

Supporting Information

Water-assisted ketonization of methyl palmitate to palmitone over metals incorporated TiO₂ catalysts

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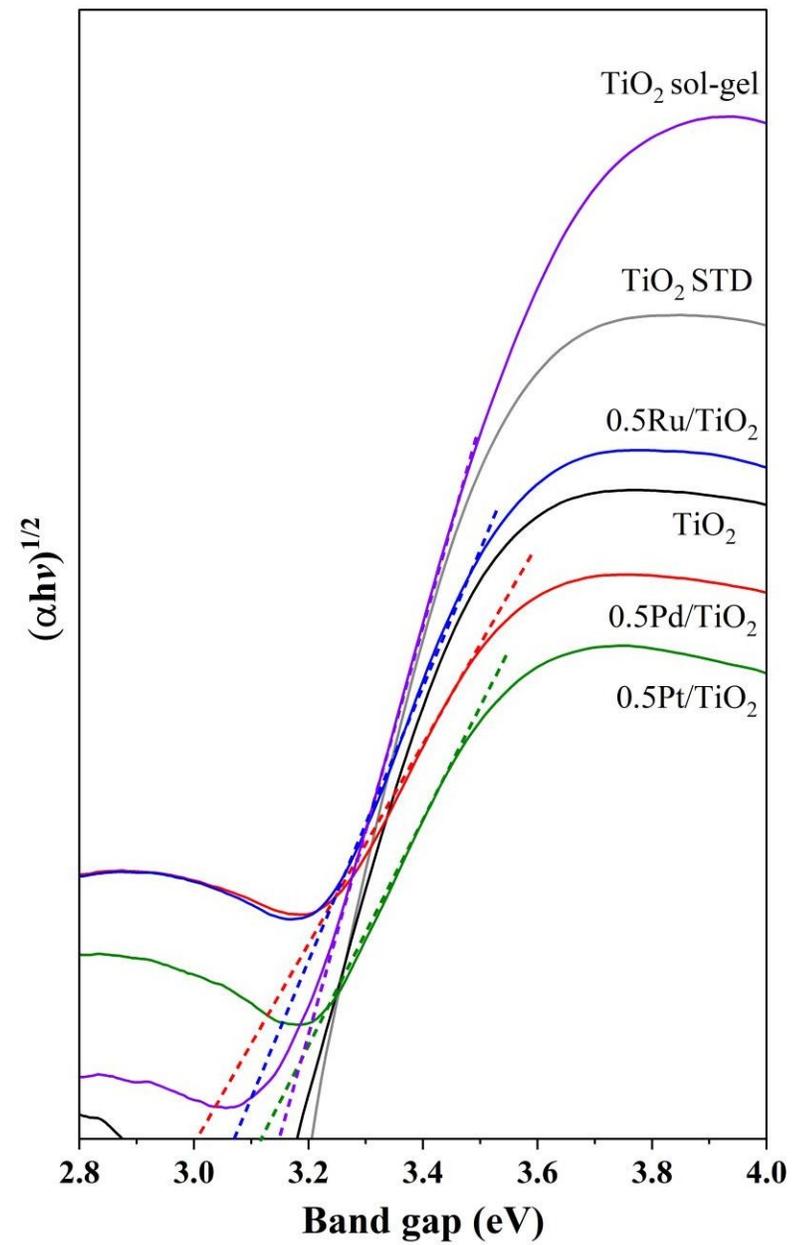


