

Supporting information

The controllable loading of Fe/Co alloy on heteroatom doped hollow graphene spheres realized by small molecule regulation for rechargeable zinc-air batteries

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1. Experimental section

1.1. Reagents and materials

Flake graphite (325 meshes) was bought from Alfa Aesar. Concentrated sulfuric acid (H_2SO_4 , 96.0%), sodium nitrate (NaNO_3 , $\geq 99.0\%$), hydrochloric acid (HCl , 37.0%), potassium hydroxide (KOH , $\geq 85.0\%$), potassium permanganate (KMnO_4 , $\geq 99.5\%$), hydrogen peroxide aqueous solution (H_2O_2 , 30.0%), 2, 2'-Azobis(2-methylpropionamide) dihydrochloride (97.0%), polyvinyl pyrrolidone (K-30), styrene (C_8H_8 , $\geq 99.5\%$), melamine ($\text{C}_3\text{H}_6\text{N}_6$, $\geq 99.0\%$), trisodium citrate ($\text{Na}_3\text{C}_6\text{H}_5\text{O}_7 \cdot 2\text{H}_2\text{O}$, $\geq 99.0\%$), Cobalt(II) acetate tetrahydrate ($\text{C}_4\text{H}_6\text{CoO}_4 \cdot 4\text{H}_2\text{O}$, $\geq 99.5\%$), potassium ferricyanide ($\text{K}_3\text{FeC}_6\text{N}_6$, $\geq 99.5\%$), zinc acetate ($\text{Zn}(\text{Ac})_2$, $\geq 99.0\%$), polyvinyl alcohol (PVA, 99.0%), and isopropanol ($\text{CH}_3\text{CH}(\text{OH})\text{CH}_3$, $\geq 99.7\%$) were bought from Shanghai Chemical Reagent Co. Ltd. Carbon paper (CP), Carbon cloth, commercial 20% Pt/C were purchased from Shanghai Hesun Electric Co., Ltd. (Shanghai, China). RuO_2 (99.9%) and Zinc foil (99.994%) was purchased from Alfa Aesar. Nafion (5.0 wt.%) was purchased from DuPont Company. All the chemicals were used as received without further purification.

1.2. Material synthesis

1.2.1 Preparation of polystyrene spheres (PS)

The positively charged polystyrene spheres (PS) were prepared by the emulsifier-free polymerization method described previously.[1] 13.0 mL styrene monomer and 1.5 g polyvinyl pyrrolidone (PVP) were dissolved in 100 mL of deionized (DI) water. The mixture was stirred for 30 min at room temperature under the protection of nitrogen. Then, 0.26 g 2, 2'-Azobis(2-methylpropionamide) dihydrochloride (AIBA) solution was added to the above-mentioned mixture under stirring and the protection of nitrogen for 1 h, which was dissolved in 20 mL DI water. Then, the reaction temperature was raised to 70 °C, and the reaction was kept under N_2 protection condition for 24 h.

1.2.2 Preparation of FeCo@NGHS, Fe@NGHS, Co@NGHS, Fe&Co@NGHS, FeCo@GHS and NGHS

First, 1 g of PS was dispersed in 25 mL of sodium citrate aqueous solution

containing 1 g of sodium citrate. Then, 50 mg of graphene oxide (GO) was added to the mixture and stirred vigorously for 12 h (The preparation of GO follows the previous method.^[1]). After that, 2 g of melamine was added, and the stirring was continued for 11 h. 20 mL of cobalt acetate aqueous solution was slowly added to the mixture and maintained at room temperature for 1 h. After 1 h of stirring and dispersion, 20 mL of potassium ferricyanide aqueous solution was added dropwise to the mixture and stirred for 24 h. The filter cake was collected by suction filtration under reduced pressure, and washed twice with a small amount of DI water. The obtained filter cake was dried at 60 °C overnight, calcined at 420 °C for 3 h under N₂ atmosphere, then further heated to 900 °C at 5 °C min⁻¹, held for another 1 h, and then cooled to room temperature to obtain FeCo@NGHS.

As a comparison, Fe@NGHS and Co@NGHS were further synthesized, but the metal precursors were replaced with potassium ferricyanide or cobalt acetate, respectively, in the same procedure. In addition, nitrogen-doped graphene hollow spheres (NGHS) were also prepared without adding potassium ferricyanide and cobalt acetate but keeping other experimental parameters unchanged. In order to compare and verify the effect of buffer sodium citrate and melamine, the control samples Fe&Co@NGHS and FeCo@GHS were prepared by the same procedure without sodium citrate and melamine, respectively.

