

Supplementary Information

Mo/PANI co-modified ultra-high nickel NCM9622 cathode composite with excellent cycle stability and high-rate performance for power batteries

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GITT test methods

Firstly, the newly assembled half-cells are subjected to three charge-discharge cycles at 0.1 C for initial activation, and then the cells are tested for charge-discharge at a current density of 0.1 C, a pulse time of 10 min, a relaxation time of 30 min, and a voltage window of 2.7-4.4 V. The Li^+ diffusion coefficients (D_{Li^+}) can be calculated by the following equations:

$$D_{\text{Li}^+} = \frac{4}{\pi\tau} \left[\left(\frac{m_B V_M}{M_B S} \right) \left(\frac{\Delta E_s}{\Delta E_\tau} \right) \right]^2 (\tau \ll L^2/D)$$

Where m_B is the mass (g) of the active substance, V_m and M_B are the molar volume ($\text{cm}^3 \text{mol}^{-1}$) and molecular weight (g mol^{-1}) respectively, S is the electrode area (cm^2), τ is the duration (s) of a single current pulse, ΔE_s is the steady-state voltage difference (V) after relaxation for 30 min, and ΔE_τ is the transient voltage difference (V) after the current pulse. The parameters ΔE_s , ΔE_τ and τ in the formula can be obtained from the single pulse GITT curves of Figs. 6(e-g). Based on the data of discharge voltage (V) and corresponding pulse time (τ) in Fig. 6(e-g), the relationship between the discharge voltage (V) and the square root of pulse time ($\tau^{1/2}$) is obtained, as shown in Fig. 6(i)

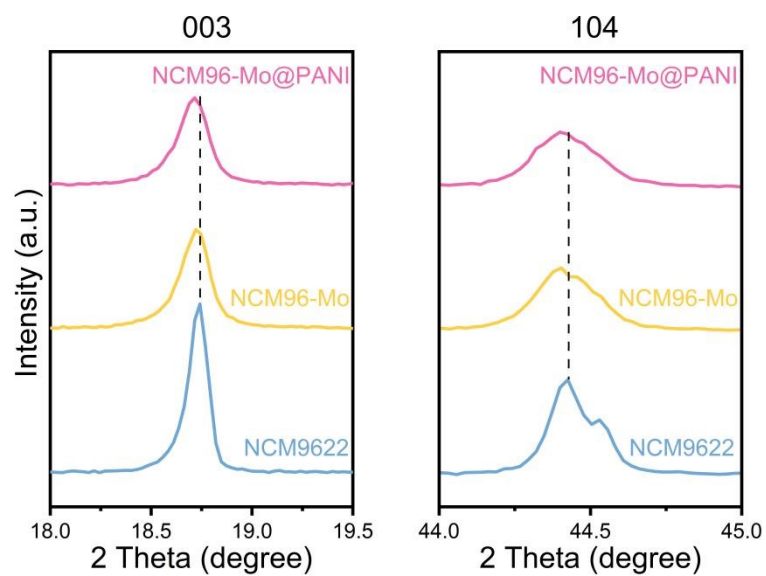


Fig. S1† Enlarged view corresponding to the (003) and (104) diffraction peaks in the XRD pattern.

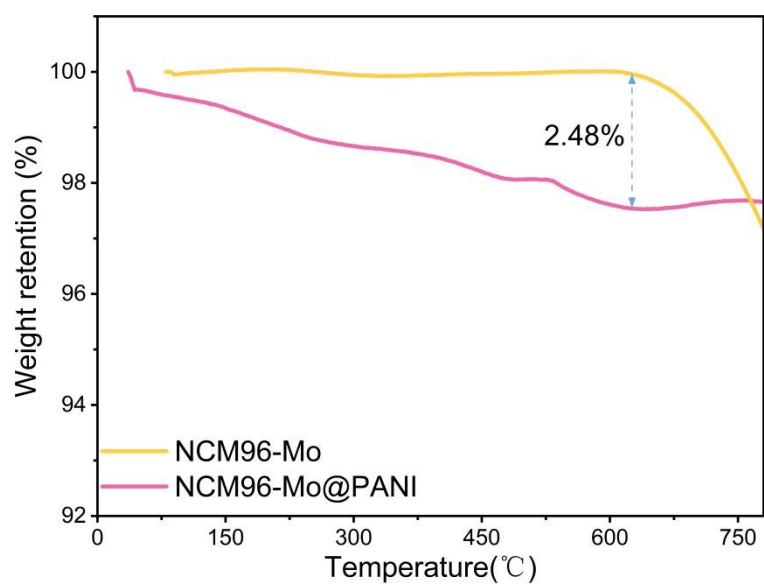


Fig. S2† TGA curves of NCM96-Mo and NCM96-Mo@PANI materials.

