

*Supporting Information*

**Facile Synthesis of Size-Controllable Gold Nanoflowers on  
Carbon Nanotube Sheets as High-Performance Flexible  
SERS Sensors**

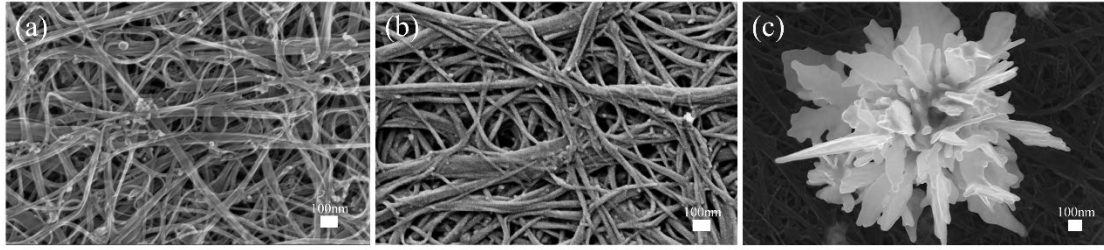
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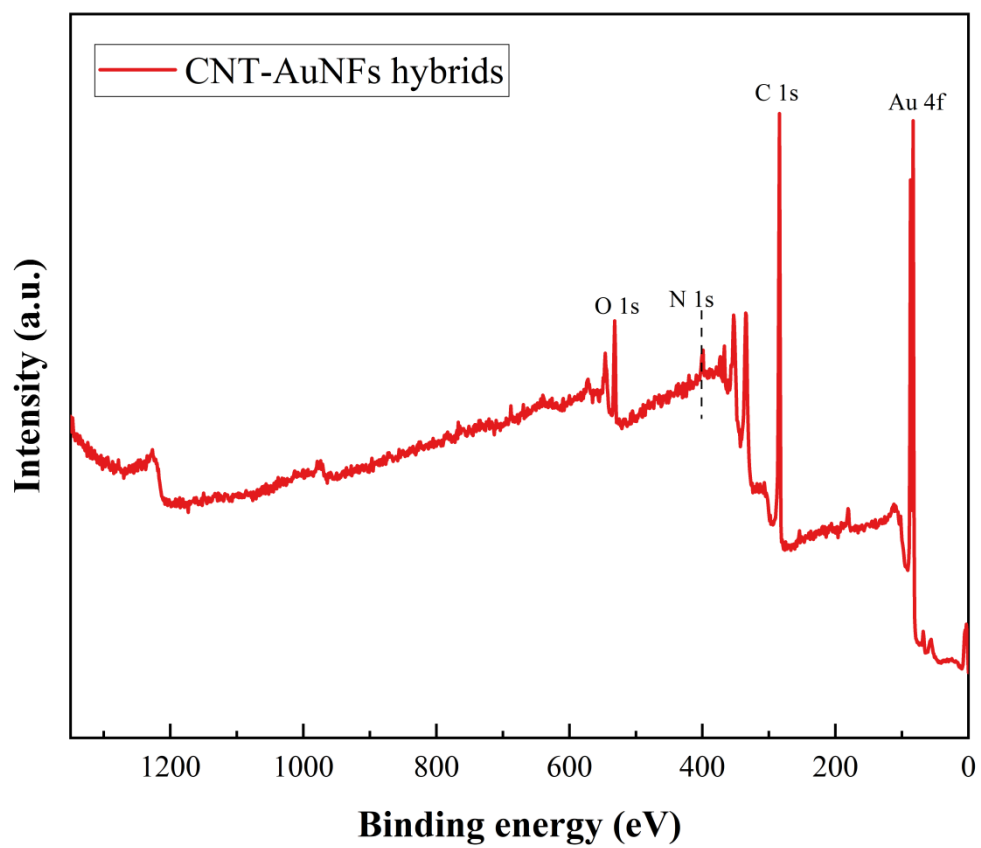
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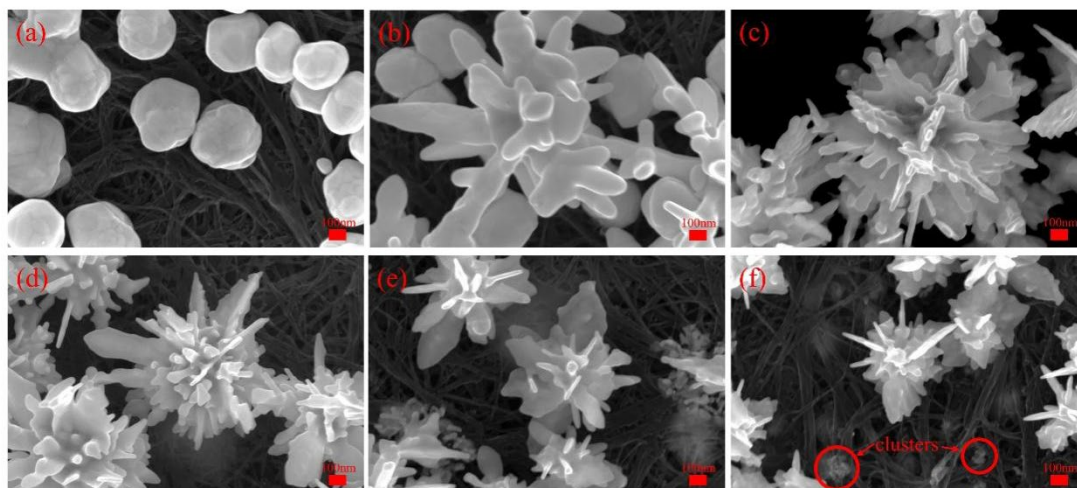
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**Figure S1.** SEM images of (a) CNT sheets and (b) PEI-CNT hybrids at high magnification. (c) Representative SEM image of a single AuNF on CNT sheet.