1.3. Materials characterizations

The morphologies of obtained samples were characterized using field-emission scanning electron microscopy (S-4800, Hitachi) with an operation voltage of 20.0 kV. Transmission electron microscopy (TEM) and high-resolution TEM (HRTEM) were performed on JEM 2010, JEOL, Japan at an accelerate voltage of 200 kV. The structure analysis was carried out by Bruker D8 Advance X-ray powder diffractometer using Cu K α radiation ($\lambda = 1.5406$ nm) from 5 ° to 85 ° at a scan rate of 2 ° min⁻¹, which operated at voltage 40 kV, current 30 mA. The Brunauer-Emmett-Teller (BET) specific surface area and porosity of obtained samples were detected by Quantachrome, Autosorb-IQ-MP instrument. The composition and chemical states were determined by X-ray

photoelectron spectroscopy (XPS) on Thermo VG Scientific ESCALAB 250 spectrometers with Al K α radiation source (1486 eV). The thermogravimetric analysis (TGA) (Netzsch, TG209 F3) was operated in air at a heating rate of 5 °C min⁻¹ from 30 °C to 800 °C.

1.4. Electrochemical measurements

All the electrochemical measurements tests were conducted at 25 °C using CHI 760E electrochemical workstation (Shanghai Chenhua Co., China). The conventional three-electrode system was employed, including the polished glassy carbon rotating disk electrode (GC, 0.19625 cm²) loaded with the required catalysts as the working electrode, the saturated calomel electrode (SCE) as the reference electrode, and a Pt wire as the auxiliary electrode, respectively. The electrocatalyst inks were prepared by ultrasonically dispersing 4 mg acquired sample in a mixture solution containing 652 μ L DI water, 87 μ L 5 wt% Nafion, and 261 μ L isopropanol. 10 μ L dispersed ink was coated onto the GC electrode with a mass loading \sim 0.2 mg cm⁻² for catalyst, then dried in air. All measured potentials were reported versus the standard reversible hydrogen electrode (RHE), and for conversion of the tested potential (vs. Hg/Hg₂Cl₂) is according to the following formula:

$$E(\text{RHE}) = E(\text{SCE}) + 0.059pH + 0.2415 \quad (\text{S1})$$

All the OER tests were subsequently tested in 0.1 M KOH solution. The OER linear polarization curves (LSVs) were recorded at scan rate 5 mV s⁻¹ ranged between approximately 1.1 and 1.9 V and the data were 80% IR compensated. According to the polarization curves, the Tafel slopes were calculated using the Tafel equation as follows:

$$\eta = a + b \log(j) \quad (\text{S2})$$

where η , a , b and j are the overpotential, Tafel constant, Tafel slope and measured current density, respectively. The overpotential (η) were measured as follows: η (V) = E (vs. RHE)-1.23 V. The electrochemical impedance spectroscopy (EIS) measurements were conducted at 0.621 V (vs. SCE) in the frequency range of 0.01-100000 Hz. Furthermore, the OER durability was evaluated by chronopotentiometric measurements at 10 mA cm⁻² with 0.1 M KOH electrolyte. Commercial RuO₂ catalyst were also

measured for comparison.

All the measurements were carried out in 0.1 M KOH solution for ORR performances. The Tafel slopes calculation is the same as OER. The 0.1 M KOH was bubbled with N₂ or O₂ for at least an hour before cyclic voltammetry (CV) tests, and CV curves were tested at a scan rate of 10 mV s⁻¹. The electrochemical impedance spectroscopy (EIS) was measured at -0.156 V (vs. SCE) with the frequency range from 100000 Hz to 0.01 Hz.

The LSVs were performed at various rotation speeds (i.e., 400, 625, 900, 1225, 1600 and 2025 rpm) due to the diffusion-controlled oxygen reduction reaction (ORR). The kinetic current density and the number of electrons transferred (n) could be calculated from Koutecky-Levich (K-L) plots as the following equation:[2]

$$\frac{1}{J} = \frac{1}{J_L} + \frac{1}{J_K} = \frac{1}{(B\omega^{1/2})} + \frac{1}{J_K} \quad (S3)$$

$$B = 0.62nFC_0D_0^{2/3}\nu^{-1/6} \quad (S4)$$

$$J_K = nFkC_0 \quad (S5)$$

where J, J_k and J_L are the measuring current density, kinetic current density and diffusion limited current density, respectively, while other parameters explain as follows: the reciprocal slope (B), the angular velocity of electrode rotation (ω), the electron transferred number (n), the Faraday constant (96485 C mol⁻¹), the saturated concentration of O₂ in 0.1 M KOH (1.2 × 10⁻³ mol L⁻¹), the diffusion coefficient of O₂ in 0.1 M KOH (1.90 × 10⁻⁵ cm² s⁻¹), the kinetic viscosity of 0.1 M KOH (0.01 cm² s⁻¹), and the electron transfer rate constant (k).

RRDE voltammetry were performed at 1600 rpm with a scan speed of 5 mV s⁻¹, and the potential of Pt ring electrode was held at 1.3 V (vs. RHE). The electron transfer number (n) and the hydrogen peroxide yield (H₂O₂%) per oxygen molecule can be calculated by the following equations:

$$n = \frac{4I_D}{I_D + I_{R/N}} \quad (S6)$$

$$H_2O_2\% = 200 \frac{I_{R/N}}{I_D + I_{R/N}} \quad (S7)$$

where I_D, I_R and N stand for the disk current, the ring current and ring collection

efficiency of RRDE, respectively. In this measurement, $N=0.4$.

