The coupling reaction of epoxides with carbon dioxide catalyzed by functional cross-linked polystyrenes and metal salts/functional polystyrenes systems

Zhichao Zhang*, Anqi Guan, Jingyi Yu, Xindong Jiang, Shuang Han*, Zhaoyang Wen, Beiying Du, Baiyang Song,

EXPERIMENTAL SECTION

General Procedures. All manipulations involving air- and moisture-sensitive compounds were performed under an atmosphere of dried and purified argon using standard vacuum-line, Schlenk, or glovebox techniques.

Materials. Triethylamine (TEA), 4-vinylbenzylchloride (VBC), 1-bromohexene, 1-bromobutane,1-methylimidazole, anhydrous ethanol, petroleum ether, ethyl acetate, diethyl ether, imidazole, ammonium hexafluorophosphate (NH_4PF_6) , aqueous dimethylamine solution (40 wt%) were purchased from Energy Chemical (Anging, China) and used as received. 2,2'-Azobis(2-methylpropionitrile) (AIBN) was purified by recrystallization from methanol before use. Divinylbenzene (DVB, 80%), propylene oxide (PO), epichlorohydride, glycidol, styrene oxide were purchased from Energy Chemical (Anqing, China). All organic liquids were dried over 4 Å molecular sieves for a week and distilled over CaH₂ before use. $CO₂$ (99.999% purity) was purchased from Shenyang Hongsheng Gas Limited Corporation**.**

Measurements. NMR spectra of styrene derivatives were performed on Bruker AVANCE III 500 MHz instruments in CDCl₃ using TMS as a reference. TGA were performed at Analytical Research Centre of Shenyang University of Chemical Technology. Spectra of solid state ¹³C NMR of **CP1-5** were conducted in the Analytic Research Center of Changchun Institute of Applied Chemistry, Chinese Academy of Sciences.

Preparation of functional styrenes 1~5

Preparation of triethyl-(4-vinylbenzyl)ammonium chloride ¹: VBC (3.05 g, 20 mmol) and TEA (3.04 g, 30 mmol) and hydroquinone (0.003 g, 0.027 mmol) were dissolved in 30 mL of THF in a 100 mL of three neck round bottom flask equipped with a condenser and a balloon filled with argon. The mixtures were stirred and heated to reflux for 12 h, resulting in a pale yellow suspension. The desired product was isolated as yellowish solids after filtration and washed with diethyl ether for 3 times $(3\times15 \text{ mL})$. Yield: 4.347 g, 83.7%.¹H NMR (500 MHz, CDCl₃) δ 7.73-7.34 (m, 4H), 6.70 (dd, J = 17.6, 10.9 Hz, 1H), 5.91 -5.63 (m, 1H), 5.58 – 5.22 (m, 1H), 4.90 (d, J = 57.1 Hz, 2H), 3.78 -3.25 $(m, 6H), 1.47$ (d, J = 14.5 Hz, 7H), 1.37 (d, J = 7.1 Hz, 2H).

Figure S1. ¹H NMR spectrum of **1**

Preparation of dimethyl-(4-vinylbenzyl)amine²: VBC (3.05 g, 20 mmol), aqueous dimethylamine solution $(3.61 \text{ g}, 80 \text{ mmol})$ K₂CO₃ $(5.528 \text{ g}, 40 \text{ mmol})$ and 30 mL of ethanol was added into a 50 mL of round bottom flask. Then the flask was placed into 50 °C oil bath and stirred for 2 days. The reaction mixtures were concentrated by rotary evaporation. The desired product DMVBA were isolated as a yellowish liquid using column chromatography using petroleum ether and ethyl acetate (9/1) as eluent. Yield: 2.56 g, 80%.¹H NMR (500 MHz, CDCl₃) δ 7.36 (d, J = 7.8 Hz, 2H), 7.26 (d, J = 7.8 Hz, 2H), 6.70 (dd, J = 17.6, 10.9 Hz, 1H), 5.73 (d, J = 17.5 Hz, 1H), 5.21 (d, $J = 10.8$ Hz, 1H), 3.41 (s, 2H), 2.23 (s, 6H).

