

Supporting Information

Al-alkyl Borate (AAB) Salts Cocatalysts for Olefin Polymerization: Exploration of N-donor Ligand Variations

Gaia Urciuoli,^{a,b,c} Francesco Zaccaria,^{a,c,} Cristiano Zuccaccia,^{b,c,*} Roberta Cipullo,^{a,c,*} Peter H. M. Budzelaar,^a Leonardo Tensi,^d Antonio Vittoria,^a Christian Ehm,^{a,c} Alceo Macchioni,^{b,c} Vincenzo Busico^{a,c}*

^a Department of Chemical Sciences, Federico II University of Naples, via Cinthia, 80126 Napoli, Italy;

^b Department of Chemistry, Biology and Biotechnology, University of Perugia, via Elce di Sotto 8, 06123 Perugia, Italy;

^c DPI, P.O. Box 902, 5600 AX Eindhoven, the Netherlands;

^d Department of Pharmaceutical Sciences, University of Perugia, Via A. Fabretti 48, 06123 Perugia, Italy.

Table of Contents

1. Additional details on the synthesis and characterization of Al_L , AlHAI_L and relevant byproducts.....	2
1.1 Characterization details for Al_L and AlHAI_L	2
1.2 NMR spectra of Al_L and AlHAI_L	5
1.3 Additional information on the observed side reactions.....	28
1.3.1 Synthesis and reactivity of Al_Cyclo1	28
1.3.2 Side reactions observed with DMA-2,4,6-Me	37
1.3.3 Synthesis and reactivity of Al_tri_DEA	40
1.3.4 Side reactions observed with DIPA	44
1.3.5 Side reactions observed with TEA	46
1.3.6 Synthesis and characterization of DMA-Ph	47
1.3.5 Addendum: comparison between ¹ H NMR spectra of AlHAI_DMA and AlHAI_DMA-Ph	48
1.4 Crystallographic details.....	49
1.5 Estimation of K_{eq}	54
2. Additional details on polymerization experiments.....	55
2.1 Full polymerization procedure.....	55
2.1 Additional polymerization results.....	56
3. Additional details on computational study.....	57
3.1 Final Energies, Enthalpy and Entropy corrections.....	57
3.2 QSAR model data.....	58
4. References.....	62

1. Additional details on the synthesis and characterization of **Al_L**, **AlHAI_L** and relevant byproducts

1.1 Characterization details for **Al_L** and **AlHAI_L**

Al_DMA-Ph. ^1H NMR (400 MHz, benzene- d_6): 7.34 (d, 4H, $^3J = 7.4$ Hz, H3), 7.28 (d, 4H, $^3J = 8.6$ Hz, H2), 7.23 (dd, 4H, $^3J = 7.4$ Hz, H4), 7.16 (m, 2H, H5), 6.63 (d, 4H, $^3J = 8.6$ Hz, H1), 2.02 (s, 12H, N-CH₃), 1.56 (m, 2H, Al-CH₂CH(CH₃)₂), 0.97 (d, 12H, $^3J = 6.4$ Hz, Al-CH₂CH(CH₃)₂), 0.07 (d, 4H, $^3J = 6.8$ Hz, Al-CH₂CH(CH₃)₂) ppm. ^{13}C NMR (100 MHz, benzene- d_6): 143.6 (aromatic N-C), 141.6 (aromatic C), 138.4 (aromatic C), 129.2 (C4), 128.6 (C5), 128.0 (C2), 126.6 (C3), 120.7 (C1), 46.9 (N-CH₃), 27.8 (Al-CH₂CH(CH₃)₂), 25.8 (Al-CH₂CH(CH₃)₂), 20.6 (Al-CH₂CH(CH₃)₂) ppm.

AlHAI_DMA-Ph. ^1H NMR (400 MHz, benzene- d_6): 7.41 (d, 4H, $^3J = 7.6$ Hz, H3), 7.39 (d, 4H, $^3J = 8.8$ Hz, H2), 7.25 (dd, 4H, $^3J = 7.6$ Hz, H4), 7.17 (m, 2H, H5), 6.86 (d, 4H, $^3J = 8.8$ Hz, H1), 2.89 (bs, 1H, Al-H-Al), 2.43 (s, 12H, N-CH₃), 1.62 (m, 4H, Al-CH₂CH(CH₃)₂), 0.89 (d, 12H, $^3J = 6.6$ Hz, Al-CH₂CH(CH₃)₂), 0.84 (d, 12H, $^3J = 6.6$ Hz, Al-CH₂CH(CH₃)₂), 0.09 (d, 8H, $^3J = 7.0$ Hz, Al-CH₂CH(CH₃)₂) ppm. ^{13}C NMR (100 MHz, benzene- d_6): 143.2 (aromatic N-C), 141.7 (aromatic C), 138.4 (aromatic C), 129.2 (C4), 128.6 (C2), 128.6 (C5), 126.9 (C3), 120.4 (C1), 46.9 (N-CH₃), 27.7 (Al-CH₂CH(CH₃)₂), 27.6 (Al-CH₂CH(CH₃)₂), 25.6 (Al-CH₂CH(CH₃)₂), 21.8 (Al-CH₂CH(CH₃)₂) ppm.

Al_DMA-Cl. ^1H NMR (400 MHz, chlorobenzene- d_5): 7.06 (d, 4H, $^3J = 8.8$ Hz, aromatic *m*-H), 6.60 (d, 4H, $^3J = 8.8$ Hz, aromatic *o*-H), 2.27 (s, 12H, N-CH₃), 1.62 (m, 2H, Al-CH₂CH(CH₃)₂), 0.94 (d, 12H, $^3J = 6.4$ Hz, Al-CH₂CH(CH₃)₂), 0.14 (d, 4H, $^3J = 6.8$ Hz, Al-CH₂CH(CH₃)₂) ppm. ^{13}C NMR (100 MHz, chlorobenzene- d_5): 143.4 (aromatic N-C), 135.1 (aromatic *p*-C), 130.2 (aromatic *m*-C), 121.7 (aromatic *o*-C), 47.5 (N-CH₃), 27.9 (Al-CH₂CH(CH₃)₂), 26.1 (Al-CH₂CH(CH₃)₂), 20.8 (Al-CH₂CH(CH₃)₂) ppm.

AlHAI_DMA-Cl. ^1H NMR (400 MHz, chlorobenzene- d_5): 7.18 (d, 4H, $^3J = 9.0$ Hz, aromatic *m*-H), 6.87 (d, 4H, $^3J = 9.0$ Hz, aromatic *o*-H), 2.86 (bs, 1H, Al-H-Al), 2.62 (s, 12H, N-CH₃), 1.59 (m, 4H, Al-CH₂CH(CH₃)₂), 0.86 (d, 12H, $^3J = 6.4$ Hz, Al-CH₂CH(CH₃)₂), 0.83 (d, 12H, $^3J = 6.4$ Hz, Al-CH₂CH(CH₃)₂), 0.07 (d, 4H, $^3J = 7.0$ Hz, Al-CH₂CH(CH₃)₂) ppm. ^{13}C NMR (100 MHz, chlorobenzene- d_5): 143.2 (aromatic N-C), 134.9 (aromatic *p*-C), 130.5 (aromatic *m*-C), 121.6 (aromatic *o*-C), 47.3 (N-CH₃), 27.8 (Al-CH₂CH(CH₃)₂), 25.7 (Al-CH₂CH(CH₃)₂), 21.9 (Al-CH₂CH(CH₃)₂) ppm.

Al_DMCA. ^1H NMR (400 MHz, chlorobenzene- d_5): 2.53 (t, 2H, $^3J = 11.0$ Hz, H1), 2.09 (s, 12H, N-CH₃), 1.67 (m, 2H, Al-CH₂CH(CH₃)₂), 1.66 (m, 4H, H3), 1.65 (m, 4H, H2), 1.47 (bd, 2H, $^2J = 12.7$ Hz, H4), 0.98 (m, 4H, H3), 0.98 (m, 4H, H2), 0.96 (d, 12H, $^3J = 6.4$ Hz, Al-CH₂CH(CH₃)₂), 0.88 (m, 2H, H4), 0.00 (d, 4H, $^3J = 6.4$ Hz, Al-

$\text{CH}_2\text{CH}(\text{CH}_3)_2$ ppm. ^{13}C NMR (100 MHz, chlorobenzene- d_5): 67.4 (C1), 41.4 (N- CH_3), 28.1 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 27.0 (H2), 25.8 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.5 (H3), 25.0 (H4), 22.4 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm.

AlHAI_DMCA. ^1H NMR (400 MHz, chlorobenzene- d_5): 2.87 (s, 1H, Al- H -Al), 2.56 (t, 2H, $^3J = 11.2$ Hz, H1), 2.18 (s, 12H, N- CH_3), 1.80 (m, 4H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.69 (bm, 4H, H3), 1.65 (bm, 4H, H2), 1.48 (bd, 2H, $^2J = 13.0$ Hz, H4), 1.06 (m, 4H, H3), 1.04 (m, 4H, H2), 1.01 (d, 12H, $^3J = 6.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.00 (d, 12H, $^3J = 6.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.90 (m, 2H, H4), 0.20 (dd, 4H, $^3J = 7.0$ Hz, $^2J = 14.7$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.18 (dd, 4H, $^3J = 7.0$ Hz, $^3J = 14.7$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, chlorobenzene- d_5): 66.0 (C1), 41.3 (N- CH_3), 27.9 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 27.8 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 27.0 (C2), 25.7 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.1 (C3), 24.8 (C4), 22.1 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm.

Al_DMHA. ^1H NMR (400 MHz, benzene- d_6): 2.35 (t, 4H, $^3J = 8.4$ Hz, H1), 1.85 (s, 12H, N- CH_3), 1.59 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.4-1.2 (m, 48H, H3-H14), 1.31 (m, 4H, H15), 1.13 (m, 4H, H2), 0.97 (d, 12H, $^3J = 6.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.93 (t, 6H, $^3J = 7.0$ Hz, H16), -0.13 (d, 4H, $^3J = 6.9$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, benzene- d_6): 58.5 (C1), 43.3 (N- CH_3), 32-29 (C3-C14), 27.7 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.8 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 22.8 (C15), 19.9 (C2), 19.3 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 13.9 (C16) ppm.

AlHAI_DMHA. ^1H NMR (400 MHz, benzene- d_6): 2.63 (bs, 1H, Al- H -Al), 2.36 (t, 4H, $^3J = 8.4$ Hz, H1), 1.99 (s, 12H, N- CH_3), 1.80 (m, 4H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.4 - 1.2 (m, 48H, H3-H14), 1.32 (m, 4H, H15), 1.24 (m, 4H, H2), 0.97 (d, 24H, $^3J = 6.5$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.93 (t, 6H, $^3J = 6.8$ Hz, H16), 0.17 (dd, 4H, $^3J = 7.0$ Hz, $^2J = 14.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.12 (dd, 4H, $^3J = 7.0$ Hz, $^2J = 14.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, benzene- d_6): 59.1 (C1), 43.9 (N- CH_3), 32-29 (C3-C14), 27.6 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.7 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 22.8 (C15), 22.0 (C2), 21.3 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 13.9 (C16) ppm.

Al_Py-2,6-Me. ^1H NMR (400 MHz, benzene- d_6): 6.96 (t, 2H, $^3J = 7.8$ Hz, aromatic p -H), 6.39 (d, 4H, $^3J = 7.8$ Hz, aromatic m -H), 1.85 (s, 12H, Ar- CH_3), 1.25 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.78 (d, 12H, $^3J = 6.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.26 (d, 4H, $^3J = 6.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, benzene- d_6): 157.4 (aromatic o -C), 142.5 (aromatic p -C), 125.9 (aromatic m -C), 29.0 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 27.4 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.6 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 23.0 (Ar- CH_3) ppm.

Al_Py-3,5-Me. ^1H NMR (400 MHz, benzene- d_6): 7.70 (bs, 4H, aromatic o -H), 6.74 (bs, 2H, aromatic p -H), 1.81 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.68 (s, 12H, Ar- CH_3), 0.93 (d, 12H, $^3J = 6.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.46 (d, 4H, $^3J = 7.2$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, benzene- d_6): 144.9 (aromatic m -C), 143.2 (aromatic o -C), 137.5 (aromatic p -C), 27.6 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.7 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 19.4 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 17.1 (Ar- CH_3) ppm.

Al_Py-3,5-F. ^1H NMR (400 MHz, benzene- d_6): 7.46 (d, 4H, $^4J = 1.8$ Hz, aromatic o -H), 6.30 (tt, 2H, $^3J_{\text{HF}} = 7.8$ Hz, $^4J_{\text{HH}} = 1.8$ Hz, aromatic p -H), 1.60 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.78 (d, 12H, $^3J = 6.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.09 (d,

4H, $^3J = 7.3$ Hz, Al-CH₂CH(CH₃)₂) ppm. ¹³C NMR (100 MHz, benzene-*d*₆): 160.6 ($^1J_{CF} = 265$ Hz, aromatic *m*-C), 132.0 ($^2J_{CF} = 24.2$ Hz, aromatic *o*-C), 119.5 ($^2J_{CF} = 23.4$ Hz, aromatic *p*-C), 27.4 (Al-CH₂CH(CH₃)₂), 25.2 (Al-CH₂CH(CH₃)₂), 18.5 (Al-CH₂CH(CH₃)₂) ppm. ¹⁹F NMR (400 MHz, benzene-*d*₆): -110.4 (aromatic *m*-F) ppm.

Al_Py-4-NMe₂. ¹H NMR (400 MHz, benzene-*d*₆): 7.46 (d, 4H, aromatic *m*-H), 5.82 (d, 4H, aromatic *o*-H), 2.11 (s, 12H, N-CH₃), 1.95 (m, 2H, Al-CH₂CH(CH₃)₂), 1.07 (d, 12H, $^3J = 6.6$ Hz, Al-CH₂CH(CH₃)₂), 0.46 (d, 4H, $^3J = 7.0$ Hz, Al-CH₂CH(CH₃)₂) ppm. ¹³C NMR (100 MHz, benzene-*d*₆): 155.4 (aromatic *p*-C), 144.5 (aromatic *m*-C), 106.9 (aromatic *o*-C), 37.8 (N-CH₃), 27.9 (Al-CH₂CH(CH₃)₂), 26.0 (Al-CH₂CH(CH₃)₂), 19.8 (Al-CH₂CH(CH₃)₂) ppm.

Al_QUI. ¹H NMR (400 MHz, benzene-*d*₆): 8.38 (d, 2H, $^3J = 5.0$ Hz, H1), 7.65 (m, 4H, H3 and H7), 7.21 (d, 2H, $^3J = 8.2$ Hz, H4), 7.04 (dd, 2H, $^3J = 7.2$ Hz, H6), 6.97 (m, 2H, H5), 6.81 (dd, 2H, $^3J = 8.2$ Hz, $^3J = 5.0$ Hz, H2), 1.45 (m, 2H, Al-CH₂CH(CH₃)₂), 0.81 (d, 12H, $^3J = 6.6$ Hz, Al-CH₂CH(CH₃)₂), 0.64 (d, 4H, $^3J = 7.0$ Hz, Al-CH₂CH(CH₃)₂) ppm. ¹³C NMR (100 MHz, benzene-*d*₆): 149.7 (C1), 145.0 (aromatic N-C), 144.9 (C3), 142.7 (aromatic C), 133.3 (C6), 130.1 (C4), 129.0 (C5), 121.5 (C7), 121.2 (C2), 27.5 (Al-CH₂CH(CH₃)₂), 25.7 (Al-CH₂CH(CH₃)₂), 23.5 (Al-CH₂CH(CH₃)₂) ppm.

1.2 NMR spectra of AI_L and AIHAI_L

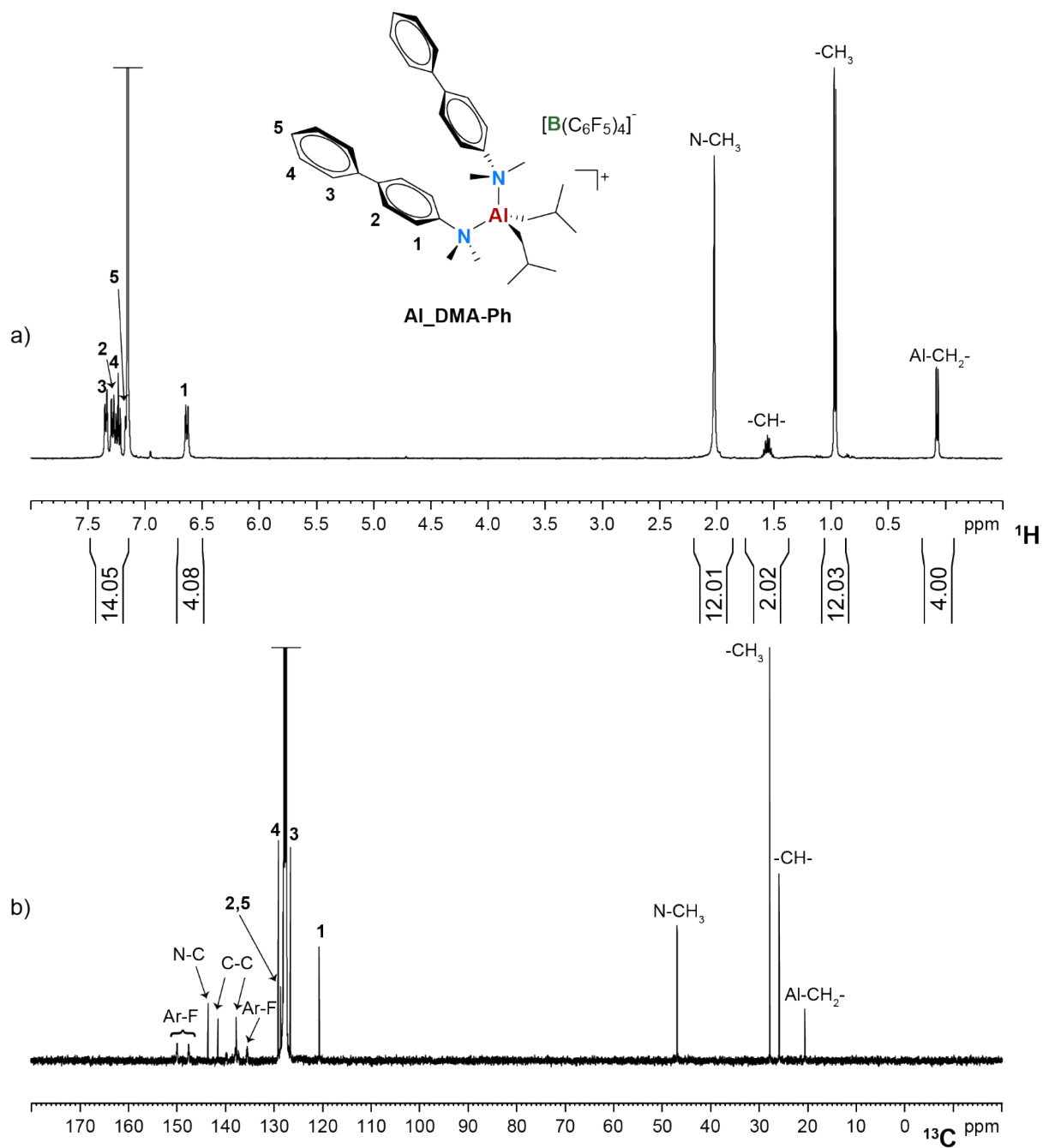


Figure S1. a) ^1H and b) ^{13}C NMR spectra (benzene- d_6 , 298K) of AI_DMA-Ph .

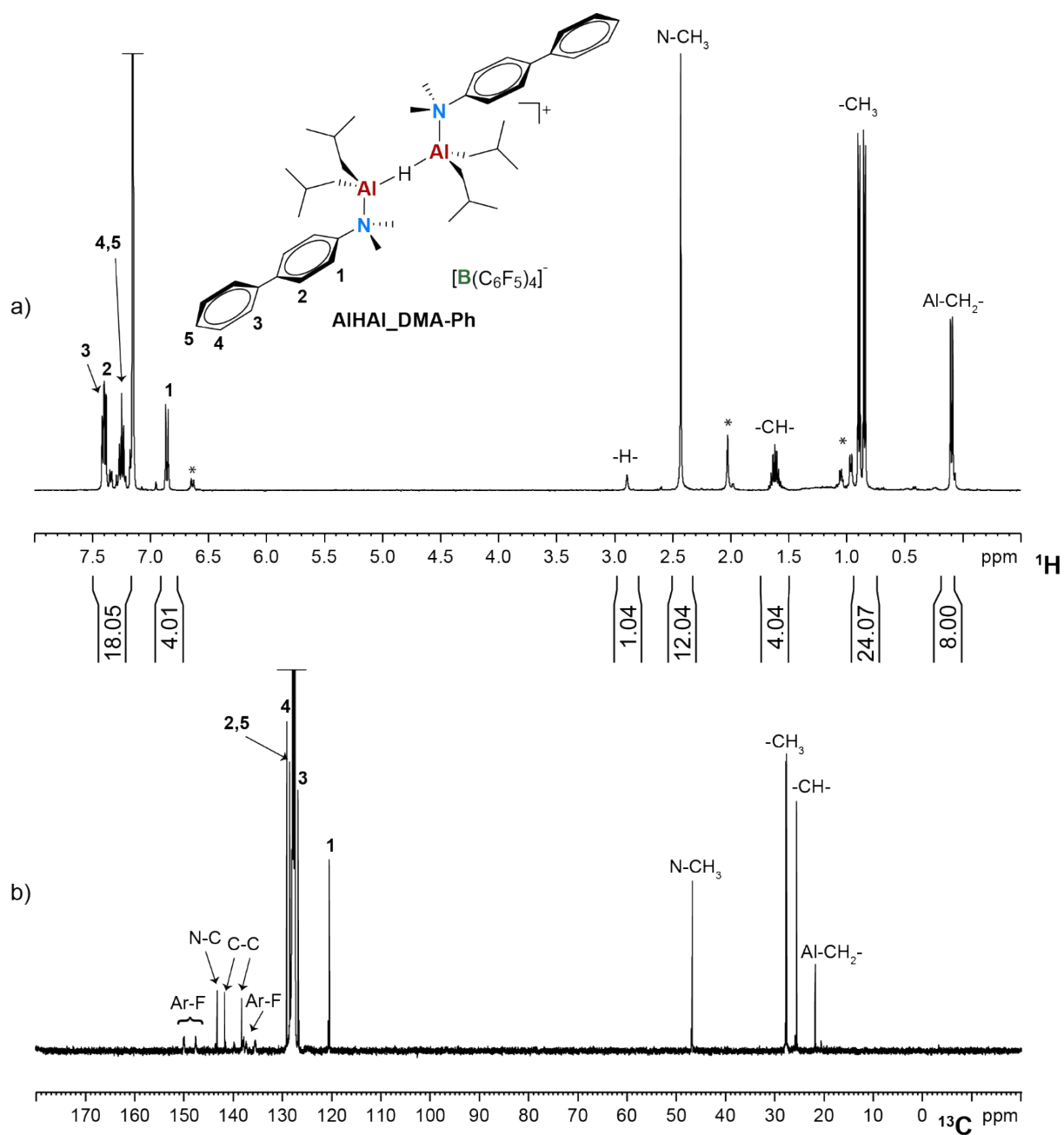


Figure S2. a) ^1H and b) ^{13}C NMR spectra (benzene- d_6 , 298K) of AlHAI_DMA-Ph . * = residual Al_DMA-Ph .

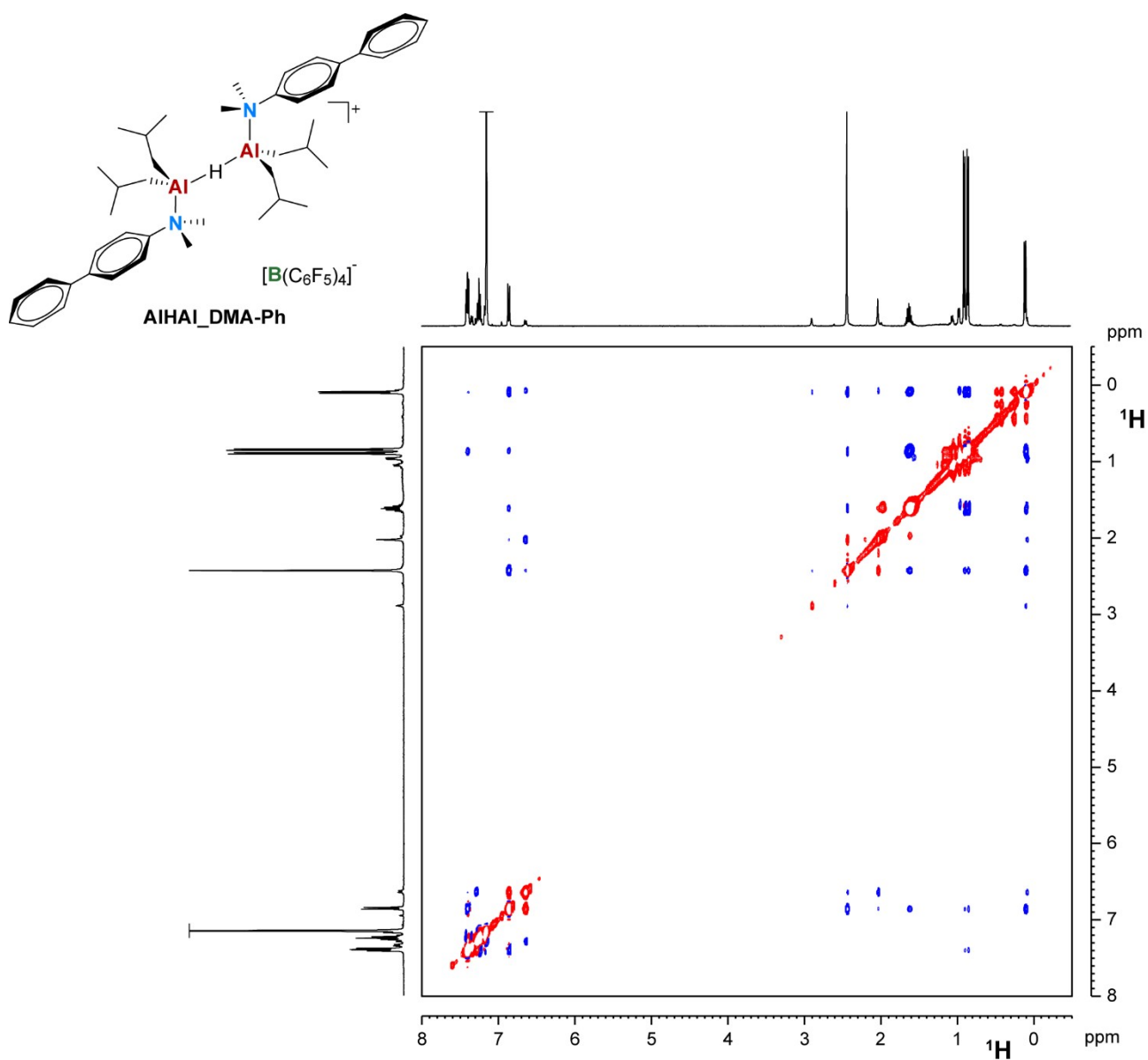


Figure S3. ¹H NOESY NMR spectrum (benzene-*d*₆, 298K) of AIHAI_DMA-Ph.