For the Tafel plot, the kinetic current density measured at a rate of 5 mV s^{-1} with a rotating speed from 1600 rpm was calculated from the mass-transport correction of the RDE data by:

$$J_K = \frac{J \times J_L}{(J_L - J)} \quad (\text{S8})$$

The corresponding bifunctional activity parameter was evaluated by ΔE using the following equation:

$$\Delta E = E_{OER, j=10} - E_{1/2} \quad (\text{S9})$$

where $E_{OER, j=10}$ and $E_{1/2}$ are the potential at 10 mA cm^{-2} for OER and half of J_L for ORR, respectively.

The ORR stabilities were examined by chronoamperometry method at constant potential of -0.156 V (vs. SCE) for 10000 s. Furthermore, the poisoning durabilities were performed by the addition of CO and methanol. For comparison, the commercial 20% Pt/C catalysts were operated with the same procedure.

1.5. Fabrication of rechargeable ZAB and all-solid-state ZAB

The performance of home-made liquid Zn-air battery (ZAB) were accessed using electrochemical working station (Princeton Applied Research, P2000, USA) under ambient conditions. The as-prepared FeCo@NGHS catalysts, and the commercial physically mixed catalysts of 20% Pt/C and RuO₂ (denoted as 20% Pt/C + RuO₂, mass ratio of 1:1) casted onto gas diffusion layer based carbon paper with catalyst loading of 1 mg cm^{-2} fabricated as the air electrode. A polished Zn plate and a 6 M KOH solution mixed with 0.2 M Zn(Ac)₂ were used as the anode and electrolyte, respectively.

Firstly, for the assembling and evaluation of all-solid-state ZAB, the air cathode was fabricated by dropping the FeCo@NGHS ink onto the carbon cloth with catalyst loading of 1.0 mg m^{-2} . The polished zinc sheet was used as anode. The gel polymer electrolyte was prepared as follows: 1 g polyvinyl alcohol powder (PVA) was dissolved in 10 mL DI water and stirred 30 minute at $\sim 95 \text{ }^\circ\text{C}$, then 1 mL of 18 M KOH solution with 0.2 M Zn(Ac)₂ was added and stirred at $\sim 95 \text{ }^\circ\text{C}$ for $\sim 1 \text{ h}$. Subsequently, the obtained homogeneous solution was transferred to atmosphere of $-10 \text{ }^\circ\text{C}$, and then

thawed at room temperature environment to obtain the gelatin for further use. Finally, the flexible all-solid-state ZAB was assembled by placing the air electrode and polished Zn sheet on the two sides of PVA gel.

2. Supplementary Figures and Tables

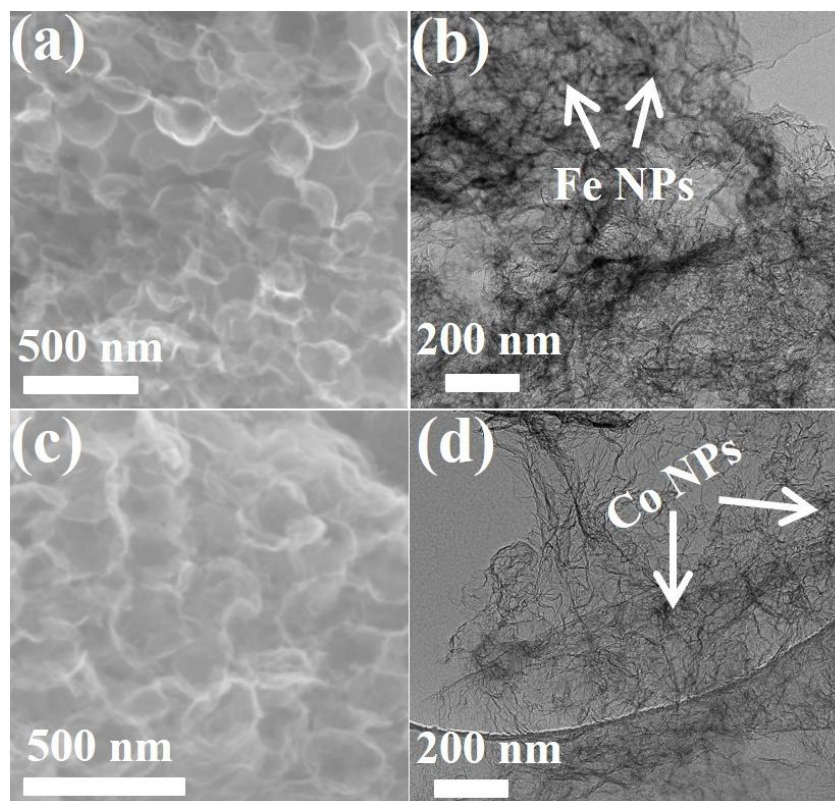


Figure S1. SEM and TEM images of (a, b) Fe@NGHS, and (c, d) Co@NGHS.

