

Supporting information

Green solvent mixture for ultrasound-assistant solid-phase peptide synthesis: a fast versatility method and its applications in flow and natural products synthesis

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1. General information

All commercially available reagents including the substrates were used as received. Column chromatography purifications were performed by flash chromatography using Merck silica gel 60. The reversed-phase medium pressure liquid chromatography (RP-MPLC) performed on Santai Science Inc. SepaBean[®] machine T with SW-5222-040-SP C18 26 × 185 mm column. The semi-preparative high-performance liquid chromatography (SP-HPLC) performed on Agilent 1260 with Nouryon Kromasil[®] C18 10 × 250 mm column. ¹H NMR, and ¹³C NMR spectra were recorded using Q.One Instruments Quantum-I 400 M spectrometer. ¹H NMR and ¹³C NMR chemical shifts were reported in parts per million (ppm) downfield from tetramethylsilane. Coupling constants (*J*) are reported in Hertz (Hz). The residual solvent peak was used as an internal reference: ¹H NMR (chloroform δ 7.26) and ¹³C NMR (chloroform δ 77.16). The following abbreviations were used to explain the multiplicities: s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet, br = broad. HRMS were obtained on Waters Xevo G2-XS QToF. UPLC-MS spectra were acquired on an Agilent Technologies 1290 Infinity LC equipped with an Agilent Technologies 6470 Quadrupole mass spectrometer. HPLC-UV spectra were acquired on an Agilent Technologies 1260.

HPLC and UPLC-MS methods

Method A:

Buffer A: 0.1% TFA in H₂O; Buffer B: 0.1% TFA in MeCN.

Ratio: 10-95% B in 10 min.

Flow rate: 1 mL/min

Column: ProntoSIL[®] C18 5 × 150 mm column, Bischoff Chromatography

Record wave length: 215 nm

Method B:

Buffer A: 0.1% TFA in H₂O; Buffer B: 0.1% TFA in MeCN.

Ratio: 20-80% B in 20 min.

Flow rate: 1 mL/min

Column: ProntoSIL[®] C18 5 × 150 mm column, Bischoff Chromatography

Record wave length: 215 nm

Method C:

Buffer A: 0.1% TFA in H₂O; Buffer B: 0.1% TFA in MeCN.

Ratio: 10-35% B in 6 min, 35-95% B from 6 min to 10 min, 95-10% B from 10 min to 13 min.

Flow rate: 1 mL/min

Column: ProntoSIL[®] C18 5 × 150 mm column, Bischoff Chromatography

Record wave length: 215 nm

Method D:

Buffer A: 0.1% TFA in H₂O; Buffer B: 0.1% TFA in MeCN.

Ratio: 10-60% B in 20 min, 60-95% B from 20 min to 25 min.

Flow rate: 1 mL/min

Column: ProntoSIL[®] C18 5 × 150 mm column, Bischoff Chromatography

Record wave length: 215 nm

Method E:

Buffer A: 0.1% TFA in H₂O; Buffer B: 0.1% TFA in MeCN.

Ratio: 10-90% B in 13 min, 90-10% from 13 min to 15 min.

Flow rate: 1 mL/min

Column: ProntoSIL[®] C18 5 × 150 mm column, Bischoff Chromatography

Record wave length: 215 nm

Method F:

Buffer A: 0.1% TFA in H₂O; Buffer B: 0.1% TFA in MeCN.

Ratio: 20-40% B in 15 min, keep 40% B from 20 min to 25 min, 40-80% B from 20 min to 25 min, 80-20% B from 25 min to 30 min.

Flow rate: 1 mL/min

Column: ProntoSIL[®] C18 5 × 150 mm column, Bischoff Chromatography

Record wave length: 215 nm

UPLC-MS Method G:

Buffer A: 0.1% TFA in H₂O; Buffer B: 0.1% TFA in MeCN.

Ratio: 10-60% B in 5 min, 60-95% B from 5 min to 7 min, keep 95% from 7 min to 9 min, 95-10% B from 9 min to 10 min.

Flow rate: 0.4 mL/min

Column: NanoChrom 2.1 × 50 mm, 3 μm column

2. Solubility assessments

For the solubility assessment of Fmoc-amino acids, coupling reagents and *N,N'*-diisopropylurea (DIU), 0.5 mmol of compound were weighed in 10 mL centrifuge tube. The designated solvent system (1 mL) was then added to the solid to reach a concentration of 0.5 M, and the vial was sonicated for 10 min before visual inspection. A clear solution was noted as soluble (S) while cloudy solution or solution containing insoluble material were diluted further by adding 1 mL of solvent to the centrifuge tube to reach a concentration of 0.25 M. The mixture was again sonicated for 10 min before visual inspection. A clear solution was noted as soluble at 0.25 M (S (0.25 M)) while cloudy solutions or solutions containing insoluble material were diluted further by adding 2 mL of solvent to the centrifuge tube to reach a concentration of 0.125 M. A clear solution was noted as soluble at 0.125 M (S (0.125 M)) while cloudy solutions or solutions containing insoluble material were noted as insoluble (I).

Table S1. Solubility screening of 10 other typical amino acids in solvents mixture

Solvent	Fmoc-AA(PG)-OH									
	Val	Ala	Leu	Ile	Gly	Thr(<i>t</i> Bu)	Cys(Trt)	Lys(Boc)	Aib	Pro
NCP:An 1:1	S	S	S	S	S	S	S	S	S	S
NFM:An 1:1	S	S	S	S	S	S	S	S	S	S
NOP:An 1:1	S	S	S	S	S	S	S	S	S	S

Fig. S1. Representative 10 examples of solubility of Fmoc-amino acids in NFM/An 1:1

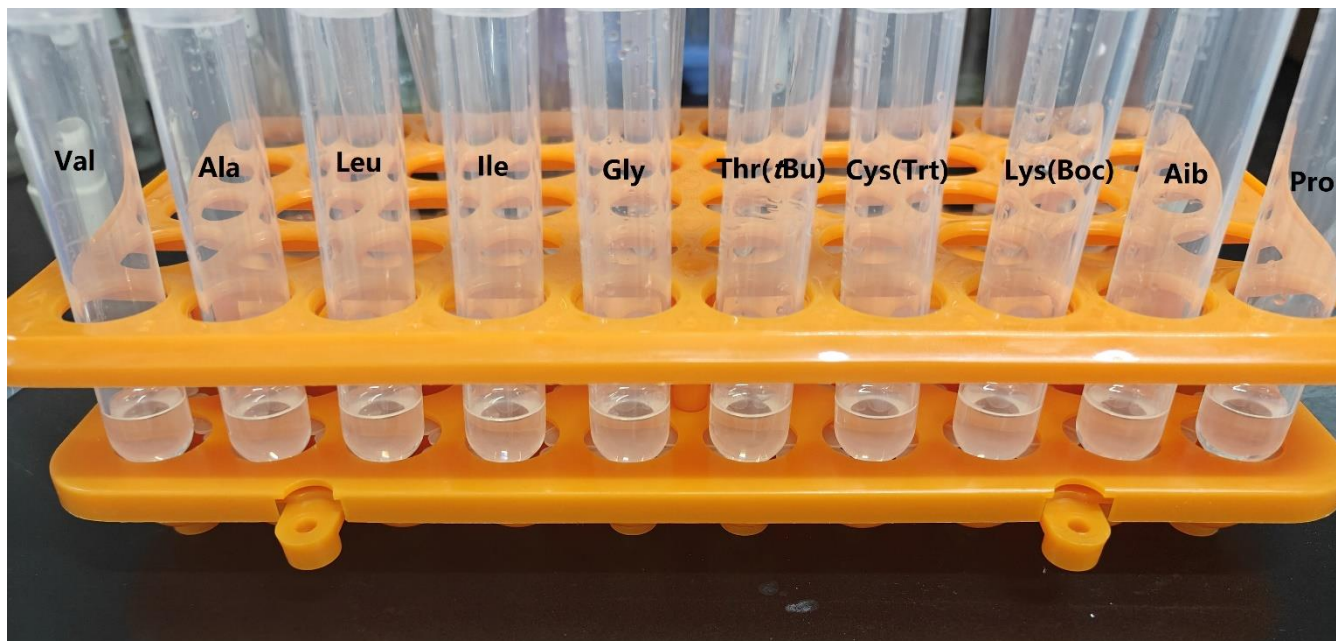


Fig. S2. Solubility of the main coupling reagents combinations: (A) OxymaPure /DIC, (B) OxymaB/DIC, (C) HATU/DIPEA, and (D) PyAOP/DIPEA

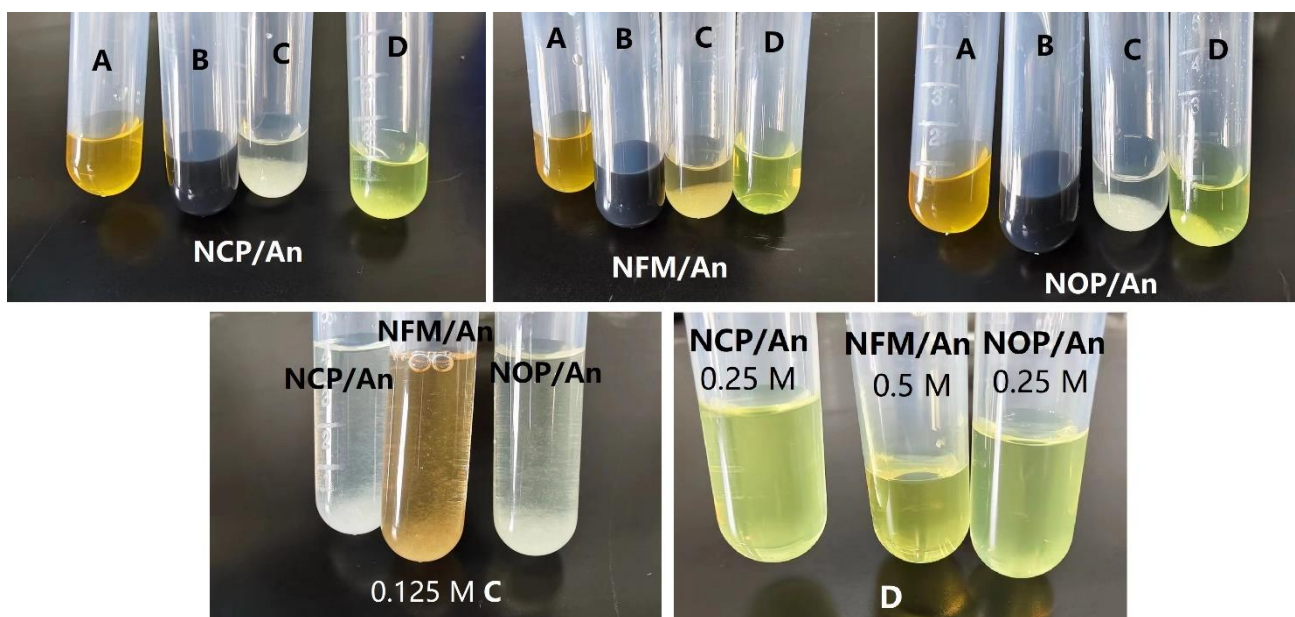
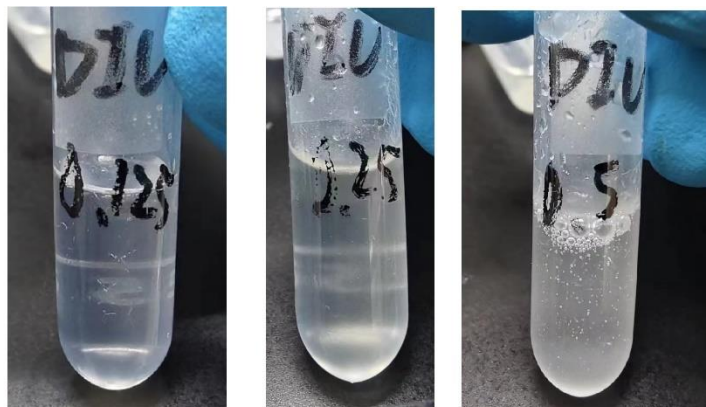


Fig. S3 Solubility of the byproduct diisopropylurea (DIU) in NFM/An



3. Swelling tests

Each resin (1.0 g) was dispersed into the indicated solvent (10 mL) in a graduated syringe (30 mL), fitted with a polypropylene fritted disc at room temperature. The resin was shortly stirred with a spatula and then allowed to sonicate at room temperature for 30 mins. The solvent was drained by N₂ gas, after which the final resin volume was recorded. All the measurements were performed in triplicate and the data were reported as the medium value.

Table S2. Physical parameters of resins evaluated for swelling tests

Resin	Bead size (mesh)	Loading (mmol/g)	Cross-linking (%)
PS-Wang	100-200	1.08	1
PS-2-CTC-Cl	100-200	1.02	1
PS-MHBA-Rink	100-200	0.92	1

Table S3. Records for the swelling measurements of the reported resins with the related standard deviation values

Solvent	Swell 1	Swell 2	Swell 3	Swelling	STD
PS-Wang resin					
DMF	6.0	6.0	6.2	6.1	0.09
NFM/An 1:1	6.4	6.1	6.4	6.3	0.14
NOP/An 1:1	8.0	7.9	7.9	7.9	0.05
NCP/An 1:1	6.5	6.4	6.8	6.6	0.17
PS-2-CTC					
DMF	4.8	4.7	4.7	4.7	0.05
NFM/An 1:1	5.0	5.1	5.0	5.0	0.05
NOP/An 1:1	6.0	5.7	5.6	5.8	0.17
NCP/An 1:1	6.1	5.7	5.9	5.9	0.16
PS-MBHA-Rink					
DMF	5.1	4.9	5.1	5.0	0.09
NFM/An 1:1	5.8	5.9	6.1	5.9	0.12
NOP/An 1:1	4.8	4.8	4.5	4.7	0.14
NCP/An 1:1	7.1	7.0	7.2	7.1	0.08

4. Viscosity measurement

The solvent viscosities were determined using a NDJ-8S viscometer (Lichen). The cylinder-shaped spindle (0# rotor) was used at the rotation of 60 rpm. The multi-point (10-fold determination) method was used for the viscosity measurement. All measurements were performed at 20 °C in triplicates.

Table S4. Viscosity measurement data

Sample name	viscosity (mPa·s)			measurement conditions
	1	2	3	
NFM-Anisole 1:1	2.45	2.43	2.44	0# rotor; 60 RPM

5. Melting point check

4 mL of NFM/An mixture solvents was added in a 10 mL centrifuge tube. The centrifuge tube was frozen in a refrigerator under -18 °C for 12 h, and the status of solvent mixture was confirmed by visual inspection.

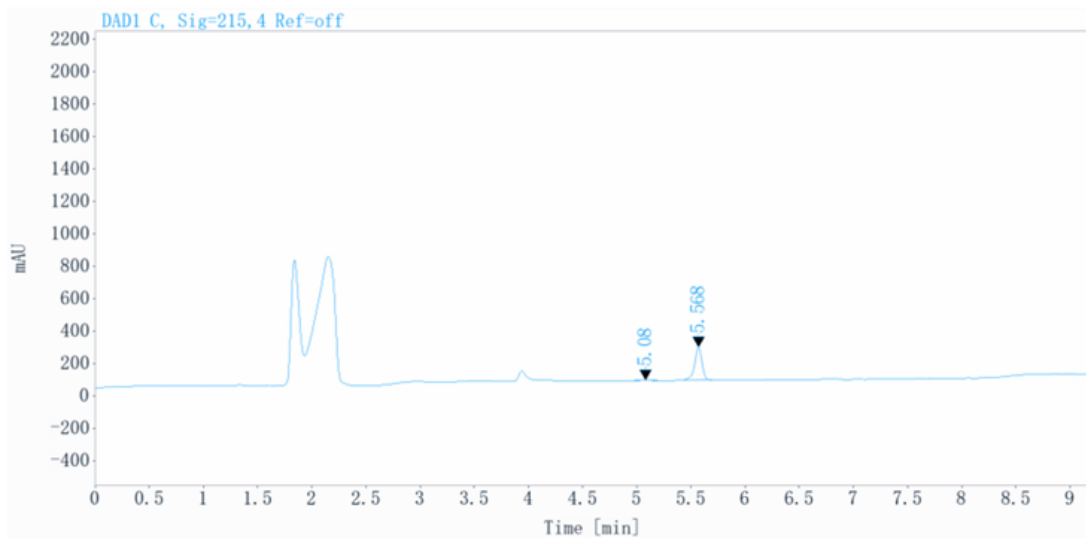
Fig. S4 NFM/An 1:1 mixture at -18 °C frozen after 12 h



6. Coupling reactions kinetics in solid phase

The overall process has been modified from literature¹. Fmoc-Gly-OH (129.5 mg, 0.436 mmol, 1.3 equiv.) and OxymaB (80.6 mg, 0.436 mmol, 1.3 equiv.) were dissolved in the indicated solvent (5 mL). DIC (55.0 mg, 0.436 mmol, 1.3 equiv.) was added. The clear solution was then directly added to the reactor containing pre-swelled peptide resin H-Pro-Phe-Ala-PS-2-CTC (0.5 g, loading = 0.67 mmol/g). The progress of the peptide bond formation was carried out in NFM/An under sonication and monitored by analyzing a reaction suspension (0.1 mL) at set time points (t = 0, 1, 3, 5, 7, 10, 20, and 60 min.). The withdrawn resin suspension aliquots were immediately transferred to a fritted syringe (1 mL) and filtered. The resin was further washed with NFM/An (2 × 2 mL) and subjected to Fmoc-removal using 5 % (v/v) DBU in NFM/An (2 min). After Fmoc-removal, the resin was filtered and washed with NFM/An and IPA (3 × 10 mL, alternating). About 20 mg dried resin was treated with 0.2 mL of TFA and agitated for 15 min at ambient temperature. The cleaved peptide solution was diluted with 0.8 mL MeCN and then subjected to HPLC analysis (**Method A**).

Fig. S5. Amino acid coupling kinetics study. HPLC analysis ($\lambda = 215$ nm) of retrieved peptide after 10 min coupling reaction in NFM/An



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
5.080	MM	0.0798	20.1861	4.2175	2.0395	
5.568	MM	0.0784	969.5575	206.0839	97.9605	
Sum			989.7436			

Fig. S6. Amino acid coupling kinetics study. HPLC analysis ($\lambda = 215$ nm) of retrieved peptide after 1, 3, 5, 7, 10, 20, 60 min coupling reaction in NFM/An

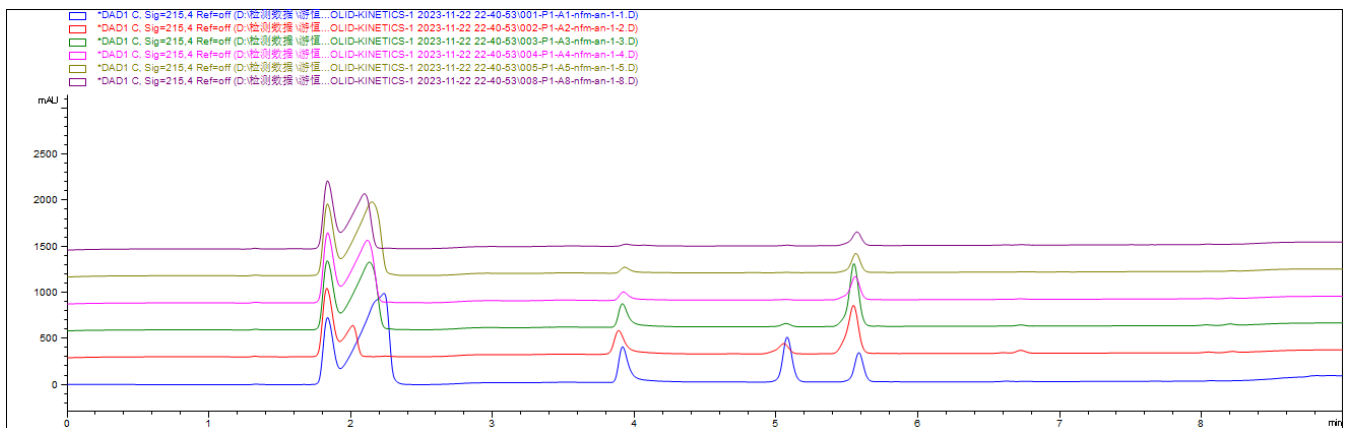
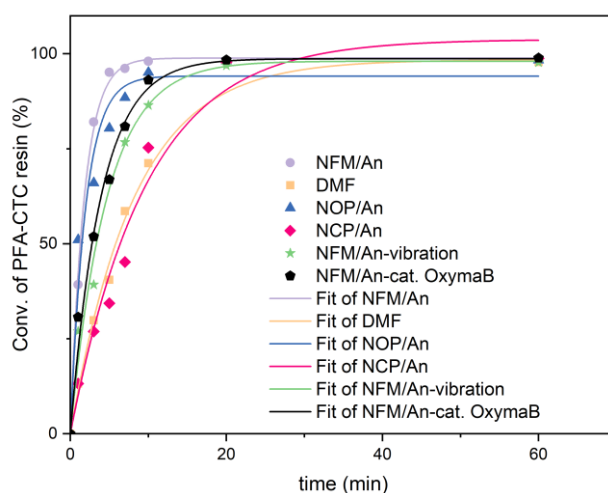


Table S5. Data for coupling kinetics experiments performed in various conditions depicting % completion of the coupling reaction over time.

