

Supplementary Information for

Ternary thiol-ene systems as high-performance bone adhesives for potential clinical use

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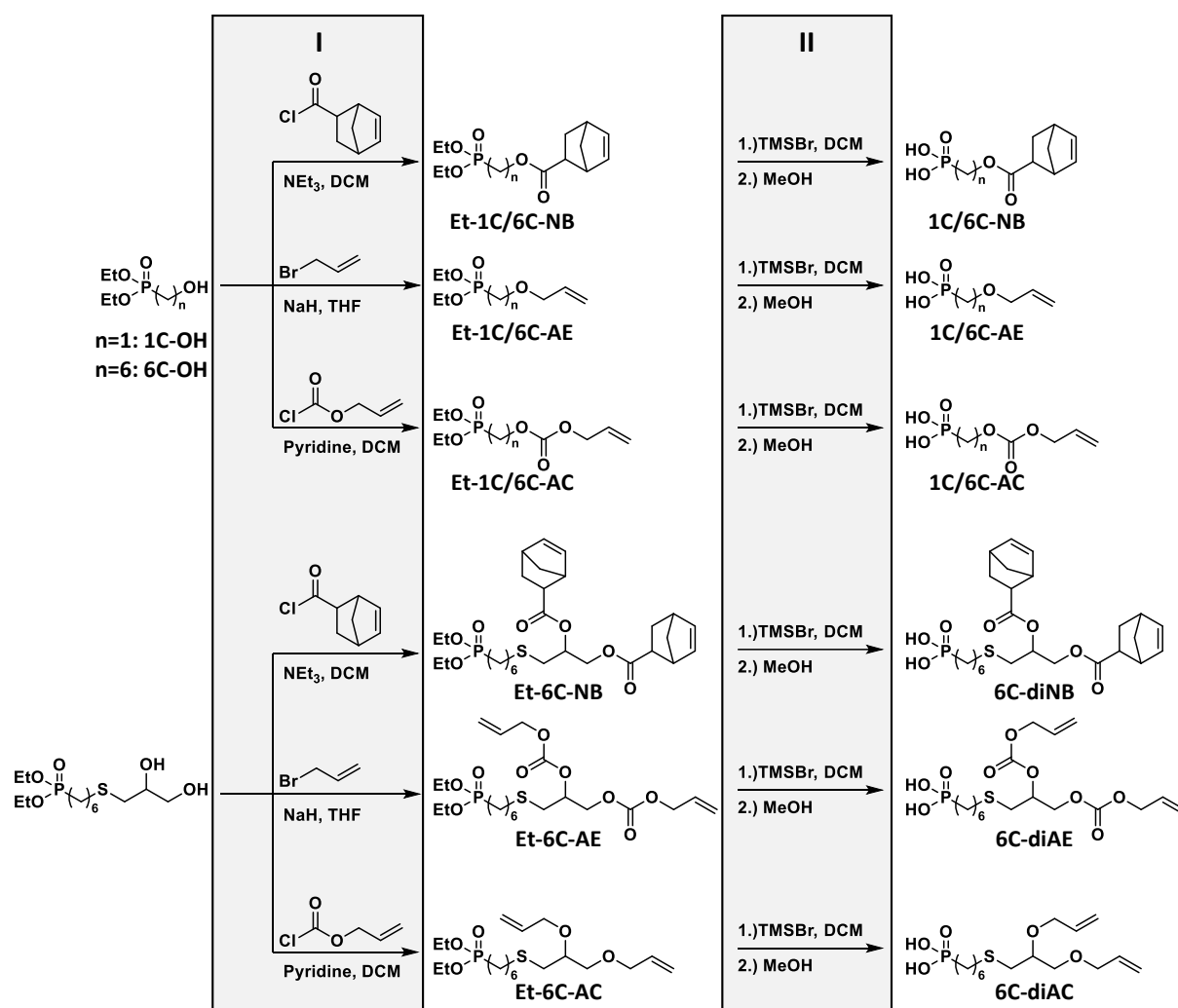
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1 Primer Synthesis

All primers were synthesized according to Scheme S1 from different building blocks.

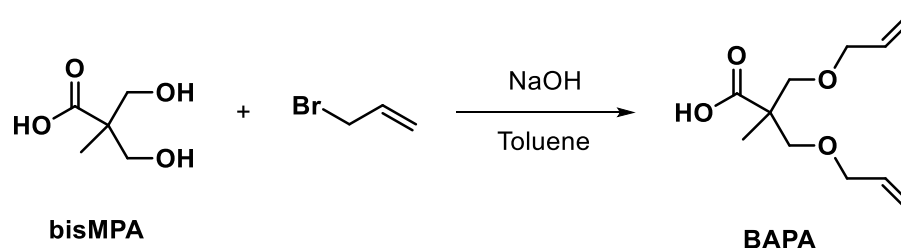


Scheme S1. Synthetic pathways for the preparation of the different self-etching primer molecules; I: Functionalization step to introduce the different polymerizable groups; II: Deprotection step to obtain the unprotected phosphonic acid adhesion motif.

1.1 Synthesis of the reference primer ((3-(allyloxy)-2-((allyloxy)methyl)-2-methylpropanamido) methyl)phosphonic acid (REF)

1.1.1 Synthesis of 3-(allyloxy)-2-((allyloxy)methyl)-2-methylpropanoic acid (BAPA)

The first step of the synthesis of the reference primer (REF) was done from 2,2-bis(hydroxymethyl)propanoic acid (bis-MPA) according to Antoni *et al.*¹



Scheme 1. Synthesis pathway towards the compound BAPA.

In a round bottom flask bis-MPA (1 eq., 20.1 g, 150 mmol), sodium hydroxide (10 eq., 60 g, 1500 mmol), and allyl bromide (7.2 eq., 93.3 mL, 1080 mmol) were dissolved in 320 mL dry toluene under argon. The reaction mixture was refluxed overnight. After evaporation of the solvent, concentrated HCl was added to obtain a pH of 1. The organic layer was washed with distilled water (3x100 mL), dried over MgSO₄ and the solvent was evaporated. The crude product was purified via silica flash column chromatography (PE:EE 9:1 → 1:1) to obtain the 24.1 g (75% of theory) of the desired product BAPA as a slightly yellow, viscous liquid.

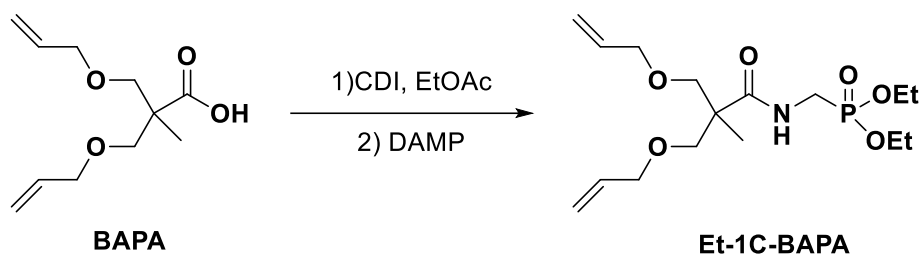
Yield: 24.1 g (75% theoretical yield, 94% literature yield¹)

RI $n_D^{20^\circ C}$: 1.4566

¹H NMR (400 MHz, Chloroform-d) δ (ppm): 6.00 – 5.77 (m, 2H, 2x $\underline{CH}=\underline{CH}_2$), 5.22 (dd, 4H, 2x $\underline{CH}=\underline{CH}_2$), 4.01 (d, $^3J_{HH} = 5.5, 1.5$ Hz, 4H, 2x $\underline{OCH}_2\underline{CH}$), 3.58 (s, 4H, 2x $\underline{CCH}_2\underline{O}$), 1.25 (s, 3H, \underline{CCH}_3)

^{13}C NMR (101 MHz, Chloroform-d) δ (ppm): 180.14 (s, $\text{C}=\text{O}$), 136.7 (s, $\text{CH}=\text{CH}_2$), 117.08 (s, $\text{CH}=\text{CH}_2$), 72.55 (s, CCH_2O), 72.01 (s, OCH_2CH), 48.24 (s, C_q), 17.97 (s, CCH_3)

1.1.2 *Synthesis of diethyl ((3-(allyloxy)-2-((allyloxy)methyl)-2-methylpropanamido)methyl)phosphonate (Et-1C-BAPA)*



Scheme 2. Synthesis pathway towards the compound Et-1C-BAPA.

The reference primer REF was synthesized according to a procedure of Granskog et al.² N,N'-Carbonyl diimidazole (CDI, 1 eq., 3.7 g, 23 mmol) was suspended in 20 mL dry ethyl acetate under argon atmosphere. Then, BAPA (1 eq., 4.9 g, 23 mmol) was slowly added and the mixture was stirred for 2 h at 50 °C. Afterwards, diethyl(aminomethyl)phosphonate (DAMP, 0.83 eq., 3.2 g, 19 mmol) was added dropwise. The reaction mixture was stirred overnight at 50 °C. After completion, the reaction was quenched with 50 mL distilled water and stirred for another 2 h at room temperature. 50 mL ethyl acetate were added and the solution was washed with saturated NaHCO_3 (3x50 mL) and brine (2x50 mL). The organic layer was dried over MgSO_4 and concentrated under reduced pressure. The crude product was purified by silica flash column chromatography (PE:EE 1:9) to afford 5.87 g (85% of theory) of the desired product as a slightly yellow, viscous liquid.

Yield: 5.87 g (85% theoretical yield, 98% literature yield²)

^1H NMR (400 MHz, Chloroform-d) δ (ppm): 7.39 (s, 1H, NH), 6.03 – 5.74 (m, 2H, 2x $\text{CH}=\text{CH}_2$), 5.36 – 5.10 (m, 4H, 2x $\text{CH}=\text{CH}_2$), 4.21 – 4.06 (m, 4H, 2x OCH_2CH_3), 4.04 – 3.94

(m, 4H, 2x $\text{CH}_2\text{CH}=\text{CH}_2$), 3.71 (dd, $^3J_{\text{NH}} = 12.1, 5.7$ Hz, 2H, NHCH_2P), 3.54 (s, 4H, 2x CCH_2O), 1.31 (t, $^3J_{\text{HH}} = 7.1$ Hz, 6H, 2x OCH_2CH_3), 1.18 (s, 3H, CCH_3)

^{13}C NMR (101 MHz, Chloroform-d) δ (ppm): 134.75 (s, $\text{CH}=\text{CH}_2$), 117.24 (s, $\text{CH}=\text{CH}_2$), 73.28 (s, CCH_2O), 72.62 (s, 2x $\text{CH}_2\text{CH}=\text{CH}_2$), 62.52 (d, $^2J_{\text{CP}} = 6.3$ Hz, 2x OCH_2CH_3), 47.59 (s, C_q), 34.56 (d, $^1J_{\text{CP}} = 155.2$ Hz, NHCH_2P), 18.56 (s, C_qCH_3), 16.54 (d, $^3J_{\text{CP}} = 6.0$ Hz, 2x OCH_2CH_3)

^{31}P NMR (162 MHz, Chloroform-d) δ (ppm): 23.21

1.1.3 *Synthesis of ((3-(allyloxy)-2-((allyloxy)methyl)-2-methylpropanamido)methyl) phosphonic acid (REF)*



Scheme 3. Synthesis pathway towards the compound REF.

REF was prepared from Et-1C-BAPA (1 eq., 1.4 g, 3.8 mmol) with TMSBr (3 eq., 1.5 mL, 11.4 mmol) according to General Procedure D with 5 mL MeOH and 5 mL DCM to afford the product in a yield of 1.1 g (94% theoretical yield).

