

Enhancement in the initiating activity of chalcone via long-alkyl chain strategy for free radical photopolymerization and 3D printing

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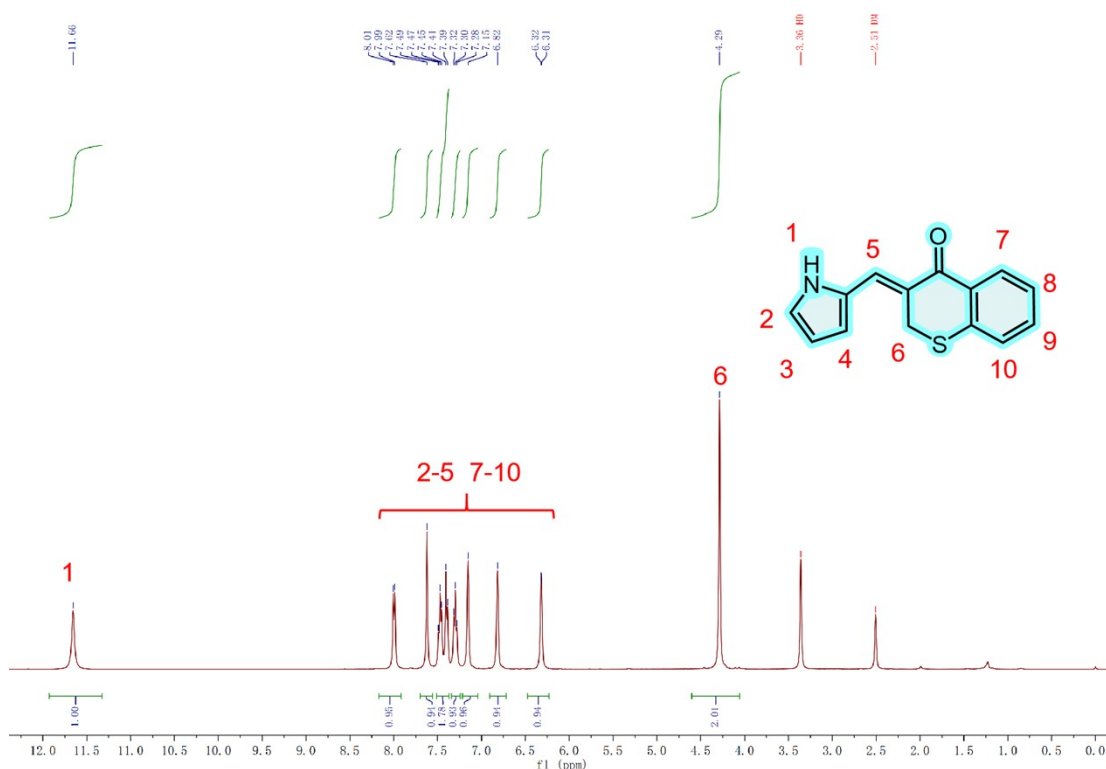


Fig.S1 ¹H-NMR spectrum of E-HMTO(DMSO-d₆)

