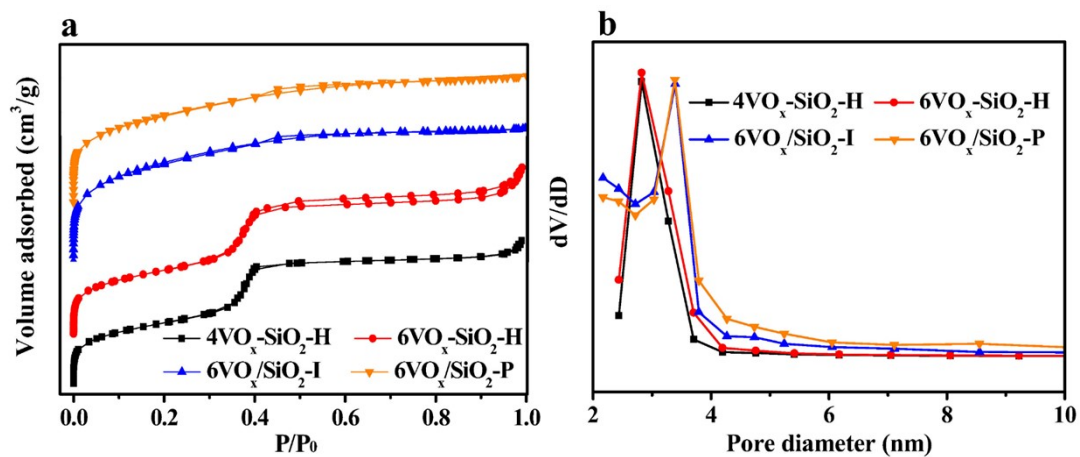


Fig. S2 N₂ adsorption/desorption isotherms (a) and pore size distributions determined by the BJH method (b) for the catalysts.