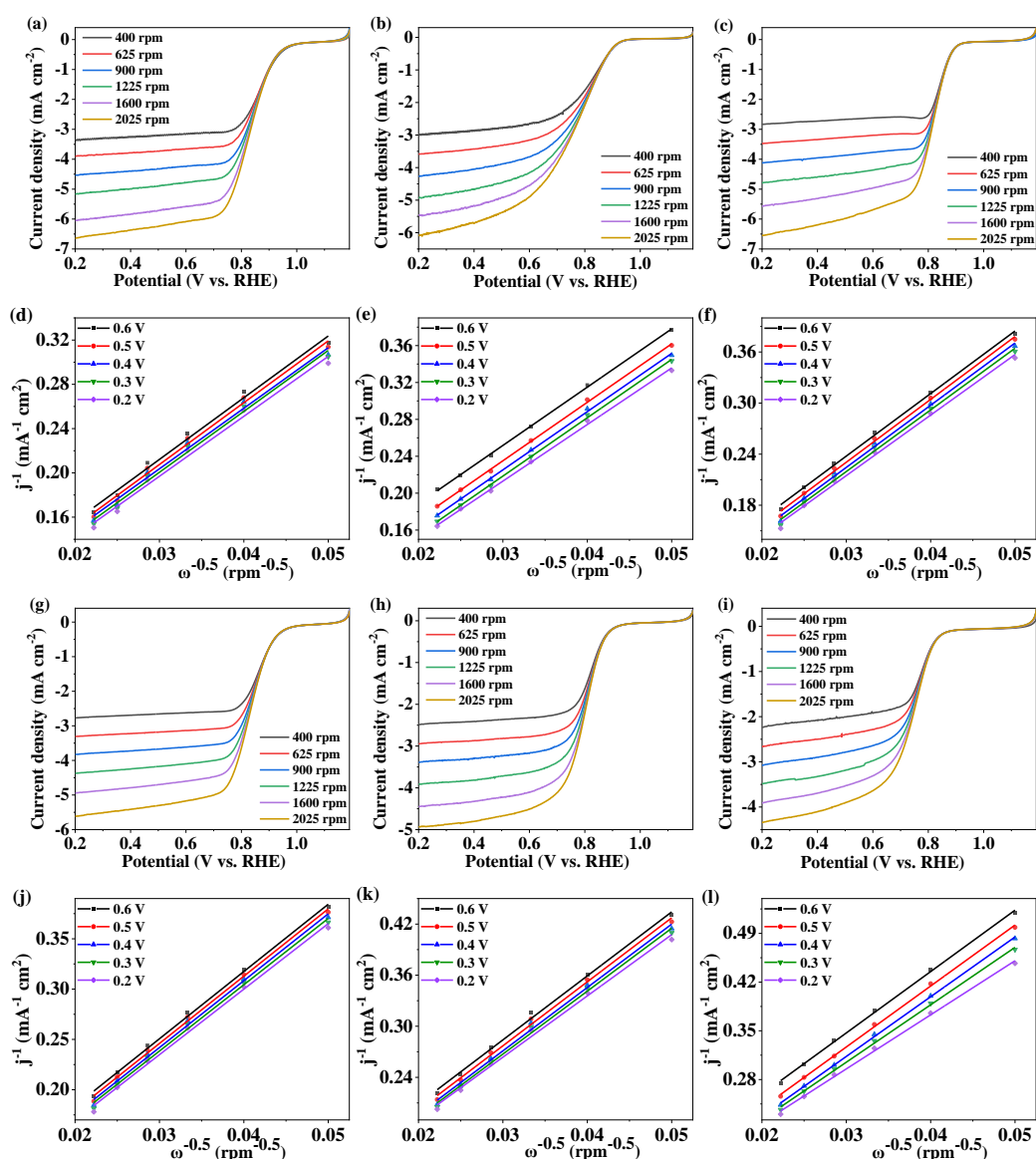


Figure S2. LSV curves measured at different rotation rates on the rotating disk electrode (scan rate: 5 mV s^{-1}) of FeCo@NGHS (a), Fe@NGHS (b), Co@NGHS (c), Fe&Co@NGHS (g), FeCo@GHS (h) and NGHS (i) in O_2 -saturated 0.1 M KOH ; Based on the LSV data in (a, b, c, g, h, i), the Koutecky-Levich curves of each catalyst were obtained: FeCo@NGHS (d), Fe@NGHS (e), Co@NGHS (f), Fe&Co@NGHS (j), FeCo@GHS (k) and NGHS (l).