Fig. S1. Tauc plot of reduced catalysts

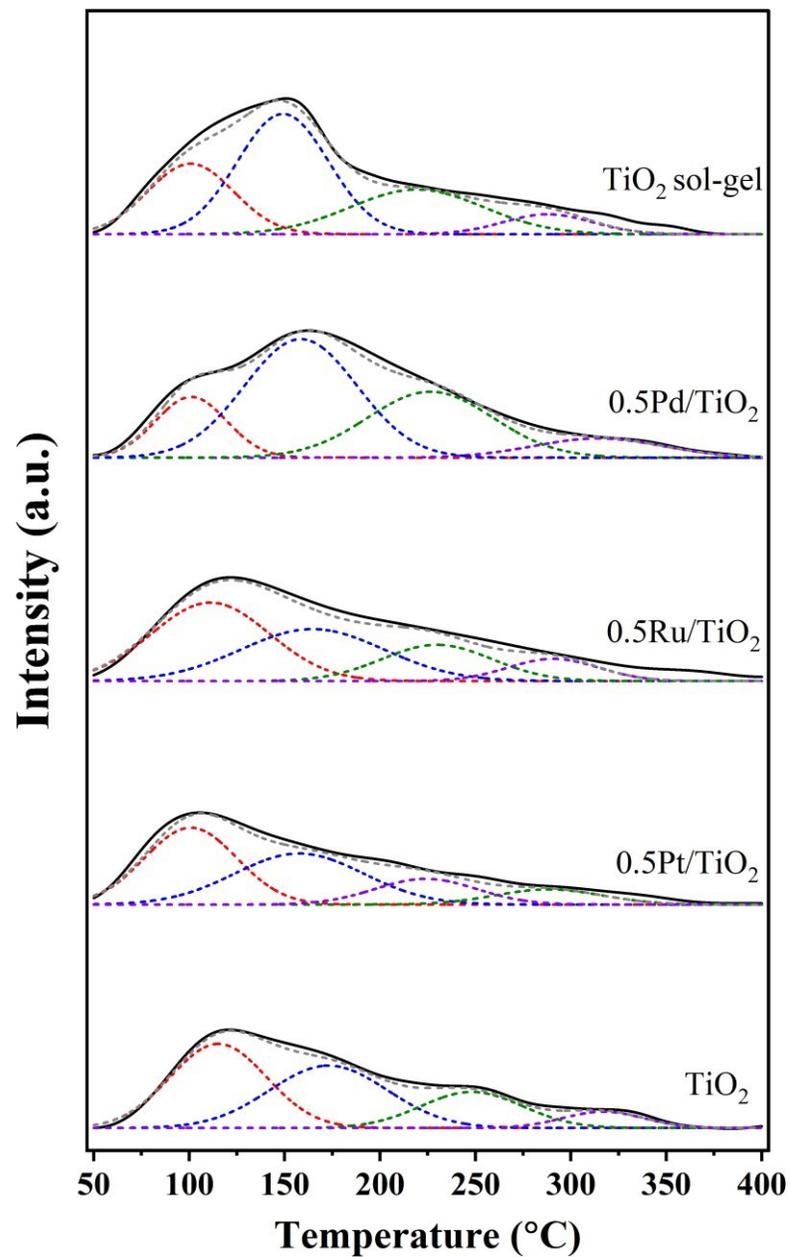


Fig. S2. NH₃-TPD of reduced catalysts

Entry	Catalyst	Acidity (μmol/g)		
		Weak	Medium	Strong
1	TiO ₂	3.70	1.90	0.58
2	0.5Pt/TiO ₂	2.83	0.80	1.50
3	0.5Ru/TiO ₂	4.20	1.60	0.60
4	0.5Pd/TiO ₂	6.93	4.30	1.29
5	TiO ₂ sol-gel	4.67	2.44	2.00