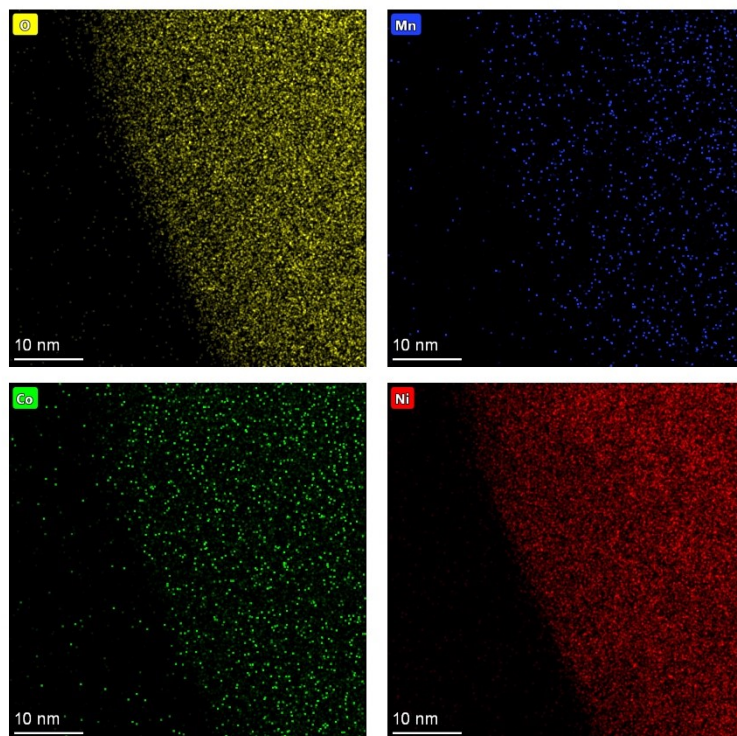


Fig. S3† Mapping of O, Mn, Co and Ni elements of NCM96-Mo@PANI in STEM.

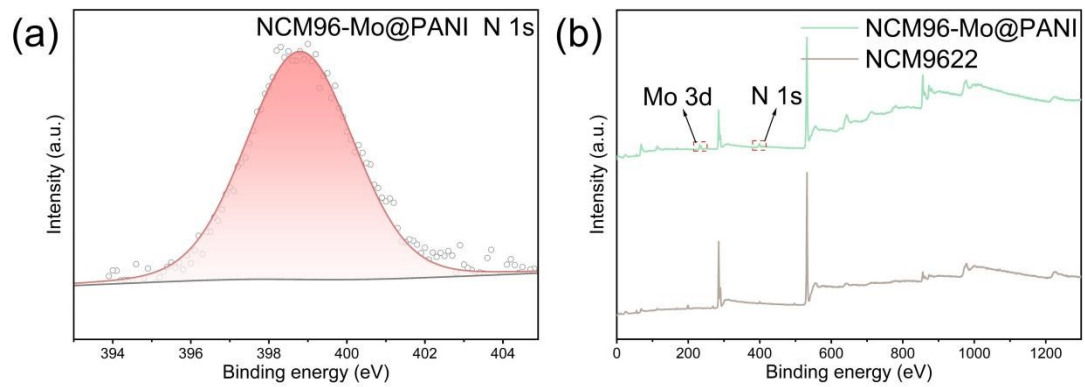


Fig. S4† (a) N 1s XPS spectra of NCM96-Mo@PANI material; (b) XPS full spectra of NCM9622 and NCM96-Mo@PANI materials.

