

# Supporting Information

Achieving High Molecular Weight Alternating Copolymers of 1-Octene  
with Methyl Acrylate via Lewis Acid Catalyzed Copolymerization

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# Supporting Information

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Table S1. Effect of different Sc(OTf)<sub>3</sub> dosage on <sup>13</sup>C NMR Chemical shift of MA.

carbon	n(Sc(OTf) <sub>3</sub> )/n(MA)	Chemical shift(ppm)	Δδ(ppm) <sup>a</sup>
	0	130.57	/
1	0.1	131.88	1.31
	0.3	135.40	4.83
	0	128.06	/
2	0.1	127.67	0.39
	0.3	126.75	1.31
	0	166.49	/
3	0.1	167.58	1.09
	0.3	170.62	4.13
	0	51.50	/
4	0.1	52.19	0.69
	0.3	54.36	2.86

a: Δδ represents the change in chemical shift of MA after adding different molar ratios of Sc(OTf)<sub>3</sub>.

Table S2. Copolymer Constitutions at Different 1,7-Octadiene Addition Amount.

#	n(1,7-octadiene)/ n(MA)	n(Initiator)/ n(Monomer) (%)	n(Sc(OTf) <sub>3</sub> )/ n(MA)	Solvent	Solvent amount (ml)	Temp. (°C)	F <sub>1-octene</sub> (%)	F <sub>MA</sub> (%)	M <sub>n</sub> ×10 <sup>-4</sup> (g/mol)	M <sub>w</sub> ×10 <sup>-4</sup> (g/mol)	PDI <sup>b</sup>
1	0.00	0.1	0.1	CH <sub>2</sub> Cl <sub>2</sub>	50	45	48.50	51.50	2.59	4.34	1.68
2	0.00	0.1	0.2	CH <sub>2</sub> Cl <sub>2</sub>	50	45	43.00	57.00	2.85	5.28	1.85
3	0.00	0.3	0.1	CH <sub>2</sub> Cl <sub>2</sub>	50	45	45.04	54.96	2.16	3.82	1.77
4	0.00	0.3	0.2	CH <sub>2</sub> Cl <sub>2</sub>	50	45	42.43	57.57	3.17	5.71	1.80
5	0.00	0.5	0.1	CH <sub>2</sub> Cl <sub>2</sub>	50	45	43.46	56.54	1.84	3.64	1.98
6	0.00	0.5	0.1	CH <sub>2</sub> Cl <sub>2</sub>	50	45	45.43	54.57	1.79	3.20	1.79
7	0.00	0.5	0.2	CH <sub>2</sub> Cl <sub>2</sub>	50	45	42.24	57.76	2.34	4.63	1.98
8	0.01	0.05	0.1	PhCl	30	60	38.28	60.90	4.77	8.78	1.84
9	0.01	0.1	0.1	PhCl	30	60	38.53	60.87	4.17	8.32	1.99
10	0.01	0.1	0.1	PhCl	30	50	40.95	58.33	6.77	13.45	1.99
11	0.01	0.1	0.1	PhCl	50	60	38.47	60.96	4.09	8.72	2.13
12	0.01	0.1	0.1	PhCl	50	50	37.46	62.09	5.72	10.53	1.84
13	0.01	0.1	0.1	PhCl	90	50	38.65	60.46	5.75	10.92	1.89
14	0.01	0.1	0.1	1,4-Dioxane	30	40	35.43	63.69	6.17	10.50	1.70
15	0.03	0.1	0.1	CH <sub>2</sub> Cl <sub>2</sub>	50	45	40.86	59.10	4.22	7.33	1.73
16	0.03	0.1	0.1	PhCl	50	60	40.18	59.60	4.48	9.60	2.14

(Continued table on the following page)

(Table S2 continued)

