

Supplementary Materials

Enhanced corrosion resistance of eco-friendly MXene composite coating with self-healing performances

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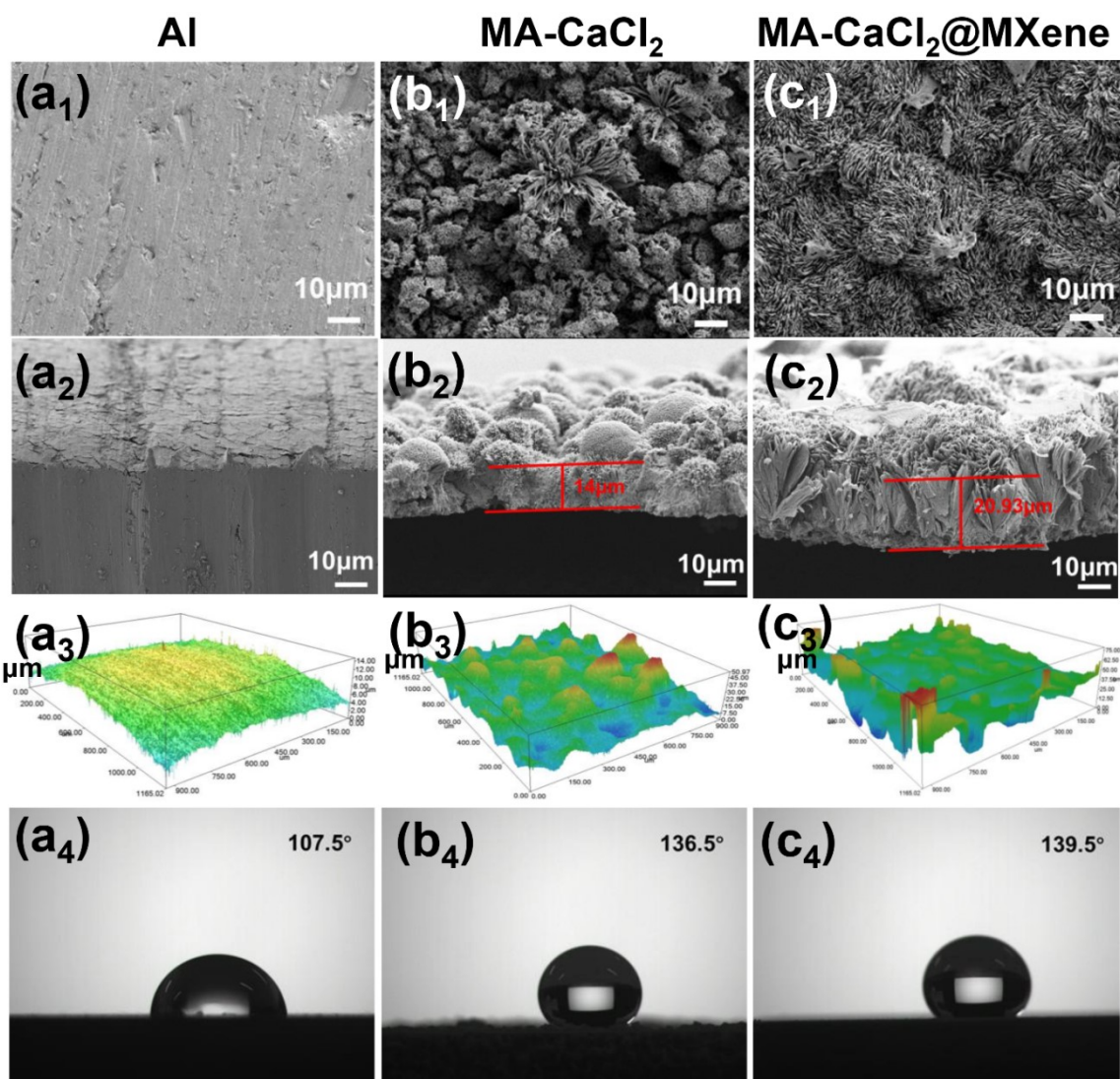


Fig. S1. SEM images, Cross-sectional SEM images, 3D morphologies, and water contact angle of the samples: (a₁-a₄) Al, (b₁-b₄) (C₁₃H₂₇COO)₂Ca, and (c₁-c₄) (C₁₃H₂₇COO)₂Ca@MXene coating.

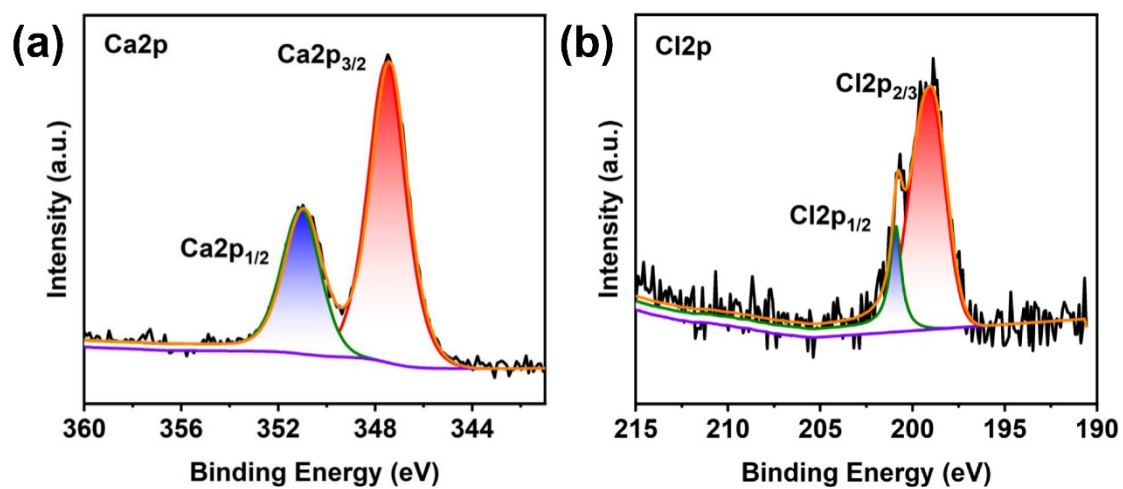


Fig. S2. XPS spectra of (C₁₃H₂₇COO)₂Ca-TA@MXene coating: (a) Ca 2p, (b) Cl 2p.

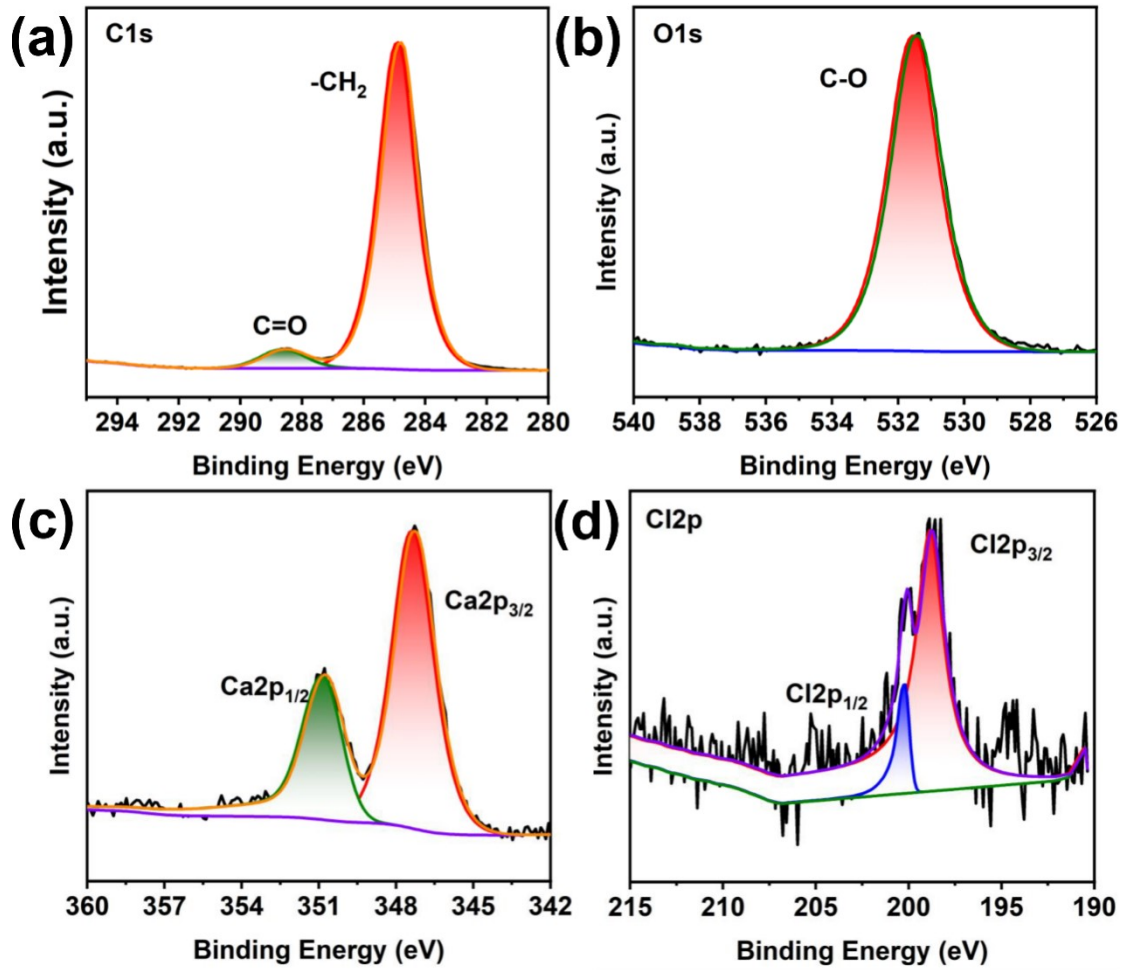


Fig. S3. XPS spectra of $(C_{13}H_{27}COO)_2Ca$ coating: (a) C1s, (b) O1s, (c) Ca2p, (d) Cl2p.

