Electronic Supplementary Information

Design Green Chemicals by Predicting Vaporization Properties

Using Explainable Graph Attention Networks

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S1. Detailed information about split data sets

Fig. S1. Heat of vaporization distribution of each split data set.

Dataset		N _{molecule}	Ndata
	Fold 1		13,634
	Fold 2		13,796
X7 1' 1 / a	Fold 3		13,561
	Fold 4		13,961
	Fold 5	(((13,828
validation"	Fold 6	666 per each fold	13,728
	Fold 7		13,916
	Fold 8		13,936
	Fold 9		13,615
	Fold 10		13,749
Test		740	15,371
Total		7,400	153,105

Table S1. Detailed information about dataset splitting.

^a For each fold, the remaining 5994 molecules from the other 9 folds (666 * 9) are training set molecules.



S2. Distribution of uncertainties

Fig. S2. Distribution of uncertainties of 153,105 heats of vaporization in the NIST WTT database. The vertical dotted line indicates the mean uncertainty (3.44 kJ/mol).



S3. Effect of the number of layers, attention heads, and loss function on model accuracy

Fig. S3. Mean absolute errors from the 10-fold cross-validation of the models with different number of layers, attention heads, and loss functions.



Fig. S4. Mean absolute error from the 10-fold cross-validation of the models with different graph neural network structures, and comparison with the equation-based model.

The prediction based on Watson's equation was carried out by obtaining three quantities (A, B, C) shown in Equation (S4), from the last readout layer from the graph attention networks depicted in Fig. 3a:

$$H_{v} = \frac{H_{vb}}{(T_{c} - Tb)^{0.38}} \frac{(T_{c} - T)}{B}$$
(S4)

A, B, and C values for each molecule were pre-determined by non-linear regression, and these values were trained using graph attention networks. Since the values A, B, and C have different orders of magnitude (e.g., 400 < B < 1600, 0 < C < 1), each one was scaled using the standard scaler:

$$Z = (X-\mu) / \sigma, \qquad (S5)$$

 μ and σ of A, B, and C were obtained from the training set molecules, implying that the prediction results can be biased by training sets. Training the reliable model without standardizing was not possible. Even though the Watson-equation-based model was trained under the 'privileged' conditions mentioned above (non-linear regression, standardization), it showed lower accuracy than the 'direct' prediction of HoV from the molecular structure. Moreover, 29 out of 7,400 molecules showed 'unphysical' values (i.e., A<0 or B<0 or C<0) in the non-linear regression, which makes it impossible to train or predict their HoVs if Watson equation is assumed.

S4. Optimization of other hyperparameters

Hyperparameter	Comments
Residual connection	'True' is better
Explicit hydrogen	'False' is better
Number of nodes in hidden layers	Using 32 is sufficient, no significant improvement when 64 was used
Dropout rate	0%, 5%, 10%, 15% were tested, applying no dropout is the best
(Learning rate, batch size)	(0.0005, 256), (0.01, 32) showed the best results for HoV and other properties, respectively
Epochs	200/500 is sufficient to reach the lowest training and validation set error for HoV/other properties

Table S2. List of other hyperparameters tested.

S5. Detailed analysis on the errors from HoV prediction



Fig. S5. A histogram plotting the distribution of HoV prediction errors.

Oxygenates				Hydrocarbons					
Functional group	# of molecules	# of data points	# of data points/ molecule	Mean absolute error (kJ/mol)	Functional group	# of molecules	# of data points	# of data points/ molecule	Mean absolute error (kJ/mol)
Esters	1,044	21,932	21.01	3.12	Alkynes	153	3,350	21.90	2.66
Ethers	1,928	40,846	21.19	3.31	Alkenes	1,113	23,657	21.26	2.49
Carbonyls	2,088	43,541	20.85	3.89	Fused Rings	731	12,838	17.56	4.86
Alcohols	1,623	34,991	21.56	4.26	Cyclics	1,607	29,949	18.64	4.58
Peroxides	57	1,217	21.35	5.10	Alkane	454	9,708	21.38	2.24
Phenolics	331	6,477	19.57	4.61					
Furanics	35	706	20.17	2.24					
Water/CO	2	9	4.50	4.44					

Table S3. Mean	absolute er	rors of HoV	prediction by	functional	groups.

^a If more than two functional groups co-exist in a molecule, it is counted as a duplicate in each of the functional groups that the molecule contains.



Fig. S6. Top 5 outliers of HoV prediction. Methane is an outlier because it is the only molecule containing carbon with four hydrogens, and there are only three data points. Including methane in the training set with more data points would significantly decrease the MAE (cf. water is in the training set -5 data points, MAE of 5.92 kJ/mol). Other molecules have uncommon, peculiar structures. For example, 26-membered ring cycloalkane, 24-membered ring crown ether, a ketone containing the conjugation among one cyclopropane ring and two phenyl rings, and pentacene-like quinone structure.



Fig. S7. Parity plot of the graph attention network model in which mean-squared-error loss function was used without uncertainty quantification.