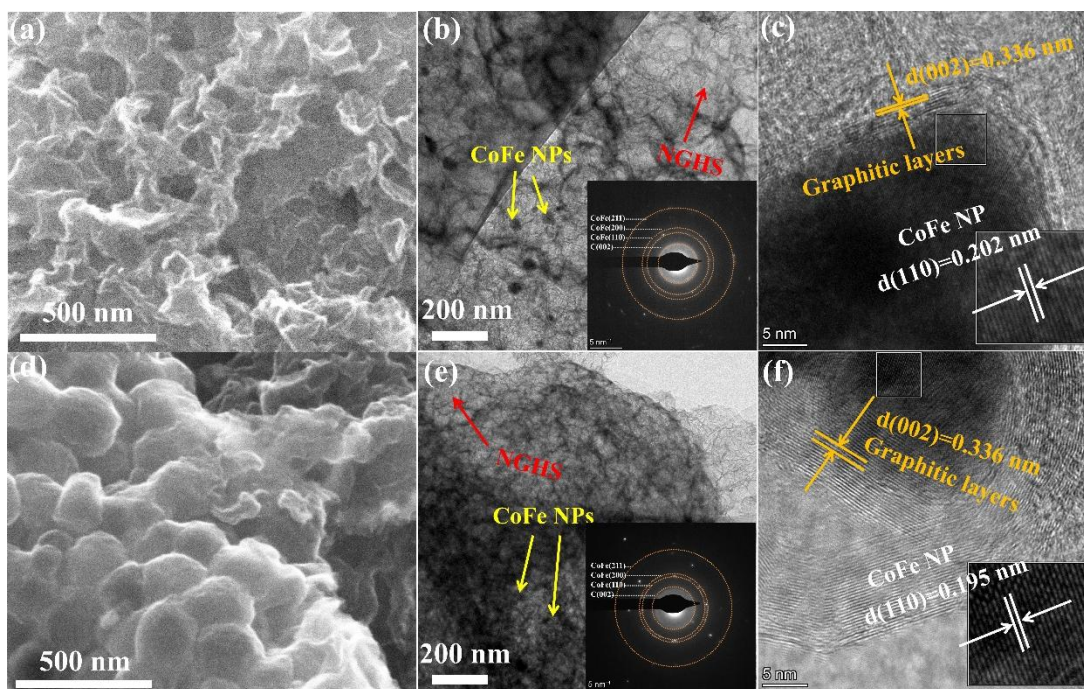


Figure S3. SEM, TEM and HRTEM images of FeCo@NGHS after (a, b, c) ORR stability test and (d, e, f) OER stability test. The insets of (b) and (e) are SAED patterns.

