Supplementary Information (SI) for Journal of Materials Chemistry A. This journal is © The Royal Society of Chemistry 2024

Supplementary Information for

"Polymer to polymer" recycling and body-temperature triggered shape memory of carvone-based epoxy thermoset system achieved by thiol-Michael covalent adaptable network

Beitao Liu^a, Jiahui Li^a, Cijian Zhang^a, Yibo Wang^a, Xigao Jian^{a*}, Zhihuan Weng^{a*}

^aState Key Laboratory of Fine Chemicals, Frontiers Science Center for Smart Materials, Liaoning Technology Innovation Center of High Performance Resin Materials, Department of Polymer Science & Engineering, Dalian University of Technology, Dalian 116024

*Corresponding author. Email: zweng@dlut.edu.cn, jian4616@dlut.edu.cn

This Word file includes:

Figs. S1 to S14

Other Supplementary Materials for this manuscript include the following:

Videos S1 to S6



Fig. S1 Curing mechanism of EPCA/TMPTMP.



Fig. S2 Structure characterization of EPCA. (a) ¹H NMR and ¹³C NMR spectra of EPCA. (b) FT-IR spectra of EPCA.



Fig. S3 TOF-MS of EPCA.



Fig. S4 Structure characterization of EPCA/MMP. (a) Synthetic route of EPCA/MMP. (b) 1 H NMR and (c) 13 C NMR spectra of EPCA/MMP.



Fig. S5 TOF-MS of EPCA/MMP.



Fig. S6 (a) The cleavage mechanism of thiol-Michael bonds under alkaline condition. (b) 1 H NMR of degraded EPCA/MMP at 30 °C with DBU (5 wt%) at different reaction times.



Fig. S7 FT-IR spectra of EPCA, EPCA/TMPTMP and TBD.



Fig. S8 ¹H NMR spectra of DEP and EPCA.



Fig. S9 GPC chromatogram of DEP against polystyrene standards.



Fig. S10 FT-IR spectra of EPCA/TMPTMP and recycled EPCA/TMPTMP.



Fig. S11 DSC curves of the pristine and recycled EPCA/TMPTMP.



Fig. S12 Dynamic property of EPCA/TMPTMP. (a) Normalized stress relaxation curves from 55 to 70 °C by DMA tension mode with the strain of 1%. (b) Linear fitting to calculate the relaxation activation energy (E_a) of EPCA/TMPTMP via the Arrhenius equation.



Fig. S13 Photos showing the shape recovery process in (a1, a2, a3) 37 °C water, (b1, b2, b3) 37 °C DPBS, and (c1, c2, c3) 37 °C MEM. a1, b1 and c1 represent the original shape; a2, b2 and c2 represent the temporary shape; a3, b3 and c3 represent the restored original shape.



Fig. S14 Cell proliferation and viability of MC3T3-E1 cells with (recycled) EPCA/TMPTMP for 1, 3 and 7 days.