

Fig. S1 SEM images of (a-b) siloxene, (c-d) PdCu/Siloxene.

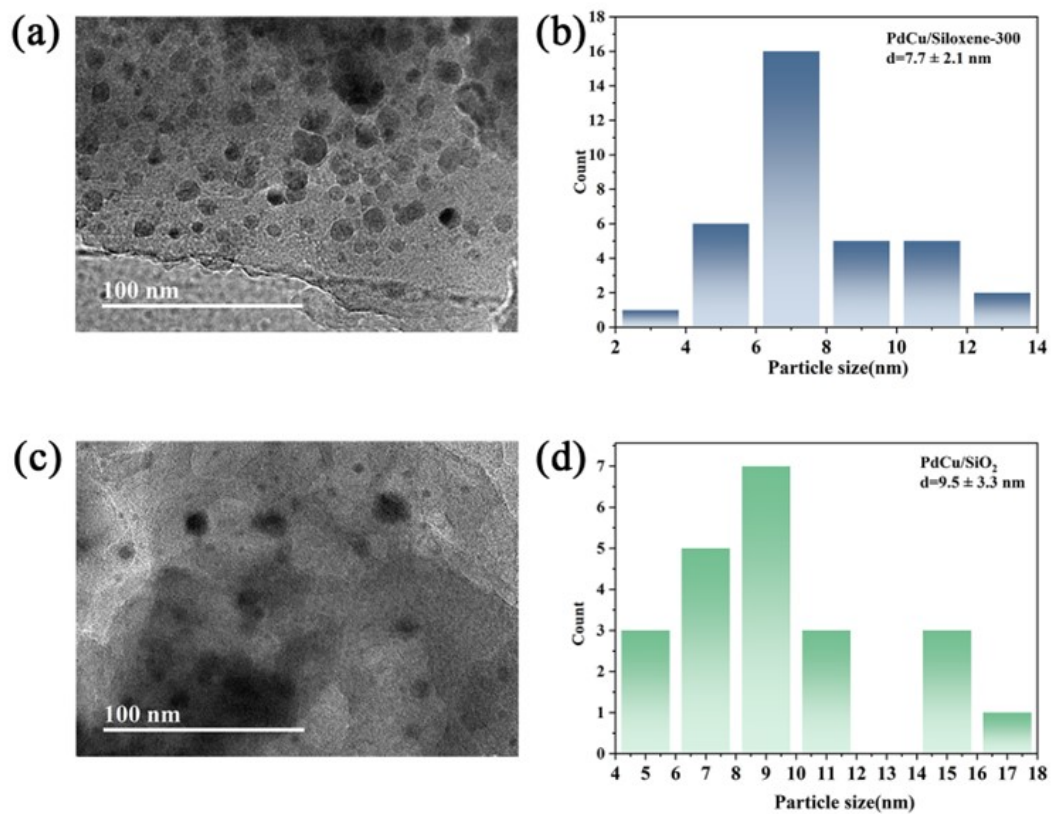


Fig. S2 (a) TEM image, (b) the diameter distribution of PdCu/Siloxene-300. (c) TEM image, (d) the diameter distribution of PdCu/SiO₂.