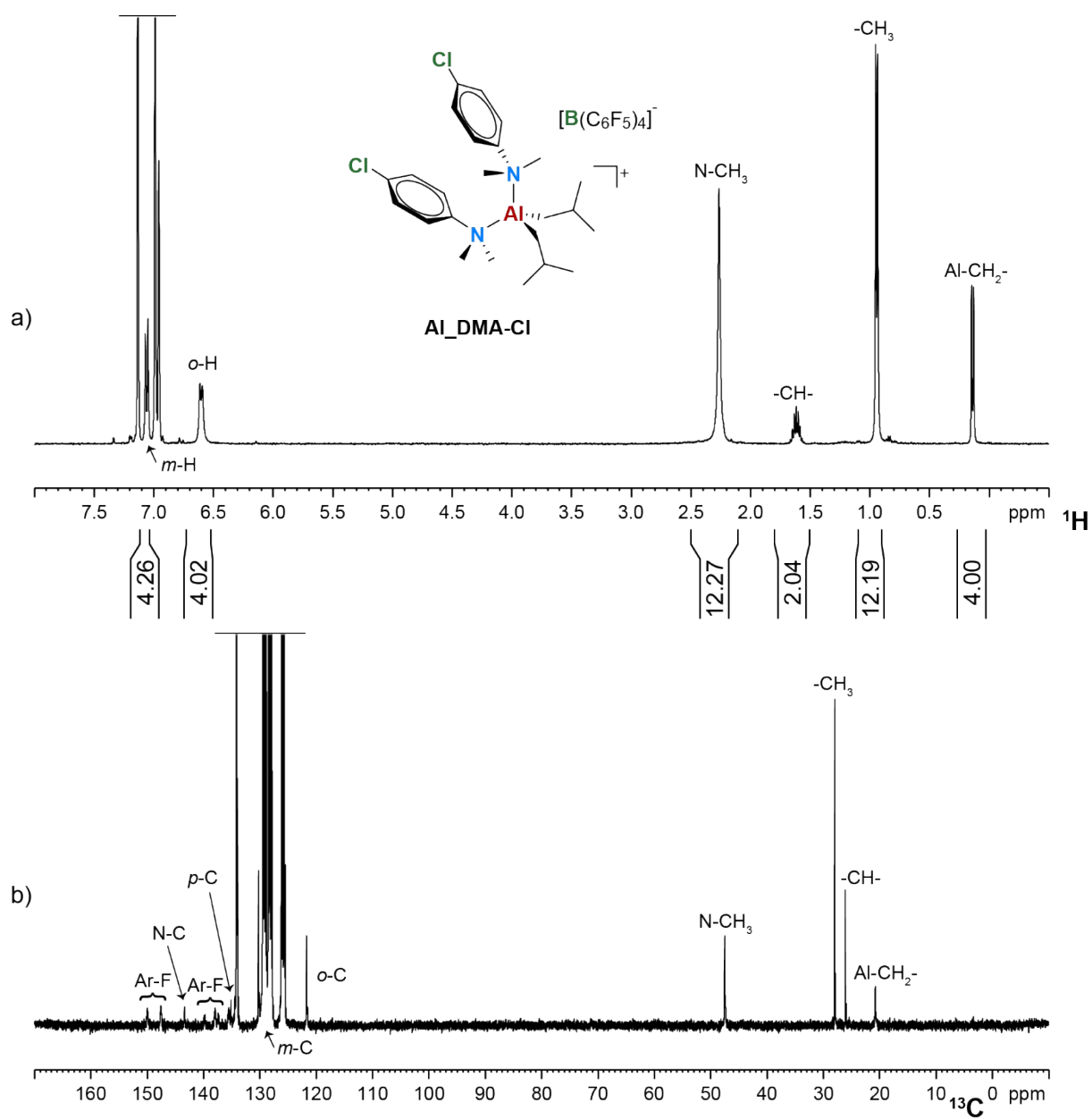


Figure S4. a) ^1H and b) ^{13}C NMR spectra (chlorobenzene- d_5 , 298K) of **Al_DMA-Cl**.

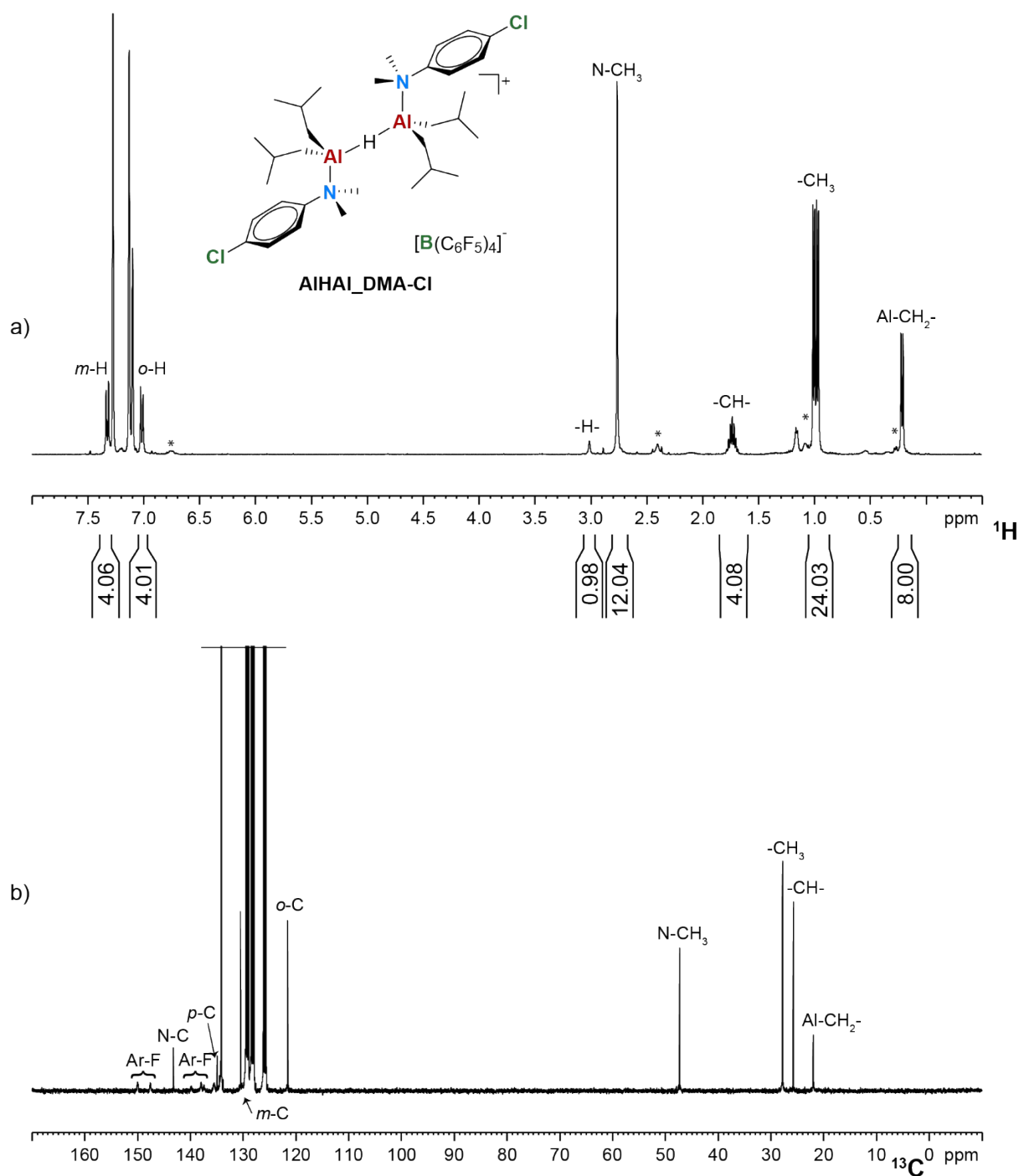


Figure S5. a) ^1H and b) ^{13}C NMR spectra (chlorobenzene- d_5 , 298K) of **AIHAI_DMA-Cl**. * = residual **AI_DMA-Cl**.

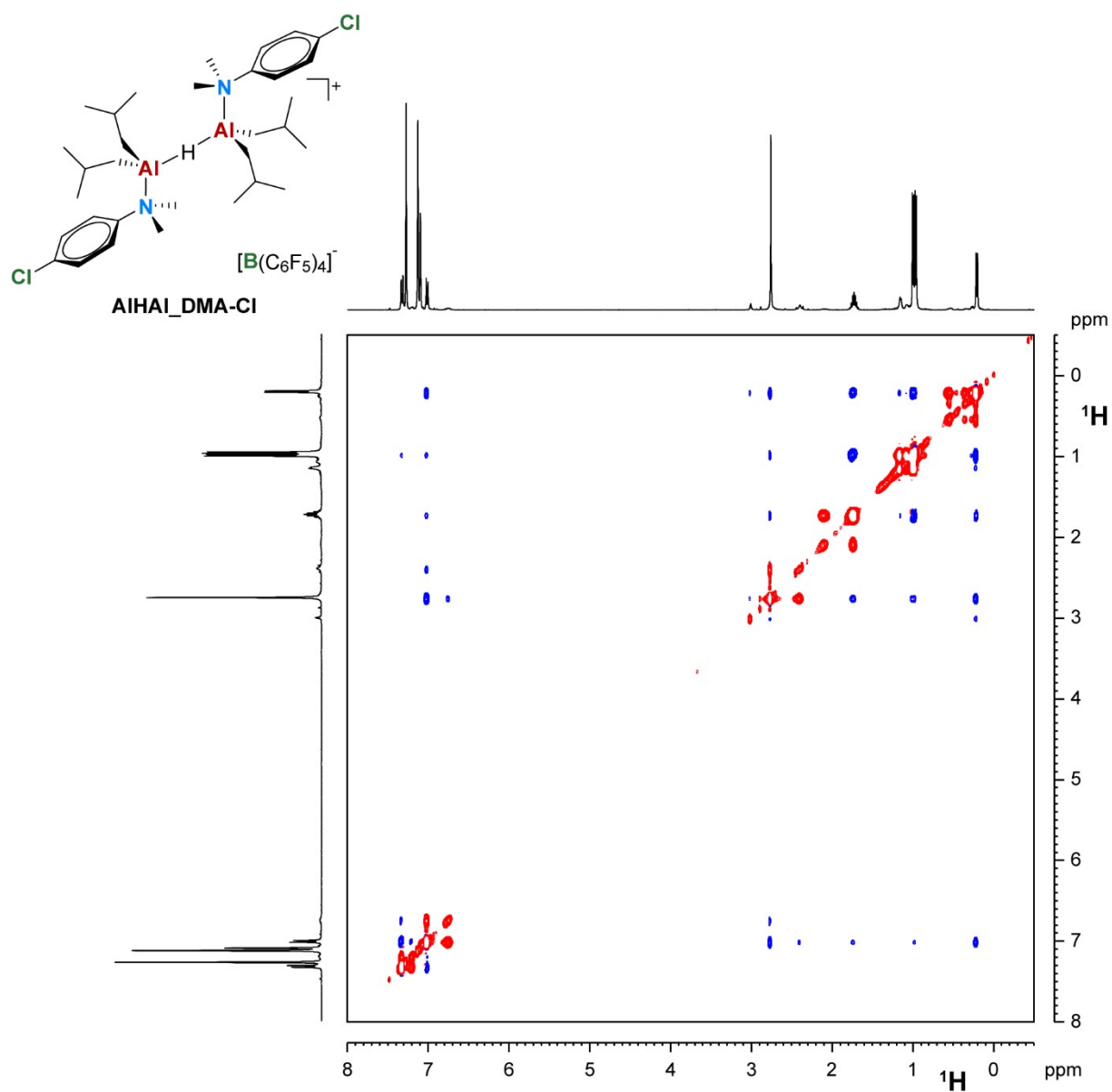


Figure S6. ^1H NOESY NMR spectrum (chlorobenzene- d_5 , 298K) of **AIHAI_DMA-Cl**.

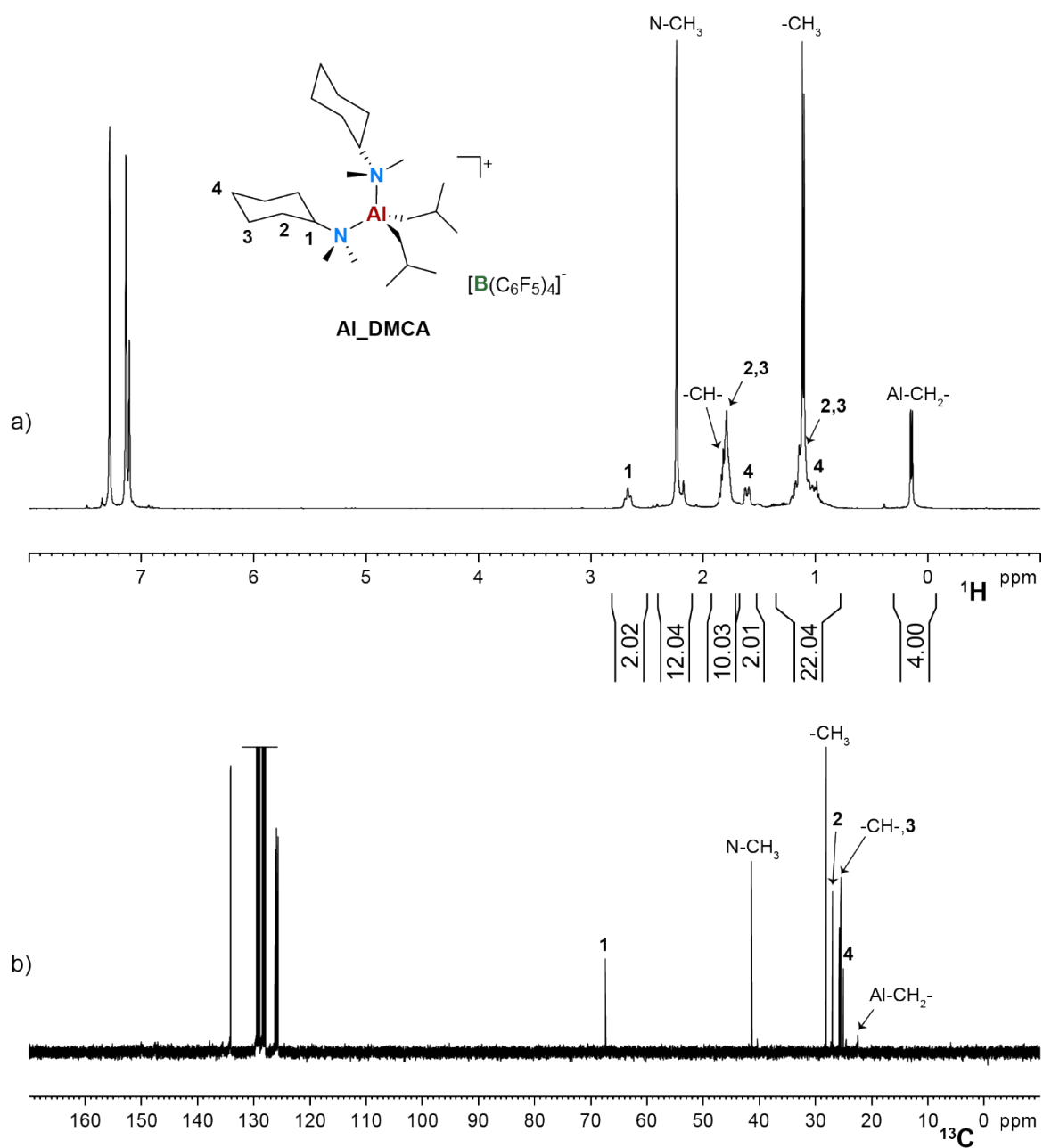


Figure S7. a) ^1H and b) ^{13}C NMR spectra (chlorobenzene- d_5 , 298K) of Al_DMCA .

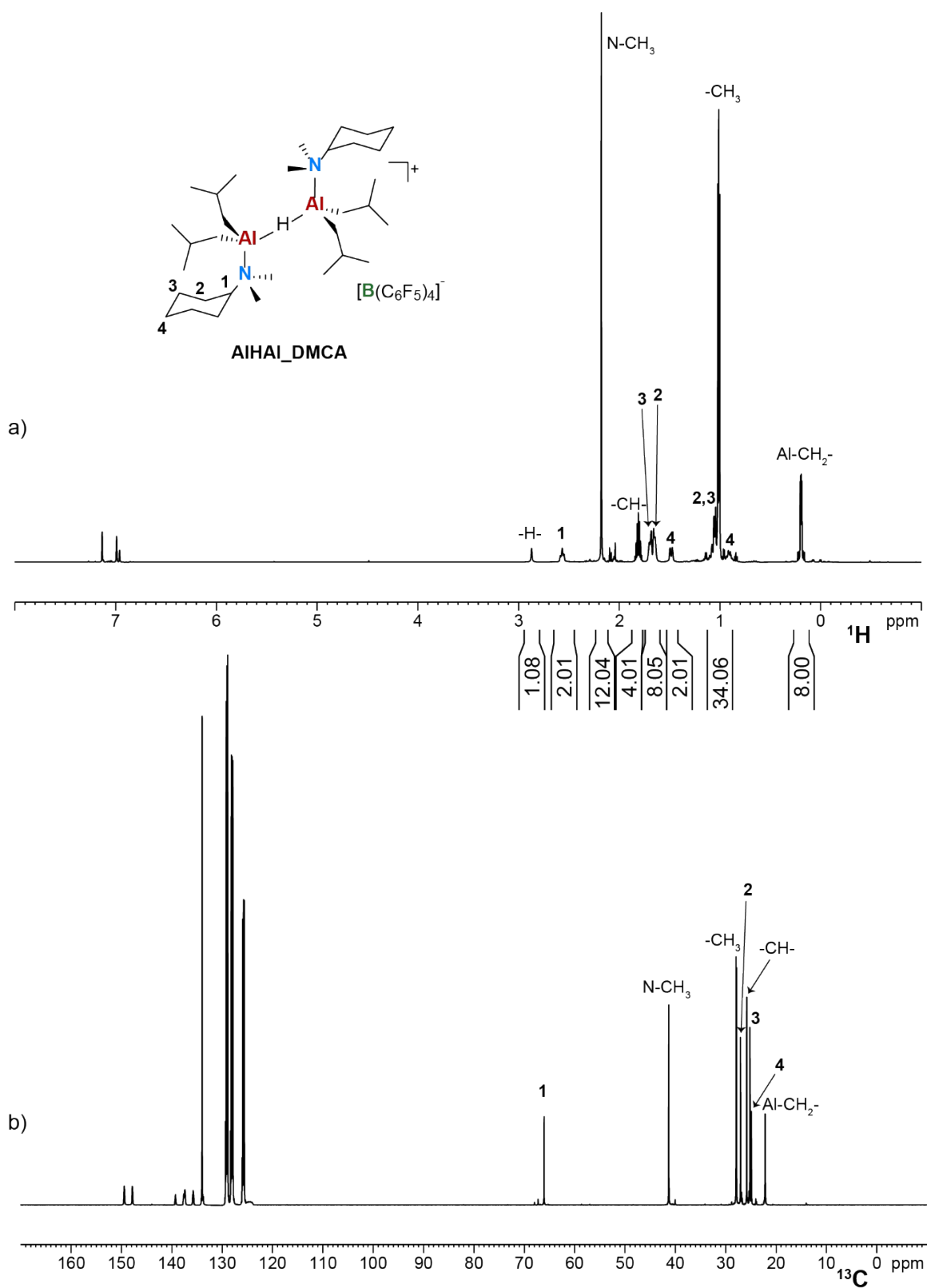


Figure S8. a) ^1H and b) ^{13}C NMR spectra (chlorobenzene- d_5 , 298K) of AIHAI_DMCA.

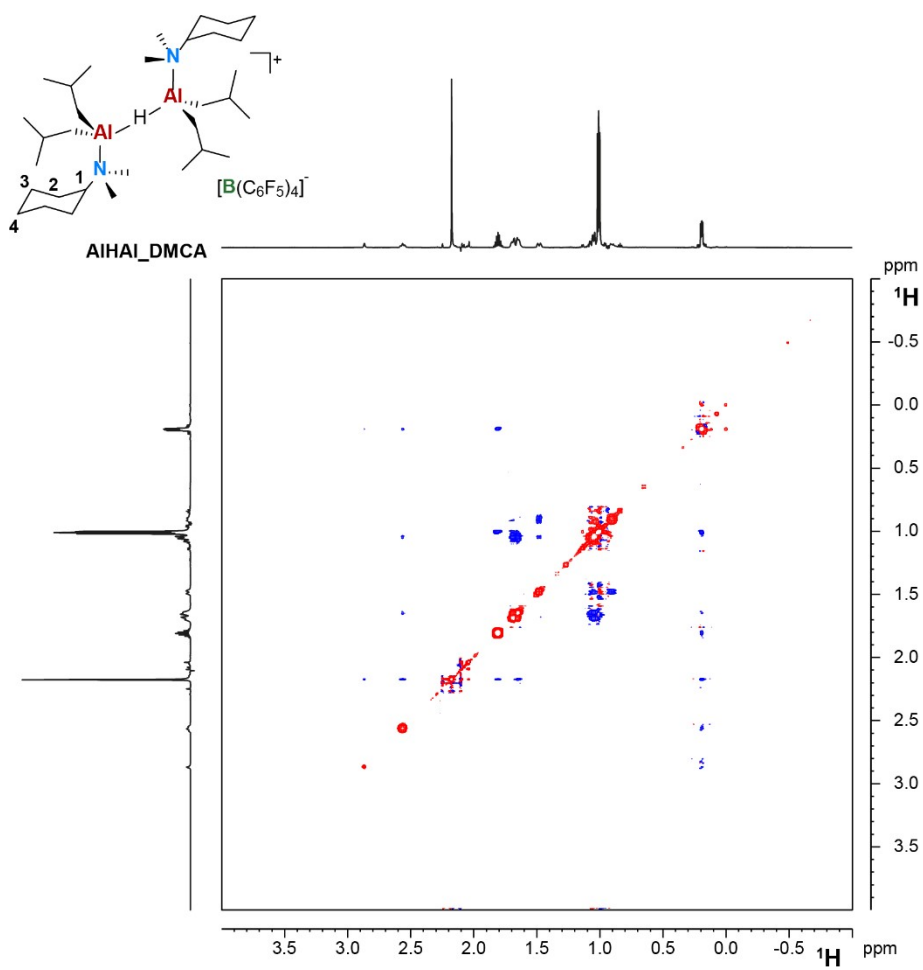


Figure S9. ¹H NOESY NMR spectrum (chlorobenzene-*d*₆, 298K) of AIHAI_DMCA.

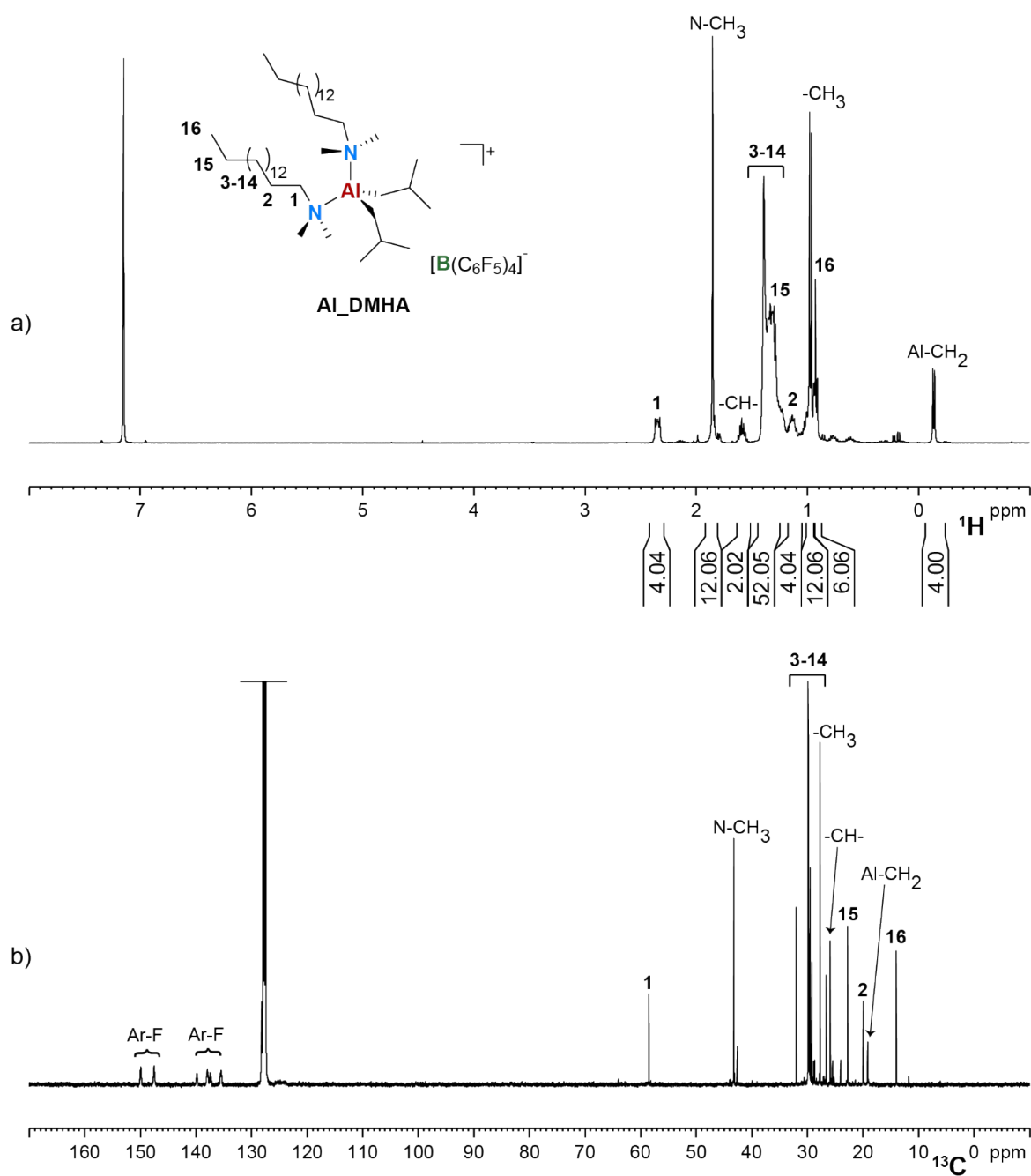


Figure S10. a) ^1H and b) ^{13}C NMR spectra (benzene- d_6 , 298K) of Al_DMHA .

