Supporting Information

Hierarchical ZSM-5 nanosheetsfor production of light olefins and aromatics by catalytic cracking of oleic acid

Haoyu Liu^a, Wenbo Luo^a, Ke Wang^a, Yanlin Wang^a, Hong Yuan a,b,c*

^a School of Chemistry and Chemical Engineering, North Minzu University, Yinchuan 750021, China ^b Key Laboratory for Chemical Engineering and Technology, State Ethnic Affairs Commission, North Minzu University, Yinchuan 750021, China

^c Ningxia Key Laboratory of Solar Chemical Conversion Technology, North Minzu University, Yinchuan 750021, China

Experimental

Preparation of Conventional ZSM-5

A conventional ZSM-5 specimen was produced according to the method of Wu et al ¹. Briefly, 13.1 g of TPAOH and 20 g of water were combined and stirred at 35 °C for 0.5 h, after which 0.4 g AIP and 0.1 g NaOH were added successively followed by further stirring until all reagents were completely dissolved. Following this, 20.5 g of TEOS was slowly added to the mixture with subsequent stirring for 16 h to obtain a gel having the molar ratios 50 $SiO₂:0.5$ $Al₂O₃:13$ NaOH:8.5 TPAOH. This gel was transferred to a hydrothermal reactor and held at 180 °C for 48 h. After centrifugation and washing, the solid product was dried at 100 °C for 10 h and calcined at 550 °C for 6 h to obtain the ZSM-5 zeolite. This material is referred to herein as CZSM-5.

Fig. S1 The low-angle XRD pattern of the CZSM-5.

Fig. S2 FTIR spectra of (a) HZN-X-50 and (b) HZN-5.5-X.

The FTIR spectra were obtained from the HZN specimens to further confirm the formation of a ZSM-5 crystal phase. As shown in Fig. S2a and b, each material generated peaks characteristic of a highly siliceous MFI structure. The peaks at 450 and 553 cm⁻¹ are assigned to the bending vibrations of TO_4 units $(T = Si, Al)$ and the asymmetric stretching mode of five-membered pentasile rings, respectively.² These peaks would not be obtained from amorphous materials. The peak at 1228 cm−1 is attributed to the external asymmetric stretching mode involving T-O-T linkages between TO₄ tetrahedra and is typical of a highly siliceous MFI structure. The peaks at 1091 and 800 cm−1 are assigned to the internal asymmetric and external symmetric stretching modes of T-O-T linkages, respectively.³ The peak at 3436 cm⁻¹ corresponds to the Al-OH framework (meaning the Brønsted acid sites) in an MFI-type framework.⁴

The bending vibration of water molecules observed at 1630 cm⁻¹ is ascribed to the absorption of moisture.⁵ As shown in Fig. S2a, the FTIR spectra negligibly changed with different HZN $Na⁺$ contents, as the exchange of $Na⁺$ ions for $-OH$ group protons is difficult because of the larger hydration radius of the former; therefore, HNZ possesses a low ion exchange capacity, which negligibly impacted the MFI structure. 6 Thus, both the XRD and FTIR results confirmed that the synthesized HZN zeolite had a typical MFI structure.

Fig. S3 The SEM images of CZSM-5 samples.

Fig. S4 The TEM images of uncalcinedHZN-5.5-50 series samples.

Fig. S5 Adsorption-desorption curves and pore size distributions of CZSM-5.

References

[1] H. Wu, A. Duan, Z. Zhao, T. Li, R. Prins, X. Zhou, *J. Catal.* 2014, 317, 303–317.

[2] Radhika, N. P., Selvin, R., Kakkar, R., & Roselin, L. S. *Journal of Nanoscience and Nanotechnology*, 2018, 18, 5404–5413.

[3] Ji, Y., Yang, H., & Yan, W. *Fuel*, 2019, 243, 155–161.

[4] C. Altındaş, F. Sher, N. Smječanin, E. C. Lima, T. Rashid, I. U. Hai, A. Karaduman, *Environ. Res*. 2023, 216, 114479.

[5] S. Narayanan, J. J. Vijaya, S. Sivasanker, S. Yang, L. J. Kennedy, *Chinese J. Catal*. 2014, 35, 1892–1899.

[6] Ji, Y., Yang, H., & Yan, W. *Fuel*, 2019, 243,155–161.