#	n(1,7-octadiene)/ n(MA)	n(Initiator)/ n(Monomer) (%)	n(Sc(OTf) <sub>3</sub> )/ n(MA)	Solvent	Solvent amount (ml)	Temp. (°C)	F <sub>1-octene</sub> (%)	F <sub>MA</sub> (%)	M <sub>n</sub> ×10 <sup>-4</sup> (g/mol)	M <sub>w</sub> ×10 <sup>-4</sup> (g/mol)	PDI <sup>b</sup>
17	0.03	0.1	0.2	CH <sub>2</sub> Cl <sub>2</sub>	50	45	41.31	57.89	3.84	7.89	2.05
18	0.03	0.5	0.1	PhCl	50	60	39.80	60.06	3.86	8.65	2.24
19	0.03	0.5	0.2	PhCl	50	60	41.25	58.07	2.87	6.38	2.22
20	0.04	0.1	0.1	CH <sub>2</sub> Cl <sub>2</sub>	50	45	49.71	49.37	3.01	5.56	1.84
21	0.04	0.1	0.2	CH <sub>2</sub> Cl <sub>2</sub>	50	45	42.34	56.80	4.12	8.40	2.04
22	0.04	0.5	0.1	PhCl	50	60	38.15	60.31	2.93	8.37	2.86
23	0.04	0.5	0.2	PhCl	50	60	40.82	57.19	2.41	6.34	2.63
24	0.05	0.1	0.1	CH <sub>2</sub> Cl <sub>2</sub>	50	45	40.31	58.80	3.81	7.49	1.96
25	0.05	0.1	0.2	CH <sub>2</sub> Cl <sub>2</sub>	50	45	43.47	55.66	3.83	8.12	2.12
26	0.05	0.1	0.2	CH <sub>2</sub> Cl <sub>2</sub>	50	45	38.74	60.43	3.92	10.88	2.84
27	0.05	0.5	0.1	PhCl	50	60	38.83	60.14	3.56	8.82	2.48
28	0.05	0.5	0.2	PhCl	50	60	40.45	58.05	2.28	5.45	2.39

Table S3. Copolymer Constitutions of Relationship between molecular weight of copolymer and gel content.

#	n(1,7-octadiene)/ n(MA)	n(Initiator)/ n(Monomer) (%)	n(Sc(OTf) <sub>3</sub> )/ n(MA)	Solvent	Solvent amount (ml)	Temp. (°C)	M <sub>n</sub> ×10 <sup>-4</sup> (g/mol)	Gel (g)
1	0.005	0.1	0.1	PhCl	30	50	5.92	0.24
2	0.01	0.05	0.1	PhCl	30	60	4.77	0.69
3	0.01	0.1	0.1	PhCl	50	60	4.09	0.82
4	0.01	0.1	0.1	PhCl	30	60	4.17	0.81
5	0.01	0.1	0.1	PhCl	50	50	5.72	0.40
6	0.01	0.1	0.1	PhCl	30	50	7.07	0.42
7	0.01	0.1	0.1	PhCl	30	50	6.77	0.45
8	0.01	0.1	0.1	PhCl	90	50	5.75	0.54
9	0.03	0.1	0.1	PhCl	50	60	4.48	0.55
10	0.03	0.5	0.1	PhCl	50	60	3.86	0.32
11	0.03	0.5	0.2	PhCl	50	60	2.87	1.53
12	0.04	0.5	0.1	PhCl	50	60	2.93	0.52
13	0.04	0.5	0.2	PhCl	50	60	2.41	1.33
14	0.05	0.5	0.1	PhCl	50	60	3.56	0.50
15	0.05	0.5	0.2	PhCl	50	60	2.28	1.84