Yield: 1.1 g (94% theoretical yield, 94% literature yield²)

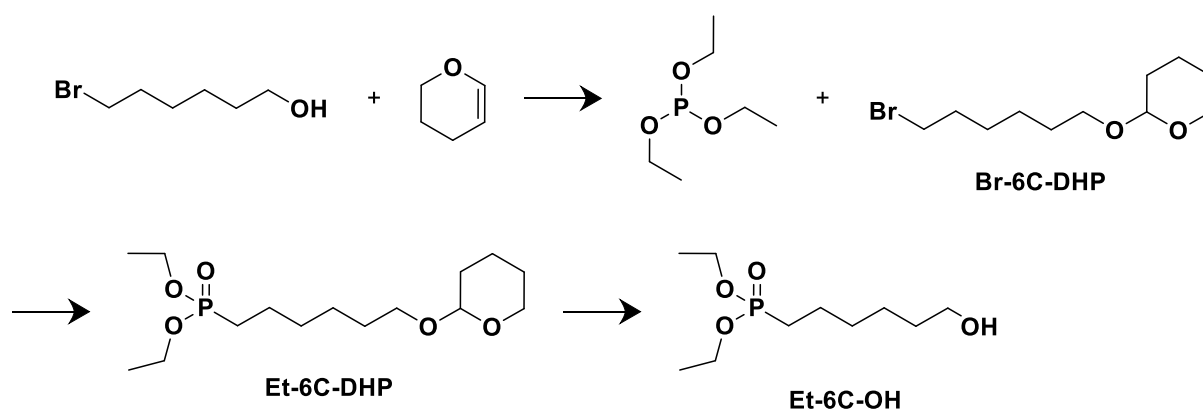
^1H NMR (400 MHz, Chloroform-d) δ (ppm): 6.02 – 5.73 (m, 2H, 2x $\text{CH}=\text{CH}_2$), 5.35 – 5.08 (m, 4H, 2x $\text{CH}=\text{CH}_2$), 4.01 (m, 4H, 2x $\text{CH}_2\text{CH}=\text{CH}_2$), 3.72 – 3.64 (m, 2H, NHCH_2P), 3.55 (s, 4H, 2x CCH_2O), 1.19 (s, 3H, CCH_3)

^{13}C NMR (101 MHz, Chloroform-d) δ (ppm): 134.34 (s, $\underline{\text{C}}\text{H}=\text{CH}_2$), 117.70 (s, $\text{CH}=\underline{\text{C}}\text{H}_2$), 73.28 (s, $\text{C}\underline{\text{C}}\text{H}_2\text{O}$), 72.62 (s, $2\times \underline{\text{C}}\text{H}_2\text{CH}=\text{CH}_2$), 47.79 (s, $\underline{\text{C}}_{\text{q}}$), 34.56 (d, $^1J_{\text{CP}} = 155.3$ Hz, $\text{NH}\underline{\text{C}}\text{H}_2\text{P}$), 18.38 (s, $\text{C}_{\text{q}}\underline{\text{C}}\text{H}_3$)

^{31}P NMR (162 MHz, Chloroform-d) δ (ppm): 19.22

1.2 Synthesis of the building block diethyl (6-hydroxyhexyl) phosphonate (6C-OH)

The synthesis of the building block Et-6C-OH was performed as shown in Scheme 4 following the procedure from Besse *et al.*³



Scheme 4. Synthesis pathway towards the compound Et-6C-OH.

1.2.1 Synthesis of 2-((6-bromohexyl)oxy)tetrahydro-2H-pyran (Br-6C-DHP)

The synthesis was performed based on the procedure given in Derbanne *et al.*⁴ Pyridinium p-toluenesulfonate (PPTS) (0.021 eq., 0.2 g, 1.26 mmol) and 6-bromo-1-hexanol (1 eq., 7.3 mL, 60 mmol) were dissolved in 70 mL of degassed methylene chloride under argon in a light-protected three-necked round bottom flask. 3,4-dihydro-2H-pyran (2 eq., 10.1 g, 120 mmol) was added slowly to the reaction mixture at room temperature, which was afterwards stirred for 4 h. Afterwards, the reaction mixture was washed with NaHCO_3 (3 x 30 mL), distilled water (3 x 50 mL) and brine (3 x 30 mL). The combined organic layer was dried with MgSO_4 and

concentrated under reduced pressure. Purification of the crude product via silica flash column chromatography (PE:EE 9:1) yielded 13.91 g (87% of theory) Br-6C-DHP as colorless liquid.

Yield: 13.91 g (87% theoretical yield)

¹H NMR (400 MHz, Chloroform-d) δ (ppm): 4.56 (t, ³J_{HH} = 3.6 Hz, 1H, OCHO), 3.92 – 3.65 (m, 2H, OCH2 pyran), 3.55 – 3.31 (m, 4H, CH2Br, OCH2), 1.94 – 1.33 (m, 14H, 3x CH2 pyran, 4x CH2)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 99.08 (s, OCHO), 67.62 (s, OCH2 pyran), 62.55 (s, OCH2), 34.1 (s, CH2Br), 32.9 (s, CH2_CH2Br), 30.90 (s, CH2 pyran), 29.67 (s, OCH2CH2), 28.2 (s, CH2 alkyl), 25.72 (s, CH2 alkyl), 25.62 (s, CH2 pyran), 19.85 (s, CH2 pyran).

1.2.2 Synthesis of diethyl (6-(tetrahydro-2H-pyran-2-yl)oxy)hexylphosphonate (Et-6C-DHP)

DHP-6C-Br (1 eq., 10.9 g, 41 mmol) and triethyl phosphite (2 eq., 14.2 mL, 82 mmol) were placed in a round-bottom flask after which the mixture was heated at 150 °C for 20 h. The excess of triethyl phosphite and residues were evaporated. Afterwards, the obtained crude product was dissolved in 100 mL diethylether and washed with distilled water (3 x 30 mL) and 50 mL brine. The combined organic layer was dried over MgSO₄ and concentrated *in vacuo*. The crude product was purified by silica flash column chromatography providing 10.74 g (81% of theory) of the desired compound as slightly yellow viscous liquid.

Yield: 10.74 g (81% theoretical yield)

¹H NMR (400 MHz, Chloroform-d) δ (ppm): 4.55 (t, ³J_{HH} = 3.6 Hz, 1H, OCHO), 4.16 – 3.99 (m, 4H, OCH2CH₃), 3.91 – 3.65 (m, 2H, OCH2 pyran), 3.54 – 3.31 (m, 4H, OCH2CH₃) 1.88 – 1.35 (m, 16H, 3x CH2 pyran, 5x CH2), 1.31 (t, ³J_{HH} = 7.1 Hz, 6H, OCH₂CH₃)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 99.06 (s, OCHO C₇), 67.60 (s, OCH2 pyran C₈), 62.51 (s, OCH2 C₆), 61.50 (d, ²J_{CP} = 6.6 Hz, OCH2CH₃), 30.90 (s, CH2 pyran C₁₁), 30.58 (d, ³J_{CP} = 17.0 Hz, PCH₂CH₂CH2), 29.64 (s, CH2 pyran C₉), 25.92 (d, ¹J_{CP} = 140.6 Hz, PCH2 C₁), 25.62 (s, CH2OCH), 25.10 (s, CH2 C₄), 22.53 (d, ²J_{CP} = 5.2 Hz, PCH₂CH2), 19.83 (s, CH2 pyran C₁₀), 16.56 (d, ³J_{CP} = 6.1 Hz, OCH₂CH₃)

³¹P-NMR (162 MHz, Chloroform-d) δ (ppm): 32.45.

1.2.3 Synthesis of diethyl (6-hydroxyhexyl) phosphonate (6C-OH)

The starting material Et-6C-DHP (1 eq., 10.6 g, 33 mmol) was dissolved in 150 mL dry methanol. 75 g Amberlite 120 IR were added thereto and the reaction mixture was heated at 45 °C for 20 h. After filtration of the exchange resin and concentration under reduced pressure, 7.78 g (99% of theory) of diethyl (6-hydroxyhexyl) phosphonate were obtained as colorless viscous liquid.

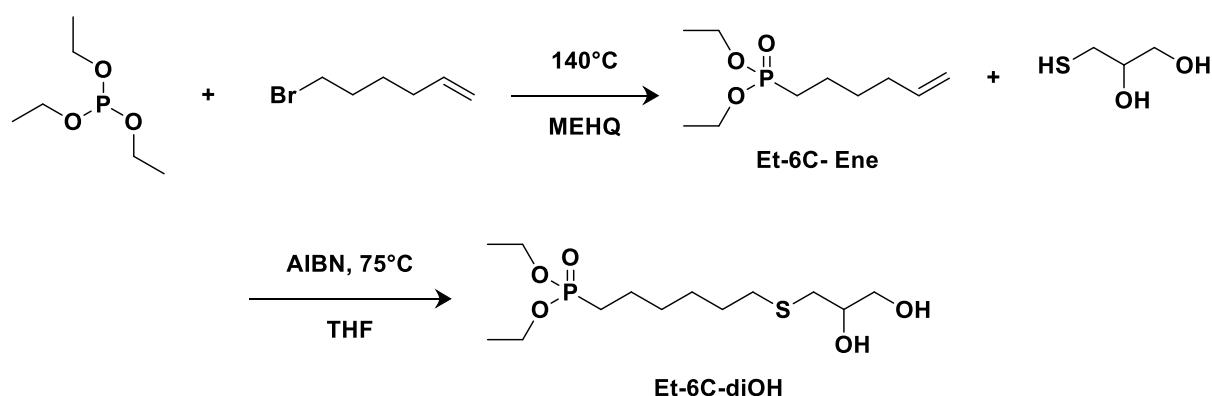
¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 4.15 – 3.99 (m, 4H, OCH2CH₃), 3.61 (t, ³J_{HH} = 6.6 Hz, 2H, CH2OH), 2.49 (s, 1H, OH), 1.79 – 1.49 (m, 6H, CH2P, CH2CH₂OH, CH2), 1.45 – 1.33 (m, 4H, CH2 CH₂CH₂P, CH2CH₂P), 1.31 (t, ³J_{HH} = 7.0 Hz, 6H, OCH₂CH₃)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 62.78 (d, ²J_{CP} = 2.7 Hz, CH2OH), 61.55 (d, ²J_{CP} = 6.6 Hz, OCH2CH₃), 32.56 (s, CH2CH₂OH), 30.34 (d, ³J_{CP} = 16.5 Hz, CH2CH₂CH₂P), 25.49 (d, ¹J_{CP} = 140.6 Hz, CH2P C₁), 25.18 (d, ⁴J_{CP} = 1.2 Hz, CH2 C₄), 22.47 (d, ²J_{CP} = 5.2 Hz, CH2CH₂P C₂), 16.64 (d, ³J_{CP} = 6.0 Hz, OCH₂CH₃)

^{31}P -NMR (162 MHz, Chloroform-*d*) δ (ppm): 32.60.

1.3 Synthesis of the building block diethyl (6-((2,3-dihydroxypropyl)thio)hexyl)-phosphonate (Et-6C-diOH)

Et-6C-diOH was synthesized according to Scheme 5 and an optimized procedure from Pelaprat *et al*⁵. and Catel *et al*⁶. The precursor molecule Et-6C-Ene was prepared in accordance to Boutevin *et al*.⁷ and Putvinski *et al*⁸.



Scheme 5. Synthesis pathway towards the building block 6C-diOH

1.3.1 Synthesis of hex-5-en-1-yl phosphonate (Et-6C-Ene)

6-Bromohex-1-enyl (9.8 g, 1 eq., 60 mmol) and triethyl phosphite (12.0 g, 1.2 eq., 72 mmol) and 11 mg of MEHQ were placed under argon in a distillation apparatus with a vigreux column. The reaction mixture was heated up to 140°C for 24 h, whereby the resulting side product ethyl bromide (bp 38 °C) was directly distilled off during reaction. Reaction progress was monitored via ^{31}P -NMR. After completion, the product was distilled fractionally under high vacuum (0.011 mbar) at 75 °C to yield 8.99 g (68% of theory) of the desired product as colorless liquid.

Yield: 8.99 g (68% theoretical yield, 98% literature yield⁵)

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 5.84 – 5.69 (m, 1H, CH=CH₂), 5.04 – 4.89 (m, 2H, CH=CH₂), 4.16 – 4.00 (m, 4H, OCH₂CH₃), 2.11 – 2.00 (m, 2H, CH₂CH), 1.78 – 1.53 (m, 4H, CH₂), 1.51 – 1.41 (m, 2H, PCH₂), 1.30 (t, ³J_{HH} = 7.1 Hz, 6H, OCH₂CH₃)

¹³C-NMR (101 MHz, Chloroform-d) δ (ppm): 138.31 (s, CH=CH₂), 114.92 (s, CH=CH₂), 61.50 (d, J = 6.5 Hz, OCH₂CH₃), 33.31 (d, ⁴J_{CP} = 1.4 Hz, CH₂CH), 29.88 (d, ³J_{CP} = 17.0 Hz, PCH₂ CH₂CH₂), 26.72 – 24.62 (d, ¹J_{CP} = 140.6 Hz, PCH₂, 22.03 (d, ²J_{CP} = 5.2 Hz, PCH₂CH₂), 16.62 (d, ³J_{CP} = 6.1 Hz, OCH₂CH₃)

³¹P-NMR (Chloroform-d) δ (ppm): 32.31

1.3.2 Synthesis of (6-((2,3-dihydroxypropyl)thio)hexyl)phosphonate (Et-6C-diOH)

Et-6C-Ene (10.1 g, 1 eq., 46 mmol) and thioglycerol (10.0 g, 2 eq., 92 mmol) were dissolved in dry THF under argon. The mixture was degassed with argon for about 45 min. Afterwards AIBN (0.2 g, 0.02 eq., 0.92 mmol) were added. The reaction mixture was stirred for about 24 h at 75 °C. The reaction progress was monitored via TLC and ³¹P-NMR. The solution was concentrated under reduced pressure. The crude product was purified by silica flash column chromatography (EE → EE:MeOH 95:5) to afford 11.78 g (78% of theory) of Et-6C-diOH as slightly yellow, viscous liquid.