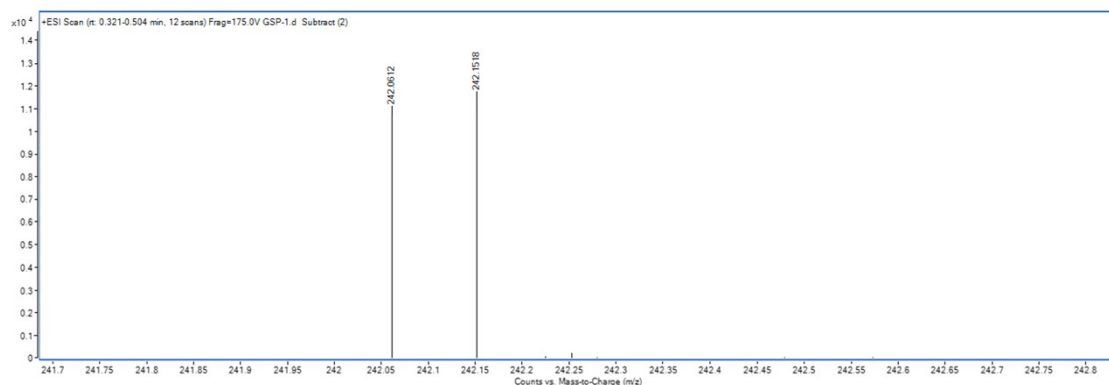


Fig.S2 HRMS spectrum of E-HMTO

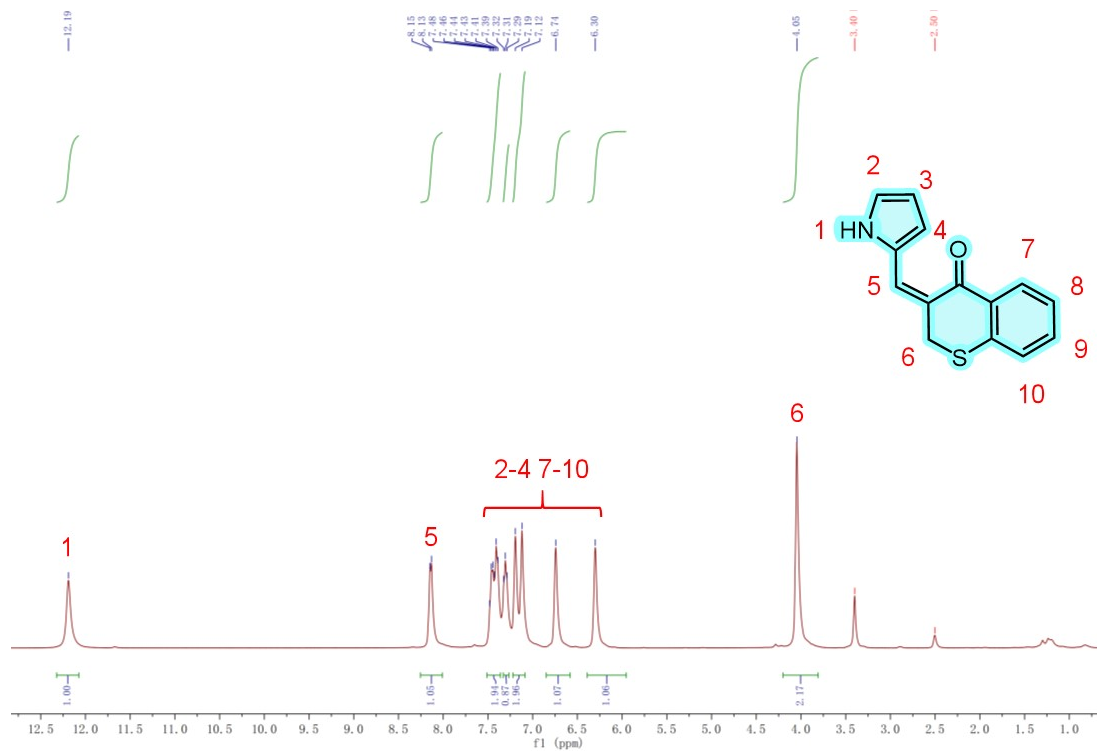


Fig.S3 $^1\text{H-NMR}$ spectrum of Z-HMTO(DMSO- d_6)

