

Supporting Information

Structural design of biomass-derived hard carbon anode materials for superior sodium storage via increasing crystalline cellulose and closing the open pores

Xiaoying Li¹, Sijing Zhang¹, Jingjing Tang^{1*}, Juan Yang¹, Kang Wen², Jiong Wang²,
Peng Wang³, Xiangyang Zhou¹, Yaguang Zhang¹

1 School of Metallurgy and Environment, Central South University, Changsha
410083, Hunan, China

2 Chenyu-Fuji New Energy Technology Company Limited, Changsha 410083, Hunan,
China

3 Dali Chenyu Energy Storage New Material Company Limited, DaLi 671000, Yunan,
China

*Corresponding author

Email address: tangjj@csu.edu.cn.

Experimental

Material synthesis

Almond (Badam) shells from Xinjiang in northwest China were crushed into fine powder by a small high-speed grinder. The almond shell powder was firstly stirred in 2.25 M HF solution at room temperature for 6 h to remove inorganic impurities. After that, it was washed with deionized water to neutral and dried in the oven at 80 °C overnight. To enhance the cellulose crystallinity and regulate the amorphous component content within the precursors, the purified powder was stirred in 6 M and 10 M HCl solution, respectively, at room temperature for 6 h. Then, the powder was washed with deionized water and dried in the oven at 80 °C overnight. The obtained precursors, along with that solely treated with HF solution, were subjected to carbonization at 600 °C for 2 h in a tubular furnace under argon flow, with a heating rate of 5 °C min⁻¹. After cooling to room temperature, the pre-carbonized samples were further carbonized at 1300 °C for 3 hours under argon flow with the same heating rate. The resultant hard carbon materials were denoted as A-2.25, A-2.25-6, and A-2.25-10, respectively. A sample treated with 2.25 M HF and 6 M HCl underwent a two-step pre-carbonization to investigate the influence of heating rate and residence temperature. This sample experienced a gradual temperature increase to 400 °C at a rate of 1 °C min⁻¹ for 1 h, followed by a ramp to 600 °C at 5 °C min⁻¹ for 1 hour before cooling to room temperature. Subsequently, the sample underwent carbonization under identical high-temperature conditions as the other samples and was designated as A-2.25-6-T.

Material characterization

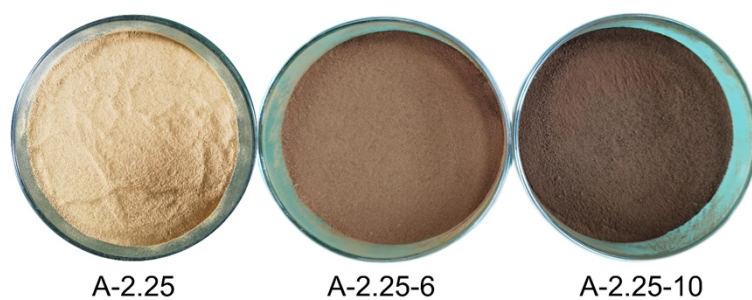
Fourier transform infrared spectroscopy (FTIR) was performed using an infrared spectrometer (Thermo Scientific Nicolet iS50). The microcrystalline structure of all samples was

characterized by X-ray diffraction (XRD, PANalytical Empyrean 2 with Cu K α radiation ($\lambda = 0.154$ nm)) and Raman spectra using a Confocal micro raman spectrometer (Renishaw inVia Reflex). The nitrogen adsorption-desorption isothermal curves were tested on a Micromeritics ASAP 2460 analyzer to obtain the Branauer-Emmett-Teller (BET) specific surface area and pore size distribution. The morphology and structure of resulting samples were analyzed by field emission scanning electron microscopy (SEM, ZEISS Sigma 300) and a high-resolution transmission electron microscope (HRTEM, Talos F200X). The closed pores of all samples were characterized by Small-angle X-ray scattering (SAXS, Xenocs Xeuss 2.0, sample test distance is 2480 mm). Thermo gravimetry-Differential scanning calorimetry (TG-DSC, Netzsch STA 449 F3) was used to study the pyrolysis process of precursor. Gases generated during pyrolysis were characterized by Thermal gravimetric analysis combined with mass spectrometry (TG-MS, TA Instrument, SDT 650+ Discovery MS) to analyze the structural evolution of hard carbon material. X-ray photoelectron spectroscopy (XPS, Thermo Scientific K-Alpha) was recorded to represent the chemical state of the sample surface. After discharging or charging to the specified voltage, coin cells were disassembled in a glove box and the electrodes were washed with 1,2-dimethoxyethane (DME) and dried. Then, the electrodes were sealed in a container for ex-situ XRD and Raman measurement.

