

Fig. S1 Contour plot of (a) A*B - interaction between molar ratio*catalyst concentration, (b) A*C - molar ratio*temperature, (c) A*D - molar ratio*time, (d) B*C - catalyst concentration*temperature, (e) B*D - catalyst concentration*time, (f) C*D - temperature*time.

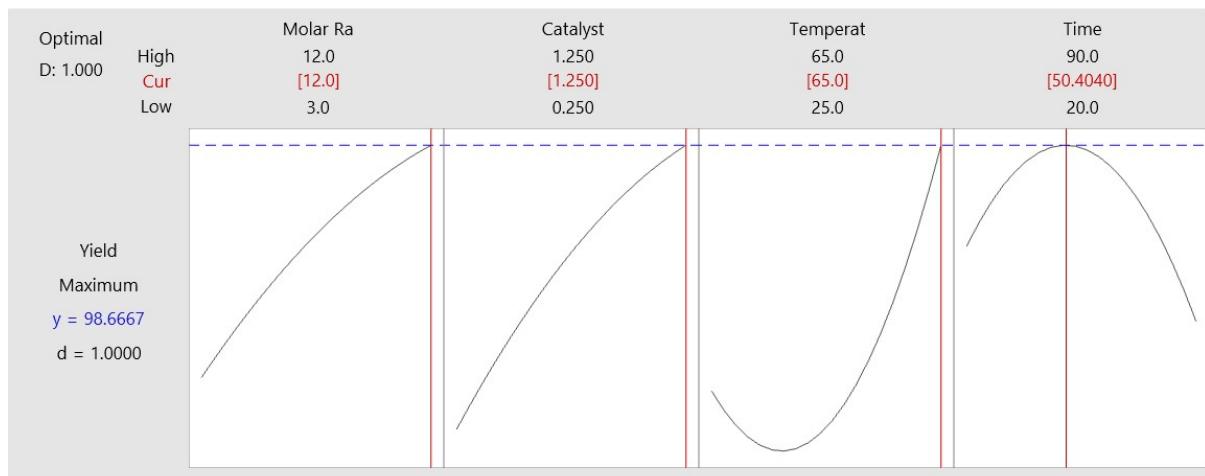


Fig. S2 Reaction parameter determination using RSM optimizer for validation test.