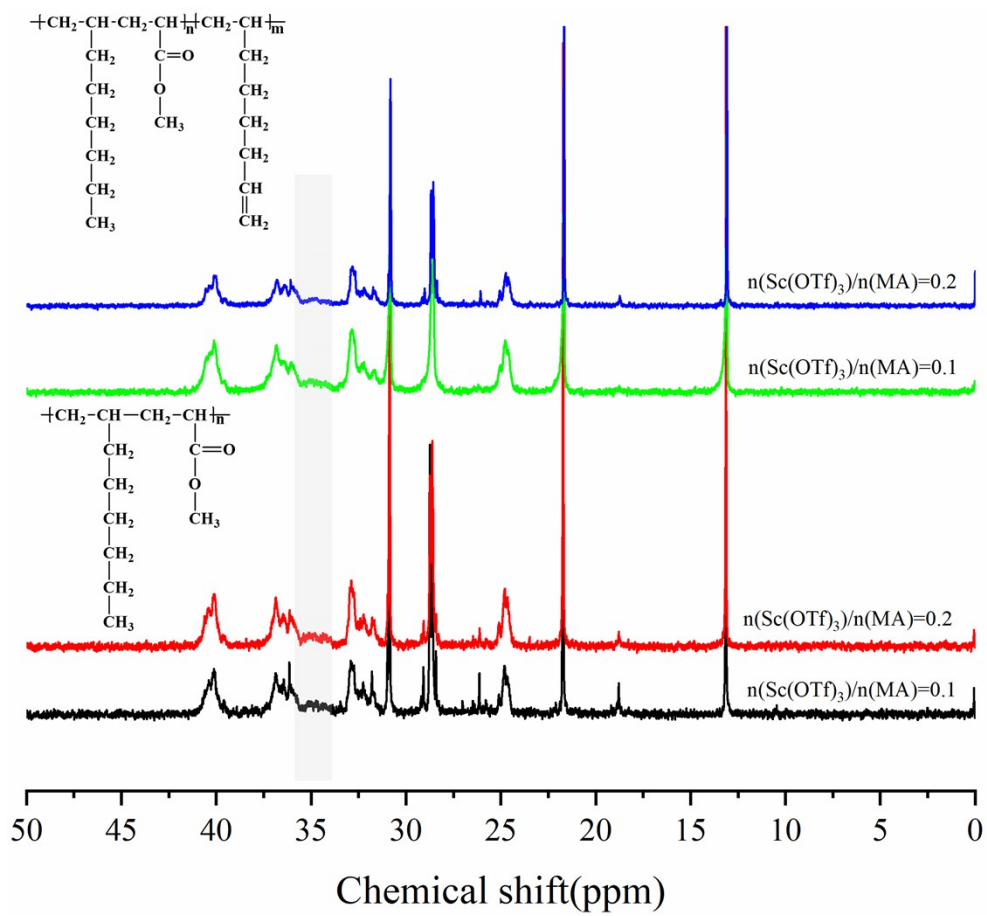


Figure S1.  $^{13}\text{C}$  NMR spectrum of copolymer of MA-1-octene-1,7-octadiene and MA-1-octene with different  $\text{Sc}(\text{OTf})_3$  dosage.