Time (min)	% Coupling					
	NFM/An	DMF	NOP/An	NCP/An	NFM/An-vibration	NFM/An-cat. OxymaB
0	0.0	0.0	0.0	0.0	0.0	0.0
1	39.3	13.2	51.1	13.2	27.0	30.7
3	82.1	29.9	66.0	26.9	39.3	51.9
5	95.1	40.5	80.4	34.4	66.8	66.9
7	96.2	58.6	88.5	45.2	76.8	80.9
10	98.1	71.2	95.1	75.3	86.5	93.1
20	98.0	NA	98.1	97.7	96.9	98.4
60	98.3	97.9	98.3	98.8	97.7	98.9

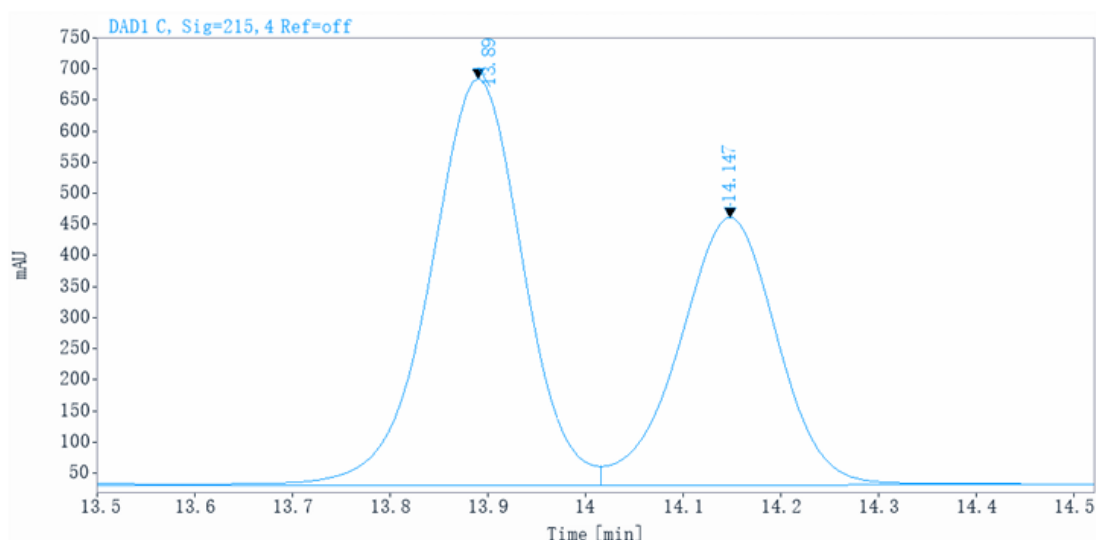
Fig. S7 Experimental (markers) and simulated (lines) reaction kinetics for coupling reaction under different conditions. The conversion of tri- to tetrapeptide was quantified by HPLC analysis after Fmoc-removal, resin wash and peptide cleavage.



7. Epimerization tests

Fmoc-Phg-OH (0.22 mmol) was dissolved in a glass vial with 2 mL of solvents. The desired coupling reagent combination (0.22 mmol) was then added (OxymaPure/DIC, OxymaB/DIC, and HOBt/DIC). After 5 minutes of preactivation, H-Pro-NH₂ (0.2 mmol) was added. The solution was sonicated at room temperature. After 1 h from the beginning of the reaction, an aliquot (80 μ L) of the solution was diluted with 0.5 mL of a 1: 2 CH₃CN/H₂O mixture and injected into an HPLC system (**Method B**), in order to monitor the conversion and the racemization ratio.

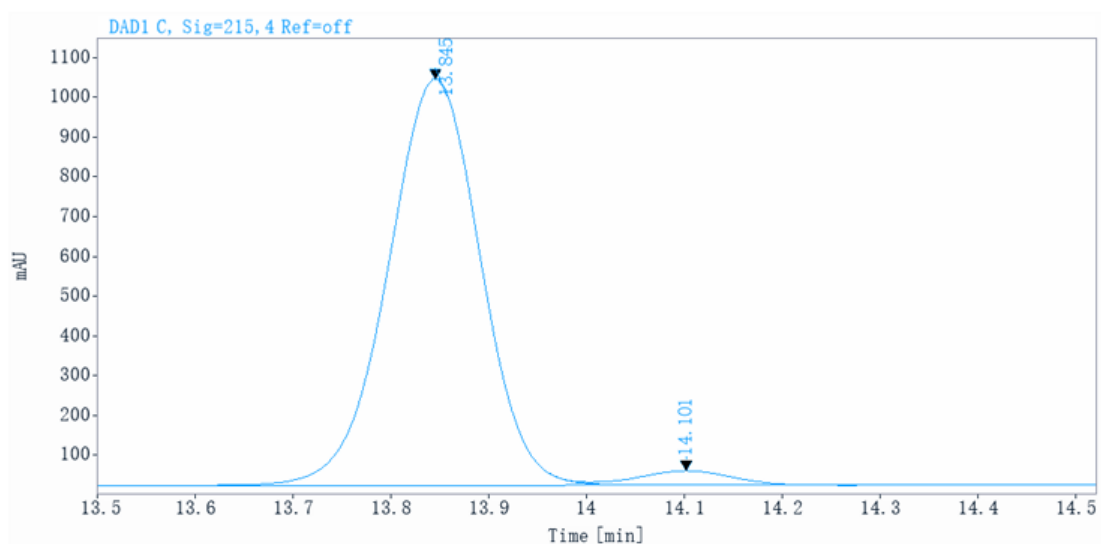
Fig. S8. Chromatogram of Fmoc-rac-Phg-Pro-NH₂, liquid phase synthesis with OxymaB by using racemic Fmoc-Phg-OH in DMF



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.890	VV R	0.1029	4379.6235	654.8573	59.0904	
14.147	VB	0.1099	3032.1125	431.6858	40.9096	
	Sum		7411.7361			

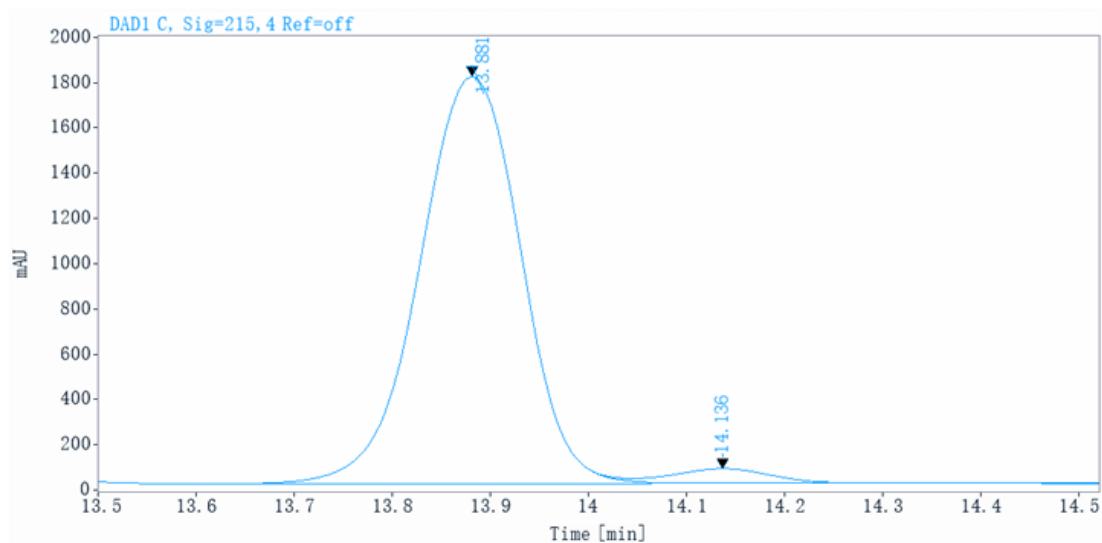
Fig. S9. Chromatogram of Fmoc-Phg-Pro-NH₂, liquid phase synthesis with OxymaB in NFM



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.845	VV R	0.1005	6763.7778	1024.2996	96.3981	
14.101	VV E	0.1054	252.7262	37.1162	3.6019	
	Sum		7016.5041			

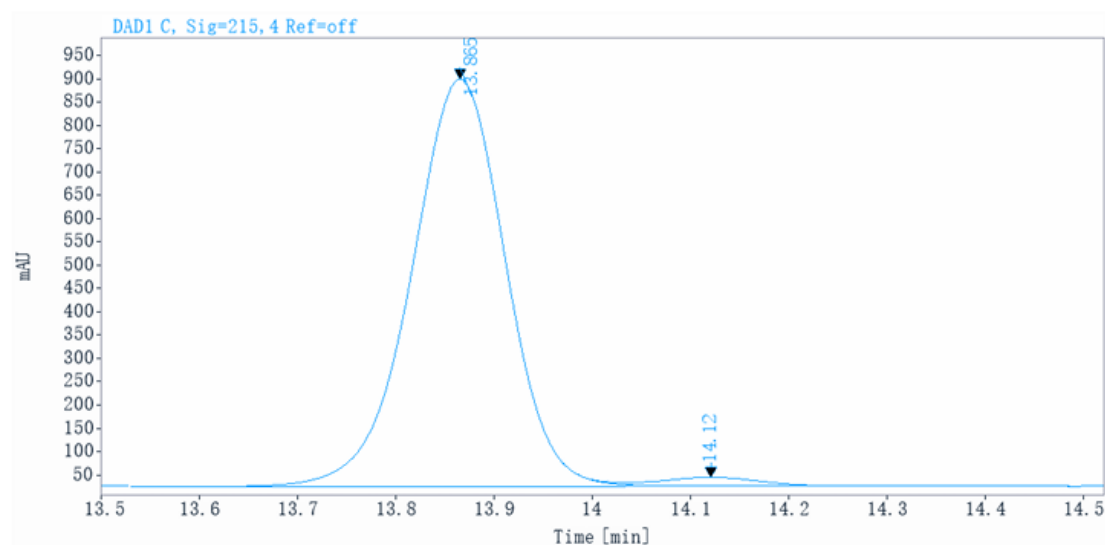
Fig. S10. Chromatogram of Fmoc-Phg-Pro-NH₂, liquid phase synthesis with OxymaB in DMF



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.881	BV R	0.1134	12908.9111	1800.3788	96.3283	
14.136	VV E	0.1121	492.0391	66.6868	3.6717	
Sum			13400.9503			

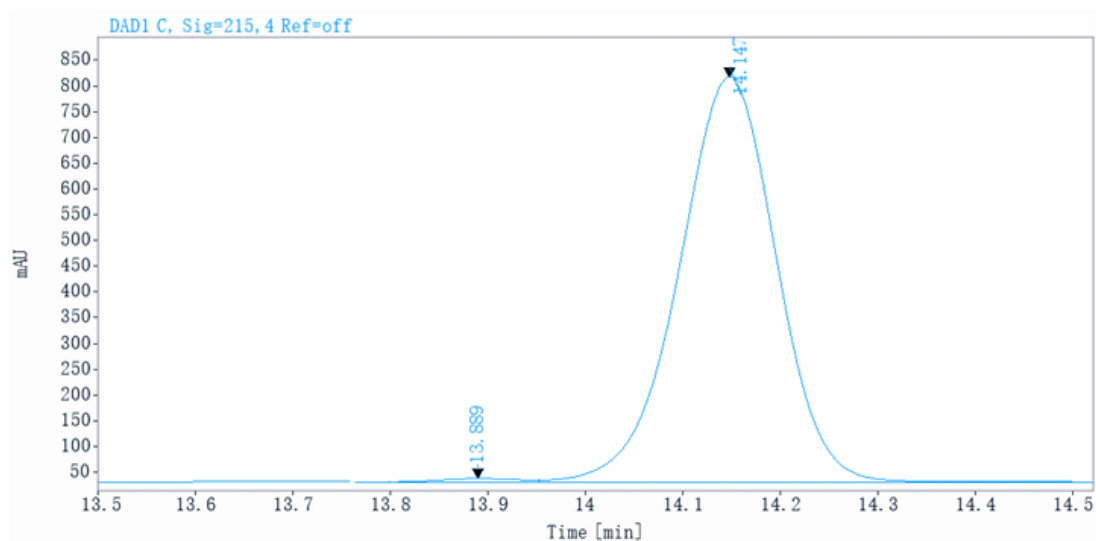
Fig. S11. Chromatogram of Fmoc-Phg-Pro-NH₂, liquid phase synthesis with OxymaB in NFM/An



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.865	BV R	0.1014	5833.1313	876.7205	97.4998	
14.120	VV E	0.1146	149.5782	19.6999	2.5002	
Sum			5982.7096			

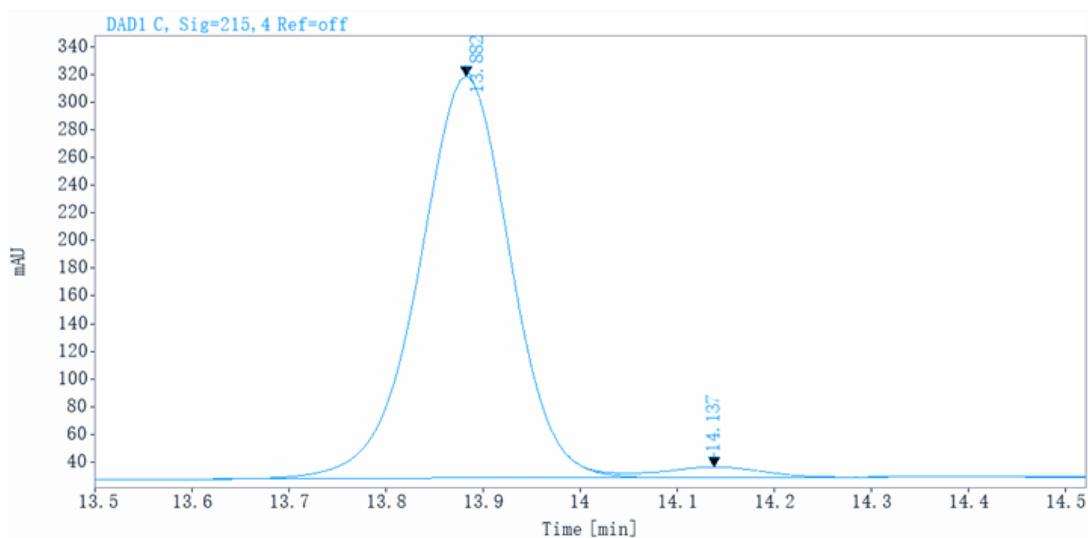
Fig. S12. Chromatogram of Fmoc-D-Phg-Pro-NH₂, liquid phase synthesis with OxymaB in NFM/An



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.889	MF	0.1051	52.9523	8.3997	0.9567	
14.147	FM	0.1157	5481.8237	789.4664	99.0433	
Sum			5534.7761			

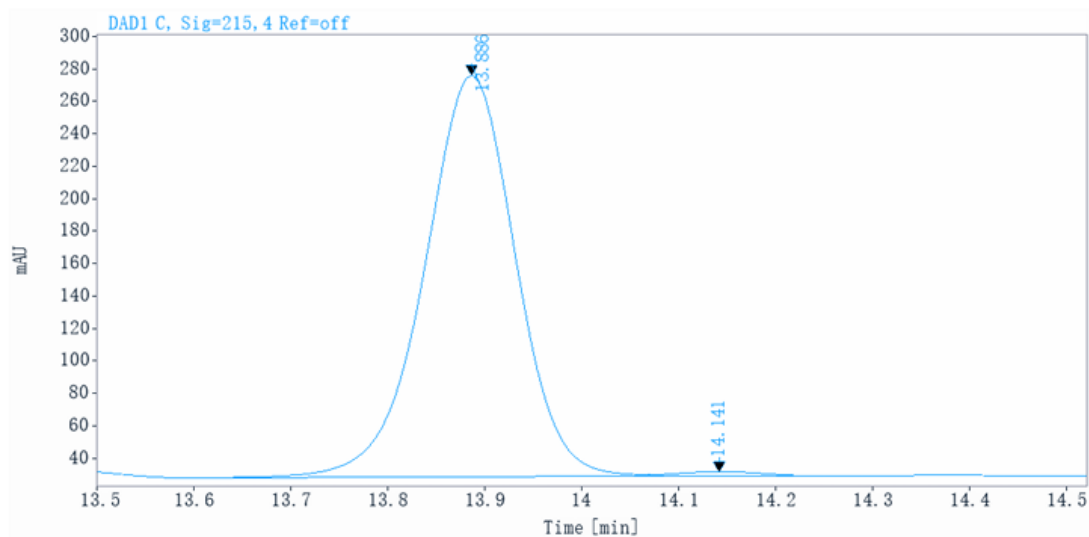
Fig. S13. Chromatogram of Fmoc-Phg-Pro-NH₂, liquid phase synthesis with OxymaPure in NFM/An



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.882	BV R	0.1027	1917.3374	291.5707	96.7227	
14.137	VV E	0.1172	64.9650	8.1347	3.2773	
Sum			1982.3024			

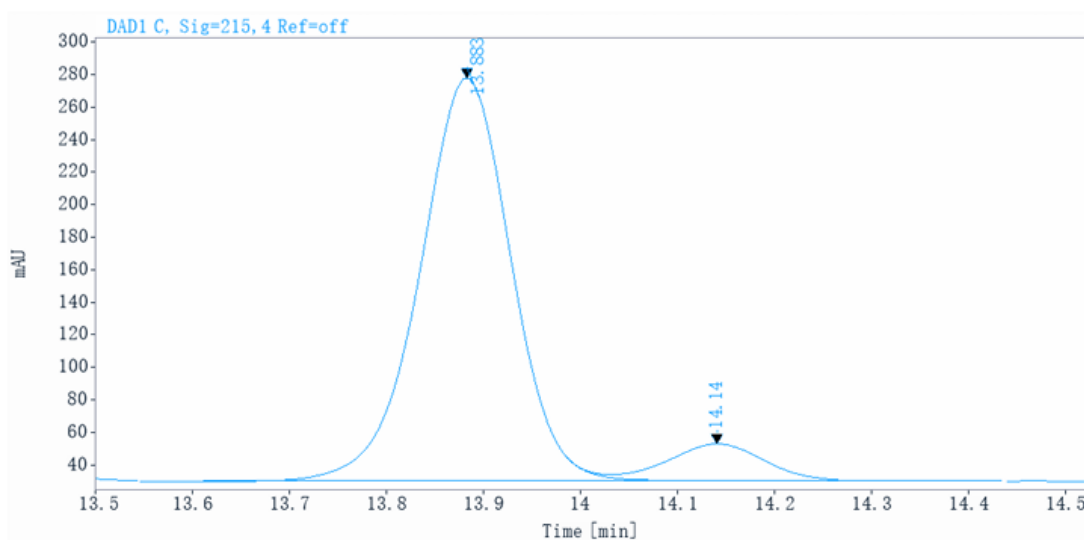
Fig. S14. Chromatogram of Fmoc-Phg-Pro-NH₂, liquid phase synthesis with catalytic amount of OxymaB in NFM/An



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.886	MF	0.1087	1620.4355	248.4585	98.7570	
14.141	FM	0.1099	20.3947	3.0932	1.2430	
		Sum	1640.8303			