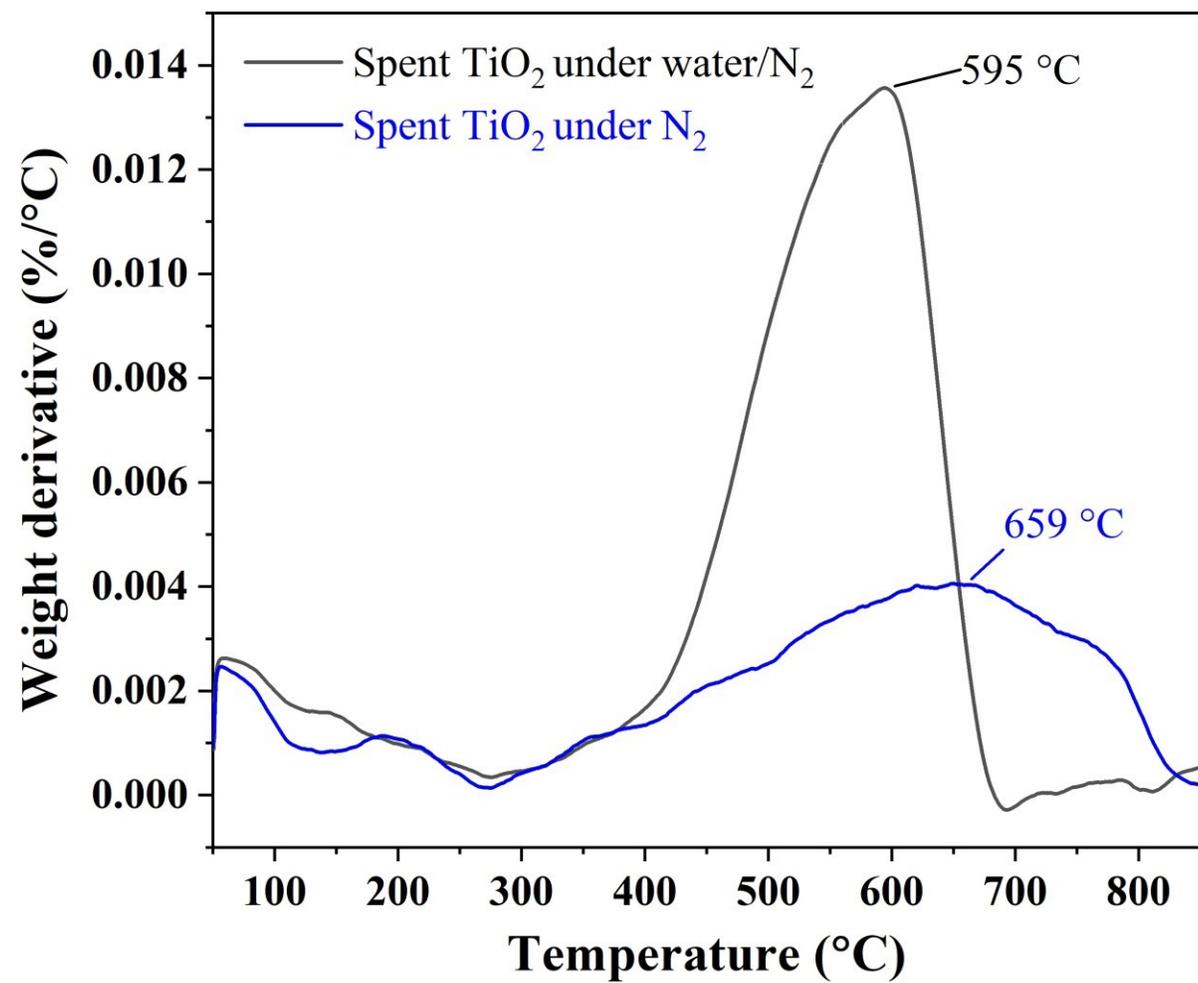


Fig. S3. TGA of spent TiO₂ from the reaction with/without water co-fed.

