

Poly(ethyleneimine)-exfoliated g-C₃N₄ nanosheets implanted in alginate beads

and its application towards adsorptive desulfurization

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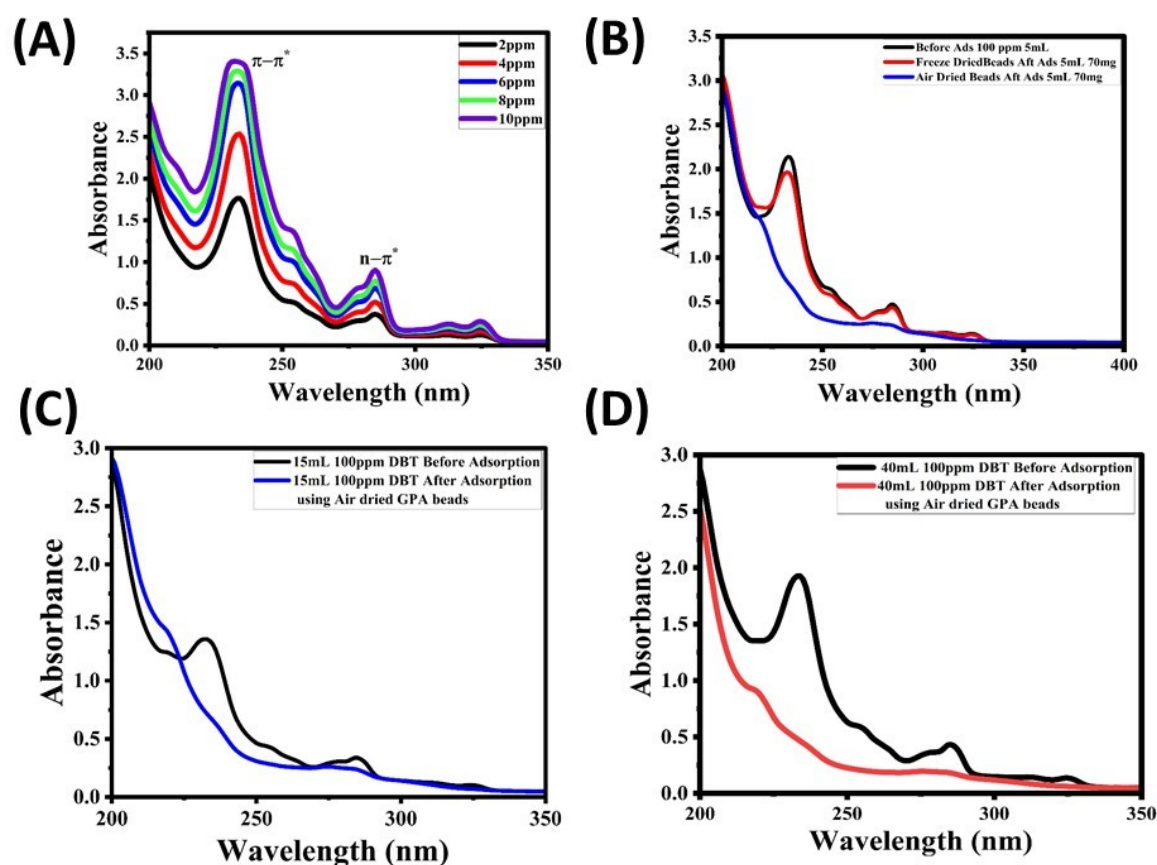


Figure S1. (A) Absorption spectrum for DBT, (B, C and D) Absorbance of DBT before

and after adsorption at varying concentrations conditions in the presence of the as-prepared adsorbent of PEI exfoliated $g\text{-C}_3\text{N}_4\text{NSs@Cal-Alg}$ alginate beads.