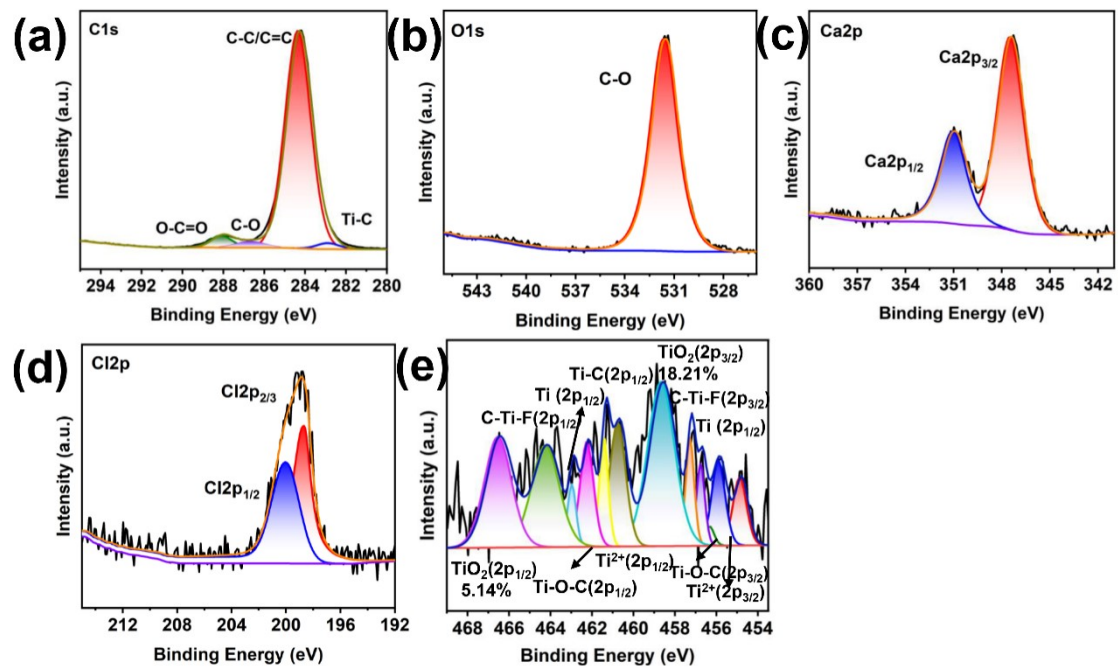


Fig. S4. XPS spectra of $(C_{13}H_{27}COO)_2Ca@MXene$ coating: (a) C1s, (b) O1s, (c) Ca2p, (d) Cl2p, (e) Ti2p.

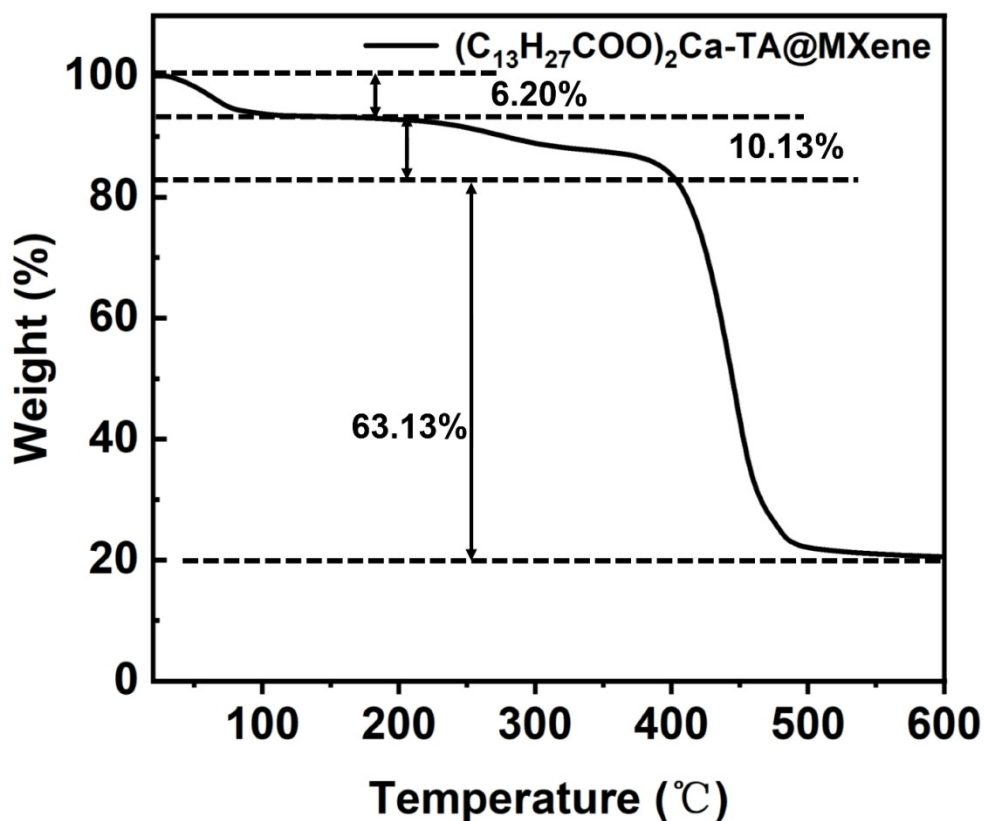


Fig. S5. TGA curve of $(C_{13}H_{27}COO)_2Ca-TA@MXene$ composite coating under nitrogen atmosphere.

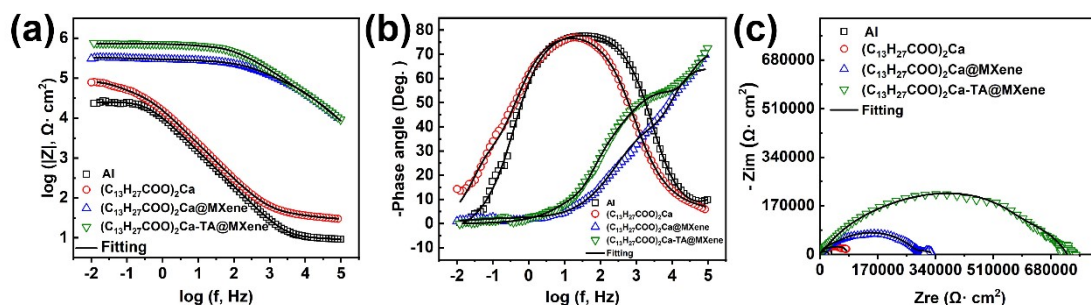


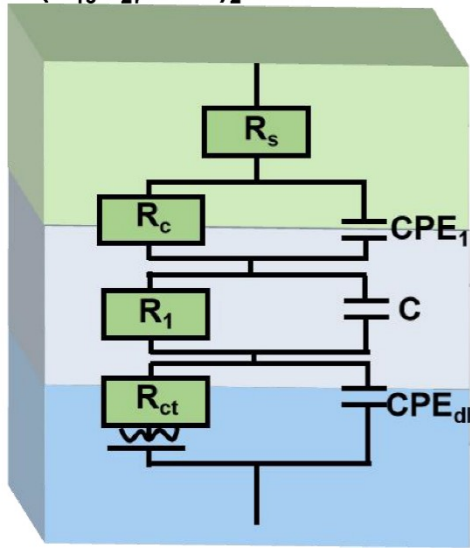
Fig. S6. (a) Bode plots, (b) phase angle plots, and (c) Nyquist plots of the various coatings in 3.5 wt.% NaCl solution.

Table S1. Electrochemical parameters obtained from the EIS plots of the different samples.

Sample	$R_s(\Omega)$	$R_c(\Omega)$	CPE ₁		L(H)	CPE _{dl}		$R_1(\Omega)$	C(F)	$R_{ct}(\Omega)$
			Y_0 (S.c m ⁻² .s ⁿ)	n		Y_0 (S.cm ⁻² .s ⁿ)	n			
Al alloy	0.01	9.689	1.545 $\times 10^{-6}$	0.694	/	1.83 $\times 10^{-5}$	0.883	3.381 $\times 10^4$	0.000207	2268

(C ₁₃ H ₂₇ COO) ₂ Ca sample	29.9	2.16 × 10 ⁵	1.708 × 10 ⁻⁵	0.922	/	3.412 × 10 ⁻⁵	0.8179	0.01175	6.415 × 10 ⁴	1.822 × 10 ⁻⁶	7.808
(C ₁₃ H ₂₇ COO) ₂ Ca@MXene sample	1000	5.40 × 10 ⁴	1.587 × 10 ⁻⁵	0.4718	/	2.319 × 10 ⁻⁸	0.6586	/	2.608 × 10 ⁵	8.06 × 10 ⁻¹⁰	2.038 × 10 ⁴
(C ₁₃ H ₂₇ COO) ₂ Ca-TA@MXene sample	0.01958	6.88 × 10 ⁷	1.334 × 10 ⁻⁸	0.7107	/	6.611 × 10 ⁻¹⁰	1	/	1 × 10 ⁴	3.191 × 10 ⁻⁹	2.105 × 10 ⁴

(a) Al alloy;
(C₁₃H₂₇COO)₂Ca



(b) (C₁₃H₂₇COO)₂Ca@MXene ;
(C₁₃H₂₇COO)₂Ca-TA@MXene

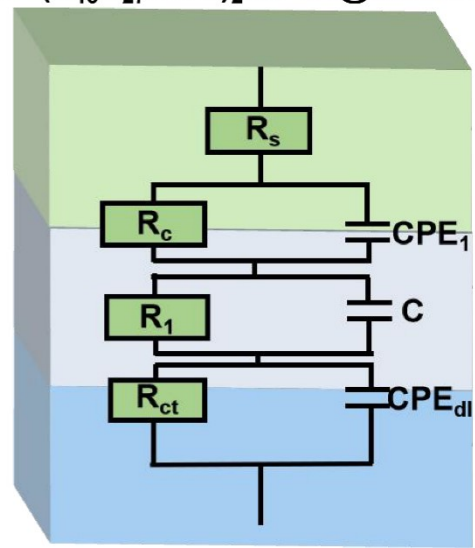


Fig. S7. Equivalent circuit models of different samples.