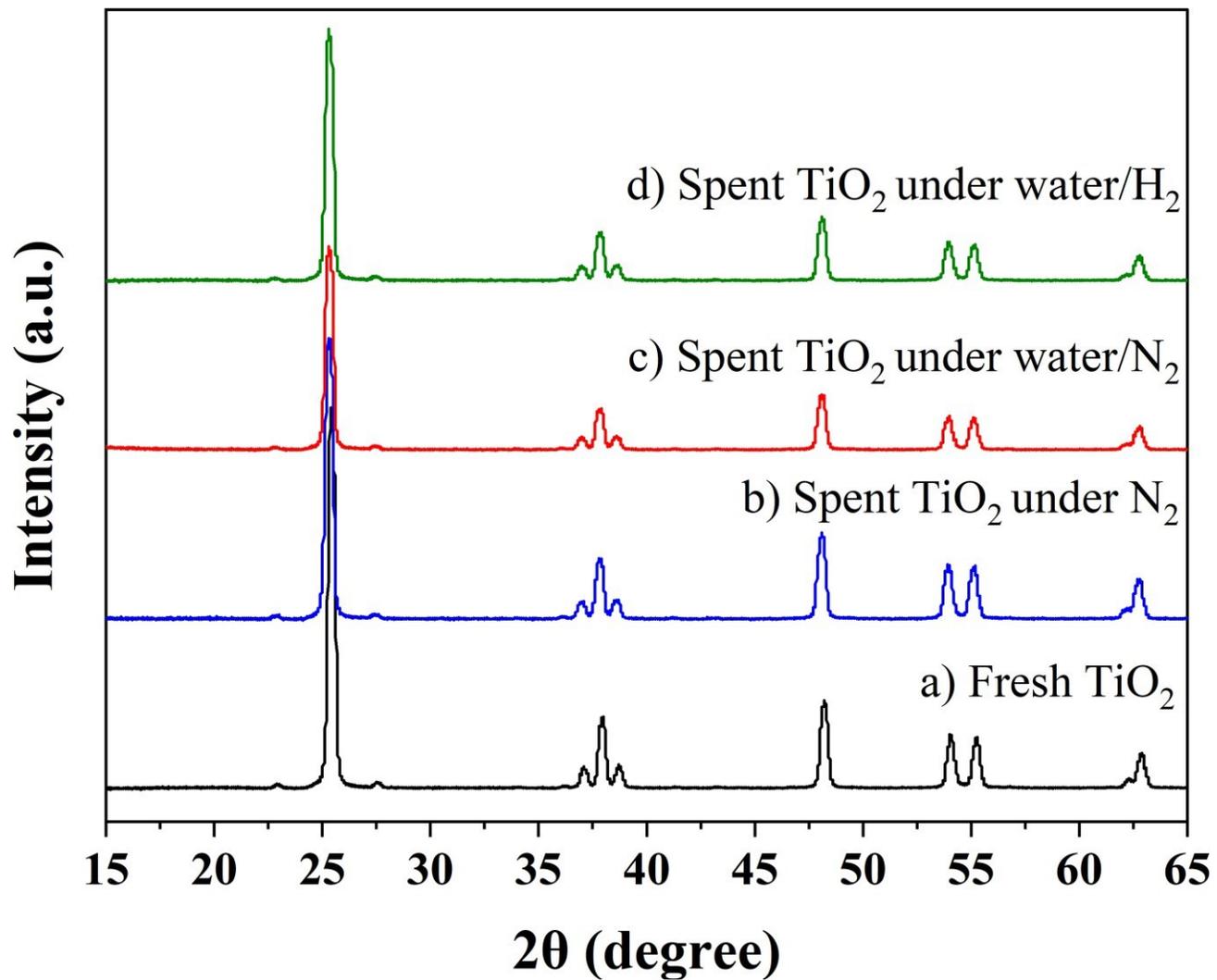


Fig. S4. XRD of the spent catalysts under various conditions