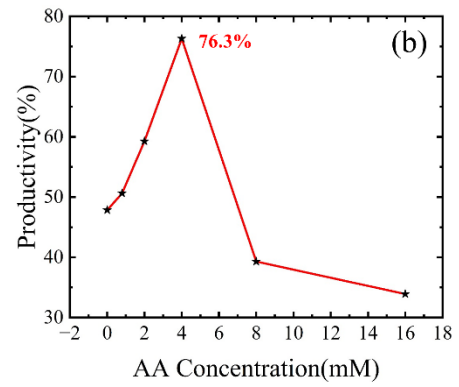
**Figure S2.** XPS survey spectra of the CNT-AuNFs hybrids showing the peaks of Au 4f, C 1s, N 1s, and O 1s.



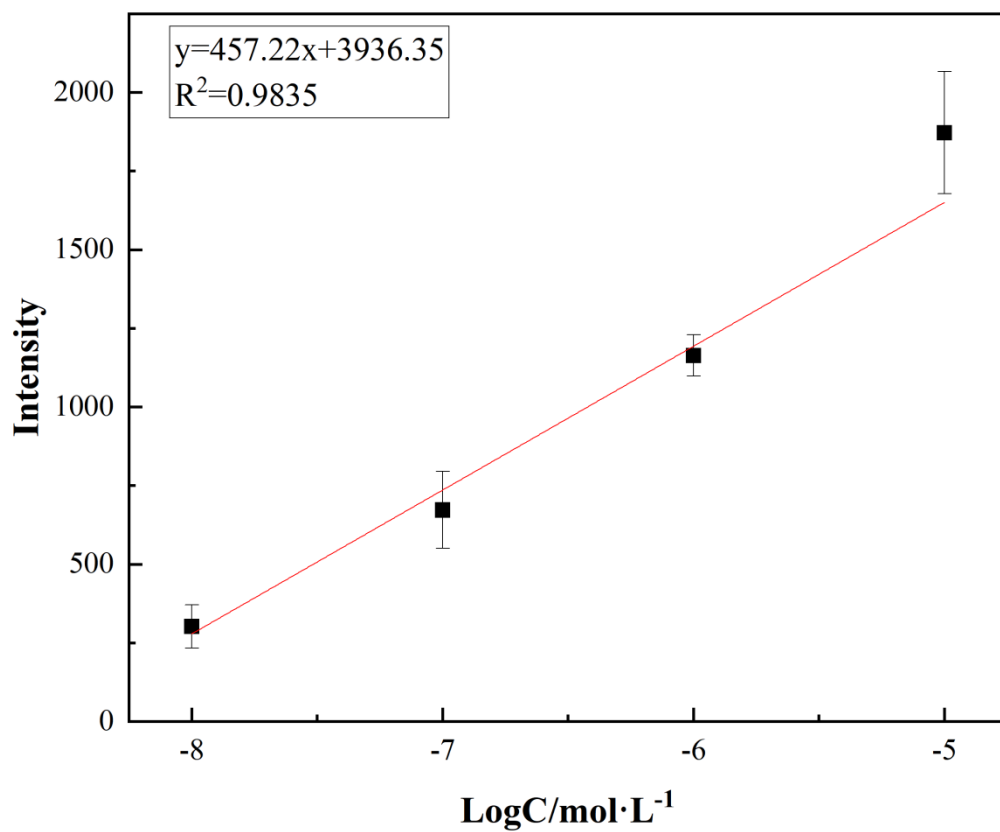
**Figure S3.** Representative SEM images of gold nanocrystals synthesized on CNT sheets with various AA concentrations at high magnification. (a) 0, (b) 0.8, (c) 2, (d) 4, (e) 8 and (f) 16 mM AA.