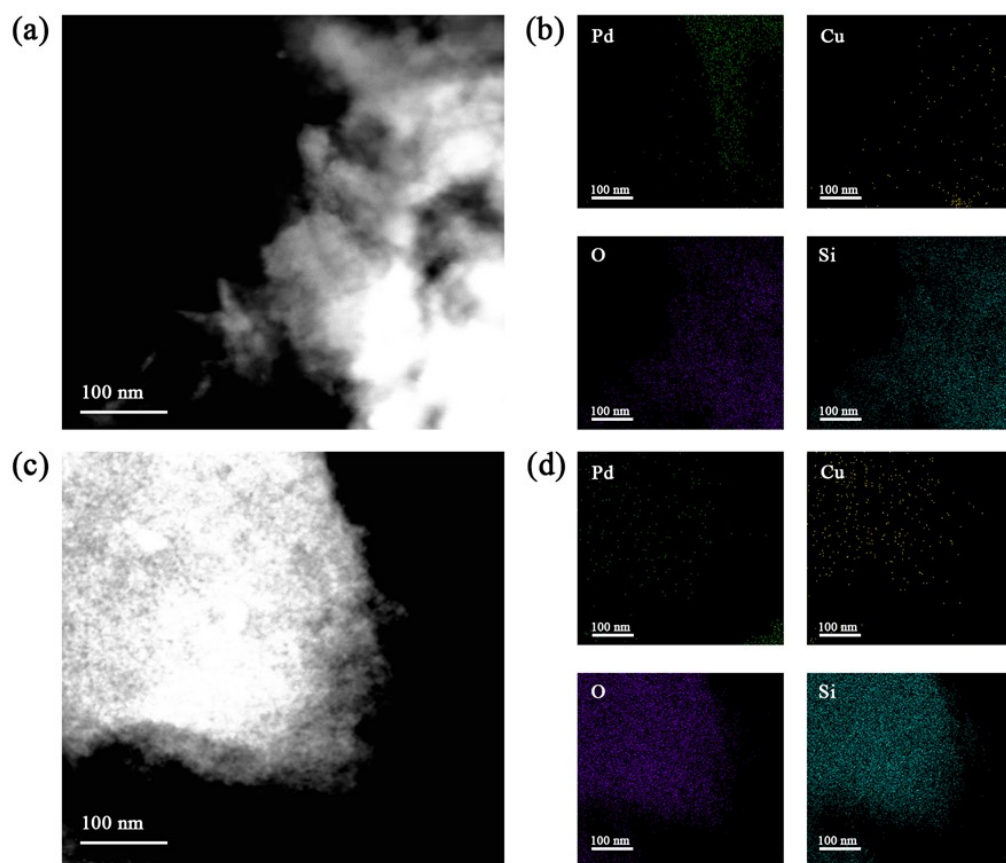


Fig. S3 (a) HAADF-STEM, (b) EDS mapping of PdCu/Siloxene-300. (c) HAADF-STEM, (d) EDS mapping of PdCu/SiO₂.

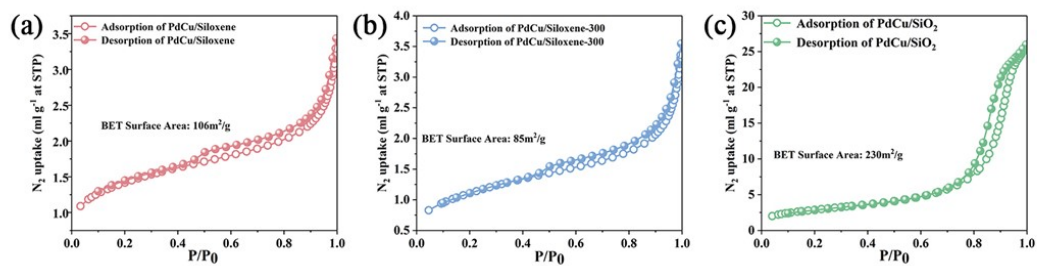


Fig. S4 BET surface area of (a) PdCu/Siloxene, (b) PdCu/Siloxene-300, and (c) PdCu/SiO₂.

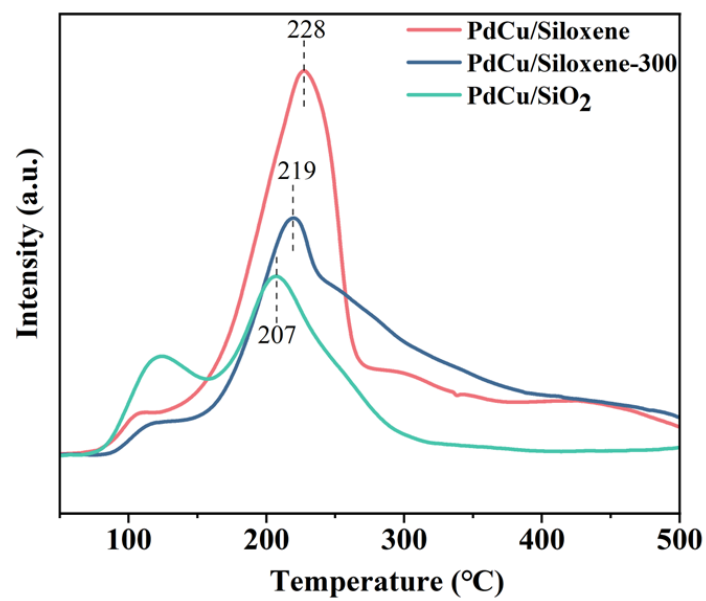


Fig. S5 H₂-TPR profiles of three catalysts.

