

Supplementary material

Microwave-assisted ethanol dehydration to ethylene over biochar-based catalyst at low temperature

Li Yang,^{‡a} Bonan Liu,^{‡*a} Yingying Zhao,^a Zijian Zhang,^a Hanyu Wu,^a Minyi He,^{bc}
Chao Tang,^{bc} Jun Zhao,^{*b} Yu Fan,^a Wangjing Ma,^{*b}

^aKey Laboratory of Heavy Oil Processing, China University of Petroleum (Beijing),
102249, Beijing, P. R. China

^bTechnical Institute of Physics and Chemistry, Chinese Academy of Sciences, 100190,
Beijing, P. R. China

^cUniversity of Chinese Academy of Sciences, 100049, Beijing, P. R. China

[‡]These authors contributed equally: Li Yang, Bonan Liu.

*E-mail: liubonan@cup.edu.cn; zhaojun@mail.ipc.ac.cn; wjma@mail.ipc.ac.cn

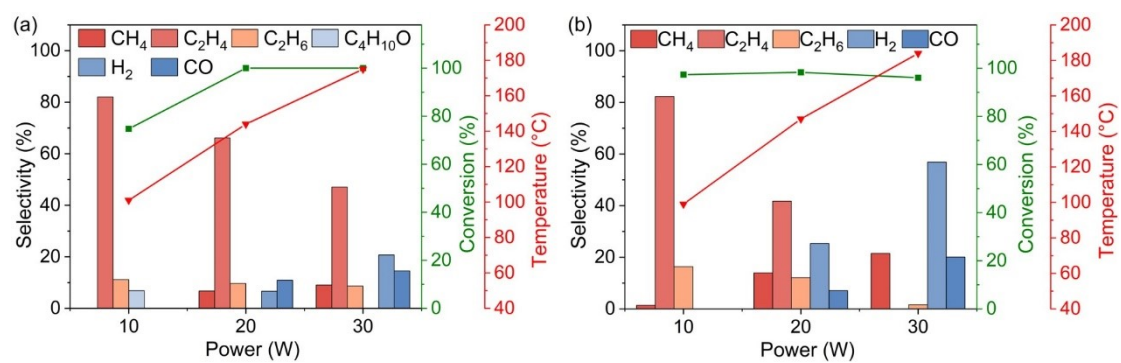


Fig. S1 Product selectivity and ethanol conversion over (a) HBC-1.5 and (b) HBC-2 with different microwave input powers.

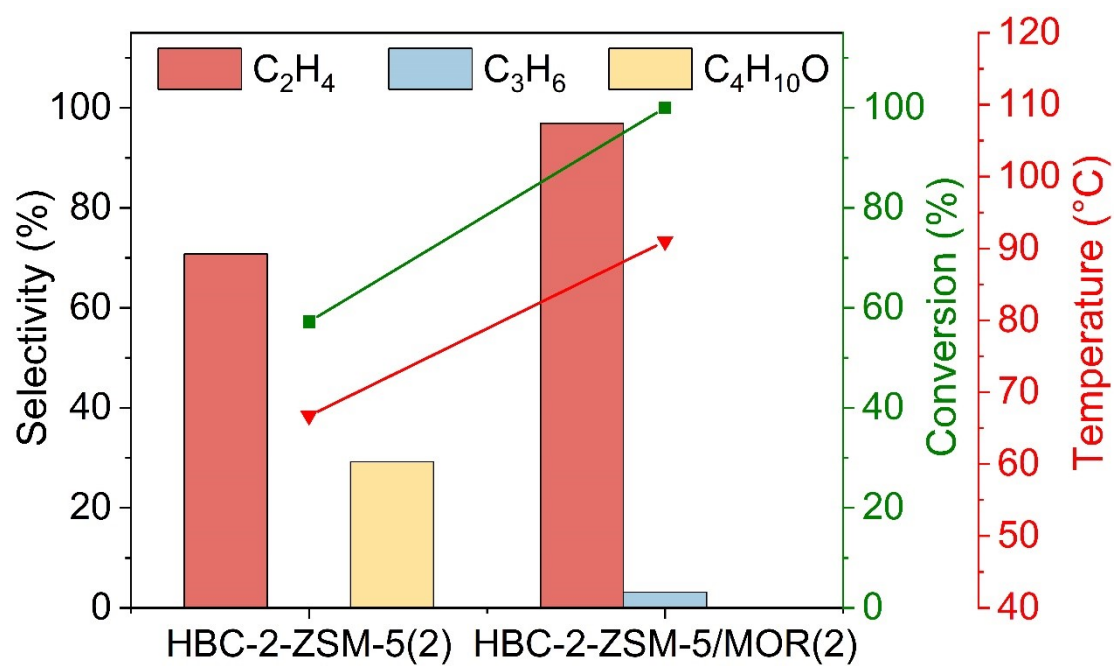


Fig. S2 Product selectivity and ethanol conversion over HBC-2-ZSM-5 (2) and HBC-2-ZSM-5/MOR (2) with 10 W microwave input powers.

