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Supplementary information for

Investigation of different degradation pathways for organic photovoltaics at different temperatures

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S.1. Zinc oxide nanoparticle synthesis

The ZnO nanoparticle (NP) dispersion ink was prepared based on a previously published procedure.¹ Zinc acetate dihyrdate (12 g, Sigma Aldrich) were dissolved in methanol (500 mL, Chem-supply, 99.9%) while potassium hydroxide (6 g, Chem-supply) were dissolved in methanol (250 mL, Chem-supply, 99.9%). Both solutions were heated up to 60 °C with virous stirring, prior to adding solutions together. The combined solution underwent gentle reflux for 4 hours. The solution was the allowed to sediment overnight before removing majority of the methanol via decanting. Acetone was added to the sediment until the concentration was approximately 35 - 40 mg mL⁻¹. 2-(2-methoxyethoxy) acetic acid (MEA) (6-8% W/W in relation to ZnO NP) (Sigma Aldrich) was then added to the solution and mixed overnight.

S.2. Slot-die theoretical thickness

To determine the theoretical thickness of the specific layers coated via slot-die coating, the following equations were employed for wet (Eq. S1) and dry films (Eq. S2):

$$d_{wet} = \frac{f}{Sw}$$
 Eq. S1

$$d_{dry} = \frac{f c}{S w \rho}$$
 Eq. S2

Where d is the thickness (cm), f is the flow rate (cm³ min⁻¹), S is the drum rotation speed (cm min⁻¹), w is the meniscus guide width (cm), c is the solid content in the ink (g cm⁻³) and ρ is the density of the dried material.^{2, 3} The estimated material density polymer to be 1.0 g mL⁻¹, while the densities for PC₆₁BM & C₆₀ are 1.5 g mL^{-1 4} and 1.68 g mL^{-1 5} respectively. The material densities of PC₇₁BM & C₇₀ are similar to PC₆₁BM & C₆₀ respectively.

S.3. Dynamic mechanical thermal analysis

The blend solutions used were the same as the ones used for solar cell fabrication. The prepared samples were dried under high vacuum of approximately 6×10^{-7} torr overnight. The measurements were performed in a strain-controlled tension mode at a heating rate of 3 °C min⁻¹ from -110 to 300 °C under a nitrogen atmosphere at a frequency of 1 Hz. Short-time (30 min) annealing of samples was done in the DMA instrument under a nitrogen atmosphere for 30 min. Whereas long-time (from 1 hour to 1 week) annealing of the sample was done on a hotplate under dark, nitrogen conditions. The storage modulus (E'), loss modulus (E'') and Tan δ were recorded as a function of temperature for each sample.

S.4. Exponential decay fitting

For determining the decay rate of the thermally aged devices at 85 °C and 120 °C, exponential curve with linear trendline were fitted to the experimental data. The trendline fitting was achieved with the following equation (Eq. S3):

$$PCE = A\exp\left(-k * Aging\right) + B$$
 Eq. S3

Where Aging is in terms of days, while (k) is the decay rate of the exponential decay function. The fitting was achieved with Origin 2021b, by utilising an Levenberg Marquardt Iteration Algorithm. Fitting of trendlines with experimental data can be seen below for 85 °C (Fig. S1) and 120 °C (Fig. S2).



Fig. S1 Power conversion efficiency (PCE) changes as a function of ageing time for devices at 85 °C under dark nitrogen conditions, with fitted trendline (LEFT) and parameters related to trendline (RIGHT)



Model	ExpDec1
Equation	PCE = A*exp(-k*Aging) + B
Plot	Power conversion efficiency
В	1.40093 ± 0.0272
A	5.03301 ± 2.43862
k	1.17004 ± 0.38213
Reduced Chi-Sqr	0.50025
R-Square (COD)	0.9988
Adj. R-Square	0.9984

Fig. S2 Power conversion efficiency (PCE) changes as a function of ageing time for devices at 85 °C under dark nitrogen conditions, with fitted trendline (LEFT) and parameters related to trendline (RIGHT)



Fig. S3 J-V curves of cells that have either been aged at 85 °C (a) or 120 °C (b) under dark nitrogen conditions.