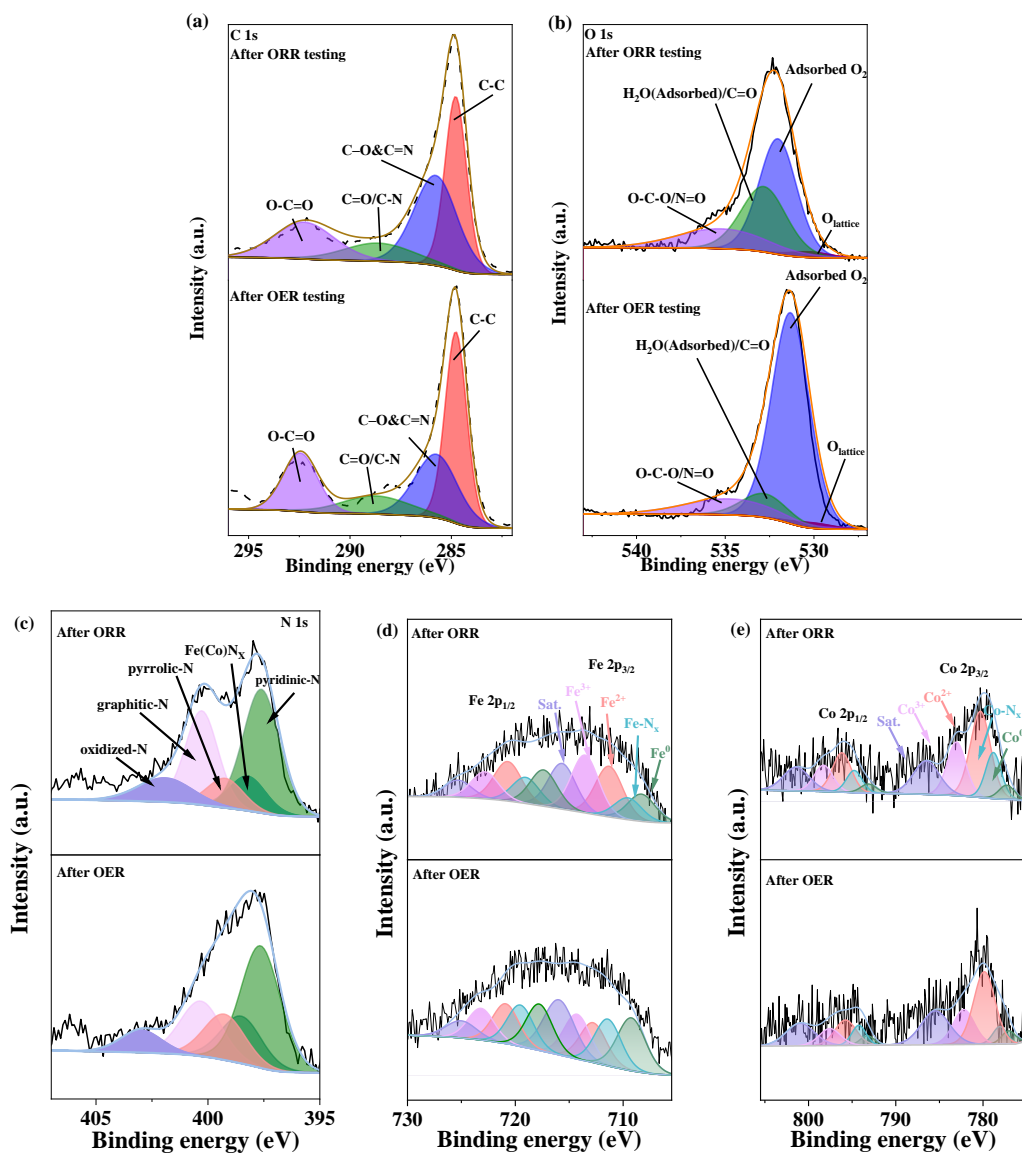


Figure S4. High-resolution XPS spectra of (a) C 1s, (b) O 1s, (c) N 1s, (d) Fe 2p and (e) Co 2p of FeCo@NGHS after ORR and OER stability tests.

