SUPPLEMENTARY INFORMATION

Electrodeposition of Cu nanowires with ultrahigh-density twin boundaries: An electrochemical perspective on nanotwinning

Hao-Che Huang^a, Hsin-Yu Chen^a, and Chien-Neng Liao^{a,b*}

^a Department of Materials Science and Engineering, National Tsing Hua University, Hsinchu
300044, Taiwan.

^b College of Semiconductor Research, National Tsing Hua University, Hsinchu 300044, Taiwan.

*To whom correspondence should be addressed. Email: <u>cnliao@mx.nthu.edu.tw</u>

Supplementary Table

Table S1: The electrolytes and electrochemical anodization conditions employed in making the

 porous AAO templates with different pore diameters.

Pore size	Electrolyte	Anodic voltage	1 st pore widening	2 nd pore widening
35 nm	0.3M H ₂ SO ₄	24 V	23°C / 15 min	23°C / 37 min
70 nm	$0.3M H_2C_2O_4$	40 V	23°C / 30 min	30°C / 55 min
90 nm	$0.3M~\mathrm{H_2C_2O_4}$	40 V	23°C/ 30 min	30°C / 71 min

Supplementary Figures



Figure S1. Cross-sectional SEM image of the AAO template with electrodeposited nt-Cu nanowires.



Figure S2. Dark-field scanning transmission electron microscopy (DF-STEM) micrograph revealing the atomic-resolution image of the twin structure in the nt-Cu nanowire.



Figure S3. Planar SEM image of the Cu seed deposited on the porous AAO template before and after annealing at 250 °C for 1 hour.



Figure S4. XRD patterns of the Cu seeds deposited on the porous and planar AAO after annealing at 250 °C for 0, 1, and 24 hours.



Figure S5. The equivalent circuit model for the porous AAO-templated electrode in an electrochemical cell.