Fig. S4 Extraction Under Reverse Bias $(J_{(-1V)})$ vs Short Circuit (J_{SC}) in relation to ageing time. The values were extracted from the J-V curves in Fig. S3, with data sets separated into ageing temperatures (85 °C and 120 °C).





Fig. S5 photoCELIV results for inverted slot-die fabricated PPDT2FBT:PC₆₁BM devices, thermally aged for 7 days at either room temperature (RT), 85 °C or 120 °C.



Fig. S6 TPV results for inverted slot-die fabricated PPDT2FBT:PC₆₁BM devices, , thermally aged for 7 days at either room temperature (RT), 85 °C or 120 °C.



Fig. S7 TRCE results for inverted slot-die fabricated PPDT2FBT:PC₆₁BM devices, thermally aged for 7 days at either room temperature (RT), 85 °C or 120 °C.

S.7. Comparing scanning electron spectroscopy images with stylus profilometry of 85 °C aged bulk heterojunction



Fig. S8 Surface comparison of BHJ that was annealed at 85 °C for 6 months: a) SEM image, and b) Stylus Profilometry height image, with a z-scale bar (RIGHT).

S.8. Scanning electron microscopy images from Auger electron spectroscopy samples



Fig. S9 SEM image of the PPDT2FBT:PC₆₁BM surface after 8 hours at 120 °C with marked 0.65 μ m diameter spot locations of Auger spectroscopy was measured. Position 1 & 2 is the spot scan location over the short and long crystals, respectively, while position 3 is over the surface of the BHJ.



Fig. S10 SEM image of the PPDT2FBT:PC₆₁BM surface after 6 months at 85 °C with marked 0.65 μ m diameter spot locations of Auger spectroscopy was measured. Position 1 is the surface of the BHJ, while position 2 & 3 is the spot scan location of the flat surface feature.

S.9. Auger electron spectra of surface features present on thermally aged PPDT2FBT:PC₆₁BM BHJ



Fig. S11 AES of PPDT2FBT:PC₆₁BM surface after 8 hours at 120 °C with marked locations of Auger spectroscopy was measured. Position 1 & 2 is the spot scan location over the short and long crystals, respectively, while position 3 is over the surface of the BHJ. Position locations can be seen in Fig. S9.



Fig. S12 AES of PPDT2FBT:PC₆₁BM surface after 8 hours at 120 °C with marked locations of Auger Spectroscopy was measured. Position 1 & 2 is the spot scan location over the short and long crystals, respectively, while position 3 is over the surface of the BHJ. Position locations can be seen in Figure S10.



Fig. S13 Smoothed and derived Auger spectra of specific features found on the surface of PPDT2FBT:PC61BM annealed at either 85 °C or 120 °C. Highlighted are the predicted peak positions of elements suspected to be present at the surface. The spectra are an average of 5 different scanning locations.





Fig. S14 NICISS ToF spectra of either pristine PPDT2FBT (black line) or PPDT2FBT:PC61BM BHJ (coloured lines). The BHJ is either non-annealed (25 °C) (red line), aged at 85 °C for 6 months (blue) or aged at 120 °C for 24 hours (green line). Counts are normalised based on carbon peak height. Spectra features due to sulphur, fluorine, oxygen, nitrogen, and carbon are marked with vertical bars.

S.10. Area occupied by surfaces of bulk heterojunction aged at 85 °C



Fig. S15 SEM surface of PPDT2FBT:PC₆₁BM active layer aged at 85 °C for 6 months (LEFT), with highlighted area used for determining area of flat fullerene features.

S.11. Dynamic mechanical thermal analysis of thermally aged PPDT2FBT:PC₆₁BM blends



Fig. S16 DMTA of PPDT2FBT:PC₆₁BM samples after thermal annealing: a) 85 °C for 30 minutes and b) 15 hours.



Fig. S17 DMTA of PPDT2FBT:PC₆₁BM samples after thermal annealing at 120 °C for 15 hours.

S.12. References

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