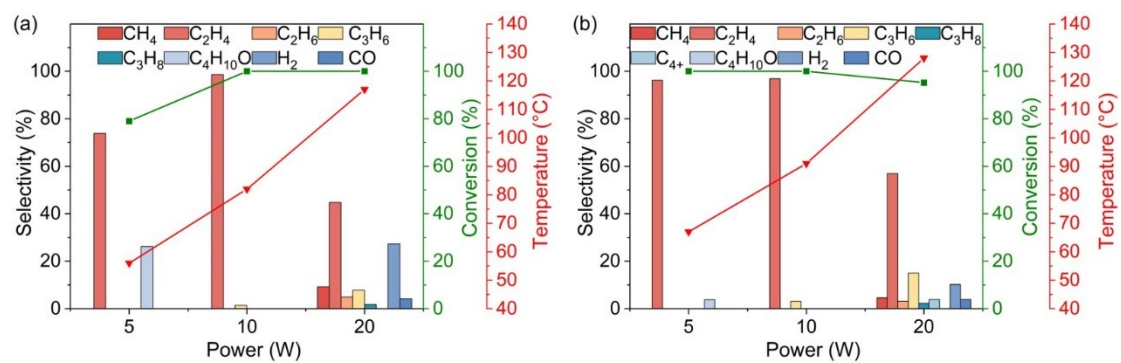


Fig. S3 Product selectivity and ethanol conversion over (a) HBC-2-ZSM-5/MOR (1.5) and (b) HBC-2-ZSM-5/MOR (2) with different microwave input powers.

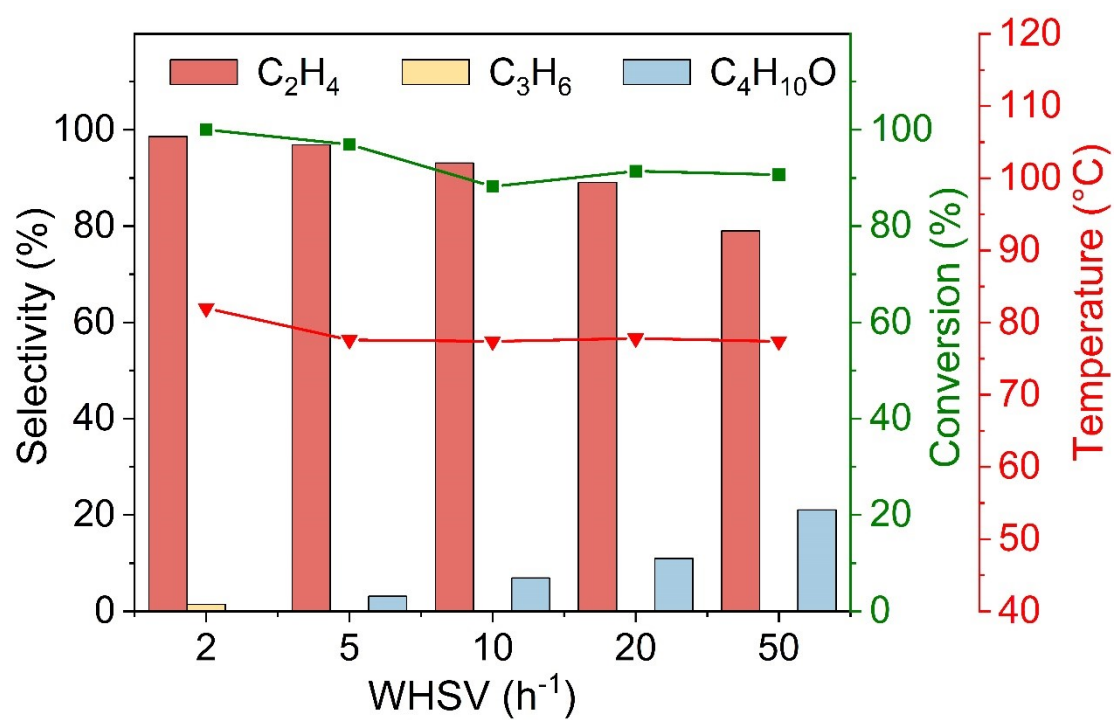


Fig. S4 Product selectivity and ethanol conversion at different ethanol WHSV (h^{-1}) over HBC-2-ZSM-5/MOR (1.5) with 10 W microwave input power.