Electrochemical measurements

The electrochemical performance was measured using CR2016 coin-type half cells assembled in an argon-filled glovebox (Mikrouna, H₂O, O₂ < 0.1 ppm). The slurry of electrodes was prepared by uniformly mixing 90 wt.% almond shell-derived hard carbon powder, 5 wt.% sodium alginate (SA), 5 wt.% carbon black in an appropriate amount of deionized water. Before

assembling the cells, the pasted electrode obtained by coating the mixed slurry on copper foil was dried at 80 °C for 12 h under vacuum. The mass loading of active material is around 1 mg cm⁻². Glass fiber (Whatman GF/A) and sodium foil were used as separators and the counter electrode. The electrolyte was a solution of 1 M NaPF₆ in DME. The galvanostatic charged/discharged and galvanostatic intermittent titration technique (GITT) tests were operated on LAND-CT2001A battery systems (LAND Electronic Co., Wuhan, China) with a voltage range of 0.01-2.0 V (vs. Na⁺/Na). In the full cells, the hard carbon anode was matched with the NVP cathode. The NVP electrode was prepared by mixing 80 wt.% NVP, 10 wt.% PVDF, 10 wt.% carbon black in an appropriate amount of NMP solution. The pasted electrode obtained by coating the mixed slurry on aluminum foil was dried at 80 °C for 24 h under vacuum. To ensure the overall performance of the full cell, the mass ratio of NVP and hard carbon was kept at 2.5:1. The charge/discharge cut-off voltage was set to 2-4 V, and the specific capacity was calculated based on the mass of NVP only. For the GITT test, the pulse current was set at 20 mA g⁻¹ for 10 min and an interval of 2 h. An electrochemical workstation (PARSTAT MC, AMETEK) was used to record cyclic voltammetry (CV) at different scan rates of 0.2-3 mV s⁻¹ between 0.01-2 V (vs. Na⁺/Na) and electrochemical impedance spectroscopy (EIS) between 0.01-10⁵ Hz.



A-2.25

A-2.25-6

A-2.25-10

Fig. S1. Optical photographs of acid-treated precursors

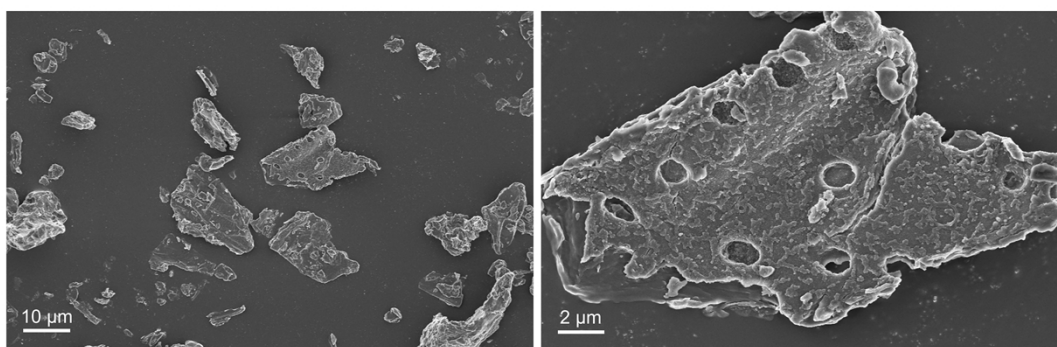


Fig. S2. SEM images of precursor without acid treatment

Table S1 Component analysis(wt.%) of almond shell

Samples	cellulose	hemicellulose	lignin	water	ashes	volatile
almond shell	27.3	20.8	31.9	2.91	1.78	71.62
A-2.25	29.6	20.1	33.4	3.42	0.4	78.1
A-2.25-6	33.9	15.1	37.9	4.63	0.33	73.3
A-2.25-10	45.4	/	45.3	7.3	0.22	73.0