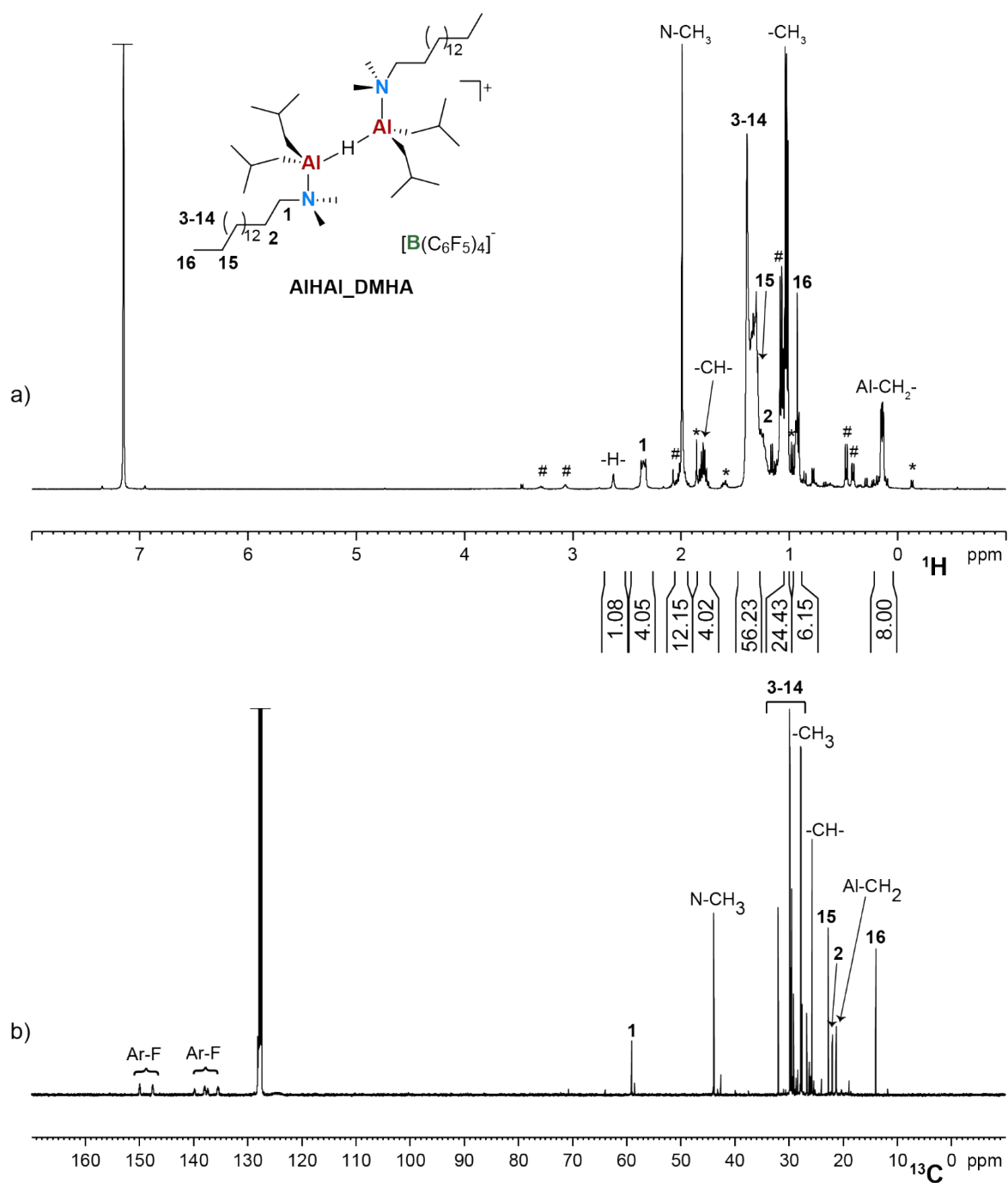


Figure S11. a) ^1H and b) ^{13}C NMR spectra (benzene- d_6 , 298K) of AIHAI_DMHA. * = residual AI_DMHA; # = residual DIBAL-H.

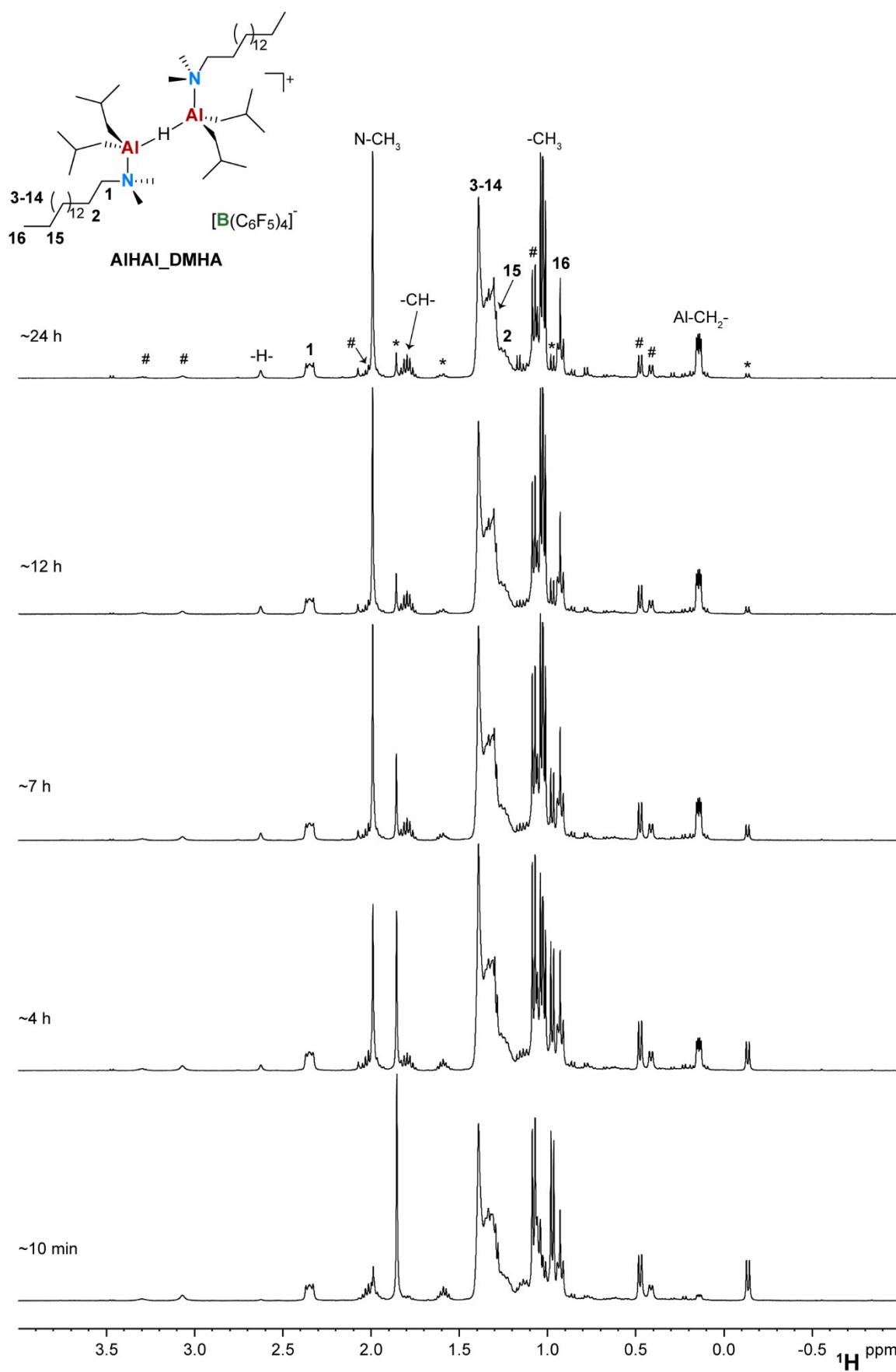


Figure S12. Comparison of ^1H NMR spectra (benzene- d_6 , 298K) of **AIHAI_DMHA** at increasing reaction time. * = residual **Al_DMHA**; # = residual DIBAL-H.

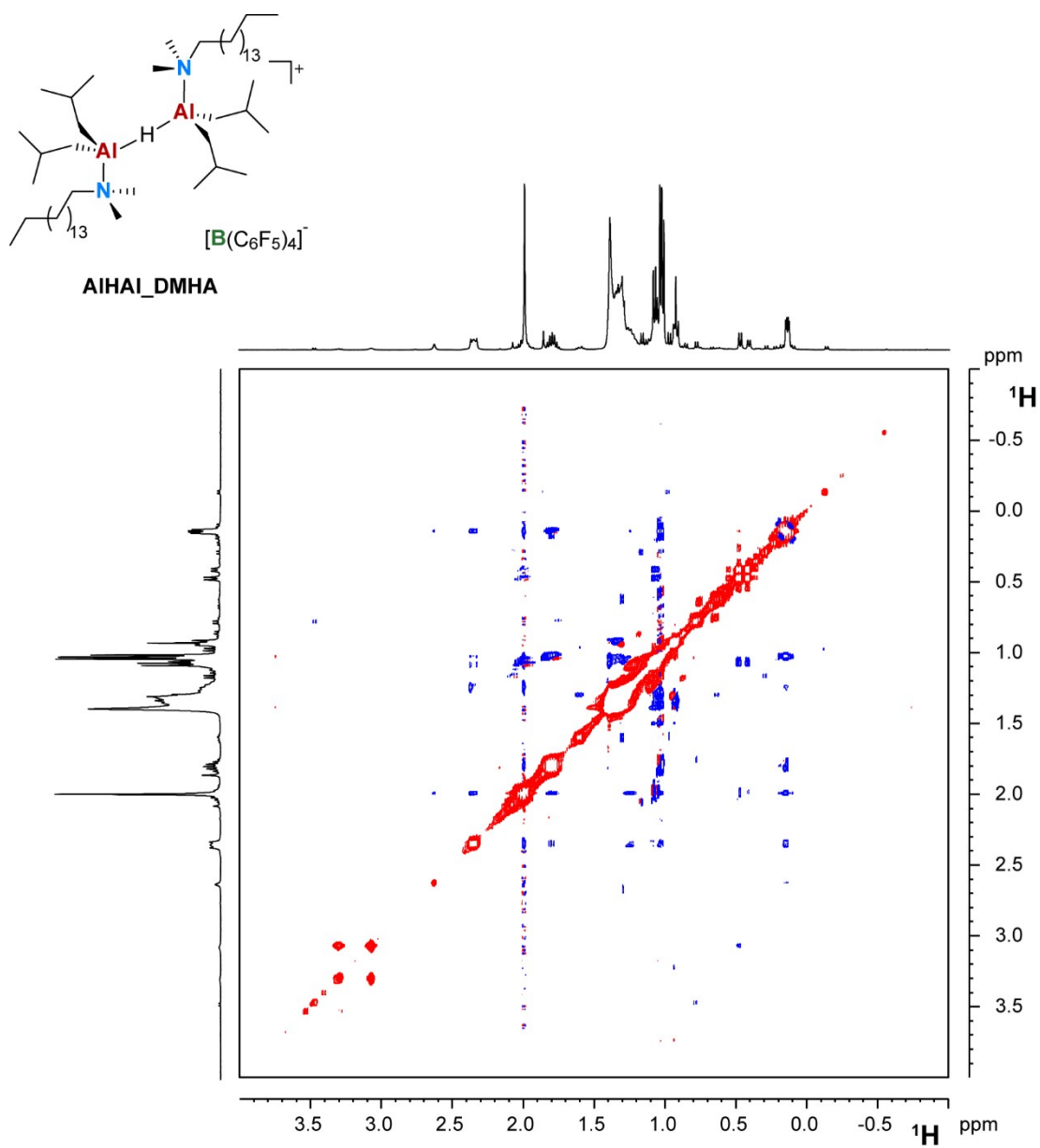


Figure S13. ^1H NOESY spectrum (benzene- d_6 , 298K) of AIHAI_DMHA.

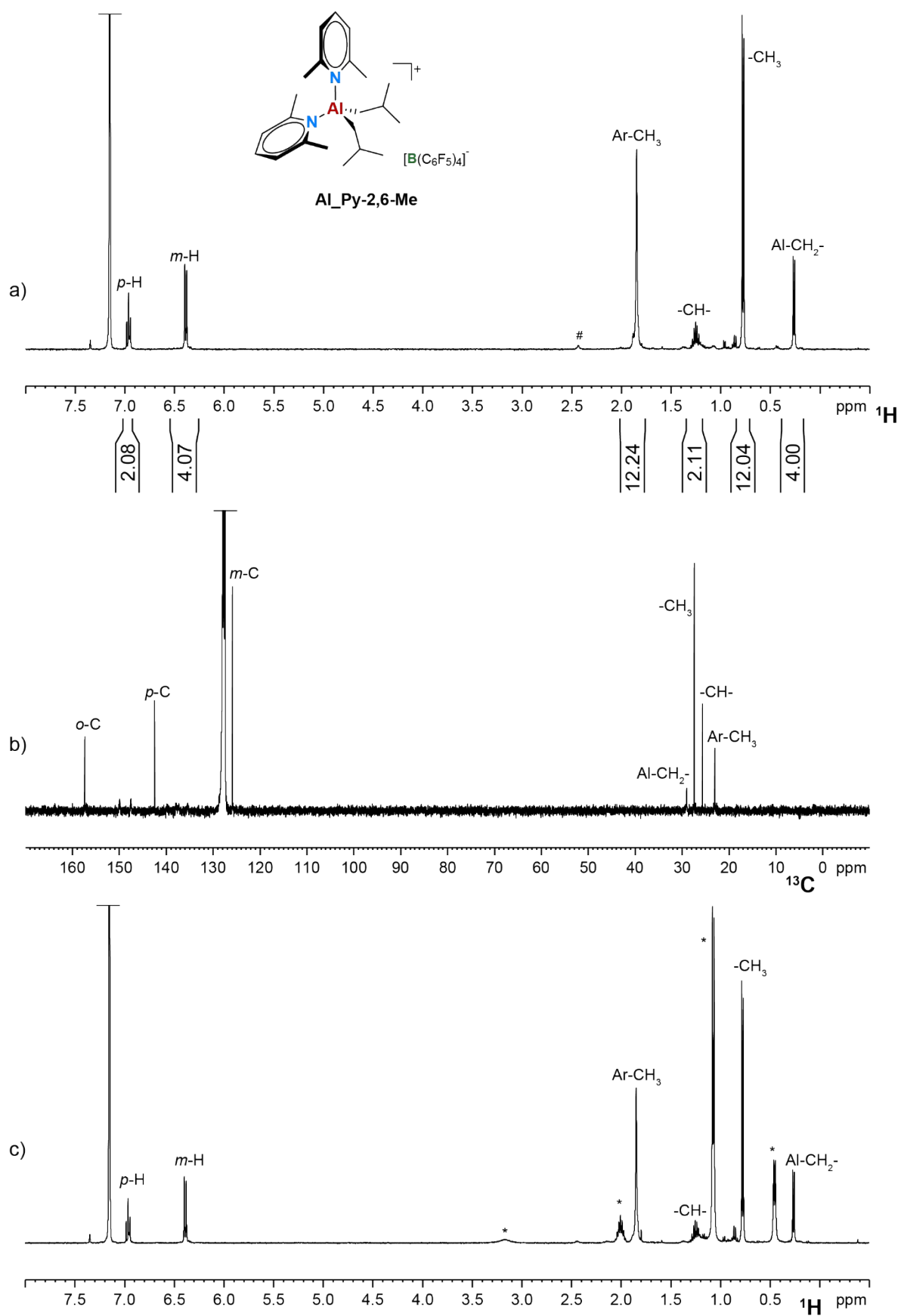


Figure S14. a) ^1H and b) ^{13}C NMR spectra (benzene- d_6 , 298K) of **Al_Py-2,6-Me**, and c) ^1H NMR spectrum of a **Al_Py-2,6-Me/DIBAL-H** mixture resulting in no detectable amounts of **AlHAl_Py-2,6-Me**. * = DIBALH; # = pyridinium borate.

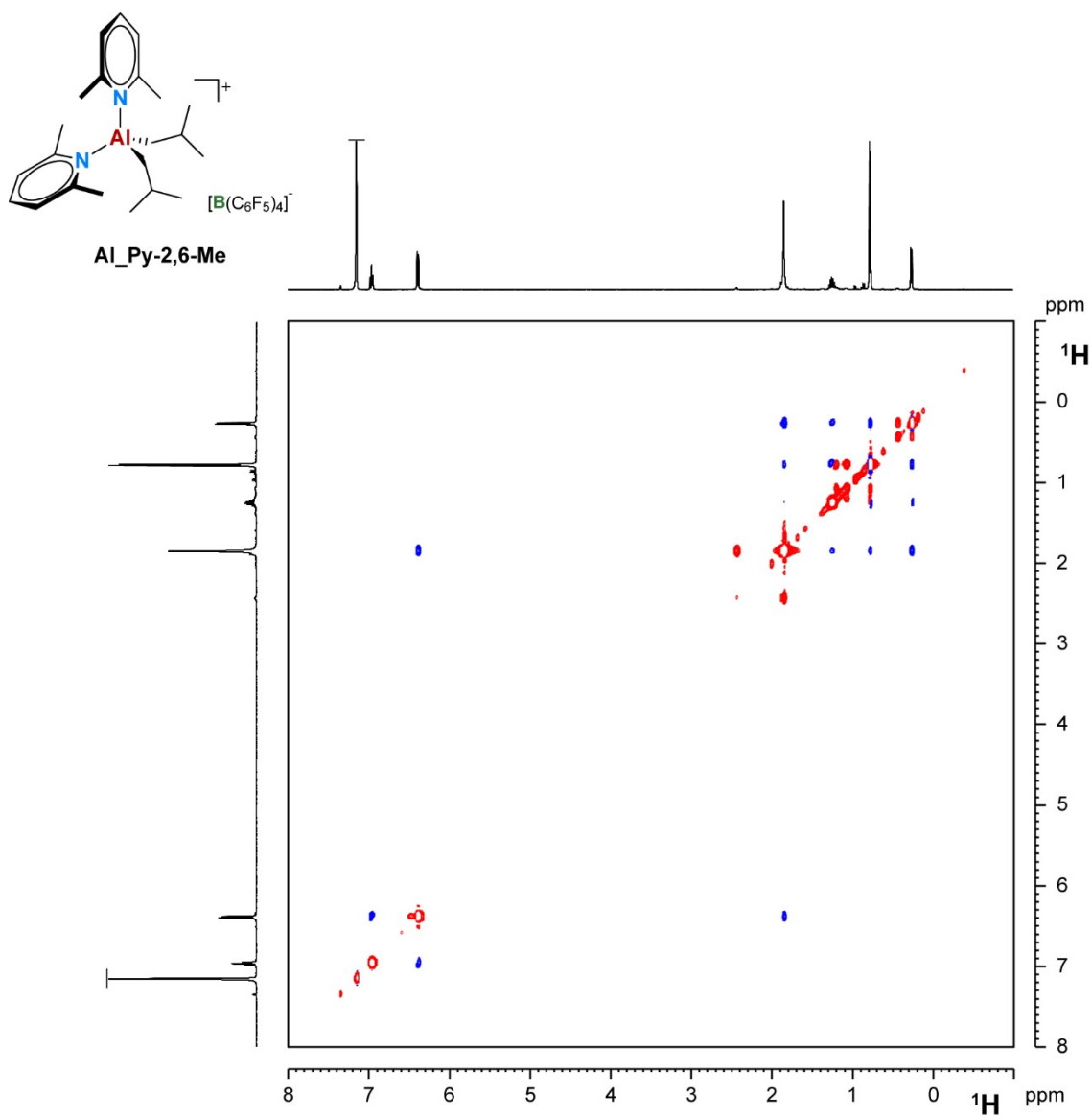


Figure S15. ¹H NOESY NMR spectrum (benzene-*d*₆, 298K) of **Al_Py-2,6-Me**.

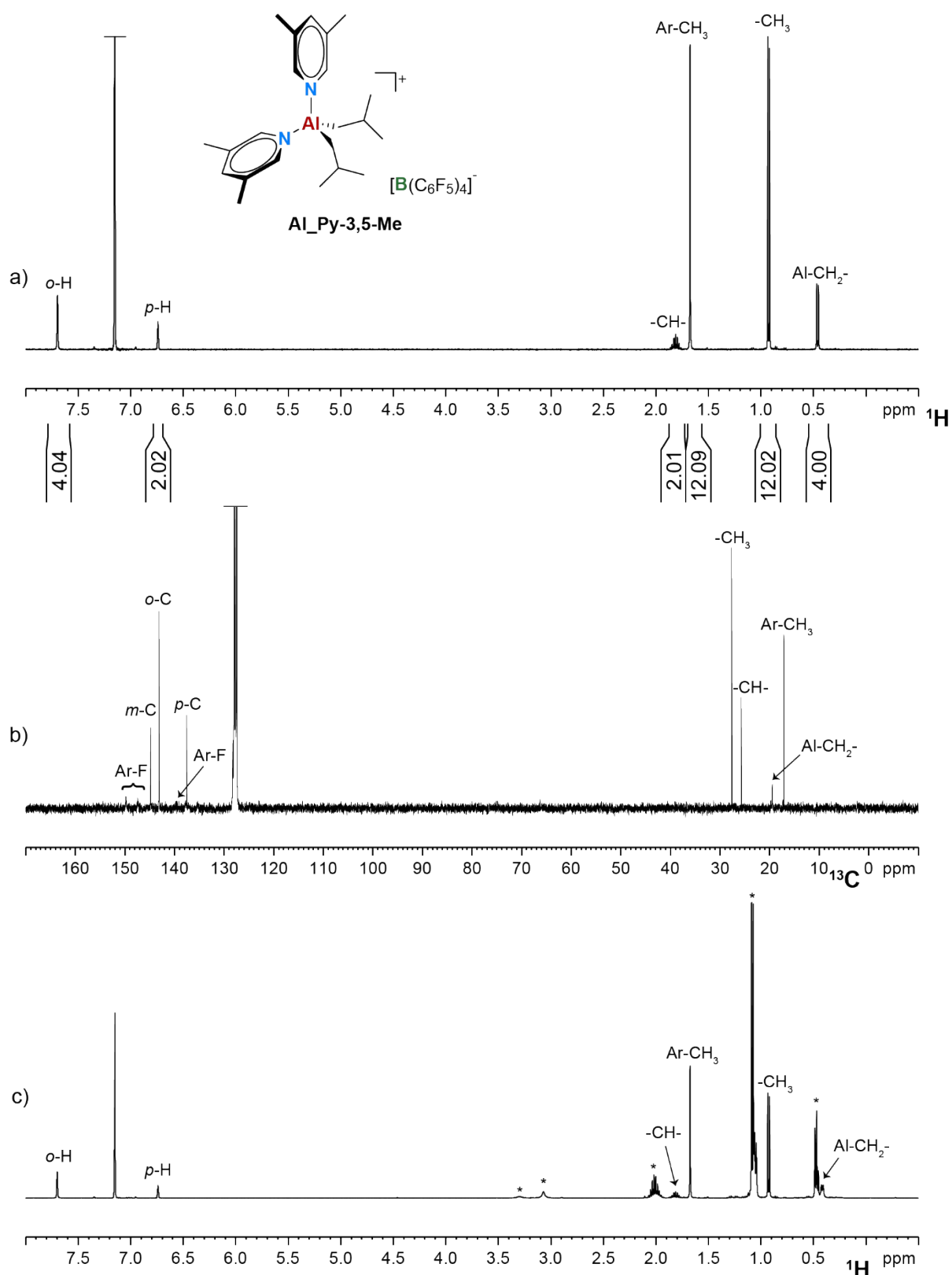


Figure S16. a) ¹H and b) ¹³C NMR spectra (benzene-*d*₆, 298K) of **Al₂Py-3,5-Me**, and c) ¹H NMR spectrum of a **Al₂Py-3,5-Me**/DIBAL-H mixture resulting in no detectable amounts of **AlHAl₂Py-3,5-Me**. * = DIBALH.

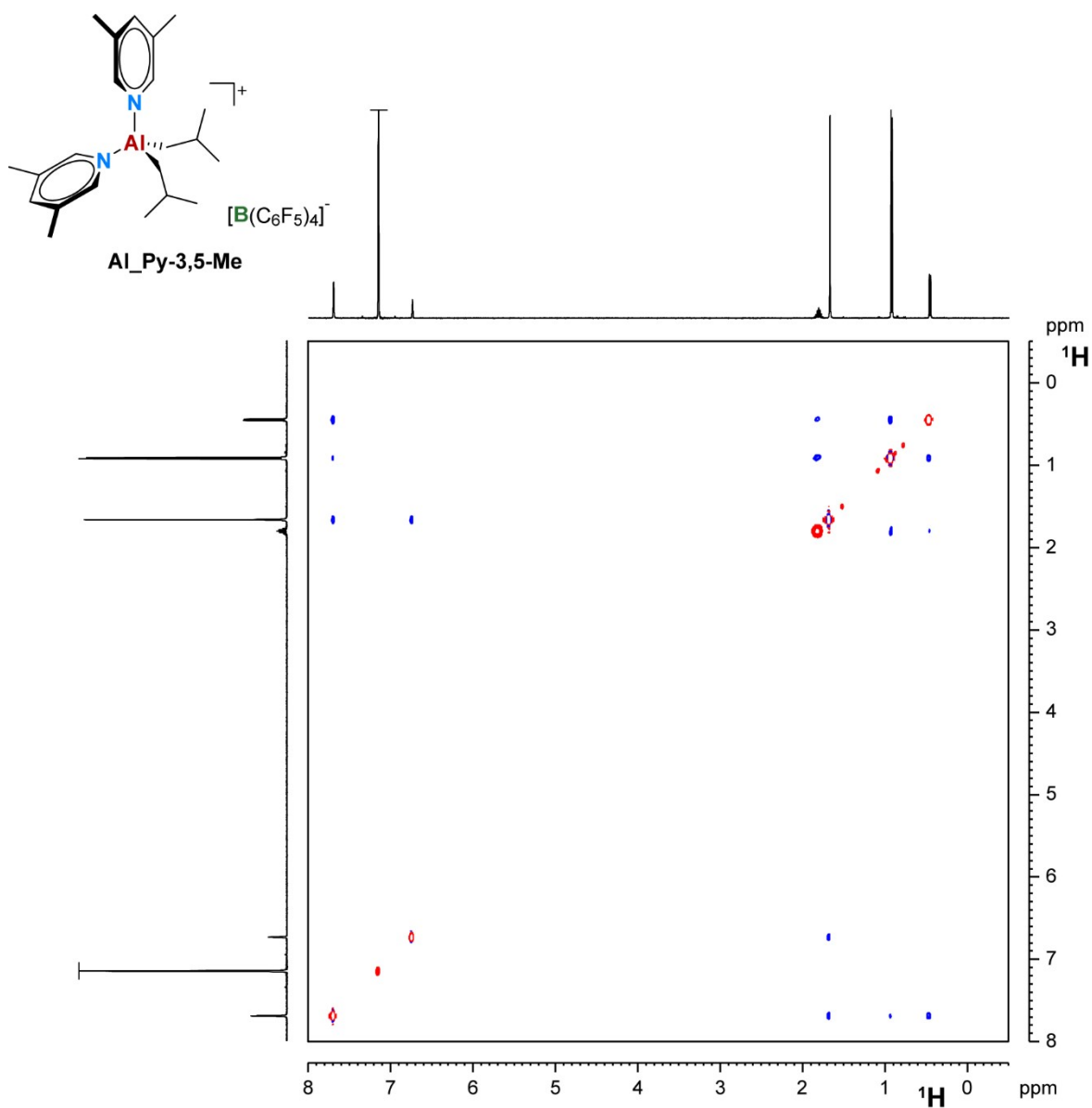


Figure S17. ¹H NOESY NMR spectrum (benzene-*d*₆, 298K) of **Al_Py-3,5-Me**.