Yield: 11.78 g (78% theoretical yield)

RI _{nd}^{20°C}: 1.4880

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 4.17 – 4.00 (m, 4H, OCH₂CH₃), 3.83 – 3.68 (m, 2H, CHOH, CH₂OH), 3.63 – 3.54 (m, 1H, CH₂OH), 2.71 (dd, ²J_{HH} = 13.7, ³J_{HH} = 5.0 Hz, 1H, SCH₂CH), 2.62 (dd, ²J_{HH} = 13.7, ³J_{HH} = 7.8 Hz, 1H, SCH₂CH), 2.56 (t, ³J_{HH} = 7.4 Hz, 2H,

CH₂CH₂S), 1.81 – 1.68 (m, 2H, PCH₂), 1.68 – 1.54 (m, 4H, PCH₂CH₂, CH₂CH₂CH₂S), 1.48 – 1.39 (m, 4H, PCH₂CH₂CH₂, CH₂CH₂S), 1.33 (t, ³J_{HH} = 7.1 Hz, 6H, OCH₂CH₃)

¹³C-NMR (101 MHz, Chloroform-*d*) δ (ppm): 70.32 (s, C₁CHOH), 65.54 (s, C₂CH₂OH), 61.75 (d, ³J_{CP} = 6.7 Hz, OCH₂CH₃), 35.78 (s, SCH₂CH), 32.30 (s, CH₂CH₂S), 29.95 (d, ³J_{CP} = 16.8 Hz, PCH₂CH₂CH₂), 29.30 (s, CH₂CH₂CH₂S), 28.11 (s, CH₂CH₂S), 26.64 – 24.44 (d, ¹J_{CP} = 140.8 Hz, PCH₂), 22.21 (d, ²J_{CP} = 5.1 Hz, PCH₂CH₂), 16.51 (d, ³J_{CP} = 6.1 Hz, OCH₂CH₃)

³¹P-NMR (162 MHz, Chloroform-*d*) δ (ppm): 32.60

1.4 Synthesis of the norbornene (NB)-primers

1.4.1 Synthesis of 5-norbornene-2-carbonyl chloride (NB-Cl)

The synthesis of 5-norbornene-2-carbonyl chloride (NB-Cl) was performed following a literature procedure.⁹ Oxalyl chloride (24 mL, 280 mmol, 4 eq.), 10 mL methylene chloride and 0.1 mL dimethyl formamide were placed under argon atmosphere in a three-necked round bottom flask equipped with a dropping funnel. The dropping funnel was charged with 5-norbornene-2-carboxylic acid (6.5 mL, 70 mmol, 1 eq.) and 40 mL methylene chloride (DCM). After stirring for 15 min under ice cooling, the solution in the dropping funnel was slowly added to the reaction mixture. Afterwards, the ice bath was removed and the reaction mixture was stirred at RT for 24 h. Evaporation of methylene chloride and oxalyl chloride followed *in vacuo*. The obtained residual was finally distilled at 6 mbar and 47 °C to afford 8.5 g (78% of theory) NB-Cl as colorless liquid.

Yield: 8.5 g (78% theoretical yield, 104% literature yield⁹)

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 6.32 – 6.17 (m, 1H, CH=CH endo/exo), 6.17 – 5.99 (m, 1H, CH=CH exo/endo), 3.49 – 2.71 (m, 3H, CH), 2.07 – 1.87 (m, 1H, CH₂, CH₂ bridge), 1.57 – 1.38 (m, 2H, CH₂, CH₂ bridge), 1.37 – 1.28 (m, 1H, CH₂, CH₂ bridge)

¹³C-NMR (101 MHz, Chloroform-d) δ (ppm): 175.19 (s, C=O), 139.17 (s, CH=CH exo), 138.83 (s, CH=CH endo), 135.02 (s, CH=CH exo), 131.75 (s, CH=CH endo), 56.56 (s, CHC=O endo), 56.45 (s, CHC=O exo), 49.36 (s, CH₂ bridge), 47.29 (s, CH endo), 47.03 (s, CH exo), 46.43 (s, CH₂ bridge), 43.00 (s, CH endo), 42.00 (s, CH exo), 31.29 (s, CH₂ exo), 30.21 (s, CH₂ endo)

1.4.2 *Synthesis of (((bicyclo[2.2.1]hept-5-ene-2-carbonyl)oxy)methyl) phosphonic acid (1C-NB)*

1.4.2.1 *Synthesis of (((bicyclo[2.2.1]hept-5-ene-2-carbonyl)oxy)methyl) phosphonate (Et-1C-NB)*

Et-1C-NB was prepared from diethyl hydroxymethyl phosphonate (1C-OH, 1 eq., 2.2 mL, 15 mmol) and NB-Cl (1.5 eq., 3.5 g, 22.5 mmol) in 50 mL dry DCM and TEA (1.8 eq., 3.7 mL, 27 mmol) according to General Procedure A to afford the product in a yield of 4.3 g (99% of theory) as a brown viscous liquid.

Yield: 4.3 g (99% theoretical yield)

¹H NMR (400 MHz, Chloroform-d) δ (ppm): 6.26 – 5.90 (m, 2H, CH=CH), 4.47 – 4.23 (m, 2H, PCH₂O), 4.22 – 4.10 (m, 4H, OCH₂CH₃), 3.27 – 2.84 (m, 3H, 2x CH norb, CHC=O), 2.00 – 1.87 (m, 1H, CH₂ norb), 1.57 – 1.23 (m, 9H, CH₂ norb, CH₂ bridge, 2x OCH₂CH₃)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 175.47 (s, exo C=O), 173.89 (s, endo C=O), 138.34 (s, exo CH=CH), 137.99 (s, endo CH=CH), 135.69 (s, exo CH=CH), 132.42 (s, endo CH=CH), 62.89 – 62.73 (m, OCH₂CH₃), 56.85 (d, ¹J_{CP} = 168.5 Hz, CH₂P C₁ endo), 56.61 (d,

$^1J_{CP} = 168.7$ Hz, $\underline{C}H_2P$ C_1 exo), 49.73 (s, $\underline{C}H_2$ bridge), 46.75 (s, exo $\underline{C}H$ norb), 46.44 (s, $\underline{C}H_2$ bridge), 45.89 (s, endo $\underline{C}H$ norb), 43.15 (s, endo $\underline{C}H$ norb), 42.93 (s, exo $\underline{C}H$ norb), 42.63 (s, endo $\underline{C}H$ norb), 41.77 (s, exo $\underline{C}H$ norb), 30.57 (s, exo $\underline{C}H_2$ norb), 29.51 (s, endo $\underline{C}H_2$ norb), 16.53 (d, $^3J_{CP} = 5.9$ Hz, $OCH_2\underline{C}H_3$)

^{31}P -NMR (162 MHz, Chloroform-*d*) δ (ppm): 19.47

1.4.2.2 Synthesis of (((bicyclo[2.2.1]hept-5-ene-2-carbonyl)oxy)methyl) phosphonic acid (1C-NB)

1C-NB was prepared from Et-1C-NB (1 eq., 5.2 g, 18 mmol) with TMSBr (3 eq., 6 mL, 45 mmol) according to General Procedure D with 50 mL DCM and MeOH to afford the product in a yield of 4.17 g (99% of theory) as brown viscous liquid.

Yield: 4.17 g (99% theoretical yield)

1H NMR (400 MHz, Chloroform-*d*) δ (ppm): 8.17 (s, 2H), 6.23 – 5.87 (m, 2H, $\underline{C}H=\underline{C}H$), 4.51 – 4.27 (m, 2H, $P\underline{C}H_2O$), 3.30 – 3.14 (m, 1H, $\underline{C}H$ norb), 3.12 – 2.99 (m, 1H, $\underline{C}H$ norb), 2.97 – 2.87 (m, 1H, $\underline{C}HC=O$), 2.01 – 1.86 (m, 1H, $\underline{C}H_2$ norb), 1.62 – 1.19 (m, 3H, $\underline{C}H_2$ norb, $\underline{C}H_2$ bridge)

^{13}C NMR (101 MHz, Chloroform-*d*) δ (ppm): 176.13 (s, exo $C=O$), 174.86 (s, endo $C=O$), 138.34 (s, exo $\underline{C}H=CH$), 137.99 (s, endo $\underline{C}H=CH$), 135.69 (s, exo $\underline{C}H=CH$), 132.42 (s, endo $\underline{C}H=CH$), 57.63 (d, $^1J_{CP} = 169.3$ Hz, $\underline{C}H_2P$ C_1 exo), 56.96 (d, $^1J_{CP} = 169.2$ Hz, $\underline{C}H_2P$ C_1 endo), 49.78 (s, $\underline{C}H_2$ bridge), 46.80 (s, exo $\underline{C}H$ norb), 46.48 (s, $\underline{C}H_2$ bridge), 46.03 (s, endo $\underline{C}H$ norb), 43.20 (s, endo $\underline{C}H$ norb), 42.99 (s, exo $\underline{C}H$ norb), 42.72 (s, endo $\underline{C}H$ norb), 41.79 (s, exo $\underline{C}H$ norb), 30.61 (s, exo $\underline{C}H_2$ norb), 29.51 (s, endo $\underline{C}H_2$ norb)

^{31}P -NMR (Chloroform-*d*) δ (ppm): 20.93

HR-MS (MeOH, ESI, m/z): calc. 288.28, found 288.28 [M]

1.4.3 Synthesis of 6C-NB

1.4.3.1 Synthesis of (6-((bicyclo[2.2.1]hept-5-ene-2-carbonyl)oxy)hexyl) phosphonate (Et-6C-NB)

Et-6C-NB was prepared from 6C-OH (1 eq., 2.9 g, 12 mmol) and NB-Cl (2.5 eq., 4.7 g, 30 mmol) in 100 mL dry DCM and TEA (2.8 eq., 4.7 mL, 33 mmol) according to General Procedure A to afford the product in a yield of 3.0 g (70% of theory) as a brown viscous liquid, which was used without further purification.

Yield: 4.17 g (99% theoretical yield)

¹H NMR (400 MHz, Chloroform-d) δ (ppm): 8.17 (s, 2H), 6.23 – 5.87 (m, 2H, CH=CH), 4.51 – 4.27 (m, 2H, PCH₂O), 3.30 – 3.14 (m, 1H, CH norb), 3.12 – 2.99 (m, 1H, CH norb), 2.97 – 2.87 (m, 1H, CHC=O), 2.01 – 1.86 (m, 1H, CH₂ norb), 1.62 – 1.19 (m, 3H, CH₂ norb, CH₂ bridge)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 176.13 (s, exo C=O), 174.86 (s, endo C=O), 138.34 (s, exo CH=CH), 137.99 (s, endo CH=CH), 135.69 (s, exo CH=C), 132.42 (s, endo CH=C), 57.63 (d, ¹J_{CP} = 169.3 Hz, CH₂P C₁ exo), 56.96 (d, ¹J_{CP} = 169.2 Hz, CH₂P C₁ endo), 49.78 (s, CH₂ bridge), 46.80 (s, exo CH norb), 46.48 (s, CH₂ bridge), 46.03 (s, endo CH norb), 43.20 (s, endo CH norb), 42.99 (s, exo CH norb), 42.72 (s, endo CH norb), 41.79 (s, exo CH norb), 30.61 (s, exo CH₂ norb), 29.51 (s, endo CH₂ norb)

³¹P-NMR (Chloroform-d) δ (ppm): 20.93

HR-MS (MeOH, ESI, m/z): calc. 288.28, found 288.28 [M]

1.4.3.2 Synthesis of (6-((bicyclo[2.2.1]hept-5-ene-2-carbonyl)oxy)hexyl) phosphonic acid (6C-NB)

6C-NB was prepared from Et-6C-NB (1 eq., 2.9 g, 8 mmol) with TMSBr (2 eq., 2.1 mL, 16 mmol) according to General Procedure D with 25 mL DCM and MeOH to afford the product in a yield of 2.37 g (99% of theory) as brown viscous liquid, which was used without further purification.