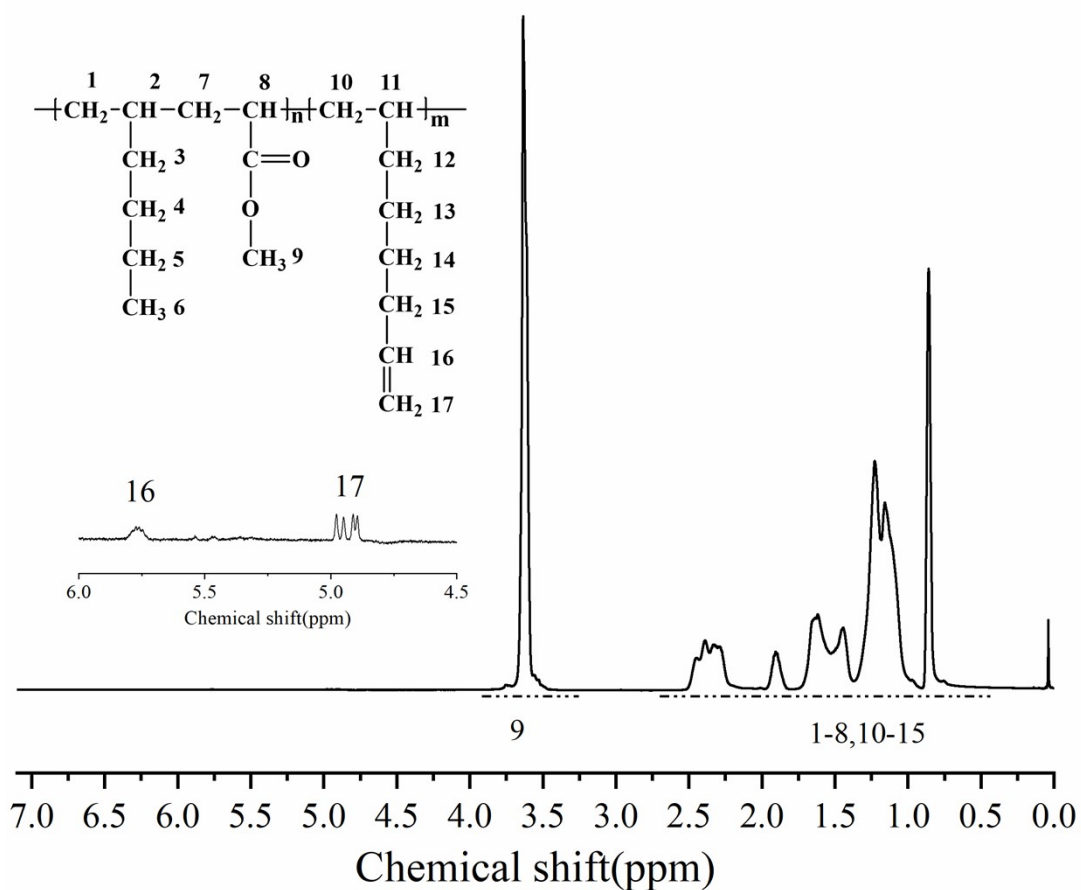


Figure S2.  $^1\text{H}$  NMR spectrum of copolymer of MA, 1-hexene and 1,7-octadiene in  $\text{CDCl}_3$ .



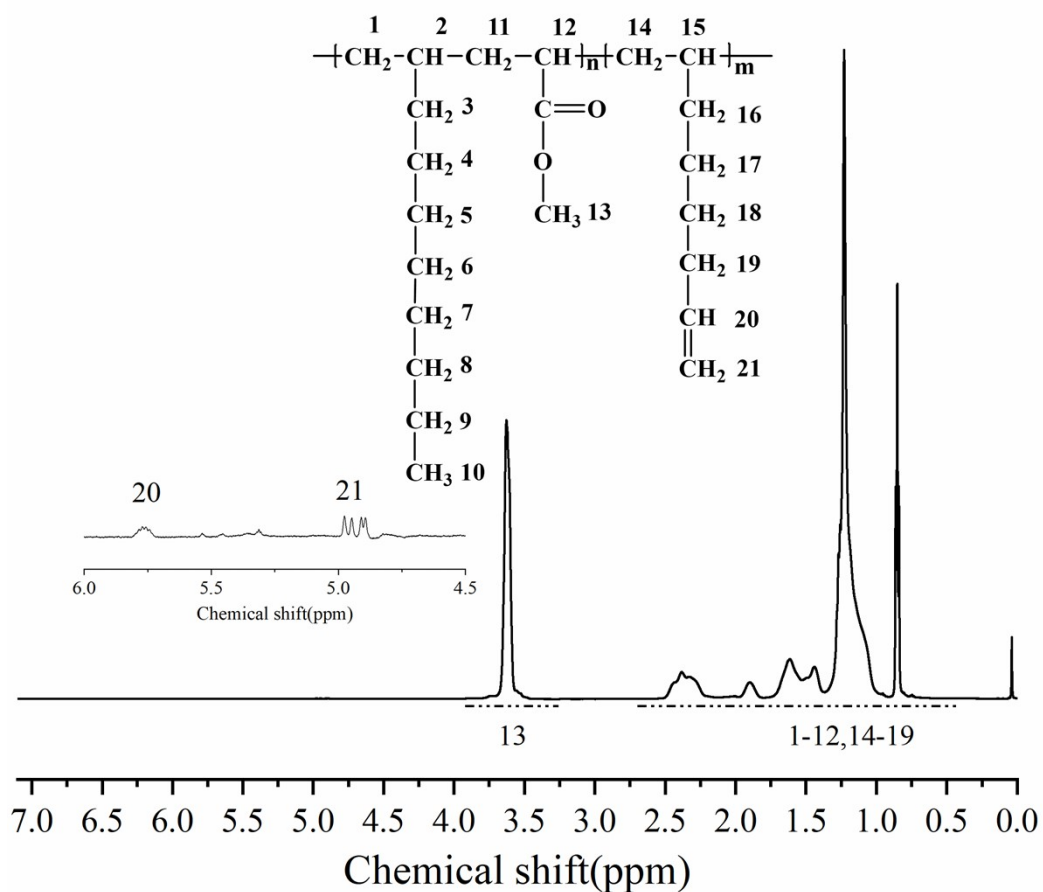


Figure S3.  $^1\text{H}$  NMR spectrum of copolymer of MA, 1-decene and 1,7-octadiene in  $\text{CDCl}_3$ .