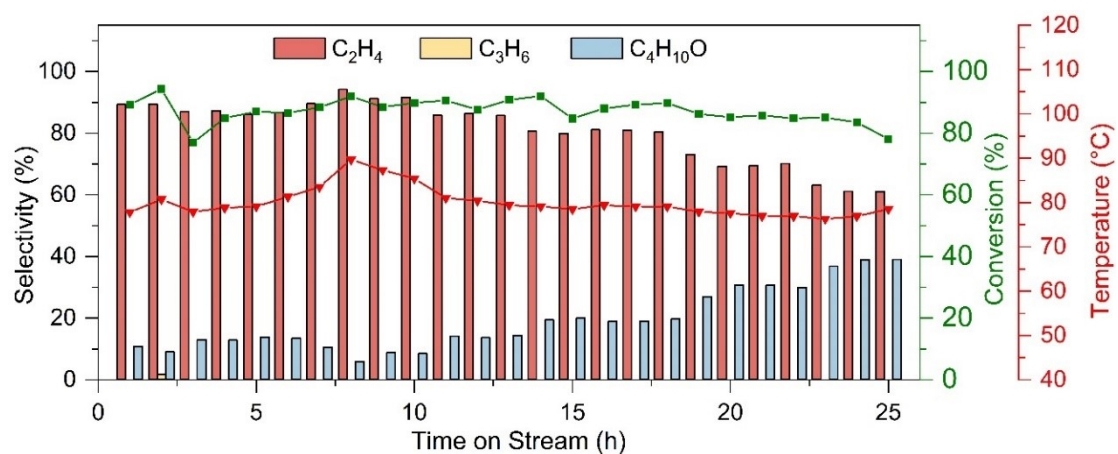


Fig. S5 Product selectivity and ethanol conversion at 20 h⁻¹ ethanol WHSV (h⁻¹) over HBC-2-ZSM-5/MOR (1.5) with 10 W microwave input power for 25 h.