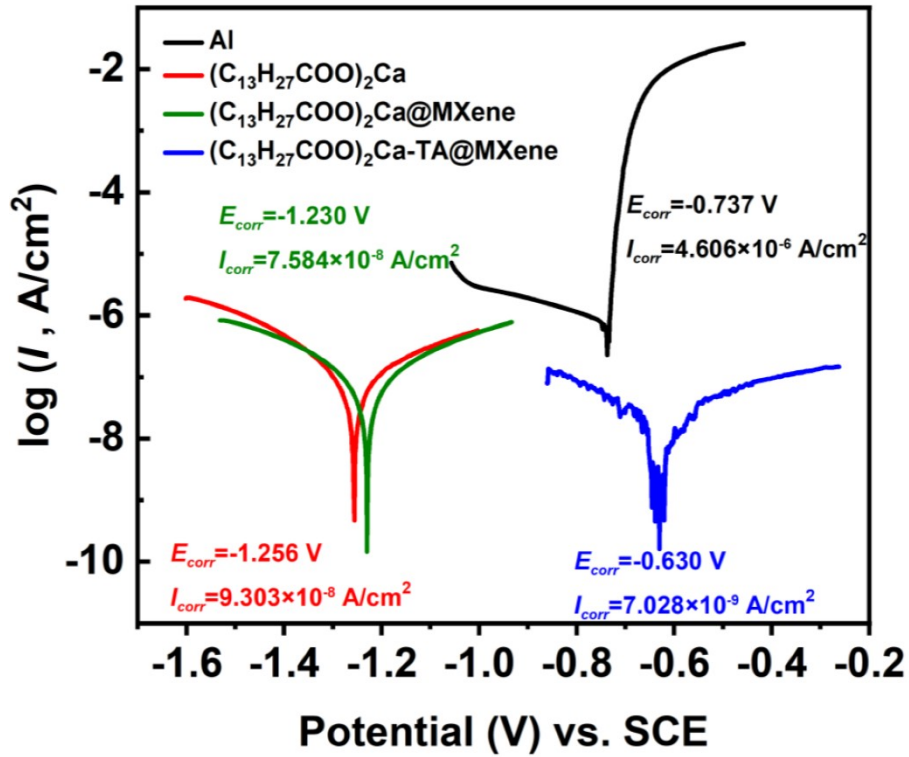


Fig. S8. Potentiodynamic polarization curves of the various coatings in 3.5 wt.% NaCl solution.

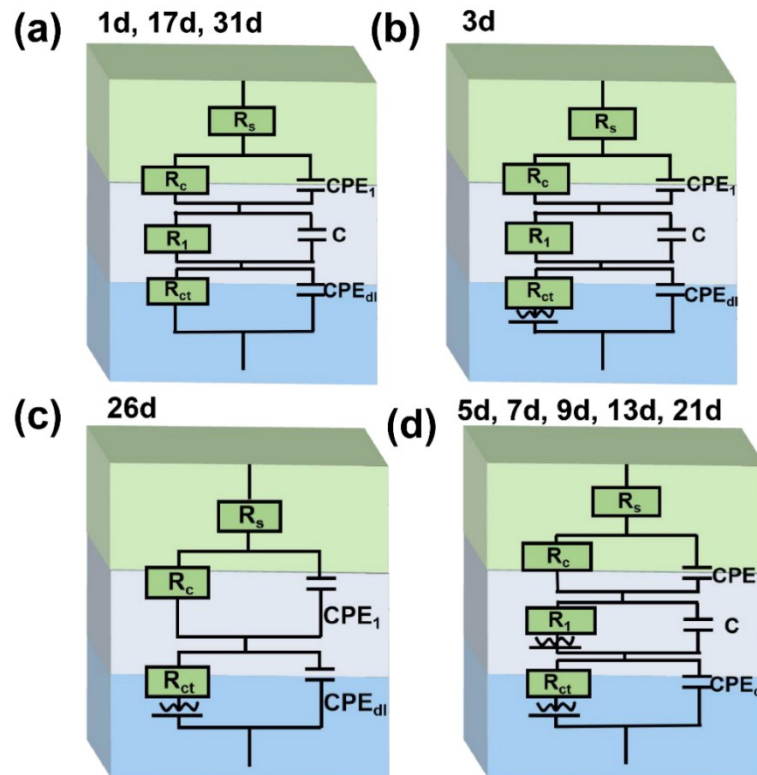


Fig. S9. Equivalent circuit model of bare Al.

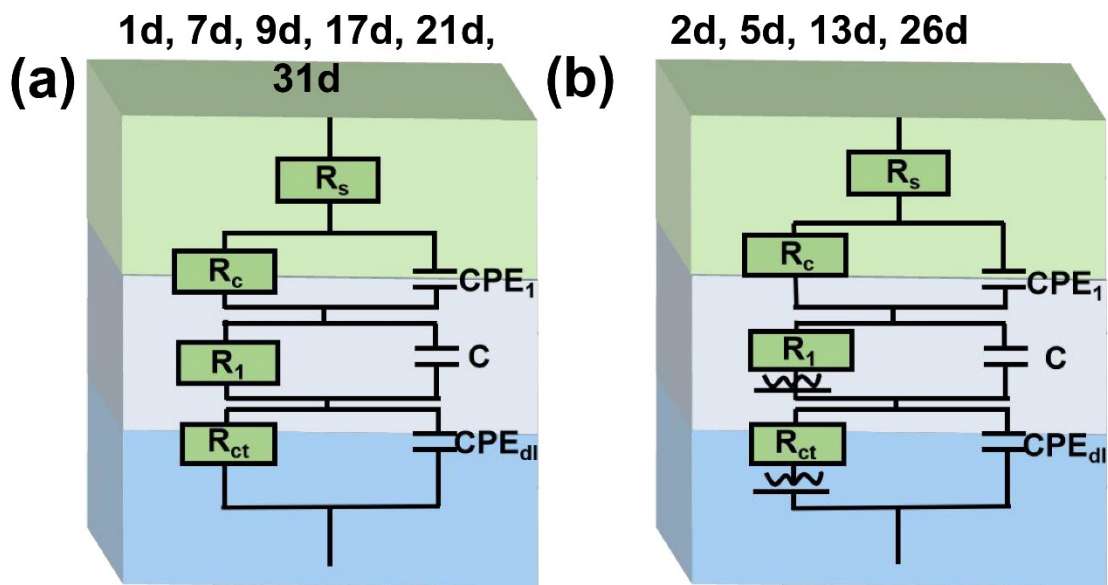


Fig. S10. Equivalent circuit model of $(C_{13}H_{27}COO)_2Ca$.

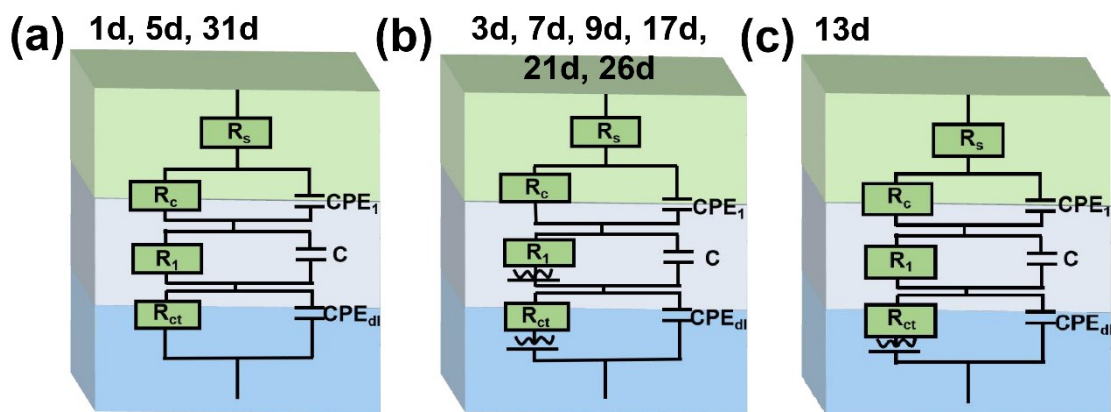


Fig. S11. Equivalent circuit model of $(C_{13}H_{27}COO)_2Ca@MXene$.

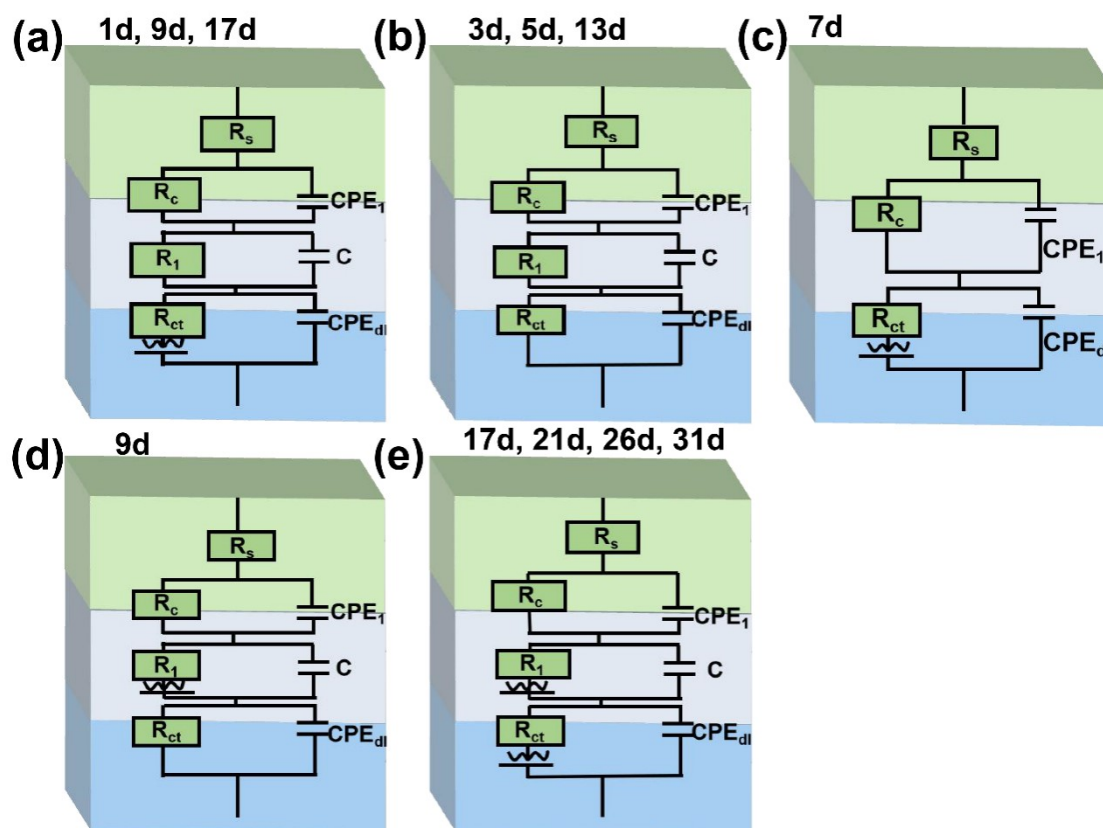


Fig. S12. Equivalent circuit model of $(C_{13}H_{27}COO)_2Ca-TA@MXene$.