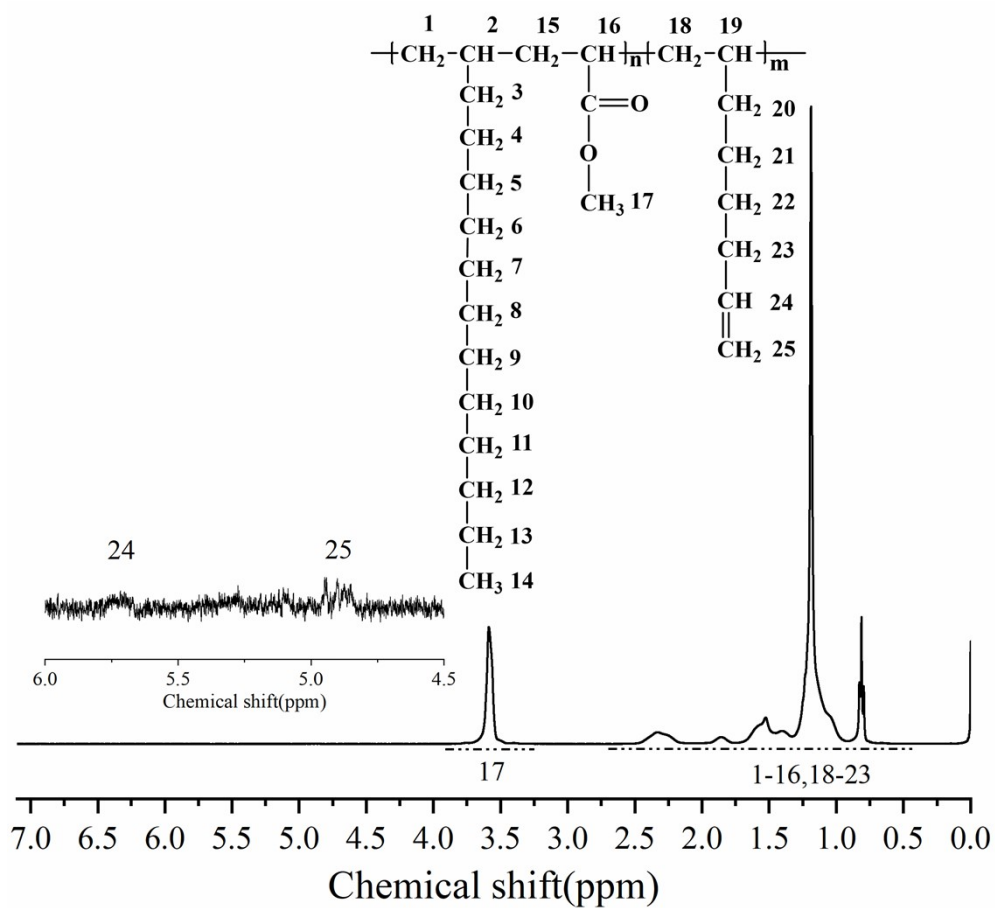


Figure S4.  $^1\text{H}$  NMR spectrum of copolymer of MA, 1-tetradecane and 1,7-octadiene in  $\text{CDCl}_3$ .