3. Calculations of the adsorption edge energy from UV-vis DRS

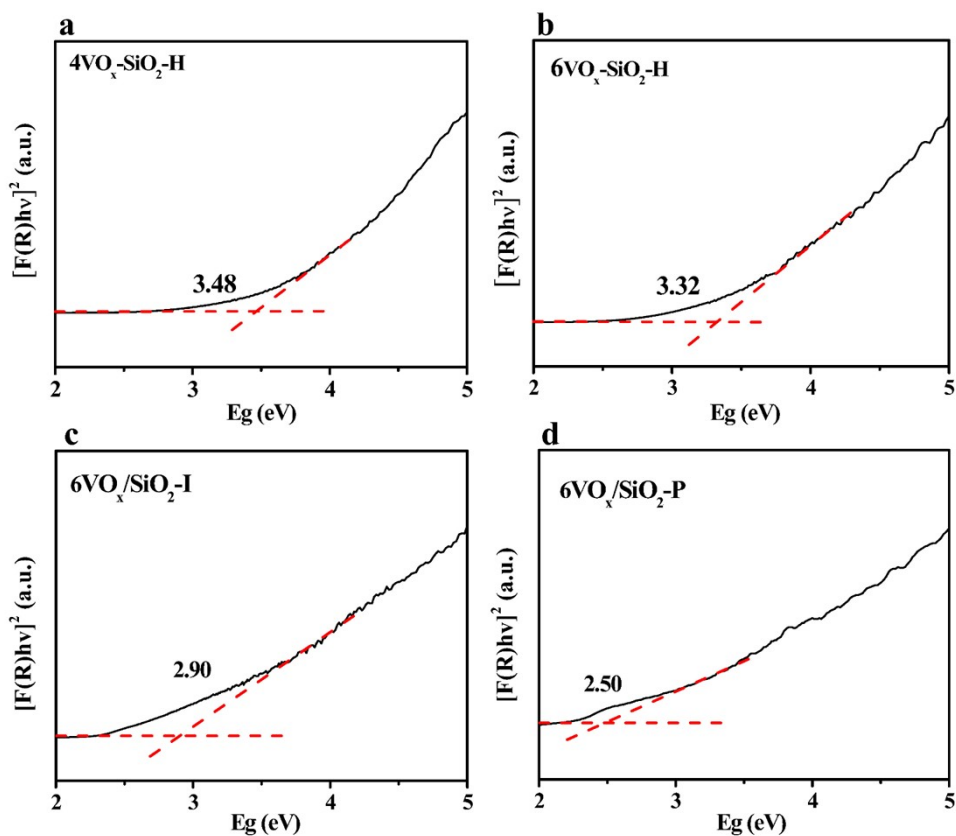


Fig. S3 Absorption edge energy determined via UV-vis DRS of the catalysts.

4. V 2p XP spectra of fresh catalyst

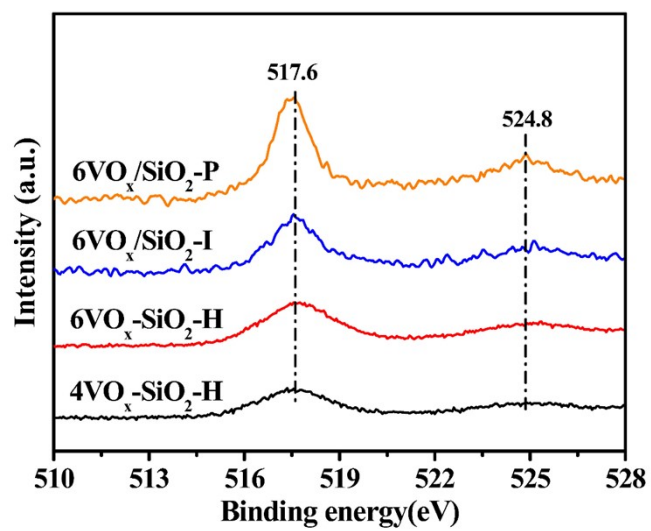


Fig. S4 V 2p XP spectra of the fresh catalysts.

5. Time-on-stream catalytic results

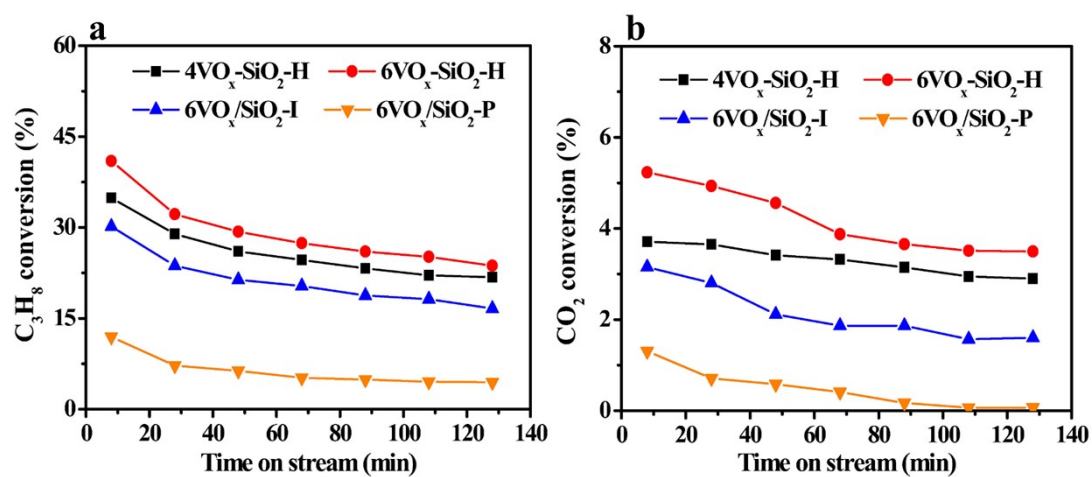


Fig. S5 Time-on-stream conversions of C₃H₈ (a) and CO₂ (b) catalyzed by 4VO_x-SiO₂-H, 6VO_x-SiO₂-H, 6VO_x/SiO₂-I and 6VO_x/SiO₂-P (The reaction conditions are the same as those given in Fig. 2).