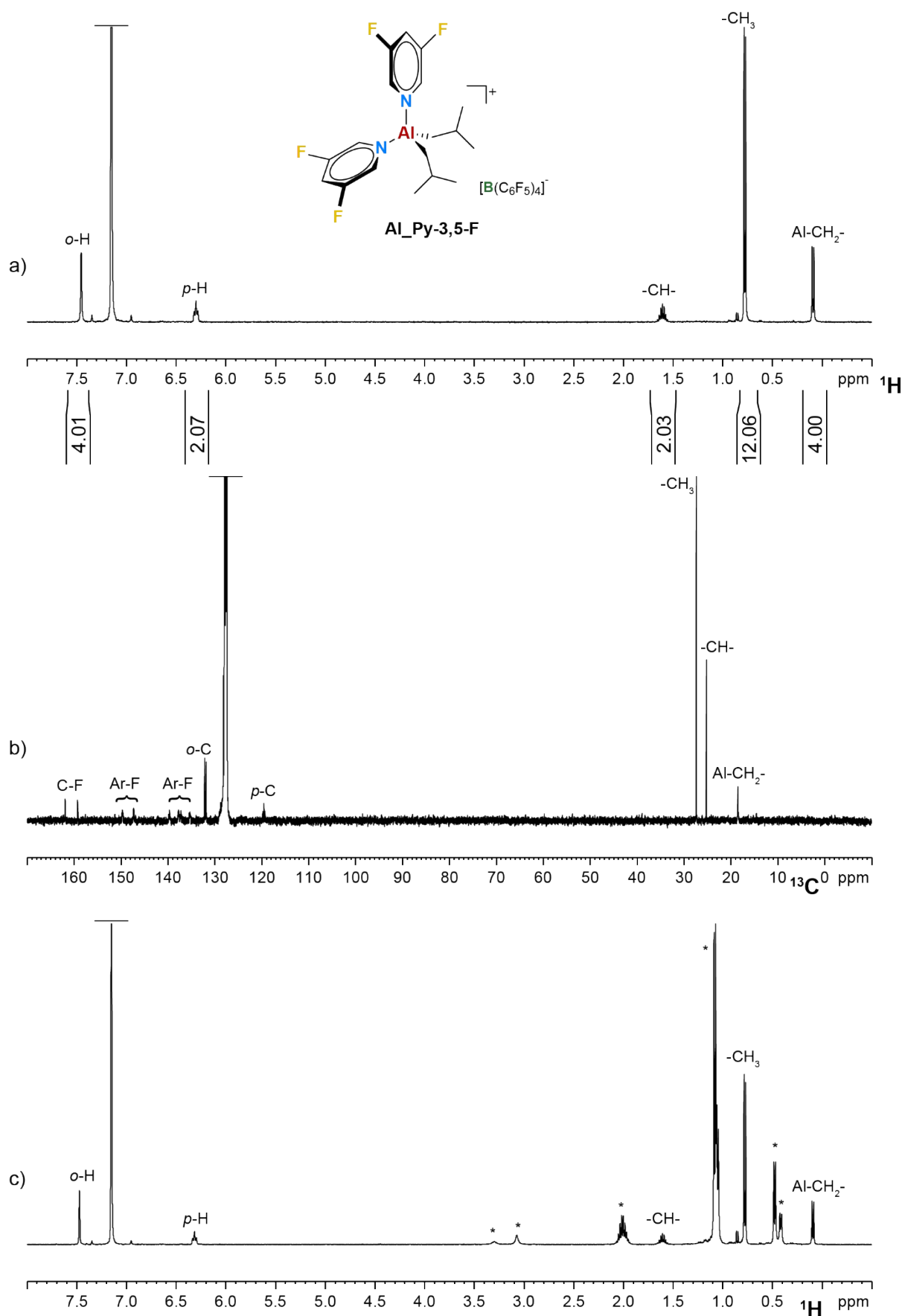


Figure S18. a) ^1H and b) ^{13}C NMR spectra (benzene- d_6 , 298K) of **Al_Py-3,5-F**, and c) ^1H NMR spectrum of a **Al_Py-3,5-F**/DiBAL-H mixture resulting in no detectable amounts of **AlHAl_Py-3,5-F**. * = DiBALH.

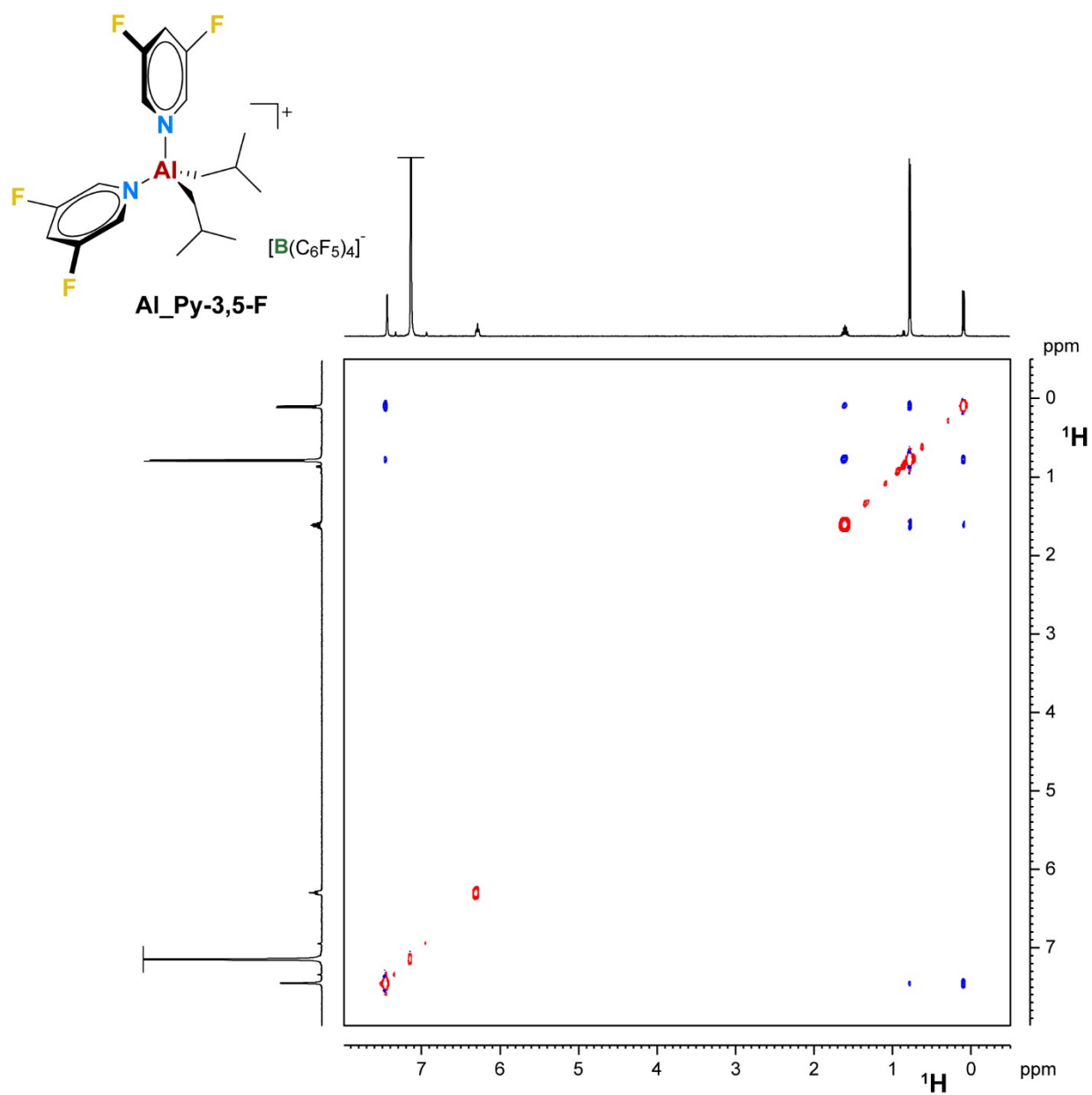


Figure S19. ¹H NOESY NMR spectrum (benzene-*d*₆, 298K) of **Al_Py-3,5-F**.

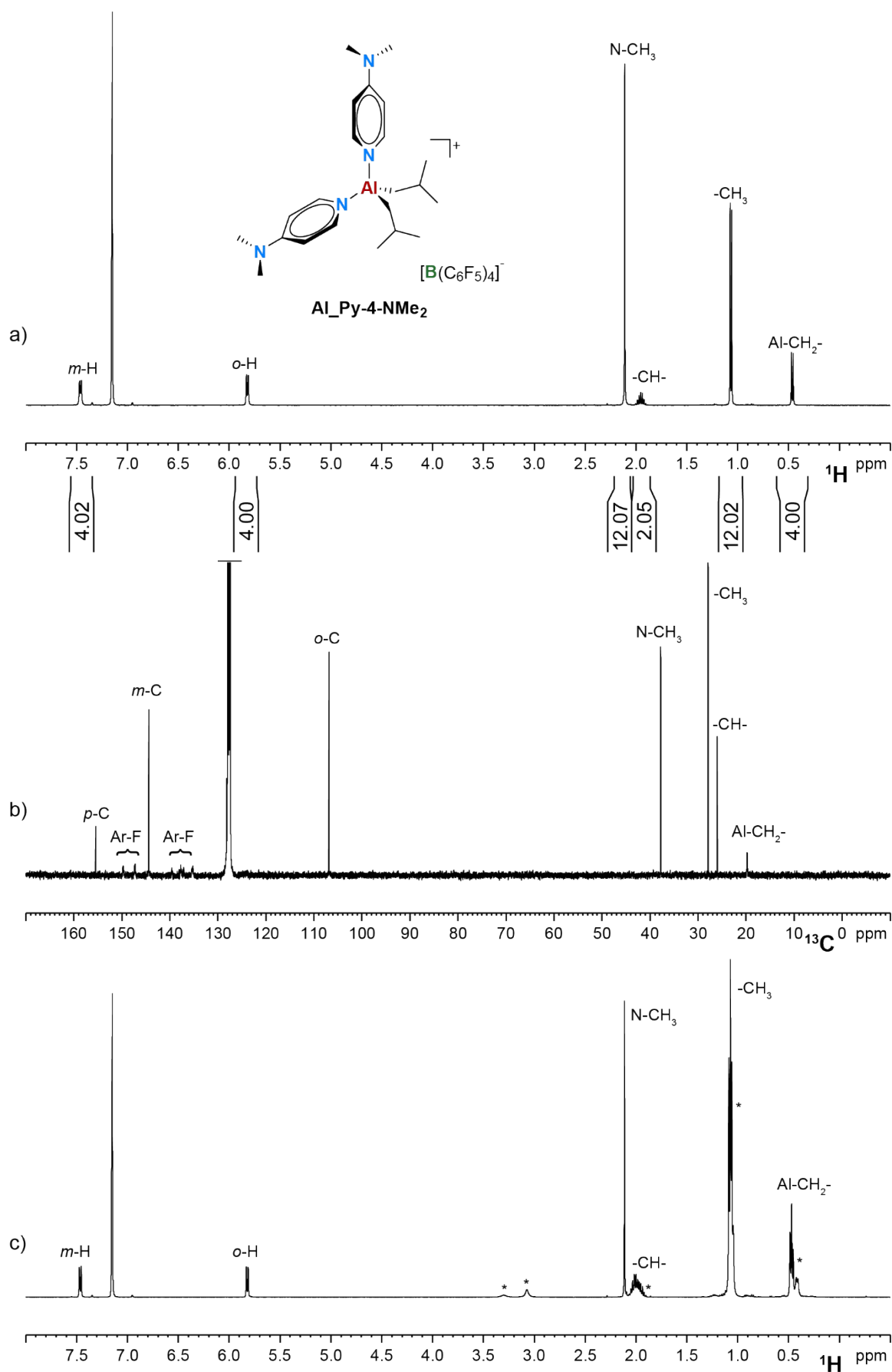


Figure S20. a) ¹H and b) ¹³C NMR spectra (benzene-*d*₆, 298K) of **Al_Py-4-NMe₂**, and c) ¹H NMR spectrum of a **Al_Py-4-NMe₂**/DIBAL-H mixture resulting in no detectable amounts of **AlHAl_Py-4-NMe₂**. * = DIBALH.

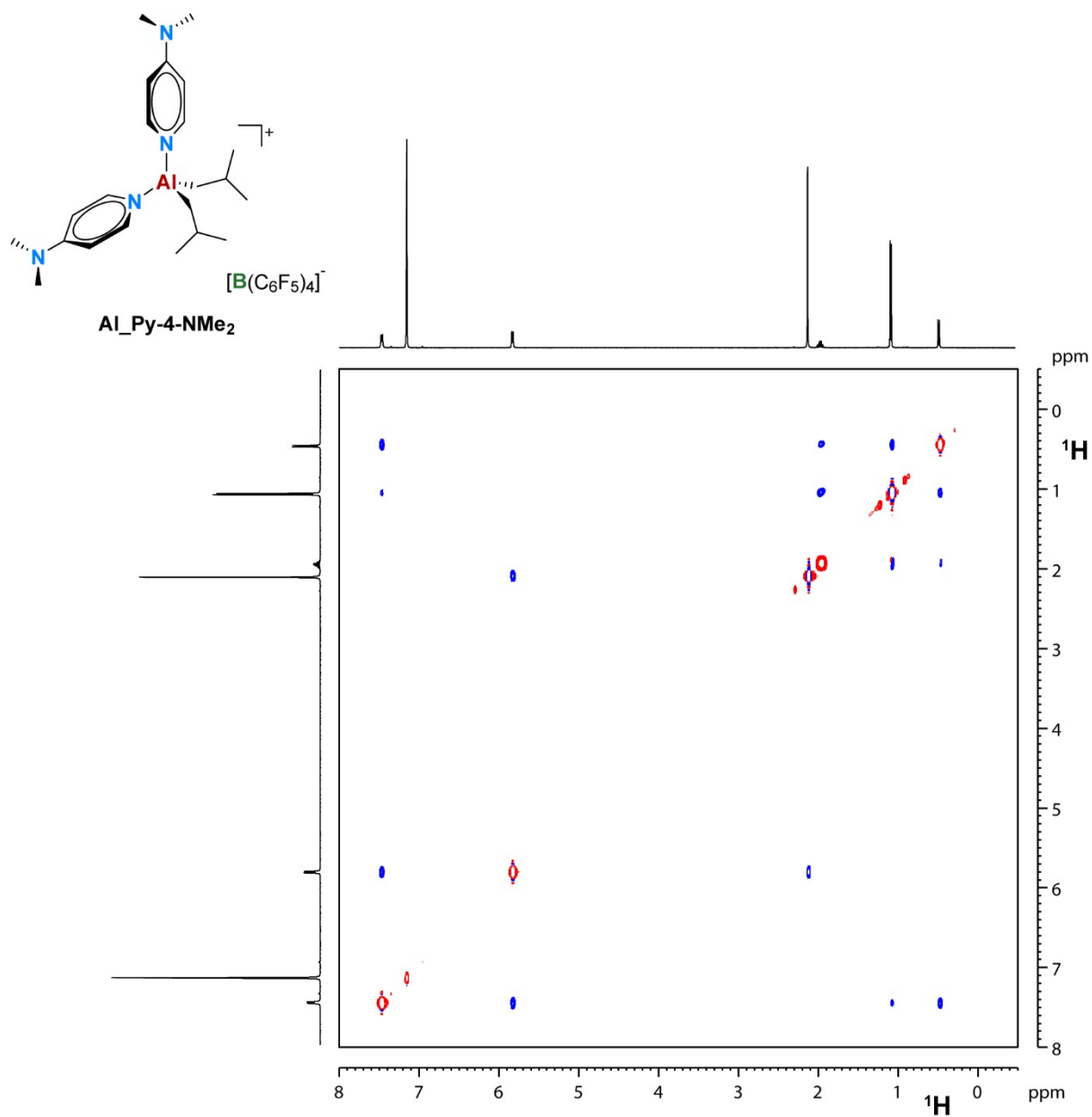


Figure S21. ¹H NOESY NMR spectrum (benzene-*d*₆, 298K) of **Al_Py-4-NMe₂**.

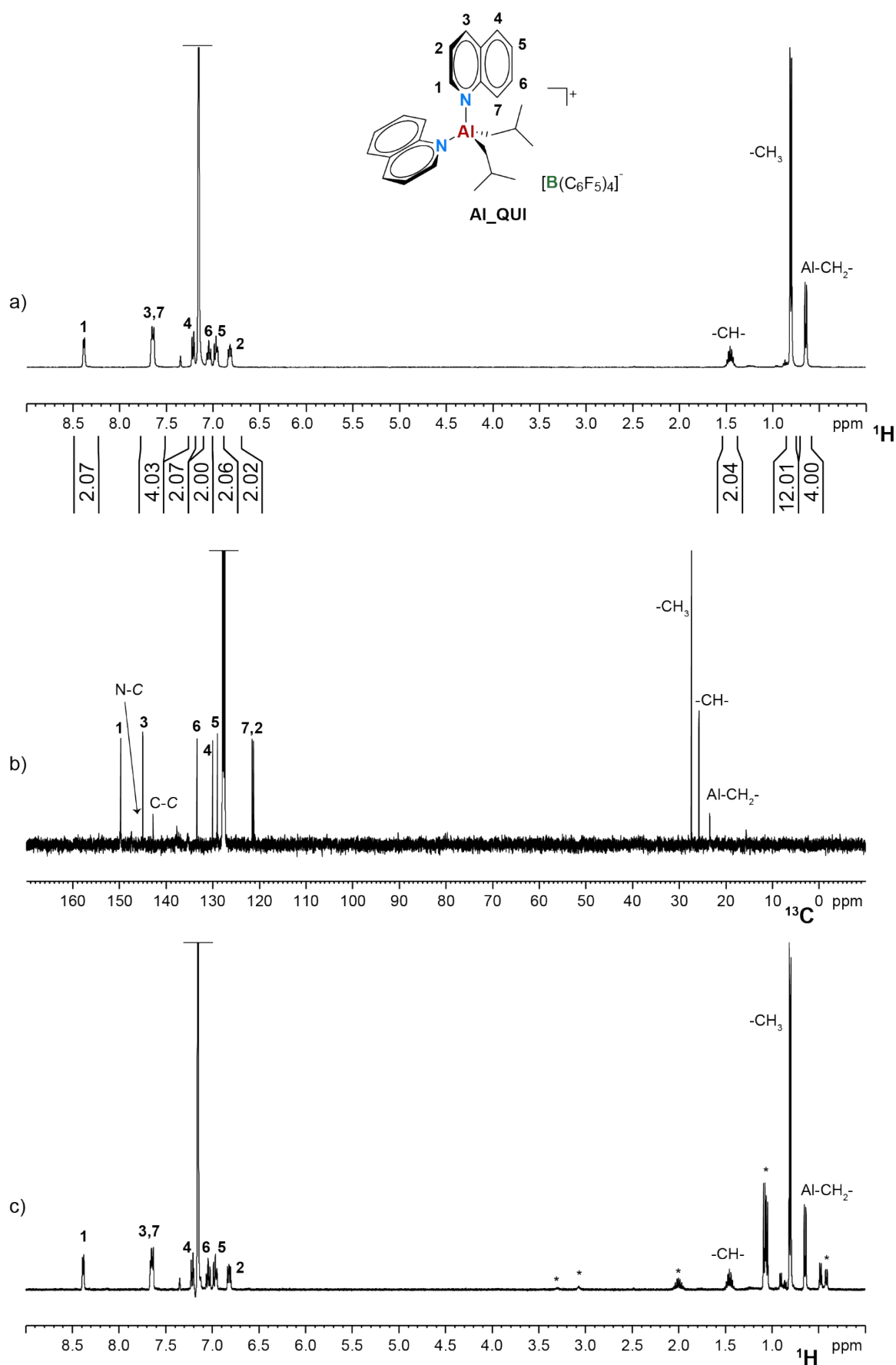


Figure S22. a) ^1H and b) ^{13}C NMR spectra (benzene- d_6 , 298K) of **Al_QUI**, and c) ^1H NMR spectrum of a **Al_QUI**/DiBAL-H mixture resulting in no detectable amounts of **AlHAl_QUI**. * = DiBALH.

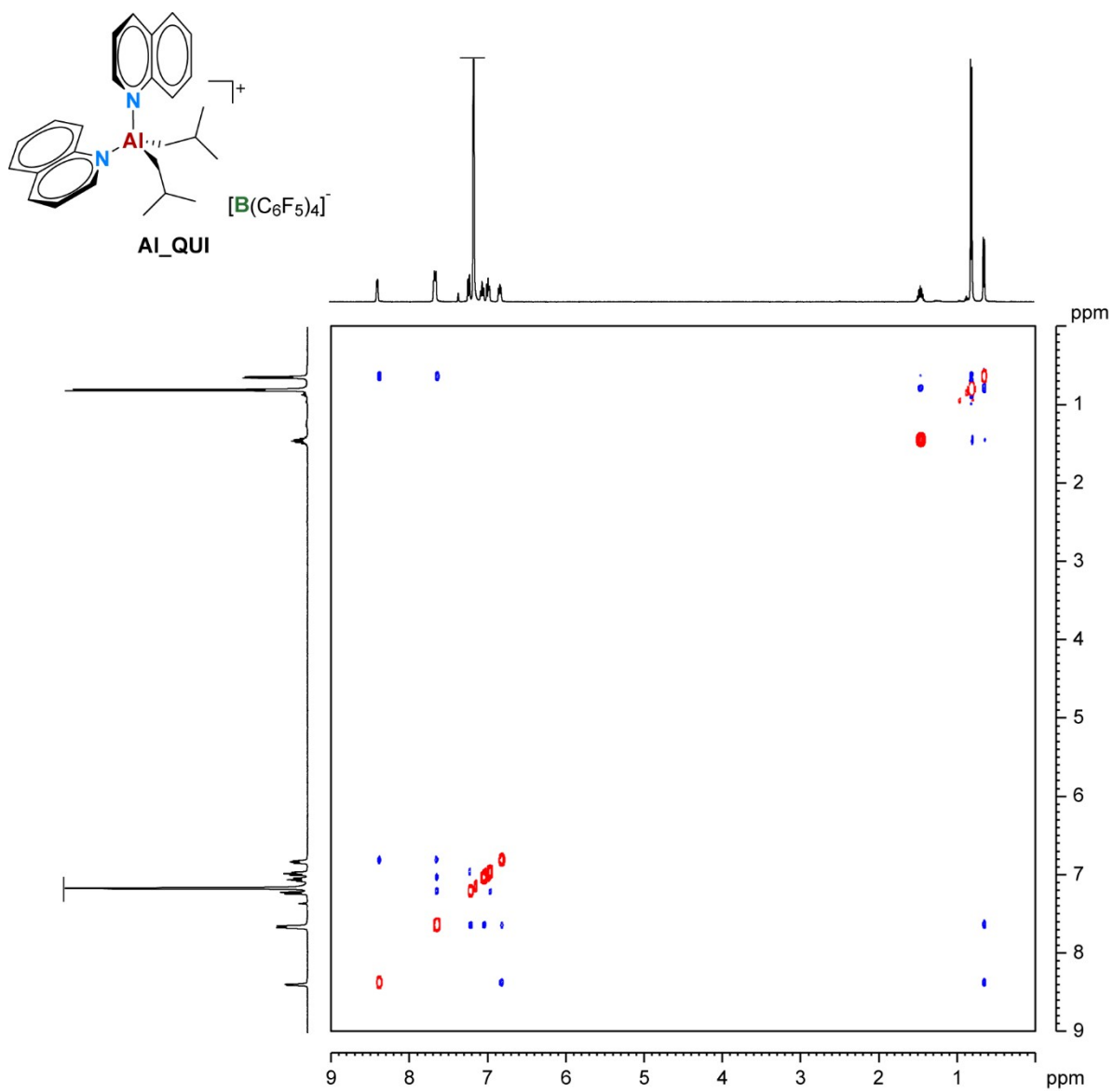


Figure S23. ¹H NOESY NMR spectrum (benzene-*d*₆, 298K) of **Al_QUI**.

1.3 Additional information on the observed side reactions

1.3.1 Synthesis and reactivity of **Al_Cyclo1**

Al_Cyclo1. Solid TTB (166 mg, 0.18 mmol) was added in small aliquots to a preformed and stirred solution of TIBAL (45 μ L, 0.18 mmol) and **DMA-2-Me** (52 μ L, 0.36 mmol) in toluene (1 mL). The resulting mixture was vigorously stirred for 72 h at room temperature. Upon stopping the stirring, a colorless oil precipitated. Pentane (6 mL) was added to facilitate precipitation of ionic byproducts. The supernatant was then removed, and the oil further extracted with pentane (2 x 6 mL). All the pentane fractions were then combined and dried under vacuum to obtain a white solid containing **Al_cyclo1** (61% yield) and Ph_3CH byproduct. Alternative synthetic procedure using **DMA-2-Me**, BuLi and DIBAL-Cl have been reported in literature (see Figure S27).^{1,2}

^1H NMR (400 MHz, benzene- d_6): 7.29 (bd, 1H, $^3J = 7.4$ Hz, H1), 6.97 (ddd, 1H, $^3J = 7.4$ Hz, $^3J = 7.4$ Hz, $^4J = 1.2$ Hz, H3), 6.86 (ddd, 1H, $^3J = 7.4$ Hz, $^3J = 7.8$ Hz, $^4J = 1.2$ Hz, H2), 6.56 (bd, 1H, $^3J = 7.8$ Hz, H4), 2.09 (s, 6H, N- CH_3), 1.98 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.52 (bs, 2H, Ar- CH_2 -Al), 1.16 (d, 6H, $^3J = 6.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.15 (d, 6H, $^3J = 6.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.19 (dd, 2H, $^2J = 13.8$ Hz, $^3J = 7.2$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.06 (dd, 2H, $^2J = 13.8$ Hz, $^3J = 6.8$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, benzene- d_6): 148.7 (C-N), 142.3 (C- CH_2 -), 132.3 (C1), 127.2 (C3), 124.3 (C2), 117.2 (C4), 46.0 (N- CH_3), 28.3 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 26.6 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 21.0 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm.

In another solvent. ^1H NMR (400 MHz, chlorobenzene- d_5): 7.25 (bd, 1H, $^3J = 7.6$ Hz, H1), 6.99 (m, 1H, H3), 6.92 (m, 1H, H2), 6.81 (bd, 1H, $^3J = 7.4$ Hz, H4), 2.37 (s, 6H, N- CH_3), 1.86 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.41 (bs, 2H, Ar- CH_2 -Al), 1.02 (d, 6H, $^3J = 7.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.01 (d, 6H, $^3J = 7.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.08 (dd, 2H, $^2J = 13.8$ Hz, $^3J = 7.2$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), -0.04 (dd, 2H, $^2J = 13.8$ Hz, $^3J = 7.0$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm.

Al_Cyclo1_DMA-2-Me. Solid TTB (30 mg, 32 μ mol) was added in small aliquots to a preformed and stirred solution of **DMA-2-Me** (5 μ L, 35 μ mol) and **Al_cyclo1** (9.6 mg, 35 μ mol) in toluene (1 mL). The resulting mixture was vigorously stirred for a few minutes at room temperature. Upon stopping the stirring, a colorless oil precipitated. Pentane (3 mL) was added to facilitate precipitation of ionic products. The supernatant was then removed, and the oil further washed with pentane (3 mL) and benzene- d_6 (150 μ L). After the last washing, the residue was dried under vacuum to obtain **Al_Cyclo1_DMA-2-Me** as a white solid (22 mg, 69% yield).