Figure S2. ¹H NMR spectrum of **2**

Preparation of triethyl-(4-vinylbenzyl)ammonium hexafluorophosphate (3)³: triethyl-(4-vinylbenzyl)ammonium chloride (1 g, 3.94 mmol) and NH_4PF_6 (0.64 g, 3.94 mmol) were independently dissolved in 2 mL of water. Then the aqueous solution of NH_4PF_6 was added into the solution of triethyl-(4vinylbenzyl)ammonium chloride under vigorous agitation for 1 h. The desired ammonium salt was isolated as viscous yellow oil by suction filtration followed by washing with water for 3 times. Yield: 1.26 g, 88%.¹H NMR (500 MHz, CDCl₃) δ 7.37 (d, J = 2.0 Hz, 4H), 6.64 (dd, J = 17.6, 10.9 Hz, 1H), 5.76 (d, J = 17.6 Hz, 1H), $5.32 - 5.25$ (m, 1H), 4.45 (s, 2H), 3.22 (q, $J = 7.2$ Hz, 6H), 1.34 (d, $J = 14.4$ Hz, 9H).

Figure S3. ¹H NMR spectrum of **3**

Preparation of 1-methyl-3-(4-vinylbenzyl)-imidazolium chloride (**4**):¹ VBC (1.52 g, 10 mmol) and 1-methylimidazole (0.82 g, 10 mmol) and hydroquinone

(0.002 g, 0.18 mmol) were dissolved in 5 mL of anhydrous THF in a 100 mL of three neck round bottom flask equipped with a condenser and a balloon filled with argon. The mixtures were stirred and heated to reflux for 1 day. The target product was isolated as yellow viscous oil after washing by petroleum in 75% yield. ¹H NMR (500 MHz, CDCl₃) δ 7.43 – 7.33 (m, 6H), 7.30 (s, 1H), 6.67 – 6.59 (m, 1H), 5.72 (dd, J = 17.7, 1.4 Hz, 1H), 5.53 (s, 2H), 5.26 (dd, J = 10.9, 1.4 Hz, 1H), $3.75 - 3.64$ (m, 3H).

Figure S4. ¹H NMR spectrum of **4**

Preparation of 1-(4-vinylbenzyl)-3-(n-butyl)imidazolium bromide (5)²: K_2CO_3 (5.528 g,40 mmol)、30mL of alcohol、VBC(3.04 g,20 mmol)imidazole (1.36 g, 20 mmol) were added to a flask equipped with condenser and magnetic stirrer. The mixtures were stirred and heated to 50 °C for 2 days. The volatiles were removed by rotary evaporation. 2.86 g of 1-(4vinylbenzyl)imidazole was isolated by using column chromatography with petroleum ether and ethyl acetate $(3/1)$ as eluent (yield: 77.9%). ¹H NMR (500 MHz, CDCl₃) δ 7.40 (d, J = 8.0 Hz, 2H), 7.30 (d, J = 7.9 Hz, 2H), 6.72 (dd, J = 17.6, 10.9 Hz, 1H), 5.75 (d, J = 17.6 Hz, 1H), 5.24 (d, J = 10.9 Hz, 1H), 4.45 (s, 2H), 3.38 (s, 3H)

Figure S5. ¹H NMR spectrum of 1-(4-vinylbenzyl)imidazole Hydroquinone (0.001 g, 0.009 mmol), 1-(4-vinylbenzyl)imidazole (1 g, 5.5 mmol), 1-bromohexane (0.9 g, 5.5 mmol) were dissolved in 5mL of THF. The reaction mixtures were stirred and heated to reflux for 2 days. The target bromide product **5** was isolated as viscous oil by washing with petroleum ether for 3 times¹. Yield: 1.214 g, 63.2% · ¹H NMR (500 MHz, CDCl₃) δ 7.51-7.41 $(m, 5H), 7.32$ (d, J = 7.7 Hz, 2H), 6.60 (dd, J = 17.5, 10.9 Hz, 1H), 5.70- 5.62 $(m, 1H)$, 5.56 (s, 2H), 5.22 (d, J = 10.9 Hz, 1H), 1.83 (q, J = 10.3, 8.8 Hz, 3H), 1.30 -1.10 (m, 10H).

Figure S6. ¹H NMR spectrum of **5 Preparation of cross-linked polymers CP1~CP5**

Typical copolymerization procedure for the preparation of cross-linked polystyrene CP1⁴ : DVB (0.19 g, 1.18 mmol), **1** (0.3 g, 1.18 mmol) and AIBN (0.013 g, 0.079 mmol) were weighed into a 50 mL of round bottom flask. Then 30 mL of chloroform was injected into the flask. The mixtures were heated to 100 °C and stirred overnight. After cooling, white solids were separated by filtration and washed by THF and CHCl₃. The resulting cross-linked polymers were dried at 40 °C under reduced pressure till constant weight. Yield: 0.45 g, 100%. IR: 2922 cm⁻¹ v(-CH₂-),1603 cm⁻¹ vAr(C=C), 1152 cm⁻¹ v(C-N), 826 cm⁻ ¹ γ Ar(C-H).