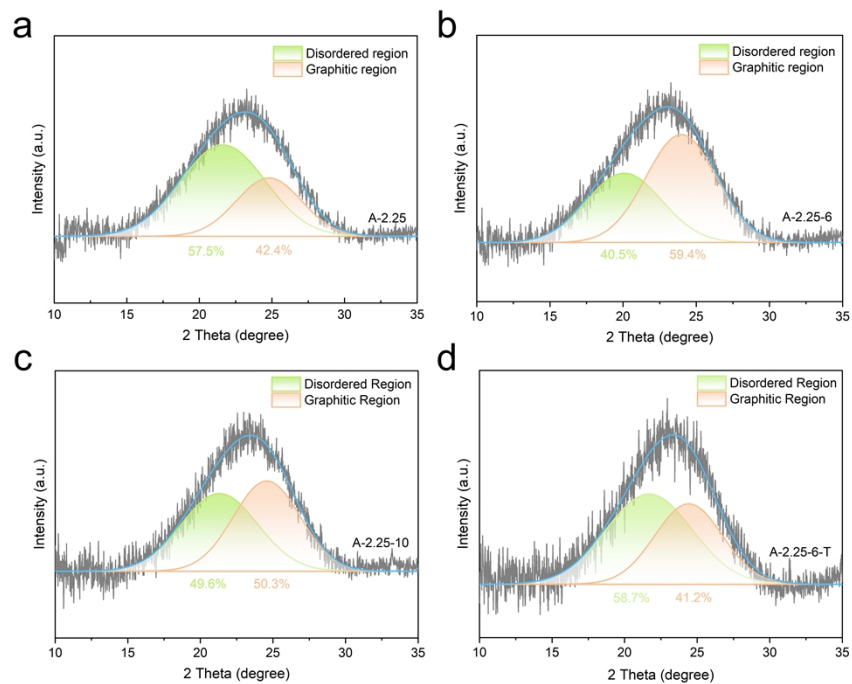


Fig. S3. 002 fitting peak of (a) A-2.25, (b) A-2.25-6, (c) A-2.25-10, (d) A-2.25-6-T

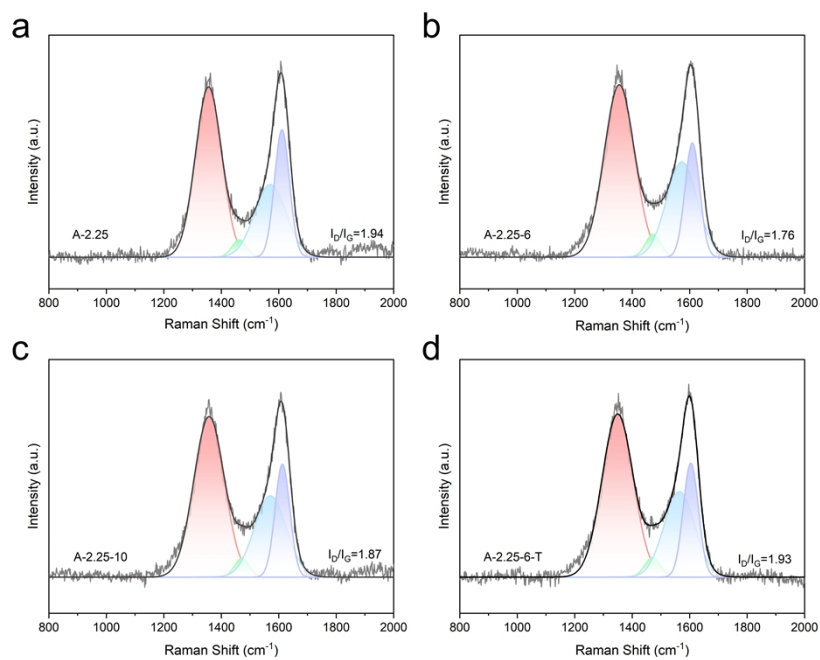


Fig. S4. Deconvoluted Raman spectra of (a) A-2.25, (b) A-2.25-6, (c) A-2.25-10, (d) A-2.25-6-T