(a)

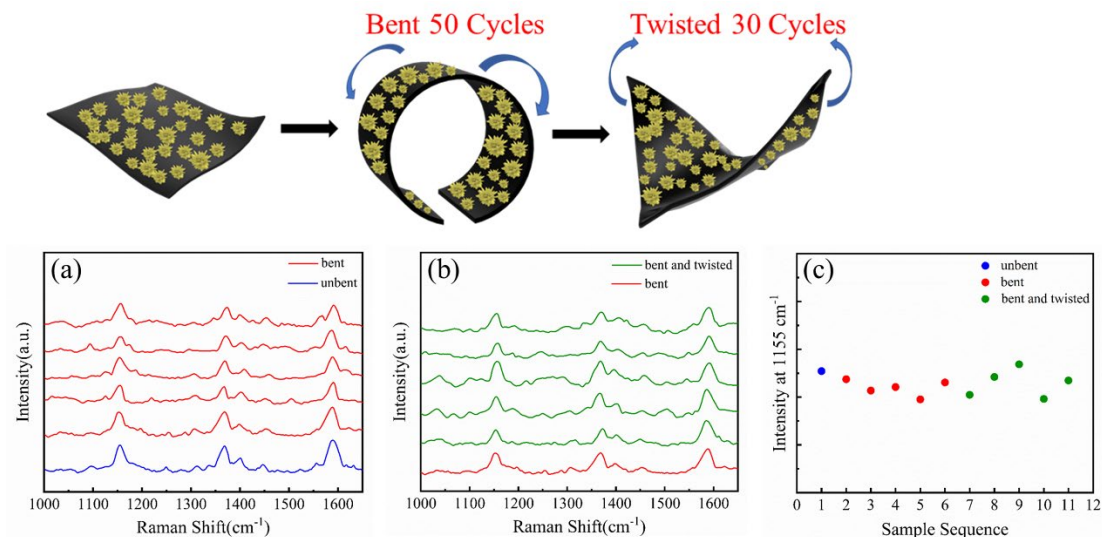
AA Concentration (mM)	Au NFs Diameter (nm)	Au NPs Diameter (nm)
0		374.1 ± 6.5
0.8	1418.5 ± 83.1	301.5 ± 2.2
2	1269.0 ± 31.4	
4	954.4 ± 13.2	
8	791.5 ± 59.6	
16	528.5 ± 14.3	



**Figure S4.** (a) Size distribution and (b) productivity statistics of gold nanocrystals synthesized on CNT sheets with various AA concentrations.



**Figure S5.** Plot of the linear relationship between the intensity at 1155 cm<sup>-1</sup> and different concentrations of CR solutions.



**Figure S6.** SERS performance of CNT sheet-Au nanoflowers after (a) 50 bending cycles and (b) then 30 twisting cycles for  $1 \times 10^{-7}$  M CR. (c) Intensity distribution at  $1155 \text{ cm}^{-1}$  after two mechanical stimuli.

**Table S1.** RSD values of predominant peaks of CR at  $1 \times 10^{-7}$  M

Analyte	CR( $1 \times 10^{-7}$ M)				
Peaks ( $\text{cm}^{-1}$ )	1155	1371	1400	1449	1591
RSD (%)	18.7%	22.0%	28.2%	29.1%	19.7%