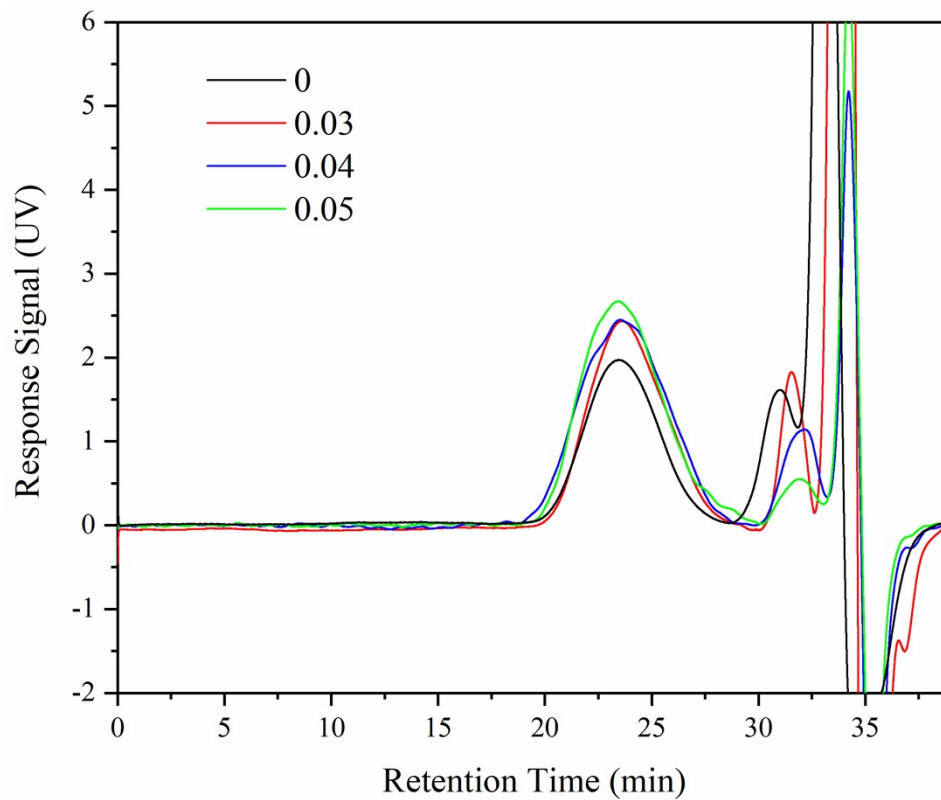


Figure S5. GPC curves of copolymers with different 1,7-octadiene/MA molar ratio. Reaction conditions:  $n(\text{Sc}(\text{OTf})_3)/n(\text{MA})=0.1$ ;  $n(1\text{-octene})/n(\text{MA})=2.87$ ;  $n(\text{ABVN})/n(\text{Monomer})=0.001$ ; temperature 45 °C.

Equation S1. The equations for calculating the composition of the obtained MA, 1-octene and 1,7-octadiene copolymer.

$$F_{MA} = \frac{\frac{S_{11}}{3}}{\frac{S_{11}}{3} + \frac{S_{1-10,12-17} - S_{18} \times 11 - S_{11}}{16} + S_{18}} \times 100\% \quad \text{Eq. S1-1}$$

$$F_{1-octene} = \frac{\frac{S_{1-10,12-17} - S_{18} \times 11 - S_{11}}{16}}{\frac{S_{11}}{3} + \frac{S_{1-10,12-17} - S_{18} \times 11 - S_{11}}{16} + S_{18}} \times 100\% \quad \text{Eq. S1-2}$$

$$F_{1,7-octadiene} = \frac{S_{18}}{\frac{S_{11}}{3} + \frac{S_{1-10,12-17} - S_{18} \times 11 - S_{11}}{16} + S_{18}} \times 100\% \quad \text{Eq. S1-3}$$

$F_{MA}$ : molar content of MA units in the copolymer,  $F_{1-octene}$ : molar content of 1-octene units in the copolymer,  $F_{1,7-octadiene}$ : molar content of 1,7-octadiene units in the copolymer.  $S_{11}$  represents the integrated area of H on  $C_{11}$ ,  $S_{18}$  represents the integrated area of H on  $C_{18}$ , and  $S_{1-10,12-17}$  represents the integrated area of H on  $C_1-C_{10}$  and  $C_{12}-C_{17}$ .