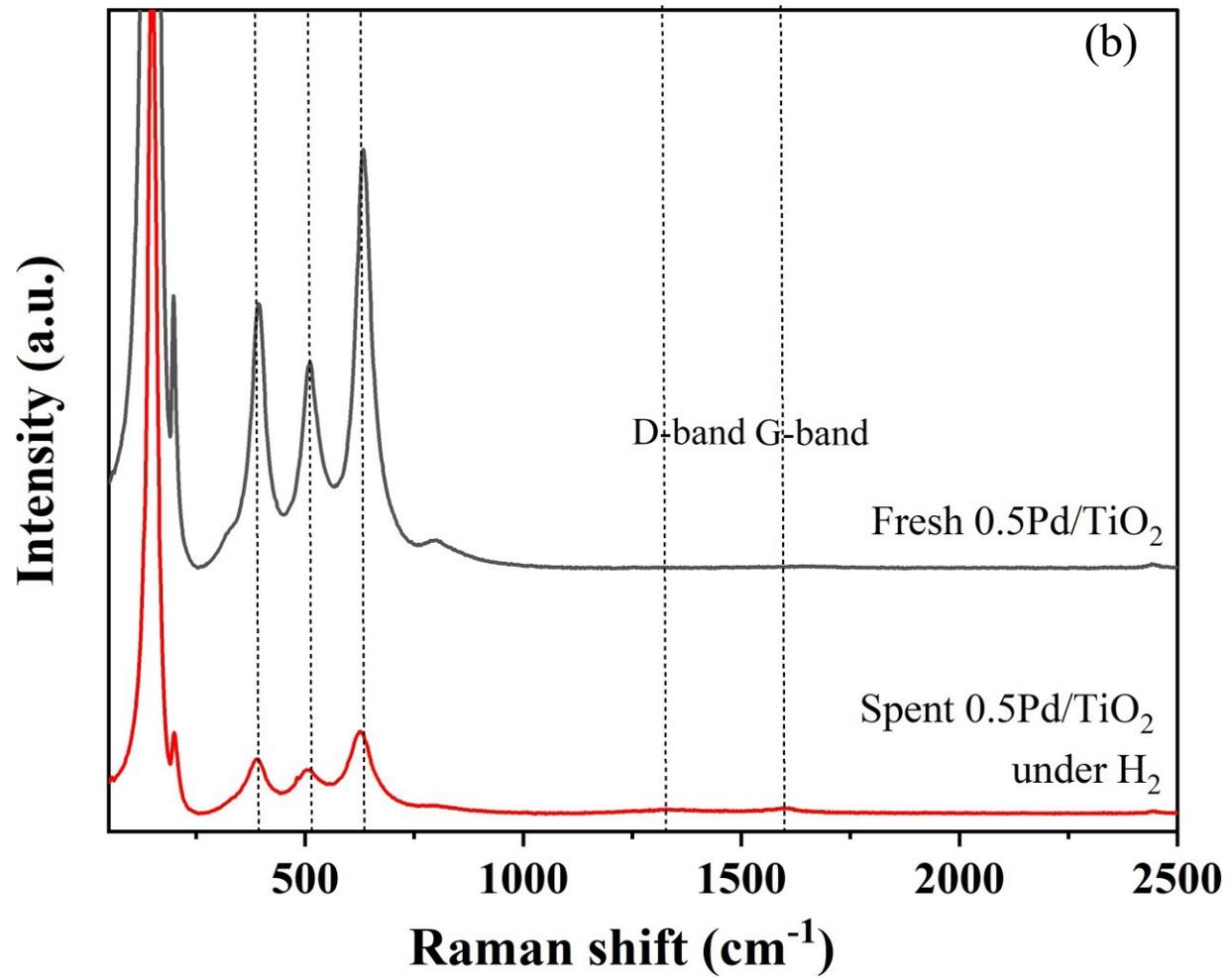
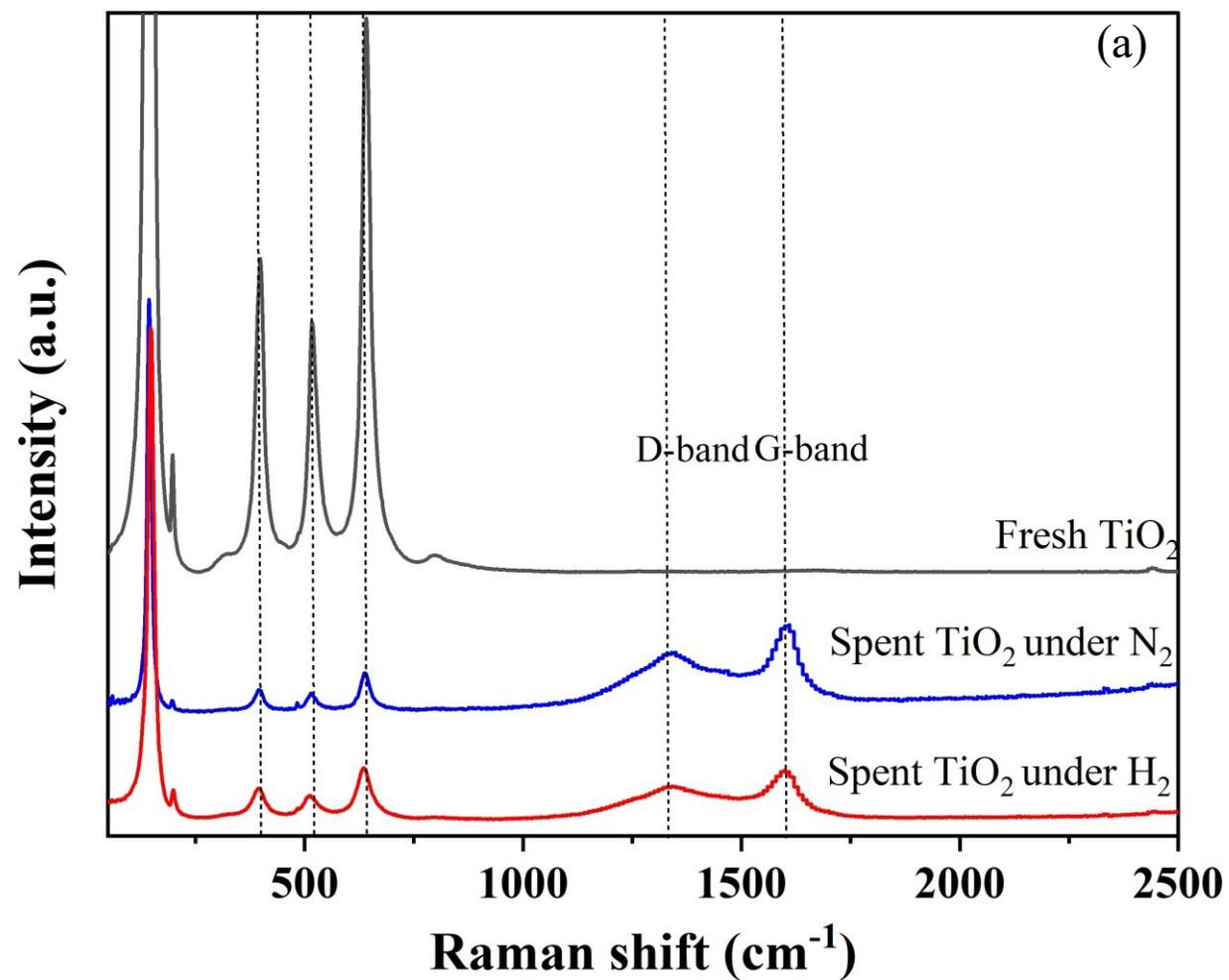