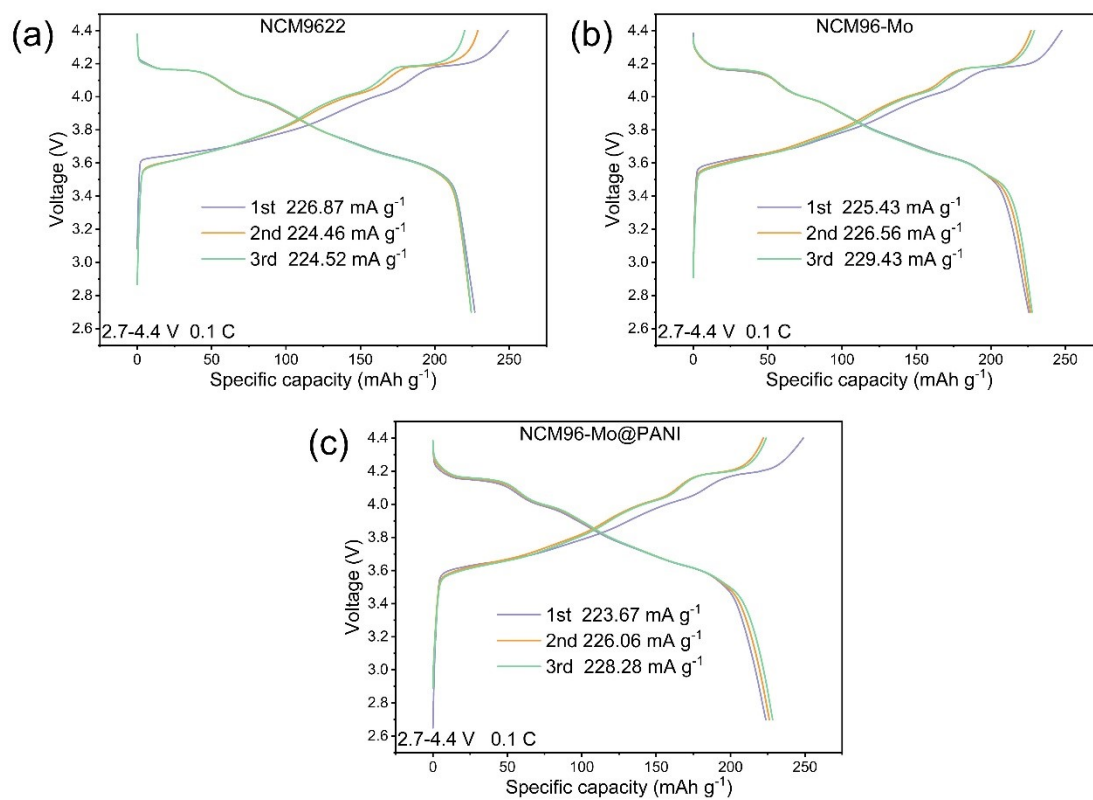


Fig. S5† The first three cycles charge-discharge curves of NCM9622 (a), NCM96-Mo (b) and NCM96-Mo@PANI (c) materials at 2.7-4.4 V and 0.1 C.

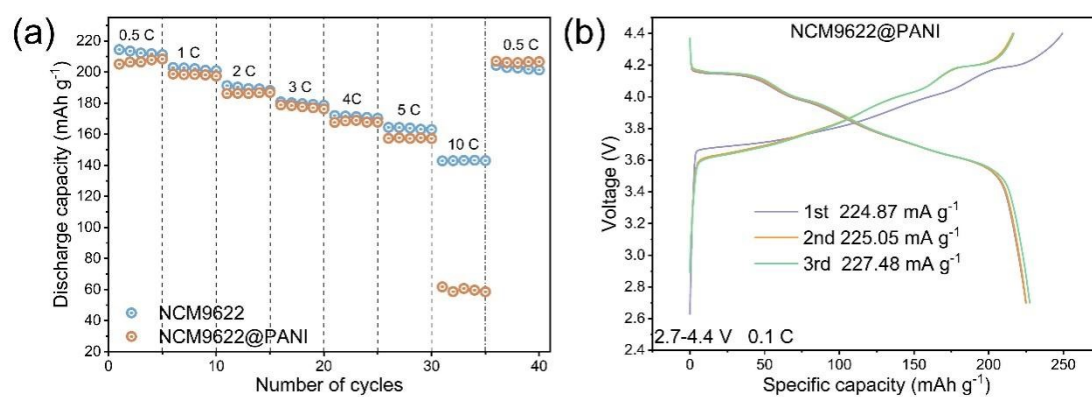


Fig. S6† (a) Rate performances of NCM9622 and NCM9622@PANI materials, and (b) the first three cycles charge-discharge curves of NCM9622@PANI material at 2.7-4.4 V and 0.1 C.