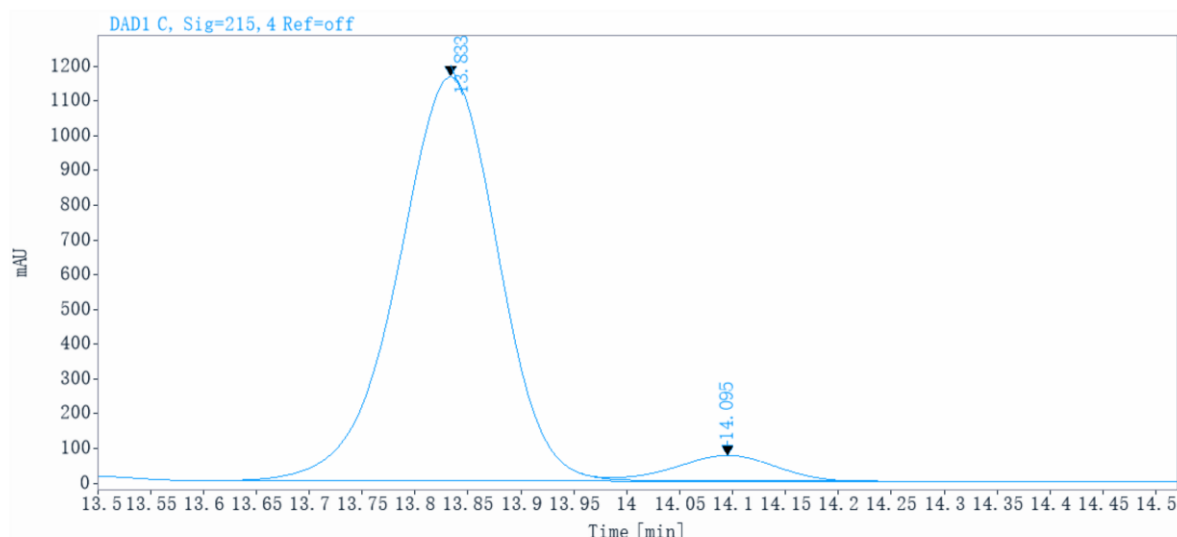
Fig. S15. Chromatogram of Fmoc-Phg-Pro-NH₂, liquid phase synthesis with HOBT in NFM/An



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.883	BV R	0.1000	1618.3219	248.5504	91.0659	
14.140	VB E	0.1070	158.7675	22.8597	8.9341	
		Sum	1777.0894			

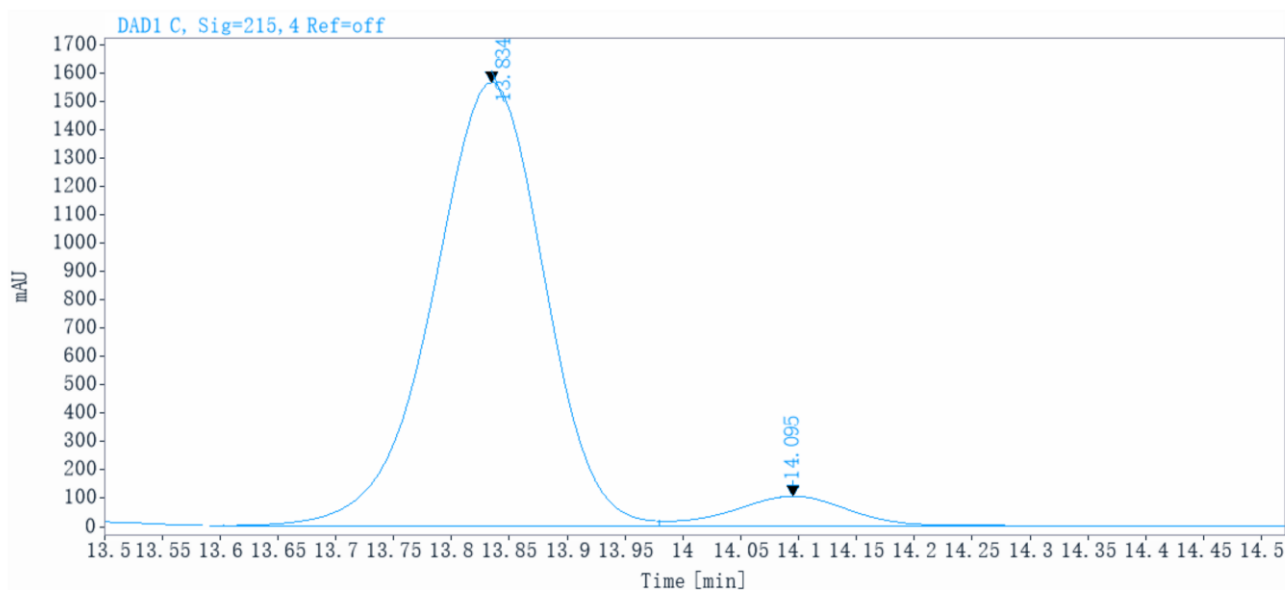
Fig. S16. Chromatogram of Fmoc-Phg-Pro-NH₂, liquid phase synthesis with HATU in NFM/An



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.833	BV R	0.1030	7691.0186	1165.5574	93.8138	
14.095	VB E	0.1051	507.1532	74.7977	6.1862	
Sum			8198.1718			

Fig. S17. Chromatogram of Fmoc-Phg-Pro-NH₂, liquid phase synthesis with PyAOP in NFM/An



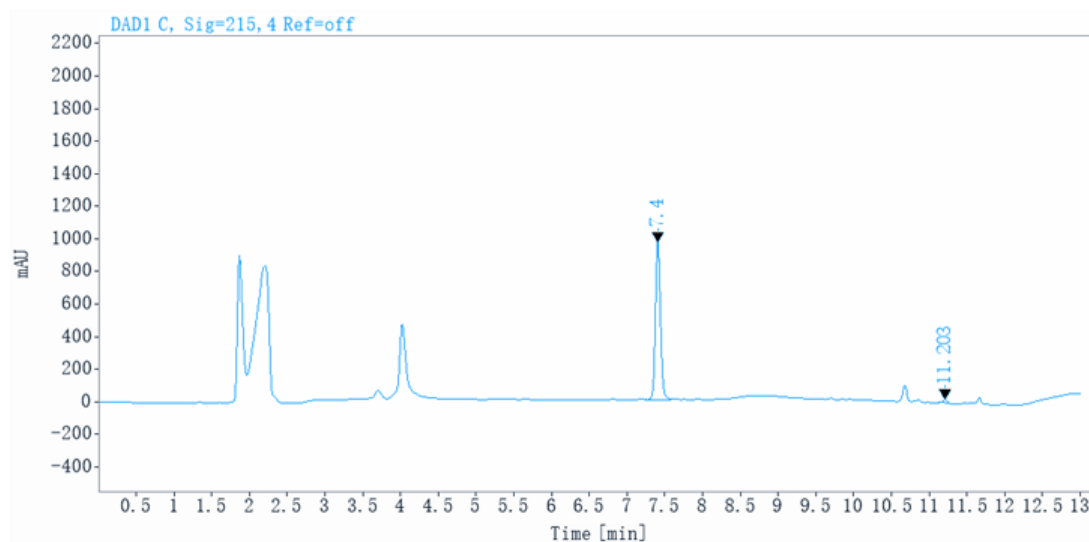
Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
13.834	MF	0.1111	10460.6270	1569.0165	93.3483	
14.095	FM	0.1175	745.3865	105.7464	6.6517	
Sum			11206.0135			

8. Deprotection tests

The total progress is modified from literature¹. A solution of 5% (v/v) DBU in the designated solvent (1 mL) was added to a reactor (5 mL syringe) containing pre-swelled ($2 \times$ in the candidate solvent) Fmoc-Ala-Phe-Phe-Ala-CTC (0.1 g, loading = 0.45 mmol/g) under sonication for 1 mins. The peptide cleavage was performed by treating 100 mg of peptidyl resin with 1 mL of TFA/H₂O (95:5, v/v) mixture for 2 h at ambient temperature. 50 μ L of cleavage solution was diluted with MeCN (1 mL) and directly subjected for HPLC analysis. (**Method C**).

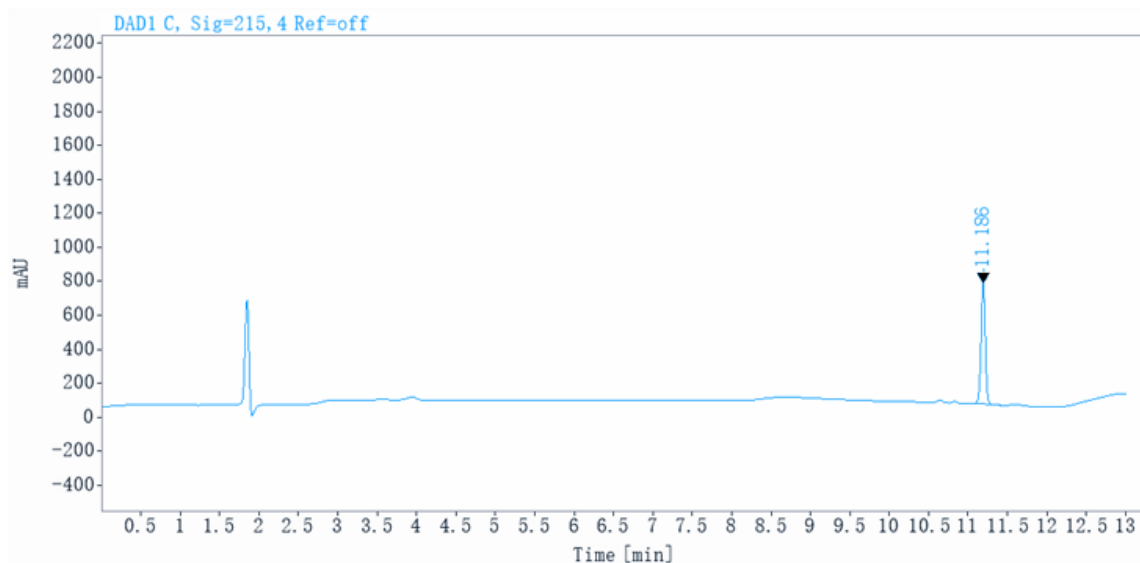
Fig. S18. Chromatogram of H-Ala-Phe-Phe-Ala-OH, after 1 mins deprotection with 5% DBU in NFM/An



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
7.400	MM	0.0790	4621.1934	975.2328	98.2574	
11.203	MM	0.0604	81.9564	22.6158	1.7426	
		Sum	4703.1498			

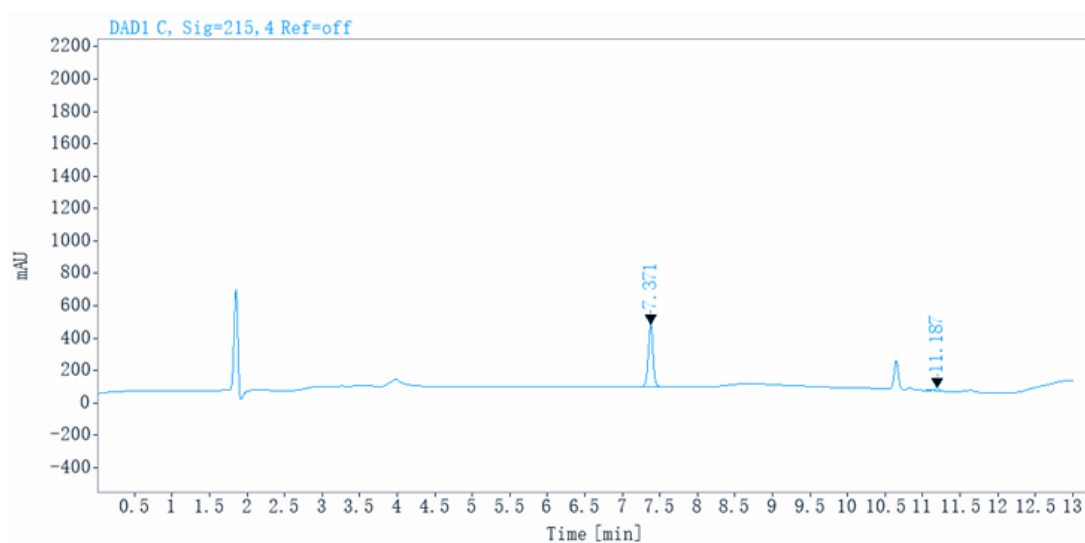
Fig. S19. Chromatogram of Fmoc-Ala-Phe-Phe-Ala-OH before deprotection



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
11.186	BBA	0.0569	2644.1243	718.7830	100.0000	
Sum			2644.1243			

Fig. S20. Chromatogram of H-Ala-Phe-Phe-Ala-OH, after 20 mins deprotection with 20% 4-methylpiperidine in DMF



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
7.371	BBA	0.0676	1705.7898	385.6819	95.9009	
11.187	MM	0.0678	72.9101	17.9312	4.0991	
Sum			1778.6999			

9. First loading tests

The first loading of the resin was quantified *via* the following procedure: a defined amount (about 20 mg) of the dry resin was weighed in a volumetric flask, and subsequently, the flask was filled to 100 mL

with 20% 4-methyl piperidine in DMF to remove the Fmoc-protecting group. The sample was shaken at 23 °C and kept for 3 h. The absorbance of the respective solution was measured with a Shimadzu UV-2600 spectrophotometer. A blank (20% 4-methyl piperidine in DMF) was read, and subsequently, the absorbance of the released dibenzofulvene–4-methyl piperidine adduct in solution was quantified spectrophotometrically at 289.8 nm². The described procedure was performed threefold, and the obtained resin substitution values were combined to a mean value (max. tolerated deviation from measured values: ±0.02 mmol/g).

Based on the following formula, the calculation of the resin substitution was made

$$S = \frac{Abs \times V \times 1000}{\varepsilon \times l \times m}$$

where S = substitution [mmol/g], Abs = absorbance at 289.8 nm, V = final volume [mL], ε = extinction coefficient (6089 L mol⁻¹ cm⁻¹), l = light path length [cm], and m = resin weight [mg].

Table S6. Data for first loading experiments performed in various conditions for different resin and peptides.

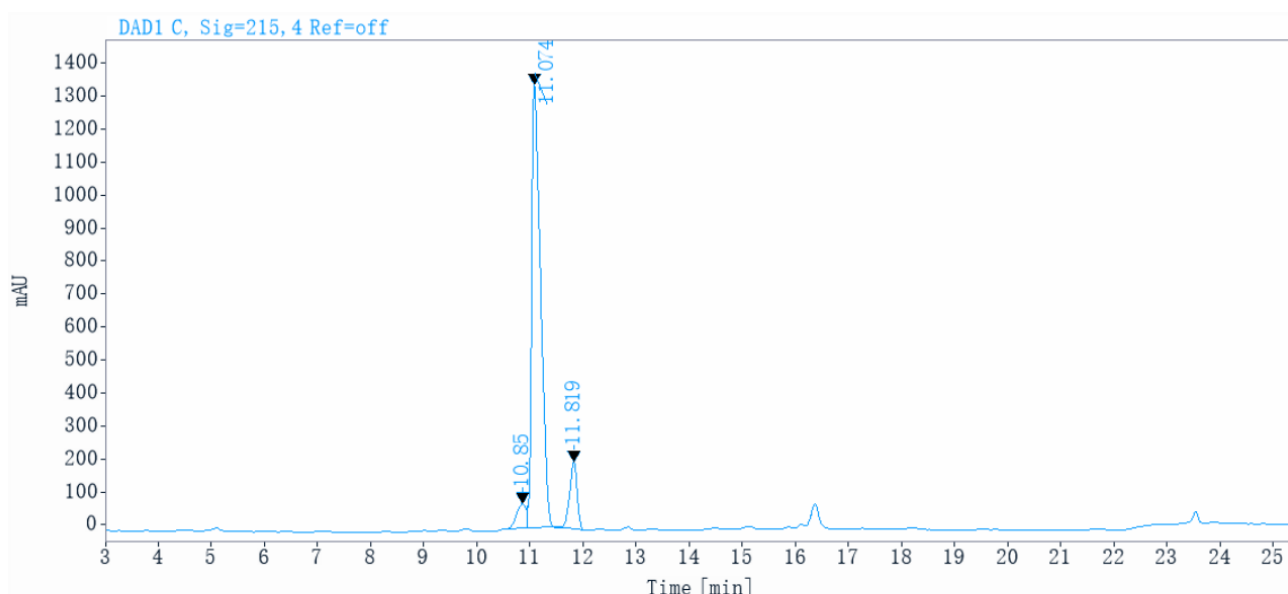
Resins	AAs	Mass (mg)	Abs	S (mmol/g)	maximum theoretical value (mmol/g)	Loading efficiency (%)
CTC						
NFM-AN	Fmoc-Pro-OH	20.4	0.712	0.573	0.792	72
Traditional	Fmoc-Pro-OH	20.2	0.684	0.556	0.792	70
NFM-AN	Fmoc-Ala-OH	24.0	0.853	0.584	0.809	72
Traditional	Fmoc-Ala-OH	20.2	0.673	0.547	0.809	68
NFM-AN	Fmoc-Leu-OH	22.3	0.785	0.578	0.782	74
Traditional	Fmoc-Leu-OH	21.2	0.738	0.572	0.782	73
NFM-AN	Fmoc-Phe-OH	21.3	0.687	0.530	0.762	70
Traditional	Fmoc-Phe-OH	20.3	0.735	0.595	0.762	78
NFM-AN	Fmoc-Glu-OAll	19.8	0.698	0.579	0.749	77
Traditional	Fmoc-Glu-OAll	19.4	0.658	0.557	0.749	74
PS-Wang						
NFM-AN	Fmoc-Leu-OH	20.3	0.814	0.659	0.793	83
Traditional	Fmoc-Leu-OH	20.6	0.846	0.674	0.793	85
NFM-AN	Fmoc-Pro-OH	19.2	0.854	0.730	0.803	91
Traditional	Fmoc-Pro-OH	19.2	0.822	0.689	0.803	86
PS-MHBA-Rink						
NFM-AN	Fmoc-Leu-OH	18.8	0.801	0.700	0.833	84
Traditional	Fmoc-Leu-OH	21.6	0.974	0.741	0.833	89
NFM-AN	Fmoc-Pro-OH	19.6	0.875	0.733	0.844	87
Traditional	Fmoc-Pro-OH	26.3	1.193	0.745	0.844	88

10.SPSPS of challenging model peptides on US-GSPSPS

Challenging model peptides manual syntheses were carried out at 30-35 °C under sonication in polyethylene syringes fitted with a polyethylene porous disc and connected to a nitrogen source to remove excess reagents and solvents. 0.2 g of preloaded Fmoc-resin was utilized. After the swelling of the resin in 2 mL of NFM/An, the Fmoc protective group was removed by 5% DBU in NFM/An (1 times × 2 mL, 2 min) and then the resin was washed with the selected solvent (3 times × 1.5 mL, 1 min each). Corresponding Fmoc-protected amino acids (three-fold excess with respect to the loading of the resin) were pre-activated by OxymaB (0.6 equiv. with respect to the loading of the resin) and DIC (three-fold excess of the reagents with respect to the loading of the resin) for 1 minutes and coupled to the resin for 10 minutes. In the case of both Aib residues in the sequence, the coupling of Fmoc-Aib-OH was repeated a second time. After each coupling step, the resin was washed with the EtOH and NFM/An (3 times each solvent × 2 mL, 0.5 min each). And then, the Fmoc protective group was removed by treating the peptide resin with 5% DBU in NFM/An (1 times × 2 mL, 2 min) and the resin was washed with the selected solvent (3 times × 1.5 mL, 1 min each). After the Fmoc cleavage of the N-terminal amino group, the peptide resin was further washed with EtOH (3 times × 2 mL, 1 min each) and dried under a vacuum for 12 hours. The dry peptide resin was suspended in 5 mL of the TFA/TIS/H₂O (95/2.5/2.5 v/v/v) mixture and stirred for 2 h. The resin was filtered off, washed with TFA (1 time × 1 mL, 1 min) and diisopropylether (25 mL) cooled to 4 °C was added to the solution dropwise. The peptide was filtered and

dried in vacuo to obtain crude peptide that was directly analysed by HPLC (Method D or Method E) and LC-MS.