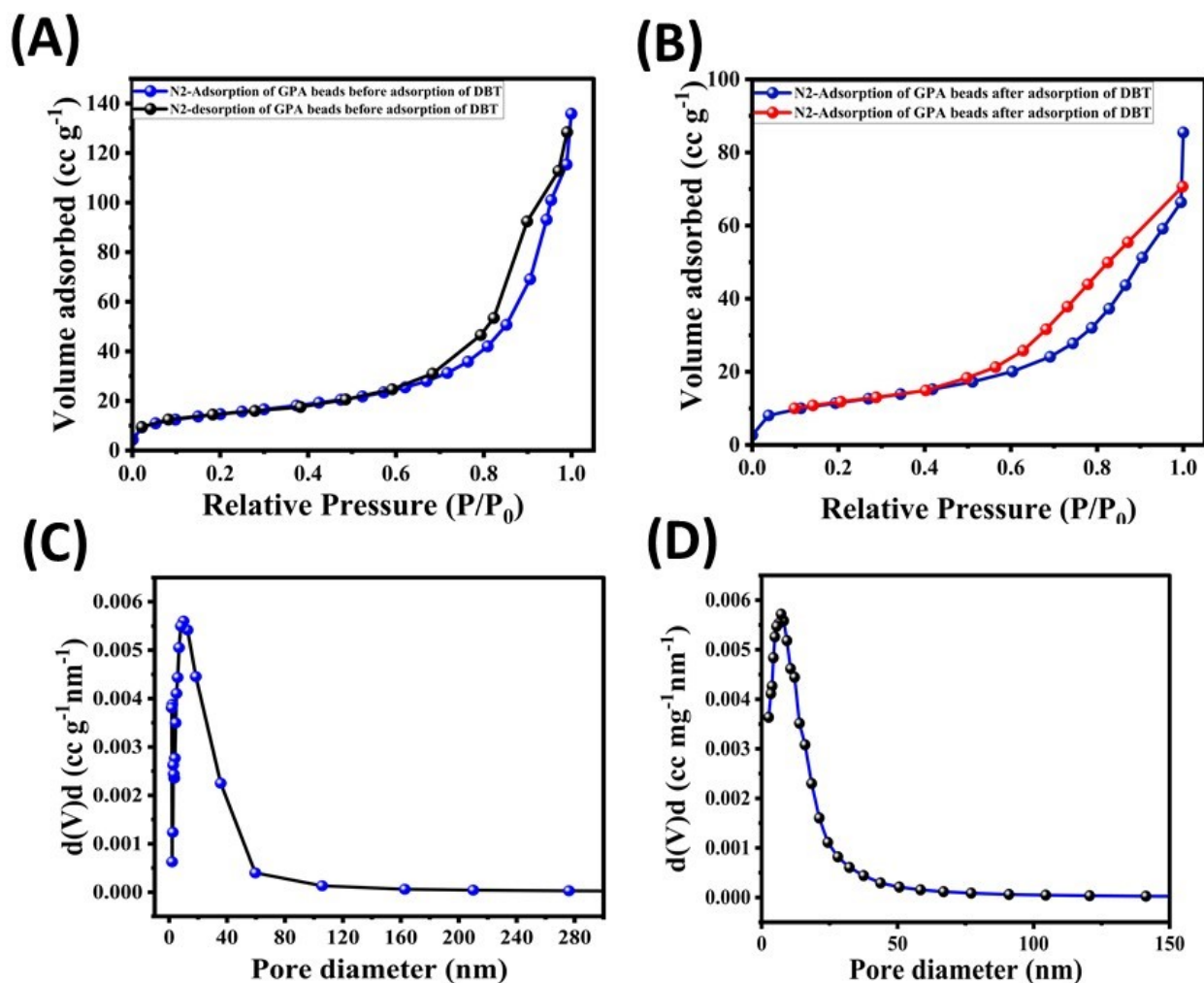


Figure S2. The as-developed adsorbent of PEI-exfoliated $g\text{-C}_3\text{N}_4\text{NSs@Cal-Alg}$ beads for N₂ adsorption-desorption isotherm (A and B) before and after adsorption of DBT; (C and D) BJH pore volume plot for before and after adsorption of DBT.

Figure S3. Field Emission Scanning Electron Microscopic (FE-SEM) images of the as-developed Ca-alginate beads functionalized with PEI-g-C₃N₄ NSs (PEI exfoliated g-C₃N₄NSs@alginate beads), **(A and B)** air dried Ca-Alg alginate beads, **(C and D)** Freeze dried Ca-alginate beads, **(E and F)** air dried alginate beads after adsorption of DBT, **(G)** EDX spectra and elemental composition of the as-developed Ca-alginate beads functionalized with PEI-g-C₃N₄ NSs (PEI exfoliated g-C₃N₄NSs@alginate beads) after adsorption of DBT.