Equation S2. The equations for calculating the composition of the obtained MA, 1-hexene and 1,7-octadiene copolymer.

$$F_{MA} = \frac{\frac{S_9}{3}}{\frac{S_9}{3} + \frac{S_{1-8,10-15} - S_{16} \times 11 - S_9}{12} + S_{16}} \times 100\% \quad \text{Eq. S2-1}$$

$$F_{1-hexene} = \frac{\frac{S_{1-8,10-15} - S_{16} \times 11 - S_9}{12}}{\frac{S_9}{3} + \frac{S_{1-8,10-15} - S_{16} \times 11 - S_9}{12} + S_{16}} \times 100\% \quad \text{Eq. S2-2}$$

$$F_{1,7-octadiene} = \frac{S_{16}}{\frac{S_9}{3} + \frac{S_{1-8,10-15} - S_{16} \times 11 - S_9}{12} + S_{16}} \times 100\% \quad \text{Eq. S2-3}$$

$F_{MA}$ : molar content of MA units in the copolymer,  $F_{1-hexene}$ : molar content of 1-hexene units in the copolymer,  $F_{1,7-octadiene}$ : molar content of 1,7-octadiene units in the copolymer.  $S_9$  represents the integrated area of H on  $C_9$ ,  $S_{16}$  represents the integrated area of H on  $C_{16}$ , and  $S_{1-8,10-15}$  represents the integrated area of H on  $C_1-C_{10}$  and  $C_{10}-C_{15}$ .

Equation S3. The equations for calculating the composition of the obtained MA, 1-decene and 1,7-octadiene copolymer.

$$F_{MA} = \frac{\frac{S_{13}}{3}}{\frac{S_{13}}{3} + \frac{S_{1-12,14-19} - S_{20} \times 11 - S_{13}}{20} + S_{20}} \times 100\% \quad \text{Eq. S3-1}$$

$$F_{1-decene} = \frac{\frac{S_{1-12,14-19} - S_{20} \times 11 - S_{13}}{20}}{\frac{S_{13}}{3} + \frac{S_{1-12,14-19} - S_{20} \times 11 - S_{13}}{20} + S_{20}} \times 100\% \quad \text{Eq. S3-2}$$

$$F_{1,7-octadiene} = \frac{S_{20}}{\frac{S_{13}}{3} + \frac{S_{1-12,14-19} - S_{20} \times 11 - S_{13}}{20} + S_{20}} \times 100\% \quad \text{Eq. S3-3}$$

$F_{MA}$ : molar content of MA units in the copolymer,  $F_{1-decene}$ : molar content of 1-decene units in the copolymer,  $F_{1,7-octadiene}$ : molar content of 1,7-octadiene units in the copolymer.  $S_{13}$  represents the integrated area of H on  $C_{13}$ ,  $S_{20}$  represents the integrated area of H on  $C_{20}$ , and  $S_{1-12,14-19}$  represents the integrated area of H on  $C_1-C_{12}$  and  $C_{14}-C_{19}$ .

Equation S4. The equations for calculating the composition of the obtained MA, 1-tetradecane and 1,7-octadiene copolymer.

$$F_{MA} = \frac{\frac{S_{17}}{3}}{\frac{S_{17}}{3} + \frac{S_{1-16,18-23} - S_{24} \times 11 - S_{17}}{28} + S_{24}} \times 100\% \quad \text{Eq. S4-1}$$

$$F_{1-tetradecane} = \frac{\frac{S_{1-16,18-23} - S_{24} \times 11 - S_{17}}{28}}{\frac{S_{17}}{3} + \frac{S_{1-16,18-23} - S_{24} \times 11 - S_{17}}{28} + S_{24}} \times 100\% \quad \text{Eq. S4-2}$$

$$F_{1,7-octadiene} = \frac{S_{24}}{\frac{S_{17}}{3} + \frac{S_{1-16,18-23} - S_{24} \times 11 - S_{17}}{28} + S_{24}} \times 100\% \quad \text{Eq. S4-3}$$

$F_{MA}$ : molar content of MA units in the copolymer,  $F_{1-tetradecane}$ : molar content of 1-tetradecane units in the copolymer,  $F_{1,7-octadiene}$ : molar content of 1,7-octadiene units in the copolymer.  $S_{17}$  represents the integrated area of H on  $C_{17}$ ,  $S_{24}$  represents the integrated area of H on  $C_{24}$ , and  $S_{1-16,18-23}$  represents the integrated area of H on  $C_1-C_{16}$  and  $C_{18}-C_{23}$ .