Supplementary Information (SI) for Materials Horizons. This journal is © The Royal Society of Chemistry 2025

## Supplementary materials

## Erbium: Key to Simultaneously Achieving Superior Temperature-Stability and High Magnetic Properties in 2:17-type Permanent Magnets

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Tab. S1 Saturation magnetization intensity of  $RE_2Co_{17}$  phase with different rare earth elements

Compound	$\mu_0 M_s / \mathrm{T}$
Sm <sub>2</sub> Co <sub>17</sub>	1.22
$\mathrm{Gd_2Co_{17}}$	0.75
$Tb_2Co_{17}$	0.66
$\mathrm{Dy_{2}Co_{17}}$	0.68
$\mathrm{Ho_{2}Co_{17}}$	0.84
$\mathrm{Er_{2}Co_{17}}$	0.91
$Tm_2Co_{17}$	1.21

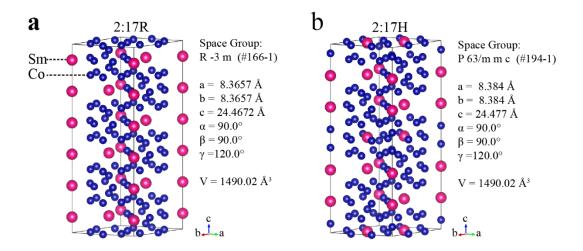


Fig. S1 2:17 phase supercell structure

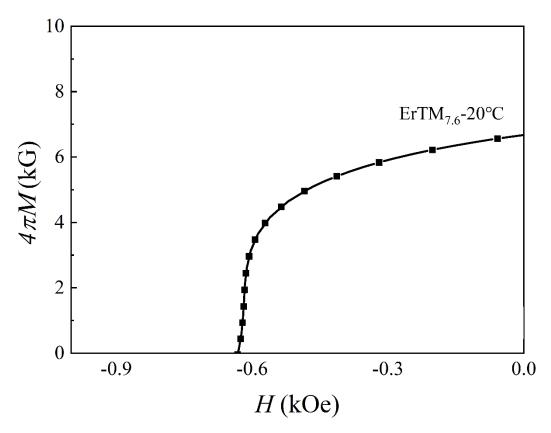
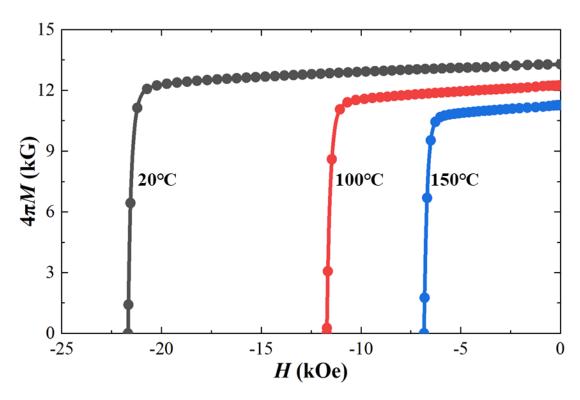


Fig. S2 Demagnetization curve of  $ErTM_{7.6}(x=1)$  magnet.



 $Fig.~S3~Demagnetization~curves~at~20\text{-}150~^{\circ}C~of~commercial~Nd\text{-}Fe\text{-}B~magnet~obtained~from}$  Earth-Panda~Advance~Magnetic~Material~Co.,~Ltd.

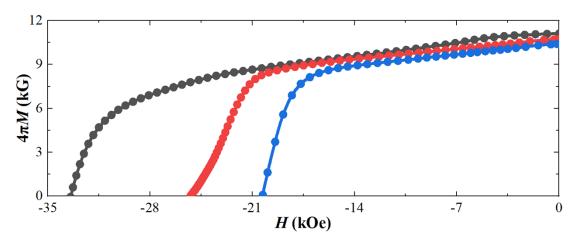


Fig. S4 Demagnetization curves at 20-150 °C of commercial Sm<sub>2</sub>Co<sub>17</sub>-type magnet purchased from Tianhe Magnetic Materials Technology Co., ltd.