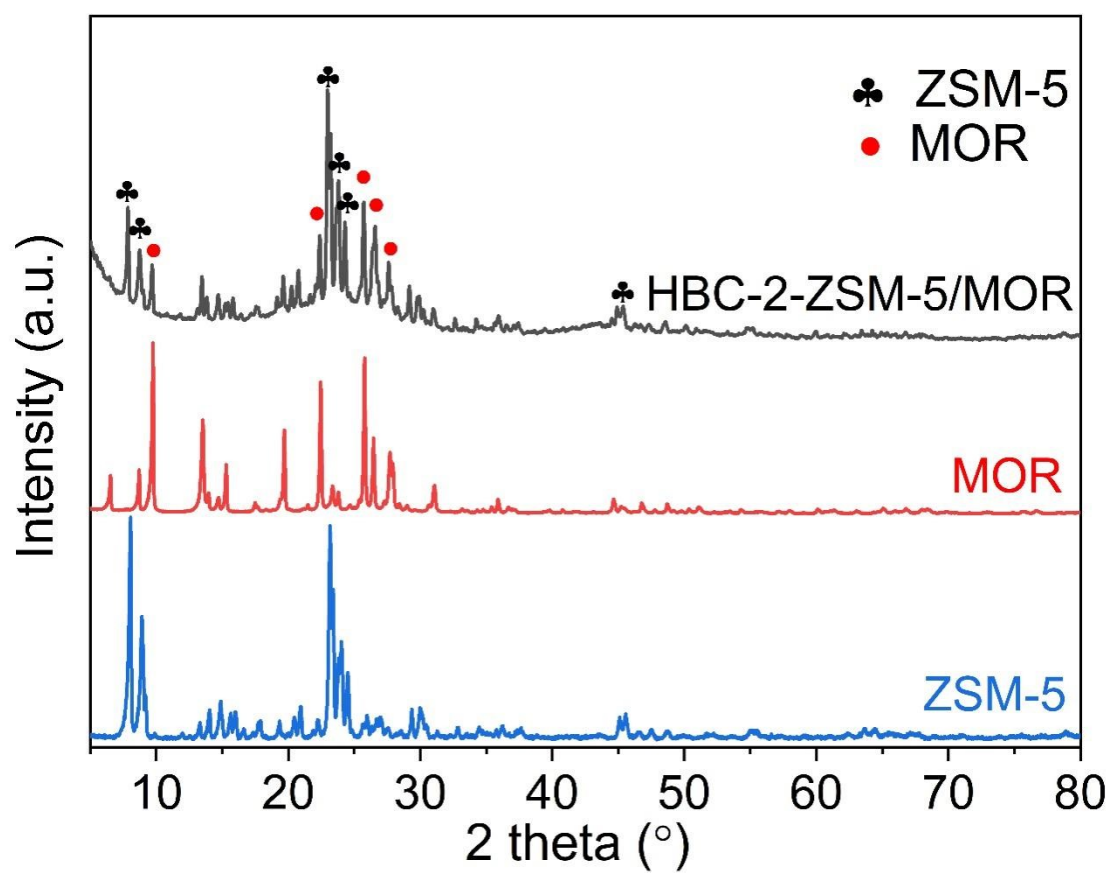


Fig. S6 XRD spectra of HBC-2-ZSM-5/MOR.

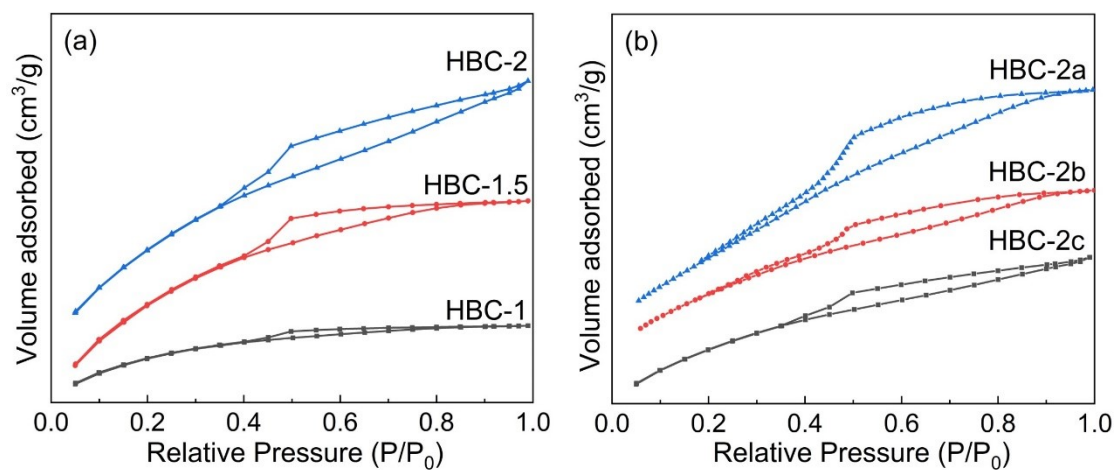


Fig. S7 N_2 adsorption-desorption isotherms of HBC prepared with different conditions. Effect of phosphoric acid dosage (a) and decomposition temperature (b) on the isotherm of N_2 adsorption-desorption.