Fig. S21. HPLC and LCMS Chromatogram of H-Y-Aib-Aib-FL-OH, manual SPPS in NFM/An on PS-2-CTC-Cl resin



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
10.850	MF	0.2220	1004.3253	75.4159	5.3932	
11.074	FM	0.1928	15578.4121	1346.5510	83.6559	
11.819	BB	0.1543	2039.2817	204.5023	10.9509	
Sum			18622.0192			

Peak no.	RT (min)	Compound	Relative area
1	10.850	H-Y-Aib-Aib-L-OH ₂ (des-F, m/z = 465)	5.4
2	11.074	Target molecule: H-Y-Aib-Aib-FL-OH ₂	83.6
3	11.819	H-Y-Aib-FL-OH ₂ (des-Aib, m/z = 527)	11.0

Target molecule: H-Y-Aib-Aib-FL-OH₂

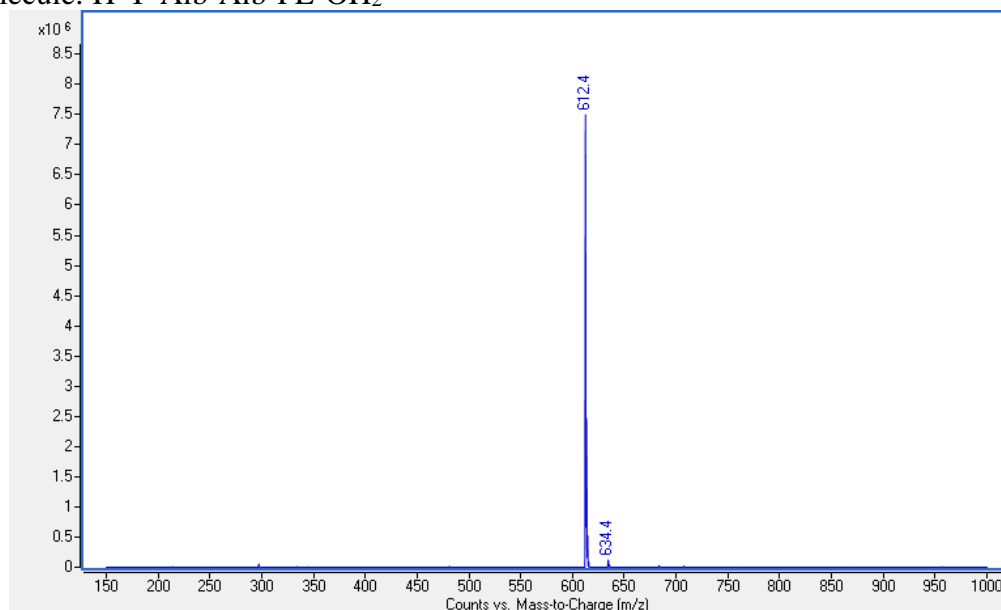
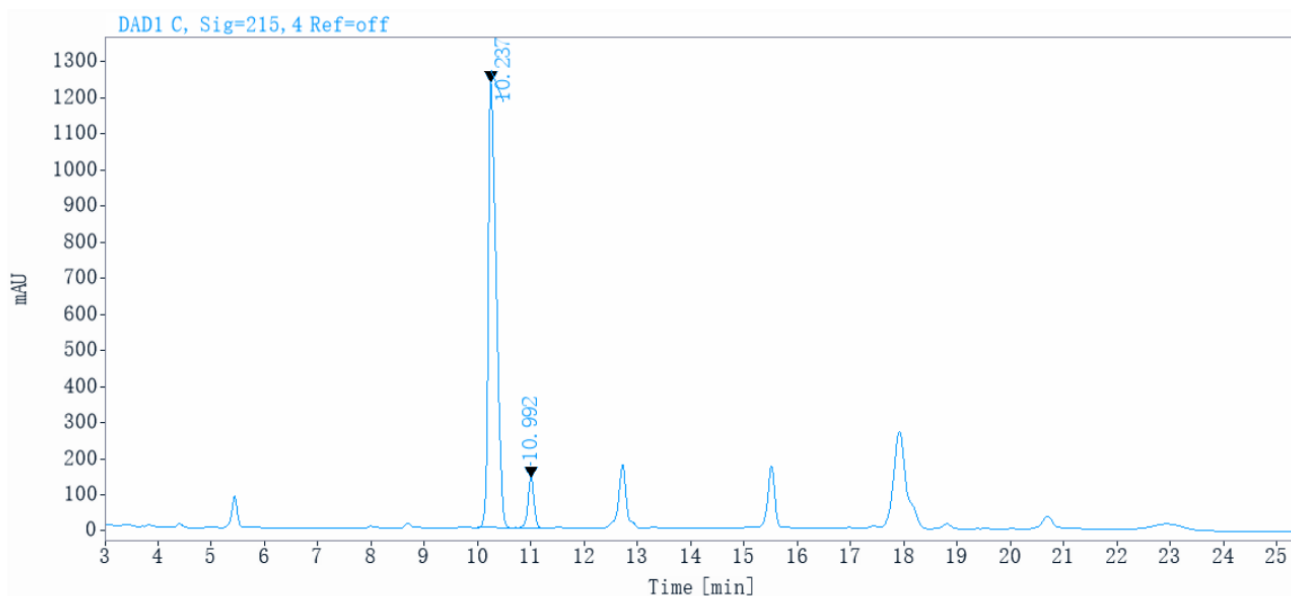


Fig. S22. HPLC and LCMS Chromatogram of H-Y-Aib-Aib-FL-NH₂, manual SPPS in NFM/An on PS-MBHA-Rink resin



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
10.237	BV	0.1598	12681.7979	1235.1094	91.8796	
10.992	VB	0.1218	1120.8356	139.4028	8.1204	
Sum			13802.6334			

Peak no.	RT (min)	Compound	Relative area
1	10.237	Target molecule: H-Y-Aib-Aib-FL-NH ₂	91.9
2	10.992	H-Y-Aib-FL-NH ₂ (des-Aib, m/z = 526)	8.1

The other impurities are non-peptide impurities. They likely originate from the cleavage of the MBHA-rink-resin.

Target molecule: H-Y-Aib-Aib-FL-NH₂

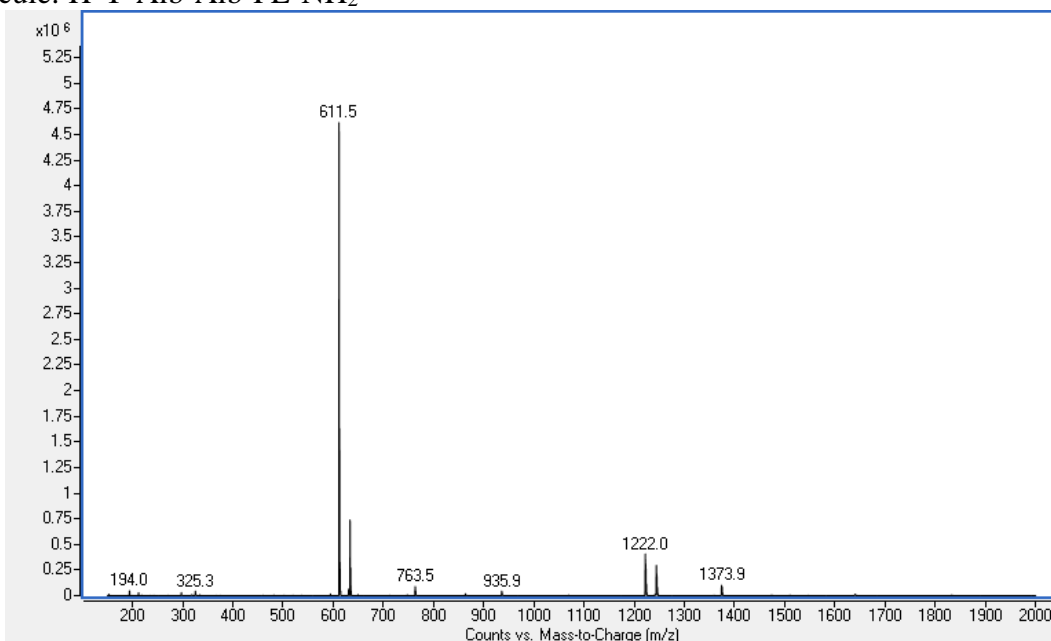
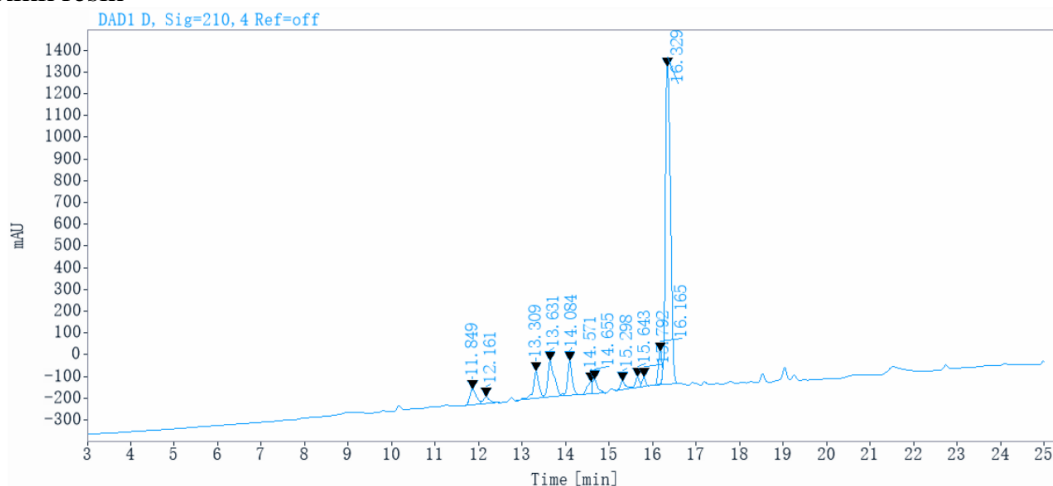


Fig. S23. HPLC and LCMS Chromatogram of H-WFTTLISTIM-NH₂, manual SPPS in NFM/An on PS-MBHA-Rink resin



Signal: DAD1 D, Sig=210,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
11.849	BV	0.1573	763.0270	72.2017	3.7919	
12.161	VB	0.1559	349.5153	32.3841	1.7369	
13.309	VV R	0.1295	1219.1917	128.7038	6.0588	
13.631	VV R	0.1452	1833.2378	170.0186	9.1103	
14.084	VB	0.1076	1150.7218	160.5105	5.7185	
14.571	BV	0.1033	423.5881	56.5889	2.1050	
14.655	VB	0.1177	552.8438	66.0255	2.7474	
15.298	VV	0.1376	406.5672	42.5051	2.0204	
15.643	VV	0.0969	325.5832	50.6822	1.6180	
15.792	VB	0.0866	243.0668	43.9034	1.2079	
16.165	BV E	0.0865	845.5976	152.8350	4.2022	
16.329	VB R	0.1318	12009.8340	1461.8309	59.6828	
Sum			20122.7743			

Peak no.	RT (min)	Compound	Relative area
1	11.849	des-TTIM, m/z = 878	3.8
2	12.161	des-T, m/z = 1080	1.7
3	13.309	H-WFTTLISTIM-NH ₂ + tBu (+ tBu, m/z = 1268)	6.1
4	13.631	H-WFTTLISTIM-NH ₂ + tBu (+ tBu, m/z = 1268)	9.1
5	14.084	H-WFTTLISTIM-NH ₂ + tBu (+ tBu, m/z = 1268)	5.7
6	14.571	des-L or I, m/z = 1098	2.1
7	14.655		2.7
8	15.298		2.0
9	15.643	H-FTTLISTIM-NH ₂ + tBu (des-W + tBu, m/z = 1082)	1.6
10	15.792	des-L or I, m/z = 1098	1.2
11	16.165	des-T, m/z = 1110	4.2
12	16.329	Target molecule: H-WFTTLISTIM-NH ₂	59.7

Target molecule: H-WFTTLISTIM-NH₂

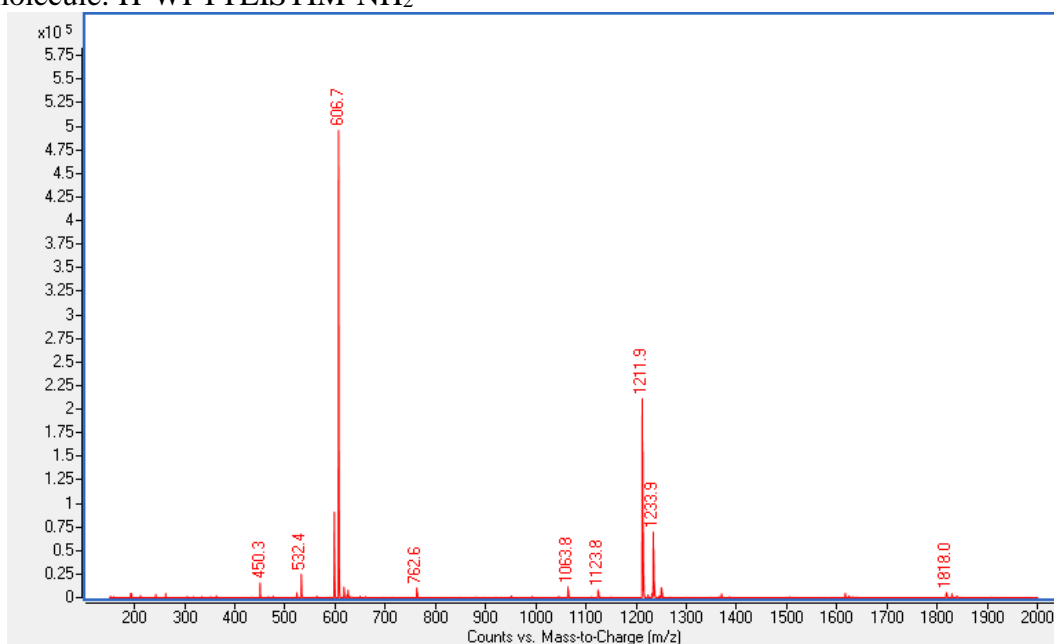
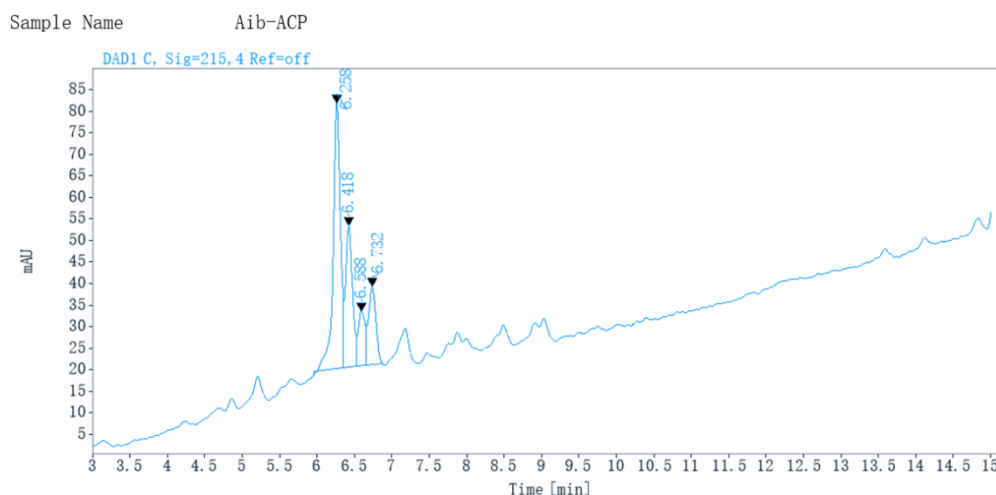


Fig. S24. HPLC and LCMS Chromatogram of H-VQ-Aib-Aib-IDYING-NH₂, manual SPPS in NFM/An on PS-MBHA-Rink resin

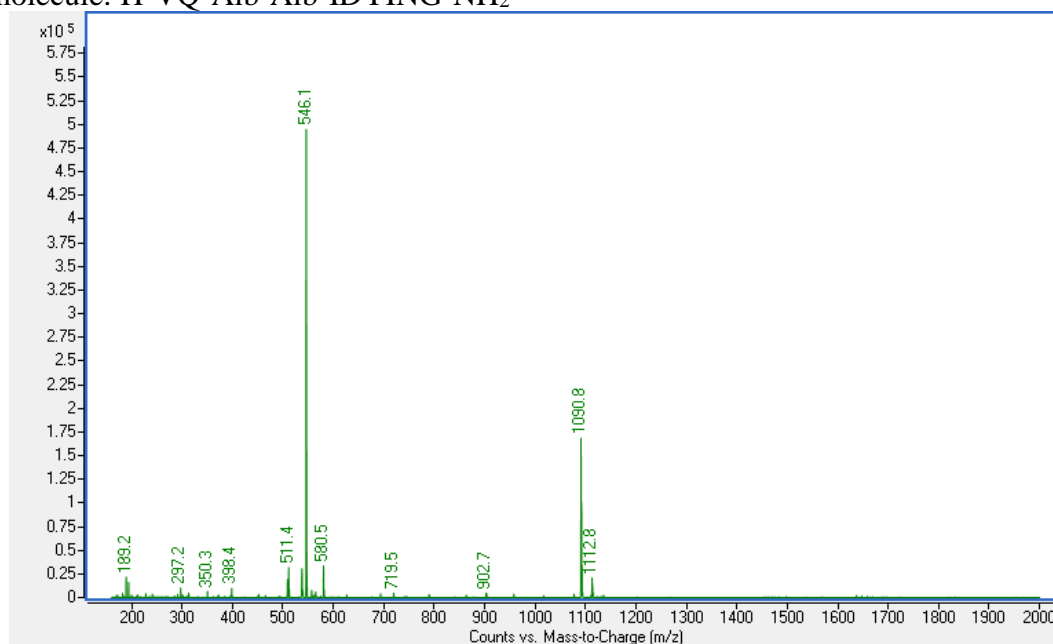


Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
6.258	MF	0.1145	425.1526	61.8625	50.6263	
6.418	MF	0.1054	208.6690	33.0107	24.8479	
6.588	MF	0.1064	81.4703	12.7607	9.7013	
6.732	FM	0.1138	124.4936	18.2391	14.8245	
		Sum	839.7856			

Peak no.	RT (min)	Compound	Relative area
1	6.258	Target molecule: H-VQ-Aib-Aib-IDYING-NH ₂	50.6
2	6.418	H-VQ-Aib-IDYING-NH ₂ (des-Aib, m/z = 1005)	24.8
3	6.588	H-V-Aib-Aib-IDYING-NH ₂ (des-Q, m/z = 962)	9.7
4	6.732	H-V-Aib-Aib-IDYIN-NH ₂ (des-GQ, m/z = 905)	14.8

Target molecule: H-VQ-Aib-Aib-IDYING-NH₂

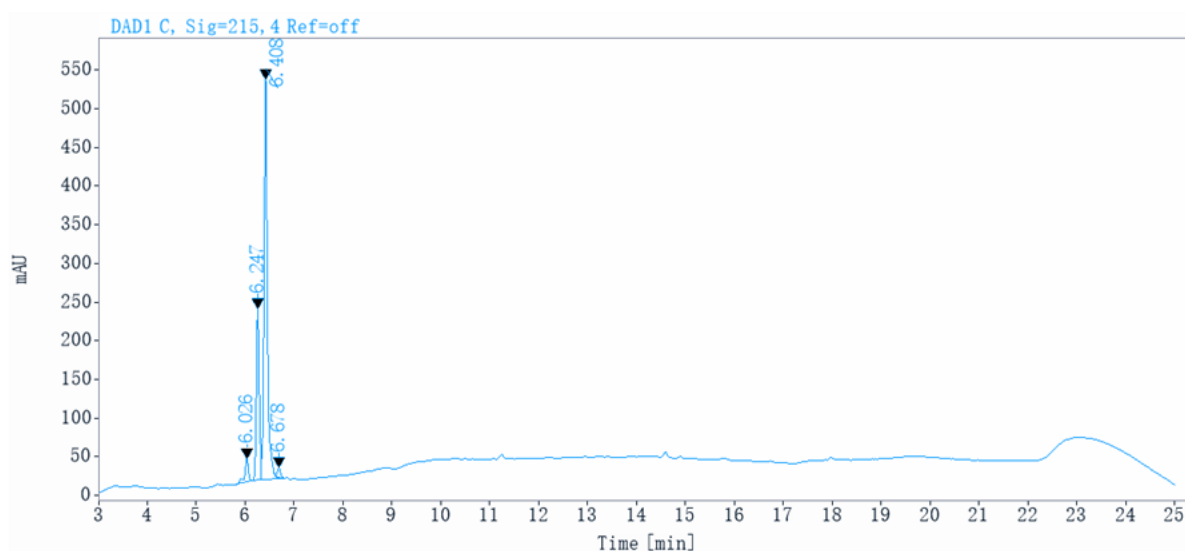


11. Application of US-GSPPS in the total synthesis of natural product

11.1. Total synthesis of linear natural product

Total synthesis of natural product were carried out at 30-35 °C under sonication in polyethylene syringes fitted with a polyethylene porous disc and connected to a nitrogen source to remove excess reagents and solvents. 0.2 g of preloaded Fmoc-resin was utilized. After the swelling of the resin in 2 mL of NFM/An, the Fmoc protective group was removed by 5% DBU in NFM/An (2 times × 2 mL, 2 min each) and then the resin was washed with the selected solvent (3 times × 1.5 mL, 1 min each). Corresponding Fmoc-protected amino acids (three-fold excess with respect to the loading of the resin) were pre-activated by OxymaB (0.6 equiv. with respect to the loading of the resin) and DIC (three-fold excess of the reagents with respect to the loading of the resin) for 3 minutes and coupled to the resin for 10 minutes. After each coupling step, the Fmoc protective group was removed by treating the peptide resin with 5% DBU in NFM/An (2 times × 2 mL, 2 min each) and the resin was washed with the EtOH and NFM/An (3 times × 2 mL, 1 min each). After the Fmoc cleavage of the N-terminal amino group, the peptide resin was further washed with EtOH (3 times × 2 mL, 1 min each) and dried under a vacuum for 12 hours. The dry peptide resin was suspended in 5 mL of the TFA/TIS/H₂O (95/2.5/2.5 v/v/v) mixture and stirred for 2 h. The resin was filtered off, washed with TFA (1 time × 1 mL, 1 min) and MTBE (25 mL) cooled to 4 °C was added to the solution dropwise. The peptide was filtered and dried in vacuo to obtain crude peptide that was directly analysed by HPLC (Method D or Method E). And the total yield was calculated after the RP-MPLC purification.