Table S2. Electrochemical parameters obtained from the EIS plots of Al alloy during the immersion tests.

Sampl e	R		CPE ₁		L(H)	CPE _{dl}		R ₁ (Ω)	C (F)	R _{ct} (Ω)	
	s(Ω)	R _c (Ω)	Y ₀ (S.cm ⁻² .s ⁿ)	n		Y ₀ (S.cm ⁻² .s ⁿ)	n				
1d	3.02 1×10 ⁴	471 .7	1.092× 10 ⁻⁵	0.8 99 6	/	7.284 ×10 ⁻⁶	0.6 38 8	5.446× 10 ⁴	1.932×10 ⁶	847.6	
3d	1.79 2	1.7 07× 10 ⁴	2.357× 10 ⁻⁵	0.8 58 4	/	1.833 ×10 ⁻⁶	0.7 33 2	6122	7.651	3.16×10 ⁵ ×10 ⁴	
5d	2.76	4.8 5×1 0 ⁴	1.471× 10 ⁻⁵	0.8 87 4	153.2	5.639 ×10 ⁻⁶	0.6 76 3	12.07	7.075	1.06× 10 ⁴	
7d	7.43 5	1.0 92× 10 ⁴	1.06×1 0 ⁻⁵	0.8 99 4	2.893× 10 ⁹	1.224 ×10 ⁻⁵	0.8 73 6	3.449 ×10 ⁴	2.753	4.207×10 ⁻⁵ ×10 ⁴	
9d	0.02	2.0	1.681×	0.8	1.59×1	1.129	0.5	7.22×	10.51	0.000363	2.726

	038	79× 10 ⁴	10 ⁻⁵	95 4	0 ⁵	×10 ⁻⁵	63 8	10 ¹²		4	×10 ⁴
13d	0.21 24	690 7	6.599× 10 ⁻⁵	1	5.35	0.000 7899	0.5 71 7	1.803	3.909× 10 ¹⁶	1.301×10 ⁻⁵	8068
17d	5.44 3	2.7 54× 10 ⁴	0.0071 99	0.8	/	1.566 ×10 ⁻⁵	0.9 03 9	/	2.304× 10 ¹¹	0.001183	1.805 ×10 ⁴
21d	14.6	2.5 95× 10 ⁴	0.0001 297	0.6 81 5	0.0015 93	2.501 ×10 ⁻⁶	0.8 37 5	3.23× 10 ⁴	7.946	1.606×10 ⁻⁵	1.027 ×10 ⁴
26d	2.25 8	1.2 71× 10 ⁴	1.793× 10 ⁻⁵	0.8 85 6	/	5.827 ×10 ⁻⁶	0.6 52 4	0.014 18	/	/	7.04
31d	11.2 4	1.7 08× 10 ⁴	1.767× 10 ⁻⁵	0.9 13 5	/	0.000 7973	0.6 47 9	7.497 ×10 ¹⁴	1.799× 10 ⁹	0.02869	383.7

Table S3. Electrochemical parameters obtained from the EIS plots of the (C₁₃H₂₇COO)₂Ca coating during the immersion tests.

Sampl e	R		CPE ₁			CPE _{dl}			R ₁ (Ω)	C(F)	R _{ct} (Ω)
	s(Ω)	R _c (Ω)	Y ₀ (S.cm ⁻² .s ⁿ)	n	L(H)	Y ₀ (S.cm ⁻² .s ⁿ)	n	L(H)			
1d	1	767 5	8.083× 10 ⁻⁵	0.3 85 2	/	3.373 ×10 ⁻⁹	0.8 97 2	/	0.0669 9	0.001646	5801
3d	10	947 9	3.731× 10 ⁻⁷	0.5 98	6.492× 10 ¹⁷	7.963 ×10 ⁻⁶	0.7 39 2	2.936	660.6	0.002835	6663
5d	0.05 316	1.4 28× 10 ⁴	2.092× 10 ⁻⁶	0.5 13	2.902× 10 ⁵	1.651 ×10 ⁻⁵	0.7 73 2	3.283	347.7	0.000858 2	2.385 ×10 ⁴
7d	1000	1.4 34× 10 ⁴	2.071× 10 ⁻⁵	0.8 18 3	/	5.831 ×10 ⁻⁶	0.6 31	/	145.5	0.00131	1.026 ×10 ⁴
9d	0.01	2.4 05× 10 ⁴	1.777× 10 ⁻⁵	0.8 84 4	/	0.000 2016	0.2 47 3	/	91.96	0.1079	1.04× 10 ⁴
13d	34.4 8	4.2 15× 10 ⁴	2.959× 10 ⁻⁵	0.6 83 4	5.35	1.33× 10 ⁻⁶	0.5 91 1	0.265 2	425.5	2.819×10 ⁻⁶	66.2
17d	10	9.9	4.611×	0.7	/	2.874	0.3	/	385	3.457×10	1.087

		82× 10 ⁴	10 ⁻⁵	17 4		×10 ⁻⁵	79 4			-5	×10 ⁴
21d	0.01	57× 10 ⁴	6.495× 10 ⁻⁵	0.6 68	/	0.000 3904	0.3 66 3	/	329.2	2.963×10 ⁻⁵	7308
26d	0.01	24× 10 ⁴	3.185× 10 ⁻⁵	0.7 07 5	0.856	3.668 ×10 ⁻⁵	0.3 80 8	0.013 42	207.4	4.878×10 ⁻⁶	15.56
31d	14.0 2	78× 10 ⁴	2.268× 10 ⁻⁵	0.8 23 8	/	7.23× 10 ⁻⁵	0.3 46 7	/	206.8	9.177×10 ⁻⁵	3.128 ×10 ⁴

Table S4. Electrochemical parameters obtained from the EIS plots of the (C₁₃H₂₇COO)₂Ca@MXene coating during the immersion tests.

Sample	R _s (Ω)	R _c (Ω)	CPE ₁		L(H)	CPE _{dl}		L(H)	R ₁ (Ω)	C(F)	R _{ct} (Ω)
			Y ₀ (S.cm ⁻² .s ⁿ)	n		Y ₀ (S.cm ⁻² .s ⁿ)	n				
1d	1259	2.4 42× 10 ⁴	4.326× 10 ⁻⁸	0.7 09	/	9.379 ×10 ⁻⁷	0.6 18 2	/	8.924× 10 ⁴	0.000102 6	1.057 ×10 ⁴
3d	61.5 6	1.7 75× 10 ⁵	1.872× 10 ⁻⁹	0.9 54 8	1.178	4.14× 10 ⁻⁶	0.4 58 4	4.602 ×10 ¹⁶	2680	1.082×10 ⁻⁶	1.555 ×10 ⁴
5d	0.02 299	1.5 21× 10 ⁴	3.156× 10 ⁻⁹	0.8	/	2.11× 10 ⁻⁵	0.8	/	1.226× 10 ⁵	1.377×10 ⁻⁵	1560
7d	122. 3	7.8 98× 10 ⁴	2.091× 10 ⁻⁵	0.4 03 6	0.0950 2	9.621 ×10 ⁻⁸	0.9 13 2	1.092	285.3	1.693×10 ⁻⁹	687.2
9d	198. 2	3.5 86× 10 ⁴	2.955× 10 ⁻⁵	0.4 32 1	1.313× 10 ⁵	1.652 ×10 ⁻⁸	0.8 43	2.97	822.3	0.000156	4.714 ×10 ⁴
13d	0.01	7.4 38× 10 ⁴	6.093× 10 ⁻⁸	0.7 40 2	/	4.789 ×10 ⁻⁵	0.3 93 6	3.147 ×10 ⁷	897.9	0.000444 7	8307
17d	0.07 636	7.1 08× 10 ⁴	3.72×1 0 ⁻⁵	0.6 27 2	17.64	3.189 ×10 ⁻⁵	0.3 50 1	0.866	0.866	6.499×10 ⁻⁹	164.3
21d	0.02 543	1.9 68× 10 ⁴	3.224× 10 ⁻⁵	0.7 00 3	7.776× 10 ⁴	4.612 ×10 ⁻⁶	0.4 61	123	368.2	0.000121 6	3.605 ×10 ⁴
26d	35.4	1.7	2.867×	0.6	4.438×	3.121	0.7	0.350	189.6	0.000114	2.891

	6	04× 10 ⁴	10 ⁻⁵	66 8	10 ⁴	×10 ⁻⁷	07 4	8		6	×10 ⁴
31d	0.01	3.8 23× 10 ⁴	2.064× 10 ⁻⁵	0.7 48 3	/	0.000 2209	0.5 52	/	202.7	0.000276 1	2.983 ×10 ⁴

Table S5. Electrochemical parameters obtained from the EIS plots of the (C₁₃H₂₇COO)₂Ca-TA@MXene coating during the immersion tests.