^1H NMR (400 MHz, chlorobenzene- d_5): 7.04 (m, 1H, H11), 7.04 (m, 1H, H9), 7.02 (m, 1H, H2), 6.99 (m, 2H, H3 and C-H10), 6.94 (m, 1H, H4), 6.78 (d, 1H, $^3J = 7.8$ Hz, H1), 6.75 (d, 1H, $^3J = 7.8$ Hz, H12), 2.48 (bs, 3H, N- CH_3 (6)), 2.42 (bs, 3H, N- CH_3 (7)), 2.37 (bs, 3H, N- CH_3 (14)), 2.23 (bs, 3H, N- CH_3 (13)), 2.14 (s, 3H, Ar- CH_3 (5)), 1.40 (d, 1H, $^2J = 17.0$ Hz, Ar- CH_2 (8)-Al), 1.25 (m, 1H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.20 (d, 1H, $^2J = 17.0$ Hz, Ar- CH_2 (8)-Al), 0.73 (d, 3H, $^3J = 6.4$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.69 (d, 3H, $^3J = 6.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), -0.02 (dd, 1H, $^2J = 14.8$ Hz, $^3J =$

5.6 Hz, Al-CH₂CH(CH₃)₂), -0.19 (dd, 1H, ²J = 14.8 Hz, ³J = 5.6 Hz, Al-CH₂CH(CH₃)₂) ppm. ¹³C NMR (100 MHz, chlorobenzene-*d*₅): 145.8 (aromatic N-C), 143.7 (aromatic N-C), 135.9 (aromatic C-CH₂-Al), 135.6 (C4), 132.3 (C9), 130.3 (aromatic C-CH₃), 129.3 (C2 and C11), 128.6 (C3), 128.0 (C10), 120.7 (C1), 116.9 (C12), 48.0 (C14), 47.6 (C7), 47.2 (C6), 46.3 (C13), 27.5 (Al-CH₂CH(CH₃)₂), 26.9 (Al-CH₂CH(CH₃)₂), 25.9 (Al-CH₂CH(CH₃)₂), 22.3 (C5), 18.6 (Al-CH₂CH(CH₃)₂), 12.0 (Ar-CH₂-Al) ppm.

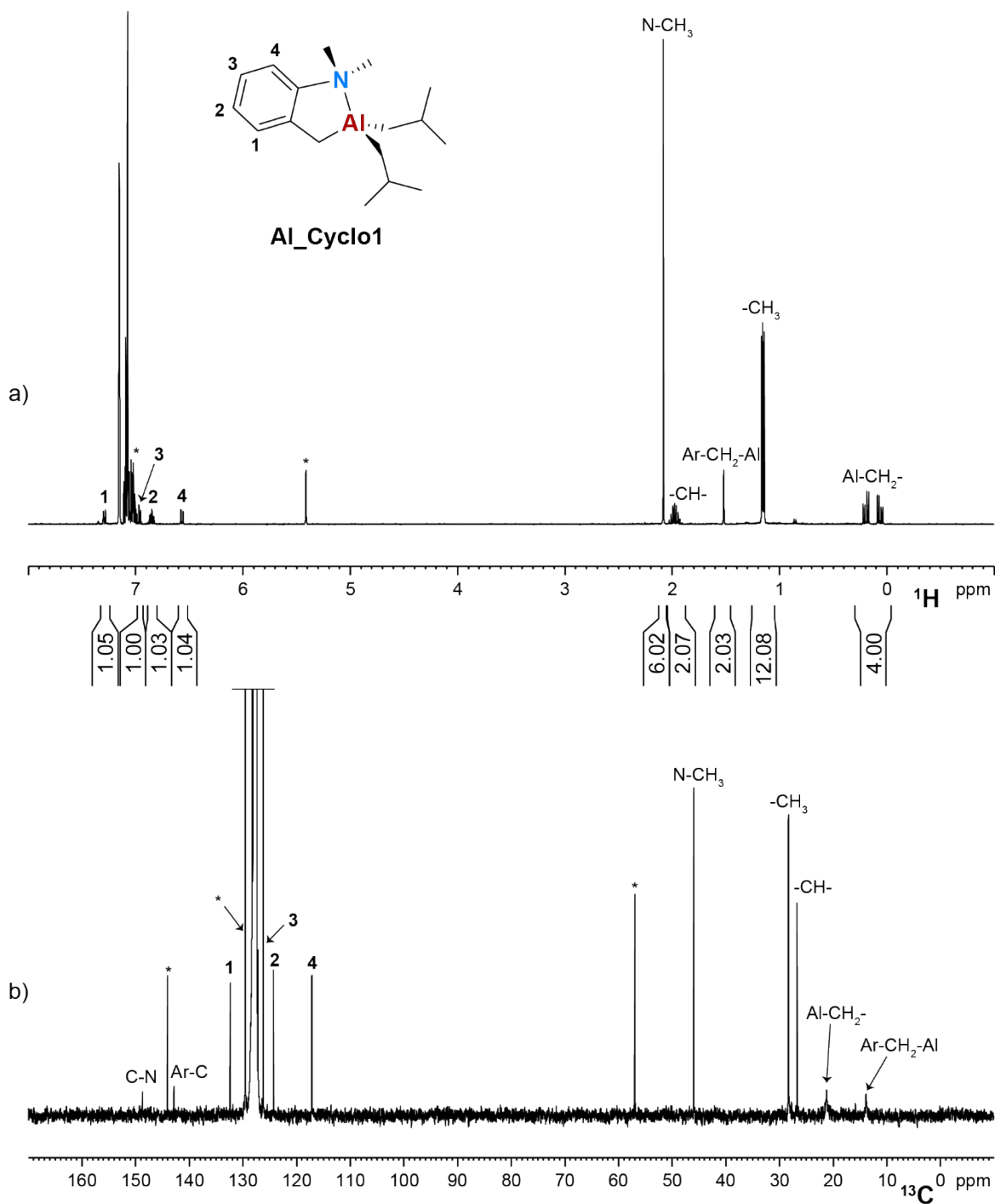


Figure S24. a) ¹H and b) ¹³C NMR spectra (benzene-*d*₆, 298K) of **Al_Cyclo1**. * = residual Ph₃CH.

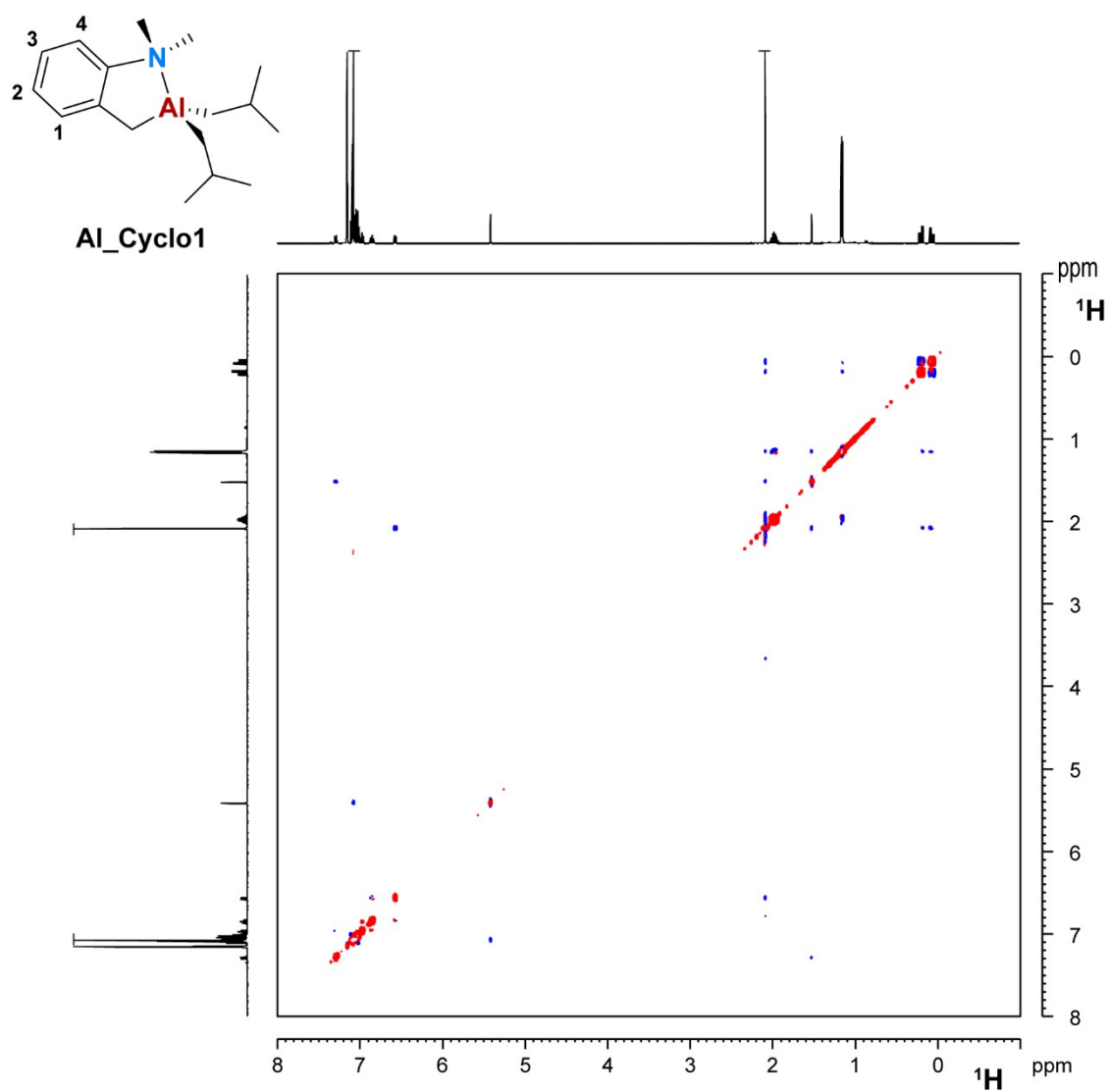


Figure S25. ^1H NOESY NMR spectrum (benzene- d_6 , 298K) of **Al_Cyclo1**.

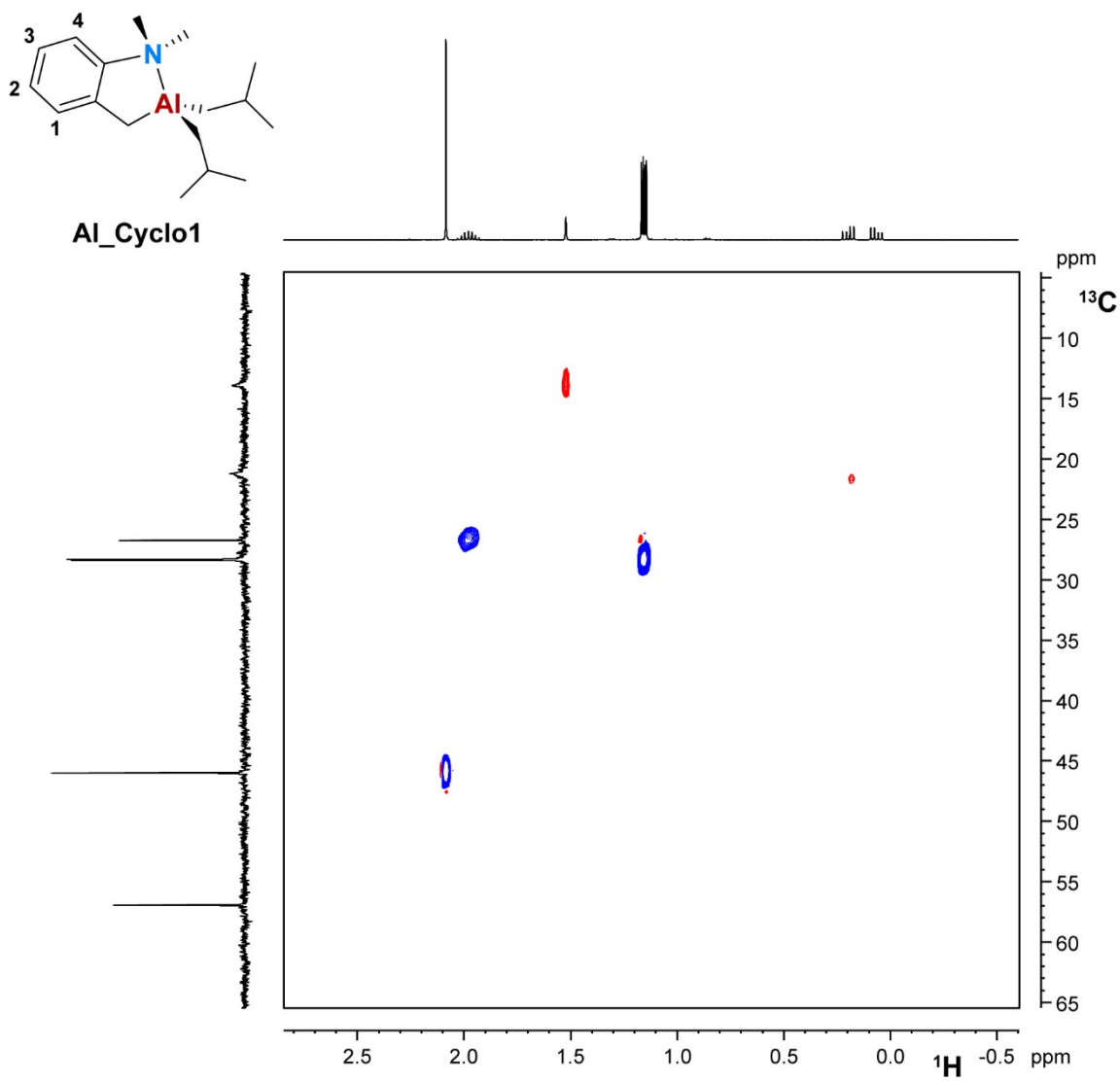


Figure S26. ^1H , ^{13}C HSQC NMR spectra (benzene- d_6 , 298K) of **Al_Cyclo1**.

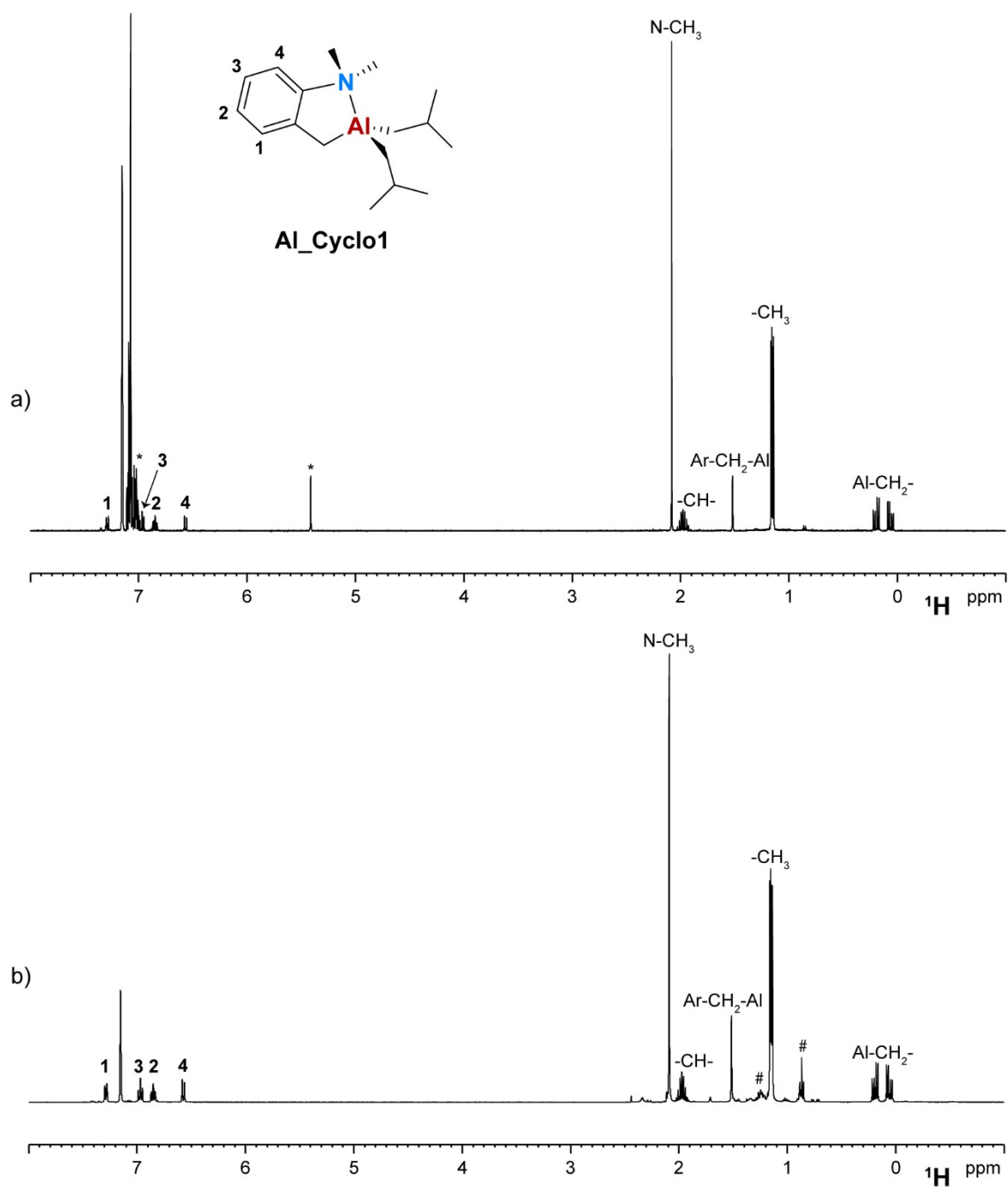
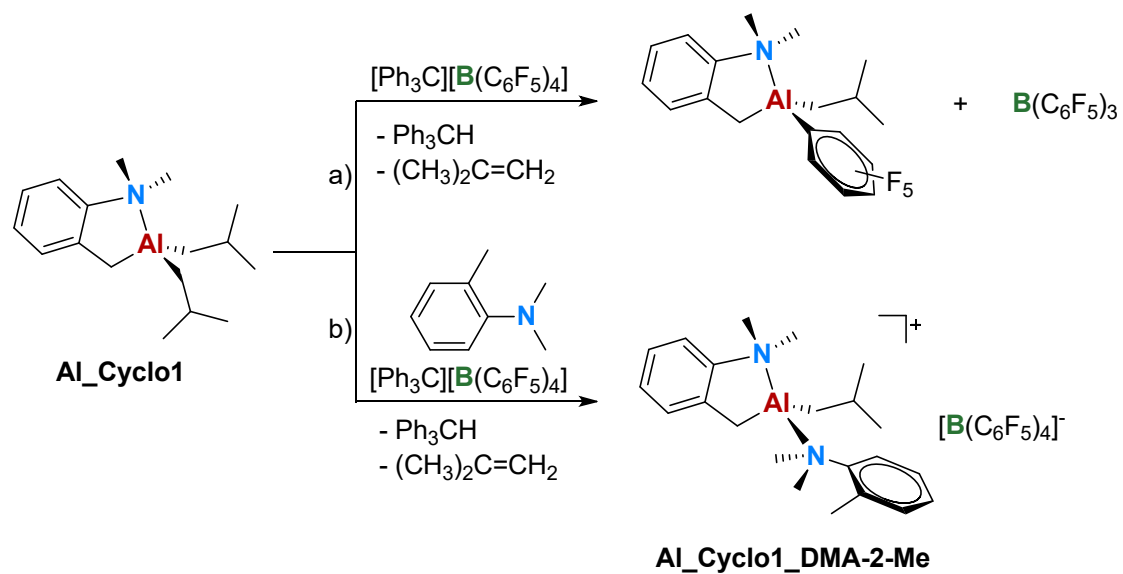


Figure S27. Comparison of ^1H NMR spectra (benzene- d_6 , 298 K) of **Al_Cyclo1** obtained from a) the self-decomposition of **Al_DMA-2-Me** and b) independently from the reaction of **DMA-2-Me** with BuLi and DIBAL-Cl. # = residual heptane from synthesis



Scheme S1. Ionization of **Al_Cyclo1** in the a) absence and b) presence of an equivalent of **DMA-2-Me**.

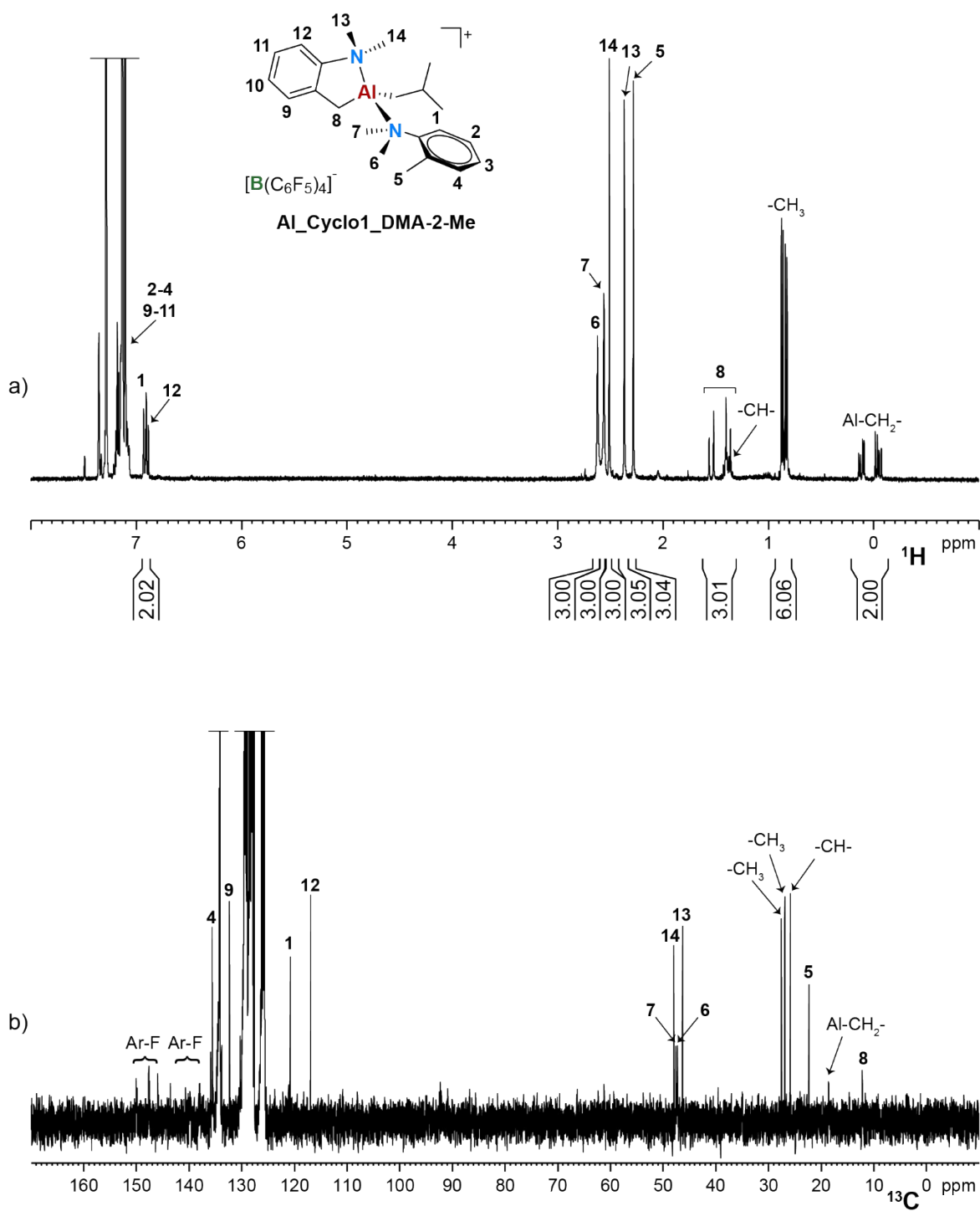


Figure S28. a) ^1H and b) ^{13}C NMR spectra ($\text{chlorobenzene-}d_5$, 298K) of $\text{Al_Cyclo1_DMA-2-Me}$.

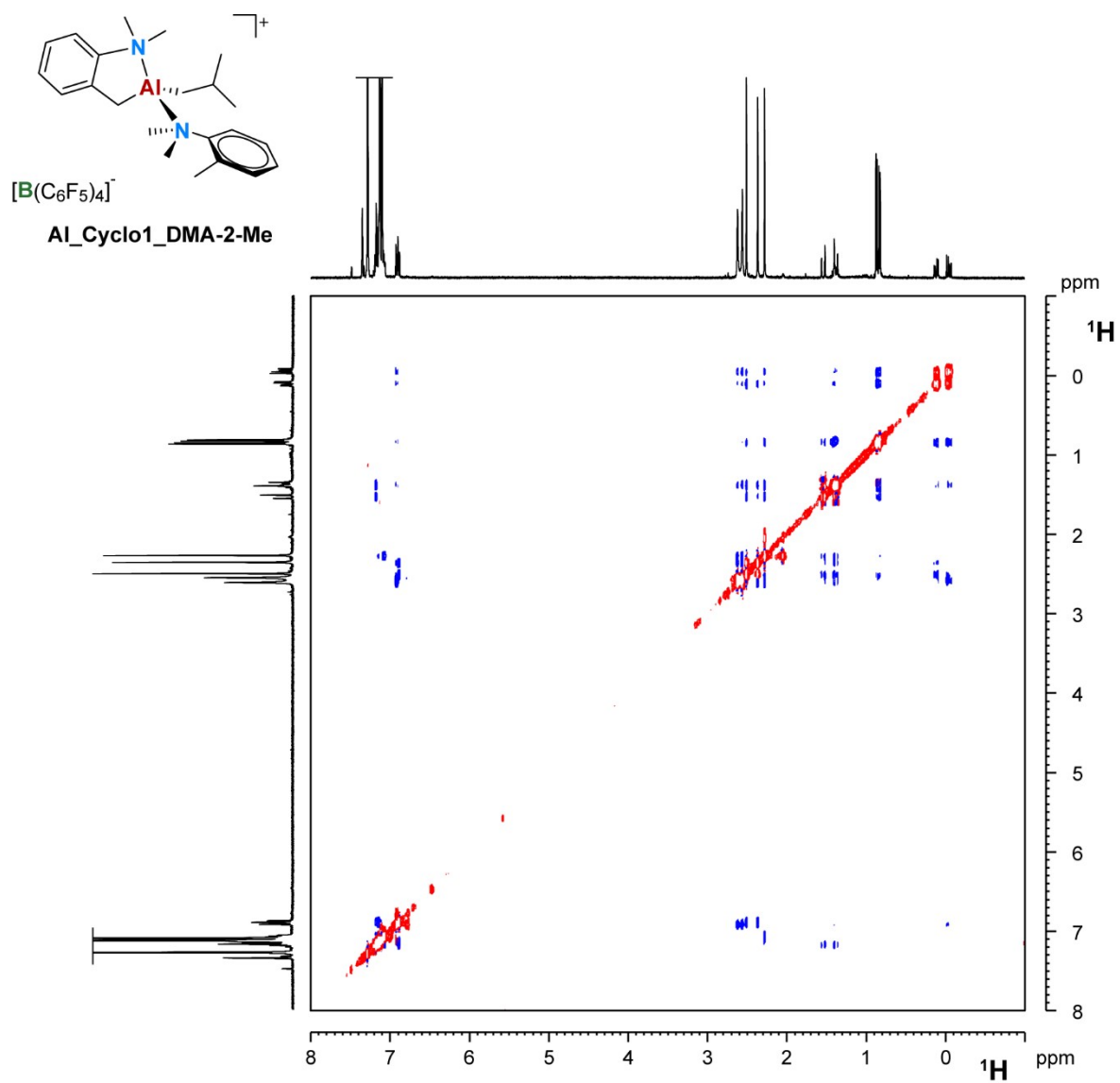


Figure S29. ^1H NOESY NMR spectrum (chlorobenzene- d_5 , 298K) of **Al_Cyclo1_DMA-2-Me**.