6. Relative deactivation rate of the catalysts

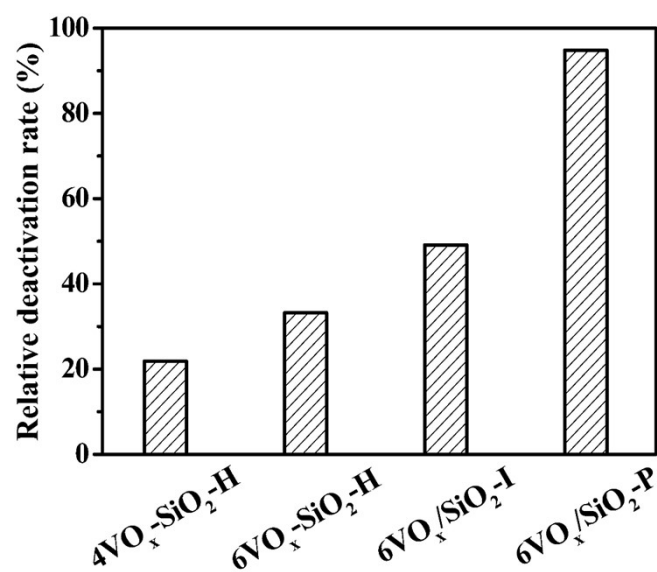


Fig. S6 Relative deactivation rate of the catalysts calculated based on CO₂ conversion (R_{CO_2}) for CO₂-ODP (The reaction conditions are the same as those given in Fig. 2).

7. Relationship between TOF(CO₂) and E_g over the catalysts

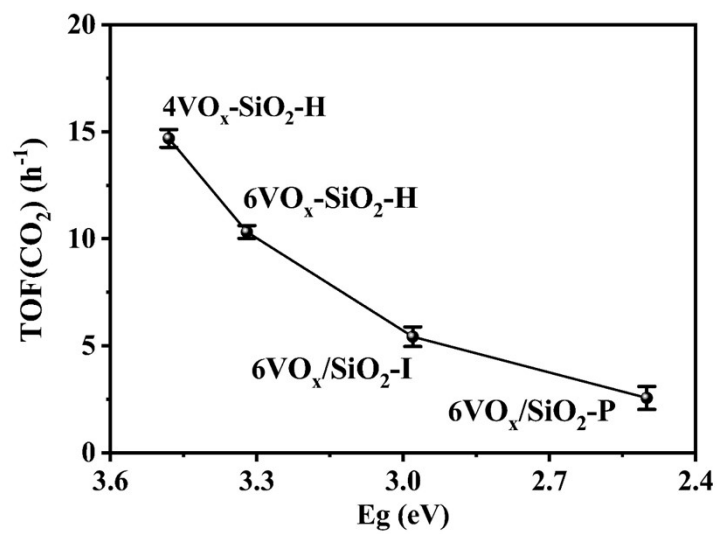


Fig. S7 Relationship between TOF(CO₂) and E_g derived from UV-vis DRS of the catalysts.