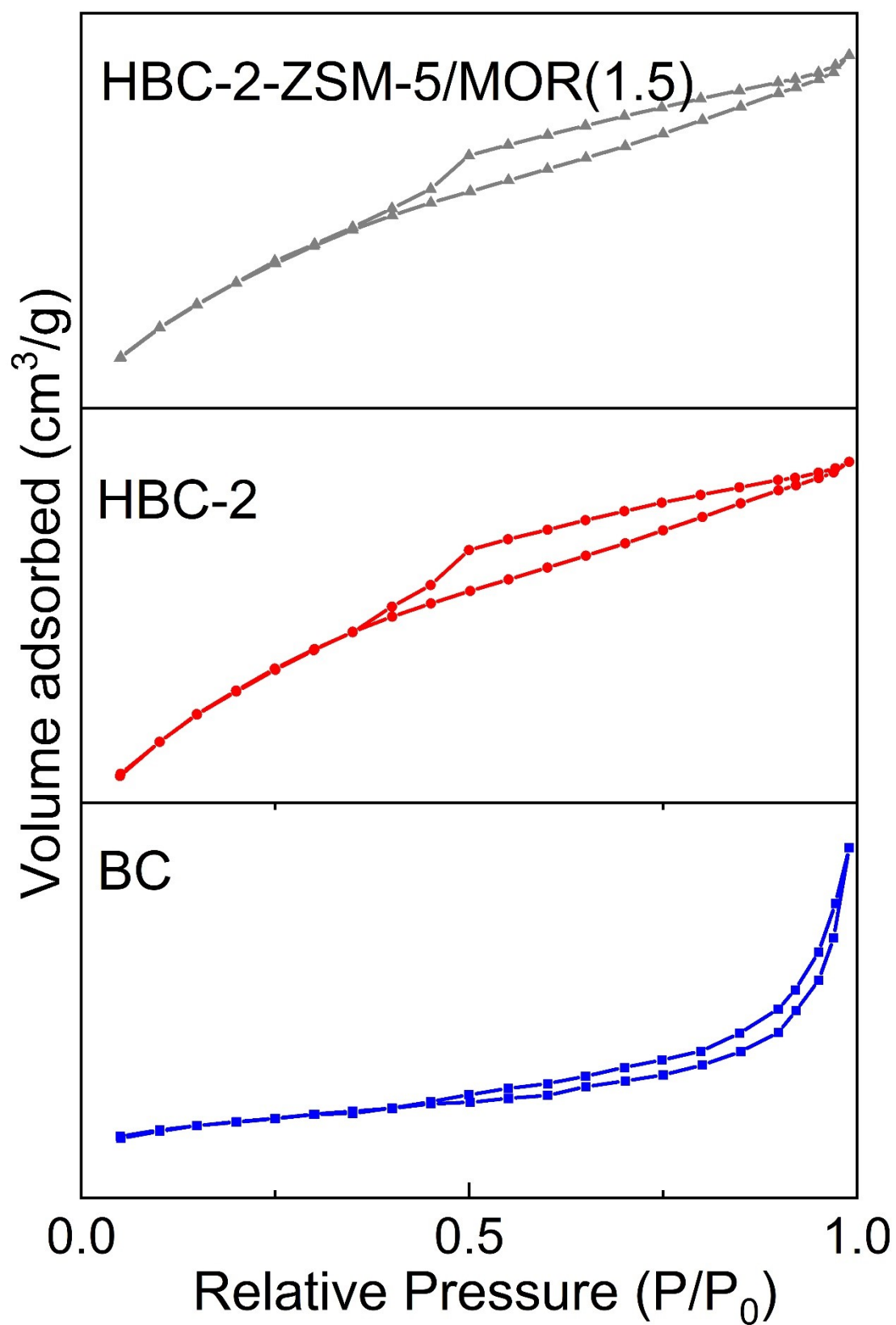


Fig. S8 N₂ adsorption-desorption isotherms of BC, HBC and HBC-2-ZSM-5/MOR (1.5).