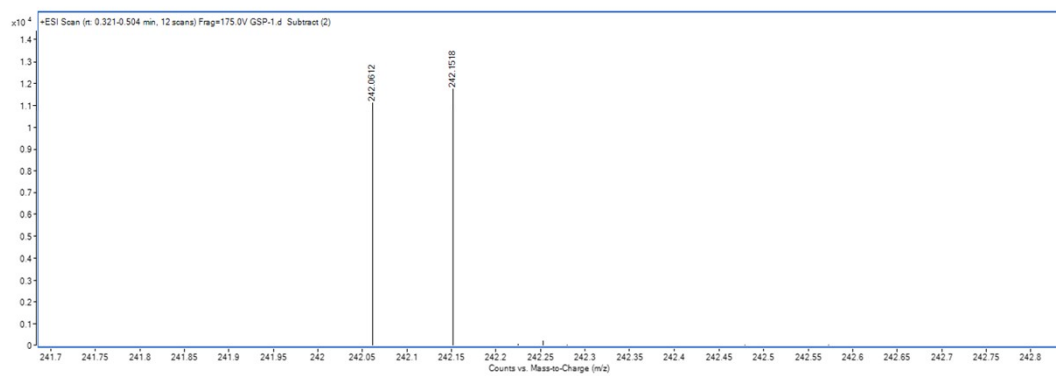


Fig.S4 HRMS spectrum of Z-HMTO

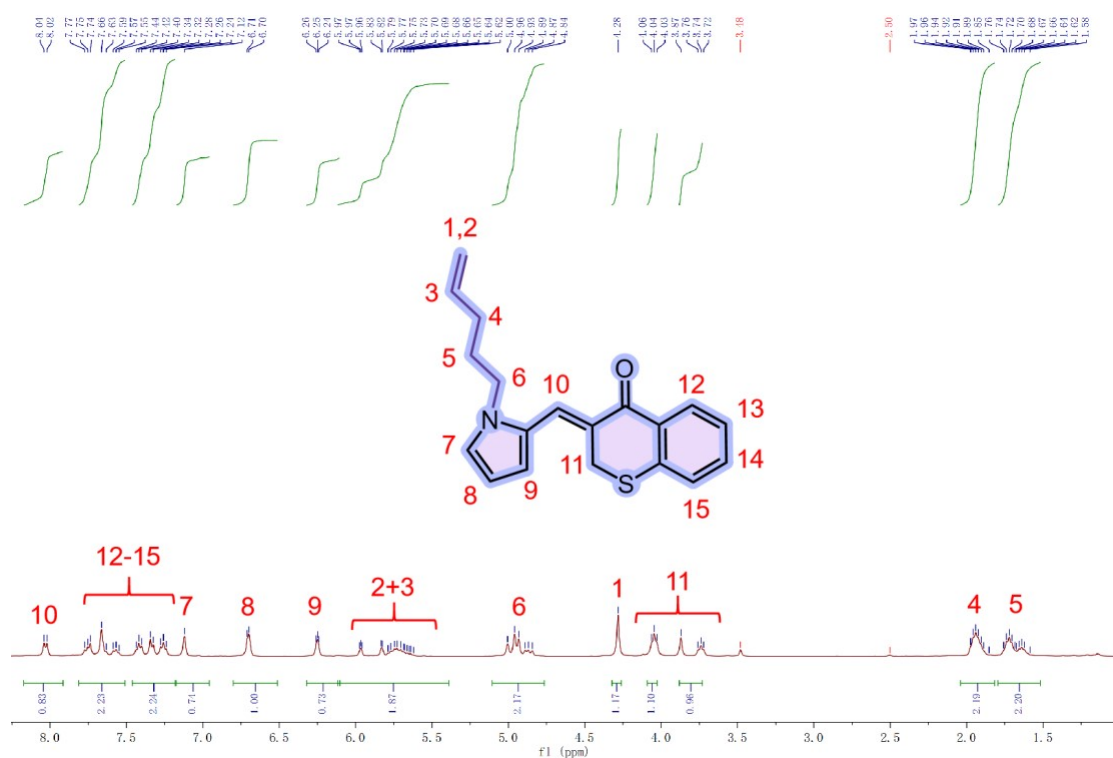


Fig.S5 ¹H-NMR spectrum of E-PHMTO(DMSO-*d*₆)