8. CO₂ pulse experiment for the SiO₂ support

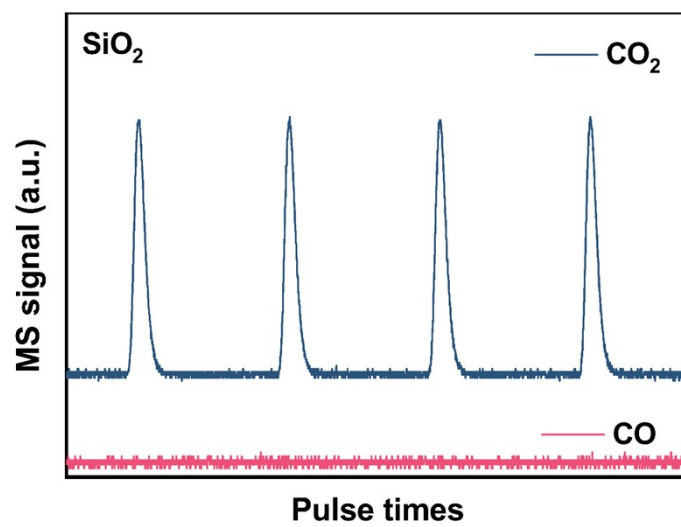


Fig. S8 Transient MS response of the consecutive CO₂ pulses over the inert SiO₂ at 600 °C.

9. TG results of spent catalysts

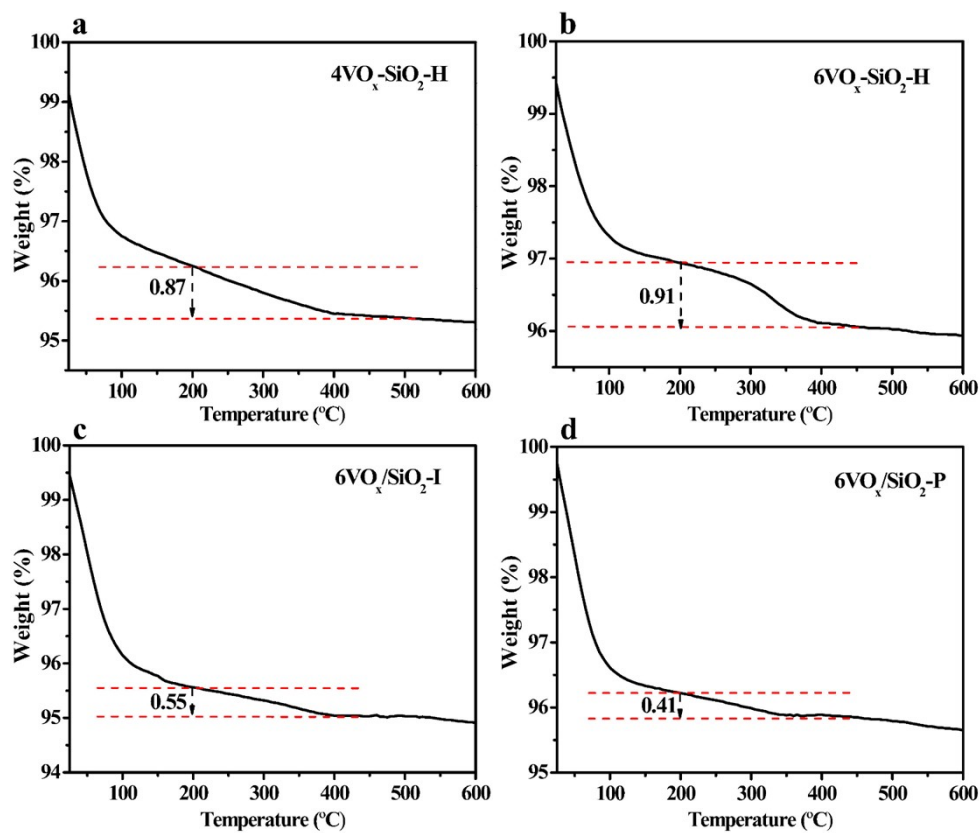


Fig. S9 TG patterns of the spent catalysts for CO₂-ODP after a TOS of 128 min (The reaction conditions are the same as those given in Fig. 2, and the weight loss at 200-450 °C is assigned to the burning of deposited coke species).