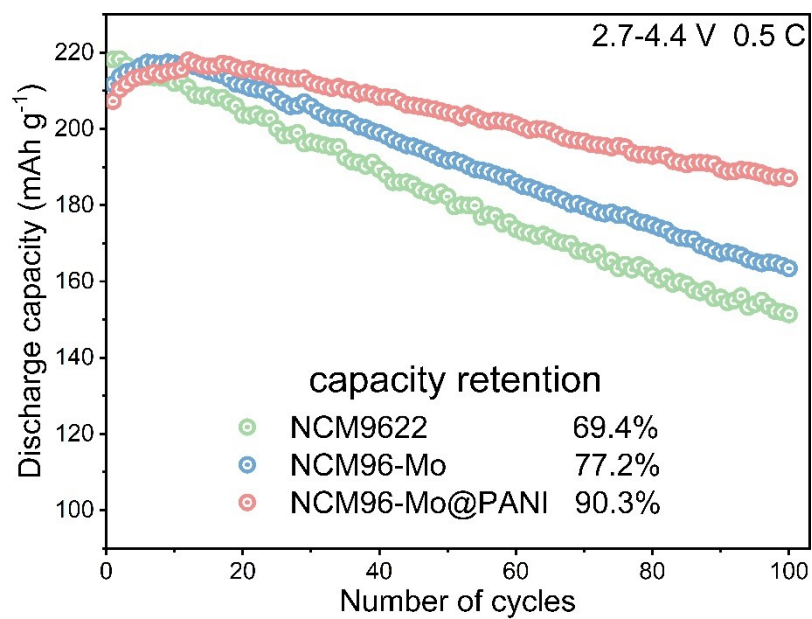


Fig. S7† Cyclic performances of NCM9622, NCM96-Mo and NCM96-Mo@PANI samples at 2.7-4.4 V and 0.5 C.

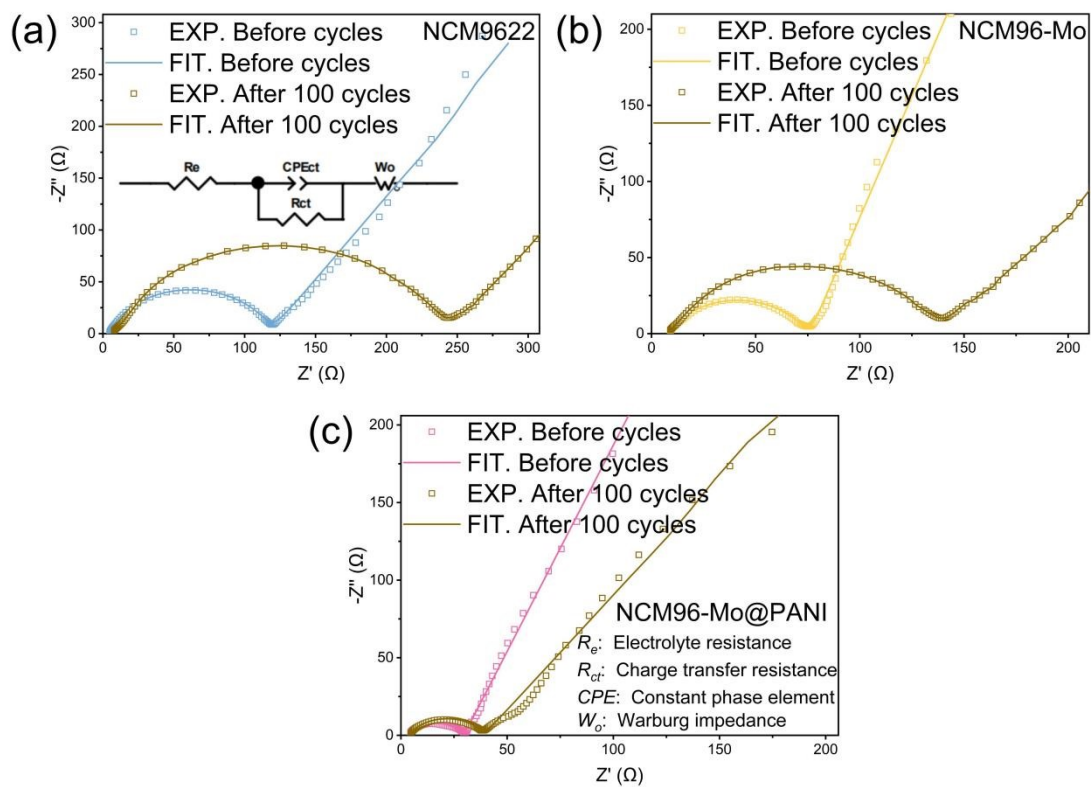


Fig. S8† EIS diagrams of (a) NCM9622, (b) NCM96-Mo and (c) NCM96-Mo@PANI materials before and after 100 cycles at 1 C.