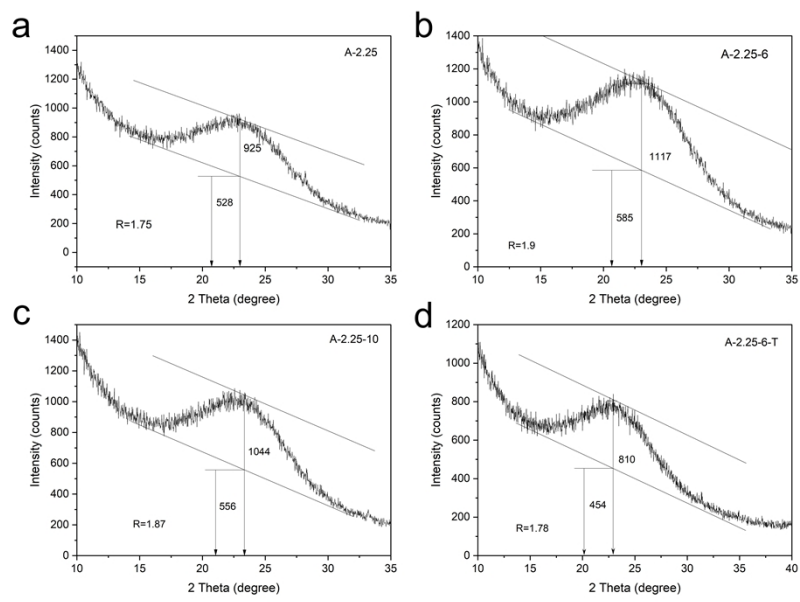


Fig. S5. Schematic diagram of the calculation of R-value from peak 002 for (a) A-2.25, (b) A-2.25-6, (c) A-2.25-10, (d) A-2.25-6-T

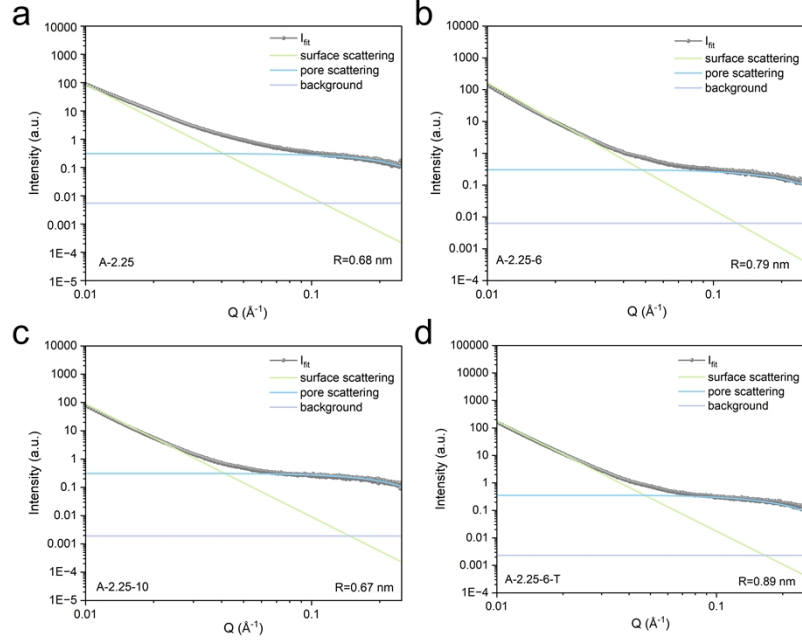


Fig. S6. Fitted SAXS patterns of (a) A-2.25, (b) A-2.25-6, (c) A-2.25-10, (d) A-2.25-6-T

The SAXS patterns are fitted based on the following model[1]:

$$I(q) = \frac{A}{q^4} + \frac{B' a_I^4}{(1 + a_I^2 q^2)^2} + D$$

$I(q)$: scattered intensity as a function of q .

q : scattering vector.

A : proportional to the total surface areas of the large pores.

B' : proportional to the total surface areas of the small pores.

a_I : the characteristic length over which electron density variations occur.

D : constant background term.

The radius of the pores can be obtained from the formula: $R = a_I \sqrt{10}$.