Fig. S25. HPLC Chromatogram of AFNIHNRNLL, manual SPPS in NFM/An on PS-CTC-Cl resin



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
6.026	VB R	0.0667	153.9278	30.1247	4.2731	
6.247	BV	0.0652	937.7894	222.1529	26.0332	
6.408	VV R	0.0712	2448.8992	518.0298	67.9818	
6.678	VB E	0.0679	61.6715	13.8526	1.7120	
Sum			3602.2879			

Peak no.	RT (min)	Compound	Relative area
1	6.026	H-ANIHNRNLL-OH (des-F, m/z = 1065)	4.3
2	6.247	des-N, m/z = 1098	26.0
3	6.408	Target molecule: H-AFNIHNRNLL-OH	68.0
4	6.678	H-AFNIHNRNLL-OH (des-R, m/z = 1056)	1.7

Fig. S26. HRMS Chromatogram of AFNIHNRNLL, manual SPPS in NFM/An on PS-CTC-Cl resin, $[M+2H]^{2+}$

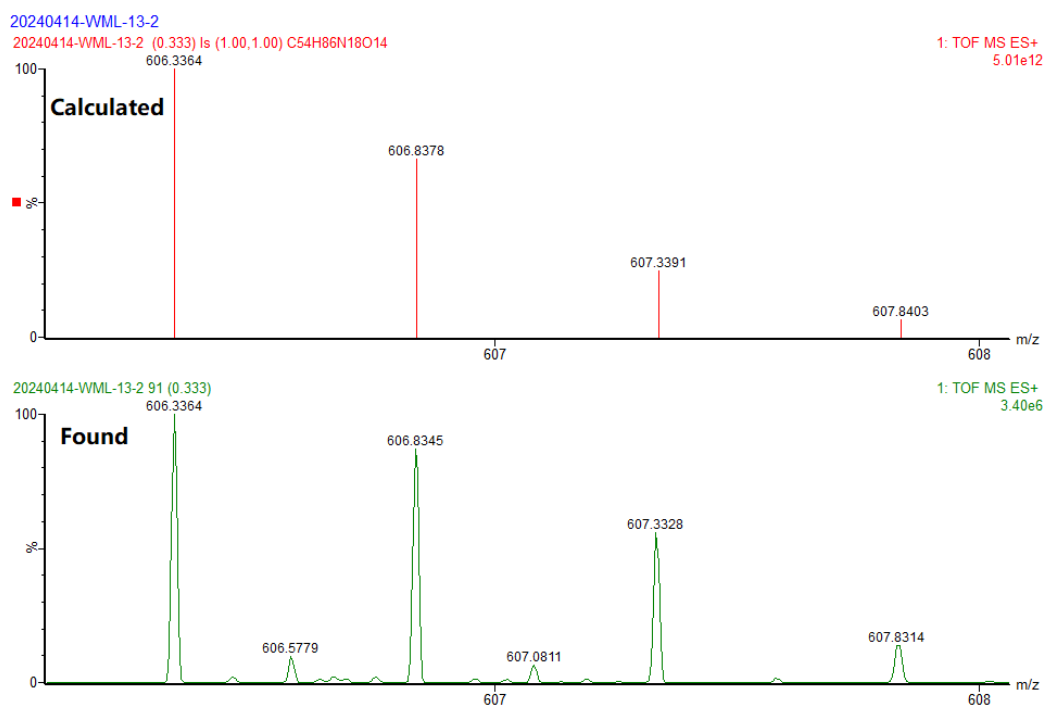
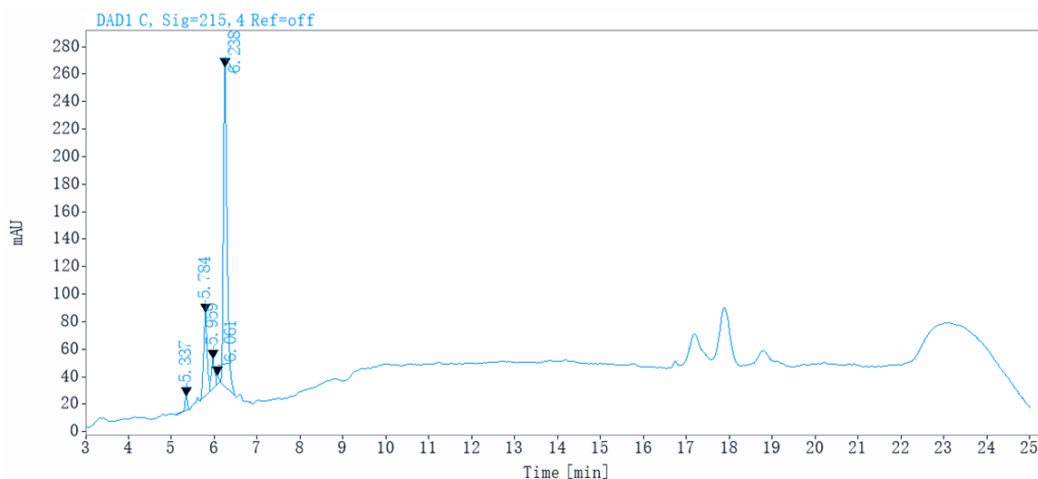


Fig. S27. HPLC Chromatogram of AVLVDKQCPD, manual SPPS in NFM/An on PS-CTC-Cl resin

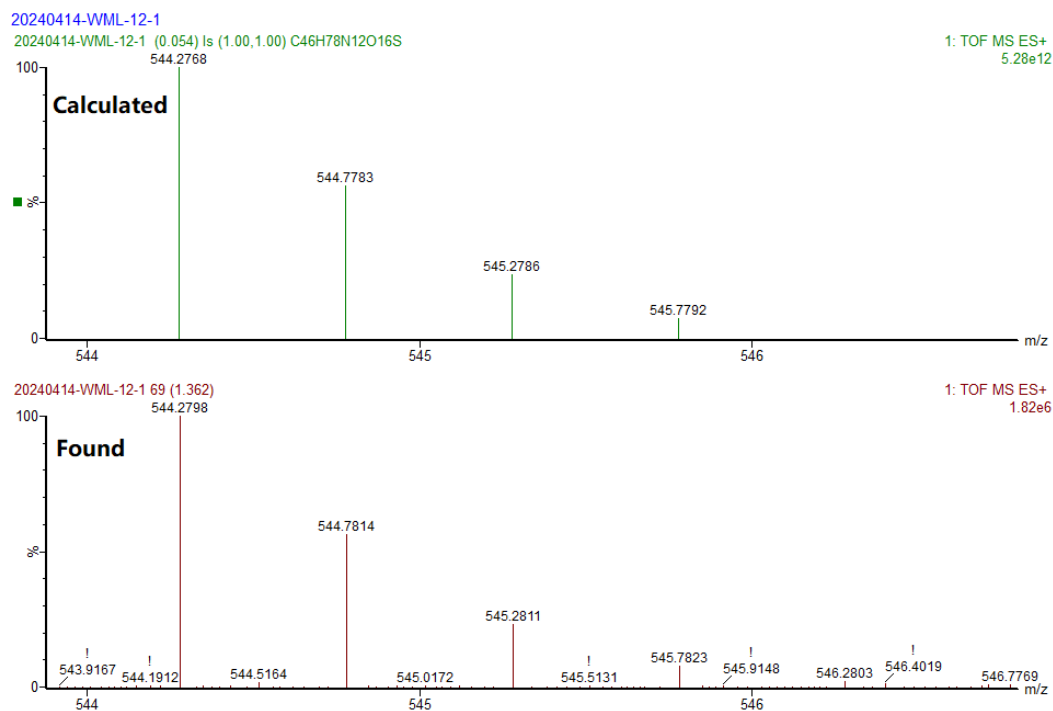


Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
5.337	BB	0.0657	44.2883	10.8363	2.2953	
5.784	BV	0.0846	349.6281	61.2559	18.1199	
5.959	VV	0.0808	122.6269	22.0890	6.3553	
6.061	VB	0.0635	28.0978	6.9018	1.4562	
6.238	BB	0.0893	1384.8895	233.0185	71.7734	
Sum			1929.5307			

Peak no.	RT (min)	Compound	Relative area
1	5.337	des-VQC-OH, m/z = 757	2.3
2	5.784		18.1
3	5.959		6.4
4	6.061	des-V-OH, m/z = 988	1.5
5	6.238	Target molecule: H-AVLVDKQCPD-OH	71.8

Fig. S28. HRMS Chromatogram of AVLVDKQCPD, manual SPPS in NFM/An on PS-CTC-Cl resin, $[M+2H]^{2+}$



11.2. Total synthesis of Acremonamide

Total synthesis of natural product **Acremonamide** were carried out at 30-35 °C under sonication in polyethylene syringes fitted with a polyethylene porous disc and connected to a nitrogen source to remove excess reagents and solvents.

US-GSPPS: 0.2 g of preloaded Fmoc-resin was utilized. After the swelling of the resin in 2 mL of NFM/An, the Fmoc protective group was removed by 5% DBU in NFM/An (2 times × 2 mL, 2 min each) and then the resin was washed with the selected solvent (3 times × 1.5 mL, 1 min each). Corresponding Fmoc-protected amino acids (three-fold excess with respect to the loading of the resin) were pre-activated by OxymaB (0.6 equiv. with respect to the loading of the resin) and DIC (three-fold excess of the reagents with respect to the loading of the resin) for 3 minutes and coupled to the resin for 10 minutes. After each coupling step, the Fmoc protective group was removed by treating the peptide resin with 5% DBU in NFM/An (2 times × 2 mL, 2 min each) and the resin was washed with the EtOH and NFM/An (3 times × 2 mL, 1 min each).

US-GSPPS on-resin esterification: a solution of *R*-Hiv (2 equiv., 48.2 mg, 0.408 mmol), DMAP (0.2 equiv., 5.0 mg, 0.041 mmol), and DIC (2 equiv., 64 μL, 0.408 mmol) in NFM/An was added into Fmoc-deprotected resin syringe. The syringe was sonicated under 30-35 °C for 30 minutes.

Cleavage: After the Fmoc cleavage of the N-terminal amino group, the peptide resin was further washed with EtOH (3 times × 2 mL, 1 min each) and dried under a vacuum for 12 hours. The dry peptide resin was suspended in 5 mL of the TFA/TIS/H₂O (95/2.5/2.5 v/v/v) mixture and stirred for 2 h. The resin was filtered off, washed with TFA (1 time × 1 mL, 1 min) and MTBE (25 mL) cooled to 4 °C was added to the solution dropwise. The linear peptide was purified by RP-MPLC as a white solid (79.4 mg, 64% yield).

Solution phase macrocyclization: HATU (3 equiv., 0.24 mmol, 91 mg) and DIPEA (6 equiv., 0.48 mmol, 81 μL) was added into a solution of linear peptide precursor (48.8 mg, 0.08 mmol) in NFM/An (20 mL). The mixture was allowed to sonicate at room temperature for 1 h and then quenched with saturated aqueous solution of NH₄Cl (20 mL). The aqueous layer was extracted with EA (3 × 10 mL). The combined organic layers were washed with brine (20 mL), dried over anhydrous Na₂SO₄, filtered, and concentrated under reduced pressure. Purification of the crude product was performed by RP-MPLC to obtain the **Acremonamide** as pale yellow solid (24.2 mg, 51% yield).

Fig. S29 LCMS of the on-resin esterification

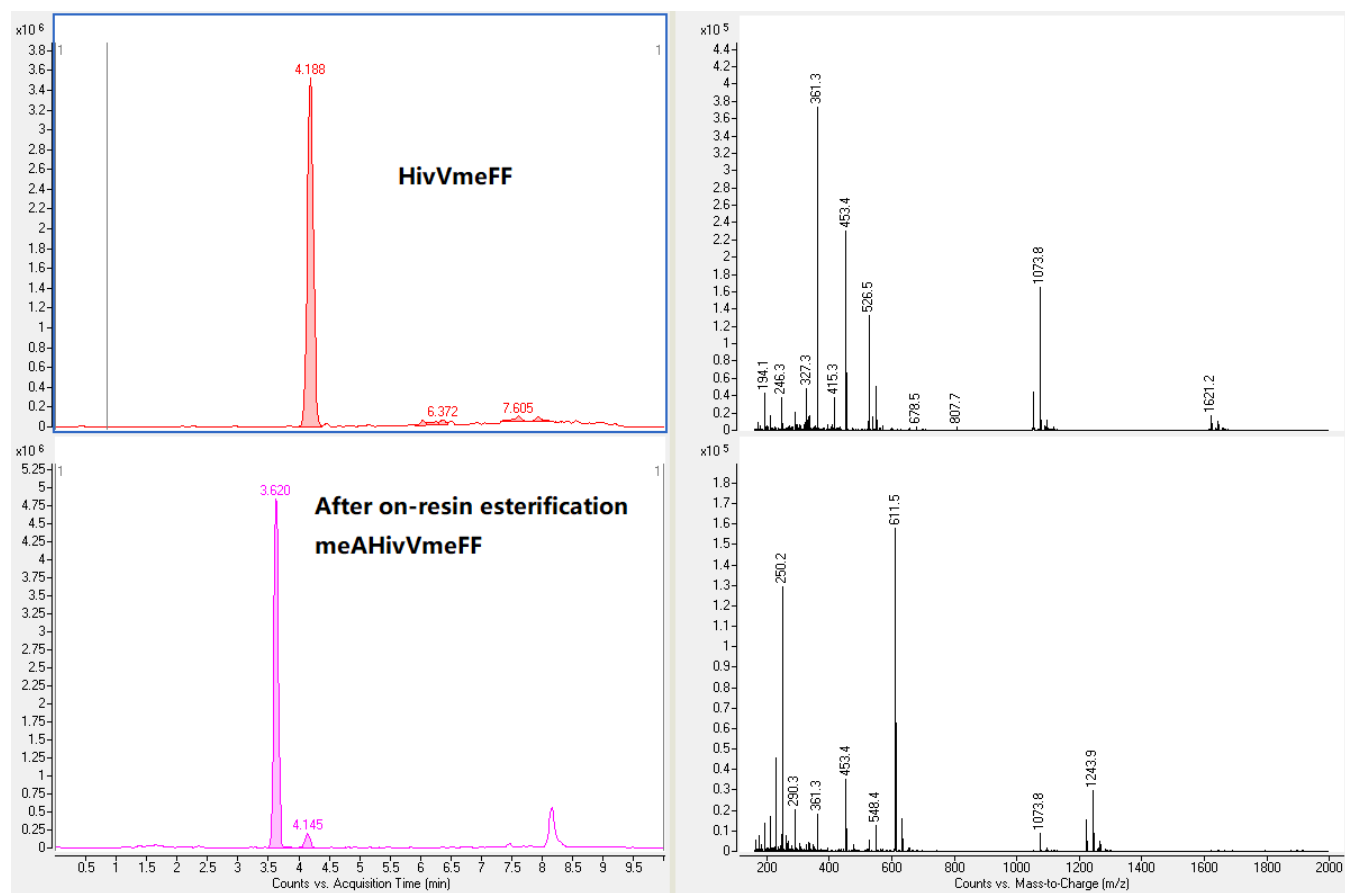
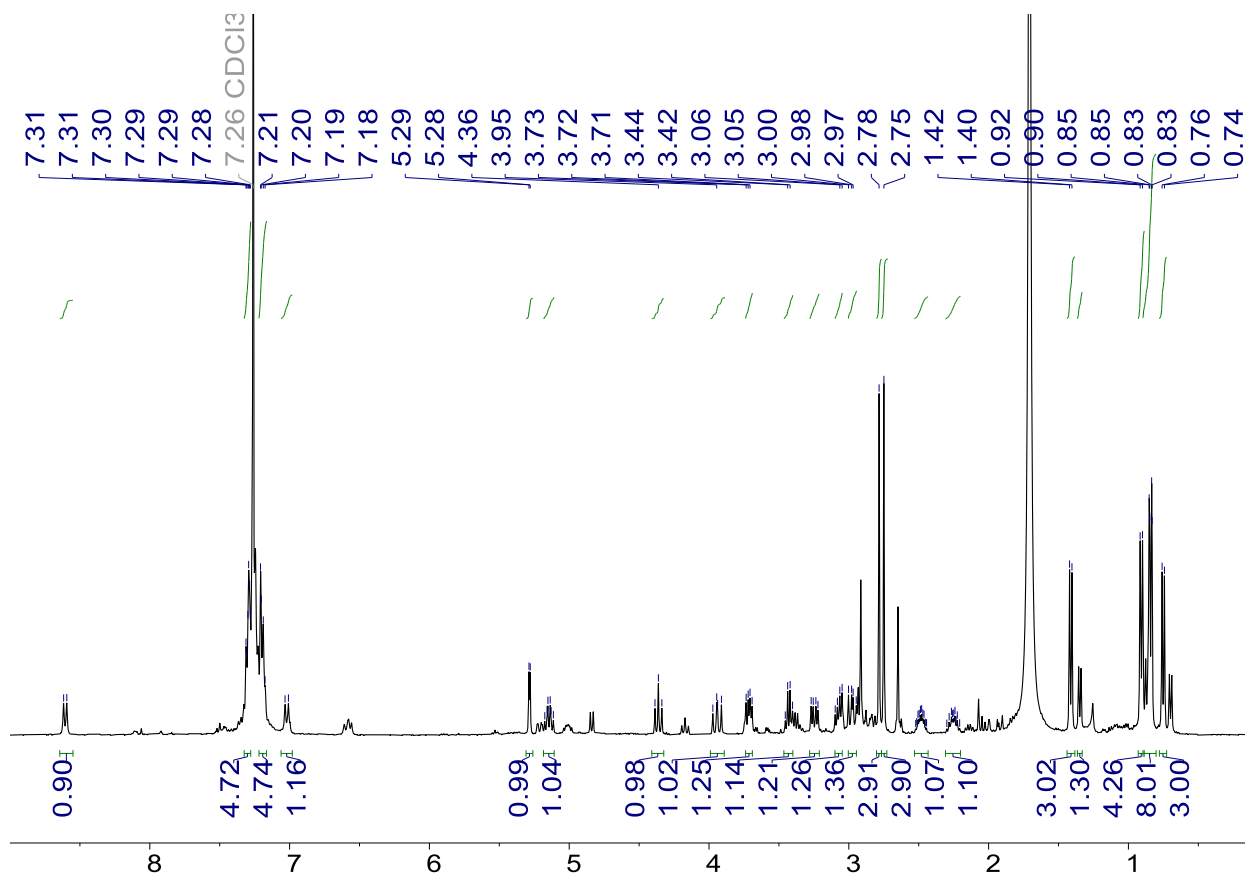


Fig. S30. ^1H NMR spectrum of Acremonamide's major conformer (CDCl_3 , 298 K, 400 MHz)



The ratio of major : minor = 3 : 1.3

Fig. S31. ^{13}C NMR spectrum of Acremonamide's major/minor conformer (CDCl_3 , 298 K, 100 MHz)