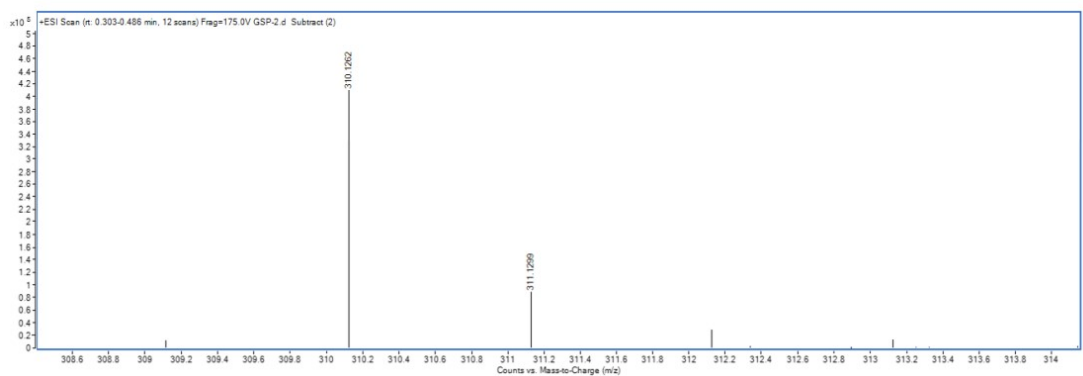


Fig.S6 HRMS spectrum of E-PHMTO

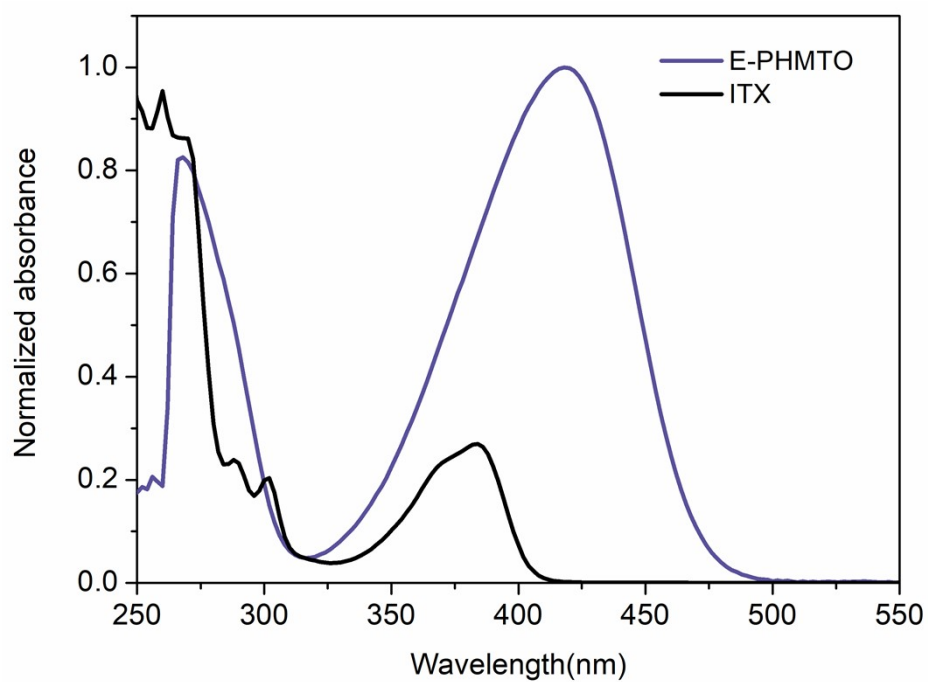


Fig.S7 Normalized UV-vis absorption spectra of E-PHMTO and ITX in the solution of acetonitrile

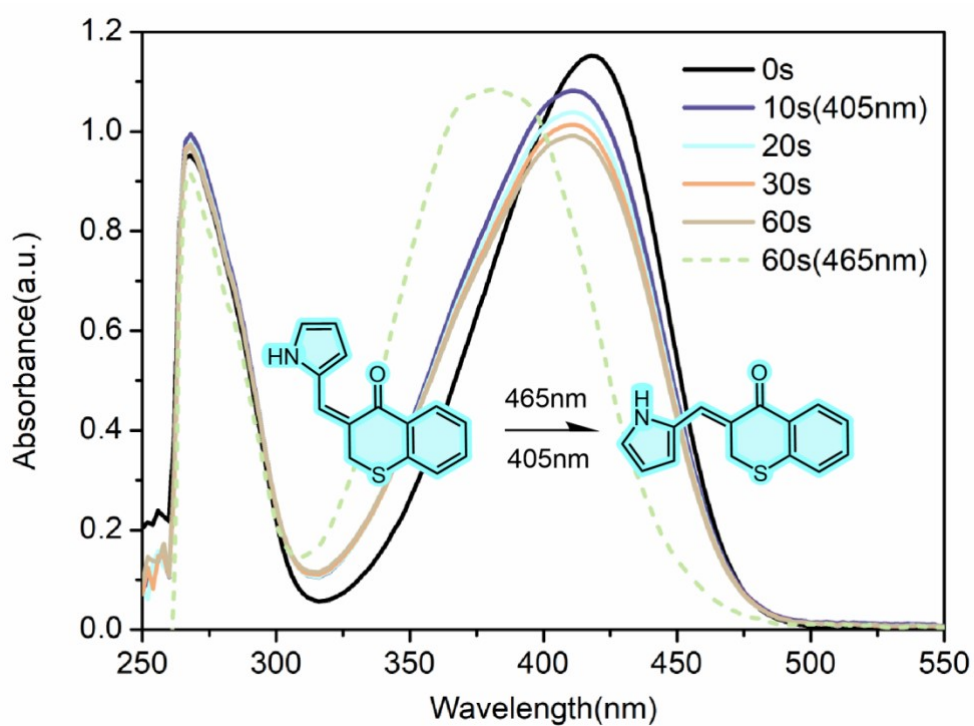


Fig.S8 Steady state photolysis experiments of Z-HMTO(6.3×10^{-4} mol/L) in the absence of coinitiator TEA