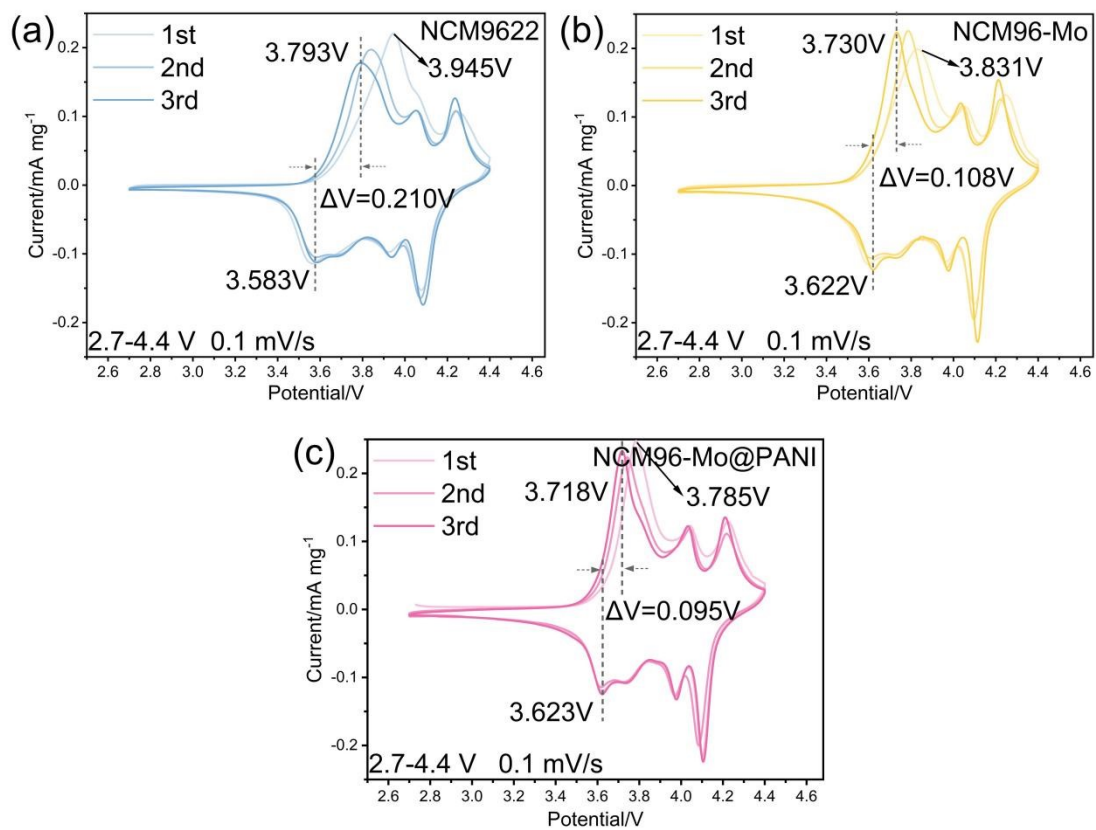


Fig. S9† CV curves of (a) NCM9622, (b) NCM96-Mo, (c) NCM96-Mo@PANI materials at the first three cycles.