Figure S7. FT IR spectrum of **CP1**

Figure S8. Solid-state ¹³C NMR spectrum of **CP1**

CP2: yield: 100%. IR: 2925 cm-1 ν(-CH2-), 1509 cm-1 νAr(C=C), 1198 cm-1 ν(C-N), 829 cm-1 γAr(C-H).

Figure S9. FT IR spectrum of **CP2**

Figure S10. Solid-state ¹³C NMR spectrum of **CP2**

Cp3: yield: 100%. IR: 2927 cm-1 ν(-CH2-),1604 cm-1 νAr(C=C), , 1157 cm-1

Figure S11. FT IR spectrum of **CP3**

Figure S12. Solid-state ¹³C NMR spectrum of **CP3**

CP4: yield: 100%. IR: 2815 cm-1 ν(-CH2-), 1550 cm-1 νAr(C=C), 1217 cm-1 ν(C-N), ,1134 cm-1 ν(C-C), 861 cm-1 γAr(C-H).

Figure S13. FT IR spectrum of **CP4**

Figure S14. Solid-state ¹³C NMR spectrum of **CP4**

CP5: yield: 100%. IR: 2945 cm-1 ν(-CH2-), 1620 cm-1 νAr(C=C), 1260 cm-1 ν(C-N), 1126 cm-1 ν(C-C). 805 cm-1 γAr(C-H).

Figure S15. FT IR spectrum of **CP5**

Figure S16. Solid-state ¹³C NMR spectrum of **CP5**

Catalytic coupling of CO² with epoxide by functional cross-linked polymers

Typical procedure for the coupling of PO with $CO₂$ by cross-linked polymer **CP1**. CP1 (0.09 g, 0.233 mmol based on Cl⁻) was weighed into a pre-dried autoclave. Then the autoclave was evacuated using a vacuum pump and recharged with $CO₂$ for 3 times. Then dry propylene oxide (PO, 2.03 g, 35 mmol) was transferred into the autoclave using syringe. The autoclave was then pressured with $CO₂$ to 1.5 MPa and heated. After the designated time, the autoclave was cooled in an ice bath. The excess of the $CO₂$ was vented out. The cross-linked polymer CP1 was isolated by suction filtration and washed with dichloromethane (15 mL). Cyclic propylene carbonate was produced as the sole product without discovery of poly(propylene carbonate) as evidenced by ¹H NMR. The yield of propylene carbonate (PC) was calculated on the basis of weight.

Typical procedure for the coupling of PO with $CO₂$ by cross-linked polymer **CP1/FeCl₃** composite catalyst.

CP1/FeCl₃(0.128 g, 0.233 mmol for **CP1** and 0.038 g, 0.233 mmol for FeCl₃), was weighed into a pre-dried autoclave. Then the autoclave was evacuated using a vacuum pump and recharged with $CO₂$ for 3 times. Then anhydrhous propylene oxide (PO) (5.411 g, 93.3 mmol) was transferred into the autoclave using syringe. The autoclave was then pressured with $CO₂$ to 1.5 MPa and heated. After the designated time, the autoclave was cooled in an ice bath. The excess of the $CO₂$ was vented out. The **CP1**/FeCl₃ was isolated by suction filtration and washed with dichloromethane

(15 mL). Cyclic propylene carbonate was produced as the sole product without discovery of poly(propylene carbonate) as evidenced by ¹H NMR. The yield of propylene carbonate (PC) was calculated on the basis of weight.

8.5 8.0 7.5 7.0 6.5 6.0 5.5 5.0 4.5 4.0 3.5 3.0 2.5 2.0 1.5 1.0 0.5 0.0 -0.5 f1 (ppm)

Figure S18.¹H NMR spectrum of AlCl₃

Chart S1. TGA curves of Cross-linked copolymer 1.

Table S1. Cycloaddition of $CO₂$ to epoxides catalyzed by CP1 catalyst^a

entry	epoxide	Yield $(\%)$
	epichlorohydrin	84
	styrene oxide	83
	glycidol	

^a Conditions: $n_{\text{(epoxide)}} = 35 \text{ mmol}$; $n_{\text{(epoxide)}}/n_{\text{(Cl-)}} = 150$, temperature: 130 °C,

time: 10h, P (CO2): 1.5 MPa.

References

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