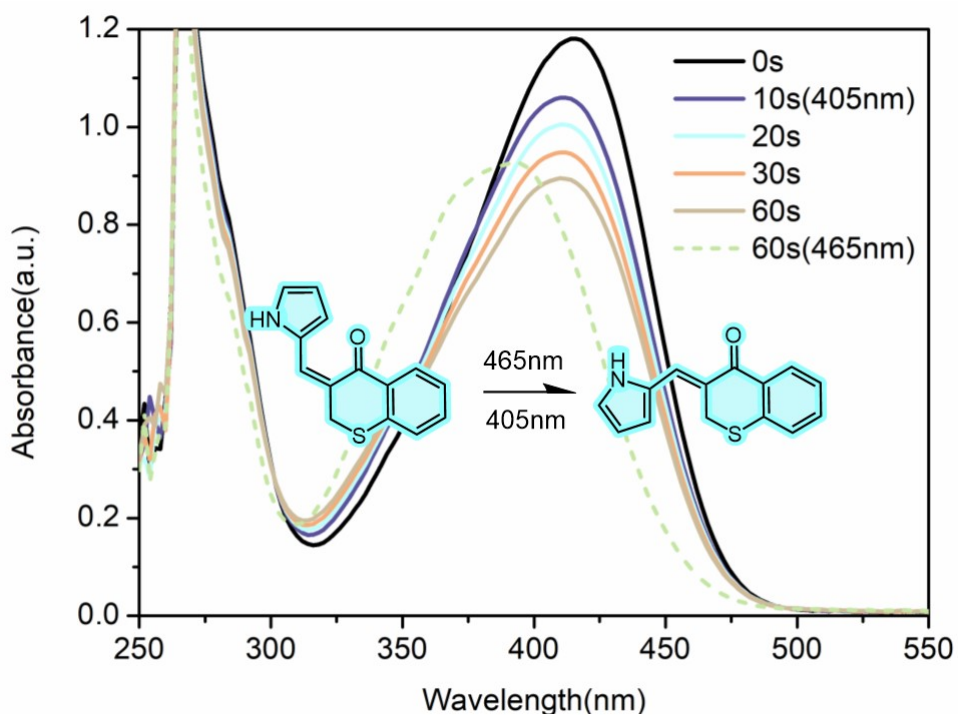


Fig.S9 Steady state photolysis experiments of Z-HMTO(6.3×10^{-4} mol/L) in the presence of coinitiator TEA

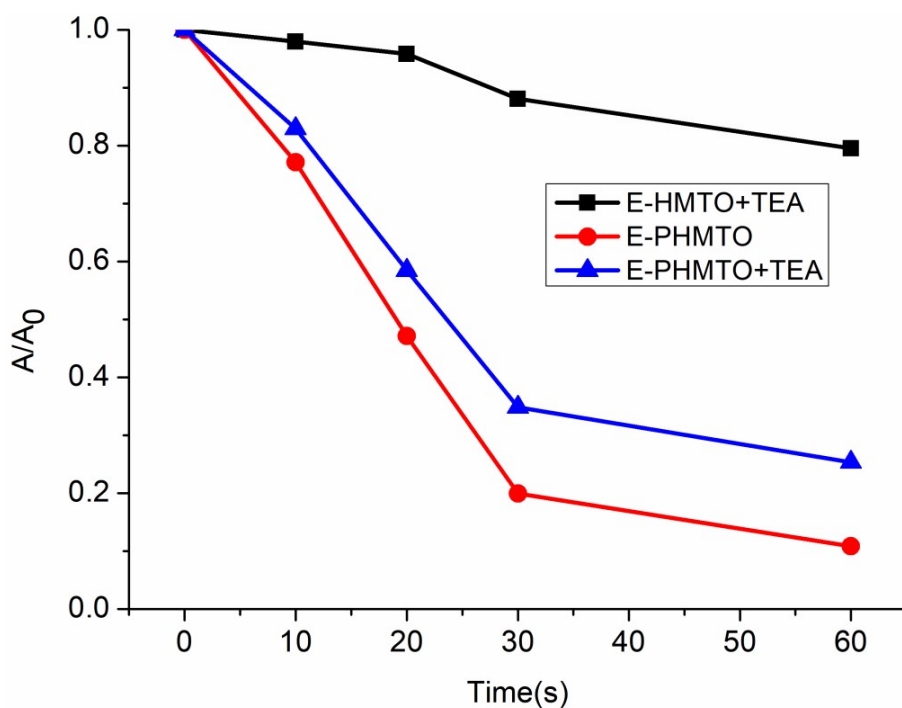


Fig.S10 Steady state photolysis kinetics of initiating system E-HMTO/TEA, E-PHMTO, E-PHMTO/TEA, which is corresponding to the photolysis results Fig.3(b)(c)(d)