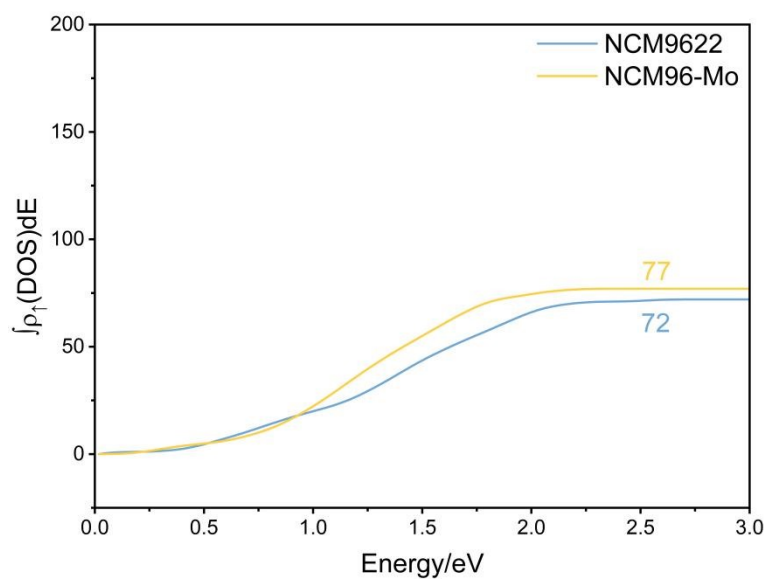


Fig. S10† Integral results of the spin-up total density of states (TDOS) of NCM9622 and NCM96-Mo materials between 0 and 3 eV

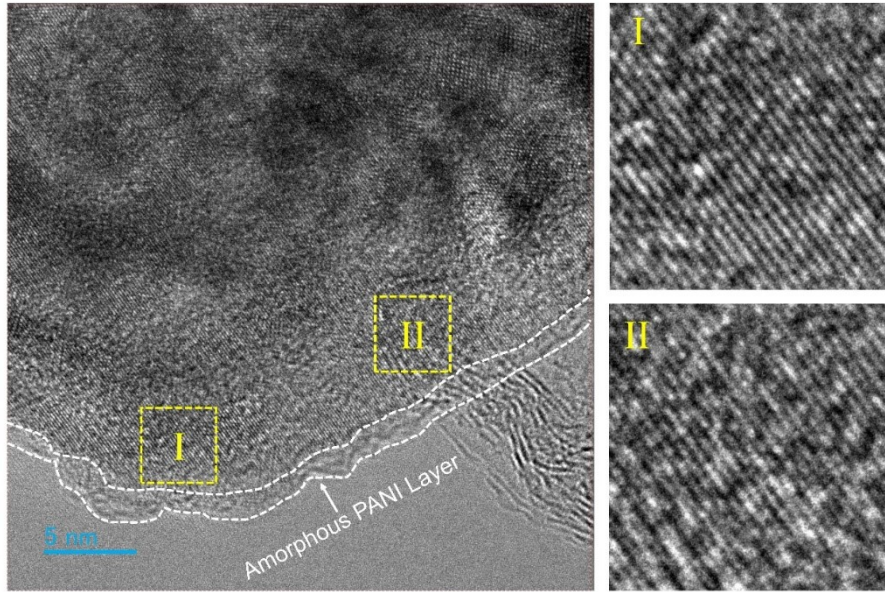


Fig. S11† TEM image of NCM96-Mo@PANI material after 100 cycles at 1 C

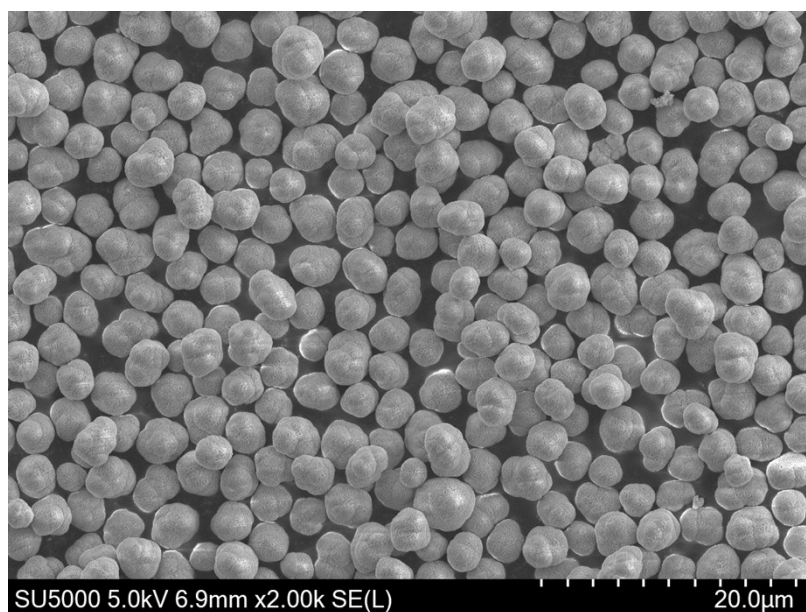


Fig. S12† SEM image of $\text{Ni}_{0.96}\text{Co}_{0.02}\text{Mn}_{0.02}(\text{OH})_2$ precursor