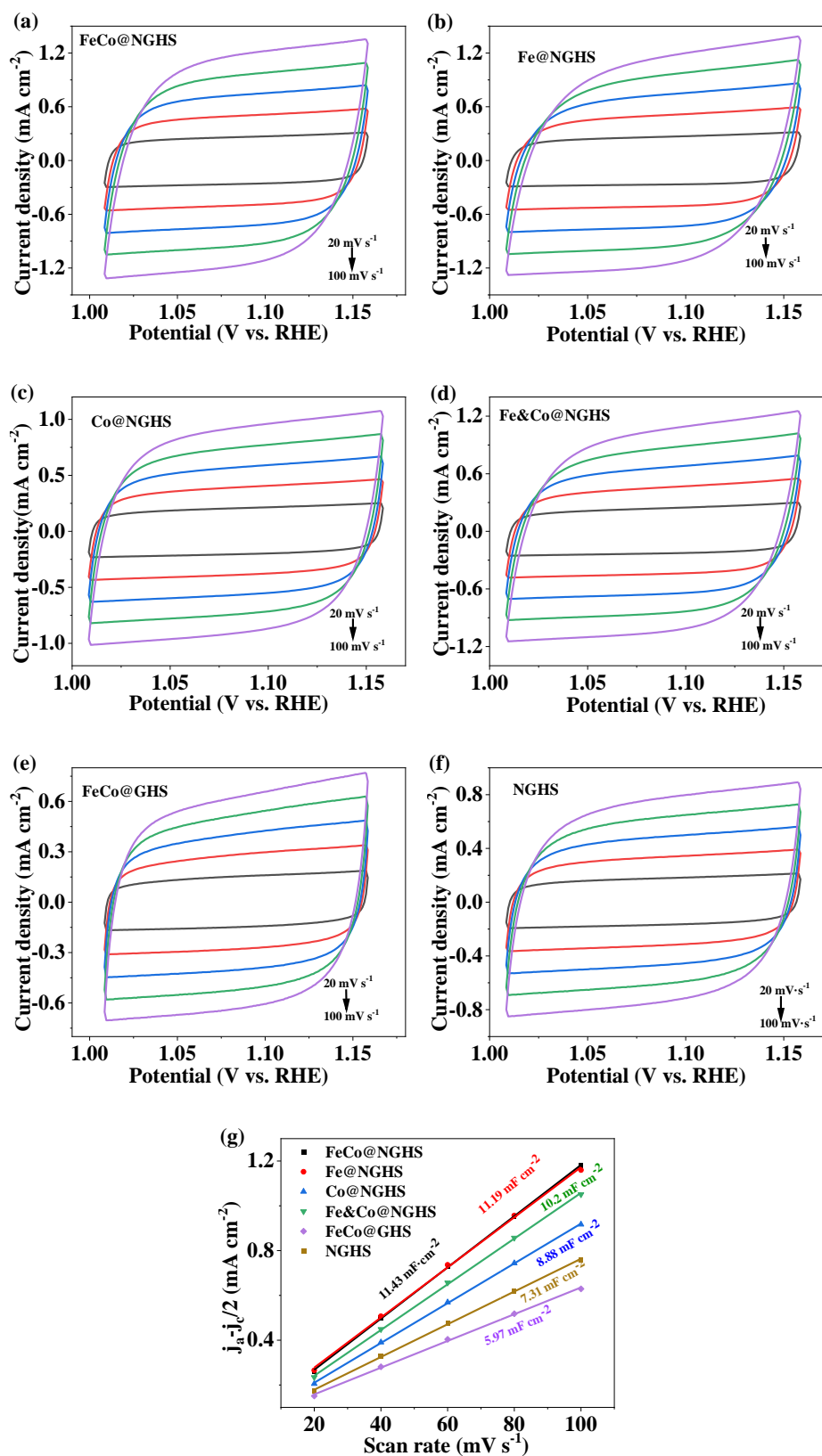


Figure S5. Measured CV curve of (a) FeCo@NGHS, (b) Fe@NGHS, (c) Co@NGHS, (d) Fe&Co@NGHS, (e) FeCo@GHS, (f) NGHS in O₂-saturated 0.1 M KOH at different scan rates; (g) ECSA.

Table S1. The content of metal elements in the catalysts obtained by Inductively coupled plasma mass spectrometry (ICP-MS) testing.

Catalyst	Elemental content (wt.%)	
	Co	Fe
FeCo@NGHS	2.62	2.06
Fe@NGHS	-	0.82
Co@NGHS	0.87	-
Fe&Co@NGHS	4.75	2.55
FeCo@GHS	2.15	1.48

Table S2. The ratio of each nitrogen component is determined by peak fitting of high-resolution N1s XPS spectrum.

Catalyst	Pyridinic-N		Fe(Co)N _x		Pyrrolic-N		Graphitic-N		Oxidized-N	
	Binding energy (eV)	Content (%)	Binding energy (eV)	Content (%)	Binding energy (eV)	Content (%)	Binding energy (eV)	Content (%)	Binding energy (eV)	Content (%)
FeCo@NGHS	398.45	42.5	399.38	8.5	400.14	5.1	400.98	28.2	402.98	15.8
Fe@NGHS	398.25	51.9	399.30	6.9	400.14	7.9	400.98	20.8	402.98	12.6
Co@NGHS	398.25	44.6	399.38	4.8	400.14	3.9	400.84	29.5	402.98	17.2
Fe&Co@NGHS	398.45	37.5	399.38	6.1	400.14	4.1	400.98	30.4	402.98	22.0

FeCo@GHS	398.45	31.1	-	-	400.14	7.2	401.00	32.0	402.78	29.7
NGHS	398.11	52.1	-	-	400.14	16.9	401.00	18.5	403.00	12.5

Table S3. The content of each oxygen species is determined by peak fitting of high-resolution O1s XPS spectrum.

Sample	O _{lattice}		Adsorbed O ₂		H ₂ O(Adsorbed)/C=O		O-C-O/N-O	
	Binding energy (eV)	Content (%)	Binding energy (eV)	Content (%)	Binding energy (eV)	Content (%)	Binding energy (eV)	Content (%)
FeCo@NGHS	530.06	3.46	531.42	50.57	532.80	24.37	534.66	21.59
Fe@NGHS	529.80	1.85	531.26	31.73	532.74	25.08	534.35	41.32
Co@NGHS	530.08	6.75	531.64	44.63	533.05	21.11	534.88	27.49
Fe&Co@NGHS	530.11	8.47	531.44	49.59	532.88	18.56	534.72	23.36
FeCo@GHS	530.20	9.04	531.49	32.33	533.09	32.28	534.98	26.34

Table S4. Electrocatalytic properties of FeCo@NGHS and recently reported transition metal-based carbonaceous catalysts for ORR and OER.

Catalysts	ORR		OER	ΔE (V vs. RHE)	Reference
	E_{onset} (V vs. RHE)	$E_{1/2}$ (V vs. RHE)	$E_{j=10}$ (V vs. RHE)		
NiFe ₃ @NGHS-NCNTs	0.961	0.846	1.621	0.775	This work
FeNi ₃ N/NG	0.88	0.79	1.64	0.85	[3]
Ni ₃ Fe/N-C sheets	0.90	0.78	1.6	0.82	[4]
Ni ₃ FeN/NRGO	1.38	0.75	1.63	0.88	[5]
Ni ₃ FeN microspheres	-	0.78	1.585	0.805	[6]
FeNi-NC	0.98	0.83	1.61	0.78	[7]
NiFe-ND/FeCo-NC	0.93	0.85	1.66	0.81	[8]
FeCo ₂ O ₄ /hollow graphene (HG)	0.92	0.82	1.65	0.83	[9]
CoFe ₂ O ₄ /CNTs	0.904	0.75	1.65	0.9	[10]
CoFe/N-C	1.03	0.821	1.665	0.844	[11]
CoFe@NCNTs	0.95	0.84	1.68	0.84	[12]
NiCo/PFC	0.86	0.79	1.63	0.84	[13]
NiCo ₂ O ₄	0.93	0.78	1.62	0.84	[14]
NC-FeCoNiMn ₄	0.94	0.86	1.6	0.74	[15]
Co/N-Pg	0.81	0.82	1.63	0.81	[16]
NPCGFs	0.86	0.79	1.69	0.9	[17]
Co/N/S-CF	0.92	0.814	1.61	0.796	[18]
3d-GMC	0.947	1.02	1.65	0.63	[19]
CoFeP@NBC	-	0.82	1.47	0.65	[20]
MC@NC	0.99	0.82	1.6	0.78	[21]
C@Co(OH)Se	0.90	0.79	1.57	0.78	[22]