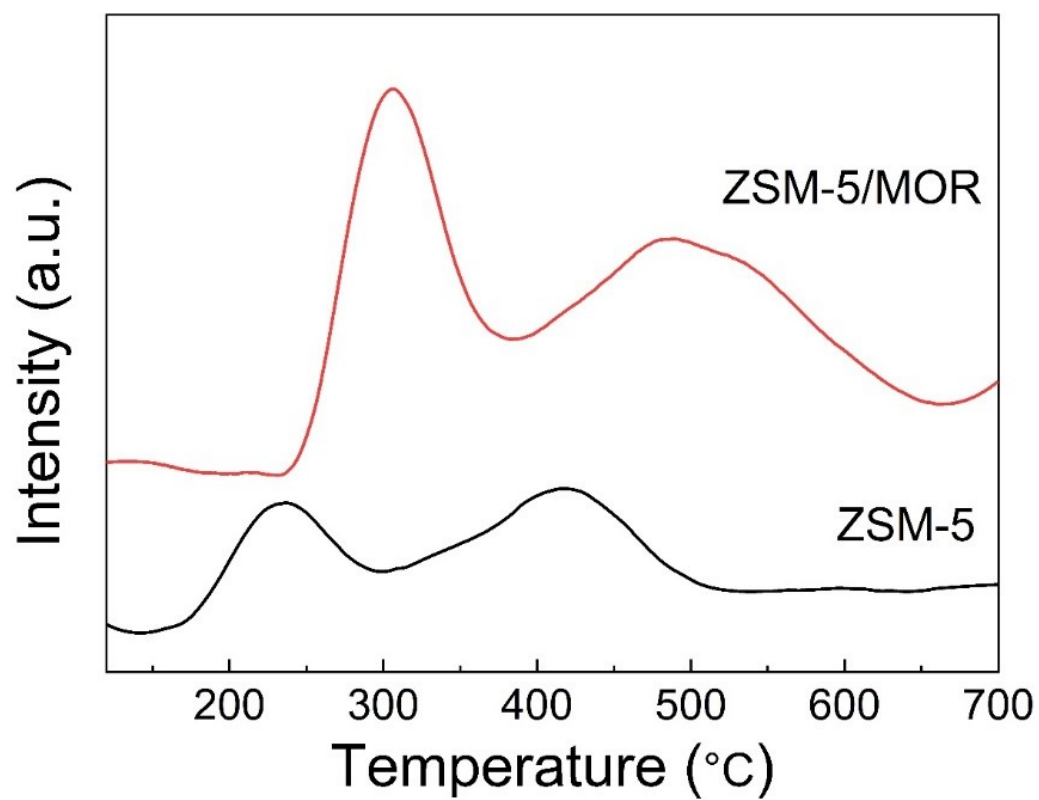


Fig. S9 NH₃-TPD profiles of ZSM-5 and ZSM-5/MOR.

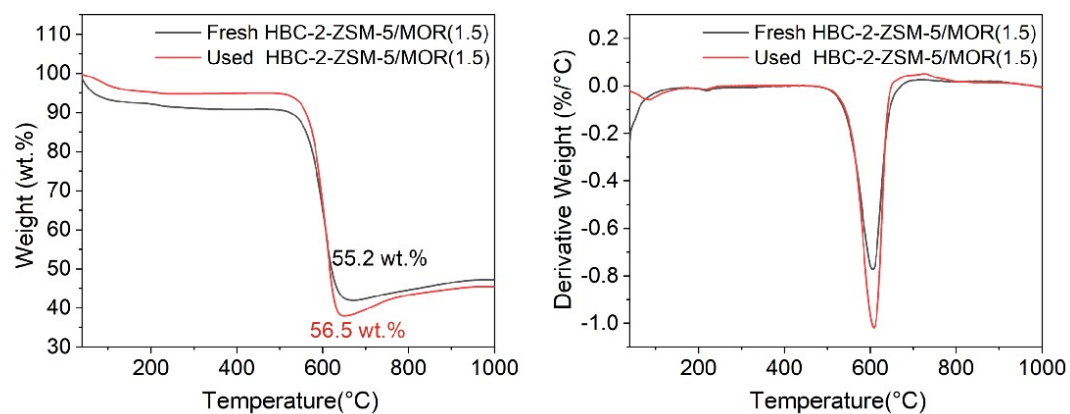


Fig. S10 Thermogravimetric curves of HBC-2-ZSM-5/MOR (1.5) before and after reaction.

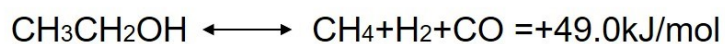
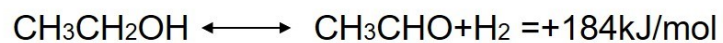
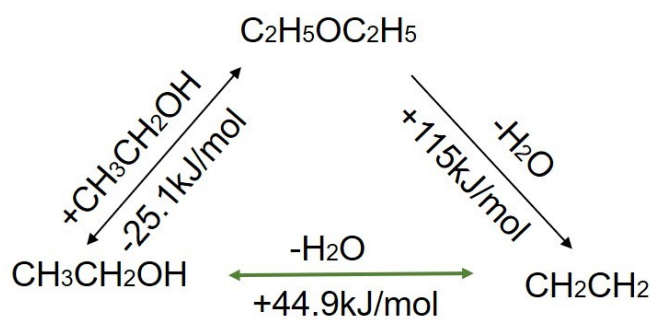


Fig. S11 The conversion pathway and reaction enthalpy of ethanol.

Table S1 Textural properties of ZSM-5/MOR, HBC-2 and HBC-2-ZSM-5/MOR (1.5).

Sample	Specific surface area (m ² /g)	Pore volume (cm ³ /g)	Pore size (nm)
ZSM-5/MOR	430	0.27	7.01
HBC-2	1461.83	0.89	8.41
HBC-2-ZSM-5/MOR (1.5)	875.88	0.61	8.07

Table S2 Textural properties of fresh and used HBC-2-ZSM-5/MOR (1.5).

Sample	Specific surface area (m ² /g)	Pore volume (cm ³ /g)	Pore size (nm)
Fresh HBC-2-ZSM-5/MOR (1.5)	875.88	0.61	8.07
Used HBC-2-ZSM-5/MOR (1.5)	849.27	0.61	8.07