Sample	R _s (Ω)	R _c (Ω)	CPE ₁		L(H)	CPE _{dl}		L(H)	R ₁ (Ω)	C(F)	R _{ct} (Ω)
			Y ₀ (S.cm ⁻² .s ⁿ)	n		Y ₀ (S.cm ⁻² .s ⁿ)	n				
1d	0.01	7.4 76× 10 ⁴	2.043× 10 ⁻⁶	0.6 20 8	/	5.083 ×10 ⁻⁸	0.6 82 4	3.905 ×10 ⁴	2.283× 10 ⁴	0.000643 8	7.09× 10 ⁴
3d	100	1.4 02× 10 ⁵	3.497× 10 ⁻⁵	0.7 18 4	/	1.801 ×10 ⁻⁶	0.5 33 5	/	370.7	2.963×10 ⁻⁵	2.6×10 ⁵
5d	0.01	4.1 87× 10 ⁵	2.114× 10 ⁻⁵	0.6 47 5	/	1.67× 10 ⁻⁷	0.7 65 9	/	1961	8.475×10 ⁻⁵	1.209 ×10 ⁵
7d	10	2.0 93× 10 ⁵	2.94×10 ⁻⁵	0.7 65 2	/	4.335 ×10 ⁻⁶	0.4 82 2	254.9	/	4.523×10 ⁻⁵	2.035 ×10 ⁴
9d	0.01	9.1 99× 10 ⁴	9.98×10 ⁻⁹	0.8 83	1.76×10 ¹⁵	4.151 ×10 ⁻⁵	0.5 68 6	/	497.3	1.967×10 ⁻⁸	8.02× 10 ⁵
13d	100	6.6 05× 10 ⁴	4.333× 10 ⁻⁵	0.4 84 9	/	7.773 2×10 ⁻⁸	0.7 57 4	/	380.1	3.322×10 ⁻⁵	7.256 ×10 ⁴
17d	0.01 36	5.1 93× 10 ⁴	1.492× 10 ⁻⁵	0.4 25 8	163.8	3.278 ×10 ⁻⁵	0.6 36	3.13× 10 ⁵	252.2	0.00602	2.03× 10 ⁴
21d	0.01	5.9 73× 10 ⁴	0.0001 18	0.3 28 5	3.318	2.403 ×10 ⁻⁵	0.6 74 6	7.818 ×10 ⁵	33.1	0.000111 6	1.992 ×10 ⁵
26d	0.01	2.6 98× 10 ⁵	3.454× 10 ⁻⁵	0.5 94 8	1.314	0.001 49	0.3 44 6	117.4	218	4.423×10 ⁻⁵	1.2×10 ⁵
31d	0.01	1.1 94× 10 ⁵	0.0024 94	0.8	1.235	2.201 ×10 ⁻⁵	0.7 13 9	1.205 ×10 ⁶	5.81×10 ⁴	0.000139 4	1.231 ×10 ⁵

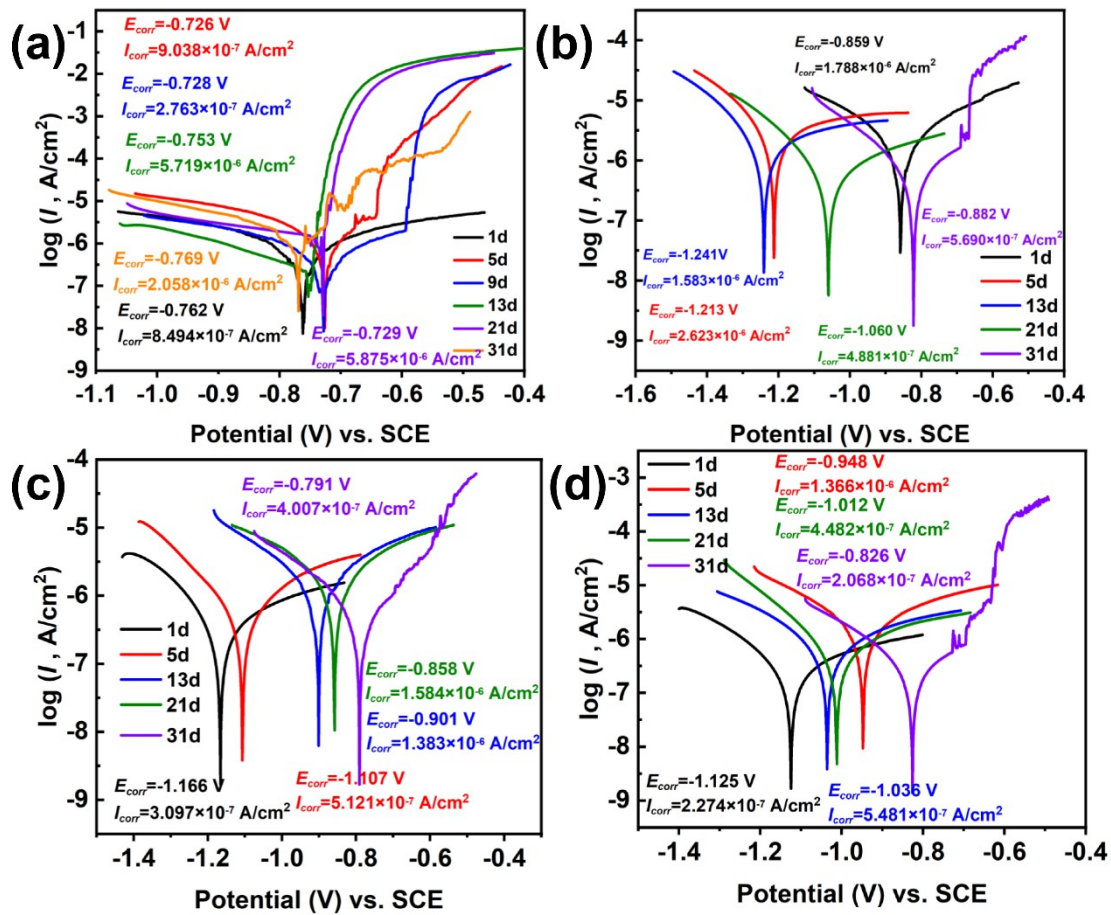


Fig. S13. Potentiodynamic polarization curves of (a) Al, (b) $(\text{C}_{13}\text{H}_{27}\text{COO})_2\text{Ca}$, (c) $(\text{C}_{13}\text{H}_{27}\text{COO})_2\text{Ca}@\text{MXene}$, and (d) $(\text{C}_{13}\text{H}_{27}\text{COO})_2\text{Ca-TA}@\text{MXene}$ coating versus immersion time.

Table S6. Comparison of various coatings in a simulated marine environment.

Sample	Corrosion solution	Self-healing efficiency (%)	Preparation time (h)	Thickness (μm)	Reference
Polyvinyl alcohol (PVA)/MXene@ Fe_3O_4	3.5wt% NaCl	90.2	247	110 \pm 8	[Ref. S1]
Polyurethane-1-(3-((N-n-butyl)aminocarboxamido)propyl)-3-hexadecyl imidazolidin bromide (PU-M16)	3.5wt% NaCl	97.17	60	55	[Ref. S2]
Polyaniline-benzotriazole (BTA)	3.5wt% NaCl	96	51	50 \pm 5	[Ref. S3]
Polyvinyl butyral @ gallic acid /epoxy (PVB@GA/EP)	3.5wt% NaCl	88.63	31	120 \pm 5	[Ref. S4]
Polyvinyl alcohol/ chitosan@ linseed oil/8-hydroxyquinone	3.5wt% NaCl	90.31	28	120 \pm 5	[Ref. S5]

(PVA/CS@LO/8-HQ) 2-mecapobenzothiazole-loaded halloysite nanotube@ Polycaprolactone/epoxy (HNTs-MBT@PCL/EP)	3.5wt% NaCl	92	36	52	[Ref. S6]
Polydopamine@ benzotriazole/epoxy (PDA@BTA/EP)	3.5wt% NaCl	80.05	105	50±5	[Ref. S7]
Benzotriazole @ linseed oil /epoxy (BTA@LO/EP)	3.5wt% NaCl	98	172	400	[Ref. S8]
8-hydroxyquinone@ polyaniline (8-HQ@PANI)	3.5wt% NaCl	83.56	25	75±5	[Ref. S9]
Epoxy/2- benzotriazole / halloysite clay nanotubes (EP/2-BTA/HNTs)	3.5wt% NaCl	90	168	80±10	[Ref. S10]
This work	3.5wt% NaCl	99.53	1.77	21.59	This work

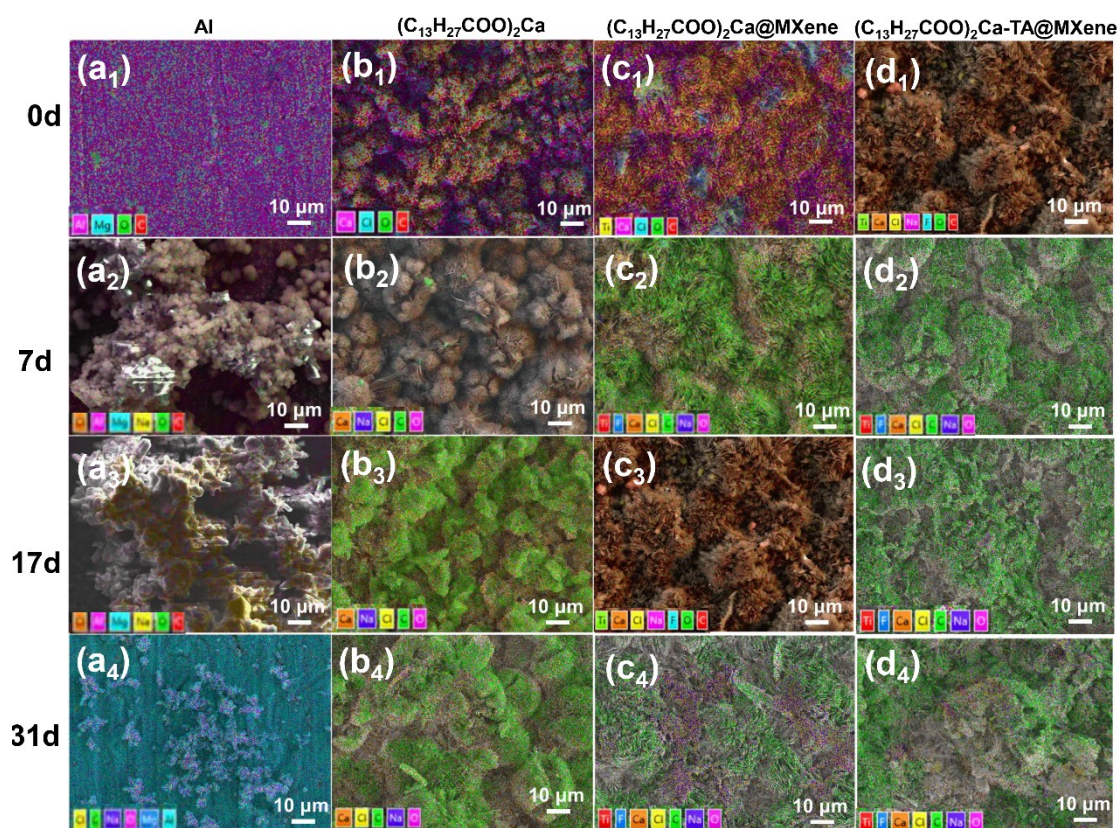


Fig. S14. EDS mappings of various samples versus different immersion time (0d, 7d, 17 d, and 31 d): (a₁-a₄) Al, (b₁-b₄) (C₁₃H₂₇COO)₂Ca, (c₁-c₄) (C₁₃H₂₇COO)₂Ca@MXene, and (d₁-d₄) (C₁₃H₂₇COO)₂Ca-TA@MXene coating.