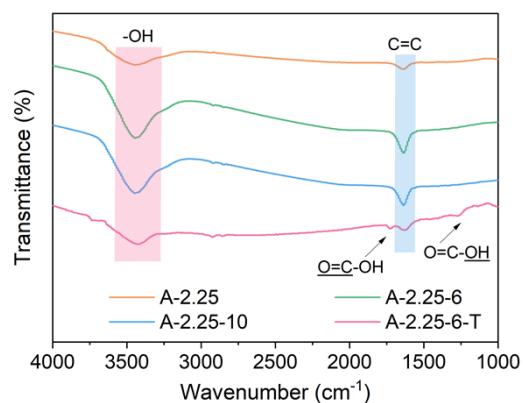


Fig. S7 FT-IR spectra of A-2.25, A-2.25-6, A-2.25-10, A-2.25-6-T

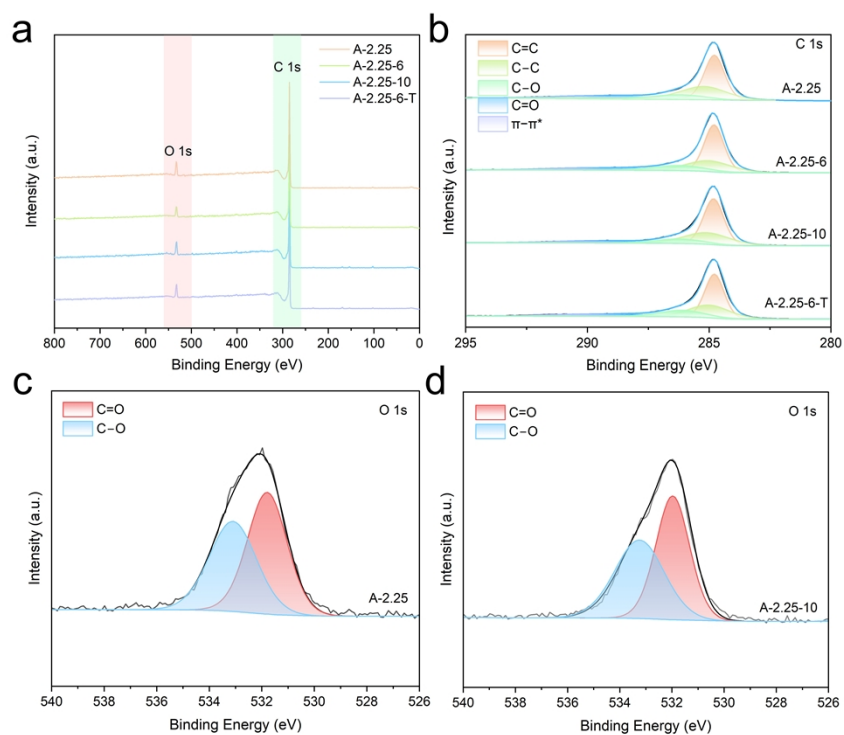


Fig. S8. XPS spectra (a) and C 1s high-resolution spectra (b) of A-2.25, A-2.25-6, A-2.25-10, A-2.25-6-T, O 1s high-resolution spectra of (c) A-2.25 and (d) A-2.25-10

Table S2 The element contents of C and O in A-2.25, A-2.25-6, A-2.25-10, and A-2.25-6-T samples

Samples	Atomic %	
	C	O
A-2.25	92.97	7.03
A-2.25-6	93.29	6.71
A-2.25-10	93.07	6.93
A-2.25-6-T	92.98	7.02