Figure S8(a) counts the number of molecules containing each functional group in the HoV database, allowing the duplicated count if a molecule contains more than two functional groups. As shown, the HoV database from the present study for oxygenates is rich in carbonyls, ethers, alcohols, and esters, while those of phenolics, peroxides, and furanics are particularly underrepresented. Similarly, for the hydrocarbon, the number of molecules counts is highest for cyclic, which is followed by alkene, fused rings, and alkyne. This inhomogeneity of functional groups in the database influences the accuracy of the HoV prediction models, as described in Table S3. For reference, the functional group distribution in the other database – FP, T_B , T_C , T_M , and C_P – are depicted in Figure S8(b) – (f). Similarly to the HoV database, the molecules included in other properties' databases show a certain level of underrepresentation of some functional groups. For example, the FP database has a scarce amount of phenolics, peroxides, and furancis for oxygenates, while the number of hydrocarbon molecules is much smaller than those of oxygenates.



Fig. S8. The number of molecules containing each functional group in the HoV database



S6. Supplementary data for the flash point prediction

Fig. S9. Parity plot of the flash points predicted from the transfer learning model, for the (a) DIPPR database, and (b) the whole database obtained by collecting all the data from literature (3,282 data points - 2,626, 328, 328 for training, validation, and test set, respectively).

S7. Evaluation of atom-wise attention weights

The atom-wise attention of atom $j(\tilde{\alpha}_i)$ in the 5th convolution layer was calculated by:

$$\tilde{\alpha}_{j} = \langle \alpha \rangle_{j} / \max(\langle \alpha \rangle_{1}, \dots, \langle \alpha \rangle_{N}) \quad , \tag{S6}$$

where

$$\langle \alpha \rangle_j = \sum_i^N \alpha_{ij} / N , \qquad (S7)$$

N is the number of atoms in a molecule, and a_{ij} is the element of attention matrix in Equation S1.

Critical temperature (Tc) Flash point (FP) **Boiling point (Tb)** 1 2 3 4 5 6 7 Attention SMILES Predicted_Tc Exp_Tc Predicted FP Exp FP Predicted_Tb Exp_Tb 1 CCCCOCCCC 585.606 584.061 291.55927 298 412.7133 414.15 2 CC(C)COCCCC 570.77936 575 295.95 405.75 286.30545 402.6464 3 CC(C)COCC(C)C 560.6 280.56543 395.76 559.0328 287.65 392.33063 CCCC(0)CC(=0)OCC N/A 4 665.1198 662 368.44415 367.15 489.76797 5 COC(=0)CCO 633.693 638 352.65305 345.75 457.44876 453.7 6 OOC(=0)00CC 615.2 326 441.2 618.8482 326.5129 441.47186 7 COC(=0)C(0)C 598.5651 602 323.05725 324.15 414.51392 417.95

S8. Chemical interpretation of the models for predicting critical temperatures, flash points, and boiling points

Fig. S10. Analysis of experimental/predicted critical temperatures (Tc), flash points (FP), boiling points (Tb), and atom-wise attention weights for three ethers and four esters.

Fig. S10 illustrates the attention weights obtained from the predictive models for critical temperatures (Tc), flash points (FP), and boiling points (Tb) with experimental and predicted property values, for three ethers and four esters. The trends of attention scores for Tc are analogous to those for HoVs (Fig. 6), which is consistent with the high relevance of Tc with HoV; Tc is the temperature where HoV becomes zero. A high attention score of an atom in FP prediction can be understood as having a high impact on the molecules' flammability and vaporization characteristics. For example, a high attention score for the oxygen atoms in the ether molecules is greatly consistent with the conventional knowledge, as the ether functional group plays an essential role in accelerating the low-temperature combustion by lowering the energy barrier of key reaction steps: the isomerization from the peroxy radical (RO₂) to the hydroperoxyl-alkyl radical (QOOH).^a Meanwhile, ethyl hexanoate showed

the highest attention score at the carbon in the carbonyl site, which can be attributed to its pivotal role in disposing of carbon monoxide after the initial dissociation of esters.^b Attention scores for the hydroxy-substituted esters – ethyl 3hydroxyhexanoate, methyl 3-hydroxypropanoate, and methyl 2-hydroxypropanoate – were relatively harder to interpret from the existing knowledge, partially due to the limited literature on the combustion and vaporization characteristics of these distinct functional group. Still, the attention scores from the present study can be leveraged in future studies to understand how the molecular structures of hydroxyl-substituted esters affect their FP.

a. Sustain. Energy Fuels, 2022, 6, 3975-3988.
b. J. Phys. Chem. A 2023, 127, 9804-9819.

S9. Polymers that show the weak correlation between HoV and glass transition temperature



Fig. S11. Seven polymers that were omitted from the analysis shown in Fig. 9 (Predicting polymer's glass transition temperature from monomer HoVs) due to the weak correlation between HoV and glass transition temperature. Monomer structures of these polymers contain hydroxyl groups that cause errors in correlating monomer HoVs with glass transition temperatures.