Fig. S5. Raman spectra of the fresh and spent TiO_2 (a) and $0.5\text{Pd}/\text{TiO}_2$ (b).

Table S1 Peak area and D/G band ratio from Raman spectra of the spent TiO₂ under H₂ and N₂ as carrier gas

Entry	Catalyst	Peak area		D/G
		D-band	G-band	
1	Spent TiO ₂ under N ₂	148229	113545	1.3
2	Spent TiO ₂ under H ₂	57735	76685	0.75

Reaction condition 10%Methyl palmitate in dodecane : 3.1 ml/h, carrier gas flow rate : 50 ml/min, contact time : 581 gh/mol, activation temperature : 400 °C in air, reduction temperature : 400 °C under H₂, reaction temperature : 400 °C, water : feed ratio 0.24

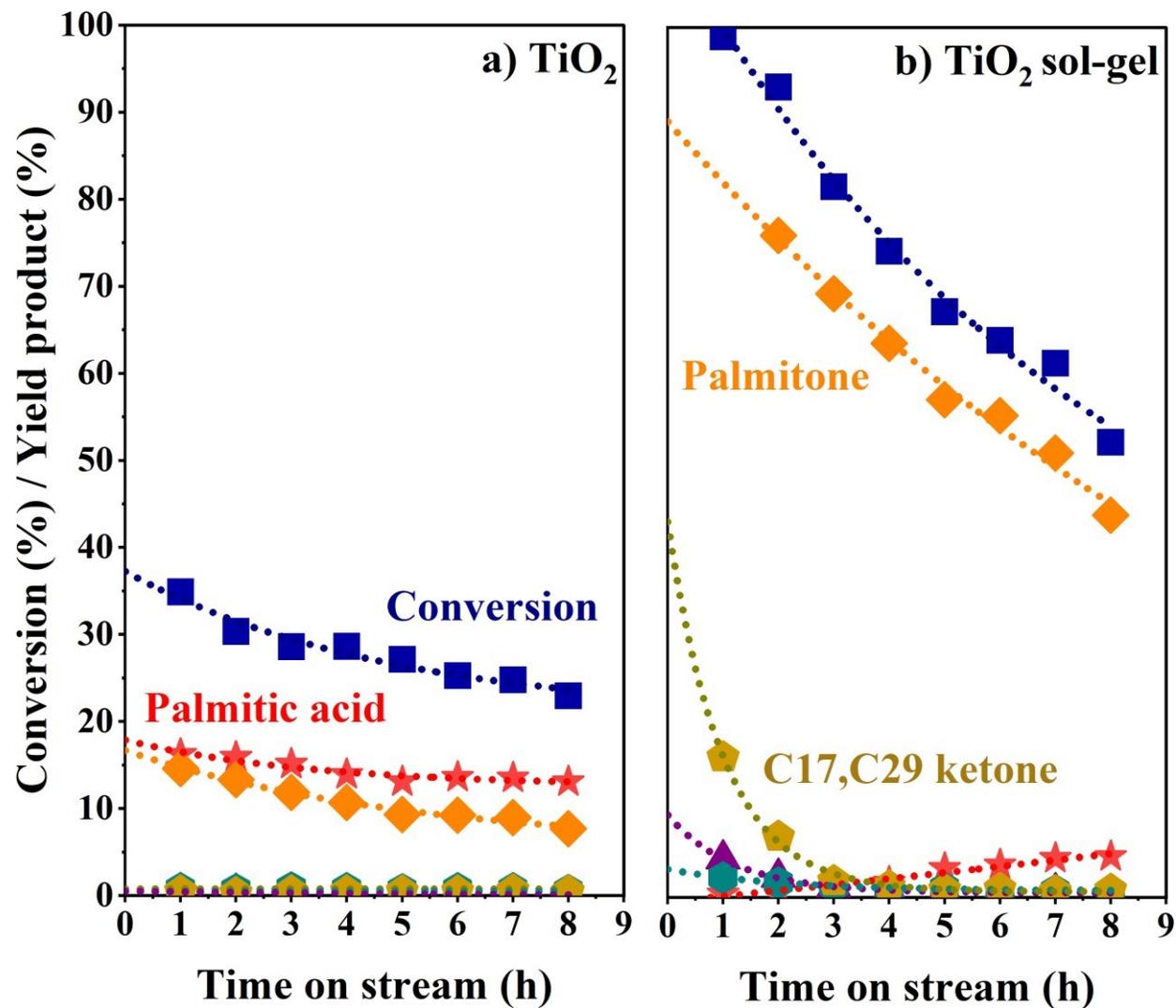
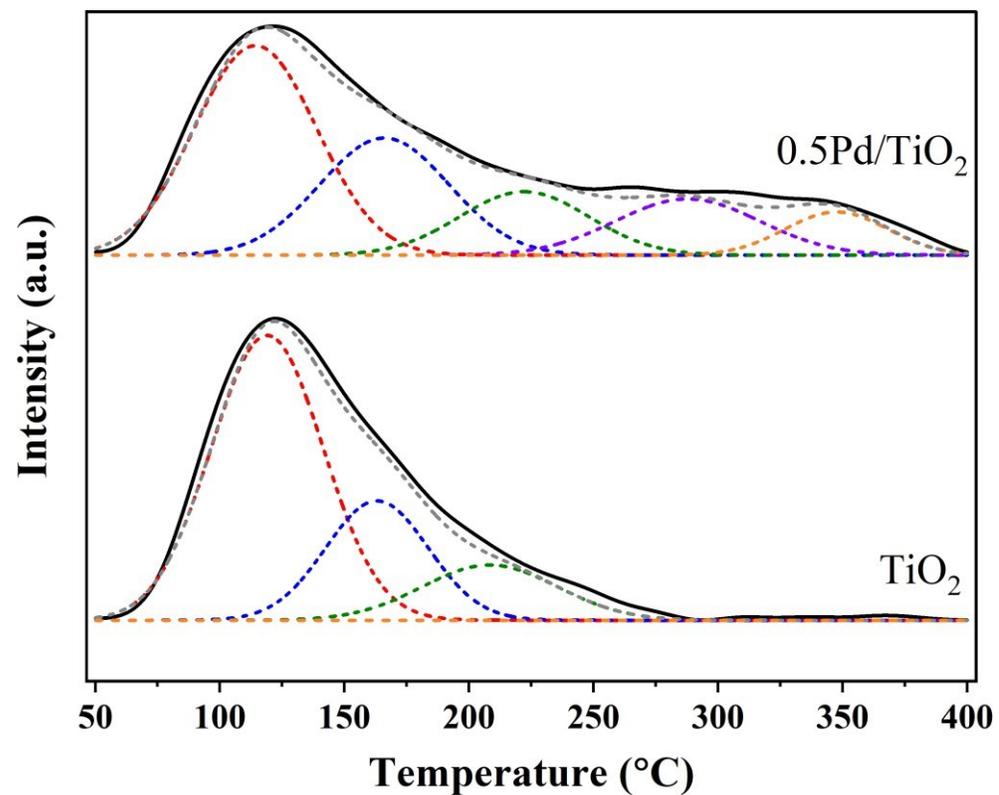


Fig. S6. Time on stream profiles for ketonization of methyl palmitate over TiO₂ and TiO₂ sol-gel

Reaction condition 20% Methyl palmitate in dodecane : 3.1 ml/h, N₂ or H₂ flow rate : 50 ml/min, contact time : 58 gh/mol, activation temperature : 400 °C in air, reduction temperature : 400 °C under H₂, reaction temperature : 400 °C, water : feed ratio 0.24



Entry	Catalyst	Basicity ($\mu\text{mol/g}$)			Total
		Weak (<120 °C)	Medium (120-200 °C)	Strong (>200 °C)	
1	TiO ₂	2.92	1.20	0.47	4.6
2	0.5Pd/TiO ₂	2.39	1.41	2.05	5.9