10. Raman results of spent catalysts

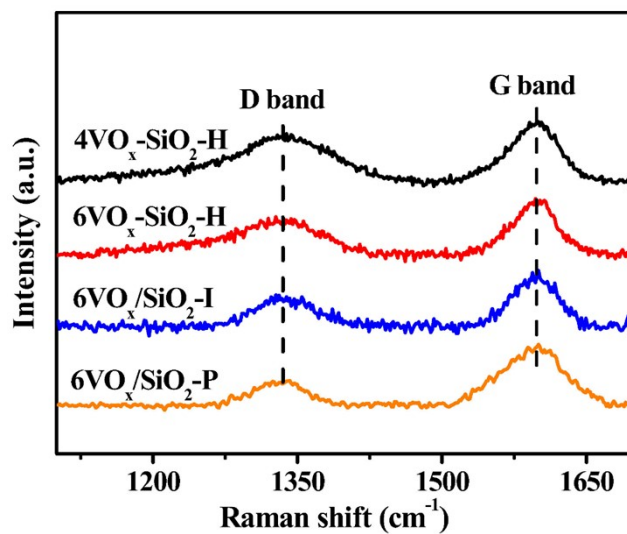


Fig. S10 Visible Raman spectra of the spent catalyst for CO₂-ODP after a TOS of 128 min (The reaction conditions are the same as those given in Fig. 2).

11. Correlation of the relative deactivation rate with the V oxidation state of the spent catalysts

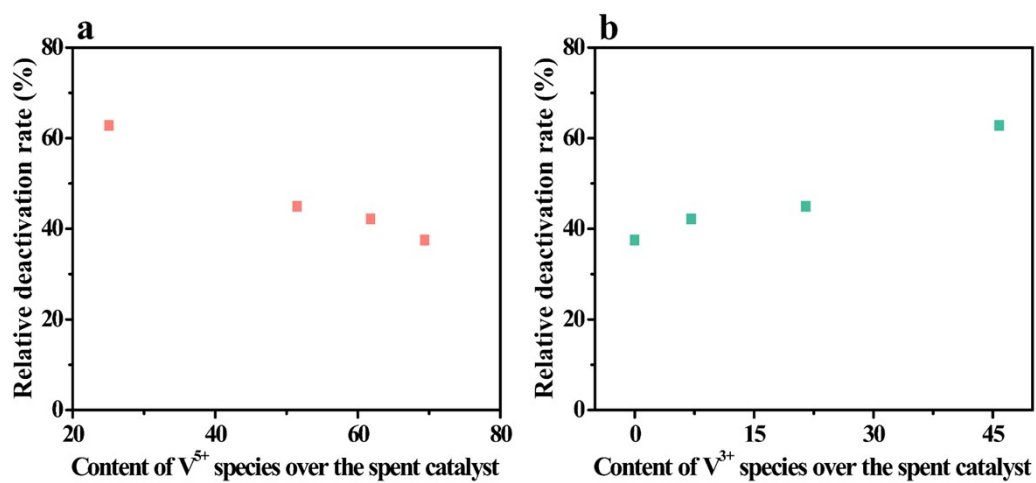


Fig. S11 Correlation of the relative deactivation rate with the content of V⁵⁺ and V³⁺ species over the spent catalysts, respectively.

12. Estimation of the internal and external diffusion limitations

The internal and external diffusion limitations for CO₂-ODP are evaluated for the highest initial propane conversion of 41.0% at a TOS of 8 min over the 6VO_x-SiO₂-H catalyst (Fig. 2a) under the reaction conditions of 600°C, 0.1 MPa, Ar/C₃H₈/CO₂ molar ratio = 3/2/27, total flow rate = 32 mL/min, and GHSV = 7680 mL·g⁻¹·h⁻¹., and the catalyst particle size = 0.25-0.42 mm (40-60 mesh).

