

Supplementary information

An efficient and economical degradation strategy for epoxy thermoset based on low cost transesterification catalyst

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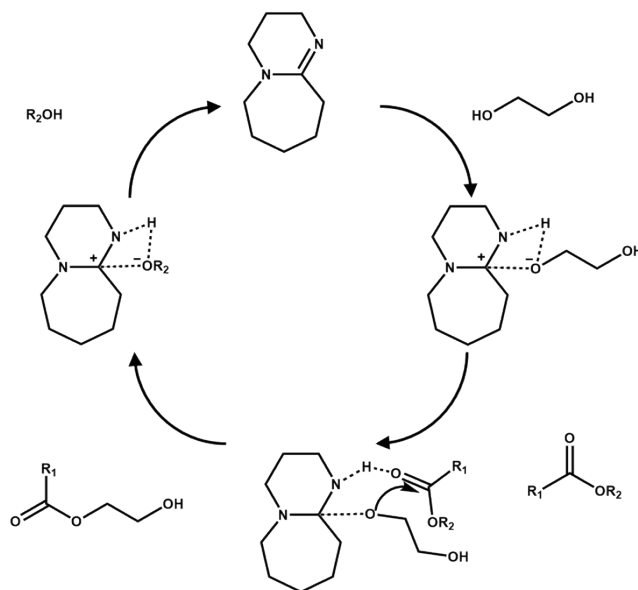


Figure S1. The proposed catalytic mechanism of alcoholysis reaction between ester and alcohol using DBU catalyst.

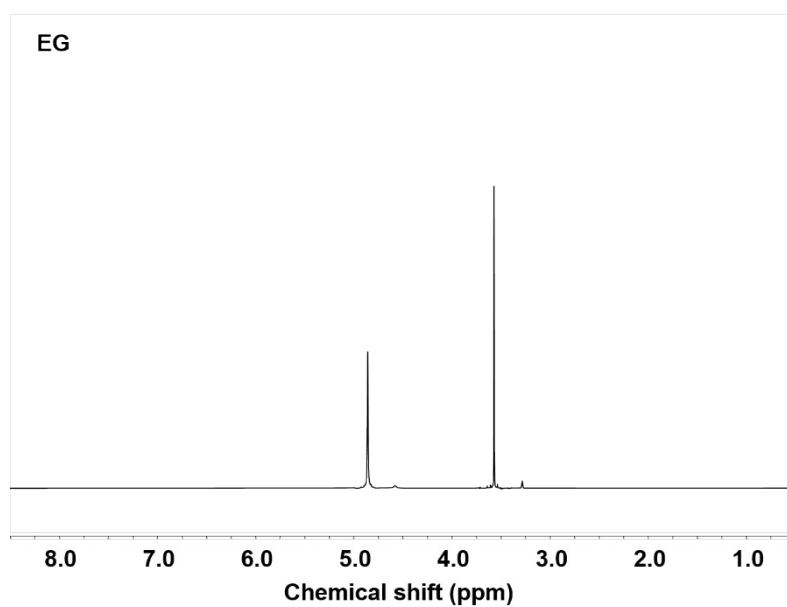


Figure S2. 1H NMR spectrum of ethylene glycol (EG). 1H NMR (400 MHz, Methanol- d_4) δ 4.58 (s, 4H), 3.57 (s, 3H).

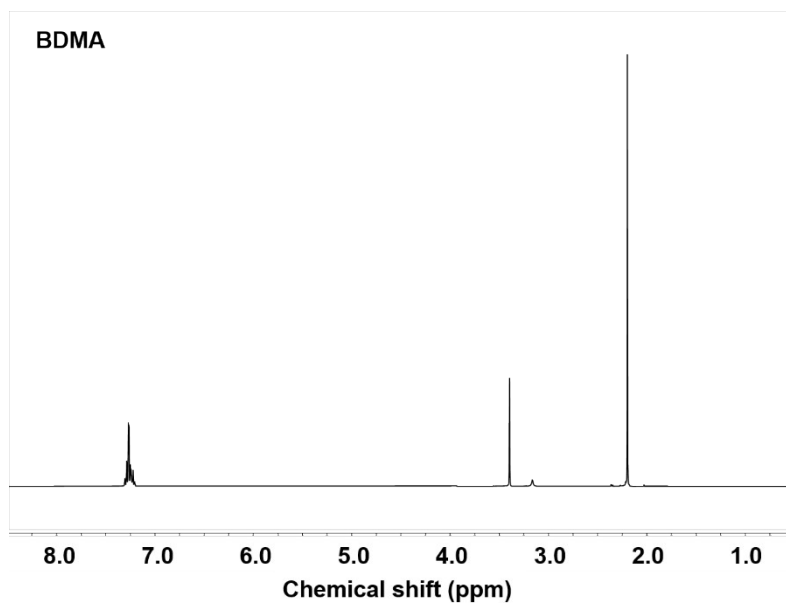


Figure S3. ¹H NMR spectrum of BDMA. ¹H NMR (400 MHz, Chloroform-*d*) δ 7.33 – 7.18 (m, 3H), 3.40 (s, 1H), 2.20 (s, 3H).

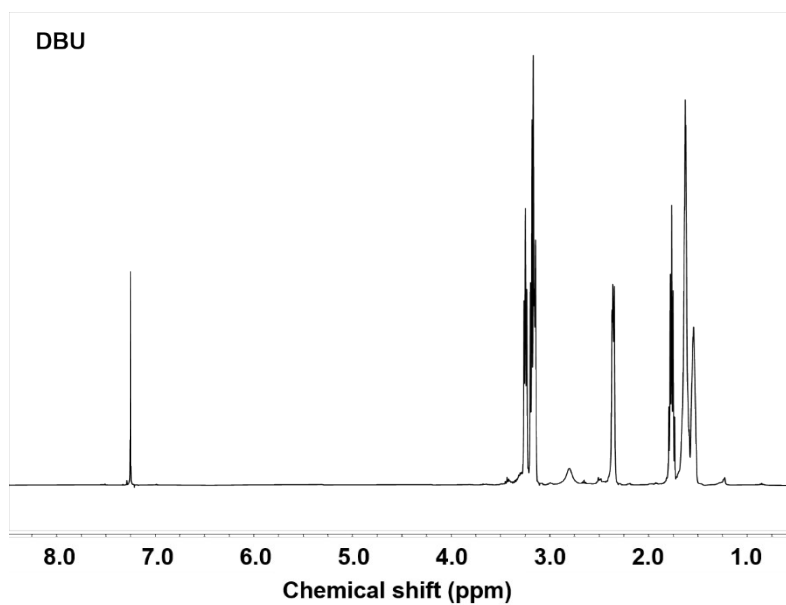


Figure S4. ¹H NMR spectrum of DBU. ¹H NMR (400 MHz, Chloroform-*d*) δ 3.25 (t, $J = 5.6$ Hz, 1H), 3.17 (dt, $J = 9.0, 5.2$ Hz, 2H), 2.39 – 2.32 (m, 1H), 1.77 (p, $J = 6.0$ Hz, 1H), 1.64 (dd, $J = 7.3, 5.2$ Hz, 1H), 1.54 (q, $J = 5.0, 3.7$ Hz, 1H).