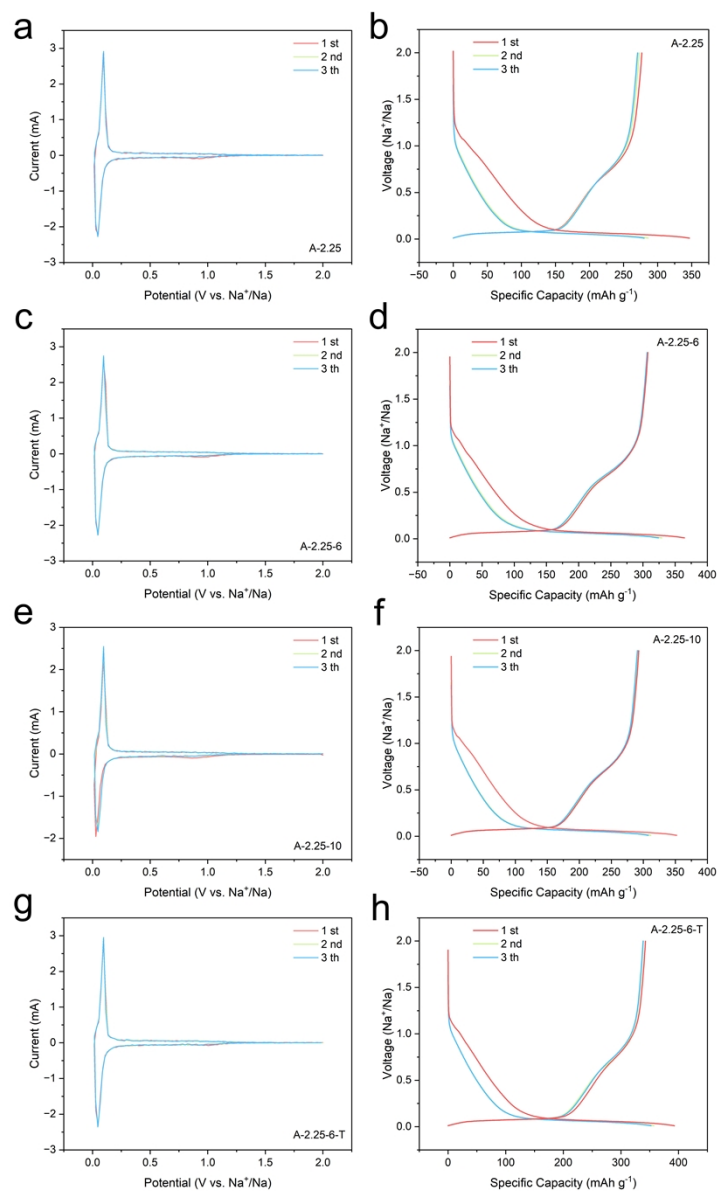


Fig. S9. CV curves at a scan rate of 0.2 mV s^{-1} (a, c, e, g) and galvanostatic discharge/charge profiles at 0.03 A g^{-1} (b, d, f, h) of A-2.25, A-2.25-6, A-2.25-10, A-2.25-6-T

Table S3 Electrochemical performance of almond shell derived-hard carbon

Samples	Charge capacity (mAh g ⁻¹)	ICE (%)	Retention ratio after 500 cycles(%)
A-2.25	276.8	79.83	81.41
A-2.25-6	319.5	82.57	87.43
A-2.25-10	292.8	83.18	87.24
A-2.25-6-T	342.4	87.19	87.03