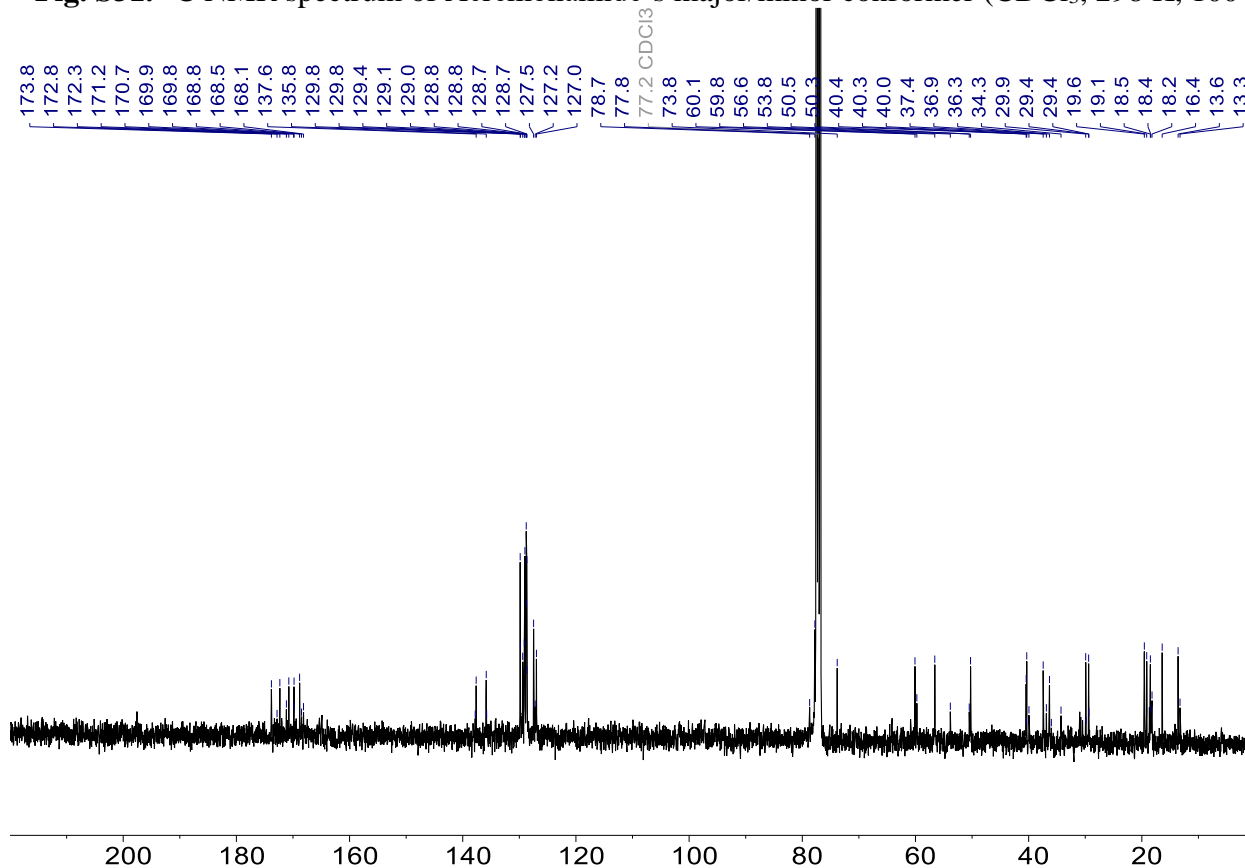


Table S7. ^1H and ^{13}C NMR spectral data comparison of Acremonamide's major conformer in CDCl_3

	position, type	δC	Reported δH , multb (J in Hz)		δC	Synthesized δH , multb (J in Hz)	
<i>N</i> -Me-Ala	1, C	169.6			169.8		
	2, CH	59.9	3.41	, q (7.0)	60.1	3.43	, q (6.9)
	3, CH ₃	13.5	1.4	, d (7.0)	13.6	1.41	, d (6.9)
Phe	4, C	172.2			172.3		
	5, CH	50.0	5.14	, m	50.3	5.14	, td (6.4, 9.0)
	6, CH ₂	40.3	3.05	, dd (13.5, 6.5)	40.4	3.07	, dd (13.4, 6.4)
			2.96	, dd (13.5, 9.0)		2.97	, dd (13.2, 8.9)
	7, C	135.7			135.8		
	8, 8', CH	129.6	7.24	, overlaped	129.8	7.24	, overlaped
	9, 9', CH	128.5	7.24	, overlaped	128.7	7.24	, overlaped
	10, CH	127.2	7.24	, overlaped	127.5	7.24	, overlaped
	5-NH		8.59	, d (9.0)		8.60	, d (9.0)
	<i>N</i> -Me-Phe	11, C	170.5			170.7	
12, CH		73.7	3.69	, m	73.8	3.71	, td (11.2, 5.8)
13, CH ₂		36.1	3.94	, dd (13.5, 11.0)	36.3	3.94	, dd (13.6, 10.9)
			3.22	, dd (13.5, 6.0)		3.25	, dd (13.5, 5.9)
14, C		137.5			137.6		
15, 15', CH		128.7	7.19	, overlaped	128.8	7.19	, overlaped
16, 16', CH		128.6	7.19	, overlaped	128.8	7.19	, overlaped
17, CH		126.7	7.19	, overlaped	127.0	7.19	, overlaped
Val	18, C	173.5			173.8		
	19, CH	56.4	4.35	, t (10.0)	56.6	4.36	, t (9.8)
	20, CH	29.8	2.26	, m	29.9	2.25	, m
	21, CH	18.3	0.89	, d (7.0)	18.5	0.91	, d (6.8)
	22, CH ₃	19.5	0.84	, d (6.5)	19.6	0.84	, d (6.9)
	19-NH		6.95	, d (9.5)		7.02	, d (9.7)
<i>R</i> -Hiv	23, C	168.6			168.8		
	24, CH	77.9	5.28	, d (3.0)	77.9	5.28	, d (3.4)
	25, CH	29.2	2.49	, m	29.4	2.48	, pd (3.2, 6.8, 7.2)
	26, CH ₃	16.1	0.7	, d (6.5)	16.4	0.75	, d (6.7)
	27, CH	19.1	0.82	, d (7.0)	19.1	0.84	, d (6.9)
	28, CH ₃	37.3	2.74	, s	37.4	2.75	, s
	29, CH ₃	40.0	2.74	, s	40.3	2.78	, s

Fig. S32. ^1H NMR spectrum of Acremonamide's minor conformer (CDCl_3 , 298 K, 400 MHz)

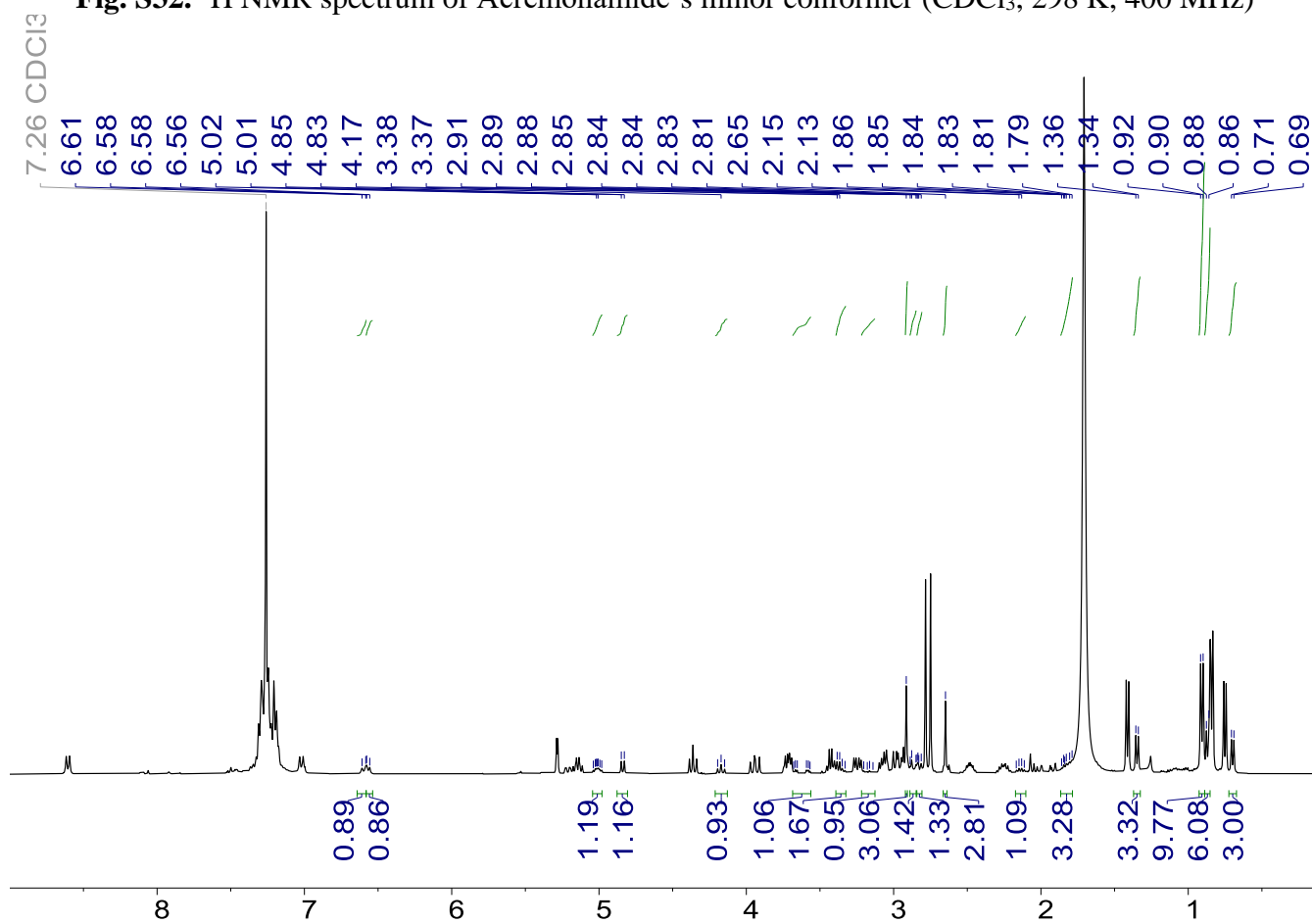
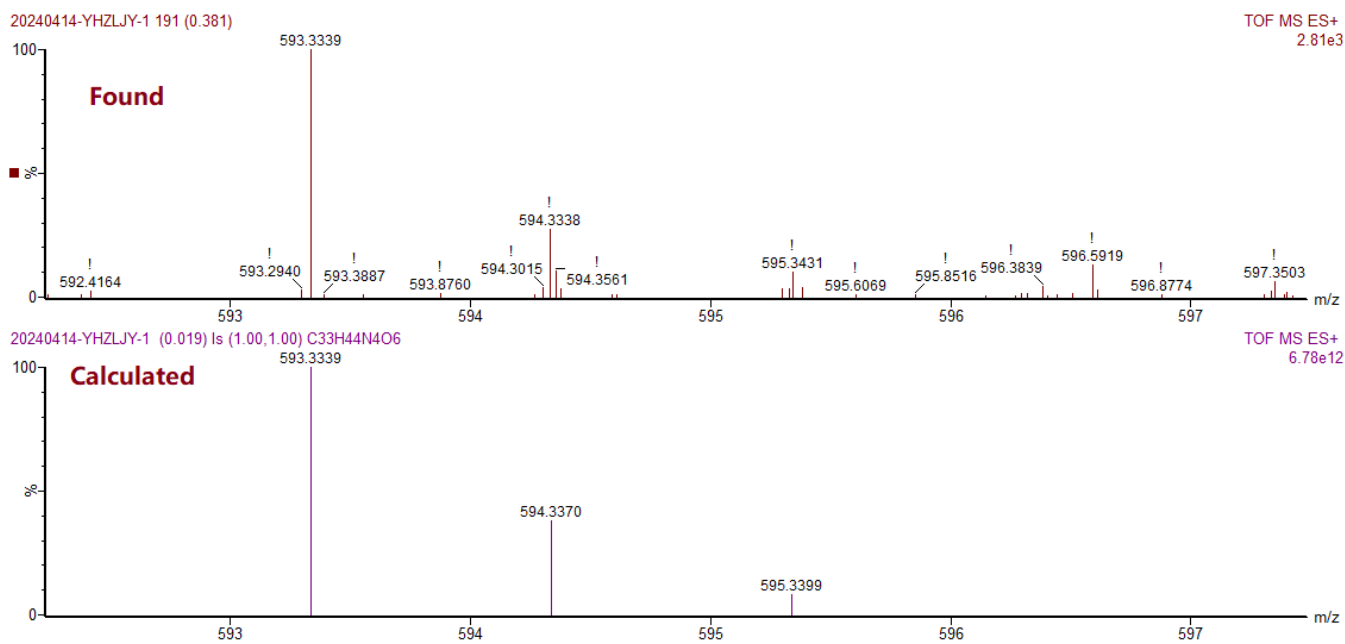


Table S8. ^1H and ^{13}C NMR spectral data comparison of Acremonamide's minor conformer in CDCl_3

	position, type	Reported		Synthesized	
		δC	δH , multb (J in Hz)	δC	δH , multb (J in Hz)
<i>N</i> -Me-Ala	1, C	169.7		169.9	
	2, CH	59.5	3.35 , q (7.0)	59.8	3.36 , q (7.1)
	3, CH ₃	13.5	1.34 , d (6.7)	13.3	1.34 , d (6.9)
Phe	4, C	172.2		172.3	
	5, CH	50.5	4.96 , m	50.5	5.01 , m
	6, CH ₂	40.3	2.87 , m	40.4	2.91 , m
			2.82 , m		2.86 , m
	7, C	135.5		135.8	
	8, 8', CH	129.2	7.24 , overlaped	129.8	7.24 , overlaped
	9, 9', CH	128.5	7.24 , overlaped	128.7	7.24 , overlaped
	10, CH	127.2	7.24 , overlaped	127.5	7.24 , overlaped
	5-NH		8.59 , d (9.0)		6.60 , d (10.1)
	<i>N</i> -Me-Phe	11, C	170.9		171.2
12, CH		73.7	3.69 , m	73.8	3.62 , m
13, CH ₂		36.1	3.94 , dd (13.5, 11.0)	36.0	3.94 , overlaped
			3.22 , dd (13.5, 6.0)		3.17 , m
14, C		137.7		137.8	
15, 15', CH		128.9	7.19 , overlaped	129.4	7.19 , overlaped
16, 16', CH		128.6	7.19 , overlaped	129.1	7.19 , overlaped
17, CH		127.0	7.19 , overlaped	127.2	7.19 , overlaped
Val	18, C	172.8		172.8	
	19, CH	53.6	4.18 , t (9.5)	53.8	4.17 , t (9.5)
	20, CH	29.8	1.8 , m	29.9	
	21, CH	18.3	0.88 , d (6.7)	18.4	0.91 , overlaped
	22, CH ₃	19.5	0.85 , d (6.8)	19.6	0.87 , d (6.7)
	19-NH		6.51 , d (7.4)		6.57 , d (8.4)
<i>R</i> -Hiv	23, C	168.2		168.5	
	24, CH	78.5	4.8 , d (8.0)	78.7	4.84 , d (8.2)
	25, CH	29.2	2.12 , m	29.4	2.14 , m
	26, CH ₃	18.2	0.69 , d (6.8)	18.2	0.70 , d (6.7)
	27, CH	19.1	0.82 , d (7.0)	19.1	0.87 , d (6.7)
	28, CH ₃	37.2	2.6 , s	36.9	2.65 , s
	29, CH ₃	40.1	2.9 , s	40.0	2.91 , s

Fig. S33. HRMS of spectral data of Acremonamide $[M+H]^+$



11.3. Total synthesis of desotamide B

Total synthesis of natural product **desotamide B** were carried out at 30-35 °C under sonication in polyethylene syringes fitted with a polyethylene porous disc and connected to a nitrogen source to remove excess reagents and solvents.

US-GSPPS: 0.1 g of preloaded Fmoc-resin was utilized. After the swelling of the resin in 2 mL of NFM/An, the Fmoc protective group was removed by 5% DBU in NFM/An (2 times × 2 mL, 2 min each) and then the resin was washed with the selected solvent (3 times × 1.5 mL, 1 min each). Corresponding Fmoc-protected amino acids (three-fold excess with respect to the loading of the resin) were pre-activated by OxymaB (0.6 equiv. with respect to the loading of the resin) and DIC (three-fold excess of the reagents with respect to the loading of the resin) for 3 minutes and coupled to the resin for 10 minutes. After each coupling step, the Fmoc protective group was removed by treating the peptide resin with 5% DBU in NFM/An (2 times × 2 mL, 2 min each) and the resin was washed with the EtOH and NFM/An (3 times × 2 mL, 1 min each).

Alloc deprotection: a solution of Pd(PPh₃)₄ (0.1 equiv., 0.0102 mmol, 12 mg) and PhSiH₃ (5 equiv., 0.51 mmol, 64 μL) in NFM/An was added into the resin syringe. The syringe was sonicated under 30-35 °C for 10 minutes. The reaction solution was removed by nitrogen gas, and the resin was washed with the EtOH and NFM/An (3 times × 2 mL, 1 min each).

On-resin macrocyclization: PyAOP (3 equiv., 0.31 mmol, 162 mg) and NMM (6 equiv., 0.61 mmol, 68 μL) was added into the resin syringe. The reaction was carried out under 30-35 °C for 10 minutes.

Cleavage: After the on-resin macrocyclization, the peptide resin was further washed with EtOH (3 times × 2 mL, 1 min each) and dried under a vacuum for 12 hours. The dry peptide resin was suspended in 5 mL of the TFA/TIS/H₂O (95/2.5/2.5 v/v/v) mixture and stirred for 2 h. The resin was filtered off, washed with TFA (1 time × 1 mL, 1 min). The cleavage solution was dried by bubble nitrogen gas and then purified by RP-MPLC to obtain the **desotamide B** as a white solid (21.6 mg, 31% yield).