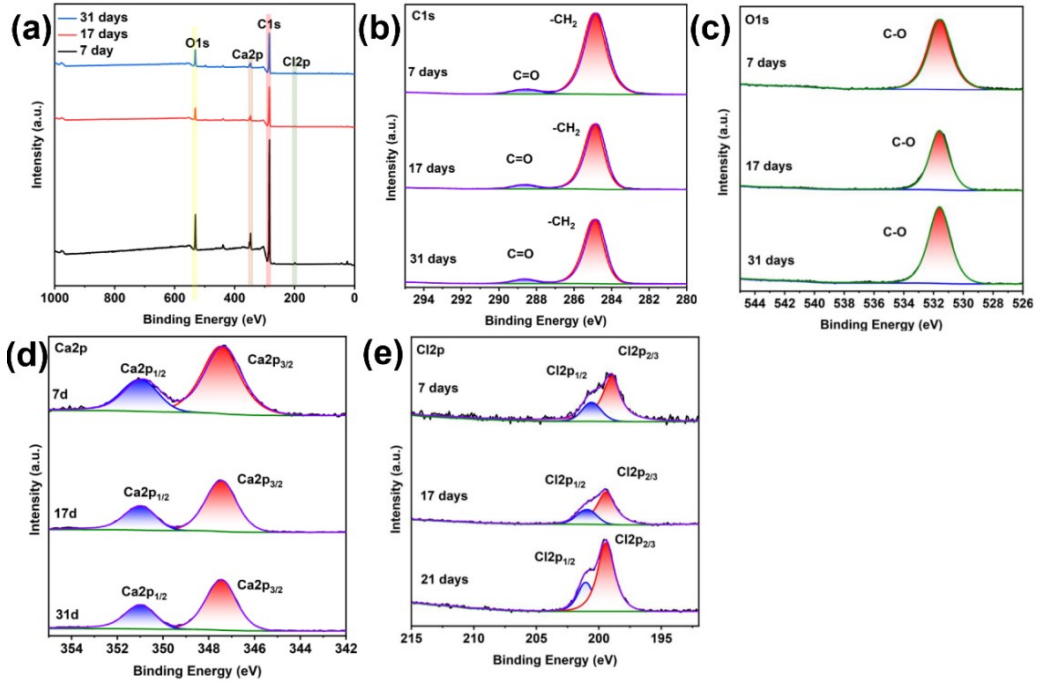


Fig. S15. XPS spectra of $(C_{13}H_{27}COO)_2Ca$ coating after immersion in 3.5wt% NaCl solution: (a) Survey spectrum, (b) C1s, (c) O1s, (d) Ca2p, (e) Cl2p.

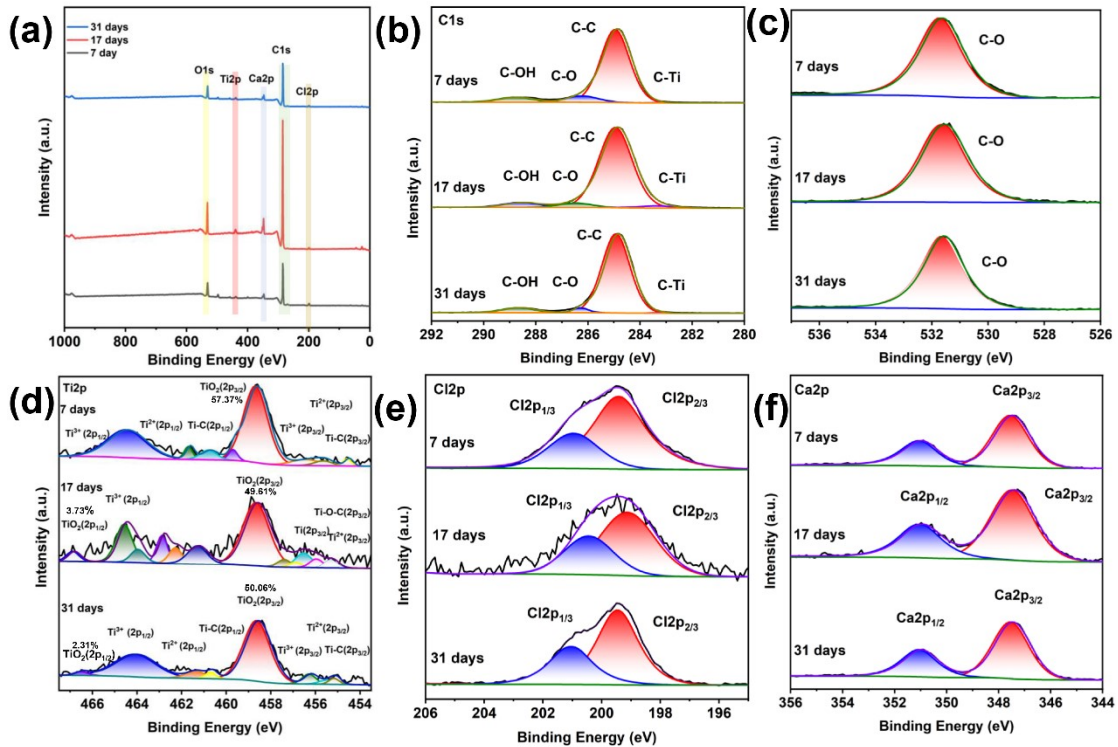


Fig. S16. XPS spectra of $(C_{13}H_{27}COO)_2Ca@MXene$ coating after immersion in 3.5wt% NaCl solution: (a) Survey spectrum, (b) C1s, (c) O1s, (d) Ca2p, (e) Cl2p, (f) Ca2p.

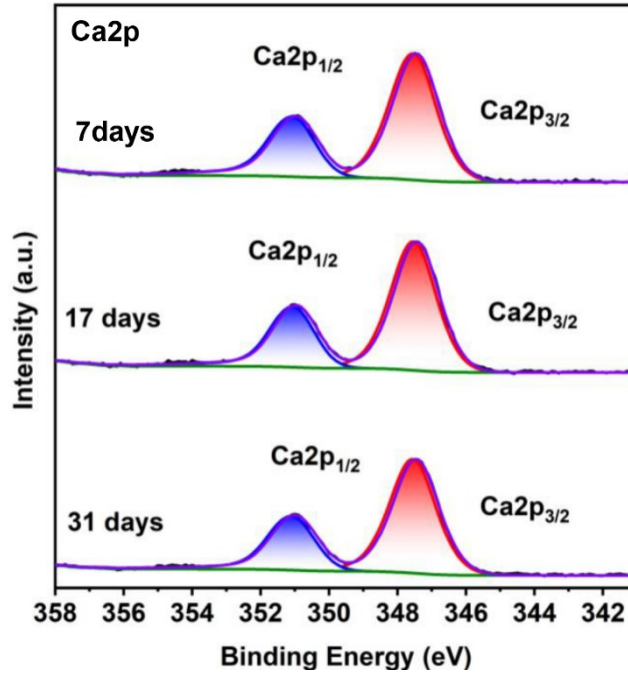


Fig. S17. XPS spectra of $(C_{13}H_{27}COO)_2Ca$ -TA@MXene Ca2p after immersion in 3.5wt.% NaCl solution.

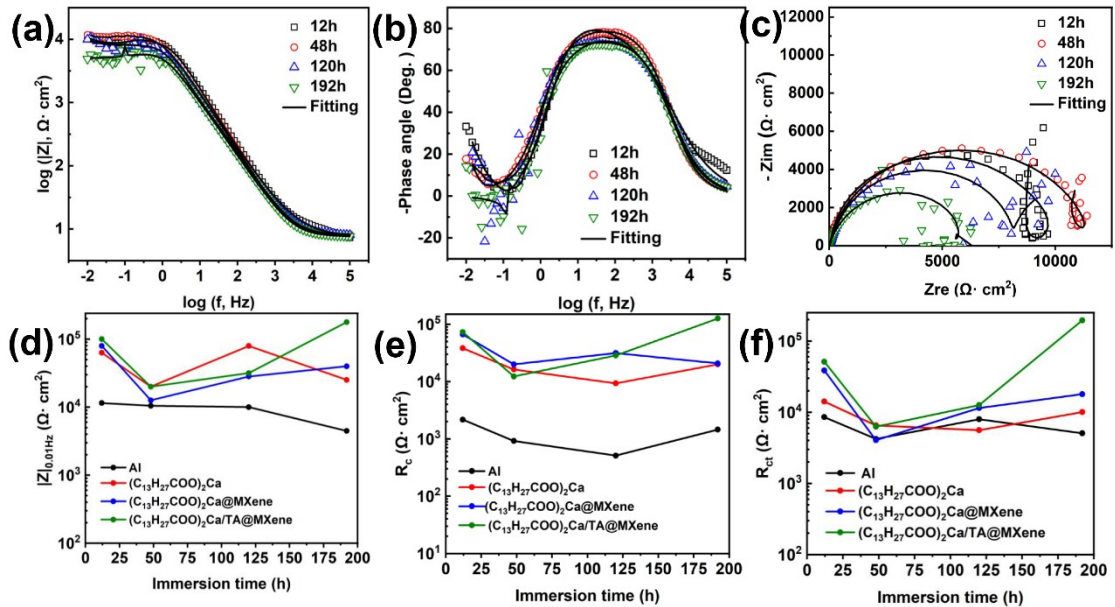


Fig. S18. (a) Nyquist plots, (b) Bode impedance plots, (c) Bode phase plots of the artificially scratched Al after immersion in 3.5wt.% NaCl solution, the (d) $|Z|_{0.01Hz}$, (e) R_c , and (f) R_{ct} of artificially scratched Al, $(C_{13}H_{27}COO)_2Ca$, $(C_{13}H_{27}COO)_2Ca@MXene$, and $(C_{13}H_{27}COO)_2Ca$ -TA@MXene samples versus different immersion time.