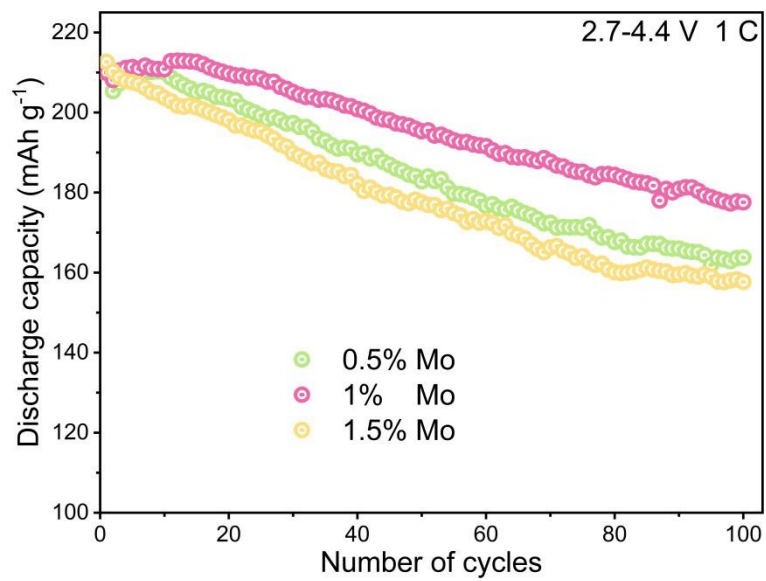


Fig. S13† Cycling performances of NCM96-Mo material with 0.5%, 1% and 1.5%Mo doping.

Table S1† Rietveld refinement data of materials

| Samples | $a=b$ (Å) | c (Å) | c/a | V (Å ³) | Li/Ni exchange (%) | R_{wp} (%) |
|---------------|-----------|----------|----------|-----------------------|--------------------|--------------|
| NCM9622 | 2.87228 | 14.18206 | 4.937562 | 101.327 | 2.39% | 6.3 |
| NCM96-Mo | 2.87478 | 14.19823 | 4.938893 | 101.619 | 3.45% | 6.4 |
| NCM96-Mo@PANI | 2.87426 | 14.20372 | 4.941696 | 101.621 | 3% | 6.3 |

Table S2† Comparison of cycling stability of NCM96-Mo@PANI cathode with the Ni-rich cathodes reported before.

| Samples | 100 th capacity retention/rate | The range of operating voltage/V | References |
|---------------|---|----------------------------------|------------|
| NCM96-Mo@PANI | 90.3%/0.5 C | 2.7-4.4 | This work |
| Ti-NM90 | 88.9%/0.5 C | 2.7-4.4 | 1 |
| Al-NM90 | 88.2%/0.5 C | 2.7-4.4 | 1 |
| Sn-NCM90 | 87.9%/0.5 C | 2.7-4.4 | 2 |
| Co-NM90 | 86.3%/0.5 C | 2.7-4.4 | 1 |
| LWO-NCM90 | 84.6%/0.5 C (80 th) | 3.0-4.3 | 3 |
| Ga-NCA94 | 84.4%/0.5 C | 2.7-4.3 | 4 |
| Zr-NCA94 | 79.2%/0.5 C | 2.7-4.3 | 4 |

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Table S3† Impedance fitting data of NCM9622, NCM96-Mo and NCM96-Mo@PANI materials before and after 100 cycles at 1 C

| Samples | Before 100 cycles | | After 100 cycles | |
|---------------|--------------------|-----------------------|--------------------|-----------------------|
| | R_e (Ω) | R_{ct} (Ω) | R_e (Ω) | R_{ct} (Ω) |
| NCM9622 | 4.356 | 113.2 | 7.252 | 228.1 |
| NCM96-Mo | 8.305 | 63.51 | 8.346 | 117.1 |
| NCM96-Mo@PANI | 2.888 | 26.78 | 3.628 | 35.46 |