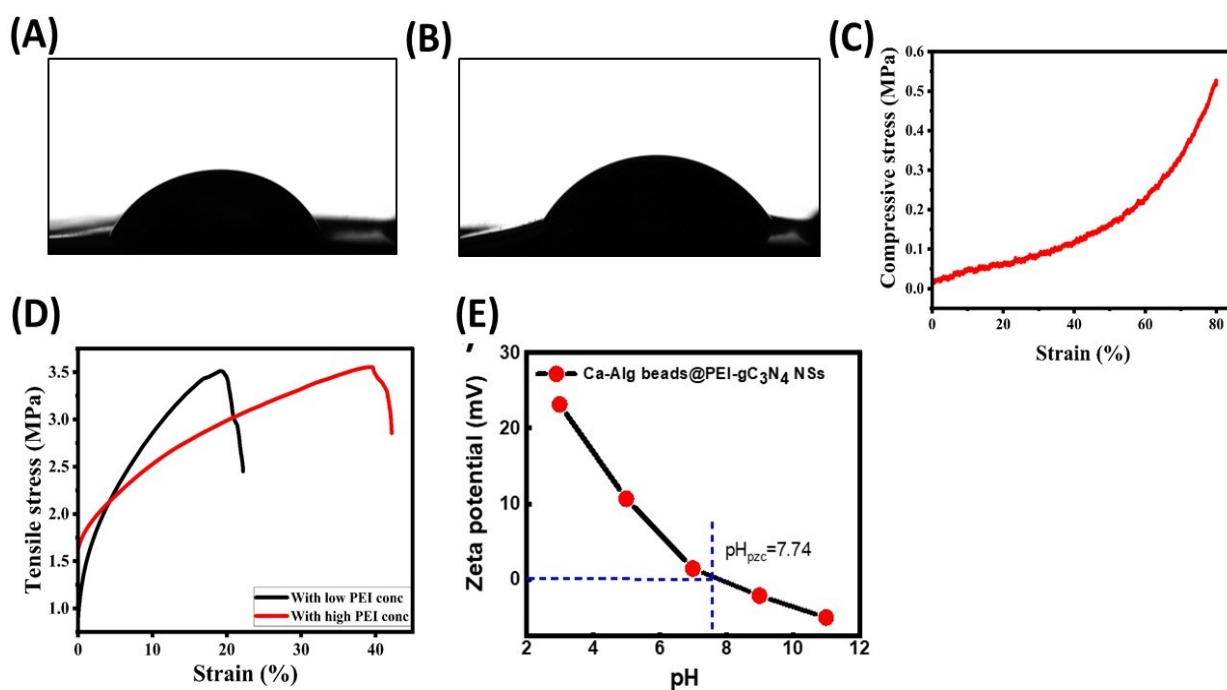


Figure S4. Contact angle images for calcium alginate beads (Ca-Alg beads) functionalized with PEI- g-C₃N₄ NSs for **(A)** before and **(B)** after adsorption of DBT; **(C)** compressive stress-strain curves for PEI-g-C₃N₄ NSs; **(D)** Tensile stress-strain curves for calcium alginate beads (Ca-Alg beads) functionalized with PEI- g-C₃N₄ NSs **(D)** with less concentration of PEI 5% **(D, black line)**; a high concentration of PEI 15% concentration **(D, red line)**; **(E)** Point of Zero Charge (pH_{pzc}) measurements of calcium alginate beads (Ca-Alg beads) functionalized with PEI- g-C₃N₄ NSs.