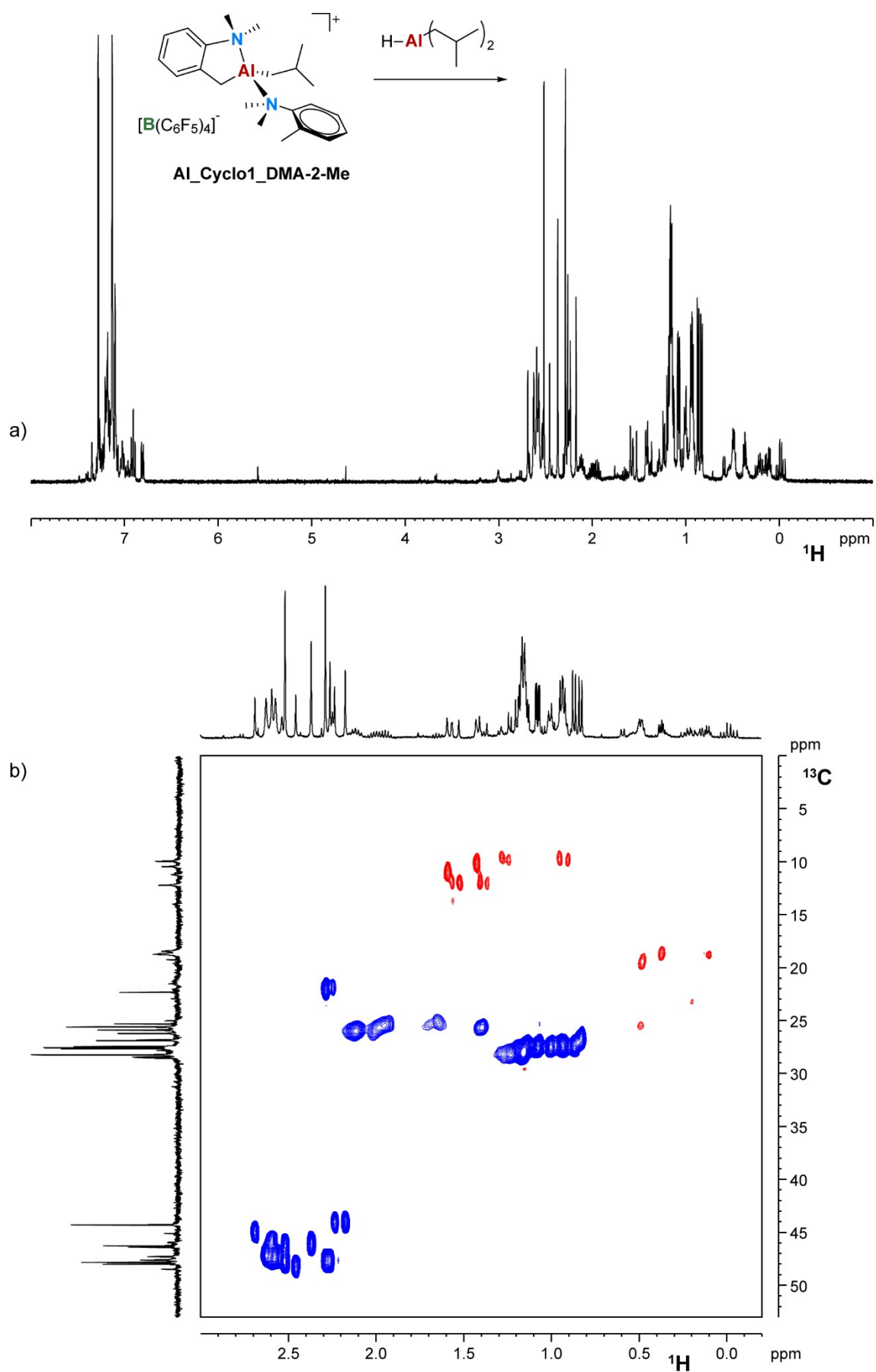


Figure S30. a) ^1H and b) ^1H , ^{13}C HSQC NMR spectra (chlorobenzene- d_5 , 298K) of the reaction mixture of **Al_Cyclo1_DMA-2-Me** and DIBAL-H.

1.3.2 Side reactions observed with DMA-2,4,6-Me

Upon reacting **DMA-2,4,6-Me** (2 equiv.) with TIBAL (1 equiv.) and TTB (0.9 equiv.; Scheme 2d) in benzene- d_6 , a complex mixture of neutral and ionic products is formed. The neutral products remain in solution (Figure S31), while the ionic ones precipitate as a yellow-green oil. The latter were separated and dissolved in chlorobenzene- d_5 (Figure S32).

Al_Cyclo2. ^1H NMR (400 MHz, benzene- d_6): 7.03 (s, 1H, H1), 6.42 (bs, 1H, H3), 2.30 (s, 6H, N-CH₃), 2.06 (m, 1H, Al-CH₂CH(CH₃)₂), 2.04 (s, 3H, H2), 1.89 (s, 3H, H4), 1.57 (bs, 2H, Ar-CH₂-Al), 1.21 (d, 6H, $^3J = 6.6$ Hz, Al-CH₂CH(CH₃)₂), 1.19 (d, 6H, $^3J = 6.6$ Hz, Al-CH₂CH(CH₃)₂), 0.24 (dd, 1H, $^2J = 13.8$ Hz, $^3J = 7.0$ Hz, Al-CH₂CH(CH₃)₂), 0.13 (dd, 1H, $^2J = 13.8$ Hz, $^3J = 7.0$ Hz, Al-CH₂CH(CH₃)₂) ppm. ^{13}C NMR (100 MHz, benzene- d_6): 143.7 (aromatic C-CH₂-), 143.1 (aromatic N-C), 136.5 (aromatic C-CH₃(2)), 131.3 (C1), 129.8 (C3), 129.6 (aromatic C-CH₃(4)), 45.1 (N-CH₃), 28.5 (Al-CH₂CH(CH₃)₂), 26.9 (Al-CH₂CH(CH₃)₂), 21.6 (Al-CH₂CH(CH₃)₂) ppm.

Al_tri_DMA-2,4,6-Me. ^1H NMR (400 MHz, chlorobenzene- d_5): 6.57 (bs, 2H, aromatic *m*-H), 2.59 (s, 6H, N-CH₃), 2.27 (bs, 6H, *o*-CH₃), 2.00 (s, 3H, *p*-CH₃), 1.71 (m, 2H, Al-CH₂CH(CH₃)₂), 0.85 (d, 12H, $^3J = 6.5$ Hz, Al-CH₂CH(CH₃)₂), 0.22 (d, 4H, $^3J = 7.4$ Hz, Al-CH₂CH(CH₃)₂) ppm. ^{13}C NMR (100 MHz, chlorobenzene- d_5): 140.9 (aromatic *p*-C), 138.6 (aromatic C-N), 130.6 (aromatic *m*-C), 45.5 (N-CH₃), 27.4 (Al-CH₂CH(CH₃)₂), 20.0 (*p*-CH₃), 25.2 (Al-CH₂CH(CH₃)₂), 21.0 (Al-CH₂CH(CH₃)₂), 19.5 (*o*-CH₃) ppm.

Protonated DMA-2,4,6-Me borate salt. ^1H NMR (400 MHz, chlorobenzene- d_5): 6.52 (bs, 1H, aromatic *m*-H), 6.48 (bs, 1H, aromatic *m*-H), 2.52 (s, 6H, N-CH₃), 2.00 (s, 3H, *p*-CH₃), 1.86 (bs, 6H, *o*-CH₃) ppm. ^{13}C NMR (100 MHz, chlorobenzene- d_5): 141.8 (aromatic *p*-C), 134.5 (aromatic N-C), 134.4 (aromatic *m*-C), 131.2 (aromatic *m*-C), 128.1 (aromatic *o*-C), 44.9 (N-CH₃), 20.0 (*p*-CH₃), 18.9 (*o*-CH₃) ppm.

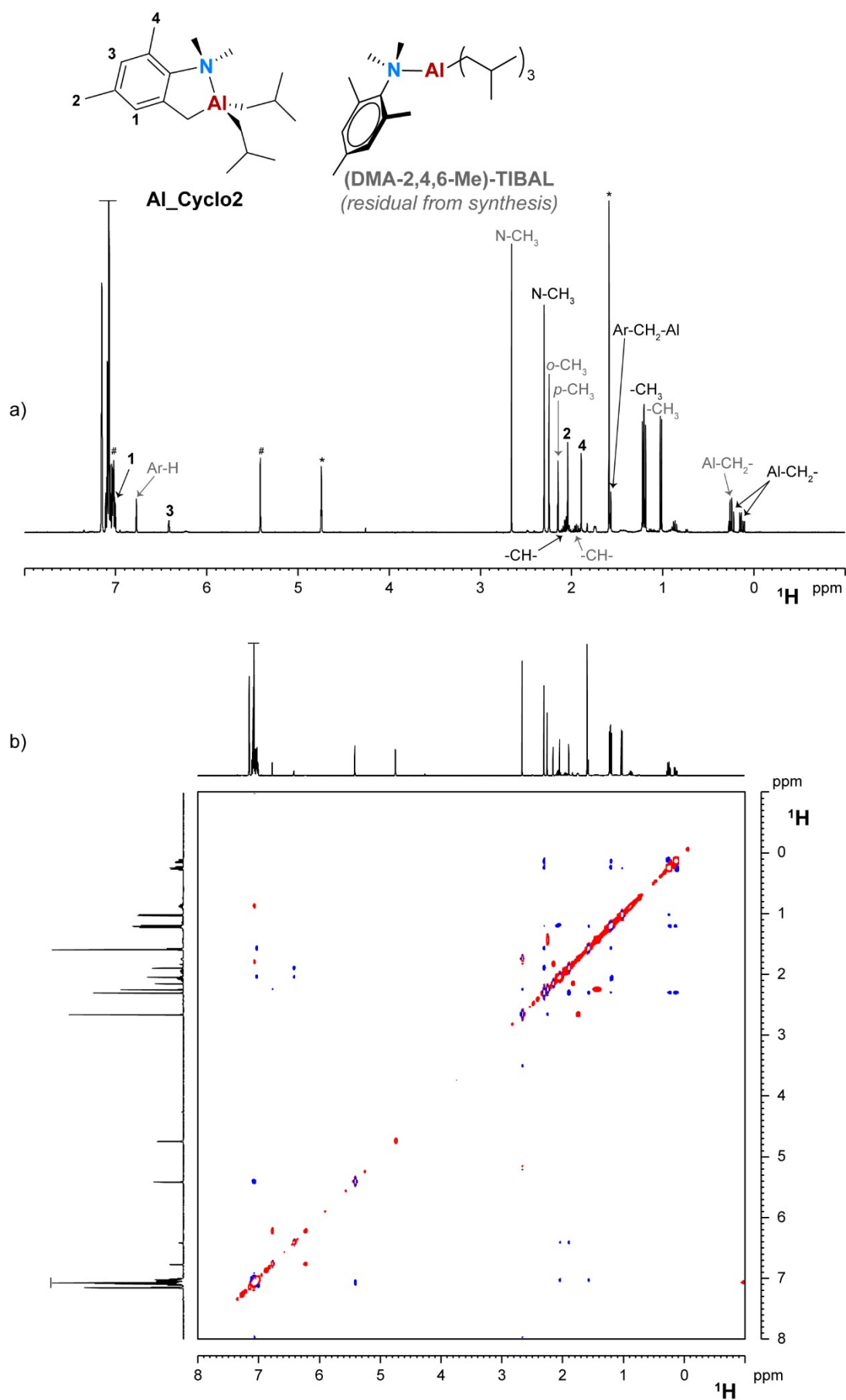


Figure S31. a) ^1H and b) ^1H NOESY NMR spectra (benzene- d_5 , 298K) of the neutral products formed in the reaction of DMA-2,4,6-Me (2 equiv.) with TIBAL (1 equiv.) and TTB (0.9 equiv.). * = *iso*-butene; # = Ph₃CH.

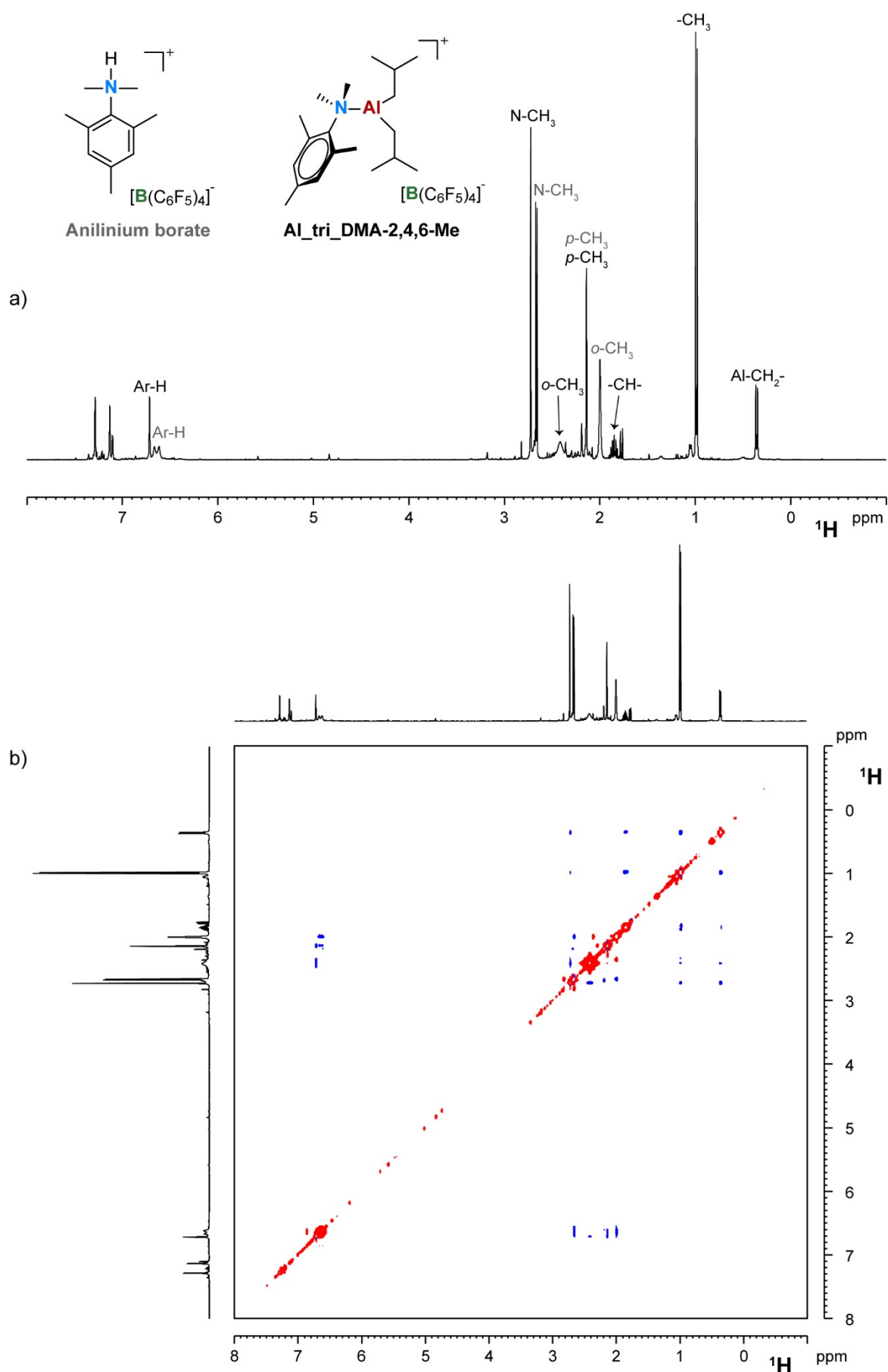


Figure S31. a) ^1H and b) ^1H NOESY NMR spectra (chlorobenzene- d_5 , 298K) of the ionic products formed in the reaction of **DMA-2,4,6-Me** (2 equiv.) with TIBAL (1 equiv.) and TTB (0.9 equiv.).

1.3.3 Synthesis and reactivity of **Al_tri_DEA**

Al_tri_DEA. Solid TTB (114 mg, 124 μmol) was added in small aliquots to a preformed and stirred solution of TIBAL (46.8 μL , 185 μmol) and **DEA** (39.7 μL , 247 μmol) in toluene (1.5 mL). The resulting mixture was vigorously stirred for a few minutes at room temperature. Upon stopping the stirring, a colorless oil precipitated. Pentane (6 mL) was added to facilitate precipitation of ionic products. The supernatant was then removed, and the oil further washed with pentane (2 x 6 mL). After the last washing, the residue was dried under vacuum to obtain **Al_tri_DEA** as a white solid (121 mg, 87% yield).

^1H NMR (400 MHz, chlorobenzene- d_5): 7.26 (m, 4H, aromatic *m*-H), 7.17 (m, 2H, aromatic *p*-H), 6.82 (m, 4H, aromatic *o*-H), 2.99 (bd, 4H, $^3J = 6.4$ Hz, N- CH_2CH_3), 1.57 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.78 (bt, 6H, $^3J = 6.4$ Hz, N- CH_2CH_3), 0.72 (d, 12H, $^3J = 6.5$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.19 (d, 4H, $^3J = 7.3$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, chlorobenzene- d_5): 138.0 (aromatic N-C), 133.3 (aromatic *m*-C), 130.8 (aromatic *p*-C), 119.4 (aromatic *o*-C), 46.6 (N- CH_2CH_3), 27.4 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.0 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 22.2 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 9.03 (N- CH_2CH_3) ppm.

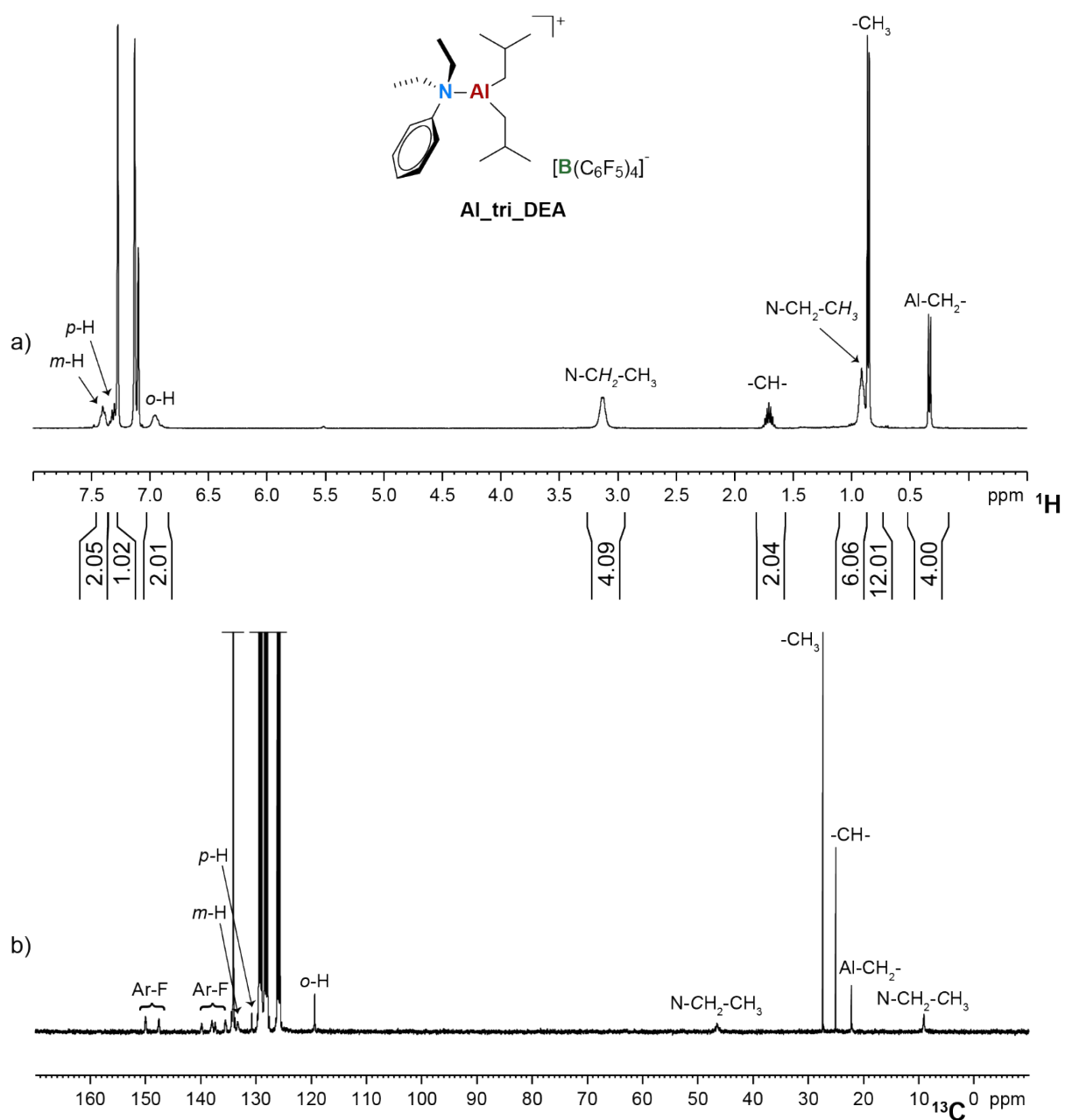


Figure S32. a) ^1H and b) ^{13}C NMR spectra (chlorobenzene- d_5 , 298K) of **Al_tri_DEA**.

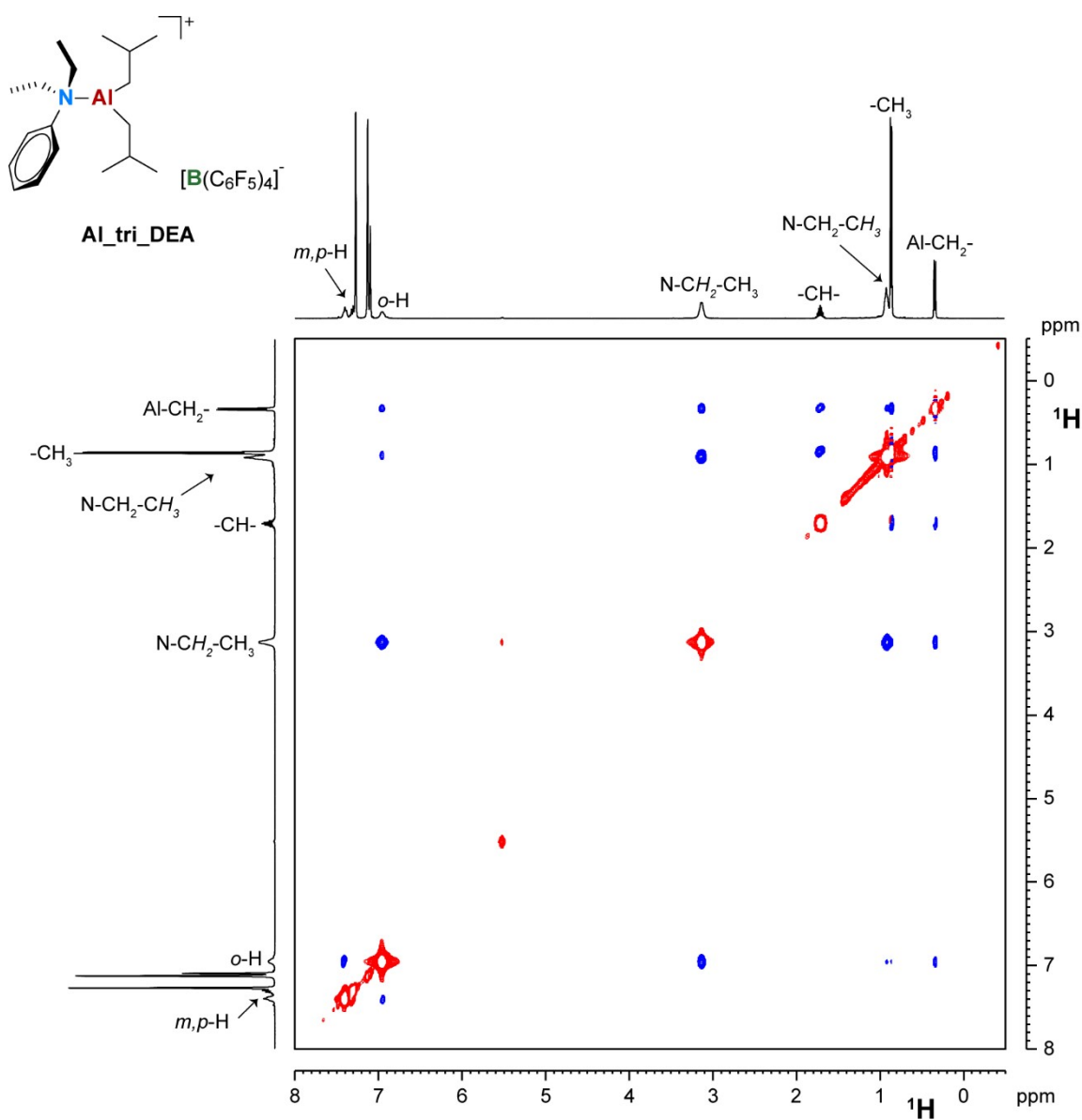
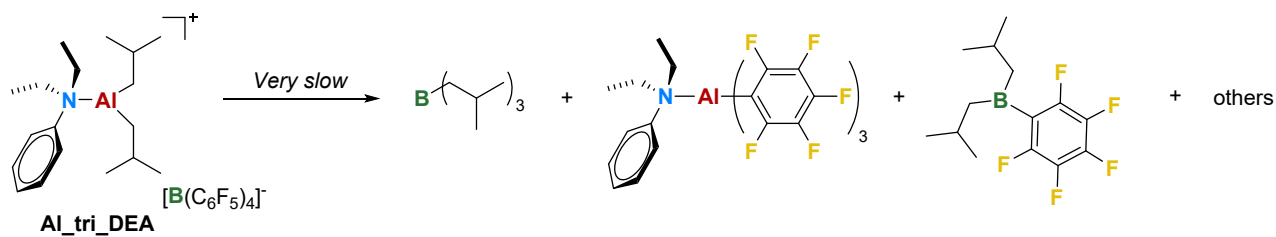


Figure S33. ^1H NOESY NMR spectrum (chlorobenzene- d_5 , 298K) of Al_tri_DEA .