Yield: 2.37 g (99% theoretical yield)

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 8.27 (s, 2H, OH), 6.24 – 5.84 (m, 2H, CH=CH), 4.12 – 3.95 (m, 2H, CH₂OC=O alkyl), 3.24 – 3.14 (m, 1H, CH norb), 3.07 – 2.84 (m, 2H, CH norb, CHC=O), 2.25 – 2.15 (m, 1H, CH₂ norb), 1.95 – 1.11 (m, 13H, CH₂ norb, CH₂ bridge, CH₂P, 4x CH₂ alkyl)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 176.60 (s, exo C=O), 175.15 (s, endo C=O), 138.17 (s, exo CH=CH), 137.92 (s, endo CH=CH), 135.90 (s, exo CH=CH), 132.46 (s, endo CH=CH), 64.39 (d, J = 24.3 Hz, CH₂OC=O), 49.77 (s, CH₂ bridge), 46.75 (s, exo CH norb), 46.51 (s, CH₂ bridge), 45.87 (s, endo CH norb), 43.52 (s, endo CH norb), 43.35 (s, exo CH norb), 42.67 (s, endo CH norb), 41.77 (s, exo CH norb), 30.48 (s, exo CH₂ norb), 30.04 (d, ³J_{CP} = 17.0 Hz, CH₂CH₂CH₂P), 29.36 (s, CH₂CH₂O C₃), 28.51 (s, endo CH₂ norb), 25.54 (s, CH₂ C₄), 25.43 (d, ¹J_{CP} = 141 Hz, CH₂P C₁), 22.07 (d, ²J_{CP} = 5.0 Hz, PCH₂CH₂ C₂)

³¹P-NMR (Chloroform-d) δ (ppm): 36.87

HR-MS (MeOH, ESI, m/z): calc. 302.31, found 302.35 [M]

1.4.4 *Synthesis of 6-((2,3-bis((bicyclo[2.2.1]hept-5-ene-2-carbonyl)oxy) propyl) thio)hexyl phosphonic acid (Phn-6C-bisNorb) (6C-diNB)*

1.4.4.1 *Synthesis of 6-((2,3-bis((bicyclo[2.2.1]hept-5-ene-2-carbonyl)oxy) propyl)thio) hexyl phosphonate (Et-6C-diNB)*

Et-6C-diNB was prepared from 6C-diOH (1 eq., 3.3 g, 10 mmol) and NB-Cl (2.3 eq., 4 3.6 g, 23 mmol) in 100 mL dry DCM and TEA (2.5 eq., 3.5 mL, 25 mmol) according to General Procedure A. After silica flash column chromatography (100% EE), 3 g (73% of theory) of the compound were isolated as red viscous liquid.

Yield: 3 g (73% theoretical yield)

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 6.24 – 5.87 (m, 4H, 2x CH=CH), 5.23 – 4.98 (m, 1H, CHO), 4.46 – 4.15 (m, 2H, CH₂O), 4.09 (m, 4H, OCH₂CH₃), 3.25 – 3.16 (m, 2H, 2x CH norb), 3.12 – 2.87 (m, 4H, 2x CH norb, SCH₂CH), 2.74 – 2.62 (m, 2H, CH₂SCH₂ C₆), 2.60 – 2.49 (m, 2H, CHC=O), 1.99 – 1.84 (m, 2H, CH₂ norb), 1.79 – 1.22 (m, 22H, 2x CH₂ bridge, 5x CH₂ C₁-C₅, CH₂ norb, 2x OCH₂CH₃)

¹³C-NMR (101 MHz, Chloroform-d) δ (ppm): 174.14 (m, 2x C=O), 138.14 (s, CH=CH), 137.80 (s, CH=CH), 135.67 (s, CH=CH), 132.39 (s, CH=CH), 70.55-70.34 (m, CHO), 64.48 – 62.74 (m, CHCH₂O), 61.42 (d, J = 6.5 Hz, OCH₂CH₃), 49.64 (s, CH₂ bridge), 46.35 (s, CH₂ norb), 45.82 – 45.70 (m, CH norb), 43.42 – 43.25 (m, CHC=O), 42.59 – 42.49 (m, CH norb), 32.58 (s, SCH₂CH), 32.34 (s, CH₂SCH₂), 30.18 (d, ³J_{CP} = 17.0 Hz, PCH₂CH₂CH₂), 29.24 (s, CH₂CH₂CH₂S), 28.26 (s, CH₂CH₂S), 25.65 (d, ¹J_{CP} = 140.7 Hz, PCH₂), 22.36 (d, ²J_{CP} = 5.2 Hz, PCH₂CH₂), 16.52 (d, ³J_{CP} = 6.0 Hz, OCH₂CH₃)

³¹P-NMR (Chloroform-d) δ (ppm): 32.34

HR-MS (MeOH, ESI, m/z): calc. 568.71, found 568.75 [M]

1.4.4.2 Synthesis of (6-((2,3-bis((bicyclo[2.2.1]hept-5-ene-2-carbonyl)oxy) propyl) thio)hexyl) phosphonic acid (6C-diNB)

6C-diNB was prepared from Et-6C-diNB (1 eq., 2.3 g, 4 mmol) with TMSBr (2.3 eq., 1.2 mL, 9.2 mmol) according to General Procedure D with 25 mL DCM and MeOH to afford the product in a yield of 1.86 g (91% of theory) as brown viscous liquid, which was used without further purification.

Yield: 1.86 g (91% theoretical yield)

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 6.24 – 5.86 (m, 4H, 2x CH=CH), 5.25 – 4.98 (m, 1H, CHO), 4.46 – 4.08 (m, 2H, CH₂O), 3.26 – 3.14 (m, 2H, 2x CH norb), 3.12 – 2.87 (m, 4H, 2x CH norb, SCH₂CH), 2.77 – 2.63 (m, 2H, CH₂SCH₂ C₆), 2.60 – 2.50 (m, 2H, CHC=O), CH₂ norb), 1.99 – 1.21 (m, 18H, 2x CH₂ bridge, 5x CH₂ C₁-C₅, 2x CH₂ norb)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 175.99 – 174.17 (m, 2x C=O), 138.28 (s, CH=CH), 137.99 (s, CH=CH), 135.79 (s, CH=CH), 132.47 (s, CH=CH), 70.80- 70.39 (m, CHO), 64.19 – 63.51 (m, CHCH₂O), 50.78 (s, CH₂ norb), 49.74 (s, CH₂ bridge), 45.82 – 45.70 (m, CH norb), 43.42 – 43.25 (m, CHC=O), 42.59 – 42.49 (m, CH norb), 32.64 (s, SCH₂CH), 32.41 (s, CH₂SCH₂), 30.18 (d, 3JCP = 17.0 Hz, PCH₂CH₂CH₂), 29.34 (s, CH₂CH₂CH₂S), 28.25 (s, CH₂CH₂S), 25.58 (s, 1JCP = 140.9 Hz, PCH₂), 22.08 (d, 2JCP = 5.2 Hz, PCH₂CH₂)

³¹P-NMR (162 MHz, Chloroform-d) δ (ppm): 36.46

HR-MS (MeOH, ESI, m/z): calc. 512.60, found 512.62 [M]

1.5 Synthesis of the allyl ether (AE)-primers

1.5.1 Synthesis of ((allyloxy)methyl)phosphonic acid (1C-AE)

1.5.1.1 Synthesis of ((allyloxy)methyl)phosphonate (Et-1C-AE)

The Williamson ether synthesis of Et-1C-AE and allyl bromide was conducted according to General Procedure B from 1C-OH (1 eq., 2.2 mL, 15 mmol) with allyl bromide (1.3 eq., 1.7 mL, 19.5 mmol) and sodium hydride (1.9 eq., 0.7 g, 28.5 mmol) in 40 mL THF. After silica flash column chromatography (100% EE), 1.4 g (49% of theory) of the desired compound were isolated as colorless liquid.

Yield: 1.85 g (59% theoretical yield)

RI $n_D^{20^\circ\text{C}}$: 1.4357

$^1\text{H-NMR}$ (400 MHz, Chloroform-*d*) δ (ppm): 6.24 – 5.86 (m, 4H, 2x $\text{CH}=\text{CH}$), 5.25 – 4.98 (m, 1H, CHO), 4.46 – 4.08 (m, 2H, CH_2O), 3.26 – 3.14 (m, 2H, 2x CH norb), 3.12 – 2.87 (m, 4H, 2x CH norb, SCH_2CH), 2.77 – 2.63 (m, 2H, CH_2SCH_2 C₆), 2.60 – 2.50 (m, 2H, $\text{CHC}=\text{O}$), CH_2 norb), 1.99 – 1.21 (m, 18H, 2x CH_2 bridge, 5x CH_2 C₁-C₅, 2x CH_2 norb)

$^{13}\text{C-NMR}$ (101 MHz, Chloroform-*d*) δ (ppm): 175.99 – 174.17 (m, 2x $\text{C}=\text{O}$), 138.28 (s, $\text{CH}=\text{CH}$), 137.99 (s, $\text{CH}=\text{CH}$), 135.79 (s, $\text{CH}=\text{CH}$), 132.47 (s, $\text{CH}=\text{CH}$), 70.80-70.39 (m, CHO), 64.19 – 63.51 (m, CHCH_2O), 50.78 (s, CH_2 norb), 49.74 (s, CH_2 bridge), 45.82 – 45.70 (m, CH norb), 43.42 – 43.25 (m, $\text{CHC}=\text{O}$), 42.59 – 42.49 (m, CH norb), 32.64 (s, SCH_2CH), 32.41 (s, CH_2SCH_2), 30.18 (d, $^3J_{\text{CP}} = 17.0$ Hz, $\text{PCH}_2\text{CH}_2\text{CH}_2$), 29.34 (s, $\text{CH}_2\text{CH}_2\text{CH}_2\text{S}$), 28.25 (s, $\text{CH}_2\text{CH}_2\text{S}$), 25.58 (s, $^1J_{\text{CP}} = 140.9$ Hz, PCH_2), 22.08 (d, $^2J_{\text{CP}} = 5.2$ Hz, PCH_2CH_2)

$^{31}\text{P-NMR}$ (Chloroform-*d*) δ (ppm): 36.46

HR-MS (MeOH, ESI, *m/z*): calc. 512.60, found 512.62 [M]

1.5.1.2 Synthesis of ((allyloxy)methyl)phosphonic acid (1C-AE)

1C-AE was prepared from Et-6C-AE (1 eq., 1.1 g, 5 mmol) with TMSBr (2.5 eq., 1.7 mL, 12.5 mmol) according to General Procedure D with 20 mL DCM and MeOH to afford the product in a yield of 0.75 g (99% of theory) as brown viscous liquid, which was used without further purification.

Yield: 0.75 g (99% theoretical yield)

RI $n_D^{20^\circ\text{C}}$: 1.4773

^1H NMR (400 MHz, Chloroform-*d*) δ (ppm): 9.78 (s, 2H, 2x OH), 5.97 – 5.78 (m, 1H, CH₂CH=CH₂), 5.41 – 5.21 (m, 2H, CH₂CH=CH₂), 4.15 (d, *J* = 5.7 Hz, 2H, CH₂CH=CH₂), 3.85 (d, *J* = 8.8 Hz, 2H, PCH₂O)

^{13}C NMR (101 MHz, Chloroform-*d*) δ (ppm): 133.19 (s, OCH₂CHCH₂), 119.51 (s, OCH₂CHCH₂), 74.44 (d, *J* = 12.5 Hz, OCH₂CHCH₂), 63.81 (d, $^2J_{\text{CP}}$ = 167.9 Hz, CH₂P C₁)

^{31}P -NMR (Chloroform-*d*) δ (ppm): 23.73

HR-MS (MeOH, ESI, *m/z*): calc. 152.09, found 152.07 [M]

1.5.2 Synthesis of (6-(allyloxy)hexyl)phosphonic acid (6C-AE)

1.5.2.1 Synthesis of (6-(allyloxy)hexyl)phosphonate (Et-6C-AE)

Et-6C-AE was prepared from 6C-OH (1 eq., 3.1 g, 13 mmol) with allyl bromide (1.5 eq., 1.7 mL, 19.5 mmol) and sodium hydride (1.9 eq., 0.6 g, 24.7 mmol) in 70 mL THF according to General Procedure B. After silica flash column chromatography (100% EE), 1.4 g (49% of theory) of the desired compound were isolated as colorless liquid.