Co ₃ S ₄ @Co ₃ O ₄ /NSC	-	0.822	1.542	0.72	[23]
BNPC	0.894	0.793	1.38	0.587	[24]

Table S5. Summary of impedance fitting data for catalysts during ORR.

Catalyst	Impedance (Ω)			CPE1(mF)		CPE2(mF)	
	R _s	R _{int}	R _{ct}	CPE1-T	CPE1-P	CPE2-T	CPE2-P
FeCo@NGHS	48.22	52.06	39.96	2.23×10 ⁻³	0.8814	3.21×10 ⁻²	1.0320
Fe@NGHS	47.7	143	46.8	2.06×10 ⁻³	0.7853	2.45×10 ⁻²	1.1810
Co@NGHS	45.3	7.197	90.63	6.59×10 ⁻³	1.1940	3.43×10 ⁻³	0.6443
Fe&Co@NGHS	45.76	28.25	115.4	2.25×10 ⁻³	0.9872	8.02×10 ⁻³	0.5842
FeCo@GHS	33.52	4.41×10 ¹²	235.7	1.66×10 ⁻³	0.7897	2.58×10 ⁻²	1.1850
NGHS	53.25	420.7	854.2	5.44×10 ⁻³	0.7247	2.87×10 ⁻³	0.9655
Pt/C	43.51	56.17	65.3	1.84×10 ⁻³	0.7611	1.14×10 ⁻²	0.9703

Note: R_s represents the solution resistance in the electrolyte, R_{int} represents the interface resistance of solid electrolyte, R_{ct} represents the charge transfer resistance, and CPE represents the constant phase element.

Table S6. Summary of the impedance fitting data for catalysts during OER process.

Catalyst	Impedance (Ω)		CPE(mF)	
	R_s	R_{ct}	CPE-T	CPE-P
FeCo@NGHS	50.52	36.18	1.61×10^{-3}	0.9212
Fe@NGHS	50.23	318.9	1.22×10^{-3}	0.8178
Co@NGHS	49.06	391.2	1.31×10^{-3}	0.7904
Fe&Co@NGHS	47.83	79.11	1.39×10^{-3}	0.8850
FeCo@GHS	47.99	277.7	1.42×10^{-3}	0.8467
NGHS	48.69	403.2	1.56×10^{-3}	0.8901
RuO ₂	58.51	115.4	3.10×10^{-4}	0.9013

Table S7. Comparison of liquid and solid Zn-air performances of the FeCo@NGHS catalyst with recently reported advanced catalysts.

References	Catalysts	Liquid Zn-air battery		Solid Zn-air battery	
		Power density (mW cm ⁻²)	Specific capacity (mA h g ⁻¹)	Open-circuit voltage (V)	Power density (mW cm ⁻²)
This work	FeCo@NGHS	121.19	802 (50 mA cm ⁻²) 800 (100 mA cm ⁻²) 786 (200 mA cm ⁻²)	1.45	74.06
[25]	NPC/FeCo@NCNT	151.3	810 (200 mA cm ⁻²)	1.45	65.0
[26]	Fe-Co ₄ N@NC	105	806 (5 mA cm ⁻²)	1.34	72
[27]	IOSHs-NSC	133	768 (10 mA cm ⁻²)	1.408	60
[28]	NGCNT/FeCo	89.3	653.2 (100 mA cm ⁻²)	1.249	97.8
[29]	Co ₃ O ₄ /MnO ₂ /PQ	257	670 (10 mA cm ⁻²)	1.2	45
[30]	Co-NDC	154	773 (5 mA cm ⁻²)	1.4	45.9
[31]	Fe@Co-NMC	98.7	-	1.446	-
[32]	CoFe@NC	180	680 (10 mA cm ⁻²)	1.35	-
[33]	CoP _x /Co-N _x -C@CNT	70	-	1.36	59
[34]	NCS@Co/CoO _x	182	816 (10 mA cm ⁻²)	1.39	-
[35]	FeCo/N-CNTs@CC	132	-	1.4	127
[36]	CoN/FeN@N,SC-800	168.3	676 (2 mA cm ⁻²)	1.353	-
[37]	CoP/FeP@PCN	175.4	780 (10 mA cm ⁻²)	1.47	-
[38]	Co-MnO@NC/CC	172.5	711 (10 mA cm ⁻²)	1.442	90

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