

Supplementary information

Harnessing Waste PET Bottles for Sustainable Ca-MOF Synthesis: A High-Efficiency Adsorbent for Uranium and Thorium

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Table S3 Analysis of variance (ANOVA) for the removal of Th(IV) ions optimization using waste Ca-MOF

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Text S1: Here, "calcium waste" refers to calcium derived from the marble industry (Kishangarh marble dumping yard), which primarily consists of calcium carbonate (CaCO_3). Calcium carbonate is an ionic species that does not have any specific type of chemical structure. Basically, the thermodynamically stable form of CaCO_3 under normal conditions is hexagonal β - CaCO_3 (the mineral calcite). But other forms are also found, like orthorhombic λ - CaCO_3 (the mineral aragonite) and hexagonal μ - CaCO_3 , occurring as the mineral vaterite.

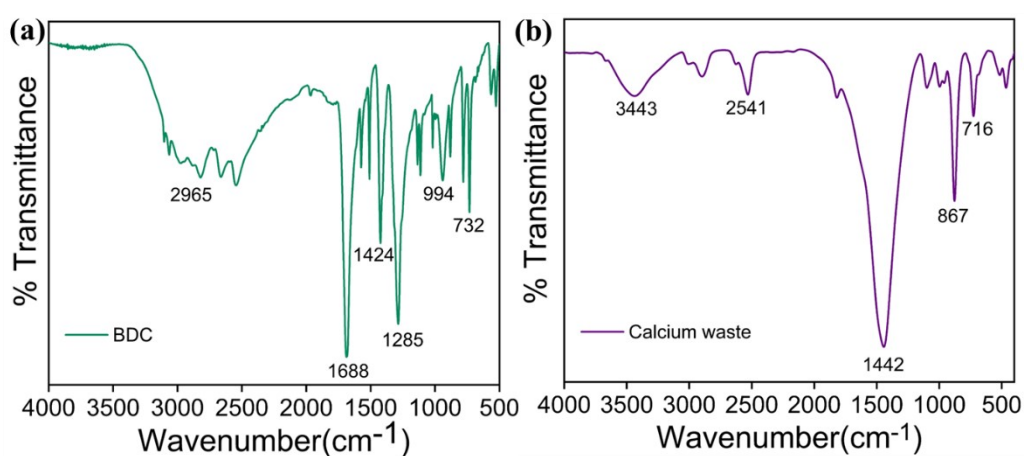


Fig. S1. FTIR spectra of (a) BDC synthesised from plastic and (b) calcium waste.

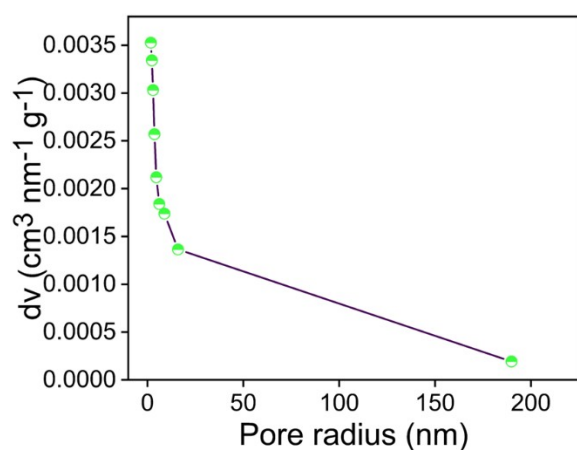


Fig. S2. Pore size distribution of waste derived Ca-MOF.

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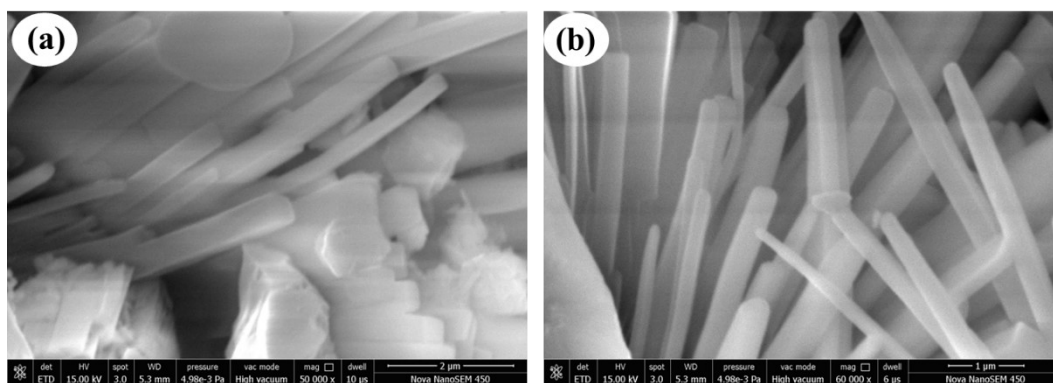