Fig. S7. CO₂-TPD profiles and basicity of reduced 0.5Pd/TiO₂ and TiO₂ catalysts

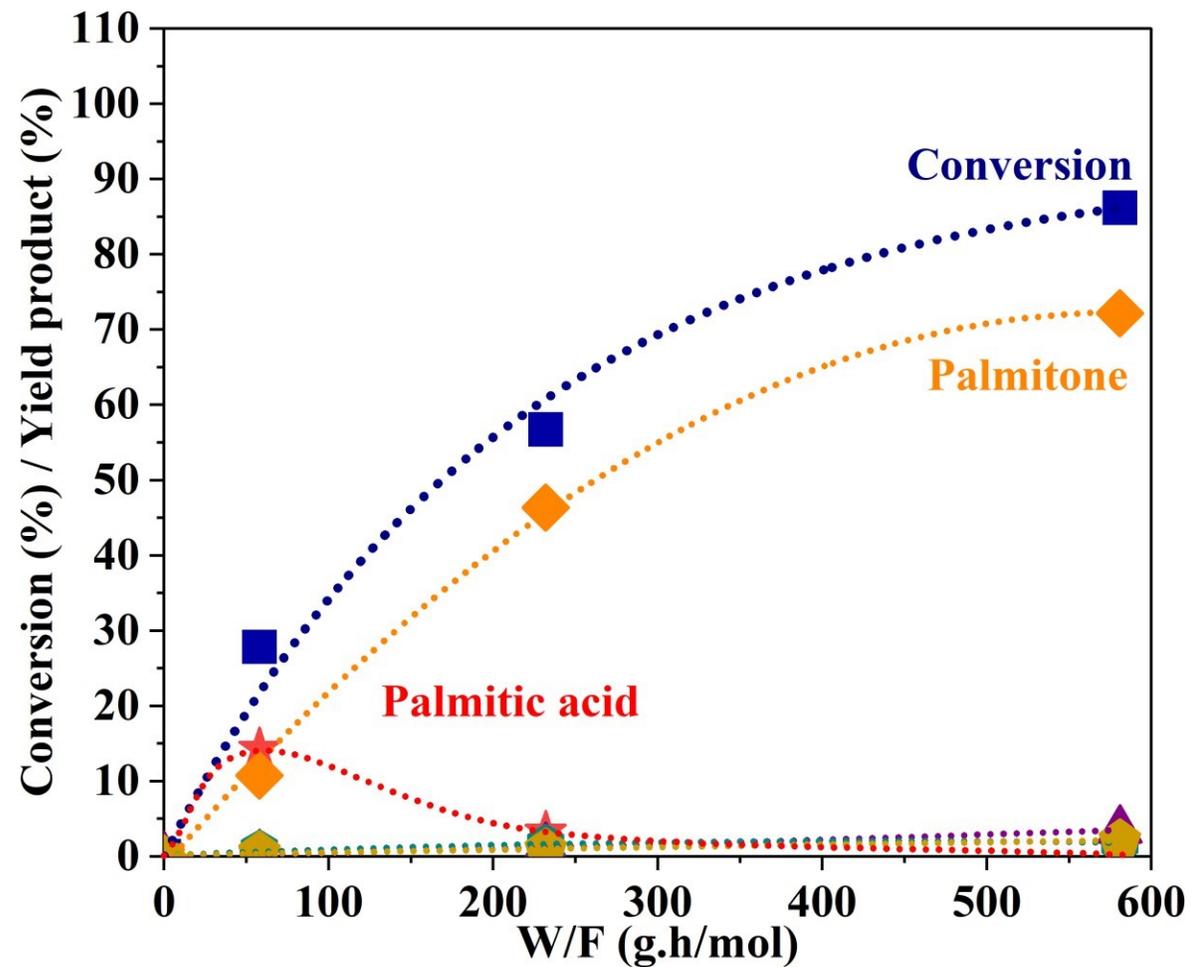


Fig. S8. Contact time profile for ketonization of methyl palmitate over TiO_2 catalyst

Reaction condition 10% Methyl palmitate in dodecane : 3.1 ml/h, N_2 or H_2 flow rate : 50 ml/min, contact time : 58-581 gh/mol, activation temperature : 400 °C in air, reduction temperature : 400 °C under H_2 , reaction temperature : 400 °C, water : feed ratio 0.24