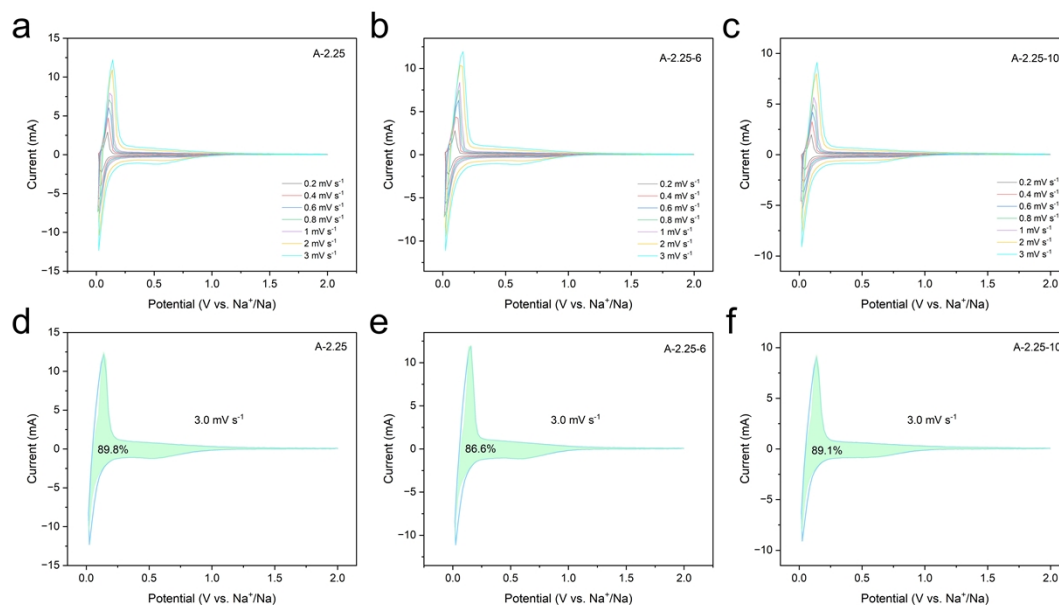


Fig. S10. (a-c) CV curves at various scan rates from 0.2 to 3.0 mV s⁻¹ and (d-f) CV curves with a calculated capacitive contribution at 3 mV s⁻¹ of A-2.25, A-2.25-6, and A-2.25-10

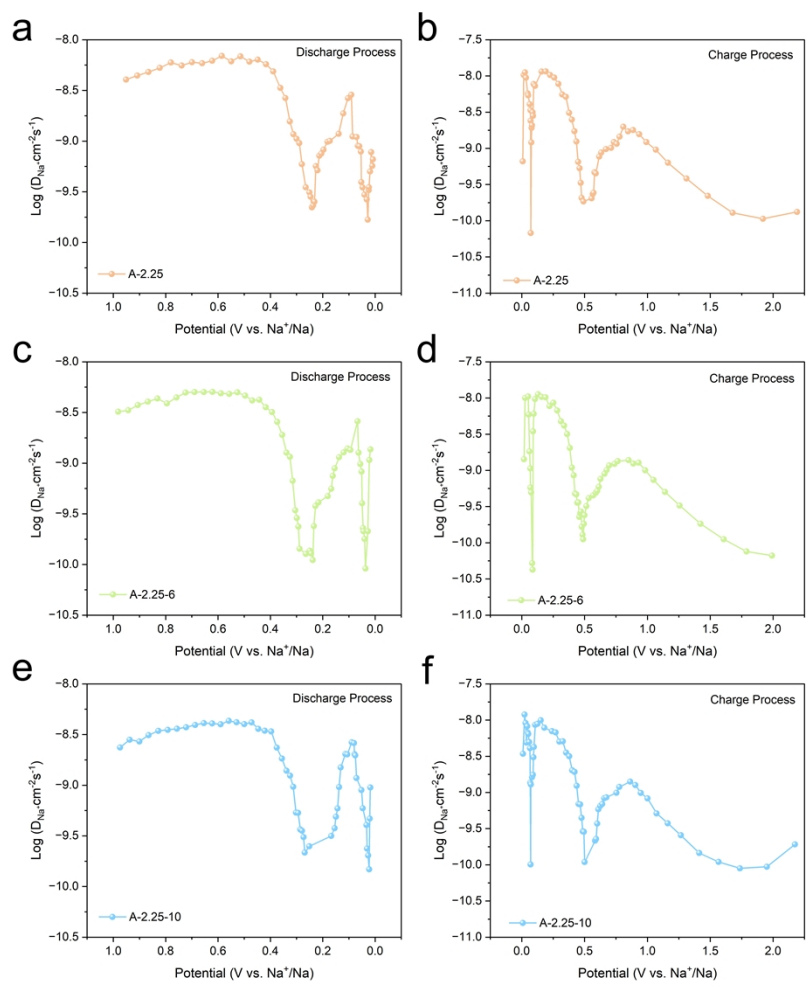


Fig. S11. Na^+ diffusion coefficients calculated from the GITT potential profiles of (a-b) A-2.25, (c-d) A-2.25-6, and (e-f) A-2.25-10