Fig. S3. FESEM images of (a) chemically derived Ca-MOF and (b) waste-derived Ca-MOF.

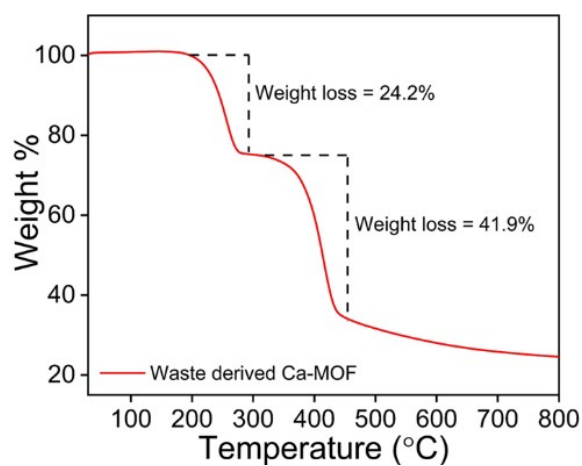


Fig. S4. TGA of waste derived Ca-MOF.

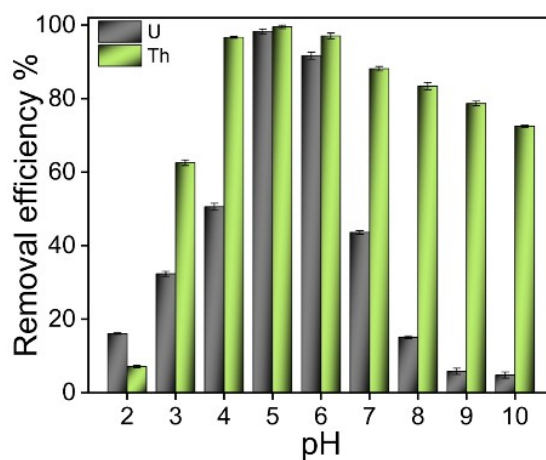


Fig. S5. Effect of pH on the adsorption of U(VI) and Th(IV) ions using waste derived Ca-MOF.

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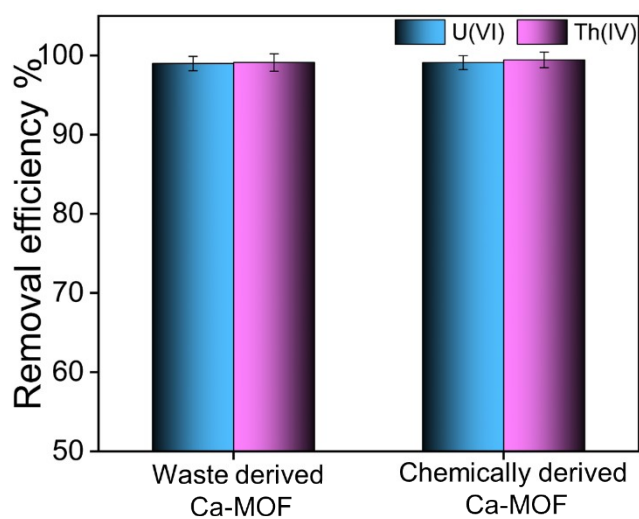


Fig. S6. Comparison of removal efficiencies of U(VI) and Th(IV) ions using waste derived Ca-MOF and chemically derived Ca-MOF.