The potential mass transport limitations are estimated by using the Weisz-Prater criterion (C_{WP}) for the internal diffusion limitation (equation S1) and the Mears' criterion (C_{MM}) for the external diffusion resistance (equation S2). According to references, the effect of the internal and external diffusions on the catalytic reaction is negligible if

$$C_{WP} = \frac{-r_{obs}\rho_c R_p^2}{D_e C_s} < 1 \quad S1$$

$$C_{MM} = \frac{-r_{obs}\rho_b R_p^n}{k_c C_{Ab}} < 0.1 \quad S2$$

Where r_{obs} is observed reaction rate (mol/kg_{cat}/s); ρ_c is density of solid catalyst (kg/m³); R_p is catalyst particle radius (m); D_e is effective gas-phase diffusivity (m²/s); C_s is gas concentration of A at the external surface of the catalyst (mol/m³); ρ_b is bulk density of catalyst bed (kg/m³) = (1- Φ) ρ_c (Φ = porosity); n is reaction order; k_c is external mass transfer coefficient (m/s); C_{Ab} is bulk gas concentration of A (mol/m³).

The D_e is calculated by the empirical formula (equation S3). The $D_{C_3H_8-CO_2}$ (binary gas-phase diffusivity) containing in equation S3 is calculated by the Chapman-Enskog empirical formula (equation S4). The collision integral $\Omega_{C_3H_8-CO_2}$ containing in equation S4 was calculated from the equation S5, which is the functional relationship of collision integral $\Omega_{C_3H_8-CO_2}$ and $k_B T / \epsilon_{CO-H_2}$, where k_B is Boltzmann constant and T is reaction temperature. The physical parameters σ and ϵ containing in equations S4 and S5 derived from the Lennard-Jones potential energy function, are determined by the equations S6 and S7, respectively, where $\sigma_{C_3H_8} = 5.118 \text{ \AA}$,

$\sigma_{CO_2} = 3.941 \text{ \AA}$, $\varepsilon/k_{B(C_3H_8)} = 237.1 \text{ K}^{-1}$, $\varepsilon/k_{B(CO_2)} = 195.2 \text{ K}^{-1}$. The D_{Ki} (Knudsen diffusivity) is calculated by the empirical formula (equation S8), where M_i and a are molar mass of reaction gas i , and the average pore radius of the catalyst determined from the N_2 adsorption-desorption isotherms (Fig. S2b), respectively.

$$D_e = \frac{1}{\frac{1}{D_{C_3H_8-CO_2}} + \frac{1}{D}} \quad S3$$

$$D_{C_3H_8-CO_2} = 0.001858T^{\frac{3}{2}} \frac{\left(\frac{1}{M_{C_3H_8}} + \frac{1}{M_{CO_2}}\right)^{-1}}{P\sigma_{C_3H_8-CO_2}\Omega_C} \quad S4$$

$$\Omega_{C_3H_8-CO_2} = \frac{1}{\left(T/\varepsilon_{C_3H_8-CO_2}\right)^{0.145}} + \frac{1}{\left(T/\varepsilon_{C_3H_8-CO_2}\right)} \quad S5$$

$$\sigma_{C_3H_8-CO_2} = \frac{1}{2}(\sigma_{C_3H_8} + \sigma_{CO_2}) = 4. \quad S6$$

$$\varepsilon_{C_3H_8-CO_2} = (\varepsilon_{C_3H_8}\varepsilon_{CO_2})^{\frac{1}{2}} = 21. \quad S7$$

$$D_{Ki} = 9700a(T/M_i)^{\frac{1}{2}} \quad S8$$

The external mass transfer coefficient (k_c , m/s) of binary reaction gases from the bulk flow to the catalyst surface is calculated according to equation S9, which is derived from the mass-transfer correlation given in equation S10.

$$k_c = \frac{A D_{C_3H_8-CO_2} \left(\frac{\rho_g U d_p}{\mu \Phi}\right)^{1/2} \left(\frac{\mu}{\rho_g D_{C_3H_8-CO_2}}\right)}{d_p} \quad S9$$

$$Sh = A (Re^{1/2})(Sc^{1/3}), \quad Sh = \frac{k_c d_p}{D_{C_3H_8-CO_2}}, \quad Re = \frac{\rho_g U d_p}{\mu \Phi}, \quad Sc = \frac{\mu}{\rho_g D_i} \quad S10$$

where A is a dimensionless constant of 2.6 with the assumption of homogeneous spherical catalyst particles at 40-60 mesh, U is the superficial velocity (m/s), μ is the dynamic viscosity (kg/m/s) of binary reaction gases, d_p is the average diameter of the catalyst particle (m), and ρ_g is the density of the binary reaction gases (kg/m³). The values for the parameters are determined and given in Table S1.