Fig. S34. ^1H NMR spectrum of of desotamide B (d₆-DMSO, 298 K, 400 MHz)

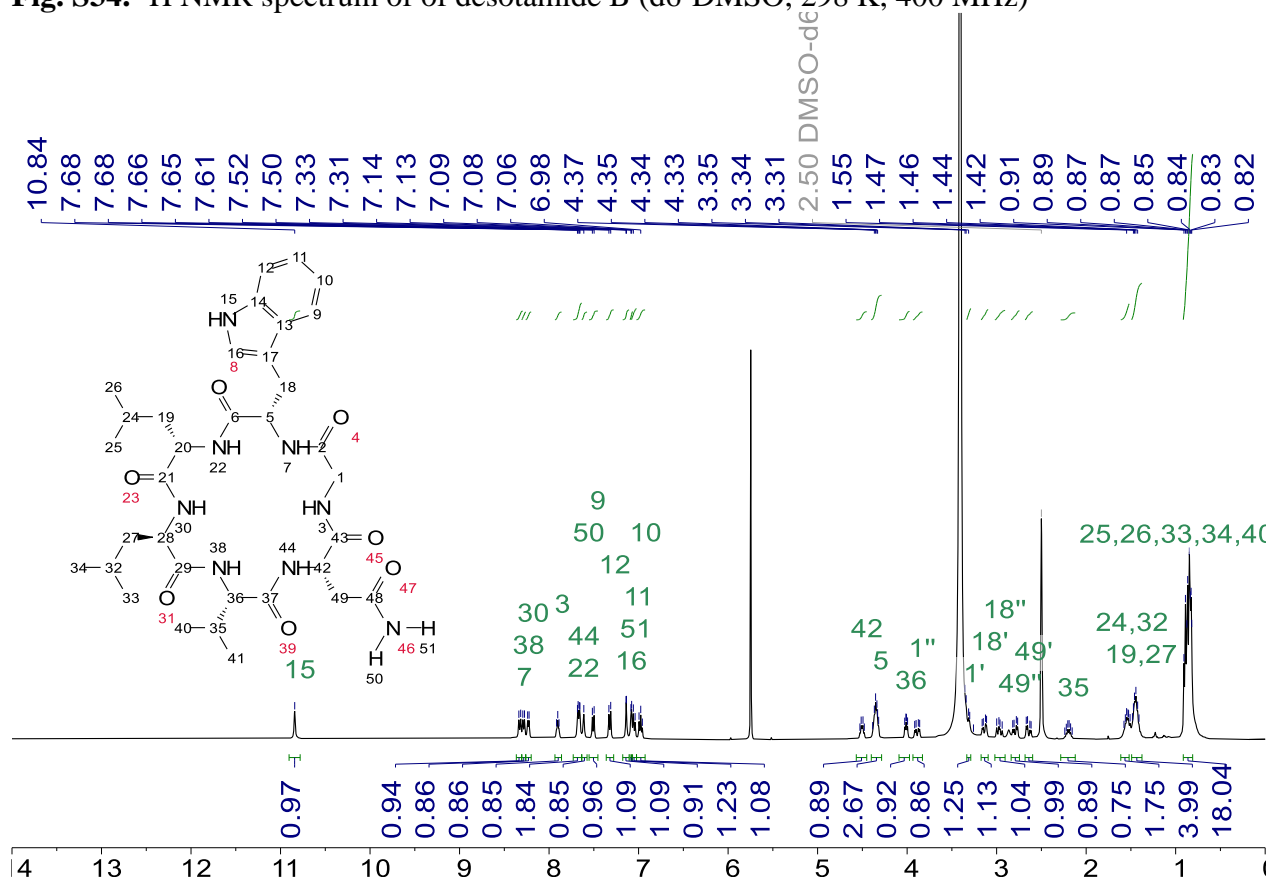


Fig. S35. ^{13}C NMR spectrum of of desotamide B (d₆-DMSO, 298 K, 100 MHz)

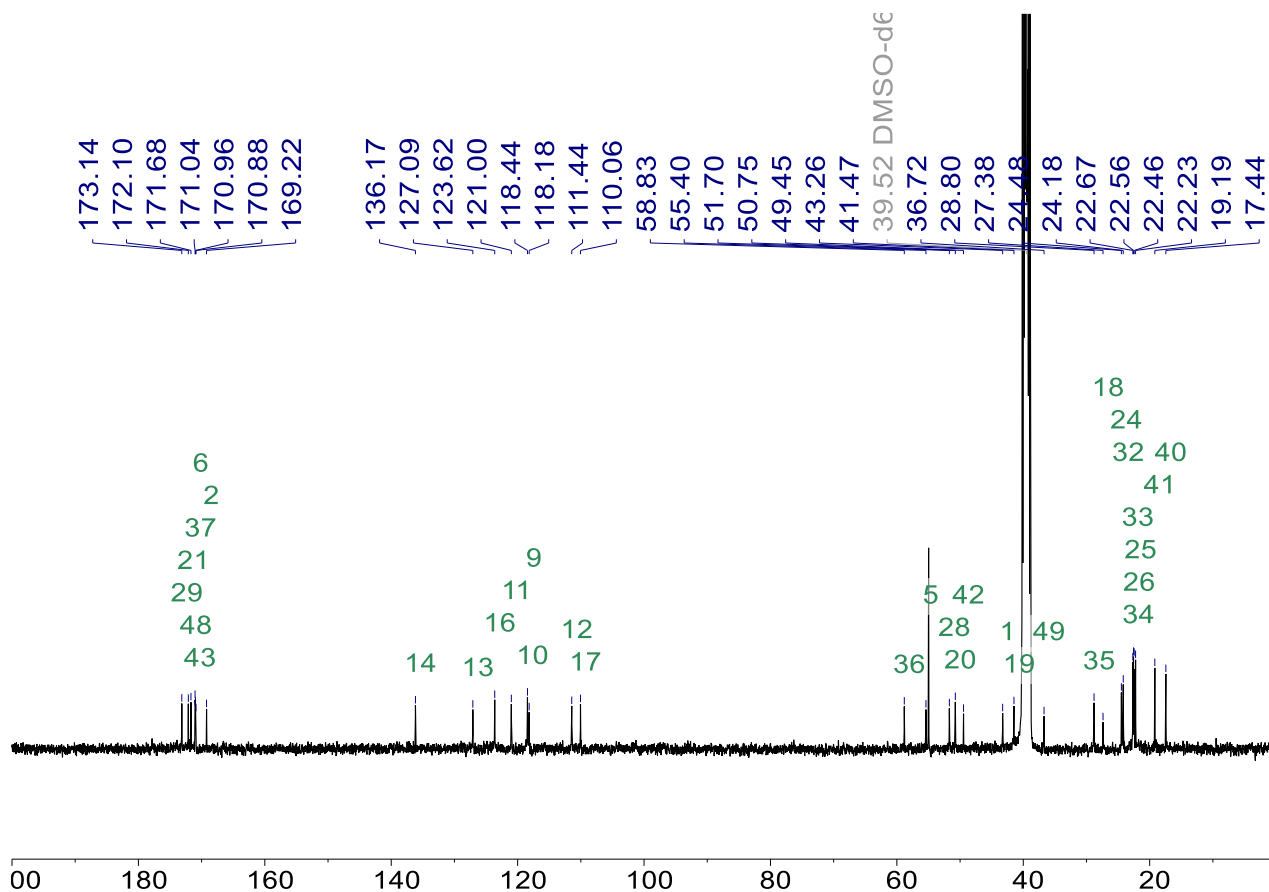
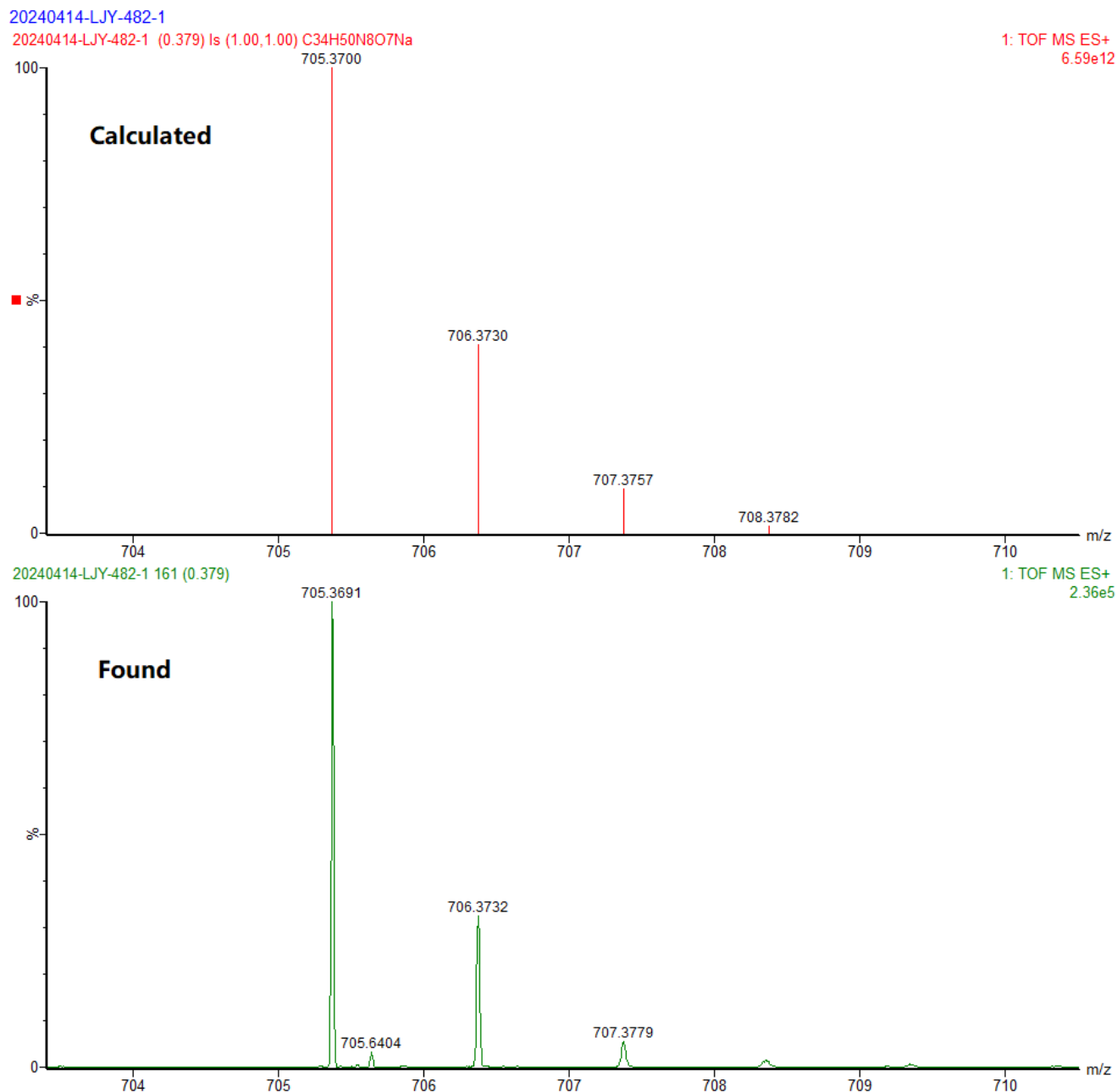


Table S9. ^1H and ^{13}C NMR spectral data comparison of desotamide B in d6-DMSO

	position	Reported		Synthesized		
		δC , type	δH , multb (J in Hz)	δC , type	δH , multb (J in Hz)	
Gly	2, C	169.0		169.2		
	1, CH ₂	43.1	3.90 , dd (16.0, 6.0)	43.3	3.89 , dd (16.0, 6.0)	
			3.35 , dd (16.0, 5.0)		3.31 , dd (16.0, 4.9)	
	3, NH		7.89 , t (5.0)		7.90 , t (5.5)	
Trp	6, C	170.8		170.9		
	5, CH	55.2	4.34 , m	55.4	4.35 , m	
	18, CH ₂	27.1	3.15 , dd (14.5, 4.5)	27.4	3.14 , dd (14.7, 4.9)	
			2.98 , dd (14.5, 10.0)		2.97 , dd (14.7, 9.8)	
		7, NH		8.32 , d (7.5)		8.33 , d (8.2)
		15, NH		10.82 , s		10.84 , s
		16, CH	123.4	7.15 , s	123.6	7.14 , s
		17, C	109.9		110.1	
		13, C	126.9		127.1	
		9, CH	117.9	7.51 , d (7.5)	118.2	7.51 , d (7.8)
		10, CH	118.2	6.98 , t (7.5)	118.4	6.98 , t (7.4)
		11, CH	120.7	7.06 , t (7.0)	121.0	7.06 , m
		12, CH	111.2	7.33 , d (8.0)	111.4	7.32 , d (8.1)
		14, C	136.0		136.2	
Leu1	21, C	171.5		172.1		
	20, CH	50.6	4.37 , m	50.8	4.46 , m	
	19, CH ₂	41.2	1.55 , m	41.5	1.55 , m	
			1.45 , m		1.45 , m	
		24, CH	24.3	1.43 , m	24.5	1.43 , m
		25, CH ₃	22.4	0.89 , d (6.5)	22.2	0.87 , d (6.5)
		26, CH ₃	22.5	0.90 , d (6.5)	22.5	0.87 , d (6.5)
	22, NH		7.71 , d (7.0)		7.67 , d (8.2)	
Leu2	29, C	172.9		173.1		
	28, CH	51.5	4.37 , m	51.7	4.35 , m	
	27, CH ₂	39.5	1.45 , m	39.5	1.45 , m	
	32, CH	24.0	1.55 , m	24.2	1.55 , m	
	33, CH ₃	22.0	0.83 , d (5.0)	22.6	0.85 , d (5.0)	
	34, CH ₃	22.2	0.85 , d (4.0)	22.7	0.85 , d (4.0)	
		30, NH		8.18 , d (5.5)		8.23 , d (6.4)
Val	37, C	170.5		171.0		
	36, CH	58.8	4.01 , dd (7.0, 5.5)	58.8	4.01 , dd (7.6, 5.1)	
	35, CH	28.6	2.19 , m	28.8	2.20 , m	
	40, CH ₃	17.3	0.86 , d (7.0)	17.4	0.86 , d (7.0)	
	41, CH ₃	19.0	0.86 , d (7.0)	19.2	0.86 , d (7.0)	
		38, NH		8.26 , d (7.0)		8.28 , d (7.6)
Asn	43, C	170.8		171.0		
	42, CH	49.3	4.52 , dd (13.5, 6.0)	49.5	4.50 , dd (13.2, 5.8)	
	49, CH ₂	36.6	2.78 , dd (16.0, 5.5)	36.7	2.79 , dd (16.0, 5.8)	
			2.64 , dd (16.0, 5.5)		2.64 , dd (16.0, 5.6)	
		48, C	171.8		171.7	
		44, NH		7.70 , d (7.0)		7.67 , d (8.2)
		50, NH ₂		7.58 , s		7.61 , s
	51, NH ₂		7.05 , s		7.09 , s	

Fig. S36. HRMS of spectral data of desotamide B $[M+Na]^{1+}$



12. US-GSPPS in continuous-flow devices

Rink amide MBHA-polystyrene resin (0.05 g, loading = 1.02 mmol g⁻¹) was placed in a PEEK column with two polyethylene porous disc. The resin was previously swelled with NFM/An (0.5 mL) for 0.5 h. The PEEK column was then placed in line within the sonication bath (30-35 °C). Four solutions, including wash solution NFM/An, deprotection solution 5% DBU in NFM/An, coupling combinations solution 3/6/3 eq. AAs/DIC/OxymaB, and EtOH were selected by a 6-port switching valve and then feed into the PEEK column by a HPLC pump. A pressure regulator was set in the end of the reaction devices.

The HPLC pump flow rate was kept in 1 mL/min. Before each coupling cycle, 4 min deprotection, 5 min wash step was carried out to remove the Fmoc protection group. A coupling combination solution of corresponding AAs 3/6/3 eq. AAs/DIC/OxymaB (0.15 mmol) was prepared in 1.2 mL NFM/An, and then feed into the PEEK column. After each coupling, 5 min NFM/An wash step was carried out. After the final Fmoc deprotection, the 6-port switching valve was switched to EtOH solution and feed into the PEEK column to wash the resin.

After the final EtOH wash step, the resin was removed from the PEEK column and dried in vacuo. The dry peptide resin was suspended in 5 mL of the TFA/TIS/H₂O (95/2.5/2.5 v/v/v) mixture and stirred for 2 h. The resin was filtered off, washed with TFA (1 time × 1 mL, 1 min) and MTBE (25 mL) cooled to 4 °C was added to the solution dropwise. The peptide was filtered and dried in vacuo to obtain crude peptide that was directly analysed by HPLC (Method D and Method E).

Fig. S37. PEEK column

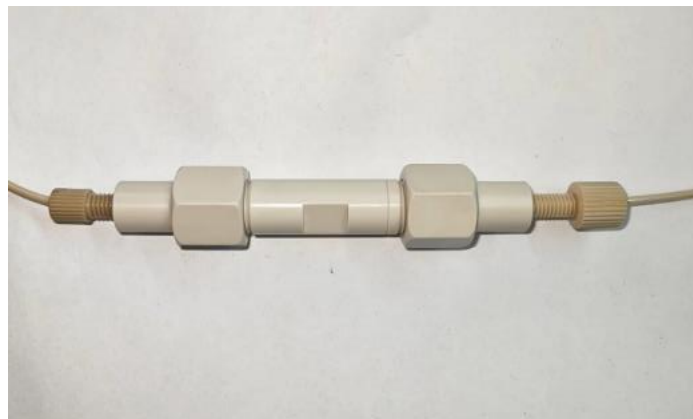


Fig. S38. continuous-flow devices for US-GSPPS

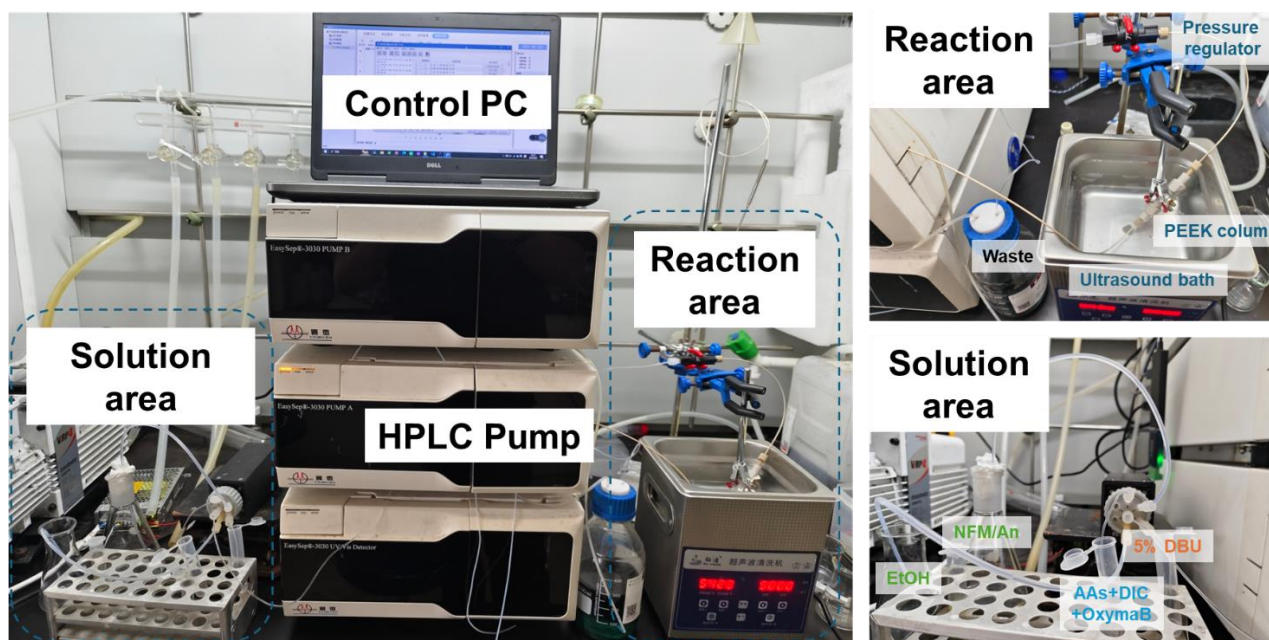
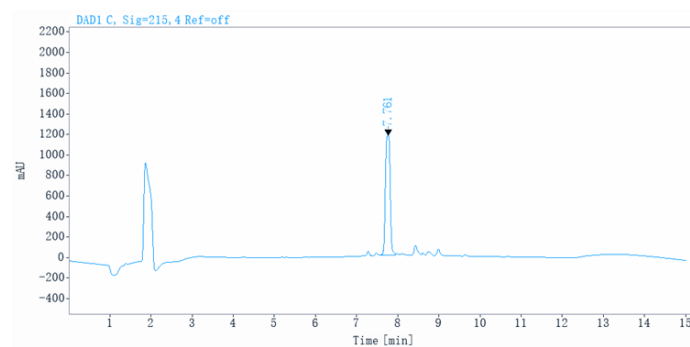


Fig. S39. Chromatogram of Fmoc-A-NH₂, starting material



Signal: DAD1 C, Sig=215,4 Ref=off

RT [min]	Type	Width [min]	Area	Height	Area%	Name
7.761	MM	0.1328	9286.2363	1165.3322	100.0000	
Sum			9286.2363			

Fig. S40. Chromatogram of H-A-NH₂, after batch deprotection

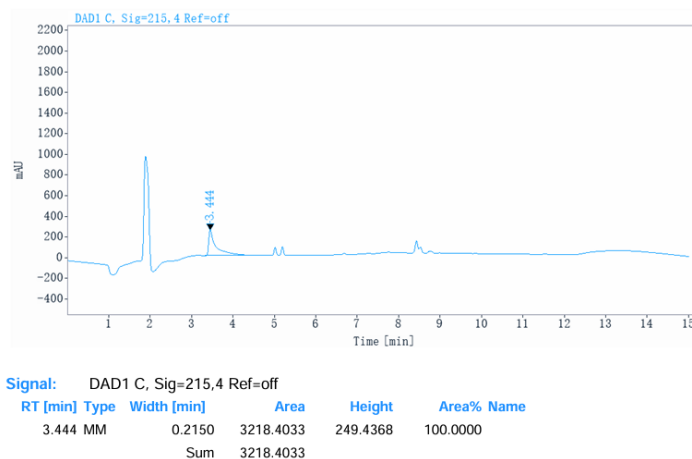


Fig. S41. Chromatogram of Fmoc-FA-NH₂ after 2 min flow deprotection and flow coupling (0.25 M)