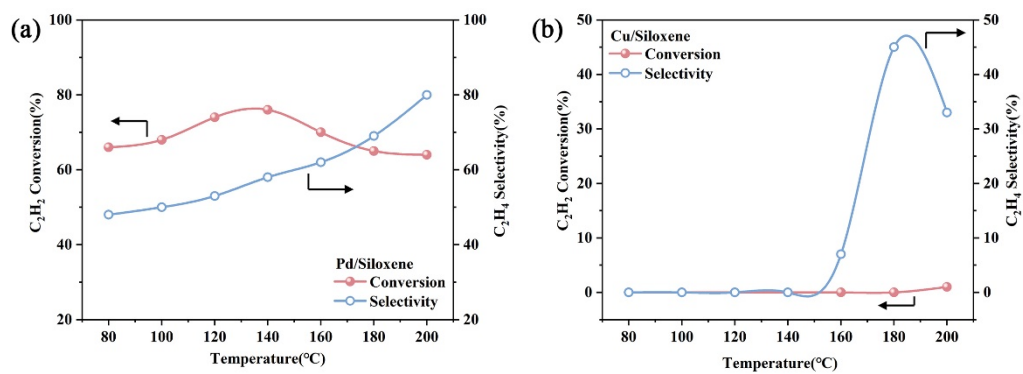


Fig. S6 Acetylene conversion and ethylene selectivity over (a) Pd/Siloxene and (b) Cu/Siloxene.

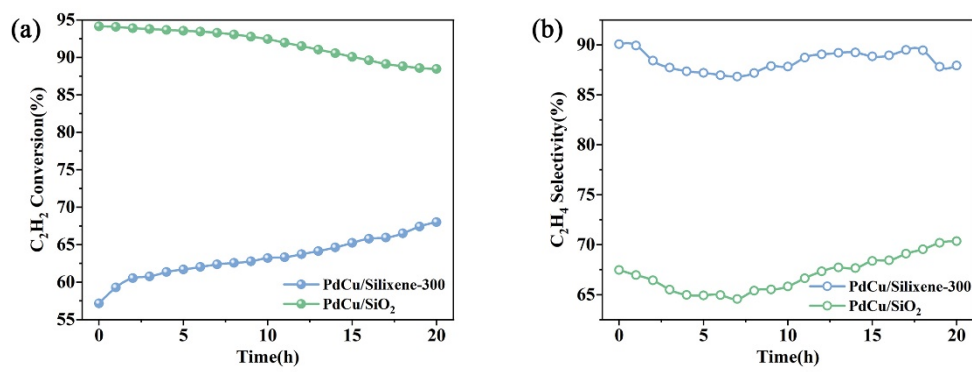


Fig. S7 Stability evaluation during a 20 hours test at 200 °C over PdCu/Siloxene-300 and PdCu/SiO₂: (a) acetylene conversion, (b) ethylene selectivity.

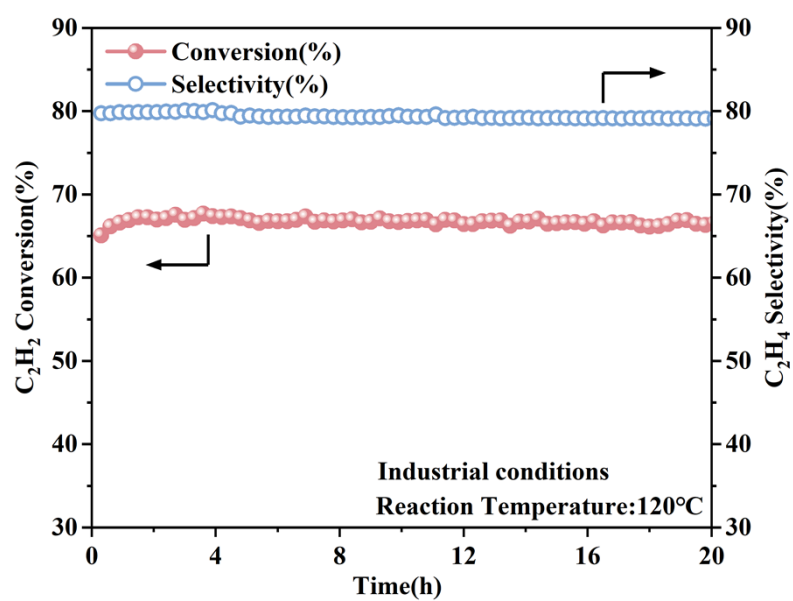


Fig. S8 Stability evaluation over PdCu/Siloxene under industrial conditions. (Reaction conditions: 1.0 % C₂H₂, 10.0 % H₂ and 20 % C₂H₄, with N₂ balance, total stream flow of 50 mL·min⁻¹; Reaction temperature=120 °C.)