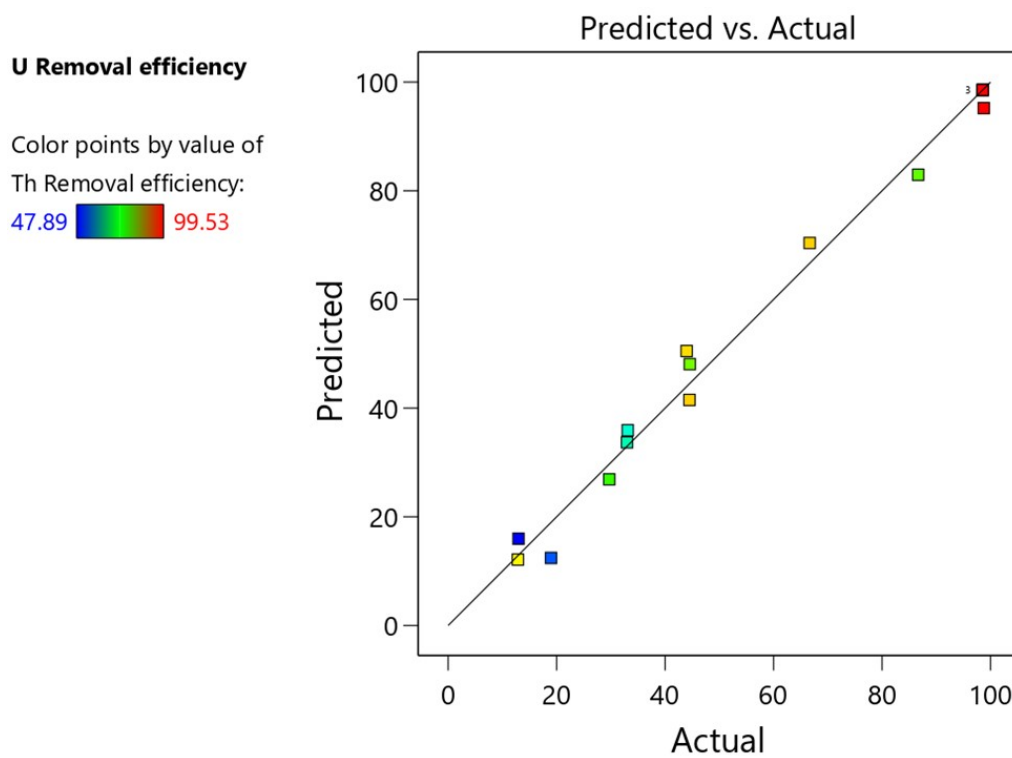


Fig. S7. Predicted vs actual diagram obtained from the ANOVA analysis for U(VI).

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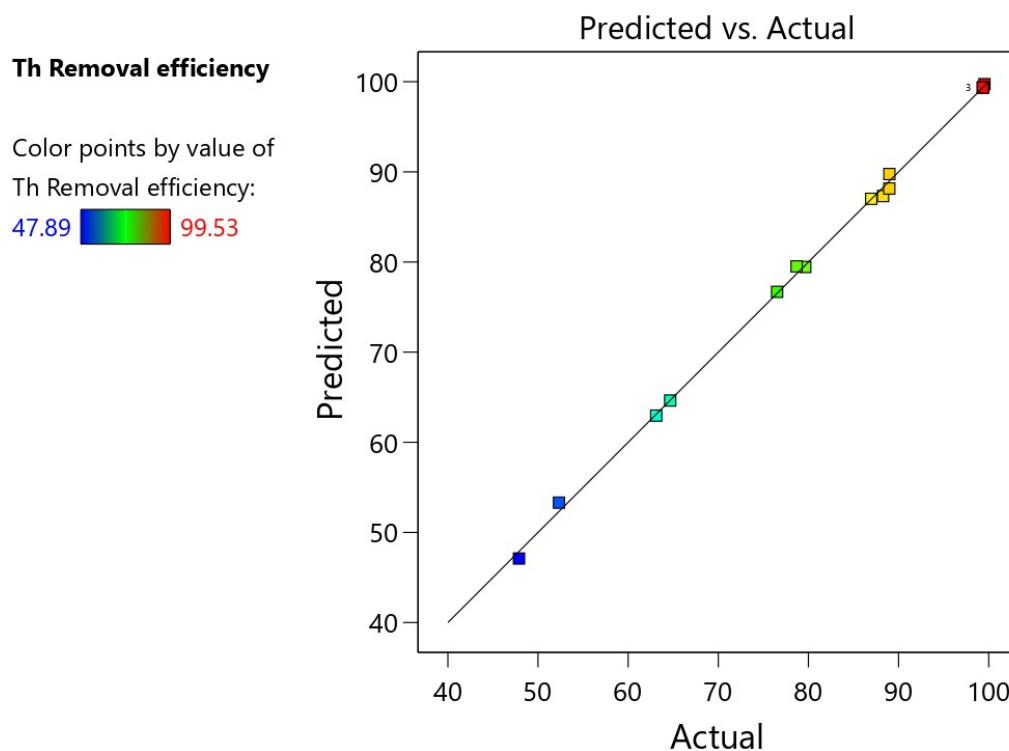


Fig. S8. Predicted vs actual diagram obtained from the ANOVA analysis for Th(IV).