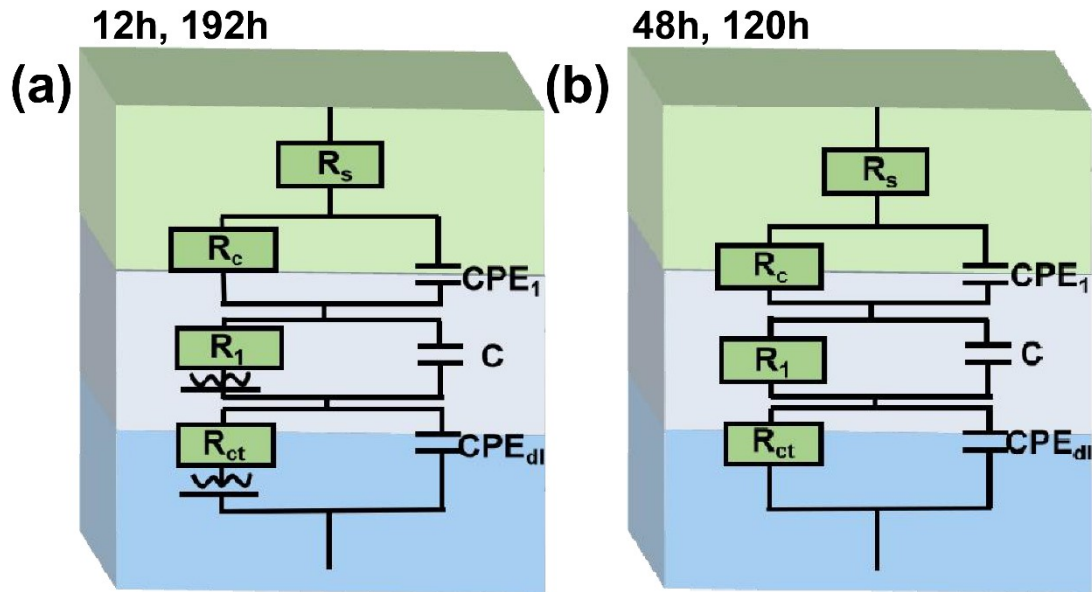


Fig. S19. Equivalent circuit model of the scratched Al alloy versus the immersion time..

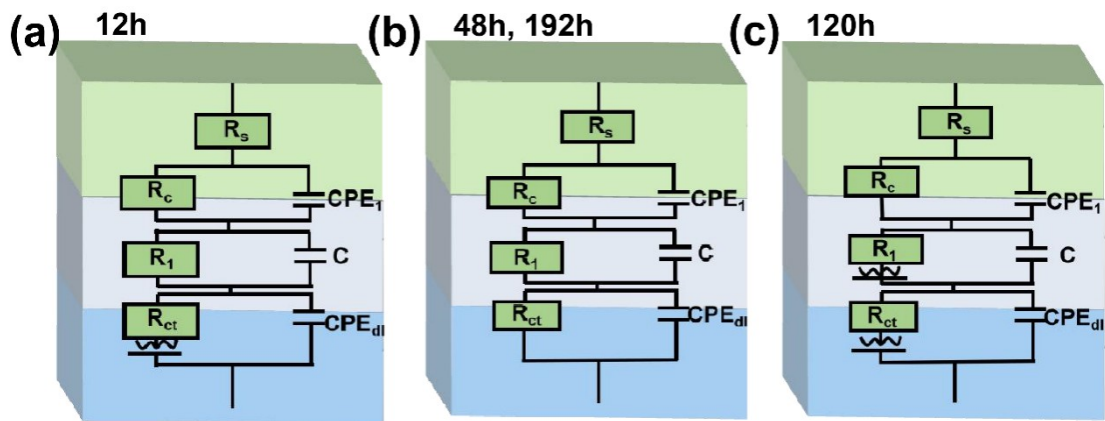


Fig. S20. Equivalent circuit model of the scratched $(C_{13}H_{27}COO)_2Ca$ coating versus the immersion time.

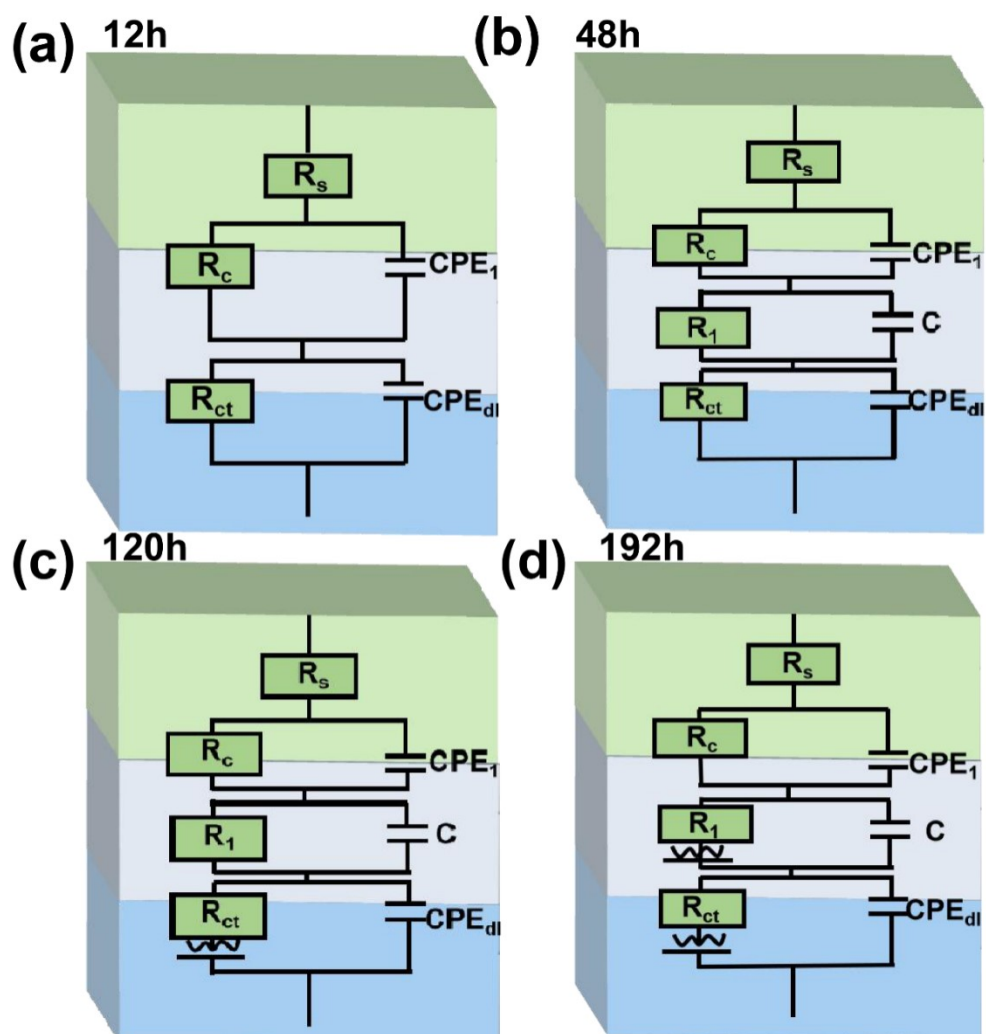


Fig. S21. Equivalent circuit model of the scratched $(C_{13}H_{27}COO)_2Ca@MXene$ coating versus the immersion time.

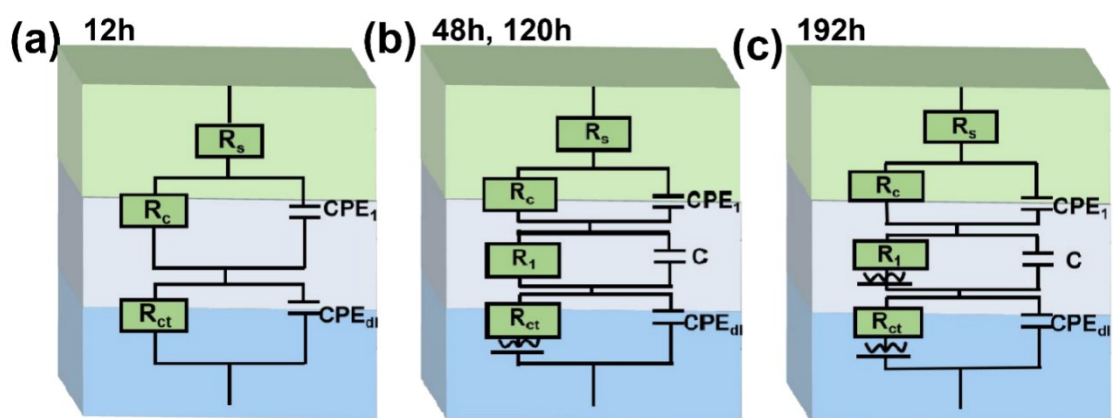


Fig. S22. Equivalent circuit model of the scratched $(C_{13}H_{27}COO)_2Ca-TA@MXene$ coating versus the immersion time.

Table S7. Electrochemical parameters obtained from the EIS plots of the scratched Al alloy versus the immersion time.

Sample	R		CPE ₁ /CPE _p		L(H)	CPE _{dl}			R ₁ (Ω)	C ₁ (F)	R _{ct} (Ω)
	s(Ω)	R _c (Ω)	Y ₀ (S.cm ⁻² .s ⁿ)	n		Y ₀ (S.cm ⁻² .s ⁿ)	n	L(H)			
12h	3.441	2165	0.0003869	0.5826	1286	0.002271	0.9576	2.466 × 10 ¹⁴	6.419 × 10 ¹⁸	1.072 × 10 ⁻⁵	8527
48h	8.285	918.6	5.182 × 10 ⁻⁵	0.8005	/	1.071 × 10 ⁻⁵	1	/	1.935 × 10 ⁴	1.684 × 10 ¹⁰	4204
120h	0.1619	509.4	5.972 × 10 ⁻⁹	0.9353	/	9.404 × 10 ⁻⁵	0.7536	/	7.872	1.79 × 10 ⁻⁵	7964
192h	7.526	1452	0.0001956	0.7298	2325	2.658 × 10 ⁻⁵	0.9222	30.04	5.663 × 10 ⁴	0.008431	5052

Table S8. Electrochemical parameters obtained from the EIS plots of the scratched (C₁₃H₂₇COO)₂Ca coating versus the immersion time.

Sample	R		CPE ₁		L(H)	CPE _{dl}			R ₁ (Ω)	C ₁ (F)	R _{ct} (Ω)
	s(Ω)	R _c (Ω)	Y ₀ (S.cm ⁻² .s ⁿ)	n		Y ₀ (S.cm ⁻² .s ⁿ)	n	L(H)			
12h	141.8	3.822 × 10 ⁴	3.978 × 10 ⁻⁵	0.3232	/	1.425 × 10 ⁻⁶	0.8386	1.066 × 10 ⁴	8100	2.496 × 10 ⁶	1.412 × 10 ⁴
48h	0.01	1.629 × 10 ⁴	1.078 × 10 ⁻⁵	0.5265	/	1.108 × 10 ⁻⁶	0.7044	/	501.6	0.003098	6516
120h	0.01	9318	1.01 × 10 ⁻⁵	0.4998	226	5.985 × 10 ⁻⁹	0.8331	1377	9.401 × 10 ⁴	2.957 × 10 ⁻⁹	5589
192h	74.29	2.001 × 10 ⁴	2.226 × 10 ⁻⁵	0.8	/	1.23 × 10 ⁻⁷	0.8	/	640.2	0.00143	1.004 × 10 ⁴

Table S9. Electrochemical parameters obtained from the EIS plots of the scratched (C₁₃H₂₇COO)₂Ca@MXene coating versus the immersion time.