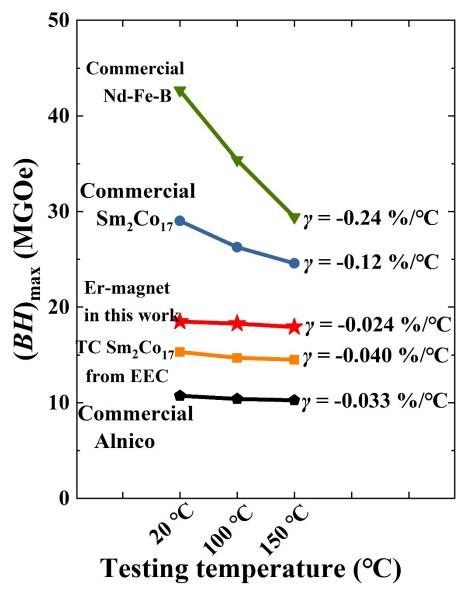


Fig. S5 The comparison of  $(BH)_{\rm max}$  at 20-150 °C of commercial Nd-Fe-B, Sm<sub>2</sub>Co<sub>17</sub>-type, TC Sm<sub>2</sub>Co<sub>17</sub>-type and Alnico magnets with the Er-magnet in this work, the corresponding  $\gamma_{20-150^{\circ}\text{C}}$ . The data of Alnico (brand CAlNiCo80/12) magnet is from Hangzhou Kede Magnetic Components Co.,Ltd.

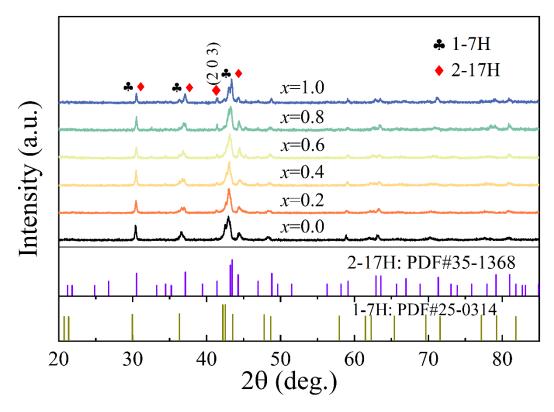


Fig. S6 XRD diffraction pattern of  $Sm_{1\text{--}x}Er_xTM_{7.6}$  ingots

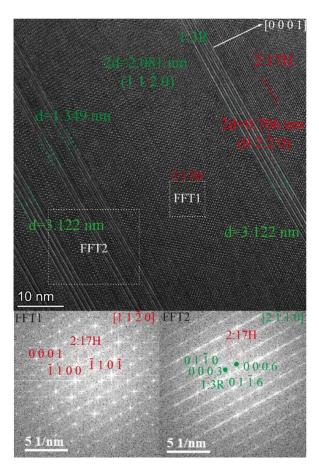


Fig. S7 HRTEM images of ErTM<sub>7.6</sub> magnets and Fast Fourier Transform (FFT) patterns corresponding to the FFT1 and FFT2

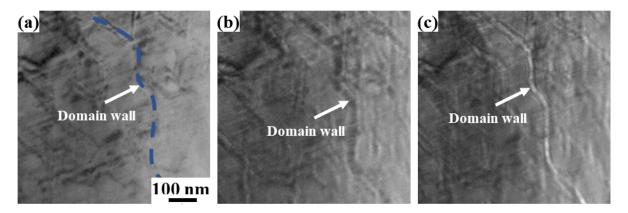


Fig. S8 LTEM images of  $Sm_{0.4}Er_{0.6}TM_{7.6}$  magnets. a-c are the bright field, over-focus, and under-focus images, respectively. The black and white traces in b and c indicate that this position is a magnetic domain wall, and the corresponding position is also marked with a dashed line in a.