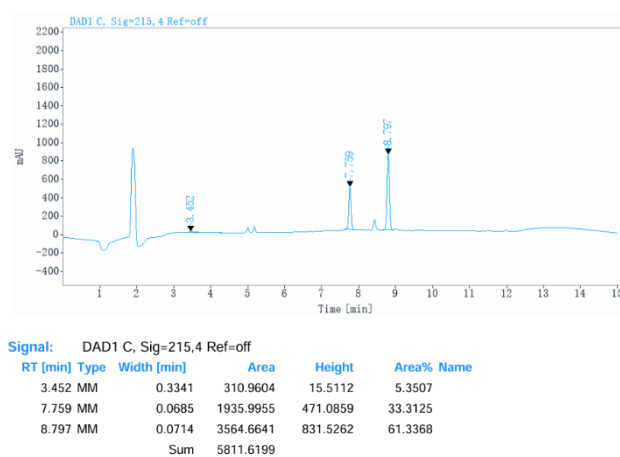


Fig. S42. Chromatogram of Fmoc-FA-NH₂ after 3 min flow deprotection and flow coupling (0.25 M)

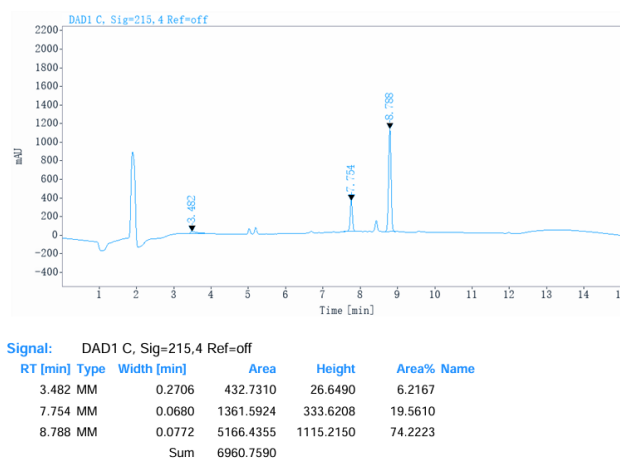


Fig. S43. Chromatogram of Fmoc-FA-NH₂ after 4 min flow deprotection and flow coupling (0.25 M)

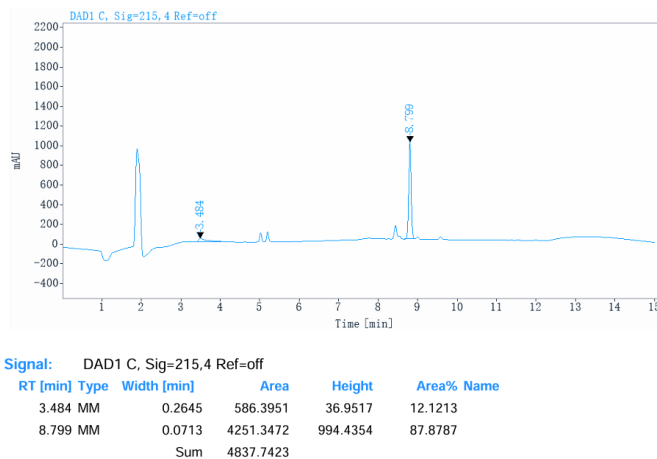


Fig. S44. Chromatogram of Fmoc-FA-NH₂ after 4 min flow deprotection and flow coupling (0.125 M)

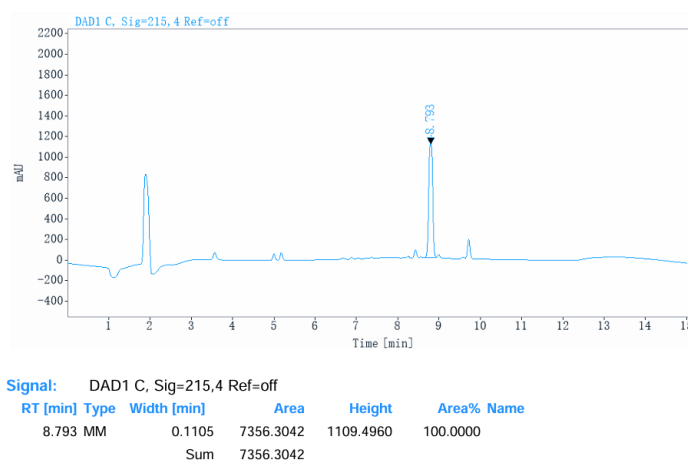


Fig. S45. Chromatogram of Fmoc-FA-NH₂ after 4 min flow deprotection and flow coupling (0.125 M)

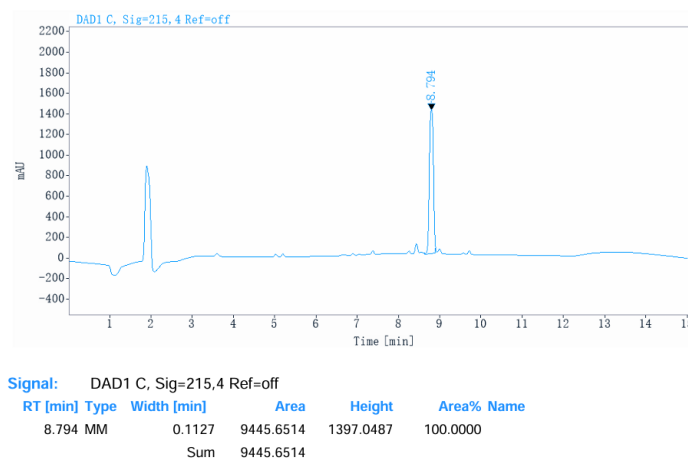
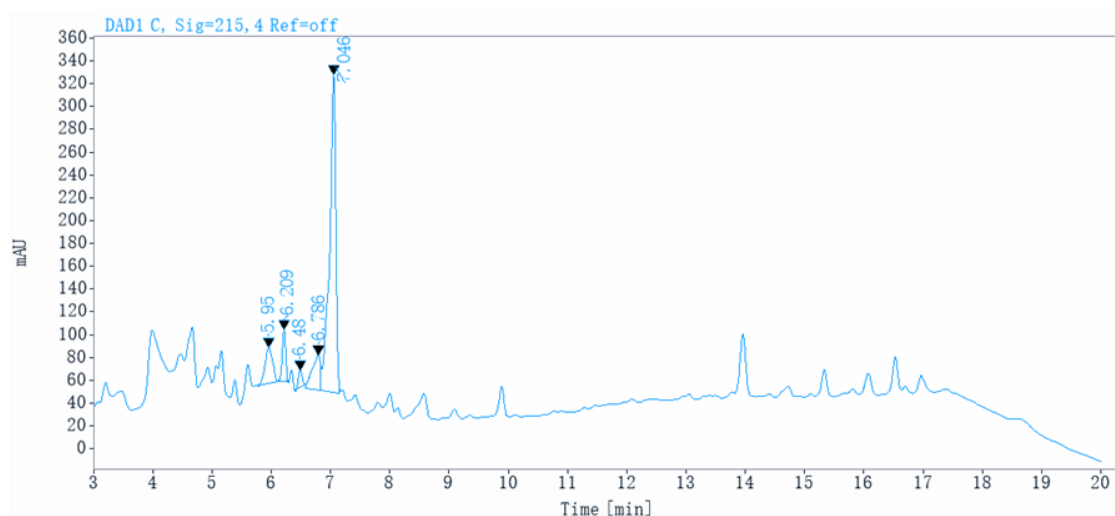


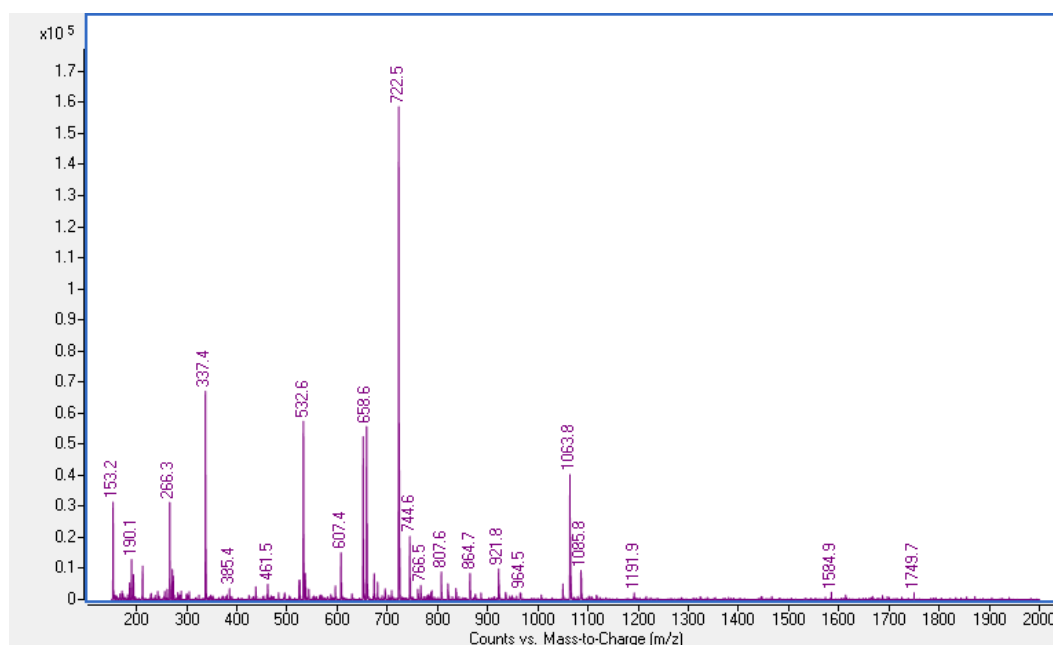
Fig. S46. HPLC and LCMS Chromatogram of ACP after 4 min flow deprotection and flow coupling (0.125 M)



Signal: DAD1 C, Sig=215,4 Ref=off

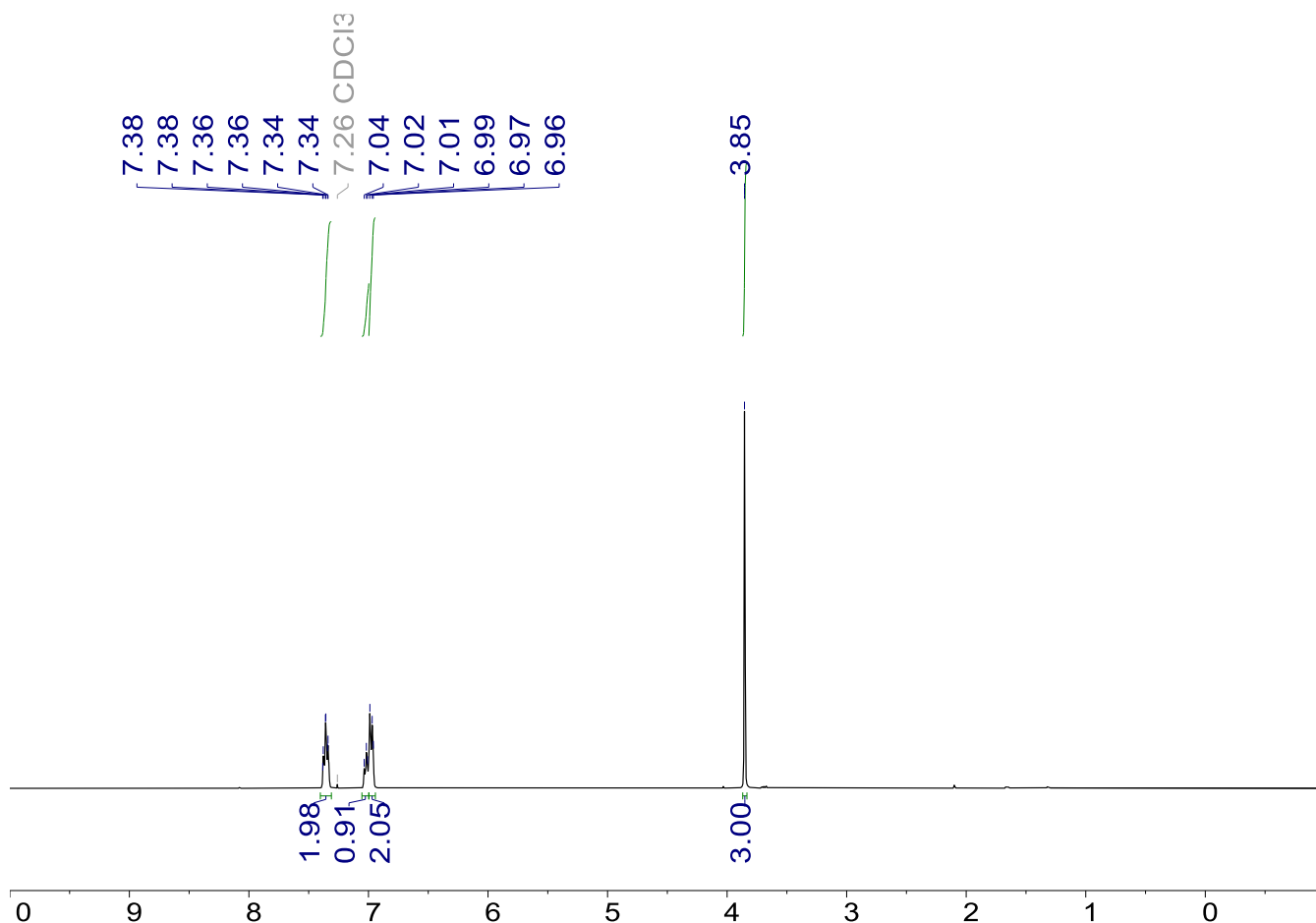
RT [min]	Type	Width [min]	Area	Height	Area%	Name
5.950	MM	0.1493	286.0463	31.9321	10.0002	
6.209	MM	0.0665	184.3770	46.2354	6.4458	
6.480	MM	0.0732	64.9481	14.7841	2.2706	
6.786	MF	0.1611	297.9409	30.8307	10.4160	
7.046	FM	0.1210	2027.0983	279.2650	70.8674	
Sum			2860.4107			

Peak no.	RT (min)	Compound	Relative area
1	5.950		10.0
2	6.209		6.4
3	6.480		2.3
4	6.786		10.4
5	7.046	Target molecule: H-VQAAIDYING-NH ₂	70.9



13. NMR spectra of Recycled Green Solvents

Fig. S47. NMR spectrum of Anisole



14. The comparison regarding time, cost, and purity among US-GSPPS, US-SPPS, MW-SPPS, and normal-SPPS

We summarize the time, cost, and purity data of US-GSPPS, US-SPPS, MW-SPPS, and normal-SPPS. The results were showed in Table S10. And the detail of the time and cost calculation was shown in follows.

Table S10. The comparison regarding time, cost, and purity among US-GSPPS, US-SPPS, MW-SPPS, and normal-SPPS

Entry	Peptides	Method	Time (min)	Cost (RMB)	Purity (%)
1	H-WFTTLISTIM-NH ₂	US-GSPPS	122	59.78	59.7
2	(JR 10-mer)	US-SPPS	116.5	94.53	66 ³
3		MW-SPPS (90 °C ⁴)	44.9	100.72	57 ⁴
4		Normal-SPPS	1130	96.38	57 ¹

Calculation detail:

1. US-GSPPS:

Time (the calculation method is refer to literature³):

10 × 10 minutes coupling + 11 × 2 minutes Fmoc-deprotection = 122 minutes

Cost:

Each peptide coupling per mmol:

Compound	Supplier	Amount ^b	Price ^a	Total cost (RMB)
NFM (CAS:4394-85-8)	Tansoole Adamas	36.25 mL	104 RMB /500 mL	7.54
Anisole (CAS:100-66-3)	Tansoole Greagent	36.25 mL	70 RMB /500 mL	5.075
EtOH (CAS: 64-17-5)	Tansoole Greagent	30 mL	625 RMB /25 L	0.75
Oxyma-B (CAS: 5417-13-0)	HighFine	0.111 g	560 RMB /100 g	0.6216
DIC (CAS: 693-13-0)	Tansoole Adamas	0.45 mL	74 RMB /100 mL	0.333
DBU (CAS: 6674-22-2)	Tansoole Adamas	0.5 g	98 RMB /500 g	0.098

^a The price was inquired from the supplier at 2024/07/31. ^b The amount include 2 times wash, 2times deprotection, and 1 times coupling.

In this case, the Fmoc-protected amino acids (Supplier: Bide Pharmatech) was three-fold excess, and the total amino acids cost is 45.36 RMB.

Therefore, the total cost by using US-GSPPS is 59.78 RMB/mmol.

2. US-SPPS:

Time:

10 × 10 minutes coupling + 11 × (1+0.5) minutes Fmoc-deprotection = 116.5 minutes

Cost:

Each peptide coupling per mmol:

Compound	Supplier	Amount ^b	Price ^a	Total cost (RMB)
DMF (CAS: 68-12-2)	Tansoole Adamas	178 mL	38 RMB /500 mL	13.53
DCM (CAS: 75-09-2)	Tansoole Greagent	120 mL	420 RMB /25 L	2.02
DIPEA (CAS: 7087-68-5)	Tansoole Adamas	1.35 mL	29 RMB /100 mL	0.39
Oxyma (CAS: 3849-21-6)	Tansoole Adamas	0.568 g	49 RMB /100 g	0.28
COMU (CAS: 1075198-30-9)	Tansoole Adamas	1.712 g	670 RMB /100 g	11.47
Piperidine (CAS: 110-89-4)	Tansoole Greagent	12 mL	265 RMB	6.36

/500 mL

^a The price was inquired from the supplier at 2024/07/31. ^b The amount include 2 times wash, 2times deprotection, and 1 times coupling.

In this case, the Fmoc-protected amino acids (Supplier: Bide Pharmatech) was four-fold excess, and the total amino acids cost is 60.48 RMB.

Therefore, the total cost by using US-GSPPS is 94.53 RMB/mmol.

3. MW-SPPS:

Time:

$10 \times (2.75)$ minutes coupling + $11 \times (1.58)$ minutes Fmoc-deprotection = 44.9 minutes

Cost:

Each peptide coupling per mmol:

Compound	Supplier	Amount ^b	Price ^a	Total cost (RMB)
DMF (CAS: 68-12-2)	Tansoole Adamas	221 mL	38 RMB /500 mL	16.80
Oxyma (CAS: 3849-21-6)	Tansoole Adamas	0.71 g	49 RMB /100 g	0.35
DIC (CAS: 693-13-0)	Tansoole Adamas	0.75 mL	74 RMB /100 mL	0.56
Piperidine (CAS: 110-89-4)	Tansoole Greagent	14 mL	265 RMB /500 mL	7.42

^a The price was inquired from the supplier at 2024/07/31. ^b The amount include 2 times wash, 2times deprotection, and 1 times coupling.

In this case, the Fmoc-protected amino acids (Supplier: Bide Pharmatech) was five-fold excess, and the total amino acids cost is 75.60 RMB.

Therefore, the total cost by using US-GSPPS is 100.72 RMB/mmol.

4. Normal-SPPS:

Time:

10×80 minutes coupling + $11 \times (15+15)$ minutes Fmoc-deprotection = 1130 minutes

Cost:

Each peptide coupling per mmol:

Compound	Supplier	Amount ^b	Price ^a	Total cost (RMB)
DMF (CAS: 68-12-2)	Tansoole Adamas	420.8 mL	38 RMB /500 mL	31.98
DCM (CAS: 75-09-2)	Tansoole Greagent	26 mL	420 RMB /25 L	0.44
Oxyma (CAS: 3849-21-6)	Tansoole Adamas	0.568 g	49 RMB /100 g	0.28
DIC (CAS: 693-13-0)	Tansoole Adamas	0.60 mL	74 RMB /100 mL	0.44
Piperidine (CAS: 110-89-4)	Tansoole Greagent	5.2 mL	265 RMB /500 mL	2.76

^a The price was inquired from the supplier at 2024/07/31. ^b The amount include 2 times wash, 2times deprotection, and 1 times coupling.

In this case, the Fmoc-protected amino acids (Supplier: Bide Pharmatech) was four-fold excess, and the total amino acids cost is 60.48 RMB.

Therefore, the total cost by using US-GSPPS is 96.38 RMB/mmol.

Supporting References

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- (3) Merlino, F.; Tomassi, S.; Yousif, A. M.; Messere, A.; Marinelli, L.; Grieco, P.; Novellino, E.; Cosconati, S.; Di Maro, S. Boosting Fmoc Solid-Phase Peptide Synthesis by Ultrasonication. *Org. Lett.* **2019**, *21* (16), 6378–6382. <https://doi.org/10.1021/acs.orglett.9b02283>.
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