Scheme S2. Self-decomposition of Al_{tri}_DEA in solution.

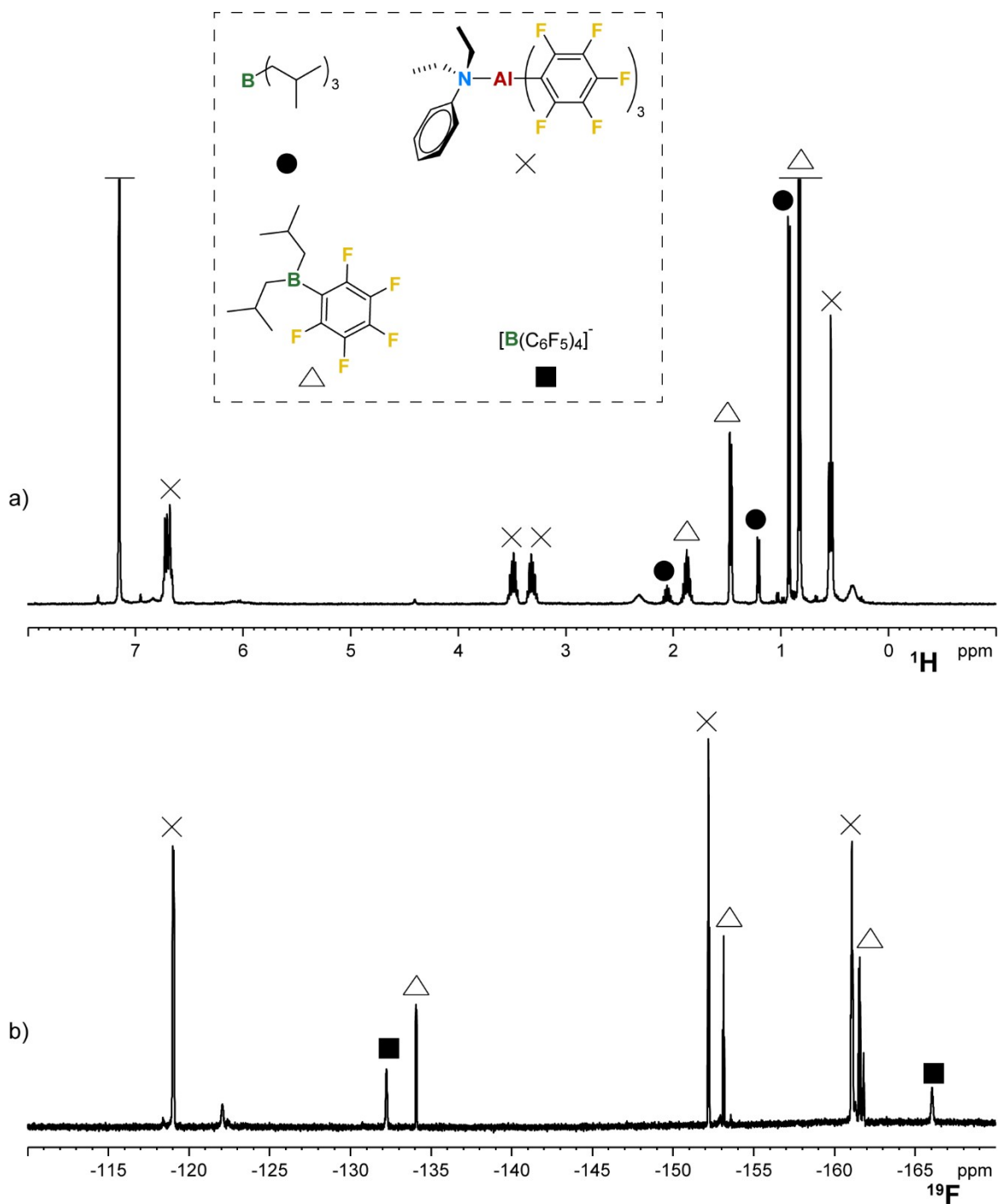


Figure S34. a) 1H and b) ^{19}F NMR spectra (benzene- d_6 , 298K) of Al_{tri}_DEA decomposition products (see also Scheme S2).

1.3.4 Side reactions observed with DIPA

Upon reacting **DIPA** (2 equiv.) with TIBAL (1 equiv.) and TTB (0.9 equiv.; Scheme 2d) in benzene- d_6 , a complex mixture of neutral and ionic products is formed. The neutral products (Ph_3CH and other minor species) remain in solution, while the ionic ones precipitate as a yellow-green oil. The latter were separated and dissolved in chlorobenzene- d_5 (Figure S35).

Al_tri_DIPA. ^1H NMR (400 MHz, chlorobenzene- d_5): 7.22 (bm, 3H, aromatic m,p -H), 6.69 (bm, 2H, aromatic o -H), 3.55 (h, 2H, $^3J = 6.8$, N- $\text{CH}(\text{CH}_3)_2$), 1.70 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.93 (bm, 12H, N- $\text{CH}(\text{CH}_3)_2$), 0.82 (d, 12H, $^3J = 6.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.25 (d, 4H, $^3J = 7.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm.

In another solvent. ^1H NMR (400 MHz, dichlorobenzene- d_4): 7.40 (m, 3H, aromatic m,p -H), 6.87 (d, 2H, $^3J = 8.0$ Hz, aromatic o -H), 3.76 (bs, 2H, N- $\text{CH}(\text{CH}_3)_2$), 1.77 (m, 2H, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 1.09 (d, 12H, $^3J = 6.2$ Hz, N- $\text{CH}(\text{CH}_3)_2$), 0.85 (d, 12H, $^3J = 6.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 0.36 (d, 4H, $^3J = 7.6$ Hz, Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, dichlorobenzene- d_4): 131 (aromatic m,p -C), 122.0 (aromatic o -C), 56.2 (N- $\text{CH}(\text{CH}_3)_2$), 27.4 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.6 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 25.4 (Al- $\text{CH}_2\text{CH}(\text{CH}_3)_2$), 20.6 (N- $\text{CH}(\text{CH}_3)_2$) ppm.

Protonated DIPA borate salt. ^1H NMR (400 MHz, chlorobenzene- d_5): 7.21 (m, 3H, aromatic m,p -H), 6.49 (bd, 2H, $^3J = 7.0$ Hz, aromatic o -H), 4.92 (bm, 1H, N- H^+), 3.33 (m, 2H, N- $\text{CH}(\text{CH}_3)_2$), 0.71 (d, 6H, $^3J = 6.4$ Hz, N- $\text{CH}(\text{CH}_3)_2$), 0.60 (d, 6H, $^3J = 6.6$ Hz, N- $\text{CH}(\text{CH}_3)_2$) ppm.

In another solvent. ^1H NMR (400 MHz, dichlorobenzene- d_4): 7.25 (m, 3H, aromatic m,p -H), 6.70 (d, 2H, $^3J = 7.6$ Hz, aromatic o -H), 3.61 (m, 2H, N- $\text{CH}(\text{CH}_3)_2$), 0.91 (d, 6H, $^3J = 6.4$ Hz, N- $\text{CH}(\text{CH}_3)_2$), 0.82 (d, 6H, $^3J = 6.4$ Hz, N- $\text{CH}(\text{CH}_3)_2$) ppm. ^{13}C NMR (100 MHz, dichlorobenzene- d_4): 131.5 (aromatic N-C), 131 (aromatic m,p -C), 122.8 (aromatic o -C), 58.6 (N- $\text{CH}(\text{CH}_3)_2$), 19.0 (N- $\text{CH}(\text{CH}_3)_2$), 16.8 (N- $\text{CH}(\text{CH}_3)_2$) ppm.

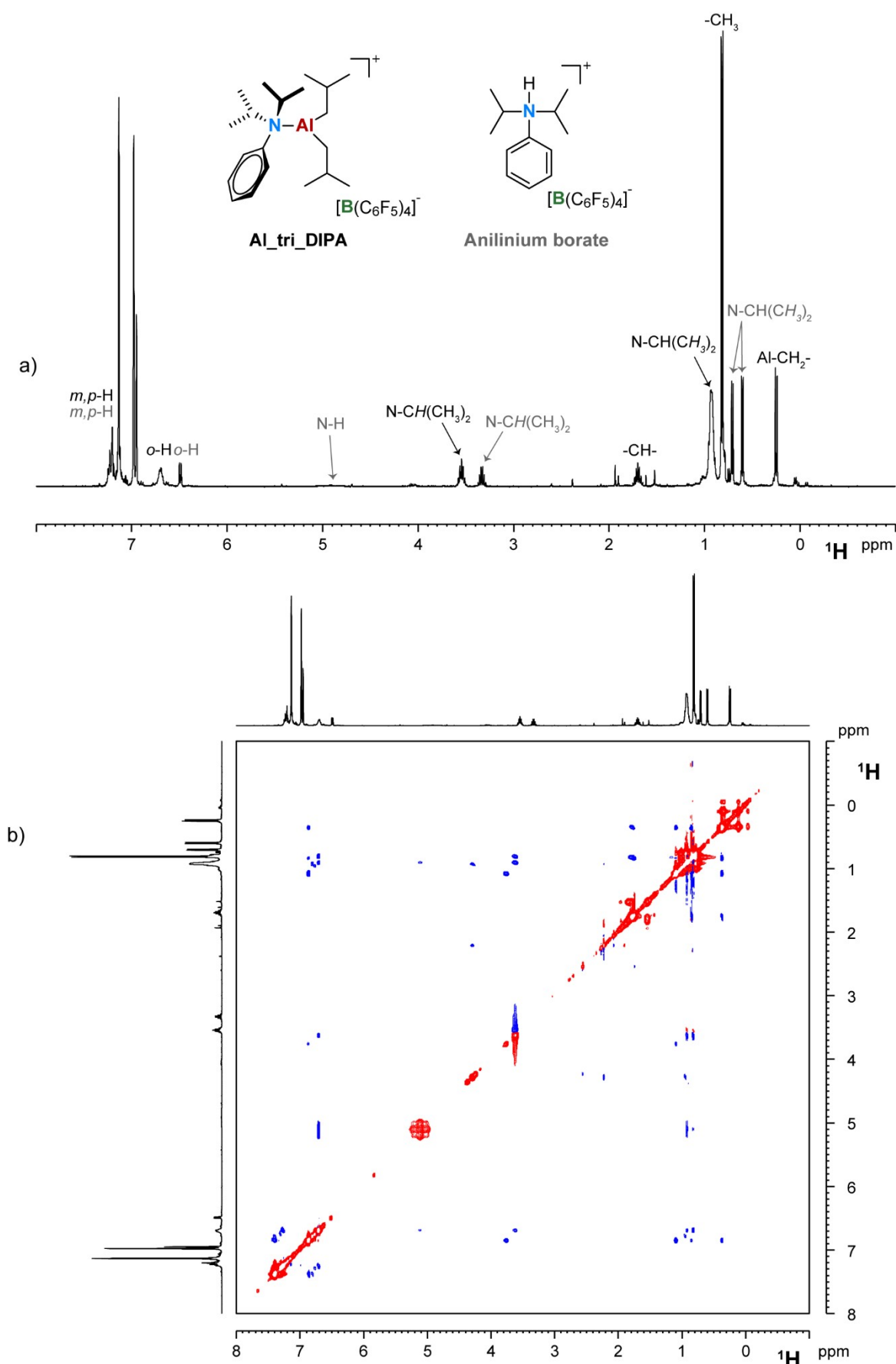


Figure S35. a) ^1H and b) ^1H NOESY NMR spectra (chlorobenzene- d_5 , 298K) of the ionic products formed in the reaction of **DIPA** (2 equiv.) with TIBAL (1 equiv.) and TTB (0.9 equiv.).

1.3.5 Side reactions observed with TEA

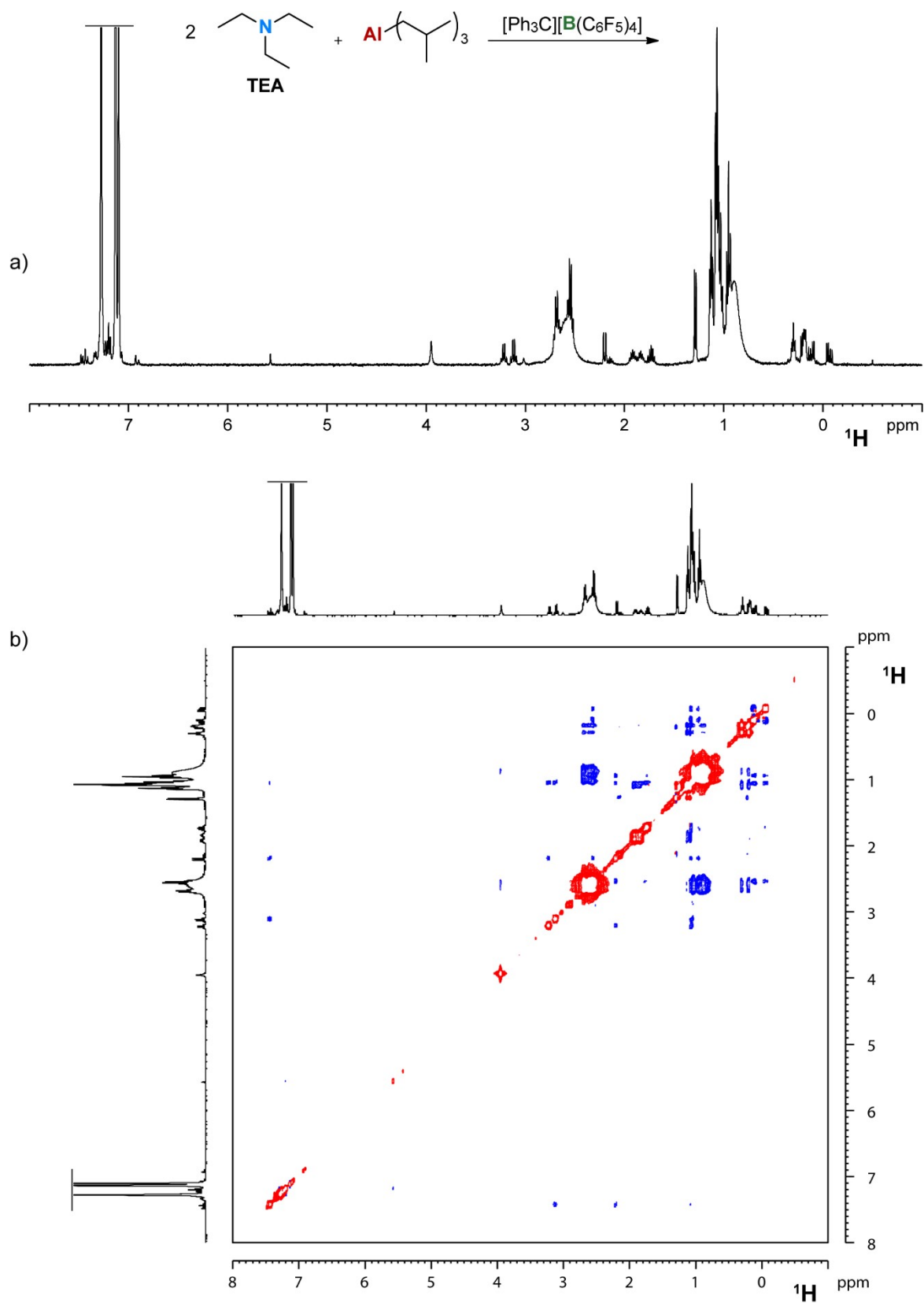


Figure S36. a) ^1H and b) ^1H NOESY NMR spectra (chlorobenzene- d_5 , 298K) of the ionic products formed in the reaction of TEA (2 equiv.) with TIBAL (1 equiv.) and TTB (0.9 equiv.).

1.3.6 Synthesis and characterization of DMA-Ph

DMA-Ph. Inspired by literature procedures,³ methyl iodide (1.18 mL, 19.0 mmol) was added dropwise to a stirred solution of K_2CO_3 (2.63 g, 19.0 mmol) and 4-aminobiphenyl (1.53 g, 9.0 mmol) in 25 mL of ethanol. The resulting mixture was vigorously stirred for 18h under reflux at 85°C. Subsequently, the mixture was cooled down to room temperature, filtered and extracted three times with H_2O . The organic layer was dried over sodium sulfate, filtered and concentrated under vacuum to obtain an orange solid, which was purified through column chromatography on silica gel using chloroform as eluent. The desired eluted fractions were combined and all the volatiles were removed under vacuum to afford the product as a pale orange solid (904 mg; 51% isolated yield).

1H NMR (400 MHz, chloroform-*d*): 7.60 (dd, 2H, $^3J = 8.2$ Hz, H3), 7.53 (d, 2H, $^3J = 8.8$ Hz, H2), 7.42 (m, 2H, H4), 7.27 (t, 1H, $^3J = 7.2$ Hz, H5), 6.82 (d, 2H, $^3J = 8.8$ Hz, H1), 3.03 (s, 6H, N- CH_3) ppm. ^{13}C NMR (100 MHz, chloroform-*d*): 150.1 (aromatic N-C), 141.1 (aromatic C-C), 128.7 (aromatic C-C), 128.6 (C4), 127.4 (C2), 126.0 (C3), 125.8 (C5), 112.6 (C1), 40.4 (N- CH_3) ppm. See Figure S2 for nomenclature.

1.3.5 Addendum: comparison between ^1H NMR spectra of AIHAI_DMA and AIHAI_DMA-Ph

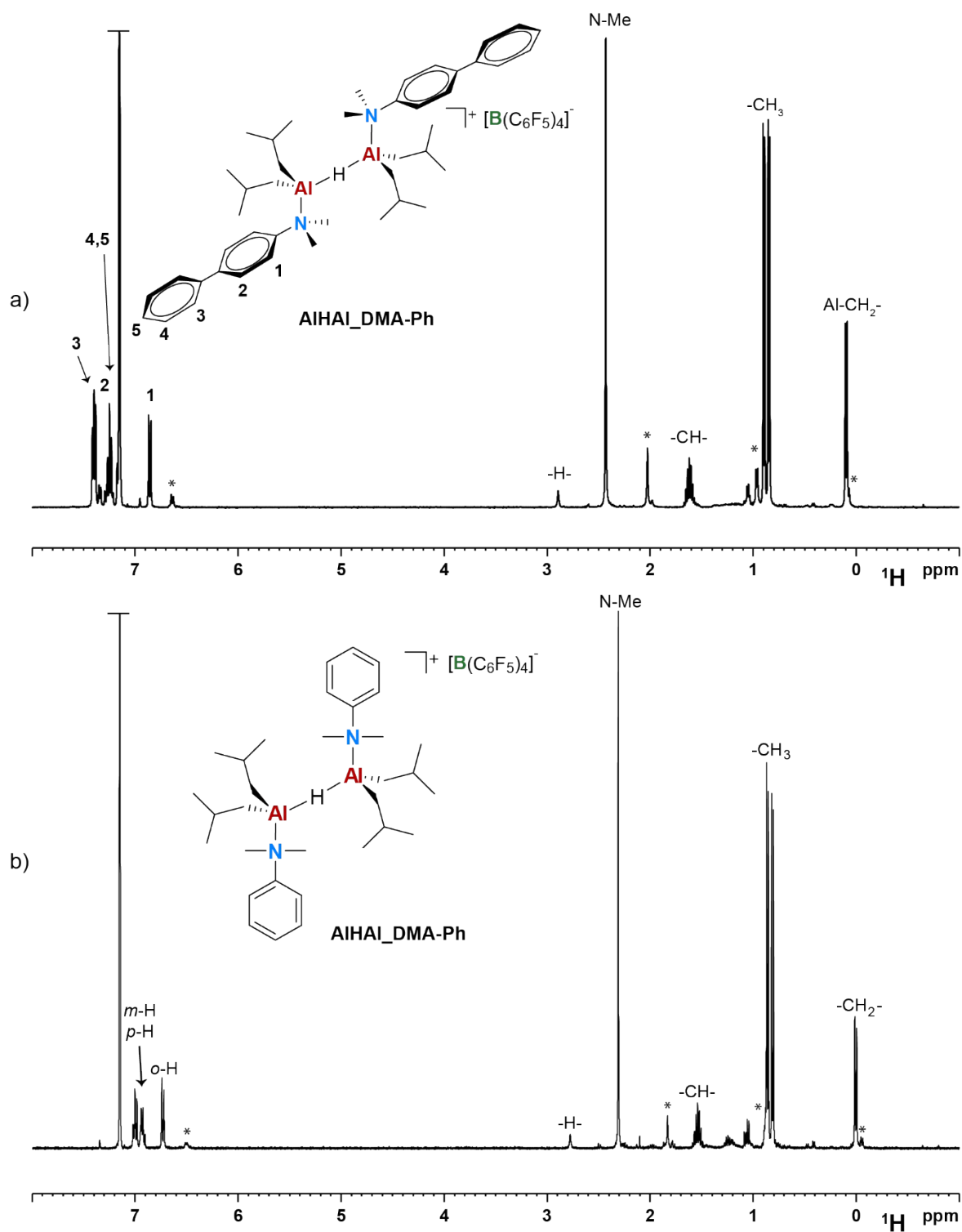


Figure S37. Comparison between ^1H NMR spectra (benzene- d_6 , 298K) of a) AIHAI_DMA and b) AIHAI_DMA-Ph.

1.4 Crystallographic details

Table S1. Crystal data and structure refinement for **Al_DMA**.

Complex	Al_DMA
CCDC n.	2372889
Elemental formula	C ₄₈ H ₄₀ Al B F ₂₀ N ₂
Formula weight	1062.61
Crystal system	Triclinic
Space group	P-1
Unit cell dimensions:	
a = (Å)	12.6860(6)
b =	12.8057(6)
c =	16.3034(9)
α = (°)	66.945(2)
β =	69.445(2)
γ =	85.521(2)
Volume (Å ³)	2276.4(2)
Z, Calculated density (g/cm ³)	2, 1.550
F(000)	1080
Absorption coefficient (mm ⁻¹)	0.165
Temperature (K)	150.(2)
Crystal colour, shape	Clear colourless, prism
Crystal size (mm)	0.200 x 0.100 x 0.080
On the diffractometer:	
Theta range for data collection	2.6067 to 28.2565
Limiting indices	-16<=h<=16, -14<=k<=17, -21<=l<=21
Completeness	99.4%
Max. and min. transmission	0.7457 and 0.6879
Reflns collected (not incl. absences)	40474
No. of unique reflns, R(int) for equivs	11256, 0.0375
No. of 'observed' reflns (I > 2σ _I)	8862
Refinement:	
Data/restraints/parameters	11256/0/667
Goodness-of-fit on F ²	1.025
Final R indices ('obsd' data)	0.0395, 0.0874
Final R indices (all data)	0.0587, 0.0983
Reflns weighted: 1/w = ^a	[$\frac{1}{\sin^2(\theta)} + (0.0357P)^2 + 1.2327P$]
Largest diff. peak and hole (e. Å ⁻³)	0.484 and -0.332

^awhere $P = (F_o^2 + 2F_c^2) / 3$

Table S2. Crystal data and structure refinement for **AI_DMA-Cl**.

Complex	AI_DMA-Cl
CCDC n.	2372892
Elemental formula	C ₅₁ H ₃₈ Al B Cl ₂ F ₂₁ N ₂
Formula weight	1186.52
Crystal system	Monoclinic
Space group	P2(1)/n
Unit cell dimensions:	
a = (Å)	15.1327(8)
b =	19.0563(11)
c =	20.0028(12)
α = (°)	90
β =	110.397(2)
γ =	90
Volume (Å ³)	5406.6(5)
Z, Calculated density (g/cm ³)	4, 1.458
F(000)	2396
Absorption coefficient (mm ⁻¹)	0.246
Temperature (K)	120.(2)
Crystal colour, shape	Clear colourless, plate
Crystal size (mm)	0.400 x 0.140 x 0.140
On the diffractometer:	
Theta range for data collection	2.5752 to 28.0428
Limiting indices	-20<=h<=17, -24<=k<=25, -26<=l<=25
Completeness	99.5%
Max. and min. transmission	0.7457 and 0.6660
Reflns collected (not incl. absences)	42890
No. of unique reflns, R(int) for equivs	13416, 0.0344
No. of 'observed' reflns (I > 2σ _i)	9891
Refinement:	
Data/restraints/parameters	13416/450/820
Goodness-of-fit on F ²	1.129
Final R indices ('obsd' data)	0.0706, 0.1870
Final R indices (all data)	0.0934, 0.1976
Reflns weighted: 1/w = ^a	$\sqrt{s^2(F_o^2) + (0.0686P)^2 + 9.5321P}$
Largest diff. peak and hole (e. Å ⁻³)	0.768 and -0.437

^awhere $P = (F_o^2 + 2F_c^2) / 3$

Table S3. Crystal data and structure refinement for **Al_tri_DEA**.

Complex	Al_tri_DEA
CCDC n.	2372891
Elemental formula	C ₄₂ H ₃₃ Al B F ₂₀ N
Formula weight	969.48
Crystal system	Monoclinic
Space group	P2(1)/c
Unit cell dimensions:	
a = (Å)	13.9977(3)
b =	18.7908(4)
c =	17.0814(4)
α = (°)	90
β =	112.5680(10)
γ =	90
Volume (Å ³)	4148.84(16)
Z, Calculated density (g/cm ³)	4, 1.552
F(000)	1960
Absorption coefficient (mm ⁻¹)	0.172
Temperature (K)	150.(2)
Crystal colour, shape	Clear colourless, prism
Crystal size (mm)	0.100 x 0.100 x 0.040
On the diffractometer:	
Theta range for data collection	2.4553 to 28.2669
Limiting indices	-18<=h<=18, -24<=k<=25, -22<=l<=22
Completeness	99.2%
Max. and min. transmission	0.7457 and 0.6609
Reflns collected (not incl. absences)	36584
No. of unique reflns, R(int) for equivs	10226, 0.0239
No. of 'observed' reflns (I > 2σ _i)	8322
Refinement:	
Data/restraints/parameters	10226/0/592
Goodness-of-fit on F ²	1.031
Final R indices ('obsd' data)	0.0377, 0.0902
Final R indices (all data)	0.0492, 0.0975
Reflns weighted: 1/w = ^a	\s^2^(Fo^2)+(0.0367P)^2+2.1017P
Largest diff. peak and hole (e. Å ⁻³)	0.309 and -0.319

Table S4. Crystal data and structure refinement for **Al_Py-3,5-Me**.

Complex	Al_Py-3,5-Me
CCDC n.	2372890
Elemental formula	C ₅₂ H ₄₁ Al B Cl F ₂₀ N ₂
Formula weight	1147.11
Crystal system	Monoclinic
Space group	P2(1)/n
Unit cell dimensions:	
a = (Å)	9.0723(9)
b =	18.0700(18)
c =	31.168(3)
α = (°)	90
β =	96.700(3)
γ =	90
Volume (Å ³)	5074.7(9)
Z, Calculated density (g/cm ³)	4, 1.501
F(000)	2328
Absorption coefficient (mm ⁻¹)	0.205
Temperature (K)	145.(2)
Crystal colour, shape	Clear intense grey, plate
Crystal size (mm)	0.320 x 0.300 x 0.100
On the diffractometer:	
Theta range for data collection	2.4292 to 28.2355
Limiting indices	-12<=h<=12, -24<=k<=22, -40<=l<=41
Completeness	99.8%
Max. and min. transmission	0.98 and 0.91
Reflns collected (not incl. absences)	122848
No. of unique reflns, R(int) for equivs	12533, 0.0600
No. of 'observed' reflns (I > 2σ _i)	9512
Refinement:	
Data/restraints/parameters	12533/179/786
Goodness-of-fit on F ²	1.093
Final R indices ('obsd' data)	0.0536, 0.1070
Final R indices (all data)	0.0797, 0.1238
Reflns weighted: 1/w = ^a	[$s^2(F_o^2) + (0.0317P)^2 + 5.4476P$]
Largest diff. peak and hole (e. Å ⁻³)	0.438 and -0.685

^awhere $P = (F_o^2 + 2F_c^2) / 3$

Table S5. Crystal data and structure refinement for **Al_QUI**.