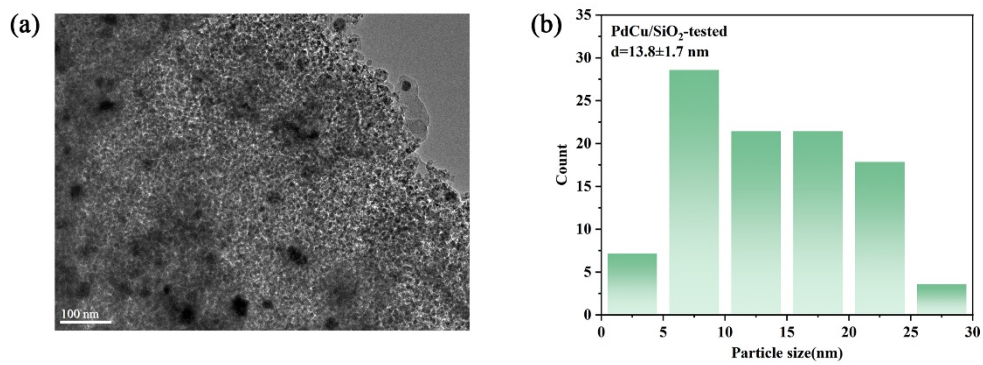


Fig. S9 (a) TEM image, (b) the diameter distributions of PdCu/SiO₂-tested.

Table S1. Metal loadings of the three different catalysts.

Sample	Metal loading	
	Cu (wt%)	Pd (wt%)
PdCu/Siloxene	3.2	0.1
PdCu/Siloxene-300	2.6	0.1
PdCu/SiO₂	2.5	0.1

Table S2. Long-term catalytic performance of different catalysts based semi-hydrogenation of acetylene.

Catalysts	Gas composition (vol. %)	Metal loading (wt. %)	Stability			Reaction time (h)	Ref.
			Conversion (%)	Selectivity (%)	Temperature (°C)		
PdCu/Siloxene	C ₂ H ₂ 1.0 % / H ₂ 10 % / N ₂ balance 50mL·min ⁻¹	Pd 0.1 Cu 3.2	~ 93	~ 91	200	39	This work
Pd/Bi ₂ O ₃ /TiO ₂	C ₂ H ₂ 1 % / H ₂ 20 % /C ₂ H ₄ 20 % /N ₂ balance 60mL·min ⁻¹	Pd 2.3 Bi 4.9	~ 64	~ 93	40	24	[1]
CuB2 CuPd-2	C ₂ H ₂ 0.5 % / H ₂ 5% /C ₂ H ₄ 10 % /Ar balance 50mL·min ⁻¹	N.A.	~ 92.5	~ 87.7	80	24	[2]
Pd ₁ Cu ₁ /ND@G	C ₂ H ₂ 1 % / H ₂ 10 % /C ₂ H ₄ 20 % /He balance 30mL·min ⁻¹	Pd 0.09 Cu 0.49	~ 68	~ 92	90	100	[3]
Pd/MgAl ₂ O ₄	C ₂ H ₂ 1 % / H ₂ 5 % /C ₂ H ₄ 20 % /Ar balance 40 mL·min ⁻¹	Pd 0.1	~ 90	~ 83	120	50	[4]
Ni ₃ ZnC _{0.7} /C	C ₂ H ₂ 1 % / H ₂ 15 % /N ₂ balance 100mL·min ⁻¹	Ni ₃ Zn 2	~ 95	~ 85	160	10	[5]
CuPd _{0.006} /SiO ₂	C ₂ H ₂ 1.0 % / H ₂ 20.0 % /C ₂ H ₄ 20.0 % /He balance 30mL·min ⁻¹	Cu 4.96 Pd 0.0494	~ 99	~ 45	160	24	[6]
Pd-His/SiO ₂	C ₂ H ₂ 1 % / H ₂ 10 % /Ar balance 30mL·min ⁻¹	Pd 0.48	~ 100	~ 76 to ~ 81	160	50	[7]
Pt ₃ Fe/SiO ₂	C ₂ H ₂ 1 % / H ₂ 2 % / He balance 50mL·min ⁻¹	Pt 18.9 Fe 1.7	~ 99	~ 83	180	40	[8]
NiCu/ZrO ₂	C ₂ H ₂ 1 % / H ₂ 10 % /C ₂ H ₄ 20 % /Ar balance 40mL·min ⁻¹	Ni 4.6 Cu 4.8	~ 100	~ 94 to ~ 91	220	15	[9]

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