Yield: 1.4 g (49% theoretical yield)

TLC (EE/MeOH 19:1) R_f = 0.47

RI $n_D^{20^\circ C}$: 1.4461

$^1\text{H-NMR}$ (400 MHz, Chloroform- d) δ (ppm): 5.98 – 5.81 (ddt, $^1J_{\text{HH}} = 17.3$, $^2J_{\text{HH}} = 10.4$, $^3J_{\text{HH}} = 5.6$ Hz, 1H, $\text{CH}=\text{CH}_2$), 5.24 (dq, $^1J_{\text{HH}} = 17.2$, $^2J_{\text{HH}} = 1.7$ Hz, 1H, $\text{CH}=\text{CH}_2$), 5.15 (dq, $^1J_{\text{HH}} = 10.4$, $^2J_{\text{HH}} = 1.4$ Hz, 1H, $\text{CH}=\text{CH}_2$), 4.16 – 4.00 (m, 4H, 2x OCH_2CH_3), 3.94 (dt, $^1J_{\text{HH}} = 5.8$, $^2J_{\text{HH}} = 1.4$ Hz, 2H, OCH_2CH), 3.40 (t, $^2J_{\text{HH}} = 6.6$ Hz, 2H, $\text{CH}_2\text{OCH}_2\text{CH}$), 1.77 – 1.48 (m, 6H, CH_2P C₁, $\text{CH}_2\text{CH}_2\text{O}$ C₅, CH_2 C₄), 1.42 – 1.20 (m, 10H, 2x OCH_2CH_3 , CH_2 C₃, $\text{CH}_2\text{CH}_2\text{P}$)

^{13}C NMR (101 MHz, Chloroform- d) δ (ppm): 135.17 (s, $\text{CH}_2\text{CH}=\text{CH}_2$), 116.83 (s, $\text{CH}_2\text{CH}=\text{CH}_2$), 71.92 (s, $\text{CH}_2\text{CH}=\text{CH}_2$), 70.37 (s, CH_2O), 61.49 (d, $^2J_{\text{CP}} = 6.6$ Hz, OCH_2CH_3), 30.55 (d, $^3J_{\text{CP}} = 16.8$ Hz, $\text{CH}_2\text{CH}_2\text{CH}_2\text{P}$), 29.63 (s, $\text{CH}_2\text{CH}_2\text{O}$ C₅), 25.84 (s, $^4J_{\text{CP}} = 1.3$ Hz, CH_2 C₄), 25.76 (d, $^1J_{\text{CP}} = 140.6$ Hz, CH_2P C₁), 22.50 (d, $^2J_{\text{CP}} = 5.1$ Hz, PCH_2CH_2), 16.62 (d, $^3J_{\text{CP}} = 6.0$ Hz, OCH_2CH_3)

$^{31}\text{P-NMR}$ (Chloroform- d) δ (ppm): 32.55

HR-MS (MeOH, ESI, m/z): calc. 278.33, found 278.41 [M]

1.5.2.2 Synthesis of (6-(allyloxy)hexyl)phosphonic acid (6C-AE)

6C-AE was prepared from Et-6C-AE (1 eq., 1.4 g, 5 mmol) with TMSBr (2.5 eq., 1.7 mL, 12.5 mmol) according to General Procedure D with 20 mL DCM and MeOH to afford the product in a yield 0.95 g (99% of theory) as brown viscous liquid, which was used without further purification.

Yield: 0.95 g (99% theoretical yield)

RI_{nd}^{20°C}: 1.4775

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 9.03 – 8.47 (m, 2H, 2x OH), 5.91 (ddt, ¹J_{HH} = 17.2, ²J_{HH} = 10.3, ³J_{HH} = 5.7 Hz, 1H, CH=CH₂), 5.27 (dq, ¹J_{HH} = 17.2, ²J_{HH} = 1.6 Hz, 1H, CH=CH₂), 5.18 (dq, ¹J_{HH} = 10.4, ²J_{HH} = 1.4 Hz, 1H, CH=CH₂), 3.98 (dt, ¹J_{HH} = 5.7, ²J_{HH} = 1.4 Hz, 2H, OCH₂CH), 3.45 (t, ³J_{HH} = 6.6 Hz, 2H, CH₂OCH₂CH), 1.88 – 1.73 (m, 2H, PCH₂), 1.62 (m, 4H, CH₂CH₂O C₅, CH₂ C₄), 1.40 (m, 4H, PCH₂CH₂ C₂, PCH₂CH₂CH₂ C₃)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 134.70 (s, CH₂C=CH₂), 117.38 (s, CH₂CH=C₂), 71.97 (s, CH₂CH=CH₂), 70.43 (s, CH₂O), 30.15 (d, ³J_{CP} = 16.9 Hz, CH₂CH₂CH₂P), 29.35 (s, CH₂CH₂O C₅), 25.65 (s, CH₂ C₄), 25.53 (d, ¹J_{CP} = 141 Hz, CH₂P C₁), 21.96 (d, ²J_{CP} = 5.1 Hz, PCH₂CH₂ C₂)

³¹P-NMR (Chloroform-d) δ (ppm): 36.26

HR-MS (MeOH, ESI, m/z): calc. 222.22, found 222.20 [M]

1.5.3 Synthesis of (6-((2,3-bis(allyloxy)propyl)thio)hexyl) phosphonic acid (6C-diAE)

1.5.3.1 Synthesis of 6-((2,3-bis(allyloxy)propyl)thio)hexyl phosphonate (Et-6C-diAE)

Et-6C-AE was prepared from 6C-diOH (1 eq., 3.3 g, 10 mmol) with allyl bromide (2.6 eq., 2.2 mL, 26 mmol) and sodium hydride (3.8 eq., 0.9 g, 38 mmol) according to General Procedure B in 120 mL THF. After silica flash column chromatography (EE:MeOH 9:1), 1.63 g (50% of theory) of the desired compound were isolated as colorless liquid.

Yield: 1.63 g (50% theoretical yield)

TLC (EE) R_f = 0.3

RI_{nd}^{20°C}: 1.4775

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 5.99 – 5.82 (m, 2H, CH=CH₂), 5.32 – 5.09 (m, 4H, CH=CH₂), 4.23 – 3.95 (m, 8H, OCH₂CH₃, OCH₂), 3.74 – 3.49 (m, 3H, CHO, CH₂O), 2.80 – 2.61 (m, 2H, alkyl-CH₂SCH₂), 2.59 – 2.47 (m, 2H, alkyl-CH₂SCH₂), 1.79 – 1.50 (m, 6H, PCH₂, PCH₂CH₂, CH₂CH₂CH₂S), 1.38 (m, 4H, PCH₂CH₂CH₂, CH₂CH₂S), 1.31 (t, ³J_{HH} = 7.0 Hz, 6H, OCH₂CH₃)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 134.93 (s, 2x CH=CH₂), 117.00 (s, 2x CH=CH₂), 78.2 (s, CHO), 72.35 (s, CH₂O), 71.18 (d, ³J_{CP} = 3.6 Hz, 2x OCH₂CH=CH₂), 61.42 (d, ³J_{CP} = 6.5 Hz, OCH₂CH₃), 33.61 (s, CH₂SCH₂), 33.05 (s, alkyl-CH₂SCH₂), 30.22 (d, ³J_{CP} = 16.8 Hz, PCH₂CH₂CH₂), 29.44 (s, CH₂CH₂CH₂S), 28.33 (s, CH₂CH₂S), 25.67 (d, ¹J_{CP} = 140.6 Hz, PCH₂), 22.36 (d, ²J_{CP} = 5.2 Hz, PCH₂CH₂), 16.45 (d, ³J_{CP} = 6.0 Hz, OCH₂CH₃)

³¹P-NMR (Chloroform-d) δ (ppm): 32.40

HR-MS (MeOH, ESI, m/z): calc. 408.53, found 408.56 [M]

1.5.3.2 Synthesis of (6-((2,3-bis(allyloxy)propyl)thio)hexyl) phosphonic acid (6C-diAE)

6C-diAE was prepared from Et-6C-diAE (1 eq., 0.8 g, 1.9 mmol) with TMSBr (2.5 eq., 0.6 mL, 4.75 mmol) according to General Procedure D with 15 mL DCM and MeOH to afford the product in a yield 0.5 g (75% of theory) as brown viscous liquid, which was used without further purification.

Yield: 0.5 g (75% theoretical yield)

RI _{nd}^{20°C}: 1.5084

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 6.02 – 5.80 (m, 2H, CH=CH₂), 5.32 – 5.14 (m, 4H, CH=CH₂), 4.19 – 3.98 (m, 4H, OCH₂), 3.75 – 3.52 (m, 3H, CHO, CH₂O), 2.77 – 2.62

(m, 2H, alkyl-CH₂SCH₂), 2.60 – 2.50 (m, 2H, alkyl-CH₂SCH₂), 1.87 – 1.70 (m, 2H, PCH₂), 1.70 – 1.49 (m, 4H, PCH₂CH₂, CH₂CH₂CH₂S), 1.45 – 1.33 (m, 4H, PCH₂CH₂CH₂, CH₂CH₂S)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 135.12 (s, CH=CH₂), 134.74 (s, CH=CH₂), 117.20 (s, 2x CH=CH₂), 78.10 (s, CHO), 72.51 (s, CH₂O), 71.30 (d, ³J_{CP} = 3.7 Hz, 2x OCH₂CH=CH₂), 33.67 (s, CH₂SCH₂), 33.13 (s, alkyl-CH₂SCH₂), 30.22 (d, ³J_{CP} = 17.1 Hz, PCH₂CH₂CH₂), 29.45 (s, CH₂CH₂CH₂S), 28.27 (s, CH₂CH₂S), 25.32 (d, ¹J_{CP} = 141 Hz, PCH₂), 21.95 (d, ²J_{CP} = 5.5 Hz, PCH₂CH₂)

³¹P-NMR (Chloroform-d) δ (ppm): 37.32

HR-MS (MeOH, ESI, m/z): calc. 352.43, found 352.47 [M]

1.6 Synthesis of the allyl carbonate (AC)-primers

1.6.1 Synthesis of (((allyloxy)carbonyloxy)methyl)phosphonic acid (1C-AC)

1.6.1.1 Synthesis of (((allyloxy)carbonyloxy)methyl)phosphonate (Et-1C-AC)

The synthesis of Et-1C-AC was conducted according to General Procedure C from 1C-OH (1 eq., 2.2 mL, 15 mmol) with allyl chloroformate (1.3 eq., 2.1 mL, 19.5 mmol) and pyridine (4 eq., 4.8 mL, 60 mmol) in 40 mL THF. After precipitating the pyridinium salts from cold ethyl acetate and evaporation of the solvent, 2.9 g (77% of theory) of the desired compound were isolated as a colorless liquid.

Yield: 2.9 g (77% theoretical yield)

TLC (EE) R_f = 0.5

RI _{nd}^{20°C}: 1.4460

¹H NMR (400 MHz, Chloroform-d) δ (ppm): 6.00 – 5.85 (m, 1H, CH₂CH=CH₂), 5.43 – 5.22 (m, 2H, CH₂CH=CH₂), 4.69 – 4.61 (m, 2H, CH₂CH=CH₂), 4.43 (d, ³J_{HH} = 8.5 Hz, 2H, PCH₂O), 4.25 – 4.10 (m, 4H, OCH₂CH₃), 1.35 (t, ³J_{HH} = 7.0 Hz, 6H, OCH₂CH₃)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 154.71 (d, ³J_{CP} = 9.5 Hz, OC=OO), 131.26 (s, OCH₂CHCH₂), 119.42 (s, OCH₂CHCH₂), 69.31 (s, OCH₂CHCH₂), 63.07 (d, ²J_{CP} = 6.5 Hz, OCH₂CH₃), 60.32 (d, ¹J_{CP} = 168.5 Hz, CH₂P C₁), 16.49 (d, ³J_{CP} = 6.0 Hz, OCH₂CH₃)

³¹P-NMR (Chloroform-d) δ (ppm): 17.74

HR-MS (MeOH, ESI, m/z): calc. 252.20, found 252.23 [M]

1.6.1.2 Synthesis of (((allyloxy)carbonyloxy)methyl)phosphonic acid (1C-AC)

1C-AC was prepared from Et-1C-AC (1 eq., 2.5 g, 10 mmol) with TMSBr (2.5 eq., 3.3 mL, 25 mmol) according to General Procedure D with 20 mL DCM and MeOH to afford the product in a yield of 1.76 g (99% of theory) as a colorless liquid, which was used without further purification.

Yield: 1.76 g (99% theoretical yield)

RI_{nd}^{20°C}: 1.4566

¹H NMR (400 MHz, Chloroform-d) δ (ppm): 9.52 (s, 2H, OH), 6.00 – 5.81 (m, 1H, CH₂CH=CH₂), 5.43 – 5.22 (m, 2H, CH₂CH=CH₂), 4.65 (d, ³J_{HH} = 5.7 Hz, 2H, CH₂CH=CH₂), 4.46 (d, ³J_{HH} = 8.8 Hz, 2H, PCH₂O)

¹³C NMR (101 MHz, Chloroform-d) δ (ppm): 154.87 (d, ³J_{CP} = 9.5 Hz, OC=OO), 131.19 (s, OCH₂CHCH₂), 119.58 (s, OCH₂CHCH₂), 69.64 (s, OCH₂CHCH₂), 61.19 (d, ¹J_{CP} = 169.5 Hz, CH₂P C₁)

³¹P-NMR (Chloroform-d) δ (ppm): 19.11

HR-MS (MeOH, ESI, m/z): calc. 196.09, found 196.06 [M]

1.6.2 Synthesis of (6-(((allyloxy)carbonyl)oxy)hexyl)phosphonic acid (6C-AC)

1.6.2.1 Synthesis of (6-(((allyloxy)carbonyl)oxy)hexyl)phosphonate (Et-6C-AC)

The synthesis of Et-6C-AC was conducted according to General Procedure C from 6C-OH (1 eq., 2.4 g, 10 mmol) with allyl chloroformate (1.5 eq., 1.6 mL, 15 mmol) and pyridine (4 eq., 3.2 mL, 40 mmol) in 70 mL THF. After precipitating the pyridinium salts from cold ethyl acetate and evaporation of the solvent, 2.2 g (68% of theory) of the desired compound were isolated as a slightly yellow, viscous liquid.