Table S1 The interpretation, unit and calculated result of the parameters relating to Weisz-Prater and Mears' criterion equations.

Symbol	Interpretation	Unit	Value
r_{obs}	Observed reaction rate	$\text{mol}\cdot\text{kg}_{\text{cat}}^{-1}\cdot\text{s}^{-1}$	3.67×10^{-3}
n	Reaction order	--	1
R_p	Particle radius of the catalyst	m	1.70×10^{-4}
ρ_c	Bulk density of the catalyst	kg/m^3	647.96
ρ_b	Bulk density of the catalyst bed	kg/m^3	473.92
Φ	Porosity	%	0.54
a	Average pore radius of the catalyst	m	3.70×10^{-9}
D_e	Effective diffusivity	$\text{m}^2\cdot\text{s}^{-1}$	8.13×10^{-6}
C_s	Gas concentration of A at the external surface of the catalyst	$\text{mol}\cdot\text{m}^{-3}$	54.82
C_{Ab}	Bulk gas concentration of A	$\text{mol}\cdot\text{m}^{-3}$	54.82
k_c	External mass transfer coefficient	$\text{m}\cdot\text{s}^{-1}$	1.91×10^{-3}
A	A dimensionless constant	--	2.60
U	Superficial velocity	$\text{m}\cdot\text{s}^{-1}$	0.25
μ	Dynamic viscosity	$\text{kg}\cdot\text{m}^{-1}\cdot\text{s}^{-1}$	3.13×10^{-5}
d_p	Average diameter of the catalyst particle	m	3.40×10^{-4}
ρ_g	Density of the reaction gas	$\text{kg}\cdot\text{m}^{-3}$	0.83
$D_{C_3H_8-CO_2}$	Binary gas-phase diffusivity	$\text{m}^2\cdot\text{s}^{-1}$	8.11×10^{-6}
D_{ki}	Knudsen diffusivity	$\text{m}^2\cdot\text{s}^{-1}$	1.60×10^{-4}

The substitution of the values for the parameters into the C_{WP} and C_{MM} equations leads to

$$C_{WP} = \frac{-r_{obs} \rho_c R_p^2}{D_e C_s}$$

$$= \frac{[(3.67 \times 10^{-3} \text{ mol} \cdot \text{kg}_{cat}^{-1} \text{ s}^{-1}) \times (647.96 \text{ kg} \cdot \text{m}^{-3}) \times (1.70 \times 10^{-4} \text{ m})^2]}{[(8.13 \times 10^{-6} \text{ m}^2 \cdot \text{s}^{-1}) \times (54.82 \text{ mol} \cdot \text{m}^{-3})]}$$

$$= 1.54 \times 10^{-3} < 1$$

$$C_{MM} = \frac{-r_{obs} \rho_b R_p n}{k_c C_{Ab}}$$

$$= \left[\frac{(3.67 \times 10^{-3} \text{ mol} \cdot \text{kg}_{cat}^{-1} \cdot \text{s}^{-1}) \times (473.92 \text{ kg} \cdot \text{m}^{-3}) \times (1.70 \times 10^{-4} \text{ m}) \times 1}{(1.91 \times 10^{-3} \text{ m} \cdot \text{s}^{-1}) \times (54.82 \text{ mol} \cdot \text{m}^{-3})} \right]$$

$$= 2.82 \times 10^{-3} < 0.15$$

Thus, the internal and external diffusion limitations are negligible over the $\text{VO}_x\text{-SiO}_2$ catalysts for $\text{CO}_2\text{-ODP}$.