Complex	Al_QUI
CCDC n.	2372888
Elemental formula	C ₅₀ H ₃₂ Al B F ₂₀ N ₂
Formula weight	1078.56
Crystal system	Monoclinic
Space group	P2(1)/n
Unit cell dimensions:	
a = (Å)	9.5866(16)
b =	26.774(6)
c =	18.128(5)
α = (°)	90
β =	94.417(8)
γ =	90
Volume (Å ³)	4639.1(17)
Z, Calculated density (g/cm ³)	4, 1.544
F(000)	2176.0
Absorption coefficient (mm ⁻¹)	0.164
Temperature (K)	150.(2)
Crystal colour, shape	Colourless, plate
Crystal size (mm)	0.200 x 0.200 x 0.100
On the diffractometer:	
Theta range for data collection	2.7668 to 19.5483
Limiting indices	-12<=h<=9, -35<=k<=35, -24<=l<=24
Completeness	99.4%
Max. and min. transmission	0.98 and 0.92
Reflns collected (not incl. absences)	50221
No. of unique reflns, R(int) for equivs	11632, 0.0908
No. of 'observed' reflns (I > 2σ _i)	6286
Refinement:	
Data/restraints/parameters	11632/69/674
Goodness-of-fit on F ²	1.036
Final R indices ('obsd' data)	0.0580, 0.1108
Final R indices (all data)	0.1310, 0.1426
Reflns weighted: 1/w = ^a	[$s^2(F_o^2) + (0.0448P)^2 + 3.3646P$]
Largest diff. peak and hole (e. Å ⁻³)	0.588 and -0.520

^awhere $P = (F_o^2 + 2F_c^2) / 3$

1.5 Estimation of K_{eq}

The K_{eq} for the reaction depicted in Eq. 1 (Manuscript) was estimated by quantitative ^1H NMR spectroscopy, using a 50 mM external standard solution of 2,6-di-*tert*-butyl-4-methylphenol and the *intscl* routine of the Topspin 3.6 software suite. The diagnostic N-Me signals of **Al_L** and **AlHAl_L**, and Al-CH₂ signals of DIBAL-H dimer and trimer were used to estimate the concentration of reagents and products.

$$K_{eq} = \frac{[AlHAl_L] \times [(AlBu_2H)_2]}{[Al_L] \times [(AlBu_2H)_3]}$$

Concentrations are reported in Table S6, while K_{eq} are reported in Table 1 (Manuscript).

Table S6. Concentrations of reactants and products of Eq. 1.^a

Entry	L	Solvent	[AlHAl-L] (mM)	[Al-L] (mM)	[(AlBu ₂ H) ₃] (mM)	[(AlBu ₂ H) ₂] (mM)
1	DMA	Toluene			(ref. 4)	
2	DMA	Chlorobenzene	33	1.7	3.8	2.5
3	DMA-C₁₆	Toluene			(ref. 5)	
4	DMA-Ph	Toluene	2.5	0.4	0.2	0.4
5	DMA-Cl	Chlorobenzene	3.2	0.7	0.2	0.5
6	DMHA	Toluene	9.6	0.7	2.3	2.3

^a estimated by quantitative ^1H NMR at 298 K.

2. Additional details on polymerization experiments

2.1 Full polymerization procedure

Prior to the execution of a polymerization library, the PPR modules undergo 'bake-and-purge' cycles overnight (8 h at 90-140°C with intermittent dry N₂ flow), to remove any contaminants and left-overs from previous experiments. After cooling to glovebox temperature, the module stir tops are taken off, and the 48 cells are fitted with disposable 10 mL glass inserts (pre-weighed in a Mettler-Toledo Bohdan Balance Automator) and polyether ether ketone (PEEK) stir paddles. The stir tops are then set back in place, and N₂ in the reactors is replaced with ethene (ambient pressure).

The cells are then loaded with the appropriate amounts of toluene and 1-hexene (1.8 v/v%). The system is then thermostated at the reaction temperature and brought to 65 psi of pressure with ethene. At this point, the catalyst injection sequence is started; aliquots of (a) a toluene 'chaser', (b) a toluene solution of catalyst, (c) a toluene spacer, (d) a toluene solution of the proper activator, and (e) a toluene 'buffer', all separated by nitrogen gaps, are uploaded into the needle and subsequently injected into the cell of destination in reverse order, thus starting the reaction. This is left to proceed under stirring (800 rpm) at constant temperature and pressure with feed of ethene on demand for 10 minutes and quenched by over-pressurizing the cell with 50 psi (3.4 bar) of dry air (preferred over other possible catalyst quenchers because in case of cell or quench line leakage oxygen is promptly detected by the dedicated glove-box sensor). Conversion of 1-hexene was kept below 15% to ensure a constant comonomer concentration. All experiments were performed at least in duplicate.

Once all cells have been quenched, the modules are cooled down to glovebox temperature and vented, the stir-tops are removed, and the glass inserts containing the reaction phases are taken out and transferred to a centrifugal evaporator (Genevac EZ-2 Plus or Martin Christ RVC 2-33 CDplus), where all volatiles are removed, and the polymers are thoroughly dried overnight. Reaction yields are double-checked against on-line monomer conversion measurements by robotically weighing the dry polymers while still in the reaction vials, subtracting the pre-recorded tare. Polymer aliquots are then sent to the characterizations.

All polymers were characterized by means of high-temperature gel permeation chromatography (GPC) and ¹³C NMR spectroscopy. GPC curves were recorded with a Freeslate Rapid GPC setup, equipped with a set of two mixed-bed Agilent PLgel 10 μm columns and a Polymer Char IR4 detector. Calibration was performed with the universal method, using 10 monodisperse polystyrene samples (*M_n* between 1.3 and 3,700 kDa).

Quantitative ¹³C NMR spectra were recorded using a Bruker Avance III 400 spectrometer equipped with a high-temperature cryoprobe for 5 mm OD tubes, on 45 mg mL⁻¹ polymer solutions in tetrachloroethane-*d*₂ (with BHT added as a stabilizer, [BHT] = 0.4 mg mL⁻¹). Acquisition conditions were: 45° pulse; acquisition time, 2.7 s; relaxation delay, 5.0 s; 2 K transients. Broad-band proton decoupling was achieved with a modified WALTZ16 sequence (BI_WALTZ16_32 by Bruker).

2.1 Additional polymerization results

Table S7. Preliminary screening of polymerization conditions with **AIHAI_DMA** and TIBA/AB.^a

Entry	n_{Zr} (nmol)	Cocatalyst	n_{AIHAI} (nmol)	B/Zr	Al/Zr	R_p ($kg_{PE} \cdot mmol_{Cat}^{-1} \cdot h^{-1}$)	M_n (kDa) ^d	M_w (kDa) ^d	PDI ^d
1	1.5	TIBA/AB	-	2	3333	- ^b	-	-	-
2	10	TIBA/AB	-	2	500	124	87	218	2.5
3	1.5	AIHAI_DMA	75	50	100	268	92	218	2.4
4	1.5	AIHAI_DMA	100	67	133	313	80	202	2.5
5	1.5	AIHAI_DMA	150	100	200	462	80	188	2.3
6	1.5	AIHAI_DMA	250	167	333	485	82	192	2.3
7	1.5	AIHAI_DMA	325	217	433	469	85	202	2.4
8	2.5	AIHAI_DMA	75	30	60	$\gg 0$ ^c	-	-	-
9	2.5	AIHAI_DMA	250	100	200	$\gg 0$ ^c	-	-	-

^a Experimental conditions: ethylene/1-hexene copolymerization in toluene (6 mL), $T = 60^\circ C$, $p_{C2} = 4.5$ bar (65 psi), $t = 10$ min, $[H]_{feed} = 1.8$ v/v%; ^b not active, $t = 120$ min; ^c exceedingly active, uncontrolled kinetics; ^d determined by GPC. Results are average of at least triplicates.

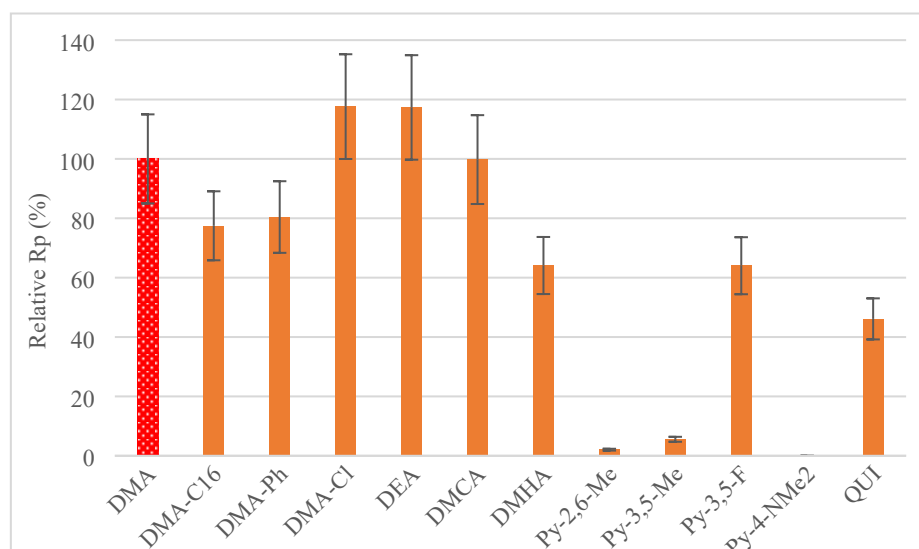


Figure S38. Relative productivities with respect to that with **AIHAI_DMA** obtained with **Cat-Zr** in combination with the various AAB cocatalysts at B/Zr = 167 (compare with Figure 5). 15% experimental uncertainty is assumed on R_p .

3. Additional details on computational study

3.1 Final Energies, Enthalpy and Entropy corrections

Table S8. Final Energies, Enthalpy and Entropy corrections in Hartree.

Structure	TPSSh/DZ				M06-2X(PCM)/TZ
	Energy	ZPECorr	EnthalpyCorr	GibbsCorr	Energy
AI_DMA:	-1290.58625	0.59293	0.62601	0.53039	-1290.34613
AI_DMA-C ₃	-1526.51152	0.76095	0.80300	0.68511	-1526.19735
AI_DMA-Ph	-1752.78024	0.75351	0.79623	0.67689	-1752.42678
AI_DMA-Cl	-2209.81920	0.57366	0.60915	0.50712	-2209.56069
AI_DEA	-1447.85223	0.70627	0.74481	0.63836	-1447.56767
AI_DMCA	-1297.83266	0.73194	0.76757	0.66823	-1297.57302
AI_DMPA	-1064.32981	0.60042	0.63302	0.53923	-1064.12737
AI_Py-2,6-Me	-1212.01133	0.53279	0.56442	0.47107	-1211.77953
AI_Py-3,5-Me	-1212.03612	0.53166	0.56460	0.46366	-1211.79169
AI_Py-3,5-F	-1451.66682	0.38983	0.41864	0.32755	-1451.50918
AI_Py-NMe ₂	-1322.74422	0.56834	0.60283	0.49937	-1322.49096
AI_QUI	-1362.07568	0.51652	0.54704	0.45420	-1361.80773

3.2 QSAR model data

Table S9. Descriptor values determined from AI_L and free donor and single descriptor correlations.

Activator	R_p	relative R_p	Descriptors											
			determined from AI_L							determined from free N-donor				
			CAIC	NAIN	e-(AI)	V_{bur}	WBI AI-C (average)	WBI AI-C (lowest)	WBI AI-N (average)	WBI AI-N (lowest)	AI-N	q(N, e-)	EN-LPIBO	EHOMO
DEA	422	91	124.26	107.37	0.97006	57.4	0.83683	0.83664	0.42685	0.42672	2.17	-0.20052	-0.28052	-0.17177
DMA	462	100	127.2	105.37	0.96623	55.6	0.83825	0.83822	0.44042	0.44005	2.134	-0.19138	-0.28654	-0.17586
DMA-Cl	466	101	127.47	105.39	0.96662	55.5	0.83965	0.83954	0.43806	0.4379	2.137	-0.18896	-0.29466	-0.18154
Py35Me_corr	12	3	126.48	95.2	0.99596	41.4	0.82662	0.82658	0.48148	0.48135	2.045	-0.27343	-0.3397	-0.22928
Py26Me	3	1	125.31	102.38	0.92155	54.7	0.82407	0.81687	0.49593	0.49357	2.111	-0.31802	-0.33653	-0.22863
Py35F_corr	224	48	129.19	93.98	0.99743	41.0	0.83897	0.83884	0.45894	0.45886	2.068	-0.2468	-0.3672	-0.2589
QUI	95	21	129.04	106.17	0.97142	47.4	0.8172	0.81719	0.49243	0.49238	2.059	-0.28378	-0.35124	-0.23784
DMA-C16 (propyl)	401	87	126.81	105.30	0.96418	55.6	0.8367	0.8363	0.45517	0.45485	2.13	-0.19322	-0.28538	-0.17158
DMAPh	367	79	126.84	105.44	0.97087	55.6	0.83577	0.83569	0.44135	0.43977	2.13	-0.18602	-0.29143	-0.17361
Py4NMe2	1	1	131.88	96.89	0.97895	41.4	0.81424	0.8113	0.5027	0.50059	2.023	-0.31961	-0.33265	-0.22203
DMHA(propyl)	267	58	129.51	107.20	0.96418	53.7	0.8367	0.8363	0.45517	0.45485	2.114	-0.25463	-0.27125	-0.18376
DMCA	533	116	119.72	106.69	0.93939	57.5	0.83498	0.83474	0.46404	0.46352	2.14	-0.26228	-0.27415	-0.18368
Single Descriptor Correlations		SDC (EXP)	0.11	0.37	0	0.5	0.71	0.74	0.89	0.88	0.68	0.92	0.6	0.62
		SDC (DFT)	0.27	0.4	0.03	0.54	0.66	0.69	0.72	0.72	0.69	0.66	0.55	0.61

Table S10. QSAR model and regression statistics.

Model (negative prections are set to zero)												
Activator	R_p	WBI AI-C (lowest)	V_{bur}	Predicted	SUMMARY OUTPUT							
DEA	422	0.83664	57.4	424								
DMA	462	0.83822	55.6	420	<i>gression Statistics</i>							
DMA-Cl	466	0.83954	55.5	435	Multiple R	0.9173481	ANOVA					
Py35Me_corr	12	0.82658	41.4	88	RSquare	0.8415276	df	SS	MS	F	Significance F	
Py26Me	3	0.81687	54.7	143	Adjusted RSqu	0.8063115	Regression	2	367808.9	183904.5	23.89610743	0.000251068
Py35F_corr	224	0.83884	41.0	236	Standard Error	87.726852	Residual	9	69264	7696.001		
QUI	95	0.81719	47.4	51	Observations	12	Total	11	437072.9			
DMA-C16 (propyl)	401	0.8363	55.6	396								
DMAPh	367	0.83569	55.6	389	<i>Coefficient standard Errc t Stat P-value</i>							
Py4NMe2	1	0.8113	41.4	0	Intercept	-10738.8	2381.812	-4.50864901	0.00147056			
DMHA(propyl)	267	0.8363	53.7	371	XVariable 1	12439.65	2988.248	4.16285733	0.002437341			
DMCA	533	0.83474	57.5	402	XVariable 2	13.15986	4.523246	2.909384305	0.017328607			

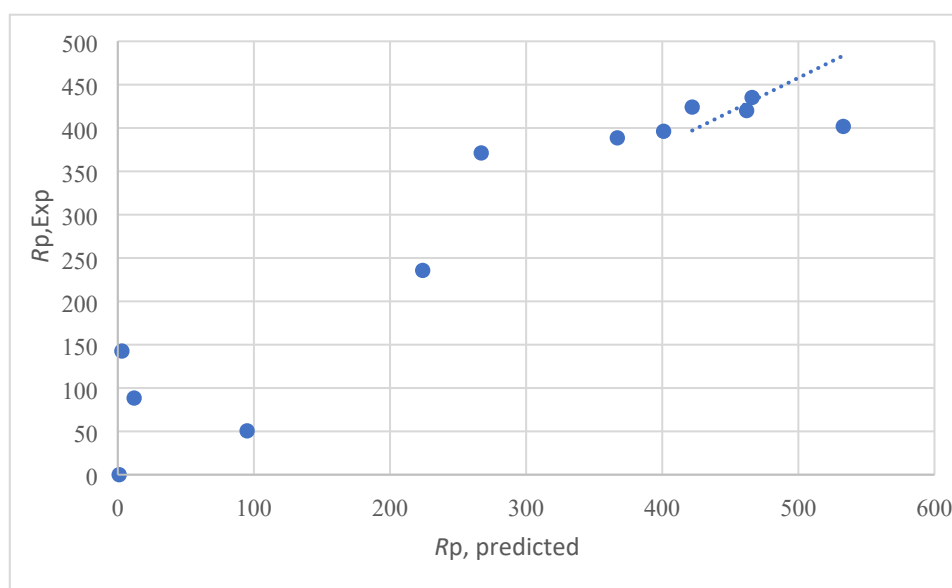


Figure S39. Experimental and predicted R_p correlation.

Table S11. Descriptor cross-correlations.

Important cross correlations												
	CAIC	NAIN	e-(A)	V _{bur}	WBI AI-C (average)	WBI AI-C (lowest)	WBI AI-N (average)	WBI AI-N (lowest)	AI-N	e-(N)	EN-LPIBO	EHOMO
CAIC	-	0.16	0.29	0.36	0.12	0.1	0.08	0.08	0.39	0.03	0.19	0.15
NAIN		-	0.32	0.79	0.1	0.1	0.23	0.23	0.59	0.21	0.59	0.57
e-(A)			-	0.48	0	0.02	0.01	0.01	0.24	0.03	0.14	0.09
V _{bur}				-	0.28	0.22	0.38	0.37	0.88	0.31	0.68	0.69
WBI AI-C (average)					-	0.97	0.8	0.8	0.55	0.66	0.33	0.31
WBI AI-C (lowest)						-	0.84	0.83	0.47	0.72	0.32	0.31
WBI AI-N (average)							-	0.9991	0.64	0.86	0.44	0.51
WBI AI-N (lowest)								-	0.65	0.86	0.45	0.52
AI-N									-	0.49	0.63	0.65
e-(N)										-	0.35	0.51
EN-LPIBO											-	0.93
EHOMO												-

Table S12. Descriptor contributions to the QSAR model.

Model Contributions						
Activator	Rp	WBI AI-C (lowest)	V _{bur}	Predicted	Contributions	
					WBI AI-C (lowest)	V _{bur}
DEA	422	0.83664	57.4	424	-331.245	755.3759853
DMA	462	0.83822	55.6	420	-311.59	731.6882366
DMA-Cl	466	0.83954	55.5	435	-295.17	730.3722505
Py35Me_corr	12	0.82658	41.4	88	-456.388	544.8182193
Py26Me	3	0.81687	54.7	143	-577.177	719.8443623
Py35F_corr	224	0.83884	41.0	236	-303.878	539.5542752
QUI	95	0.81719	47.4	51	-573.196	623.7773816
DMA-C16 (propyl)	401	0.8363	55.6	396	-335.474	731.6882366
DMAPh	367	0.83569	55.6	389	-343.063	731.6882366
Py4NMe2	1	0.8113	41.4	-102	-646.466	544.8182193
DMHA(propyl)	267	0.8363	53.7	371	-335.474	706.6845019
DMCA	533	0.83474	57.5	402	-354.88	756.6919713
				MIN	-646.466	539.5542752
				MAX	-295.17	756.6919713
				Span	351.2958	217.1376961
				weight	0.62	0.38

Al-iBu bond WBI as a reflection of electron donation ability of the N-donor

There is a relative good correlation ($R^2 = 0.72$) between the WBI for the bond and the IBO charge on the free donor. Unlike a descriptor determined from the free donor, the WBI determined from the Al_L structure also reflects steric constraints present in the Al_L structure. Al-C bonds are intrinsically highly covalent (WBI Al-C in AlBu₂H 0.84, Pauling EN C 2.55, Al 1.61) and even more so in aluminum cations (AlBu₂⁺ Al-C WBI 0.90). A reduction of the WBI shows increased ionic contributions. Electron donation to aluminum stabilizes the contributing Al-dication.

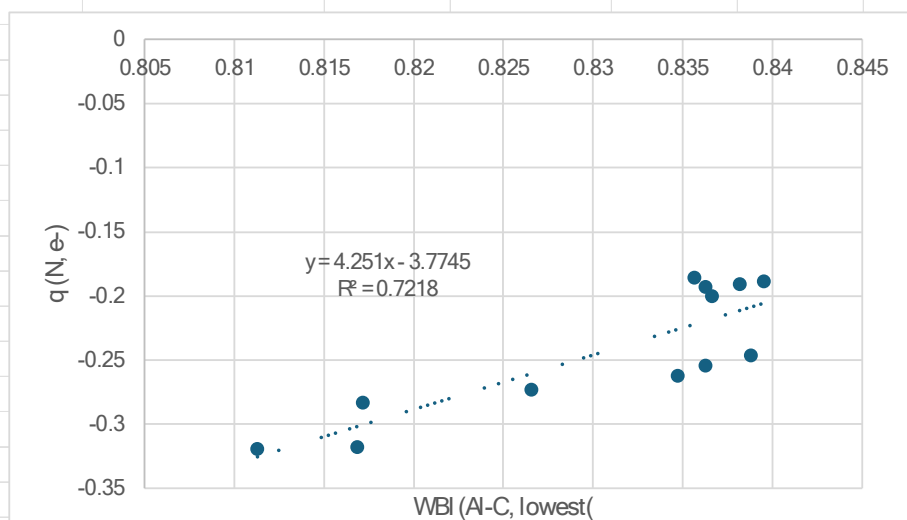


Figure S40. Wiberg bond index for the Al-C bond. Electronic and steric origins.

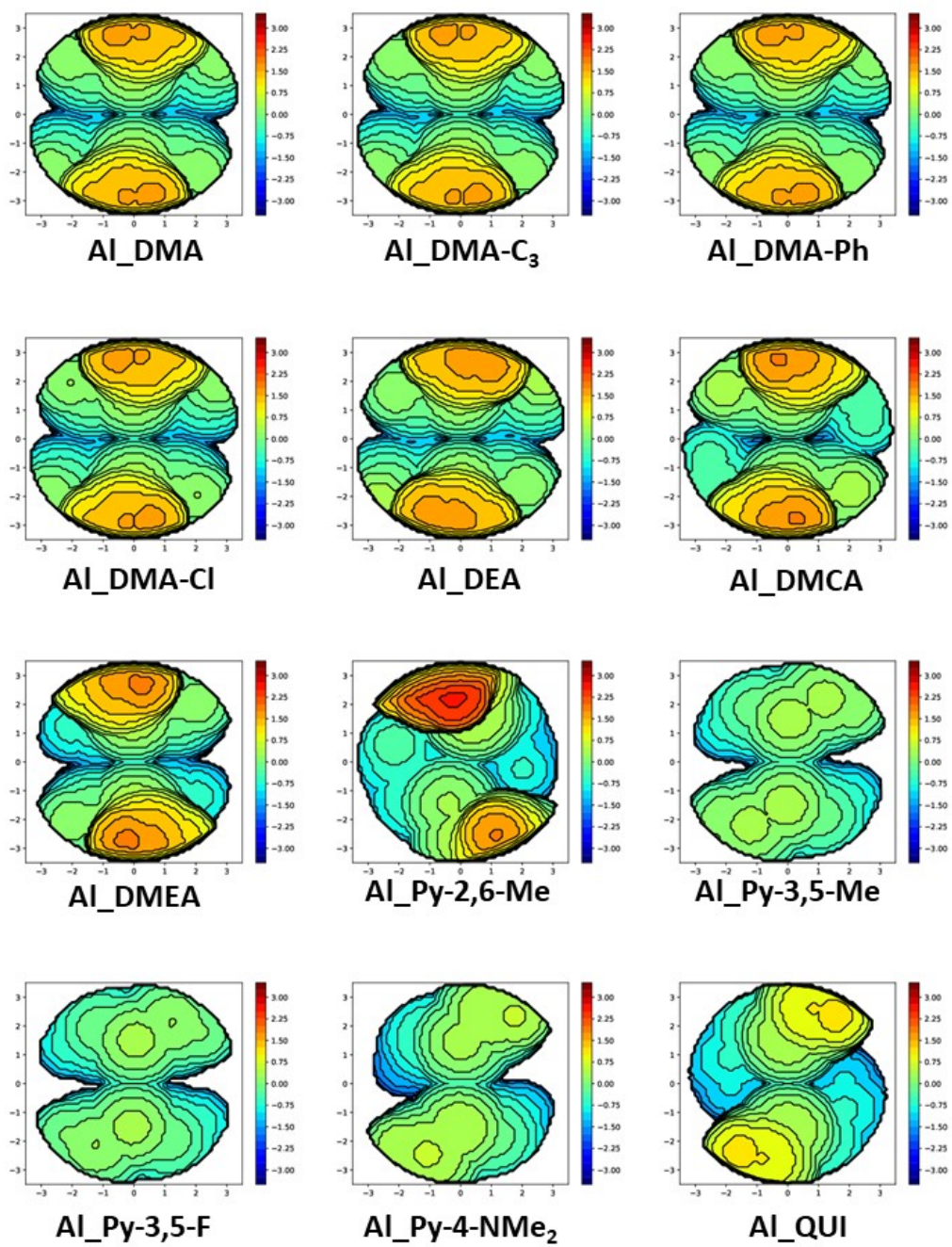


Figure S41. Topographic steric maps of donor steric bulk around Al_L.

4. References

- 1 H. T. Al-Masri, *J. Organomet. Chem.*, 2020, **905**, 121021.
- 2 J. T. B. H. Jastrzebski, G. Van Koten, M. F. Lappert, P. C. Blake and D. R. Hankey, in *Inorganic Syntheses*, 1989, pp. 150–155.
- 3 K. Kinashi, K.-P. Lee, S. Matsumoto, K. Ishida and Y. Ueda, *Dye. Pigment.*, 2012, **92**, 783–788.
- 4 F. Zaccaria, C. Zuccaccia, R. Cipullo, P. H. M. Budzelaar, A. Vittoria, A. Macchioni, V. Busico and C. Ehm, *ACS Catal.*, 2021, **11**, 4464–4475.
- 5 G. Urciuoli, F. Zaccaria, C. Zuccaccia, R. Cipullo, P. H. M. Budzelaar, A. Vittoria, C. Ehm, A. Macchioni and V. Busico, *Polymers*, 2023, **15**, 1378.