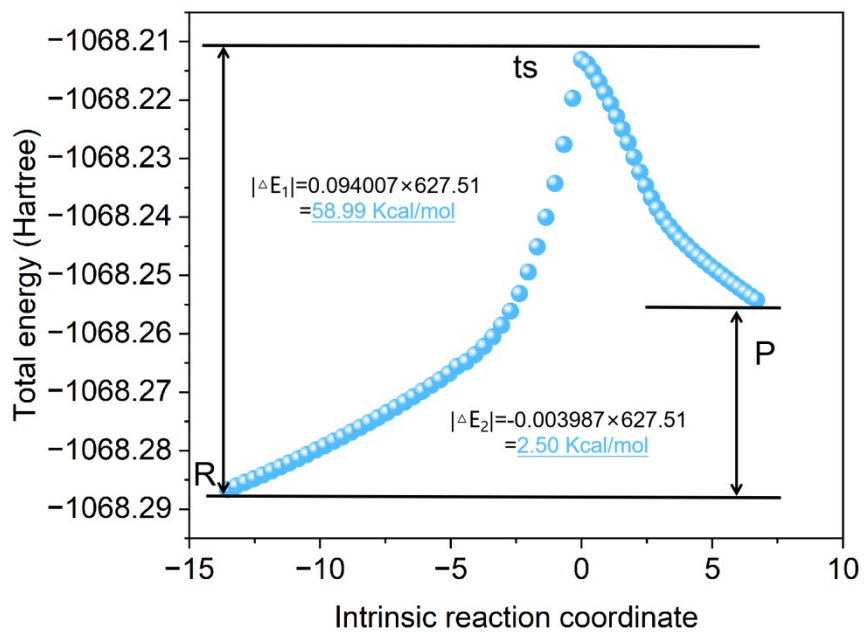


Fig.S11 Intrinsic reaction coordinate(IRC) calculation result of E-HMTO converting into Z-HMTO

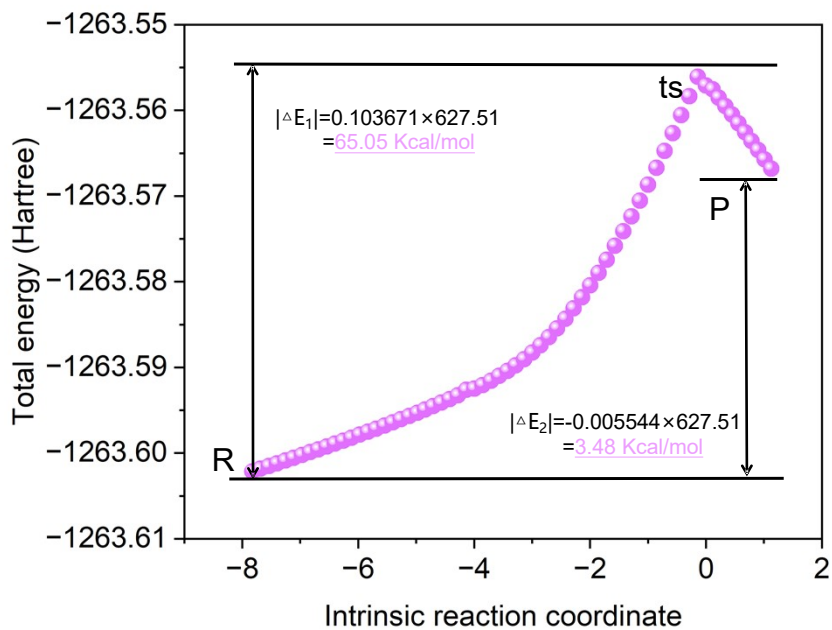


Fig.S12 Intrinsic reaction coordinate(IRC) calculation result of E-PHMT0 converting into Z-PHMT0