Table S1 Experimental ranges and levels of independent variables

| S. No. | Variables | Factors range and levels | | |
|--------|------------|--------------------------|----|----|
| | | -1 | 0 | 1 |
| 1. | Mas (mg) | 2 | 6 | 10 |
| 2. | pH | 3 | 5 | 7 |
| 3. | Time (min) | 5 | 15 | 25 |

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Table S2 Analysis of variance (ANOVA) for the removal of U(VI) ions optimization using waste Ca-MOF

| Source | Sum of Squares | df | Mean Square | F-value | P-value | |
|--------------------------------|----------------|----|-------------|---------|----------|-------------|
| Model | 15355.80 | 9 | 1706.20 | 49.30 | 0.0002 | significant |
| A-pH | 136.13 | 1 | 136.13 | 3.93 | 0.1042 | |
| B-Time | 597.54 | 1 | 597.54 | 17.26 | 0.0089 | |
| C-Mass | 1779.66 | 1 | 1779.66 | 51.42 | 0.0008 | |
| AB | 7.13 | 1 | 7.13 | 0.2060 | 0.6690 | |
| AC | 73.10 | 1 | 73.10 | 2.11 | 0.2059 | |
| BC | 25.10 | 1 | 25.10 | 0.7252 | 0.4333 | |
| A ² | 12303.42 | 1 | 12303.42 | 355.48 | < 0.0001 | |
| B ² | 427.49 | 1 | 427.49 | 12.35 | 0.0170 | |
| C ² | 686.45 | 1 | 686.45 | 19.83 | 0.0067 | |
| Residual | 173.05 | 5 | 34.61 | | | |
| Lack of Fit | 173.05 | 3 | 57.68 | | | |
| Pure Error | 1.78 | 2 | 0.86 | | | |
| Cor Total | 15528.86 | 14 | | | | |
| R² | 0.9889 | | | | | |
| Adjusted R² | 0.9688 | | | | | |
| Predicted R² | 0.8217 | | | | | |
| Adeq Precision | 17.9920 | | | | | |

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Table S3 Analysis of variance (ANOVA) for the removal of Th(IV) ions optimization using waste Ca-MOF

| Source | Sum of Squares | df | Mean Square | F-value | P-value | |
|--------------------------------|----------------|----|-------------|---------|----------|-------------|
| Model | 4098.76 | 9 | 455.42 | 495.40 | < 0.0001 | significant |
| A-pH | 1589.35 | 1 | 1589.35 | 1728.89 | < 0.0001 | |
| B-Time | 418.18 | 1 | 418.18 | 454.90 | < 0.0001 | |
| C-Mass | 67.63 | 1 | 67.63 | 73.57 | 0.0004 | |
| AB | 1.93 | 1 | 1.93 | 2.10 | 0.2068 | |
| AC | 30.36 | 1 | 30.36 | 33.03 | 0.0022 | |
| BC | 33.18 | 1 | 33.18 | 36.09 | 0.0018 | |
| A ² | 1777.75 | 1 | 1777.75 | 1933.83 | < 0.0001 | |
| B ² | 254.21 | 1 | 254.21 | 276.53 | < 0.0001 | |
| C ² | 70.27 | 1 | 70.27 | 76.44 | 0.0003 | |
| Residual | 4.60 | 5 | 0.9193 | | | |
| Lack of Fit | 4.60 | 3 | 1.53 | | | |
| Pure Error | 1.56 | 2 | 0.56 | | | |
| Cor Total | 4103.35 | 14 | | | | |
| R² | 0.9989 | | | | | |
| Adjusted R² | 0.9969 | | | | | |
| Predicted R² | 0.9821 | | | | | |
| Adeq Precision | 67.2124 | | | | | |