Yield: 2.2 g (68% theoretical yield)

TLC (EE/MeOH 9:1) R_f = 0.51

RI_{nd}^{20°C}: 1.4463

¹H-NMR (400 MHz, Chloroform-d) δ (ppm): 5.98 – 5.82 (m, 1H, CH₂CH=CH₂), 5.39 – 5.20 (m, 2H, CH₂CH=CH₂), 4.64 – 4.53 (m, 2H, CH₂CH=CH₂), 4.15 – 3.94 (m, 6H, CH₂O C₆, OCH₂CH₃), 1.83 – 1.47 (m, 4H, CH₂P C₁, CH₂CH₂O C₅), 1.44 – 1.19 (m, 12H, CH₂ C₂-C₄, OCH₂CH₃)

¹³C-NMR (101 MHz, Chloroform-d) δ (ppm): 155.15 (s, OC=OO), 131.67 (s, OCH₂CHCH₂), 118.93 (s, OCH₂CHCH₂), 68.41 (s, CH₂CH₂O C₆), 68.05 (s, OCH₂CHCH₂),

61.49 (d, $^2J_{CP} = 6.4$ Hz, $O\underline{C}H_2CH_3$), 32.54 (s, $\underline{C}H_2CH_2O$ C₅), 30.21 (d, $^3J_{CP} = 16.8$ Hz, $\underline{C}H_2CH_2CH_2P$ C₃), 25.68 (d, $^1J_{CP} = 140.7$ Hz, $\underline{C}H_2P$ C₁), 25.32 (d, $^4J_{CP} = 1.2$ Hz, $\underline{C}H_2$ C₄), 22.40 (d, $^2J_{CP} = 5.1$ Hz, $\underline{C}H_2CH_2P$ C₂), 16.55 (d, $^3J_{CP} = 6.0$ Hz, $OCH_2\underline{C}H_3$)

^{31}P -NMR (Chloroform-*d*) δ (ppm): 32.23

HR-MS (MeOH, ESI, *m/z*): calc. 322.34, found 322.36 [M]

1.6.2.2 Synthesis of (6-(((allyloxy)carbonyl)oxy)hexyl)phosphonic acid (6C-AC)

6C-AC was prepared from Et-6C-AC (1 eq., 2.1 g, 6.5 mmol) with TMSBr (2.5 eq., 2.2 mL, 16.25 mmol) according to General Procedure D with 20 mL DCM and MeOH to afford the product in a yield of 1.5 g (87% of theory) as a brown viscous liquid without further purification.

Yield: 1.5 g (87% theoretical yield)

RI $n_D^{20^\circ C}$: 1.4775

1H -NMR (400 MHz, Chloroform-*d*) δ (ppm): 6.02 – 5.84 (m, 1H, $CH_2CH=CH_2$), 5.40 – 5.21 (m, 2H, $CH_2CH=CH_2$), 4.67 – 4.53 (m, 2H, $CH_2CH=CH_2$), 4.13 (t, $J = 6.6$ Hz, 2H, CH_2O), 1.94 – 1.56 (m, 6H, $\underline{C}H_2P$ C₁, $\underline{C}H_2CH_2O$ C₅, $\underline{C}H_2$ C₄), 1.49 – 1.35 (m, 4H, $\underline{C}H_2CH_2P$ C₂, $\underline{C}H_2$ C₃)

^{13}C -NMR (101 MHz, Chloroform-*d*) δ (ppm): 155.13 (s, $OC=OO$), 131.61 (s, OCH_2CHCH_2), 118.92 (s, OCH_2CHCH_2), 68.40 (s, $\underline{C}H_2O$ C₆), 68.01 (s, OCH_2CHCH_2), 30.02 (d, $^3J_{CP} = 17.0$ Hz, $\underline{C}H_2CH_2CH_2P$ C₃), 28.52 (s, $\underline{C}H_2CH_2O$ C₅), 25.45 (d, $^1J_{CP} = 141$ Hz, $\underline{C}H_2P$ C₁), 25.31 (s, $\underline{C}H_2$ C₄), 21.93 (d, $^2J_{CP} = 5.0$ Hz, $PCH_2\underline{C}H_2$ C₂)

^{31}P -NMR (162 MHz, Chloroform-*d*) δ (ppm): 36.31

HR-MS (MeOH, ESI, m/z): calc. 238.26, found 238.31 [M]

1.6.3 *Synthesis of (6-((2,3-bis(((allyloxy)carbonyloxy)propyl)thio)hexyl) phosphonic acid (6C-diAC)*

1.6.3.1 *Synthesis of (6-((2,3-bis(((allyloxy)carbonyloxy)propyl)thio)hexyl) phosphonate (Et-6C-diAC)*

The synthesis of Et-6C-diAC was conducted according to General Procedure C from 6C-diOH (1 eq., 3.3 g, 10 mmol) with allyl chloroformate (4 eq., 4.3 mL, 40 mmol) and pyridine (4 eq., 4.3 mL, 40 mmol) in 120 mL THF. After silica flash column chromatography (EE), 3.38 g (68% of theory) of the desired compound were isolated as brown viscous liquid.

Yield: 3.38 g (68% theoretical yield)

RI $n_D^{20^\circ\text{C}}$: 1.4774

$^1\text{H-NMR}$ (400 MHz, Chloroform-*d*) δ (ppm): 6.00 – 5.85 (m, 2H, 2H, 2x $\text{CH}_2\text{CH}=\text{CH}_2$), 5.41 – 5.22 (m, 4H, 2x $\text{CH}_2\text{CH}=\text{CH}_2$), 5.01 – 4.92 (m, 1H, CHO), 4.67 – 4.58 (m, 4H, $\text{CH}_2\text{CH}=\text{CH}_2$), 4.48 (dd, $J = 11.9, 3.2$ Hz, 1H, $\text{CH}_2\text{OC}=\text{O}$), 4.30 (dd, $J = 11.9, 5.9$ Hz, 1H, $\text{CH}_2\text{OC}=\text{O}$), 4.18 – 3.97 (m, 4H, OCH_2CH_3), 2.83 – 2.69 (m, 2H, SCH_2CH), 2.60 – 2.52 (m, 2H, $\text{CH}_2\text{CH}_2\text{S C}_6$), 1.79 – 1.51 (m, 6H, $\text{PCH}_2 \text{C}_1, \text{PCH}_2\text{CH}_2 \text{C}_2, \text{CH}_2\text{CH}_2\text{S C}_5$), 1.38 (m, 4H, $\text{CH}_2 \text{C}_3\text{-C}_4$), 1.31 (t, $J = 7.1$ Hz, 6H, OCH_2CH_3)

$^{13}\text{C-NMR}$ (101 MHz, Chloroform-*d*) δ (ppm): 154.77 (s, $\text{OC}=\text{OO}$), 154.42 (s, $\text{OC}=\text{OO}$), 131.44 (s, $\text{OCH}_2\text{CHCH}_2$), 119.29 (s, $\text{OCH}_2\text{CHCH}_2$), 119.21 (s, $\text{OCH}_2\text{CHCH}_2$), 74.84 (s, CHO), 68.90 (d, $J = 3.1$ Hz, 2x $\text{OCH}_2\text{CHCH}_2$), 66.97 (s, CH_2O), 61.53 (d, $^2J_{\text{CP}} = 6.5$ Hz, OCH_2CH_3), 32.80 (s, SCH_2CH), 31.95 (s, $\text{CH}_2\text{CH}_2\text{S}$), 30.27 (d, $^3J_{\text{CP}} = 16.7$ Hz, $\text{CH}_2\text{CH}_2\text{CH}_2\text{P C}_3$), 29.33 (s, $\text{CH}_2\text{CH}_2\text{S}$), 28.34 (d, $^4J_{\text{CP}} = 1.3$ Hz, $\text{CH}_2 \text{C}_4$), 25.77 (d, $^1J_{\text{CP}} = 140.6$ Hz, $\text{PCH}_2 \text{C}_1$), 22.47 (d, $^2J_{\text{CP}} = 5.2$ Hz, $\text{PCH}_2\text{CH}_2 \text{C}_2$), 16.61 (d, $^3J_{\text{CP}} = 6.1$ Hz, OCH_2CH_3)

$^{31}\text{P-NMR}$ (162 MHz, Chloroform-*d*) δ (ppm): 32.33

HR-MS (MeOH, ESI, m/z): calc. 496.55, found 496.49 [M]

1.6.3.2 Synthesis of (6-((2,3-bis(((allyloxy)carbonyl)oxy)propyl)thio)hexyl) phosphonic acid (6C-diAC)

6C-diAC was prepared from Et-6C-diAC (1 eq., 1.9 g, 3.8 mmol) with TMSBr (2.5 eq., 1.3 mL, 9.5 mmol) according to General Procedure D with 15 mL DCM and MeOH to afford the product in a yield of 1.61 g (87% of theory) as a brown viscous liquid without further purification.

Yield: 1.61 g (99% theoretical yield)

RI $n_D^{20^\circ\text{C}}$: 1.4877

$^1\text{H-NMR}$ (400 MHz, Chloroform-*d*) δ (ppm): 7.90 (s, 2H, 2x $\text{CH}_2\text{CH}=\text{CH}_2$), 6.01 – 5.84 (m, 2H), 5.43 – 5.23 (m, 4H, 2x $\text{CH}_2\text{CH}=\text{CH}_2$), 5.04 – 4.92 (m, 1H, CHO), 4.68 – 4.58 (m, 4H, 2x $\text{CH}_2\text{CH}=\text{CH}_2$), 4.48 (dd, $J_{\text{HH}} = 11.9, 3.1$ Hz, 1H, $\text{CH}_2\text{OC}=\text{O}$), 4.31 (dd, $J_{\text{HH}} = 11.9, 6.0$ Hz, 1H, $\text{CH}_2\text{OC}=\text{O}$), 2.80 – 2.72 (m, 2H, SCH_2CH), 2.62 – 2.52 (m, 2H, $\text{CH}_2\text{CH}_2\text{S C}_6$), 1.90 – 1.73 (m, 2H, $\text{PCH}_2\text{ C}_1$), 1.70 – 1.53 (m, 4H, $\text{PCH}_2\text{CH}_2\text{ C}_2$, $\text{CH}_2\text{CH}_2\text{S C}_5$), 1.47 – 1.35 (m, 4H, $\text{CH}_2\text{ C}_3\text{-C}_4$)

$^{13}\text{C-NMR}$ (101 MHz, Chloroform-*d*) δ (ppm): 154.81 (s, $\text{OC}=\text{OO}$), 154.49 (s, $\text{OC}=\text{OO}$), 131.44 (s, $\text{OCH}_2\text{CHCH}_2$), 119.29 (s, $\text{OCH}_2\text{CHCH}_2$), 119.21 (s, $\text{OCH}_2\text{CHCH}_2$), 74.84 (s, CHO), 68.97 (d, $J = 3.1$ Hz, 2x $\text{OCH}_2\text{CHCH}_2$), 67.03 (s, CH_2O), 32.72 (s, SCH_2CH), 31.94 (s, $\text{CH}_2\text{CH}_2\text{S}$), 29.90 27 (d, $^3J_{\text{CP}} = 17.1$ Hz, $\text{CH}_2\text{CH}_2\text{CH}_2\text{P C}_3$), 29.21 (s, $\text{CH}_2\text{CH}_2\text{S}$), 28.15 (d, $^4J_{\text{CP}} = 1.3$ Hz, $\text{CH}_2\text{ C}_4$), 25.32 (d, $^1J_{\text{CP}} = 140.4$ Hz, $\text{PCH}_2\text{ C}_1$), 21.88 (d, $^2J_{\text{CP}} = 5.1$ Hz, $\text{PCH}_2\text{CH}_2\text{ C}_2$)

$^{31}\text{P-NMR}$ (Chloroform-*d*) δ (ppm): 37.05

HR-MS (MeOH, ESI, m/z): calc. 440.44, found 440.41 [M]

2 pH-Measurements of Primer Solutions

According to Catel et al.⁶ The pH of the primer molecules was determined in 20 wt% solutions in ethanol/water (1:1 w/w) with a calibrated pH electrode and measuring device.