Sample	R	R _c (Ω)	CPE ₁	L(H)	CPE _{dl}	L(H)	R ₁ (Ω)	C(F)	R _{ct} (Ω)
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e	s(Ω)	Y_0 ($S.cm^{-2}.s^n$)	n		Y_0 ($S.cm^{-2}.s^n$)	n					
12h	10	6.6 43× 10 ⁴	1.261× 10 ⁻⁵	0.4 20 4	/	8.309 ×10 ⁻⁷	0.4 67 9	/	/	/	3.855 ×10 ⁴
48h	0.69 35	1.9 97× 10 ⁴	0.0001 161	0.4 82	/	2.041 ×10 ⁻⁶	0.6 13 2	2.054 ×10 ⁴	/	/	4050
120 h	46.2 8	3.1 42× 10 ⁴	5.532× 10 ⁻⁵	0.8	/	9.759 ×10 ⁻⁷	0.8	/	137.9	4.845×10 ⁻⁵	1.145 ×10 ⁴
192 h	51.0 9	2.0 77× 10 ⁴	2.814× 10 ⁻⁵	0.7 15 7	7.159× 10 ¹⁹	4.791 ×10 ⁻⁷	0.8 67	0.295 2	147.9	0.000220 4	1.793 ×10 ⁴

Table S10. Electrochemical parameters obtained from the EIS plots of the scratched (C₁₃H₂₇COO)₂Ca-TA@MXene coating versus the immersion time.

Sample	R _s (Ω)	R _c (Ω)	CPE ₁		L(H)	CPE _{dl}		L(H)	R ₁ (Ω)	C(F)	R _{ct} (Ω)
			Y_0 ($S.cm^{-2}.s^n$)	n		Y_0 ($S.cm^{-2}.s^n$)	n				
12h	100	7.3 04× 10 ⁴	9.196× 10 ⁻⁷	0.5 02 4	/	3.663 ×10 ⁻⁵	0.4 57 5	/	/	/	5.112 ×10 ⁴
48h	3.93 5×10 ⁴	1.2 26× 10 ⁴	9.576× 10 ⁻⁷	0.6 36 1	/	6.034 ×10 ⁻⁵	0.5 11 8	2.054 ×10 ⁴	1090	0.004631	6248
120 h	8.16 4	2.8 58× 10 ⁴	2.671× 10 ⁻⁶	0.5 90 3	/	4.109 ×10 ⁻⁵	0.6 98 1	3.825 ×10 ¹³	297.5	0.002202	1.259 ×10 ⁴
192 h	10	1.2 62× 10 ⁵	1.223× 10 ⁻⁶	0.4 96 6	4.982× 10 ⁵	2.224 ×10 ⁻⁹	0.8 65 5	274.6	2.53×10 ⁴	2.258×10 ⁻⁵	1.953 ×10 ⁵

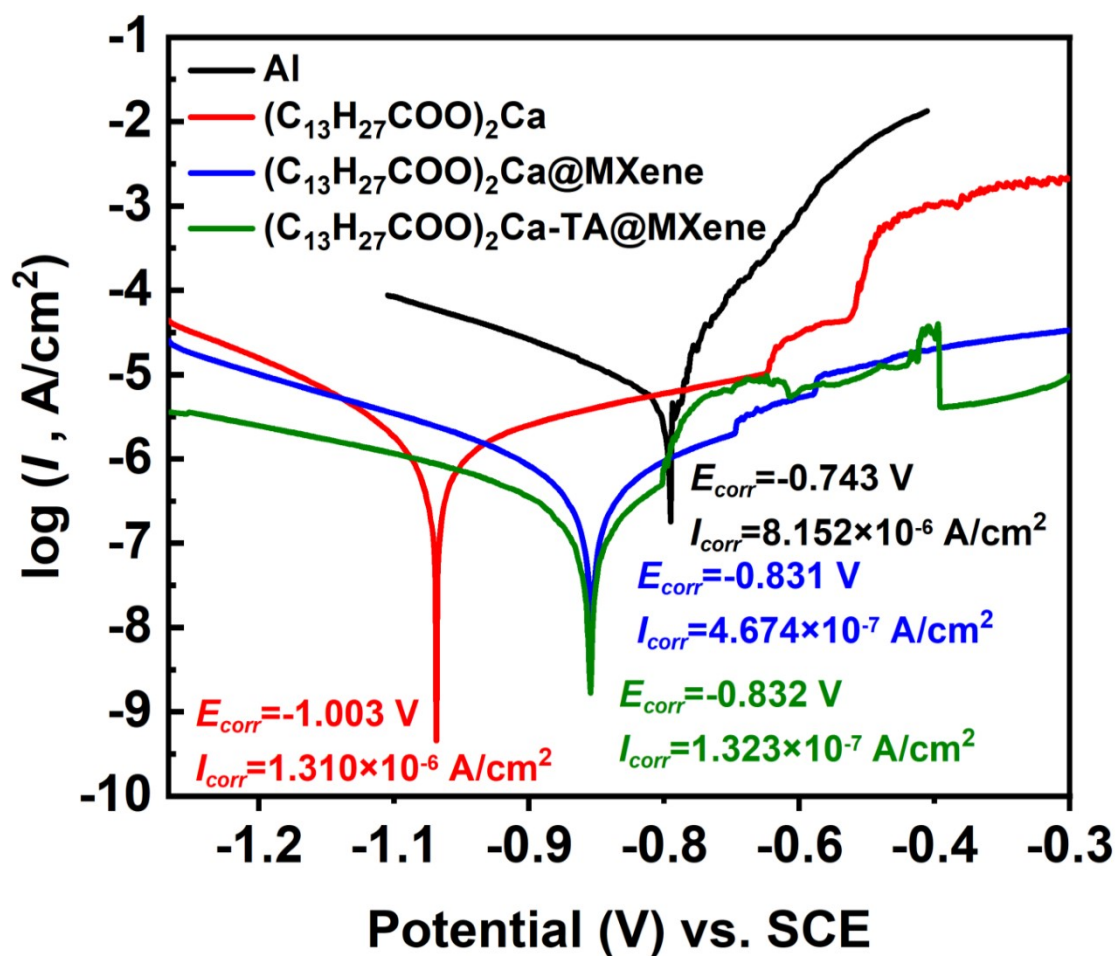


Fig. S23. Polarization curves of the scratched Al, $(C_{13}H_{27}COO)_2Ca$, $(C_{13}H_{27}COO)_2Ca@MXene$, $(C_{13}H_{27}COO)_2Ca-TA@MXene$ samples after immersion tests for 8 days.

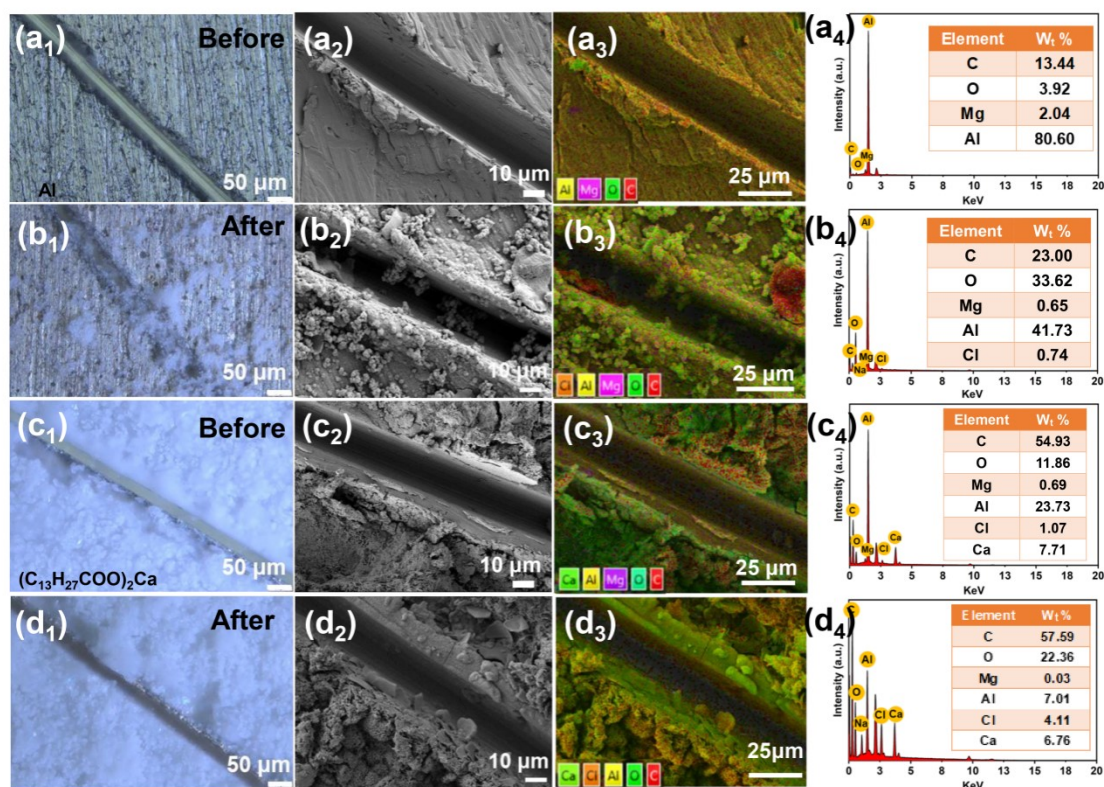


Fig. S24. Optical images, SEM images, EDS mappings, and atomic percentages of the scratched samples before and after immersion test for 192 h in 3.5 wt.% NaCl solution: (a₁-a₄) before and (b₁-b₄) after immersion tests for Al alloy, and (c₁-c₄) before and (d₁-d₄) after immersion test for $(C_{13}H_{27}COO)_2Ca$ coating.

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