

Supplementary Materials

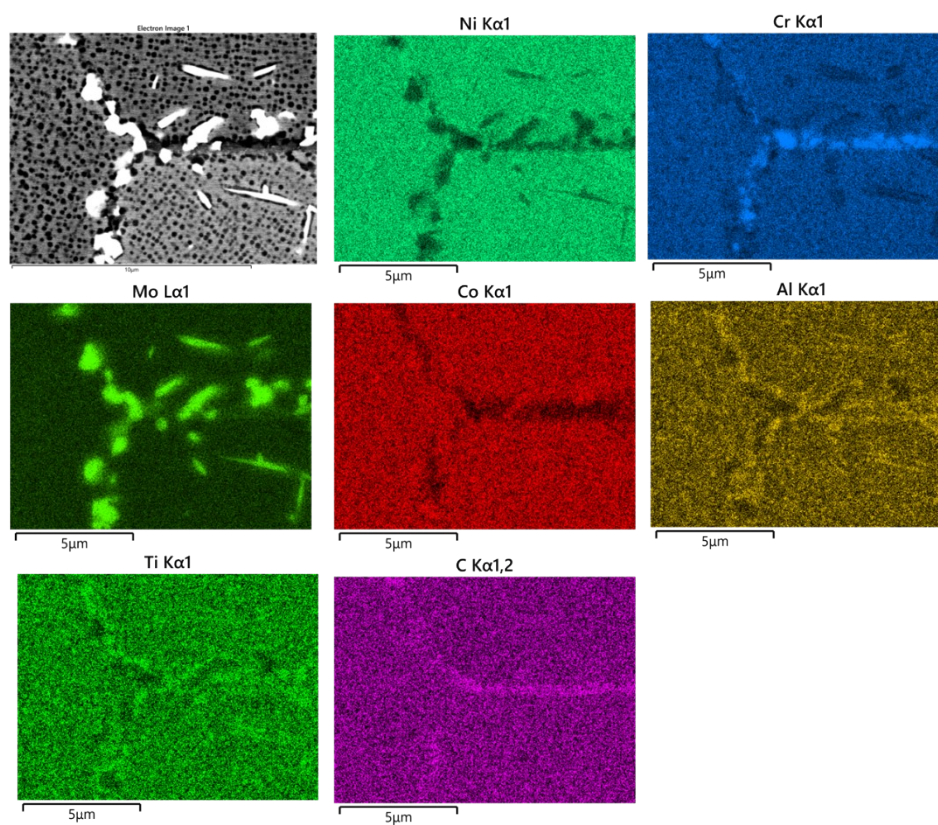


Figure S1. EDS chemical maps of STD alloy at the triple junctions of grain boundaries following exposure at 800 °C for 5000 h, showing the precipitated Mo-rich μ phase.

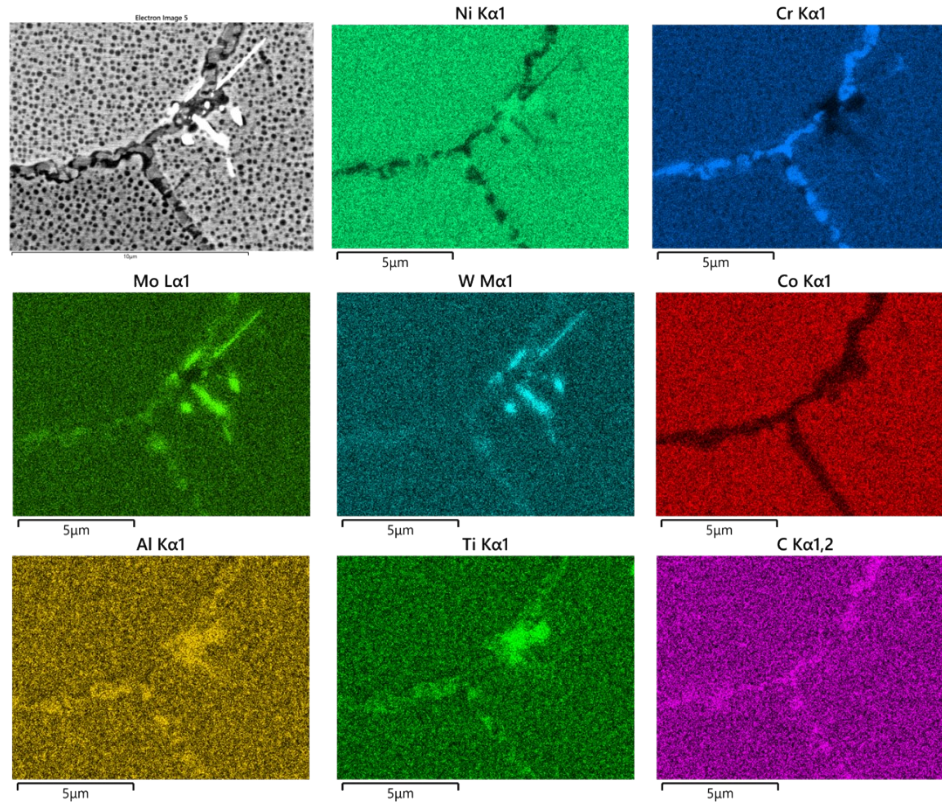


Figure S2. EDS chemical maps of Q alloy at the triple junctions of grain boundaries following exposure at 800 °C for 5000 h, showing the precipitated Mo and W-rich μ phase.