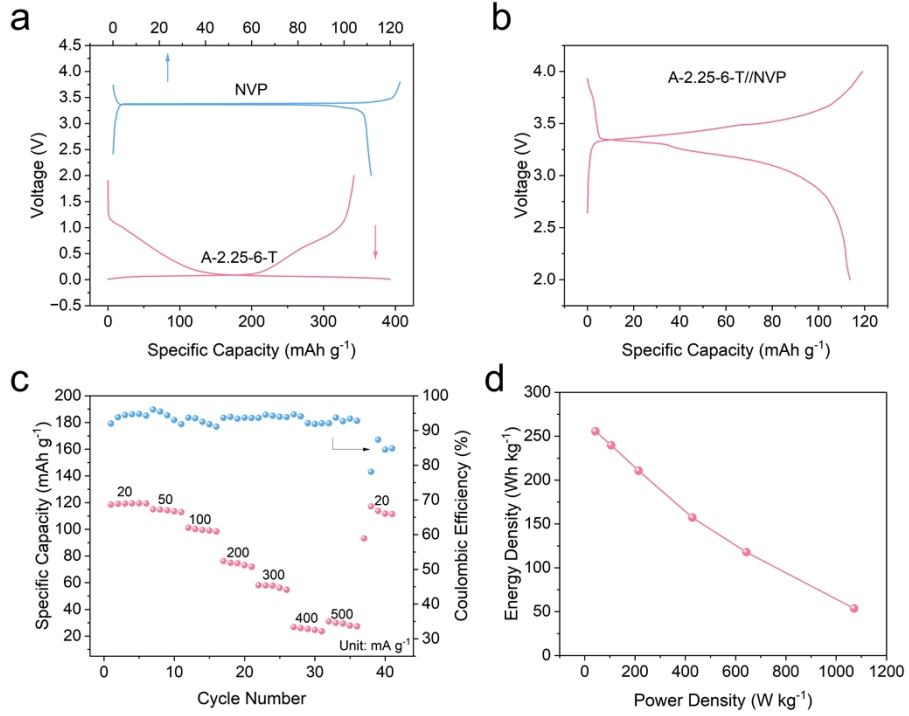


Fig. S12. (a) Galvanostatic discharge/charge profiles of NVP and A-2.25-6-T in half cells, electrochemical performance characterization of the NVP//A-2.25-6-T full cell: (b) initial galvanostatic discharge/charge profiles at 20 mA g⁻¹, (c) rate performance, (d) energy density and power density at various current densities.

The power density and energy density of the full cells were calculated by following equations[2]:

$$P = (\Delta V \times I) / m$$

$$\Delta V = (V_{max} + V_{min}) / 2$$

$$E = (P \times t) / 3600$$

where I is the discharge current, t is the discharge time, m is the total loading mass of active materials, V_{max} and V_{min} are the voltage at the beginning and end of discharge, respectively.

Table S4 Comparison of electrochemical performance of hard carbon anode in this work with reported related materials for sodium-ion batteries

Samples	Raw materials	Reversible capacity (mAh g ⁻¹)	ICE (%)	Rate capacity (mAh g ⁻¹)	Ref.
Hard carbon	almond shell	342.4, 0.01-2 V, 30 mA g ⁻¹	87.19	189.6 at 5A g ⁻¹	This work
Bamboo-derived hard carbon	bamboo powder	348.5, 0-2.5 V, 30 mA g ⁻¹	84.1	206.5 at 2 A g ⁻¹	[3]
Agar-derived porous carbon	agar and phytic acid	439, 0.01-3 V, 50 mA g ⁻¹	30.98	140 at 5A g ⁻¹	[4]
Chitosan-derived hard carbon	chitosan	317.4, 0.01-3 V, 500 mA g ⁻¹	70.59	238.9 at 5A g ⁻¹	[5]
Bio-spore-derived hard carbon	spores of Calvatia Gigantea	438.5, 0-3 V, 25 mA g ⁻¹	90.23	254.8 at 5A g ⁻¹	[6]
Balloon-like porous hard carbon	puffball	205.05, 0.01-3 V, 100 mA g ⁻¹	57.6	102.12 at 10 A g ⁻¹	[7]
N, O, S tri-doping turbostratic carbon	4, 6-diamino-2(1h)-pyrimidinethione	321.5, 0.01-3 V, 100 mA g ⁻¹	55.53	175.5 at 5A g ⁻¹	[8]
N-doped carbon nanosheets	carboxymethyl cellulose and g-C ₃ N ₄	304.7, 0-2.5 V, 50 mA g ⁻¹	79.52	197.6 at 5A g ⁻¹	[9]
Porous carbon sphere@void@carbon	anhydrous glucose	216.7, 0.01-3 V, 100 mA g ⁻¹	85.3	140.3 at 10 A g ⁻¹	[10]

Reference

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