Table S1. Measured pH values of synthesized primer molecules compared to the commercial dental primers 10-methacryloyloxydecyl dihydrogenphosphate (MDP) and 2-(2-(ethoxycarbonyl)allyl)oxyethyl)phosphonic acid (MA 154) in ethanol/water at 20 °C.

primer	pH [-]
MA154	2.10
MDP	1.60
1C-NB	1.90
6C-NB	1.76
6C-diNB	1.78
1C-AE	1.86
6C-AE	1.72
6C-diAE	1.71
1C-AC	1.82
6C-AC	1.80
6C-diAC	1.75

3 Shear Bond Strength Measurements

3.1 Setup and Procedure

To determine the bond strength of adhesive formulations, each formulation was applied to the substrate using a cylindrical PP mold and clamping tool from Ultradent Products (**Figure S1**) to prevent the sample from exhibiting any stress prior to the tests, which could lead to

falsified results. The SBS measurements of the received samples were performed with a force gauge digital testing device with V-shaped test bar (**Figure S2**).

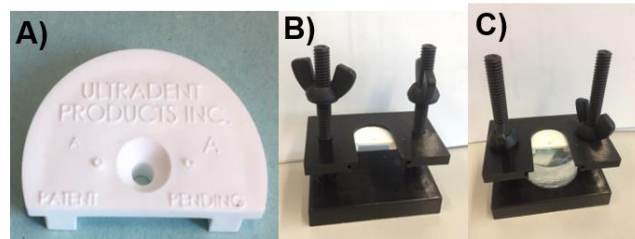


Figure S1. Shear bond strength setup. A) Cylindrical PP mold for adhesive application. B) Clamping tool with PP mold to prevent horizontal stress after removal. C) Clamping tool with PP mold and embedded HAP.

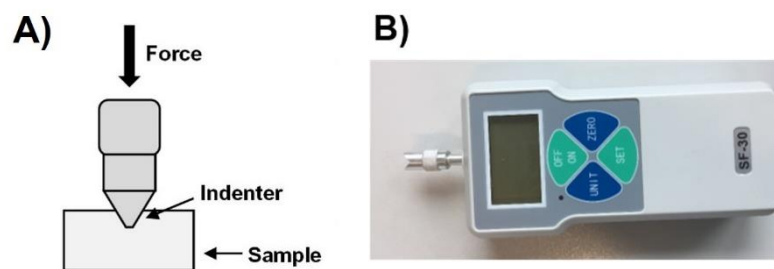


Figure S2. A) Shear bond strength measurement setup.¹²⁰ B) Digital force measuring device (Force Gauge SF-30).

3.2 Substrate Preparation:

HAP-Substrates. The HAP pellets for the HAP-substrates were prepared by cold-isostatic pressing of HAP powder kindly provided by Lithoz GmbH at 400 kN for 1 min and a subsequent sintering step in a Carbolite oven with a defined temperature program (2 K/min at 500 °C, 2 K/min at 1250 °C, 2 h waiting time, cooling down 3 K/min). The obtained pellets were afterwards embedded in an epoxy resin and ground with a 400-grit SiC paper.

Ti-Substrates. To obtain Ti-substrates, titanium dioxide (TiO₂) was laser sintered into pallets, embedded in an epoxy resin and grinded with SiC paper.

Bone-Substrates. Parts of bovine hooves 2nd Phalanx were cut via a bandsaw into 1 cm thick slices and afterwards in smaller pieces and were frozen in PBS buffer at -80°C. The bone pieces were unfrozen prior to SBS-measurements, embedded in epoxy resin and grinded with SiC paper.

After preparation, all substrates were stored in a desiccator prior to usage.

3.3 Shear bond strength measurements

3.3.1 Optimization of the thiol:ene ratio for the two-step procedure

To find the most appropriate thiol:ene ratio for the two-step procedure, three primer formulations were prepared with varying thiol:ene ratios. An equimolar ratio of TAI and TMPMP was used as matrix formulation with the photoinitiator Ivocerin®. The flexible thiol TMPMP was used in these preliminary studies. The best results were obtained with formulation A2, which contained 11 mol% of the primer 6C-diNB (equal to 15 wt% primer) and resulted in a thiol:ene ratio of 2.2:1.

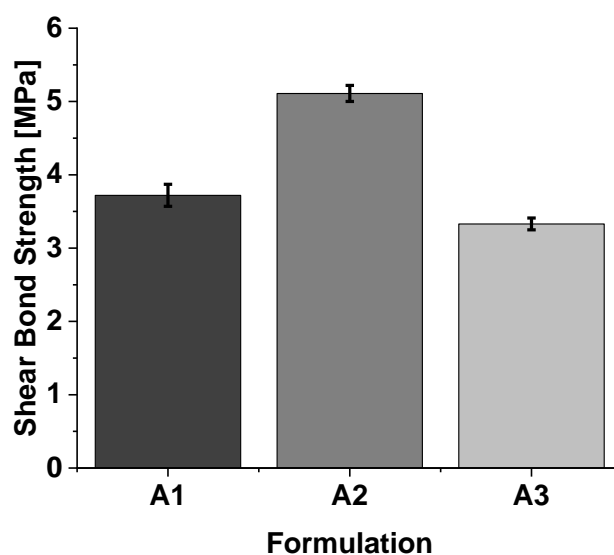


Figure S3. SBS measurements of primer formulations with varying thiol:ene ratios and the primer 6C-diNB.

Table S2. Components of the formulations A1-A3 with the primer 6C-diNB and the obtained SBS thereof. All formulations contained 1 wt% of Ivocerin® as photoinitiator and 0.02 wt% of pyrogallol as stabilizer.

Form.	Primer [mol%]	TAI [mol%]	TMPMP [mol%]	Ratio thiol:ene	SBS [MPa]	SD [MPa]
A1	11	29	59	1.6:1	3.72	0.15
A2	11	22	66	2.2:1	5.11	0.11
A3	11	16.5	71.5	3:1	3.33	0.08

3.3.2 Variation of thiols

The obtained shear bond strengths of the tested formulations depend on the rigidity of the used thiol compound. Thus, a study was performed with three different thiols to reveal the best-performing formulation. As in the study mentioned above 15 wt% of the primer were used in

this study. As the thiol di-PETMP bears six thiol groups, the weight proportions were adjusted. The best results were obtained with the rigid thiol TEMPIC.

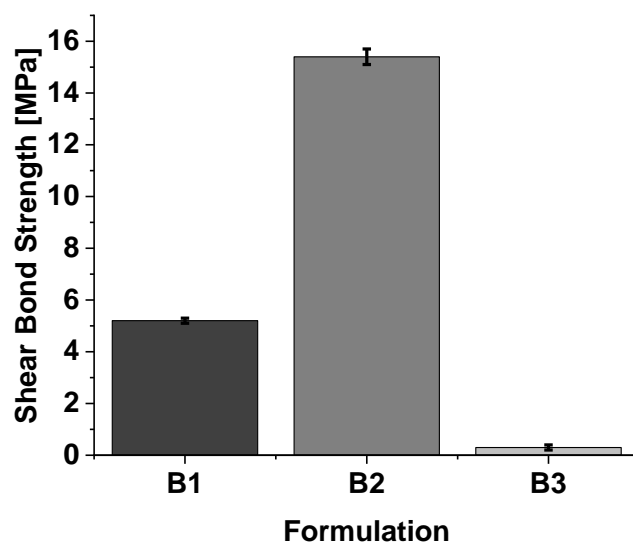


Figure S4. SBS measurements of one-step formulations with different thiols and the primer 6C-diNB (15 wt%).

Table S3: Components of the formulations B1-B3 with different thiols, 15 wt% of the primer 6C- diNB, and the obtained SBS thereof. All formulations contained 1 wt% of Ivocerin® as photoinitiator and 0.02 wt% of pyrogallol as stabilizer.

Form.	TAI [wt%]	Thiol	Thiol [wt%]	Ratio thiol:ene	SBS [MPa]	SD [MPa]
B1	27	TMPMP	57	1:0.8	5.2	0.1
B2	27	TEMPIC	57	1:1	15.4	0.3
B3	56	di-PETMP	28	1:6.3	0.3	0.1

3.3.3 Variations of the primer content

As TEMPIC was shown to be the most rigid thiol in the previous study, investigations toward the optimal primer content followed. The formulations C1-C3 contained different amounts of the primer, which was added to the equimolar formulation of TAI and TEMPIC. The best results were obtained with 15 wt% primer, which results in a one-step formulation with a final thiol:ene ratio of 1:1.2 (including the primer).

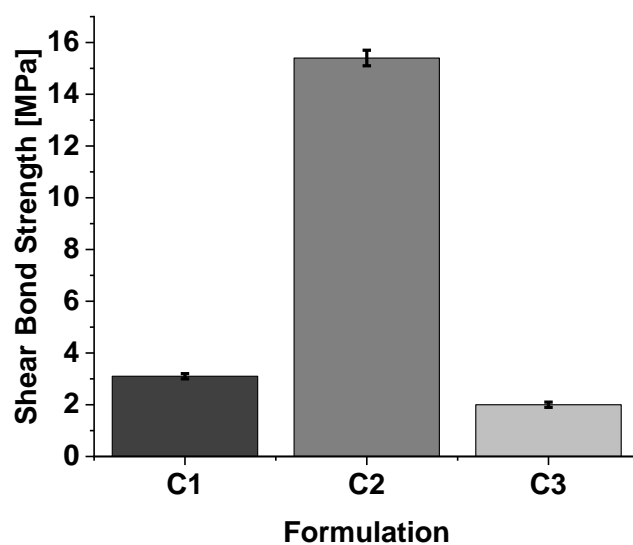


Figure S5. SBS measurements of one-step formulations with varying amounts of the primer 6C-diNB.

Table S4: Components of the formulations C1-C3 with varying amounts of the primer 6C-diNB and the obtained SBS thereof. All formulations contained 1 wt% of Ivocerin® as photoinitiator and 0.02 wt% of pyrogallol as stabilizer.

Form.	Primer [wt%]	TAI [wt%]	TEMPIC [wt%]	Ivocerin® [wt%]	SBS [MPa]	SD [MPa]
C1	10	28.5	60.5	1	3.1	0.1
C2	15	27	57	1	15.4	0.3
C3	20	25.5	53.5	1	2.0	0.1

3.3.4 Detailed results of the SBS measurements of systems containing different primer molecules on HAP and TiO₂

Table S5. SBS measurements of adhesive systems containing the different primer molecules in a 2-step system containing TAI as monomer and TEMPIC as thiol on HAP and TiO₂.

	Primer	HAP		TiO ₂	
		SBS [MPa]	SD [MPa]	SBS [MPa]	SD [MPa]
2-step-procedure	REF	1.8	0.0	3.4	0.2
	1C-NB	3.0	0.1	2.8	0.1
	1C-AE	3.1	0.1	1.7	0.2
	1C-AC	2.7	0.2	1.8	0.0
	6C-NB	3.8	0.1	2.7	0.1
	6C-AE	3.5	0.1	2.3	0.1
	6C-AC	3.1	0.1	2.2	0.1
	6C-diNB	11.0	0.6	7.9	0.1
	6C-diAE	5.2	0.1	2.3	0.1
	6C-diAC	4.1	0.1	2.4	0.1

Table S6. SBS measurements of adhesive systems containing the different primer molecules in a 1-step system containing TAI as monomer and TEMPIC as thiol on HAP, TiO₂ and bovine bone. *was not determined.

	Primer	HAP		TiO ₂		bovine bone	
		SBS [MPa]	SD [MPa]	SBS [MPa]	SD [MPa]	SBS [MPa]	SD [MPa]
1-step-procedure	REF	8.1	0.1	4.1	0.2	2.4	0.5
	1C-NB	0.0	0.0	0.0	0.0	*	*
	1C-AE	1.6	0.2	1.8	0.2	*	*
	1C-AC	1.8	0.2	1.8	0.1	*	*
	6C-NB	8.0	0.2	3.6	0.1	*	*
	6C-AE	3.6	0.2	2.8	0.2	*	*
	6C-AC	3.6	0.2	2.7	0.2	*	*
	6C-diNB	15.4	0.3	8.0	0.4	9.6	0.4
	6C-diAE	3.5	0.2	2.2	0.2		
	6C-diAC	3.5	0.1	2.1	0.2	*	*

3.3.5 Influence of surface conditions on shear bond strength

In order to more accurately mimic the conditions during surgical procedures, SBS measurements were also performed on wetted bone substrates. For this, the substrates were sprayed three times with distilled water and then the photopolymerization step was performed, which is referred to as “wet” samples. Additionally, other samples were tested, which were wetted as described above but were additionally treated with an air-drying step for 5 s prior to application of the photopolymerizable formulation, which is surgically-realizable. These samples are referred to as “moist” samples. The results showed that upon air-drying no

significant differences in SBS were observed. Although wet samples exhibited a slight decrease in SBS, these values on bone are still sufficiently high for the application as bone adhesives.

Table S7. Components of the formulations for the measurements conducted on dry, moist and wet bone substrates and the SBS thereof. All formulations contained 0.02 wt% of pyrogallol as a stabilizer.