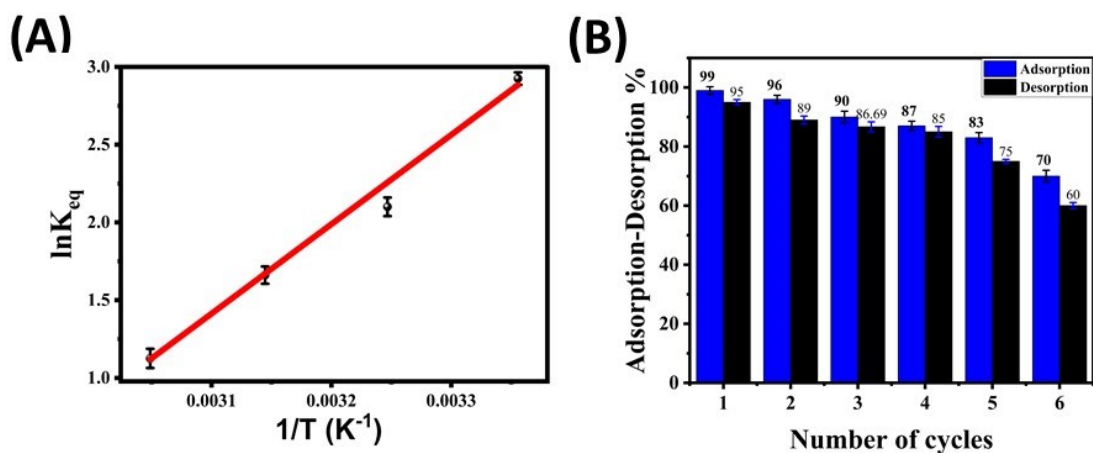


Figure S5. (A and B) The as-developed adsorbent of calcium alginate beads (Ca-Alg beads) functionalized with PEI-g-C₃N₄ NSs for thermodynamic adsorption using Van't Hoff plot for adsorption of DBT (A); Regeneration cycles for adsorption-desorption of DBT (B).

Table S1 BET-N₂ isotherm data for g-C₃N₄-PEI NSs@Cal-Alginate beads

No.	Type of material	Surface area m ² g ⁻¹	Pore diameter (nm)	Pore volume cm ³ g ⁻¹	Volume of N ₂ uptake in BET ccg ⁻¹
1	g-C ₃ N ₄ -PEI NSs@Cal-Alginate beads Before Adsorption	142.06	13.80	0.182	135
2	g-C ₃ N ₄ -PEI NSs@Cal-Alginate beads After Adsorption	35.19	11.08	0.097	83

Table S2 Isotherm Parameters

Model of Isotherm	Non-linear equation	Type of adsorbent	Parameters	Values
Langmuir	$q_e = \frac{q_m b C_e}{1 + b C_e}$	PEI-g-C ₃ N ₄ -NSs	q_{max} (mg g⁻¹) K _L (L mg ⁻¹) R _L R ²	107.17 0.05 0.166 0.98
		PEI-g-C ₃ N ₄ NSs@Ca-Alg beads	q_{max} K _L (L mg ⁻¹) R _L R ²	183.03 0.011 0.476 0.98
Freundlich	$q_e = K_F C_e^{1/n}$	PEI-g-C ₃ N ₄ -NSs	K _F (mg ^{1-1/n} g ⁻¹ L ^{1/n}) n R ²	6.62 1.66 0.89
		PEI-g-C ₃ N ₄ NSs@Ca-Alg beads	K _F (mg ^{1-1/n} g ⁻¹ L ^{1/n}) n R ²	2.19 1.34 0.95
Temkin	$q_e = \frac{RT}{b} \ln A C_e$	PEI-g-C ₃ N ₄ -NSs	b _T (J mol ⁻¹) K _T (L g ⁻¹) R ²	25.53 5.44x10 ⁻² 0.96
		PEI-g-C ₃ N ₄ NSs@Ca-Alg beads	b _T (J mol ⁻¹) K _T (L g ⁻¹) R ²	28.51 4.35x10 ⁻² 0.91

Table S3 Kinetic and rate parameters

Kinetic models	Parameters	Values
Pseudo-first order	q_e (mg g ⁻¹)	42.02
	k_1 (min ⁻¹)	0.01
	R^2	0.981
Pseudo-second order	q_e (mg g ⁻¹)	58.16
	k_2 (min ⁻¹)	0.001
	R^2	0.987
Intra-particle diffusion	C_1 (mg g ⁻¹)	-0.49
	K_{i1} (mg g ⁻¹ min ^{1/2})	3.68
	R^2	0.99
	C_2 (mg g ⁻¹)	1.21
	K_{i2} (mg g ⁻¹ min ^{1/2})	2.74
	R^2	0.98
	C_3 (mg g ⁻¹)	10.39
	K_{i3} (mg g ⁻¹ min ^{1/2})	2.14
	R^2	0.99

Temperature (Kelvin)	ΔG° (kJ mol ⁻¹)	ΔH° (kJ mol ⁻¹)	ΔS° (kJ mol ⁻¹ K ⁻¹)	R^2
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298	-7.562	-47.797	-0.1364	0.991
308	-5.561			
318	-4.392			
328	-3.070			

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Table S5 Fixed based column adsorptive desulfurization data

Models	Parameters	Values
Thomas model	q_o (mg g ⁻¹)	132.8
	K_{Th} (mL min ⁻¹ mg ⁻¹)	0.054
	R^2	0.947
Yoon-Nelson model	K_{yn} (min ⁻¹)	0.0534
	τ (min)	135
	R^2	0.932