Form.	Primer [wt%]	TAI [wt%]	TEMPIC [wt%]	Ivocerin® [wt%]	SBS [MPa]	SD [MPa]
Dry	15	27	57	1	9.6	0.4
Moist s	15	27	57	1	9.6	0.4
Wet	15	27	57	1	4.6	1.6

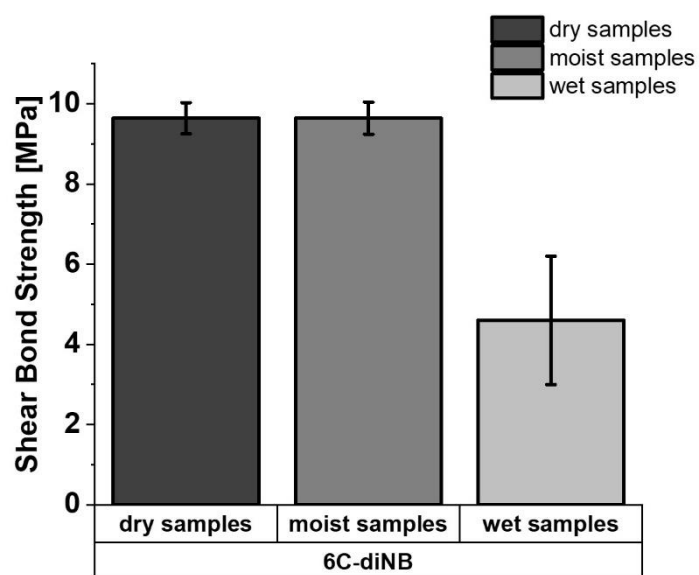


Figure S6. SBS measurements of one-step formulations on bone substrates with different surface conditions.

3.3.6 Influence of degradable monomers on shear bond strength

VDB was synthesized as described by Baudis *et al.*¹⁰ To evaluate the influence of degradable monomers on the SBS, new measurements were performed with the novel hydrolytically degradable boronic ester VDB developed by our group. In order to still maintain a rigid material, TAI was only partially replaced by the new monomer VDB.

The new formulation contained 50 mol% TAI and 50 mol% VDB as the ene-monomers and TEMPIC as the thiol compound, resulting in a thiol:ene ratio of 1:1. The SBS measurements were performed immediately after photopolymerization on the dry surface, which is referred to as “dry” sample. Additionally, a new formulation with the same composition was prepared and SBS measurements were performed after storage in m-SBF for 24 h at 37 °C. This measurement is referred to as “stored in SBF”.

Table S8. Components of the formulation containing 50 mol% TAI and 50 mol% VDB and the obtained SBS thereof. All formulations contained 1 wt% of Ivocerin® as photoinitiator and 0.02 wt% of pyrogallol as stabilizer. SBS of dry samples (^a) and samples stored in SBF (^b).

Form.	Primer [wt%]	TAI [wt%]	VDB [wt%]	TEMPIC [wt%]	Ratio thiol:ene	SBS [MPa]	SD [MPa]
50% VDB	15	15	16	52	1:1	12.1 ^a	0.7
						3.4 ^b	0.5

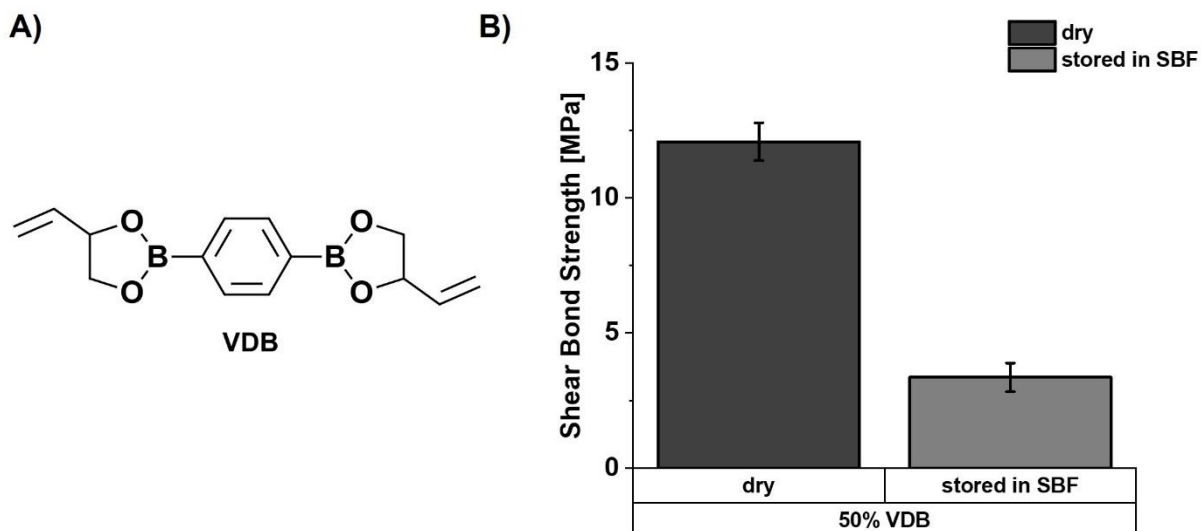


Figure S7. A) Chemical structure of the hydrolytically degradable boronic ester VDB and B) SBS measurements of the formulation containing 50 mol% VDB as ene monomer.

4 Indentation Tests

Table S9. Detailed results of indentation tests on rat calvariae.

Test	Indentation Force [N mm^{-2}]
Adhesive on cranium-calvaria gap	19.3
	18.9
Cranium covered with adhesive	8.3
	7.4

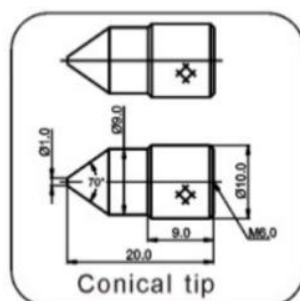


Figure S8. Dimensions of the conical tip of the digital force measuring device (Force Gauge SF-30) used for indentation tests.

5 Cytotoxicity Tests

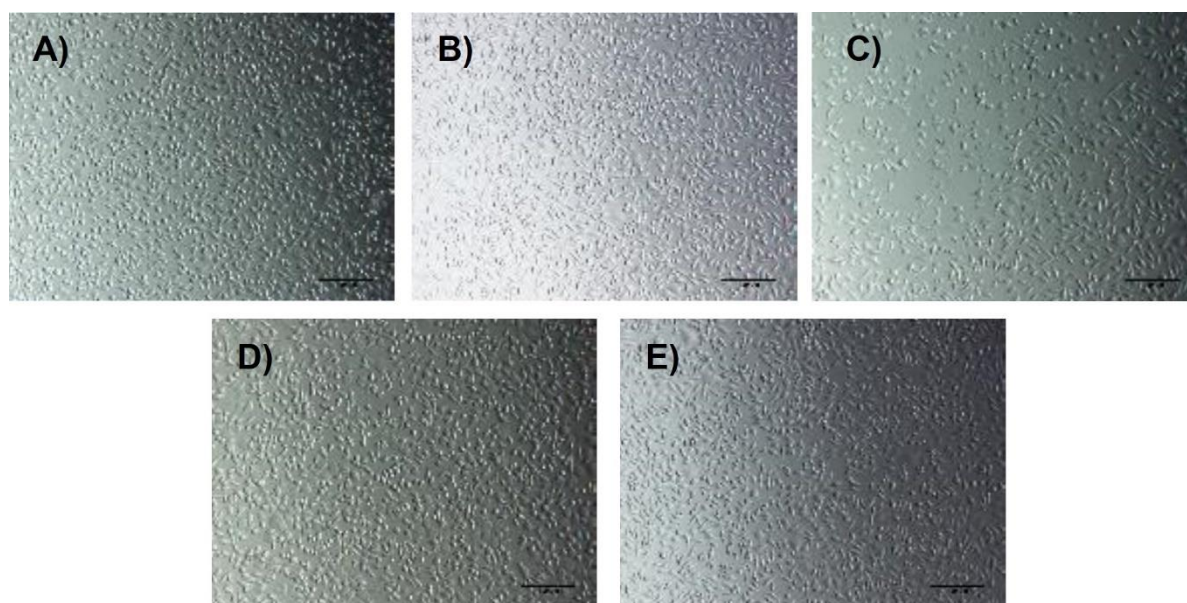


Figure S9. Qualitative assessment of cell morphology according to ISO 10993-5 under the microscope after 24 h of incubation with the respective substances A) 5.0 mM TAI, B) 2.5 mM TEMPIC, and C) 5.0 mM 6C-diNB compared to the control cells treated with D) PBS buffer or E) 1% DMSO.

Table S10. Cell viability at the different concentrations of the test substances measured by fluorescence. Values represent the mean of three measurements.

Substance	Cell viability 10 mM [%]	Cell viability 7.5 mM [%]	Cell viability 5 mM [%]	Cell viability 2.5 mM [%]
TAI	1.0	44.0	88.7	108.9
TEMPIC	21.4	23.9	32.3	46.2
6C-diNB	8.1	67.3	85.7	112.1

6 Real-Time Near-Infrared (RT-NIR) Photorheology¹¹

RT-NIR-photorheology experiments were performed on an Anton Paar MCR 302 WESP rheometer with a P-PTD 200 heating chamber, a peltier glass plate, and a PP25 measuring system. To determine the conversion over time, a Bruker Vertex 80 FTIR spectrometer was coupled with the rheometer. 170 μL of monomer formulation were placed at the center of the glass plate which was covered with polyethylene tape (TESA 4668 MDPE) and the measurements were performed at 25 $^{\circ}\text{C}$ and a constant gap of 200 μm . The samples were sheared with a strain of 1% and a frequency of 1 Hz. UV light was used to cure the formulation, which was emitted via an Exfo OmniCureTM 200 device with a broadband Hg lamp (300 s irradiation, 400-500 nm, light intensity 10 mW cm^{-2} on the surface of the glass plate, measured with an Ocean Optics USB 2000+ spectrometer). Irradiation was induced 65 s after the start of each measurement and the measurements were performed in triplicates. The double bond conversion (DBC) was determined by recording a set of single spectra (time interval ~ 0.26 s) with an OPUS 7.0 software and by integrating the respective double bond band (6080-6240 cm^{-1}). Further important parameters like t_{gel} , t_{95} and G'_{final} , were obtained by evaluation of the rheological properties with the Software Anton Paar Rheo Compass 1.24.

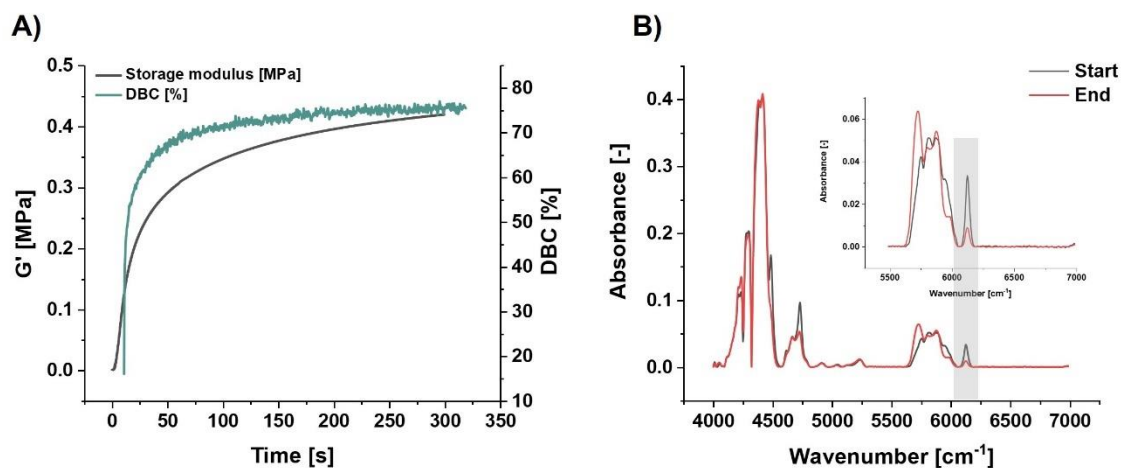


Figure S10: Results obtained from the photorheological analysis of the primer formulation: A) Storage modulus [G'] and double bond conversion [DBC] over time; B) NIR-spectra before (start) and after (end) the photorheology measurement, marked region used for the calculation of DBC.

Table S11: Results obtained from the photorheological analysis of the primer formulation. t_{gel} : time until gel-point is reached; DBC_{gel} : double bond conversion at gel point; t_{95} : time when 95% of the final storage modulus is reached; DBC_{final} : final double bond conversion and G'_{final} : final storage modulus

t_{gel} [s]	DBC_{gel} [%]	t_{95} [%]	DBC_{final} [%]	G'_{final} [MPa]
7 ± 1	54 ± 2	209 ± 2	74 ± 1	0.414 ± 0.004

7 References

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